

# Wheel Bolt Torque Specifications

## Section 1: General Information

Apply anti-seize only if specified by manufacturer.

Clean hub mating surface. Tighten in a star pattern.

## Section 2: Torque Specs

BMW EV SUV (20-inch wheels): 140 Nm (103 lb-ft)

BMW Sedan (18-inch wheels): 120 Nm (89 lb-ft)

## Section 3: Procedure

- 1) Hand-thread bolts to avoid cross-threading.
- 2) Pre-tighten all bolts to 50% spec in star pattern.
- 3) Torque to full spec; re-check after 50 km.