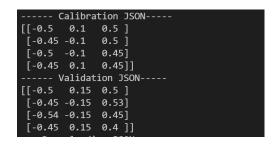
Validation

1

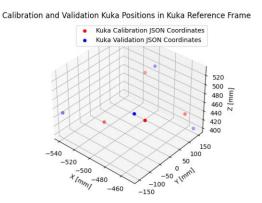
Validation Data

- 4 Measured aruco trials for the corresponding validation path
- Compare measured vs ground truth:
 - Step 1: Load 24-trial derived registration matrix (aruco→ kuka)
 - Step 2: Transform all measured aruco points to kuka reference frame
 - Step 3: calculate path lengths (mm) for each sequential trajectory
 - Step 4: Get respective trajectory RMSE

Calibration and Validation JSON



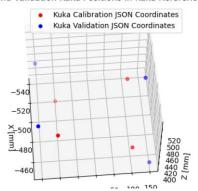
Original JSON FILE data (m)



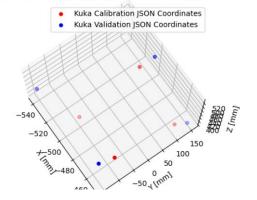
Plotted in millimeters!

3

Calibration and Validation Kuka Positions in Kuka Reference Frame



Calibration and Validation Kuka Positions in Kuka Reference Frame



Trajectories

- Compare ground truth trajectories (Validation JSON) to the measured aruco (transformed to kuka reference frame) coordinates.
- 4 Validation trials were used
- Trajectories
- $0 \rightarrow 1$
- $1 \rightarrow 2$
- $2\rightarrow 3$

5

Trajectories

```
-----Aruco Derived in MILLIMETERS---
 ----Ground truth in MILLIMETERS----
                                              [[[299.21570388]
[[305.6141358]
                                                 [126.83710028]
 [120.41594579]
                                                 [296.30576788]]
 [317.17503054]]
                                               [[300.54827578]
                                                [126.36543566]
                                                [296.33447641]]
                                               [[300.63474065]
                                                [125.03524995]
                                                [286.71506516]]
                                               [[300.81563538]
                                                 [125.51590307]
                                                [290.41719688]]]
```

Trajectory RMSE ** all on validation data

```
Root Mean Square Error in Millimeters:

[[ 5.34843087]
  [ 5.56720733]
  [25.06813702]]
```

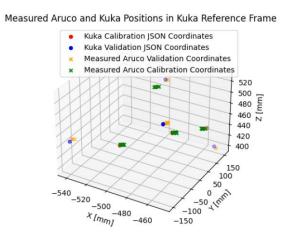
High RMS error in Z.... Need to investigate

7

Look into Positional accuracy

Positions in Kuka reference frame

 Note that validation coordinates are outside the volume of the the calibration positions

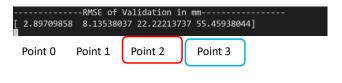


9

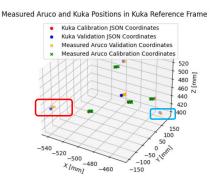
Validation GT vs Aruco Derived Positional Measurements

```
vs Nlist validation in mm
                                                   -----position of equivalent validation in mm
[[-500. 150.
                     500.]
                                                  [[[-499.09494588 152.60149207 500.03070146]
                                                    [-447.63109274 -140.48827137 531.33405329]
  [-450. -150.
                     530.]
                                                     [-542.07205681 -130.18328139 447.29619578]
  [-540. -150.
                     450.]
                                                    [-447.99785864 146.54580219 398.63237326]]
  [-450. 150.
                     400.11
                                                   [[-497.97054068 153.80455654 499.39409629]
                                                    [-447.15476111 -140.79754522 530.32343936]
                                                     -541.87845923 -130.27053665 447.34858512]
                                                    [-447.99785864 146.54580219
                                                                                398.63237326]]
                                                   [[-499.26636299 150.26149389 499.3570255]
                                                     [-449.41453534 -144.60975375 530.13022628]
                                                     -541.24324578 -127.60109045 446.99174516]
                                                    [-499.2867459
                                                                   151.20366096 499.07908812]]
Use Transformation matrix: aruco→ kuka
                                                   [[-498.163803
                                                                   151.5052659
                                                                                499.39423112]
                                                     -448.32091004 -143.54314<u>18</u>9
                                                                                530.25147614]
                                                      -539.98844075 -124.55221117
                                                                                446.64136739]
                                                      -447.42872815 146.53252419
                                                                                398.80922238]]]
```

Positional RMSE



Points 2 and points 3 have the largest RMSE erros

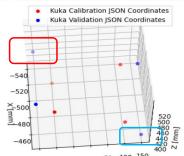


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Hypothesis

 Larger error may be due to calibration volume does not cover these points





Check RMSE for Aruco measurements used for repeatability study

- Recall that in the calibration study we used 5 points from the 29calibration trial acquisition (24 for registration matrix + 5 for quality assessment)
- → Test hypothesis. If so, we expect better positional accuracy for point within the calibration volume space

```
-----RMSE of Validation in mm------[ 3.94456466 3.25973863 9.40573536 13.31886751]
```

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See all together:

Using Validation data+JSON data

Using repeatability data + calibration JSON

```
------RMSE of Validation in mm-------
2.89709858 8.13538037 22.22213737 55.45938044]
```

-----RMSE of Validation in mm------[3.94456466 3.25973863 9.40573536 13.31886751]

Takeaways: Positional accuracy is better when points are located within the calibration volume space. Therefore, for future application this would need to be optimized for the working space.