



REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	INITIAL RELEASE ECO 181215	12/11/2015	J NYBERG

6	JGN-1110-103	3/8 HEX FLANGE NUT	AISI 1045 Steel, cold drawn	1
5	JGN-1110-102	3/8 HEX NUT	AISI 1045 Steel, cold drawn	1
4	JGN-1110-104	3/8 FLAT WASHER	AISI 1045 Steel, cold drawn	1
3	JGN-1110-201-A	WHEEL	DELFIN	1
2	JGN-1110-301	L-BRACKET	AISI 1095 CRS, GALV	1
1	JGN-1110-101	HEX BOLT	AISI 1035 STEEL	1
ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	QTY.

NOTES:

1 FINGER TIGHT PLUS A QUARTER-TURN.

			UNLESS OTHERWISE SPECIFIED:		NAME	DATE	<b>Dunwoody</b> COLLEGE OF TECHNOLOGY 818 Dunwoody Boulevard, Minneapolis, MN 55403		
			DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL: $\pm 1/64$ ANGULAR: $\pm 0.5^\circ$ TWO PLACE DECIMAL $\pm 0.01$ THREE PLACE DECIMAL $\pm 0.005$	DRAWN	JGN	12/5/2015	TITLE:  <b>STAY ROLLER ASSEMBLY</b>		
				CHECKED					
				ENG APPR.					
		MFG APPR.							
THIRD-ANGLE PROJECTION			INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5-2009	Q.A.					
<b>PROPRIETARY AND CONFIDENTIAL</b>  THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF DUNWOODY COLLEGE OF TECHNOLOGY. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF DUNWOODY COLLEGE OF TECHNOLOGY IS PROHIBITED.			MATERIAL	COMMENTS:					
			FINISH						
	NEXT ASSY	USED ON							
	APPLICATION		DO NOT SCALE DRAWING						