WonderMarket Section B – Client Report

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MATH3202 Assignment 3 Due 27/05/2019 1:00 pm

Abstract

In this report, we propose a solution to optimise your refridgerator logistics and maximise expected profit.

Solution

We have considered the customer-facing aspect of fridges put on display as well as the logistics of your fridge deliveries. We have arrived at the following optimal solutions for each communication.

Communication 1

In this communication, we know how much profit each fridge can be sold for and how expected sales vary with the types of fridges placed on display. Only 8 fridges can be displayed in total.

The maximum expected profit is \$1863.20. This is achieved by displaying 2 Alaska fridges, 3 Elsa fridges and 3 Lumi fridges. In this case, on average you will sell 3.1, 4.2 and 4.1 of Alaska, Elsa and Lumi fridges respectively, leading to the profit of

expected profit = $3.1 \times \$140 + 4.2 \times \$147 + 4.1 \times \$198 = \1863.20 .

Communication 2

In this communication, the focus moved from direct-to-customer sales to delivery processes. Because customer demand is not known in advance, we need to balance ordering and storing them with having enough fridges to meet future demand. We will consider a period of 4 weeks.

Using the demand distribution you provided us, the maximum expected profit over 4 weeks is \$5282.92 (assuming no fridges to start with). This is done by buying 4 Alaska fridges, 5 Elsa fridges and 5 Lumi fridges in the first week.

Moreover, in any week, your optimal strategy is to have 4, 5 and 5 fridges respectively of each type available. This means if you have less than this amount stored at the start of a week, buy exactly enough to make up this amount. We have verified that this is optimal for all feasible demand scenarios.

Insights

In general stochastic (uncertain) optimisation problems, the solution cannot be expressed so simply (see communication 3). However, the simplicity of this solution is reasonable because each fridge does not affect the sales or deliveries of the other fridge types and demand remains constant through all weeks.

Communication 3

In this communication, we need to consider the costs of transporting fridges to the storage warehouse where they are held before being sent to customers. Each truck costs \$150 and has a limited capacity of 7 fridges. At most 2 trucks will be ordered per week and at most 8 fridges of each type can be processed at the warehouse. A truck can hold any combination of fridge types so we need to consider all fridge types together.

Assuming you currently have no fridges, the maximum expected profit is \$4229.46 and you should purchase 4, 5 and 5 respectively in week 1.

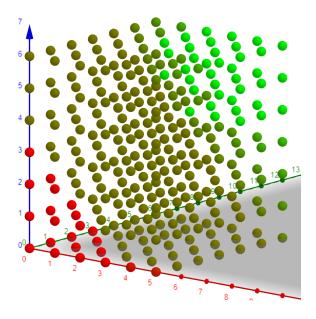
In this case, the solution is more complicated. Because each fridge affects other fridges and each fridge sells for a different amount, your buying strategy is more nuanced. With this in mind, we have developed an interactive solution explorer. You input the amount you sell each week and it recommends the optimal buying strategy for the next week. Please see the appendix.

Insights

In all cases, you should never exceed 5 Alaska fridges, 6 Elsa or 6 Lumi fridges. These are the maximum which can be sold per week. Buying any more than this amount will require excess stock to be stored to the next week, raising costs.

Although the optimal strategy is varied, the there is a threshold below which you should order more fridges. Because trucks cost money, you should order fridges in batches of 7 or 14 unless it violates the above rule.

To try visualise this multi-dimensional data, we have included a 3D plot below. This is at the beginning of the first week and the axes are number of each fridge type stored. Red is Alaska, green is Elsa and blue is Lumi. The colour of each dot represents how many fridges should be ordered on a scale with green being 0 and red being 14.



Here, you can see that there are approximately diagonal thresholds where transitions between truckloads ordered occur. However, these aren't exact; for example even if you have 5 Alaska fridges but no other fridges, you should still order 2 truckloads.

Broadly, the optimal actions are grouped into 3 bunches—0, 1 and 2 truckloads. Most of the cases in each group will order the maximum possible but occasionally, you will want to order less due to the first paragraph in this section.

We determined **opening DC3** would be best. This would reduce the weekly cost to \$160486 which is \$45202 cheaper than communication 5. The store assignments are below.

Store	DC0	DC1	DC2	DC3	DC4	DC5	DC6
S0				100%			
S1				100%			
S2				100%			
S3		100%					
S4				100%			
S5		100%					
S6		100%					
S7			100%				
S8			100%				
S9				100%			

Communication 7

Communication 7 builds on communication 6. Now, we can open up to 2 new DCs. If we open 2 new DCs, 1 old DC must be closed. We consider if it would be cheaper to build 2 of the new DCs and close an existing one.

Note that in communication 6, DC0 is not used at all despite being available. Thus, closing it would not affect the weekly cost. Moreover, an additional new DC could be opened to further reduce the cost. This communication's model recommends **closing DC0** and **opening DC3** and **DC5**.

This results in a weekly transport cost of \$140776, \$19710 cheaper than communication 6, with the following assignments.

Store	DC0	DC1	DC2	DC3	DC4	DC5	DC6
S0				100%			
S1				100%			
S2				100%			
S3						100%	
S4				100%			
S5		100%					
S6		100%					
S7			100%				
S8			100%				
S9				100%			

Communication 8

Here, we also consider labour costs during regular demand.

Optimising the model results in a cost of \$202276 per week, \$61500 more than comm 7. This is done by **closing DC0** and **opening DC3 and DC5** with the below store and labour assignments. Note that the store and DC assignments are the same as communication 7 so this does not affect those; the additional \$61500 is exactly the cost of the full-time and part-time teams.

Store S0 S1 S2 S3	DC0 D	C1	DC2	DC3 100% 100% 100%	DC4	DC5 100%	DC6
S4				100%			
S5	100)%					
S6	100)%					
S7			100%				
S8			100%				
S9				100%			
DC DC1 DC2	0	Fu	ll-time 2 0				
DC3 DC5	0		8 0				
	3		U				

Communication 9

Finally, we also consider the transport and labour costs of surge scenarios across the whole year.

Solving this model results in a cost of \$12576018.00 each year (on average, \$241846.50 per week), an increase of \$39570.50 per week from communication 8. You should **close DC0** and **open DC3 and DC5** with the below store and labour assignments. Again, the store and DC assignments are the same as communications 7 and 8 but the full/part-time teams have changed.

Store S0 S1 S2	DC0	DC1	DC2	DC3 100% 100% 100%	DC4	DC5	DC6
S3				1000/		100%	
S4		1000/		100%			
S5		100%					
S6		100%	1000/				
S7			100%				
S8			100%	1000/			
S9				100%			
DC	Part-t	ime Fι	ıll-time				
DC1		0	2				
DC2		0	2				
DC3		0	8				
DC5		0	2				
Surge	DC	Cas	ual				
Surge	0 DC	5	11				
Surge	1 DC	2	20				
Surge	3 DC	2	20				
Surge	4 DC	1	42				
Surge	4 DC	3	2				

(Surge 2 needs no additional casual staff at any DC)

Insights

Cost Breakdown

Below, you can find a table showing the weekly breakdowns of normal demand and surge scenarios. Note that the full-time and part-time teams are employed for all 52 weeks each year.

General Observations

While optimising the assignments with the data you provided us, we made the following observations.

- The optimal solution to communication 9 uses no part-time teams, despite them being used in communication 8. This is because the additional capacity from full-time staff will be used during surge scenarios, reducing the need for expensive casual workers. Each casual worker only handles 1 truckload, but costs 65% as much as a full-time team which handles 9 truckloads. Note how surge 2 can be handled by the only full-time staff.
- With communication 9, we have a fairly complete picture of WonderMarket's logistics needs and costs. Some DC capacities are never fully utilised, but the model accounts for this and only assigns enough staff to handle the required demand. This means if demand increases, you can simply employ more staff (as long as DC capacity is sufficient). However, we would recommend re-evaluating the model to optimise for the new situation.
- With the construction of DC3 and DC5, your total capacity has increased notably.
 Even the most demanding surge scenario, surge 4 with 164 truckloads, has 55 truckloads of spare capacity across DC1, DC2 and DC5.
- With that in mind, DC3 is nearing its capacity. There are at most 4 unused truckloads per week. In surge scenario 4, all of its capacity is used.

Marginal Costs

These are the effects of slight adjustments to the constraints you have provided us. These may be useful to improve your management of distribution centres or logistics.

- With the notes on DC capacity above, increasing the DC1, DC2, DC3 or DC5's capacity by 1 does not affect the cost as the DC capacity is no longer a limiting factor.
- If you can close one more DC to open a new site, you should close DC1 and open DC6. This would reduce your yearly cost by \$853344 (\$16410.46 per week), to \$11722674 (\$225436.04 per week).

• The solution assigns 5 of the 10 stores to DC3. If DC3 could not be built, your cost would be increased by \$1225564 yearly (\$23568.54 weekly) to \$13801582 yearly (\$265415.04 weekly). Using DC0, DC1, DC2 and DC6 would then be optimal.