

LP Homework Collection 1

September 24, 2025

1 Problem 1-2

- a The best way to change the products that must equal the total hours available each week is to add a slack variable. As noticed in the question, we saw that the production plan stays the same, with the same amount of goods being produced. Once we extract the slack variables, we see that they are actually all zeros. This is true because, even in the original formulation, we noticed that our production optimum was driven mostly by our first constraint of maximizing profit, choosing according to which product was more efficient in terms of production but also profit. Next is the line of code that I changed and my output
- Change:

```
1 var Slack {s in STAGE} >= 0; # slack variable for each stage
2 subject to Time {s in STAGE}:
3     sum {p in PROD} (1/rate[p,s]) * Make[p] + Slack[s] = avail[s]; #KEY CHANGE
```

Using the function from the appendix section.

Output:

```
1 Gurobi 12.0.3:Gurobi 12.0.3: optimal solution; objective 190071.4286
2 2 simplex iterations
3 Total Profit: 190071.42857142858
4
5 Production plan (tons per product):
6 bands: 3357.142857142858 tons
7 coils: 500.0 tons
8 plate: 3142.857142857143 tons
9
10 Production plan as table:
11      Make.val
12 bands  3357.142857
13 coils  500.000000
14 plate  3142.857143
15
16 Slack per stage:
17      Slack.val
18 reheat      0
19 roll        0
```

- b In order to represent this change you add in a parameter of max weight that is not indexed. Then you create a restriction while adding your wanted weight in your .dat file. Attached are the lines added.

```

1 param max_weight >= 0;
2 subject to Weight_Limit:
3     sum {p in PROD} Make[p] <= max_weight;
4 param max_weight = 6500;

```

Again, using our defined function from the start

```

1 ampl = solve_ampl_model('steel4_b.mod', 'steel4_b.dat')

```

With the output: Output:

```

1 Gurobi 12.0.3:Gurobi 12.0.3: optimal solution; objective 183791.6667
2 3 simplex iterations
3 Total Profit: 183791.66666666666
4
5 Production plan (tons per product):
6 bands: 1541.6666666666666 tons
7 coils: 1458.3333333333334 tons
8 plate: 3500.0 tons
9
10 Production plan as table:
11      Make.val
12 bands  1541.666667
13 coils  1458.333333
14 plate  3500.000000

```

This new restriction actually changes how the production plan looks because now we have to think about the maximum amount we can produce of each product, not just how fast we can make them. Before, the optimizer only cared about speed, so it would focus on producing the fastest products first. But with the max weight limits, we have to balance speed with how much we can actually produce and sell. So now the production mix takes into account both how fast we can make a product and how many tons we're allowed to produce, which changes the “value-to-weight” tradeoff in the optimal plan.

c Now for this we are looking to

$$\max \sum x_i$$

where x_i = tons produced per product i

Thus, in our code for the model, we change the following only

```

1 maximize Total_Tons: sum {p in PROD} Make[p];

```

This results in a different optimal solution since we no longer care how much profit we can get from each. But instead, it just picks which products are most likely to maximize our production, which means it will pick the products that are the fastest to complete. The results from the code are as follows.

```

1 ampl = solve_ampl_model('steel4_b.mod', 'steel4_b.dat', maximize = 'Tons')

```

```

1 Gurobi 12.0.3:Gurobi 12.0.3: optimal solution; objective 7000
2 0 simplex iterations
3 Total Tons: 7000.0
4
5 Production plan (tons per product):
6 bands: 5750 tons
7 coils: 500 tons
8 plate: 750 tons
9
10 Production plan as table:
11      Make.val
12 bands      5750
13 coils      500
14 plate      750

```

d For this, I had to make changes both in the definition of our variable and what our objective function is subject to, but also changes in the data by adding an extra column. Changes:

```

1 .mod file
2 var Make {p in PROD} <= market[p];
3
4 param max_weight >= 0;
5 subject to Market_Share {p in PROD}:
6     Make[p] >= share[p] * sum {q in PROD} Make[q];
7
8 .dat file
9 param:      profit  market  share:=
10 bands      25      6000    0.4
11 coils      30      4000    0.4
12 plate      29      3500    0.1;

```

Following are the outputs

```

1 ampl = solve_ampl_model('steel4_d.mod', 'steel4_d.dat')
2
3 ampl = solve_ampl_model('steel4_d.mod', 'steel4_d_2.dat')

```

```

1 Gurobi 12.0.3:Gurobi 12.0.3: optimal solution; objective 183211.9403
2 5 simplex iterations
3 Total Profit: 183211.94029850746
4
5 Production plan (tons per product):
6 bands: 3343.283582089552 tons
7 coils: 2674.626865671642 tons
8 plate: 668.6567164179105 tons
9
10 Production plan as table:
11      Make.val
12 bands  3343.283582
13 coils  2674.626866
14 plate  668.656716
15
16 -----
17 Gurobi 12.0.3:Gurobi 12.0.3: optimal solution; objective -0
18 3 simplex iterations
19 Total Profit: 0.0

```

```

20
21 Production plan (tons per product):
22 bands: 0 tons
23 coils: 0 tons
24 plate: 0 tons
25
26 Production plan as table:
27      Make.val
28 bands      0
29 coils      0
30 plate      0

```

Now, the way this changes the constraint is that we have to make different productions for our lower bounds, which in turn makes it impossible to optimize using a strategy where one certain product dominates. Now the program gives an optimal solution of zeros because if we have minimum shares that add up to 1.1, it makes no logical sense since we are trying to produce more than the maximum. Thus, if we can't produce enough, we should simply not produce, since this would satisfy the condition that the shares stay between 0 and 1.

- e The following changes were made to the data: I added a finishing column in the rate parameter with very high rates for bands, which could make it essentially zero when calculating the rate at which they are needed, with a rate that only truly affects plates.

```

1 data;
2
3 set PROD := bands coils plate;
4 set STAGE := reheat roll finishing;
5
6 param rate: reheat roll finishing:=
7 bands      200    200    1000000000000000
8 coils      200    140    1000000000000000
9 plate      200    160    150;
10
11
12 param: profit commit market :=
13 bands      25      1000    6000
14 coils      30      500     4000
15 plate      29      750     3500 ;
16
17 param avail := reheat 35 roll 40 finishing 20

```

Results:

```

1 ampl = solve_ampl_model('steel4_e.mod', 'steel4_e.dat')

```

```

1 Gurobi 12.0.3:Gurobi 12.0.3: optimal solution; objective 189916.6667
2 3 simplex iterations
3 Total Profit: 189916.6666666667
4
5 Production plan (tons per product):
6 bands: 3416.666666666667 tons
7 coils: 583.3333333333335 tons
8 plate: 3000.0 tons
9
10 Production plan as table:

```

```

11         Make.val
12 bands    3416.666667
13 coils     583.333333
14 plate    3000.000000

```

2 Problem 1-3

a If we run the model from 1-5 we see the following

```

1 model = solve_ampl_model('steel3.mod', 'steel3.dat')
2 Time = model.getConstraint('Time')
3 t = Time.getValues().toPandas()
4 Make = model.getVariable('Make')
5 m = Make.getValues('rc').toPandas()
6 print(t)
7 print(m)

```

We get the following output

```

1 Gurobi 12.0.3:Gurobi 12.0.3: optimal solution; objective 194828.5714
2 1 simplex iteration
3 Total Profit: 194828.57142857142
4
5 Production plan (tons per product):
6 bands: 6000.0 tons
7 coils: 500.0 tons
8 plate: 1028.571428571428 tons
9
10 Production plan as table:
11         Make.val
12 bands    6000.000000
13 coils     500.000000
14 plate    1028.571429
15     Time.dual
16 0         4640
17     Make.rc
18 bands     1.800000
19 coils    -3.142857
20 plate     0.000000

```

The meaning of these numbers is as follows. The marginal values associated with the Time.dual show how much our value would increase if we relaxed the assumption by a small amount; for example, if we relaxed it by one hour, we could see an increase of 4640 in profit, which means that we are binding thanks to the constraint. When it comes to our reduced costs, this is the same as the upper and lower bounds but for our marginal values with respect to the constraints. If, for example, we increase a ton in the lower bound for bands, we would increase profits by 1.8 per ton; similarly, for coils, we would see that an increase in the lower bounds would actually decrease our profits by 3.14 per ton. Strangely, for plates, it wouldn't increase or decrease. This tells us that our constraints are only binding for coils and bands, whereas plates are left without a constraint.

b This is due to the marginal cost of production changing. If we see the added time needed to complete each item as an added cost, then, due to that cost being higher for bands than

plates, we substituted them in terms of our production, thus shifting our production from bands to plates.

- c I ran two different versions of the same concept with two different codes. Following is the code for both parts!

```

1 CODE #1
2 model = solve_ampl_model('steel4.mod',
3 'steel4.dat', reheat_hours=35)
4 model1 = solve_ampl_model('steel4.mod', 'steel4.dat', reheat_hours=36)
5 model2 = solve_ampl_model('steel4.mod', 'steel4.dat', reheat_hours=37)
6 model3 = solve_ampl_model('steel4.mod', 'steel4.dat', reheat_hours=38)
7 model4 = solve_ampl_model('steel4.mod', 'steel4.dat', reheat_hours=39)
8 P0 = model.getObjective('Total_Profit')
9 P1 = model1.getObjective('Total_Profit')
10 P2 = model2.getObjective('Total_Profit')
11 P3 = model3.getObjective('Total_Profit')
12 P4 = model4.getObjective('Total_Profit')
13 P0val = P0.value()
14 P1val = P1.value()
15 P2val = P2.value()
16 P3val = P3.value()
17 P4val = P4.value()
18 P1_P0 = P1val - P0val
19 P2_P1 = P2val - P1val
20 P3_P2 = P3val - P2val
21 P4_P3 = P4val - P3val
22 print(f"Profit_P1_P0: {P1_P0}")
23 print(f"Profit_P2_P1: {P2_P1}")
24 print(f"Profit_P3_P2: {P3_P2}")
25 print(f"Profit_P4_P3: {P4_P3}")
26 reheat_hours = [36, 37, 38, 39]
27 marginal_profit = [P1_P0, P2_P1, P3_P2, P4_P3]
28 plt.figure(figsize=(8,5))
29 plt.plot(reheat_hours, marginal_profit, marker='o', linestyle='-', color='blue')
30
31 plt.title("Marginal_Profit_vs_Reheat_Hours")
32 plt.xlabel("Reheat_Hours")
33 plt.ylabel("Marginal_Profit_Increase")
34 plt.grid(True)
35 plt.show()
36
37 CODE #2
38 reheat_hours_values = np.arange(34, 45, .5)
39 profits = []
40 for h in reheat_hours_values:
41     model = solve_ampl_model('steel4.mod', 'steel4.dat', reheat_hours=h)
42     P = model.getObjective('Total_Profit')
43     profits.append(P.value())
44
45 marginal_profit = np.diff(profits)
46 marginal_hours = reheat_hours_values[1:]
47
48
49 plt.figure(figsize=(8,5))
50 plt.plot(marginal_hours, marginal_profit, marker='o', linestyle='-', color='blue')

```

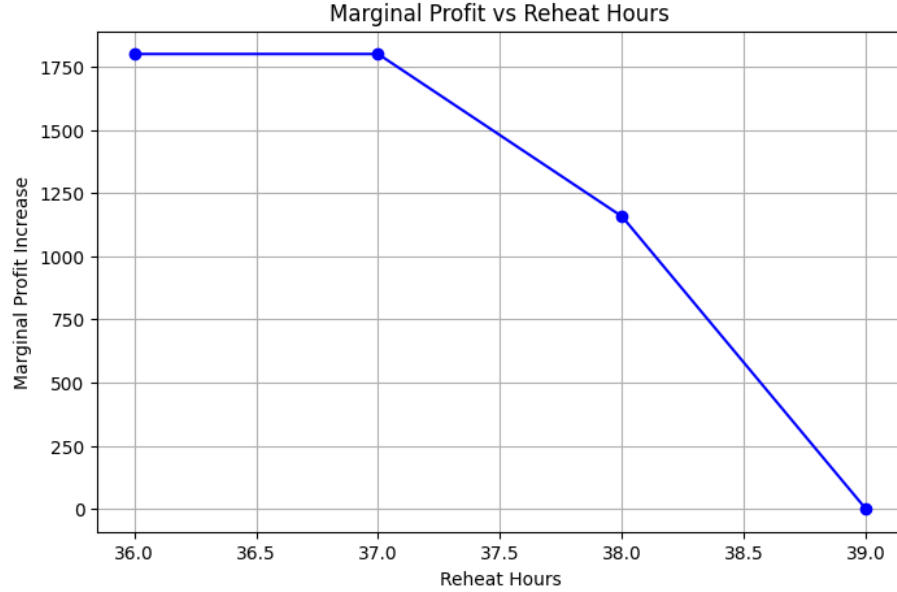


Figure 1: Smaller Interval

```

51 plt.title("Marginal Profit vs Reheat Hours")
52 plt.xlabel("Reheat Hours")
53 plt.ylabel("Marginal Profit Increase")
54 plt.grid(True)
55 plt.axvline(x=37.643, color='red', linestyle='--', label='x=37.643')
56
57 plt.legend()
58 plt.show()

```

The reason I am including both codes is that the first one is the one I coded, while the second one was given to me by ChatGPT after I asked it to provide a function to plot what I did but with higher intervals so the graphs would come out clearer. The first code gives me the following output for answering the first part of (c).

```

1 Profit P1 - P0: 1799.999999999971
2 Profit P2 - P1: 1799.999999999971
3 Profit P3 - P2: 1157.1428571428987
4 Profit P4 - P3: 0.0

```

This confirms that as we go past 38, there is a smaller increase in profit, and past 39 there is no change in profit. I was also able to generate the following graphs.

- d As you can see below, when the reheat time drops to 11 hours, we are simply in a different region of our polyhedron and now at a different solution set. The slope of Figure 3 is also that of the shadow price shown in Figure 4, where the slope changes as the shadow price changes. This reminds me a lot of marginal cost and its implication on time, which corresponds to this shadow cost.

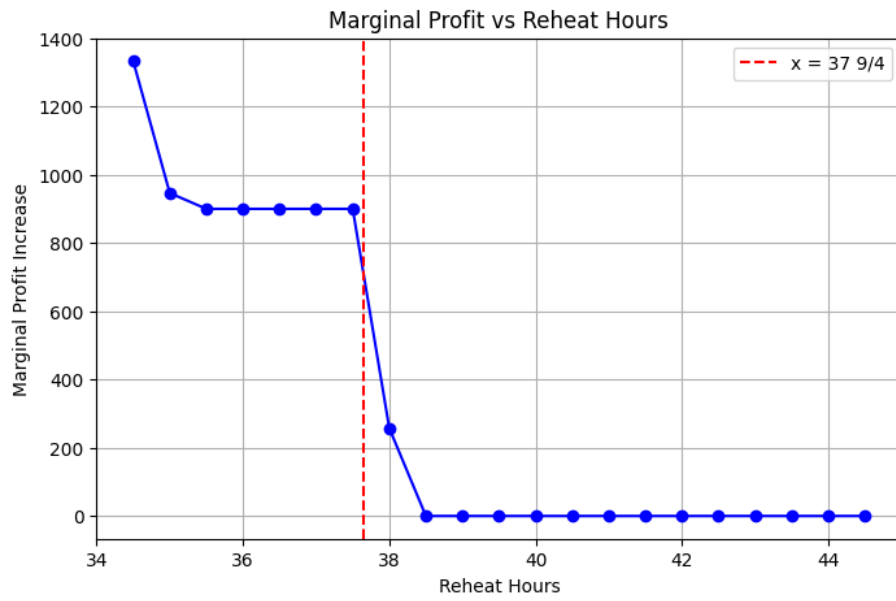


Figure 2: Higher Interval

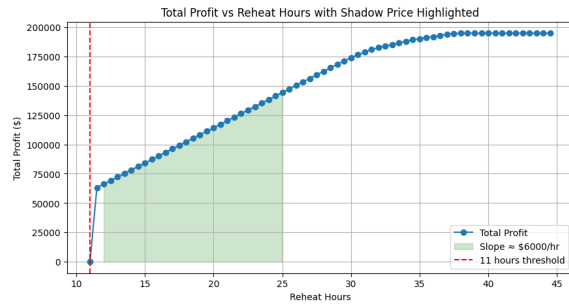


Figure 3: Shadow Price

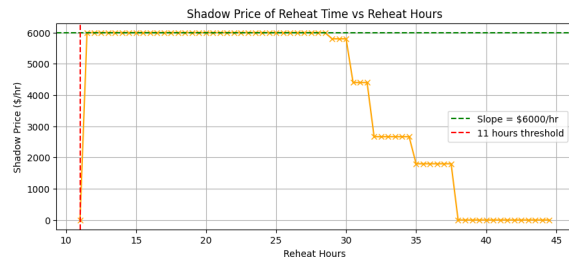


Figure 4: Reheat Hours

3 Problem 2-6

For this section, I modified my previous function slightly to allow it to be used in this situation.

```
1 from amply import AMPL
2 import pandas as pd
3 import os
4
5 def solve_ampl_model_min(model_file, data_file, solver='gurobi', minimize='Profit',
6   base_path=None):
7     ampl = AMPL()
8     if base_path is not None:
9         model_file = os.path.join(base_path, model_file)
10        data_file = os.path.join(base_path, data_file)
11
12    # Load model and data
13    ampl.eval(f"model_{model_file}");
14    ampl.eval(f"data_{data_file}");
15
16    # Set solver
17    ampl.eval(f"option_solver_{solver}");
18
19    # Solve model
20    ampl.solve()
21
22    # Print objective value
23    total_obj = ampl.get_objective(f"Total_{minimize}")
24    print(f"Total_{minimize}: {total_obj.value()}")
25
26    # Print variable values
27    make = ampl.get_variable('Make')
28    make_df = make.get_values().to_pandas()
29
30    print("\nProduction plan:")
31    print(make_df)
32    return ampl
```

a For the Model

```
1 set W; # widths
2 set P; # patterns
3
4 param order {W} > 0; # order for each width
5 param a {W,P} >= 0; # number of rolls of width w in pattern p
6
7 var Make {P} >= 0; # tons produced
8
9 minimize Total_Number: sum {p in P} Make[p];
10 subject to Order {w in W}:
11     sum {p in P} a[w,p] * Make[p] >= order[w];
```

For the Data

```
1 # Data for paper mill cutting stock problem
2 # From Example 2-6 in AMPL Book
3 set W := 20 45 50 55 75;
4
```

```

5 # Orders for each width
6 param order :=
7 20 48
8 45 35
9 50 24
10 55 10
11 75 8;
12
13 # Set of cutting patterns
14 set P := 1 2 3 4 5 6;
15
16 # Pattern matrix: how many rolls of each width in each pattern
17 param a :
18      1   2   3   4   5   6 :=
19 20      3   1   0   2   1   3
20 45      0   2   0   0   0   1
21 50      1   0   1   0   0   0
22 55      0   0   1   1   0   0
23 75      0   0   0   0   1   0 ;

```

Using this line in python

```

1 model = solve_ampl_model_min('paper_mill.mod', 'paper_mill.dat', base_path=
    r'Problem_2-6\AMPL\Book', minimize='Number')

```

We get the following output

```

1 Gurobi 12.0.3:Gurobi 12.0.3: optimal solution; objective 49.5
2 3 simplex iterations
3 Total Number: 49.5
4
5 Production plan:
6   Make.val
7 1      14.0
8 2      17.5
9 3      10.0
10 4       0.0
11 5       8.0
12 6       0.0

```

- b I made the following changes only to the model file. Basically, I modified our restriction by changing how much we are making with these new boundaries.

The change to the model file.

```

1 set W; # widths
2 set P; # patterns
3
4 param order {W} > 0; # order for each width
5 param a {W,P} >= 0; # number of rolls of width w in pattern p
6
7 var Make {P} >= 0;
8
9 minimize Total_Number: sum {p in P} Make[p];
10
11 subject to Order_Lower {w in W}:
12     sum {p in P} a[w,p] * Make[p] >= 0.9 * order[w];

```

```

13
14 subject to Order_Upper {w in W}:
15 sum {p in P} a[w,p] * Make[p] <= 1.4 * order[w];

```

Python:

```

1 model = solve_ampl_model_min('paper_mill2.mod', 'paper_mill2.dat', base_path=r'
  Problem_2-6_AMPL_Book', minimize='Number')

```

Output:

```

1 Gurobi 12.0.3:Gurobi 12.0.3: optimal solution; objective 44.55
2 0 simplex iterations
3 Total Number: 44.550000000000004
4
5 Production plan:
6   Make.val
7   1       7.60
8   2      15.75
9   3      14.00
10  4       0.00
11  5       7.20
12  6       0.00

```

- c In this part, I decided to add two extra patterns where I am only producing 50-inch cutouts. This is due to the high demand for these, but there is only one cutting pattern, or at most two, in each case where they are not the priority. By doing this, the solution then implemented these patterns into the optimal production strategy.

Changes were made to my .dat file while leaving the .mod file the same.

```

1 # Data for paper mill cutting stock problem
2 # From Example 2-6 in AMPL Book
3 set W := 20 45 50 55 75;
4 set P := 1 2 3 4 5 6 7;
5
6 param width_roll := 110;
7
8 # Orders for each width
9 param order :=
10 20 48
11 45 35
12 50 24
13 55 10
14 75 8;
15
16 param a :
17   1   2   3   4   5   6   7 :=
18 20   3   1   0   2   1   3   0
19 45   0   2   0   0   0   1   0
20 50   1   0   1   0   0   0   2
21 55   0   0   1   1   0   0   0
22 75   0   0   0   0   1   0   0;

```

Then in python:

```

1 og_model = solve_ampl_model_min('paper_mill.mod', 'paper_mill.dat', base_path=r
  'Problem_2-6_AMPL_Book', minimize='Number')
2 model = solve_ampl_model_min('paper_mill3.mod', 'paper_mill3.dat', base_path=r
  'Problem_2-6_AMPL_Book', minimize='Number')
3
4
5 total_obj_og_val = total_obj_og.value()
6 total_obj_model_val = total_obj_model.value()
7
8 # Compare or subtract
9 diff_obj = total_obj_model_val - total_obj_og_val
10
11 print(f"Original_model_objective: {total_obj_og_val}")
12 print(f"New_model_objective: {total_obj_model_val}")
13 print(f"Difference: {diff_obj}")

```

With the output

```

1 Gurobi 12.0.3:Gurobi 12.0.3: optimal solution; objective 49.5
2 3 simplex iterations
3 Total Number: 49.5
4
5 Production plan:
6   Make.val
7   1      14.0
8   2      17.5
9   3      10.0
10  4       0.0
11  5       8.0
12  6       0.0
13 Gurobi 12.0.3:Gurobi 12.0.3: optimal solution; objective 46.25
14 4 simplex iterations
15 Total Number: 46.25
16
17 Production plan:
18   Make.val
19   1       7.50
20   2      17.50
21   3      10.00
22   4       0.00
23   5       8.00
24   6       0.00
25   7       3.25
26 Original model objective: 49.5
27 New model objective: 46.25
28 Difference: -3.25

```

As we see in the last part, there is a difference of -3.25 rolls being used, which is a good improvement since we cut down on some waste by simply adding an extra pattern. This is because previously we were wasting a lot of material in a cutting pattern that wasn't optimal for our actual 50-inch cutouts, as we would either have a waste of 60 if we didn't need the rest of the other pattern of 20s or 50. This way, we reduced that waste to 10.

- d Now, by changing our .mod file to include the constraint that the patterns made need to be integers, we get the following outputs.

Running the following code in Python for each iteration, just changing “paper mill” to whichever problem we are on.

```

1 #Lets run this for part a
2 og_model = solve_ampl_model_min('paper_mill.mod', 'paper_mill.dat', base_path=r
    'Problem_2-6_AMPL_Book', minimize='Number', show_plan=False)
3 model = solve_ampl_model_min('paper_mill_int.mod', 'paper_mill.dat', base_path=
    r'Problem_2-6_AMPL_Book', minimize='Number', show_plan=False)
4
5 total_obj_og = og_model.get_objective("Total_Number")
6 total_obj_model = model.get_objective("Total_Number")
7
8 total_obj_og_val = total_obj_og.value()
9 total_obj_model_val = total_obj_model.value()
10
11 # Compare or subtract
12 diff_obj = total_obj_model_val - total_obj_og_val
13
14 print(f"Original_model_objective:_{total_obj_og_val}")
15 print(f"New_model_objective:_{total_obj_model_val}")
16 print(f"Difference:_{diff_obj}")

```

The results we get are as following.

```

1 #Problem a
2 Original model objective: 49.5
3 New model objective: 50.0
4 Difference: 0.5
5
6 #Problem b
7 Original model objective: 44.550000000000004
8 New model objective: 46.0
9 Difference: 1.4499999999999957
10
11 #Problem c
12 Original model objective: 46.25
13 New model objective: 47.0
14 Difference: 0.75

```

As we noticed, the differences aren’t massive and could be taken care of by simply rounding to the nearest value. However, in Problem B, we see the value exceed 1, which means simple rounding couldn’t fully address this issue; still, the difference might be minimal.

4 Problem 4-5

For this whole problem I still used *mysolve_{ampl}model* function that I created for other problems.

a Using the following ampl model and data.

```

1 data;
2
3 param T := 4;
4 set PROD := bands coils;
5
6 param avail := 1 40 2 40 3 32 4 40 ;

```

```

7
8 param rate := bands 200 coils 140 ;
9 param inv0 := bands 10 coils 0 ;
10
11 param prodcost := bands 10 coils 11 ;
12 param invcost := bands 2.5 coils 3 ;
13
14 param revenue: 1 2 3 4 :=
15 bands 25 26 27 27
16 coils 30 35 37 39 ;
17
18 param market: 1 2 3 4 :=
19 bands 6000 6000 4000 6500
20 coils 4000 2500 3500 4200 ;
21
22 set PROD; # products
23 param T > 0; # number of weeks
24
25 param rate {PROD} > 0; # tons per hour produced
26 param inv0 {PROD} >= 0; # initial inventory
27 param avail {1..T} >= 0; # hours available in week
28 param market {PROD,1..T} >= 0; # limit on tons sold in week
29
30 param prodcost {PROD} >= 0; # cost per ton produced
31 param invcost {PROD} >= 0; # carrying cost/ton of inventory
32 param revenue {PROD,1..T} >= 0; # revenue per ton sold
33
34 var Make {PROD,1..T} >= 0; # tons produced
35 var Inv {PROD,0..T} >= 0; # tons inventoried
36 var Sell {p in PROD, t in 1..T} >= 0, <= market[p,t]; # tons sold
37
38 maximize Total_Profit:
39 sum {p in PROD, t in 1..T} (revenue[p,t]*Sell[p,t] -
40 prodcost[p]*Make[p,t] - invcost[p]*Inv[p,t]);
41
42 # Total revenue less costs in all weeks
43
44 subject to Time {t in 1..T}:
45 sum {p in PROD} (1/rate[p]) * Make[p,t] <= avail[t];
46
47 # Total of hours used by all products
48 # may not exceed hours available, in each week
49
50 subject to Init_Inv {p in PROD}: Inv[p,0] = inv0[p];
51
52 # Initial inventory must equal given value
53
54 subject to Balance {p in PROD, t in 1..T}:
55 Make[p,t] + Inv[p,t-1] = Sell[p,t] + Inv[p,t];
56
57 # Tons produced and taken from inventory
58 # must equal tons sold and put into inventory

```

I ran this just with a different data file three times and attached are the outputs showing they are different.

```

1 Production plan as table:
2 Make.val

```

```

3      index0      index1
4 bands  1          5990
5         2          6000
6         3          1400
7         4          2000
8 coils  1          1407
9         2          1400
10        3          3500
11        4          4200
12
13 Production plan as table:
14                      Make.val
15 index0 index1
16 bands  1      2285.714286
17         2      4428.571429
18         3      1400.000000
19         4      2000.000000
20 coils  1      4000.000000
21         2      2500.000000
22         3      3500.000000
23         4      4200.000000
24
25 Production plan as table:
26                      Make.val
27 index0 index1
28 bands  1          0
29         2          6000
30         3          4000
31         4          6500
32 coils  1          5600
33         2          1400
34         3          1680
35         4          1050

```

As we can see all of these will be different depending on the data used which changes our revenue for each item.

- b Now in order to make this a stochastic model I had to change the code where you can see the following code below for the .mod

```

1 data;
2 param T := 4;
3 set PROD := bands coils;
4 param S = 3;
5
6 param avail := 1 40 2 40 3 32 4 40 ;
7
8 param rate := bands 200 coils 140 ;
9
10 param inv0 :=
11     bands 10
12     coils 0;
13
14 param prob :=
15     1 0.45
16     2 0.35
17     3 0.20;

```

```

18
19 param prodcost := bands 10 coils 11 ;
20 param invcost := bands 2.5 coils 3 ;
21
22 param revenue :=
23 [bands, 1, 1] 25
24 [bands, 2, 1] 26
25 [bands, 3, 1] 27
26 [bands, 4, 1] 27
27 [coils, 1, 1] 30
28 [coils, 2, 1] 35
29 [coils, 3, 1] 37
30 [coils, 4, 1] 39
31 [bands, 1, 2] 23
32 [bands, 2, 2] 24
33 [bands, 3, 2] 25
34 [bands, 4, 2] 25
35 [coils, 1, 2] 30
36 [coils, 2, 2] 33
37 [coils, 3, 2] 35
38 [coils, 4, 2] 36
39 [bands, 1, 3] 21
40 [bands, 2, 3] 27
41 [bands, 3, 3] 33
42 [bands, 4, 3] 35
43 [coils, 1, 3] 30
44 [coils, 2, 3] 32
45 [coils, 3, 3] 33
46 [coils, 4, 3] 33
47 ;
48
49 param market: 1 2 3 4 :=
50 bands 6000 6000 4000 6500
51 coils 4000 2500 3500 4200 ;
52
53 set PROD; # products
54
55 param T > 0; # number of weeks
56 param S > 0;
57
58 param rate {PROD} > 0; # tons per hour produced
59 param inv0 {PROD} >= 0; # initial inventory
60 param avail {1..T} >= 0; # hours available in week
61 param market {PROD,1..T} >= 0; # limit on tons sold in week
62
63 param prodcost {PROD} >= 0; # cost per ton produced
64 param invcost {PROD} >= 0; # carrying cost/ton of inventory
65 param revenue {PROD,1..T,s in 1..S} >= 0;
66
67 param prob {1..S} >= 0, <= 1;
68 check: 0.99999 < sum {s in 1..S} prob[s] < 1.00001;
69
70
71 var Make {PROD,1..T,s in 1..S} >= 0; # tons produced
72 var Inv {PROD,0..T,s in 1..S} >= 0; # tons inventoried
73 var Sell {p in PROD, t in 1..T, s in 1..S} >= 0, <= market[p,t]; # tons sold
74
75 maximize Total_Profit:

```



```

76     sum {s in 1..S} prob[s] *
77         sum {p in PROD, t in 1..T} (
78             revenue[p,t,s] * Sell[p,t,s]
79             -prodcost[p] * Make[p,t,s]
80             - invcost[p] * Inv[p,t,s]);
81
82 subject to Time {t in 1..T,s in 1..S}:
83     sum {p in PROD} (1/rate[p]) * Make[p,t,s] <= avail[t];
84
85         # Total of hours used by all products
86         # may not exceed hours available, in each week
87
88 subject to Init_Inv {p in PROD,s in 1..S}: Inv[p,0,s] = inv0[p];
89
90         # Initial inventory must equal given value
91
92 subject to Balance {p in PROD, t in 1..T,s in 1..S}:
93     Make[p,t,s] + Inv[p,t-1, s] = Sell[p,t,s] + Inv[p,t,s];
94         # Tons produced and taken from inventory
95         # must equal tons sold and put into inventory

```

We then get the following output:

```

1 Gurobi 12.0.3:Gurobi 12.0.3: optimal solution; objective 503789.35
2 43 simplex iterations
3 Total Profit: 503789.35
4
5 Production plan (tons per product):
6 ('bands', 1, 1): 5990.0 tons
7 ('bands', 1, 2): 2285.714285714286 tons
8 ('bands', 1, 3): 0.0 tons
9 ('bands', 2, 1): 6000.0 tons
10 ('bands', 2, 2): 4428.571428571428 tons
11 ('bands', 2, 3): 6000.0 tons
12 ('bands', 3, 1): 1400.0 tons
13 ('bands', 3, 2): 1400.0 tons
14 ('bands', 3, 3): 4000.0 tons
15 ('bands', 4, 1): 2000.0 tons
16 ('bands', 4, 2): 2000.0 tons
17 ('bands', 4, 3): 6500.0 tons
18 ('coils', 1, 1): 1407.0 tons
19 ('coils', 1, 2): 4000.0 tons
20 ('coils', 1, 3): 5600.0 tons
21 ('coils', 2, 1): 1400.0 tons
22 ('coils', 2, 2): 2500.0 tons
23 ('coils', 2, 3): 1400.0 tons
24 ('coils', 3, 1): 3500.0 tons
25 ('coils', 3, 2): 3500.0 tons
26 ...
27         3         1680.000000
28     4         1         4200.000000
29         2         4200.000000
30         3         1050.000000

```

As we can see from each product, time, and scenario they all match up with the results we found from the previous part in our problem.

- c Now adding in our nonantipacity constraints for how much we make, our inventory and the amount we sell we change just the .mod file by adding in our new constraints with the subject to argument.

```

1 subject to Make_na{p in PROD, s in 1..S-1}:
2     Make[p,1,s] = Make[p,1,s+1];
3
4 subject to Inv_na{p in PROD, s in 1..S-1}:
5     Inv[p,1,s] = Inv[p,1,s+1];
6
7 subject to Sell_na{p in PROD, s in 1..S-1}:
8     Sell[p,1,s] = Sell[p,1,s+1];

```

We get the following output when runing the new code

```

1 Total Profit: 500740.71428571426
2
3 Production plan (tons per product):
4 ('bands', 1, 1): 5990.0 tons
5 ('bands', 1, 2): 5990.0 tons
6 ('bands', 1, 3): 5990.0 tons
7 ('bands', 2, 1): 4428.571428571428 tons
8 ('bands', 2, 2): 4428.571428571428 tons
9 ('bands', 2, 3): 6000.0 tons
10 ('bands', 3, 1): 1400.0 tons
11 ('bands', 3, 2): 1400.0 tons
12 ('bands', 3, 3): 4000.0 tons
13 ('bands', 4, 1): 2000.0 tons
14 ('bands', 4, 2): 2000.0 tons
15 ('bands', 4, 3): 6500.0 tons
16 ('coils', 1, 1): 1407.0 tons
17 ('coils', 1, 2): 1407.0 tons
18 ('coils', 1, 3): 1407.0 tons
19 ('coils', 2, 1): 2500.0 tons
20 ('coils', 2, 2): 2500.0 tons
21 ('coils', 2, 3): 1400.0 tons
22 ('coils', 3, 1): 3500.0 tons
23 ('coils', 3, 2): 3500.0 tons
24 ...
25           3           1680.000000
26       4           1           4200.000000
27           2           4200.000000
28           3           1050.000000

```

As you can see when our, product and $T = 1$ we get the same amount of tons no matter the scenario. Again, this is due to us forcing this to happen with our constraints but this helps us actually have a true model since they all have the same starting point and we don't just get three different pathways since the final production is based off different initial productions stages.

- d So using the following code in python I was able to estimate the expected profit made at each scenario. It is important to notice that the reason why 1 and 2 went down while 3 goes up once we changed the probabilities to make 3 almost imminent. Since we know that our profit is affected by the portability for each and since our probability only went up for 3 and down

for the others we see the change, this is since it now optimizes for 3 a lot more than the other two since its more likely to happen we want to optimize scenario 3 more than anything.

```

1  um{p in PROD, t in 1 .. T} (revenue[p,t,s]*Sell[p,t,s] - prodcost[p]*Make[p,t,s
    ] - invcost[p]*Inv[p,t,s]) [*]
2  :=
3  1  514090
4  2  461833
5  3  538793
6  ;
7
8  sum{p in PROD, t in 1 .. T} (revenue[p,t,s]*Sell[p,t,s] - prodcost[p]*Make[p,t,
    s] - invcost[p]*Inv[p,t,s]) [*]
9  :=
10 1  504493
11 2  459644
12 3  549970
13 ;

```

5 Appendix

First, I created a function in python to load in my model changes quickly.

```

1  def solve_ampl_model(model_file, data_file, solver='gurobi', maximize='Profit',
    reheat_hours=None):
2      ampl = AMPL()
3
4      # Load model and data
5      ampl.eval(f"model_{model_file}");
6      ampl.eval(f"data_{data_file}");
7
8      # Update reheat hours if specified
9      if reheat_hours is not None:
10         ampl.eval(f'let avail["reheat"] := {reheat_hours};')
11
12     # Set solver
13     ampl.eval(f"option solver {solver};")
14
15     # Solve model
16     ampl.solve()
17
18     # Print objective value
19     total_obj = ampl.get_objective(f"Total_{maximize}")
20     print(f"Total_{maximize}: {total_obj.value()}")
21
22     # Print variable values
23     make = ampl.get_variable('Make')
24     make_df = make.get_values().to_pandas()
25
26     print("\nProduction plan (tons per product):")
27     for product, value in make_df['Make.val'].items():
28         print(f"{product}: {value} tons")
29
30     print("\nProduction plan as table:")
31     print(make_df)
32     return ampl

```