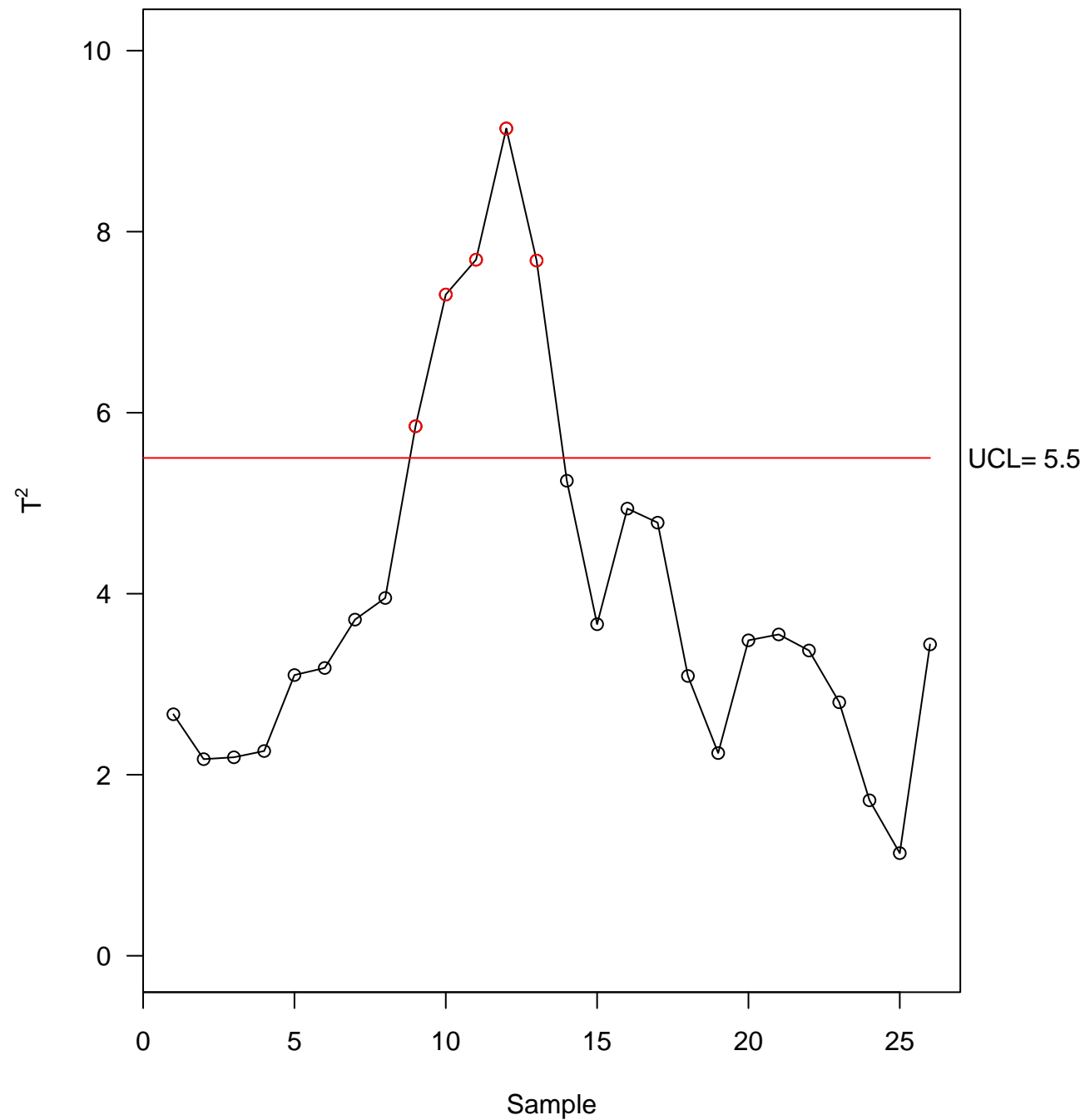


**MCUSUM Control Chart by Crosier (1988)**



**MCUSUM Control Chart by Pignatiello (1990)**

