

Vehicle No - 01				
Plant 1 Shuttle Service (China Gate - CPP)				
Start Point	Start Time	Route	End Point	End Time
China Gate	9:30 AM	China Gate - Bakeoven - GAP - Rodding - PMO - Potline - Cast House - Potline - Site Office - CPP	CPP	10:00 AM
CPP	10:00 AM		China Gate	10:30 AM
China Gate	10:30 AM		CPP	11:00 AM
CPP	11:00 AM		China Gate	11:30 AM
China Gate	11:30 AM		CPP	12:00 PM
CPP	12:00 PM		China Gate	12:30 PM
China Gate	2:30 PM	China Gate - Bakeoven - GAP - Rodding - PMO - Potline - Cast House - Potline - Site Office - CPP	CPP	3:00 PM
CPP	3:00 PM		China Gate	3:30 PM
China Gate	3:30 PM		CPP	4:00 PM
CPP	4:00 PM		China Gate	4:30 PM
China Gate	4:30 PM		CPP	5:00 PM

Vehicle No - 02				
Plant 1 Shuttle Service (CPP - China Gate)				
Start Point	Start Time	Route	End Point	End Time
CPP	9:30 AM	CPP - Site Office - Potline - Cast House - Potline - PMO - Rodding - GAP - Bakeoven - China Gate	China Gate	10:00 AM
China Gate	10:00 AM		CPP	10:30 AM
CPP	10:30 AM		China Gate	11:00 AM
China Gate	11:00 AM		CPP	11:30 AM
CPP	11:30 AM		China Gate	12:00 PM
China Gate	12:00 PM		CPP	12:30 PM
CPP	2:30 PM	CPP - Site Office - Potline - Cast House - Potline - PMO - Rodding - GAP - Bakeoven - China Gate	China Gate	3:00 PM
China Gate	3:00 PM		CPP	3:30 PM
CPP	3:30 PM		China Gate	4:00 PM
China Gate	4:00 PM		CPP	4:30 PM
CPP	4:30 PM		China Gate	5:00 PM

Vehicle No - 03				
Plant 2 Shuttle Service (Cast House 3 - SEZ Gate 2)				
Start Point	Start Time	Route	End Point	End Time
CH 3	9:30 AM	Cast House 3 - Cast House 2 - Potline 3 - Central Lab - GAP 2 - Bakeoven 2 - Site Office 2 - Rodding 2 - Rectifire - SEZ Gate 2	SEZ Gate 2	10:00 AM
SEZ Gate 2	10:00 AM		CH 3	10:30 AM
CH 3	10:30 AM		SEZ Gate 2	11:00 AM
SEZ Gate 2	11:00 AM		CH 3	11:30 AM
CH 3	11:30 AM		SEZ Gate 2	12:00 PM
SEZ Gate 2	12:00 PM		CH 3	12:30 PM
CH 3	2:30 PM	Cast House 3 - Cast House 2 - Potline 3 - Central Lab - GAP 2 - Bakeoven 2 - Site Office 2 - Rodding 2 - Rectifire - SEZ Gate 2	SEZ Gate 2	3:00 PM
SEZ Gate 2	3:00 PM		CH 3	3:30 PM
CH 3	3:30 PM		SEZ Gate 2	4:00 PM
SEZ Gate 2	4:00 PM		CH 3	4:30 PM
CH 3	4:30 PM		SEZ Gate 2	5:00 PM

Vehicle No - 04				
Plant 2 Shuttle Service (SEZ Gate 2 - Cast House 3)				
Start Point	Start Time	Route	End Point	End Time
SEZ Gate 2	9:30 AM	SEZ Gate 2 - Rectifire - Rodding 2 - Site Office 2 - Bake Oven 2 - GAP 2 - Central Lab - Potline 3 - Cast House 2 - Cast House 3	CH 3	10:00 AM
CH 3	10:00 AM		SEZ Gate 2	10:30 AM
SEZ Gate 2	10:30 AM		CH 3	11:00 AM
CH 3	11:00 AM		SEZ Gate 2	11:30 AM
SEZ Gate 2	11:30 AM		CH 3	12:00 PM
CH 3	12:00 PM		SEZ Gate 2	12:30 PM
SEZ Gate 2	2:30 PM	SEZ Gate 2 - Rectifire - Rodding 2 - Site Office 2 - Bake Oven 2 - GAP 2 - Central Lab - Potline 3 - Cast House 2 - Cast House 3	CH 3	3:00 PM
CH 3	3:00 PM		SEZ Gate 2	3:30 PM
SEZ Gate 2	3:30 PM		CH 3	4:00 PM
CH 3	4:00 PM		SEZ Gate 2	4:30 PM
SEZ Gate 2	4:30 PM		CH 3	5:00 PM

Vehicle No - 05				
Inter Plant Shuttle Service (Site office 2 - China Gate)				
Start Point	Start Time	Route	End Point	End Time
SO 2	9:30 AM	Site Office 2 - SEZ Gate - IPP Admin Office - Main Gate - Trainee Hostel - China Gate	China Gate	10:00 AM
China Gate	10:00 AM		SO 2	10:30 AM
SO 2	10:30 AM		China Gate	11:00 AM
China Gate	11:00 AM		SO 2	11:30 AM
SO 2	11:30 AM		China Gate	12:00 PM
China Gate	12:00 PM		SO 2	12:30 PM
SO 2	2:30 PM	Site Office 2 - SEZ Gate - IPP Admin Office - Main Gate - Trainee Hostel - China Gate	China Gate	3:00 PM
China Gate	3:00 PM		SO 2	3:30 PM
SO 2	3:30 PM		China Gate	4:00 PM
China Gate	4:00 PM		SO 2	4:30 PM
SO 2	4:30 PM		China Gate	5:00 PM

Vehicle No - 06				
Inter Plant Shuttle Service (China Gate - Site Office 2)				
Start Point	Start Time	Route	End Point	End Time
China Gate	9:30 AM	China Gate - Trainee Hostel - Main Gate - IPP Admin office - SEZ Gate - Site Office 2	SO 2	10:00 AM
SO 2	10:00 AM		China Gate	10:30 AM
China Gate	10:30 AM		SO 2	11:00 AM
SO 2	11:00 AM		China Gate	11:30 AM
China Gate	11:30 AM		SO 2	12:00 PM
SO 2	12:00 PM		China Gate	12:30 PM
China Gate	2:30 PM	China Gate - Trainee Hostel - Main Gate - IPP Admin office - SEZ Gate - Site Office 2	SO 2	3:00 PM
SO 2	3:00 PM		China Gate	3:30 PM
China Gate	3:30 PM		SO 2	4:00 PM
SO 2	4:00 PM		China Gate	4:30 PM
China Gate	4:30 PM		SO 2	5:00 PM

Note: Shuttle Bus Service for highlighted timings has been stopped for summer season.