# DEMO\_0012\_infill\_STL\_Lattice

### **Table of Contents**

	. 1
Arbitrary surface data	. 1
Visualiza patch data	2
Create an image on the grids	2
Create an isosurface on the image (optinal)	. 3
Visualization	3
Evaluate triply periodic function	. 5
Visualize surfaces	6
Trim using boundary	. 6
Visualize trimmed field	. 6
Construct iso-surface	7
Visualize surface	. 7

This is a demo for:

• Building infill lattice structures within a closed surface STL, using TPMS or Spinodoid structures.

#### Name

```
License: to license Author: Mahtab Vafaee, mahtab.vafaee@gmail.com
```

```
cMap=jet(250);
faceAlpha1=1;
faceAlpha2=0.65;
edgeColor1='none';
edgeColor2='none';
fontSize=25;
pColors=gjet(6);
```

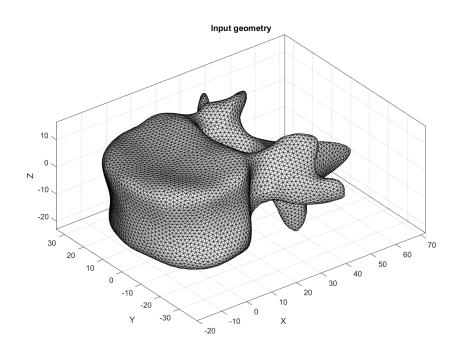
## **Arbitrary surface data**

```
% vertebra data from STL
data=graphicsModels(11);
% Vertices and faces
V=data.V;
```

F=data.F;

## Visualiza patch data

```
cFigure;
title('Input geometry');
gpatch(F,V,'w','k', 1);
axisGeom; axis on;
camlight headlight;
```



## Create an image on the grids

```
Vi=V-min(V,[],1); % shifting to the origin (0,0,0)
scaleFactor=max(Vi(:));
Vi=Vi./scaleFactor; % Normalizing the edges
Fb=F; % boundary faces the same as F

voxelSize=0.01;
[M,G,~]=patch2Im(Fb,Vi,[],voxelSize); % converting to image
L= M==1; % selecting the inside voxels

% voxelSize=G.voxelSize;
imOrigin=G.origin;
[J,I,K]=meshgrid(1:1:size(M,2),1:1:size(M,1),1:1:size(M,3));
[X,Y,Z]=im2cart(I,J,K,voxelSize);

VG=[X(:) Y(:) Z(:)]; % grid vertices

Vi=Vi-imOrigin(ones(size(Vi,1),1),:); % shift the vertices
```

Vsm=patchCentre(Fb,Vi); % find the cneter of each face

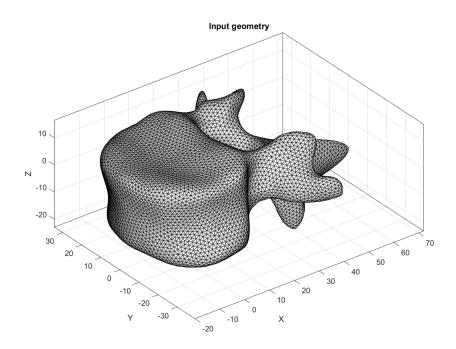
[DG,indClosest]=minDist(VG,Vsm); % finding the closest Vsm to each grid DG\_im=reshape(DG,size(L));

Et=[Fb(indClosest,:) (1:numel(indClosest))'+size(Vi,1)]; % tetrahedral
elements with on face from Fs & a vertix from VG
Vt=[Vi; VG]; % merging the verices

[VE,logicPositive]=tetVol(Et,Vt,0); % positive and negative volume of generated tet elements

logicPositive=reshape(logicPositive,size(L));

DG\_im(~logicPositive)=-DG\_im(~logicPositive); % apply negative image values to inner voxels

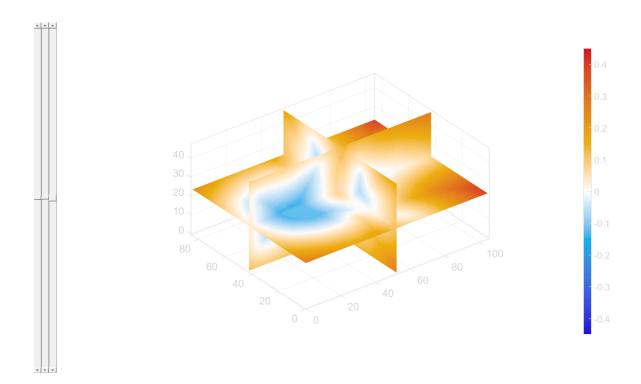


## Create an isosurface on the image (optinal)

[Fiso, Viso] = isosurface(X,Y,Z,DG\_im,0); %Create an isosurface on DG\_im=0 Viso=Viso./(voxelSize); %scale vertices to image size

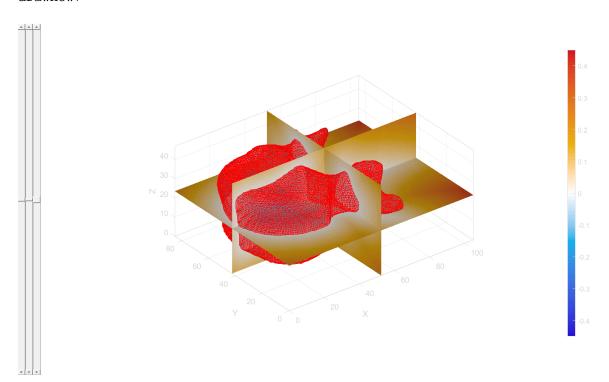
### **Visualization**

```
sv3(DG_im); colormap warmcold;
m=max(abs(DG)); caxis([-m m])
Vi=Vi./voxelSize; %scale vertices to image size
hold on;
```



#### **MathWorks**

```
gpatch(Fb,Vi,'kw','none',0.3);
gpatch(Fiso,Viso,'rw','r',0.2);
axisGeom; camlight headlight;
drawnow;
```

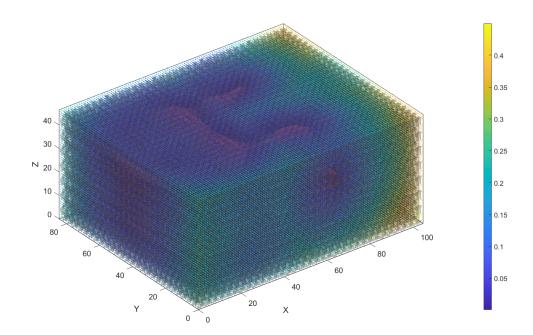


## **Evaluate triply periodic function**

```
% set input parameteres
freq=[200, 200, 100]; %frequency of TPMS/angles for Spinododi (45,45,30)
levelset=0; %TPMS relative density factor
inputStruct.levelset=levelset;
inputStruct.numPeriods=freq;
inputStruct.surfaceType='g'; %{'g','d','n','p','pw','w','spin',}
    isequal(inputStruct.surfaceType,'spin')
    inputStruct.numWaves=1000; %In the case of Spinododi
    inputStruct.relativeDensity=0.4;
    inputStruct.waveNumber=7*pi;
end
% Evaluate TPMS function
[Fg,Vg,S]=TPMSpin(X,Y,Z,inputStruct);
Vg= Vg-min(Vg,[],1); %shift grids to [0,0,0]
Vg=Vg./(voxelSize); %Scale to image size
% visualize evaluated gyroid field function
sv3(S); colormap warmcold;
hold on;
gpatch(Fb,Vi,'kw','none',0.6);
```

## Visualize surfaces

```
cFigure; hold on;
gpatch(Fg,Vg,'kw','none',0.3); %gyroid surface
gpatch(Fb,Vi,'rw','none',0.4); %Vertebrae surface
scatterV(VG./voxelSize,1,DG); %Image grids
colorbar; camlight headlight;
axisGeom;
drawnow;
```

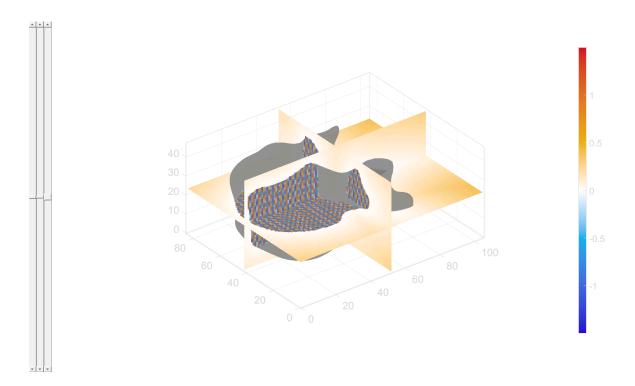


## **Trim using boundary**

```
Ls=(DG_im)<=0; % Inner grids
Sn=DG_im;
Sn(Ls)=S(Ls); % trim the outside gyroid field</pre>
```

### Visualize trimmed field

```
sv3(Sn); hold on;
m=max(abs(Sn(:))); colormap warmcold;
gpatch(Fb,Vi,'kw','none',0.6);
```



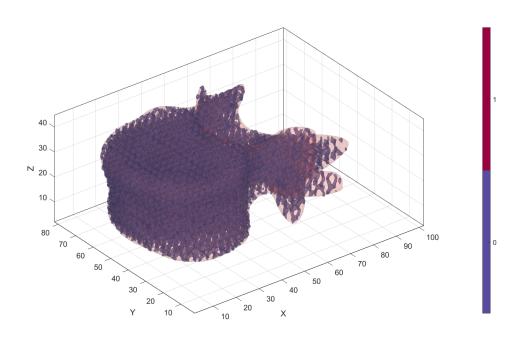
## **Construct iso-surface**

[Fsn,Vsn] = isosurface(X,Y,Z,Sn,0.5); %draw trimmed isosurface
Vsn=Vsn./voxelSize; %scale vertices to image size

## Visualize surface

```
cFigure; hold on;
gpatch(Fsn,Vsn,[0.3, 0.3, 0.5],'none',0.5);
gpatch(Fb,Vi,'rw','none',0.2);

axisGeom; colormap spectral; icolorbar;
camlight headlight; axis on;
drawnow;
```



Published with MATLAB® R2021b