Data sheet

6ES7511-1AK02-0AB0



SIMATIC S7-1500, CPU 1511-1 PN, Central processing unit with working memory 150 KB for program and 1 MB for data, 1. interface: PROFINET IRT with 2 port switch, 60 NS bit-performance, SIMATIC memory card necessary

Product type designation HW functional status FS03 Firmware version V2.9 Product function I kiM data I sochronous mode Engineering with STEP 7 TIA Portal configurable/integrated from version Configuration control via dataset Yes Soreen diagonal [cm] Control elements Number of keys Mode buttons 2 Supply voltage Rated value (DC) permissible range, lower limit (DC) permissible range, upper limit (DC) Reverse polarity protection Mains/voltage failure stored energy time Mains/voltage failure stored energy time Repeat rate, min. Input current
Firmware version V2.9 Product function • I&M data • Isochronous mode Fingineering with • STEP 7 TIA Portal configurable/integrated from version Configuration control via dataset Screen diagonal [cm] Control elements Number of keys Mode buttons Supply voltage Rated value (DC) permissible range, lower limit (DC) permissible range, upper limit (DC) permissible range, upper limit (DC) Rated value (DC) permissible range, upper limit (DC) Reverse polarity protection • Mains/voltage failure stored energy time • Repeat rate, min. V2.9 Yes; I&M0 to I&M3 Yes, IM0 to IM0 to I&M3 Yes, IM0 to IM0 t
Product function • I&M data • Isochronous mode Engineering with • STEP 7 TIA Portal configurable/integrated from version V17 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1AK01-0AB0 Configuration control via dataset Yes Display Screen diagonal [cm] Control elements Number of keys Mode buttons 2 Supply voltage Rated value (DC) permissible range, lower limit (DC) permissible range, upper limit (DC) permissible range, upper limit (DC) Reverse polarity protection Mains buffering • Mains/voltage failure stored energy time • Repeat rate, min. Yes; I&M0 to I&M3 Yes; Distributed and central; with minimum OB 6x cycle of 625 µs (distributed) and 1 ms (central) Yes; Distributed and central; with minimum OB 6x cycle of 625 µs (distributed) and 1 ms (central) V17 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1AK01-0AB0 V17 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1AK01-0AB0 V17 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1AK01-0AB0 V17 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1AK01-0AB0 V17 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1AK01-0AB0 V17 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1AK01-0AB0 V17 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1AK01-0AB0 V17 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1AK01-0AB0 V17 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1AK01-0AB0 V17 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1AK01-0AB0 V17 (FW V2.9) / V15 (FW
■ I&M data ■ Isochronous mode ■ Isochronous mode mode mode mode mode mode mode mode
Isochronous mode Yes; Distributed and central; with minimum OB 6x cycle of 625 µs (distributed and 1 ms (central)) Engineering with ■ STEP 7 TIA Portal configurable/integrated from version
engineering with • STEP 7 TIA Portal configurable/integrated from version Configuration control via dataset Ves Display Screen diagonal [cm] Control elements Number of keys Mode buttons 2 Supply voltage Rated value (DC) permissible range, lower limit (DC) permissible range, upper limit (DC) permissible range, upper limit (DC) Reverse polarity protection Mains/voltage failure stored energy time • Mains/voltage failure stored energy time • Repeat rate, min.
◆ STEP 7 TIA Portal configurable/integrated from version V17 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configuration control via dataset Yes Display Screen diagonal [cm] Control elements Number of keys Mode buttons Supply voltage Rated value (DC) permissible range, lower limit (DC) permissible range, upper limit (DC) permissible range, upper limit (DC) Reverse polarity protection Mains buffering • Mains/voltage failure stored energy time • Repeat rate, min. V17 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1AK01-0AB0 V17 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1AK01-0AB0 Ves Ves 8 4 8 8 8 9 8 8 9 8 9 8 9 9 9
configuration control via dataset Yes Display Screen diagonal [cm] Control elements Number of keys Mode buttons Supply voltage Rated value (DC) permissible range, lower limit (DC) permissible range, upper limit (DC) Reverse polarity protection Mains buffering Mains buffering Mains/voltage failure stored energy time Repeat rate, min. Respect rate, min.
via dataset Yes Display Screen diagonal [cm] 3.45 cm Control elements Number of keys 8 Mode buttons 2 Supply voltage Rated value (DC) 24 V permissible range, lower limit (DC) 19.2 V permissible range, upper limit (DC) 28.8 V Reverse polarity protection Yes Mains buffering Mains/voltage failure stored energy time 5 ms Repeat rate, min. 1/s
Screen diagonal [cm] 3.45 cm Control elements Number of keys 8 Mode buttons 2 Supply voltage Rated value (DC) 24 V permissible range, lower limit (DC) 19.2 V permissible range, upper limit (DC) 28.8 V Reverse polarity protection Yes Mains buffering Mains/voltage failure stored energy time 5 ms Repeat rate, min. 1/s
Screen diagonal [cm] Control elements Number of keys Mode buttons 2 Supply voltage Rated value (DC) permissible range, lower limit (DC) permissible range, upper limit (DC) Reverse polarity protection Mains buffering Mains/voltage failure stored energy time Repeat rate, min. Repeat rate, min.
Control elements Number of keys Mode buttons 2 Supply voltage Rated value (DC) permissible range, lower limit (DC) permissible range, upper limit (DC) Reverse polarity protection Mains buffering Mains/voltage failure stored energy time Repeat rate, min. 8 8 8 8 8 19 2 24 V 19.2 V 28.8 V Reverse polarity protection Yes Mains buffering Mains buffering Repeat rate, min.
Number of keys Mode buttons 2 Supply voltage Rated value (DC) permissible range, lower limit (DC) permissible range, upper limit (DC) permissible range, upper limit (DC) Reverse polarity protection Mains buffering Mains/voltage failure stored energy time Repeat rate, min. 8 8 8 8 8 8 19 2 24 V 19.2 V 28.8 V Reverse polarity protection Yes Mains buffering Nains buffering Repeat rate, min.
Mode buttons Supply voltage Rated value (DC) permissible range, lower limit (DC) permissible range, upper limit (DC) permissible range, upper limit (DC) Reverse polarity protection Mains buffering Mains/voltage failure stored energy time Repeat rate, min. 2 24 V 24 V 28.8 V 5 7 8 1/s
Rated value (DC) permissible range, lower limit (DC) permissible range, upper limit (DC) permissible range, upper limit (DC) Reverse polarity protection Mains buffering Mains/voltage failure stored energy time Repeat rate, min. Rated value (DC) 24 V 28.8 V 28.8 V 7 S 8 No S 1/s
Rated value (DC) permissible range, lower limit (DC) permissible range, upper limit (DC) Reverse polarity protection Mains buffering Mains/voltage failure stored energy time Repeat rate, min. 24 V 19.2 V 28.8 V 7es Sometime of the stored energy time of the stored ener
permissible range, lower limit (DC) permissible range, upper limit (DC) Reverse polarity protection Yes Mains buffering Mains/voltage failure stored energy time Repeat rate, min. 1/s
permissible range, upper limit (DC) Reverse polarity protection Mains buffering Mains/voltage failure stored energy time Repeat rate, min. 28.8 V Yes 5 ms 1/s
Reverse polarity protection Yes Mains buffering Mains/voltage failure stored energy time Repeat rate, min. 1/s
Mains buffering ■ Mains/voltage failure stored energy time ■ Repeat rate, min. 5 ms 1/s
 Mains/voltage failure stored energy time Repeat rate, min. 5 ms 1/s
• Repeat rate, min. 1/s
Input current
Current consumption (rated value) 0.7 A
Current consumption, max. 0.95 A
Inrush current, max. 1.9 A; Rated value
0.02 A²⋅s
Power
Infeed power to the backplane bus 10 W
Power consumption from the backplane bus (balanced) 5.5 W
Power loss
Power loss, typ. 5.7 W
Memory
Number of slots for SIMATIC memory card 1
SIMATIC memory card required Yes
Work memory

• integrated (for program)	150 khyta
• integrated (for data)	150 kbyte
• integrated (for data)	1 Mbyte
Load memory	00 Ob. 4-
Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	V
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	60 ns
for word operations, typ.	72 ns
for fixed point arithmetic, typ.	96 ns
for floating point arithmetic, typ.	384 ns
CPU-blocks	
Number of elements (total)	4 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1
0:	59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	1 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB Number and a	0. 05 505
Number range	0 65 535
• Size, max.	150 kbyte
FC	
Number range	0 65 535
• Size, max.	150 kbyte
OB	
• Size, max.	150 kbyte
 Number of free cycle OBs 	100
 Number of time alarm OBs 	20
 Number of delay alarm OBs 	20
 Number of cyclic interrupt OBs 	20; With minimum OB 3x cycle of 500 μs
 Number of process alarm OBs 	50
 Number of DPV1 alarm OBs 	3
 Number of isochronous mode OBs 	2
 Number of technology synchronous alarm OBs 	2
 Number of startup OBs 	100
 Number of asynchronous error OBs 	4
 Number of synchronous error OBs 	2
 Number of diagnostic alarm OBs 	1
Nesting depth	
per priority class	24
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
— adjustable IEC counter	100
Number	Any (only limited by the main memory)
	Any (only limited by the main memory)
Retentivity	Von
— adjustable	Yes
S7 times	2.040
Number Petertisits	2 048
Retentivity	W
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
	, , , , , , , , , , , , , , , , , , , ,
Retentivity	
— adjustable	Yes
•	
— adjustable	
adjustable Data areas and their retentivity	Yes 128 kbyte; In total; available retentive memory for bit memories, timers,

-	
• Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
 Retentivity adjustable 	Yes
Retentivity preset	No
Local data	
per priority class, max.	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	1 024; max. number of modules / submodules
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	, , ,
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	· najto
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	o rayto
Number of subprocess images, max.	32
	JL
Hardware configuration	00. A distributed 1/0 and 1/1 is a first in the first in t
Number of distributed IO systems	32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
Via CM	4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
integrated	1
• Via CM	4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	
Modules per rack, max.	32; CPU + 31 modules
Number of lines, max.	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
• supported	Yes
• in AS, master	Yes
• in AS, flaster	Yes
on Ethernet via NTP	Yes
Interfaces	103
Number of PROFINET interfaces	1
Interface	
Interface types	Var. VA
• RJ 45 (Ethernet)	Yes; X1
Number of ports	2
integrated switch	Yes
Protocols	
• IP protocol	Yes; IPv4
 PROFINET IO Controller 	Yes
 PROFINET IO Device 	Yes
 SIMATIC communication 	Yes
Open IE communication	Yes; Optionally also encrypted

Web server	Yes
Media redundancy	Yes
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— Isochronous mode	Yes
— Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
— Prioritized startup	Yes; Max. 32 PROFINET devices
Number of connectable IO Devices, max.	128; In total, up to 256 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Of which IO devices with IRT, max.	64
Number of connectable IO Devices for RT, max.	128
— of which in line, max.	128
Number of IO Devices that can be simultaneously activated/deactivated, max.	8; in total across all interfaces
- Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share
opeding units	set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	$250~\mu s$ to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 625 μs of the isochronous OB is decisive
— for send cycle of 500 μs	$500~\mu s$ to 8 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 625 μs of the isochronous OB is decisive
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
— With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 μs : 375 μs , 625 μs 3 875 μs)
Update time for RT	
— for send cycle of 250 μs	250 µs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	Yes
— PROFlenergy	Yes; per user program
— Shared device	Yes
Number of IO Controllers with shared device, max.	4
activation/deactivation of I-devices	Yes; per user program
Asset management record	Yes; per user program
nterface types	. 50, por door program
RJ 45 (Ethernet)	
	Yes
• 100 Mbps	
Autonogotiation	Yes
Autocrossing Industrial Ethornot status LED	Yes
Industrial Ethernet status LED	Yes
Protocols	
PROFIsafe	No
Number of connections	
 Number of connections, max. 	96; via integrated interfaces of the CPU and connected CPs / CMs
 Number of connections reserved for ES/HMI/web 	10
 Number of connections via integrated interfaces 	64
 Number of S7 routing paths 	16
Redundancy mode	
H-Sync forwarding	Yes

— MRP Yes;	
	via 1st interface (X1)
	MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager;
— MRP interconnection, supported Yes;	as MRP ring node according to IEC 62439-2 Edition 3.0
	Requirement: IRT
	ms; For MRP, bumpless for MRPD
— Number of stations in the ring, max. 50	
SIMATIC communication	
	encryption with TLS V1.3 pre-selected
• S7 routing Yes	
• S7 communication, as server Yes	
• S7 communication, as client Yes	
·	online help (S7 communication, user data size)
Open IE communication	
• TCP/IP Yes	
— Data length, max. 64 kl	byte
several passive connections per port, supported Yes	
• ISO-on-TCP (RFC1006) Yes	
— Data length, max. 64 kl	byte
• UDP Yes	
	yte; 1 472 bytes for UDP broadcast
-	Max. 5 multicast circuits
• DHCP Yes	
• DNS Yes	
• SNMP Yes	
• DCP Yes	
• LLDP Yes	
• Encryption Yes;	Optional
Web server	
• HTTP Yes;	Standard and user pages
	Standard and user pages
OPC UA	
Runtime license required Yes;	"Small" license required
OPC UA Client Yes	
 Application authentication Yes	
— Security policies Avail	lable security policies: None, Basic128Rsa15, Basic256Rsa15,
	c256Sha256
— User authentication "ano	onymous" or by user name & password
Number of connections, max.4	
 Number of nodes of the client interfaces, recommended max. 	0
Number of elements for one call of 300	
OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_U	
max.	
 Number of elements for one call of OPC UA NameSpaceGetIndexList, max. 	
Number of elements for one call of	
OPC_UA_MethodGetHandleList, max.	
Number of simultaneous calls of the client	
instructions for session management, per connection,	
max.	
· · · · · · · · · · · · · · · · · · ·	
max. — Number of simultaneous calls of the client 5	0
max. — Number of simultaneous calls of the client 5 instructions for data access, per connection, max.	0
max. — Number of simultaneous calls of the client instructions for data access, per connection, max. — Number of registerable nodes, max. — Number of registerable method calls of OPC_UA_MethodCall, max.	0
max. — Number of simultaneous calls of the client instructions for data access, per connection, max. — Number of registerable nodes, max. — Number of registerable method calls of OPC_UA_MethodCall, max. — Number of inputs/outputs when calling	0
max. — Number of simultaneous calls of the client instructions for data access, per connection, max. — Number of registerable nodes, max. — Number of registerable method calls of OPC_UA_MethodCall, max. — Number of inputs/outputs when calling OPC_UA_MethodCall, max.	
max. — Number of simultaneous calls of the client instructions for data access, per connection, max. — Number of registerable nodes, max. — Number of registerable method calls of OPC_UA_MethodCall, max. — Number of inputs/outputs when calling OPC_UA_MethodCall, max. • OPC UA Server 5 000 20 7 20 Yes;	Data access (read, write, subscribe), method call, custom address space
max. — Number of simultaneous calls of the client instructions for data access, per connection, max. — Number of registerable nodes, max. — Number of registerable method calls of OPC_UA_MethodCall, max. — Number of inputs/outputs when calling OPC_UA_MethodCall, max. • OPC_UA_Server — Application authentication 5 00 100 20 100 100 100 100 100 100 100 1	Data access (read, write, subscribe), method call, custom address space
max. — Number of simultaneous calls of the client instructions for data access, per connection, max. — Number of registerable nodes, max. — Number of registerable method calls of OPC_UA_MethodCall, max. — Number of inputs/outputs when calling OPC_UA_MethodCall, max. • OPC_UA_MethodCall, max. • OPC UA Server — Application authentication — Security policies 5 00 100 20 7 20 20 20 20 20 20 20 20 20 20 20 20 20	Data access (read, write, subscribe), method call, custom address space
max. — Number of simultaneous calls of the client instructions for data access, per connection, max. — Number of registerable nodes, max. — Number of registerable method calls of OPC_UA_MethodCall, max. — Number of inputs/outputs when calling OPC_UA_MethodCall, max. • OPC_UA_MethodCall, max. • OPC_UA_Server — Application authentication — Security policies — Security policies 5 000 100 20 20 20 20 20 20 20 20 20 20 20 20 2	Data access (read, write, subscribe), method call, custom address space lable security policies: None, Basic128Rsa15, Basic256Rsa15, c256Sha256
max. — Number of simultaneous calls of the client instructions for data access, per connection, max. — Number of registerable nodes, max. — Number of registerable method calls of OPC_UA_MethodCall, max. — Number of inputs/outputs when calling OPC_UA_MethodCall, max. • OPC_UA_MethodCall, max. • OPC_UA_Server — Application authentication — Security policies — Security policies 5 000 100 20 20 20 20 20 20 20 20 20 20 20 20 2	Data access (read, write, subscribe), method call, custom address space lable security policies: None, Basic128Rsa15, Basic256Rsa15, c256Sha256 onymous" or by user name & password

Number of	50,000
Number of accessible variables, max.	50 000
Number of registerable nodes, max.	10 000
Number of subscriptions per session, max.	20
— Sampling interval, min.	100 ms
— Publishing interval, min.	500 ms
Number of server methods, max.	20
 Number of inputs/outputs per server method, max. 	20
 Number of monitored items, recommended max. 	1 000; for 1 s sampling interval and 1 s send interval
 Number of server interfaces, max. 	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"
 Number of nodes for user-defined server interfaces, max. 	1 000
 Alarms and Conditions 	Yes
 Number of program alarms 	100
Number of alarms for system diagnostics	50
Further protocols	
• MODBUS	Yes; MODBUS TCP
Isochronous mode	
Equidistance	Yes
S7 message functions	
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	2 500
Number of simultaneously active program alarms	
Number of program alarms	600
Number of alarms for system diagnostics	100
Number of alarms for motion technology objects	80
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 5 engineering systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	8
Status/control	
Status/control variable	Yes
Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Number of variables, max.	inputs/outputs, memory bits, bbs, distributed 1/0s, timers, counters
	200; per job
— of which status variables, max.	
— of which control variables, max.	200; per job
Forcing	Voc
• Forcing	Yes
• Forcing, variables	Peripheral inputs/outputs
Number of variables, max.	200
Diagnostic buffer	
• present	Yes
 Number of entries, max. 	1 000
— of which powerfail-proof	500
Traces	
Number of configurable Traces	4; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Diagnostics indication LED	
	V.
RUN/STOP LED	Yes
RUN/STOP LED ERROR LED	Yes Yes
• ERROR LED	Yes
ERROR LEDMAINT LED	Yes Yes
ERROR LEDMAINT LEDSTOP ACTIVE LED	Yes Yes Yes
ERROR LEDMAINT LEDSTOP ACTIVE LEDConnection display LINK TX/RX	Yes Yes Yes Yes Yes Yes Yes; Note: The number of technology objects affects the cycle time of the PLC
ERROR LED MAINT LED STOP ACTIVE LED Connection display LINK TX/RX Supported technology objects Motion Control	Yes Yes Yes Yes Yes Yes Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool
ERROR LED MAINT LED STOP ACTIVE LED Connection display LINK TX/RX Supported technology objects	Yes Yes Yes Yes Yes Yes Yes; Note: The number of technology objects affects the cycle time of the PLC

Poquired Metion Control recourses	
Required Motion Control resources	40
— per speed-controlled axis	80
— per positioning axis	
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
Positioning axis	
 Number of positioning axes at motion control cycle of 4 ms (typical value) 	5
 Number of positioning axes at motion control cycle of 8 ms (typical value) 	10
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Ambient conditions	
Ambient temperature during operation	
• horizontal installation, min.	-25 °C; No condensation
 horizontal installation, max. 	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the
,	display is switched off
 vertical installation, min. 	-25 °C; No condensation
 vertical installation, max. 	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the
	display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
 Installation altitude above sea level, max. 	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
	, ,
configuration / header	
configuration / header	
configuration / header configuration / programming / header Programming language — LAD	Yes
configuration / header configuration / programming / header Programming language	
configuration / header configuration / programming / header Programming language — LAD — FBD — STL	Yes
configuration / header configuration / programming / header Programming language — LAD — FBD	Yes Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL	Yes Yes Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL	Yes Yes Yes Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH	Yes Yes Yes Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection	Yes Yes Yes Yes Yes Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection	Yes Yes Yes Yes Yes Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection	Yes Yes Yes Yes Yes Yes Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection	Yes Yes Yes Yes Yes Yes Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection	Yes Yes Yes Yes Yes Yes Yes Yes Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data	Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection	Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection	Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection	Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection	Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection programming / cycle time monitoring / header	Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit	Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit • upper limit	Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit • upper limit Dimensions	Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit • upper limit Dimensions Width	Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit • upper limit Dimensions Width Height	Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection • Programming / cycle time monitoring / header • lower limit • upper limit Dimensions Width Height Depth	Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit • upper limit Dimensions Width Height Depth Weights	Yes
configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit • upper limit Dimensions Width Height Depth Weights	Yes