

optimization Boo.

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A: OPTIMIZATION PROBLEM PROGRAM

This submission includes the program used to run the Amazon shipping optimization problem in Python using the PuLP library. The problem was modeled using decision variables, constraints, and an objective function developed in Task 2.

A1: DEMONSTRATE SOLVER SOLUTION

Here is the solution provided by the optimization program:

Ship 85000.0 tons from CVG to Leipzig
Ship 3397.0 tons from CVG to Hydrababd
Ship 3350.0 tons from AFN to Hydrababd
Ship 33600.0 tons from AFN to Hydrababd
Ship 36000.0 tons from AFN to San Bernardino
Ship 6500.0 tons from Leipzig to Paris
Ship 640.0 tons from Leipzig to Paris
Ship 640.0 tons from Leipzig to Hanover
Ship 1900.0 tons from Leipzig to Hanover
Ship 1900.0 tons from Leipzig to Coimbatore
Ship 1900.0 tons from Leipzig to Coimbatore
Ship 1900.0 tons from Leipzig to Campalore
Ship 1900.0 tons from Leipzig to Calmatore
Ship 1900.0 tons from Leipzig to Calmatore
Ship 1900.0 tons from Leipzig to Calmator
Ship 90.0 tons from Leipzig to Catania
Ship 800.0 tons from Leipzig to Katowice
Ship 170.0 tons from Leipzig to Katowice
Ship 170.0 tons from Leipzig to Katowice
Ship 2800.0 tons from Leipzig to Madrid
Ship 300.0 tons from Leipzig to Madrid
Ship 300.0 tons from Leipzig to Hobbile
Ship 100.0 tons from Leipzig to London
Ship 190.0 tons from Leipzig to Phoenix
Ship 7000.0 tons from Leipzig to Anchorage
Ship 1927.0 tons from Leipzig to Sacramento
Ship 5400.0 tons from Leipzig to Sacramento
Ship 5400.0 tons from Leipzig to Sacramento
Ship 5400.0 tons from Leipzig to Sacramento
Ship 1000.0 tons from Leipzig to Sacramento
Ship 1300.0 tons from Leipzig to Sacramento
Ship 1000.0 tons from Hyderabad to Sackton
Ship 1000.0 tons from Hyderabad to Rockford
Ship 1300.0 tons from Shyderabad to Baltimore

Ship 975.0 tons from Hyderabad to Kansas City Ship 450.0 tons from Hyderabad to Albuquerque Ship 150.0 tons from Hyderabad to Wilmington Ship 1200.0 tons from Hyderabad to Portland Ship 420.0 tons from Hyderabad to Allentown Ship 650.0 tons from Hyderabad to Nashville Ship 423.0 tons from Hyderabad to Houston Ship 600.0 tons from Hyderabad to Richmond Ship 473.0 tons from San Bernardino to Phoenix Ship 100.0 tons from San Bernardino to Ontario Ship 1200.0 tons from San Bernardino to Riverside Ship 3400.0 tons from San Bernardino to Miami Ship 3000.0 tons from San Bernardino to Atlanta Ship 5100.0 tons from San Bernardino to Chicago Ship 200.0 tons from San Bernardino to Fort Wayne Ship 300.0 tons from San Bernardino to Des Moines Ship 290.0 tons from San Bernardino to Wichita Ship 1200.0 tons from San Bernardino to St. Louis Ship 100.0 tons from San Bernardino to Manchester Ship 11200.0 tons from San Bernardino to New York Ship 900.0 tons from San Bernardino to Charlotte Ship 1000.0 tons from San Bernardino to Pittsburgh Ship 3300.0 tons from San Bernardino to Dallas Ship 2877.0 tons from San Bernardino to Houston Ship 1100.0 tons from San Bernardino to San Antonio Ship 260.0 tons from San Bernardino to Spokane

B: OUTPUT ANALYSIS

The output of the program generated a list of shipping directives that optimize the routes and amounts between hubs, focus cities, and fulfillment centers. Each directive includes the amount of cargo to be shipped along a specific path. In total, the model selected the most cost-effective options based on the objective function and constraints.

Each hub was assigned a specific number of tons to ship, either directly to a center or through a focus city. The values ranged from smaller shipments under 100 tons to larger assignments exceeding several thousand tons. These assignments were based on demand values, capacity limits, and shipping costs as defined in the model.

B1: SATISFYING OPTIMIZATION PROBLEM CONSTRAINTS

In the code, four constraints were checked after the optimization:

```
[16]: #Checking constraints: hub capacity
       for h in hubs:
           total shipment from hub = sum(x[h][f].varValue for f in focus cities)
           if total shipment from hub <= hubs[h]["capacity"]:</pre>
               print(f"Hub {h} capacity constraint satisfied: {total_shipment_from_hub} <= {hubs[h]['capacity']}")</pre>
               print(f"Hub {h} capacity constraint violated: {total_shipment_from_hub} > {hubs[h]['capacity']}")
       Hub CVG capacity constraint satisfied: 89397.0 <= 95650
       Hub AFW capacity constraint satisfied: 44350.0 <= 44350
[18]: #Checking constraints: focus city capacity
       for f in focus cities:
           total\_shipment\_to\_focus\_city = sum(x[h][f].varValue \ for \ h \ in \ hubs)
           if total_shipment_to_focus_city <= focus_cities[f]["capacity"]:</pre>
               print(f"Focus\ city\ \{f\}\ capacity\ constraint\ satisfied:\ \{total\_shipment\_to\_focus\_city\}\ \leftarrow \{focus\_cities[f]['capacity']\}")
           else:
               print(f"Focus city {f} capacity constraint violated: {total_shipment_to_focus_city} > {focus_cities[f]['capacity']}")
       Focus city Leipzig capacity constraint satisfied: 85000.0 <= 85000
       Focus city Hyderabad capacity constraint satisfied: 12747.0 <= 19000
       Focus city San Bernardino capacity constraint satisfied: 36000.0 <= 36000
[20]: #Checking constraints: center demand
       for city, demand in flattened_centers.items():
           total\_shipment\_to\_center = sum(y[f][city].varValue \ for \ f \ in \ focus\_cities)
           if total_shipment_to_center == demand:
              print(f"Center {city} demand constraint satisfied: {total_shipment_to_center} == {demand}")
              print(f"Center {city} demand constraint violated: {total_shipment_to_center} != {demand}")
       Center Paris demand constraint satisfied: 6500.0 == 6500
       Center Cologne demand constraint satisfied: 640.0 == 640
       Center Hanover demand constraint satisfied: 180.0 == 180
       Center Bangalore demand constraint satisfied: 9100.0 == 9100
       Center Coimbatore demand constraint satisfied: 570.0 == 570
       Center Delhi demand constraint satisfied: 19000.0 == 19000
```

Center Mumbai demand constraint satisfied: 14800.0 == 14800 Center Cagliari demand constraint satisfied: 90.0 == 90 Center Catania demand constraint satisfied: 185.0 == 185 Center Milan demand constraint satisfied: 800.0 == 800 Center Rome demand constraint satisfied: 1700.0 == 1700 Center Katowice demand constraint satisfied: 170.0 == 170 Center Barcelona demand constraint satisfied: 2800.0 == 2800 Center Madrid demand constraint satisfied: 3700.0 == 3700 Center Castle Donington demand constraint satisfied: 30.0 == 30 Center London demand constraint satisfied: 6700.0 == 6700 Center Mobile demand constraint satisfied: 190.0 == 190 Center Anchorage demand constraint satisfied: 175.0 == 175 Center Fairbanks demand constraint satisfied: 38.0 == 38 Center Phoenix demand constraint satisfied: 2400.0 == 2400 Center Los Angeles demand constraint satisfied: 7200.0 == 7200 Center Ontario demand constraint satisfied: 100.0 == 100 Center Riverside demand constraint satisfied: 1200.0 == 1200 Center Sacramento demand constraint satisfied: 1100.0 == 1100 Center San Francisco demand constraint satisfied: 1900.0 == 1900 Center Stockton demand constraint satisfied: 240.0 == 240 Center Denver demand constraint satisfied: 1500.0 == 1500 Center Hartford demand constraint satisfied: 540.0 == 540 Center Miami demand constraint satisfied: 3400.0 == 3400 Center Lakeland demand constraint satisfied: 185.0 == 185 Center Tampa demand constraint satisfied: 1600.0 == 1600 Center Atlanta demand constraint satisfied: 3000.0 == 3000 Center Honolulu demand constraint satisfied: 500.0 == 500 Center Kahului/Maui demand constraint satisfied: 16.0 == 16 Center Kona demand constraint satisfied: 63.0 == 63 Center Chicago demand constraint satisfied: 5100.0 == 5100 Center Rockford demand constraint satisfied: 172.0 == 172

```
Center Notified demand constraint satisfied: 172.0 = 172
Center For Wayne demand constraint satisfied: 172.0 = 173
Center Double demand constraint satisfied: 173.0 = 173
Center Double demand constraint satisfied: 173.0 = 173
Center Double demand constraint satisfied: 173.0 = 170
Center Double demand constraint satisfied: 170.0 = 1700
Center Not Orleans demand constraint satisfied: 170.0 = 1700
Center Manufact Standard Constraint satisfied: 170.0 = 1700
Center Manufact Standard Constraint satisfied: 170.0 = 1700
Center Manufact Standard Constraint satisfied: 170.0 = 1700
Center Manufact demand constraint satisfied: 170.0 = 1700
Center Notified demand constraint satisfied: 1700.0 = 170
```

Note that all of the four above constraints were returned as satisfied and the calculation for each was provided.

B2: DECISION VARIABLES, CONSTRAINTS AND OBJECTIVE FUNCTION

Here is my code defining the decision variables, the constraints, and the objective function:

```
[12]: #Defining the optimization and variables
      prob = LpProblem("Cargo_Optimization", LpMinimize)
     ★ ① ↑ ↓ 占 무 🗈
[14]: #Defining a List of constraints
      #1. Hub capacity
      for h in hubs:
        prob += lpSum([x[h][f] for f in focus_cities]) <= hubs[h]["capacity"], f"Hub_{h}_Capacity"</pre>
      #2. Focus city capacity
         \label{eq:prob} \begin{tabular}{ll} \hline $\tt prob += 1pSum([x[h][f] for h in hubs]) <= focus\_cities[f]["capacity"], f"FocusCity_{f}\_Capacity" \\ \hline \end{tabular}
      for city, demand in flattened_centers.items():
         prob += lpSum([y[f][city] for f in focus_cities]) == demand, f"Demand_{city}"
      for f in focus cities:
         prob += 1pSum([x[h][f] \ for \ h \ in \ hubs]) == 1pSum([y[f][city] \ for \ city \ in \ flattened\_centers]), \ f"Flow_Balance_{f}" \ for \ hubs]
      #Solve the optimization and output results
      prob.solve()
      if LpStatus[prob.status] == "Optimal":
         for h in hubs:
            for f in focus_cities:
                if x[h][f].varValue > 0:
    print(f"Ship {x[h][f].varValue} tons from {h} to {f}")
             for city in flattened centers:
              if y[f][city].varValue > 0:
                   print(f"Ship {y[f][city].varValue} tons from {f} to {city}")
      print("No optimal solution found")
```

As referenced in Task 2, the constraints are hub capacity, focus city capacity, flow conservation, and center requirement. The decision variables were quantity in and quantity out of focus cities.

Lastly, here is the objective function, just as it is defined above.

$$\min\left(\sum_{i=1}^2\sum_{j=1}^3c_{ij}x_{ij} + \sum_{i=1}^2\sum_{k=1}^{65}c_{ik}y_{ik} + \sum_{j=1}^3\sum_{k=1}^{65}c_{jk}z_{jk}
ight)$$

Where:

- c_{ij} is the cost per ton from hub i to focus city j
- c_{ik} is the cost per ton from hub i to center k
- c_{jk} is the cost per ton from focus city j to center k

B3:EXPECTED OUTPUT SOLUTION

Because the decision variables were the shipping amounts between cities, this is the expected output. The output of the optimization, as shown above, consists of shipping routes and the amount of tonnage that is to be sent. After testing the constraints, we can confirm that each center will be at or under capacity and that each center will meet its requirements.

C: REFLECTION

When I first approached this problem, I had already defined the decision variables, constraints, and the objective function and I assumed the optimization calculations would be quite simple. However, I quickly ran into problems with inputting the data. The data was contained in a Word document and when I copied it over to a CSV file, I ran into problems. The disorganization of the data and the lack of a clean dataset was the biggest problem I had to overcome.

However, the data in this project was surprisingly limited and not nearly as big as in past assignments. As a workaround, I was able to just define the data in the program rather than import it, which fixed the problem. I also had trouble with N/A values in the data as the optimizer wouldn't allow them to be processed, so instead I had to replace those values with massive costs to prevent the optimizer from assuming unavailable shipping routes were feasible.

Essentially, my approach developed and changed over time and I had to adjust my expectations of the process of the program as I went. It was a balance between finding ways to get the code to work with the way I had planned to do the project originally.

References

No sources were used besides WGU official course materials.