## Discrete OED Criteria

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We propose two alternative criteria for operable space maximization with design of experiments, as introduced by Chen et al. [2018]. Given a finite set of candidate points  $\mathbf{p}_i \in \mathbb{R}^n, i=1...N$ —possibly rescaled in the unit hypercube  $[0,1]^n$ —the goal is now to select of subset of M points that minimize or maximize a certain metric.

**Maximal Covering** This criterion selects M centroids among the N candidates in such a way that the maximal distance between any candidate point to the closest centroid is minimized. A mixed-integer (linear) programming (MIP) formulation for this criterion is the following:

$$\min_{\mathbf{y}, \mathbf{z}, \eta} \eta 
\text{s.t. } \eta \ge \sum_{i=1}^{N} z_{ij} \|\mathbf{p}_i - \mathbf{p}_j\|, \ j = 1 \dots N 
1 = \sum_{i=1}^{N} z_{ij}, \ j = 1 \dots N 
y_i \ge z_{ij}, \ i, j = 1 \dots N 
M \ge \sum_{i=1}^{N} y_i 
y_i, z_{ij} \in \{0, 1\}, \ i, j = 1 \dots N$$

where the selected centroids  $\mathbf{p}_i$  are those with  $y_i = 1$ ; and  $z_{ij} = 1$  indicates the closest centroid  $\mathbf{p}_i$  to point  $\mathbf{p}_j$ . This problem is also known as the uncapacitated vertex k-center problem [Daskin, 2013], for which heuristics algorithms exist that could be used to warm-start the MIP solution.

**Maximal Spread** This criterion selects M extreme points among the N candidates in such a way that the minimal distance between any pair of extreme points is maximized. A MIP formulation for this criterion is the following:

$$\max_{\mathbf{y},\eta} \eta$$
s.t.  $\eta \leq \|\mathbf{p}_i - \mathbf{p}_j\| + (1 - y_i)D + (1 - y_j)D, \ i, j = 1 \dots N$ 

$$M \geq \sum_{i=1}^{N} y_i$$

$$y_i \in \{0,1\}, \ i = 1 \dots N$$

where the selected extreme points  $\mathbf{p}_i$  are those with  $y_i = 1$ ; and the scalar D should be no smaller than the diameter of the set of candidate points—e.g., upper bounded by  $\sqrt{n}$  if the candidate points are rescaled within the unit hypercube  $[0,1]^n$ .

## References

- Q. Chen, R Paulavičius, C. S. Adjiman, and S. García-Muñoz. An optimization framework to combine operable space maximization with design of experiments. *AIChE Journal*, 64(11):3944–3957, 2018. doi: 10.1002/aic.16214.
- M. S. Daskin. *Network and Discrete Location: Models, Algorithms, and Applications*. John Wiley & Sons, Ltd, 2nd edition, 2013. doi: 10.1002/9781118537015.