

EWX2

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Fisher Controls Int. Inc.

Design EW Series Valve Body Assembly, NPS 10X6, NPS 8X6, NPS 8X4 Class 150-600

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EWX2 – A B C D E F G H J K 9B 9C 9D 9E C-SEAL TRIM SELECTION STRING = EWX2 – A E G J K 9C & CSEALX1-A B C D E 9A 9B

Item	Parts contained in Item	Find Number
A	Valve Body	1
	Plug, Pipe, Hex HD	17
В	Cage	3
С	Plug	2
	Pin, Groove	8
	Seat Ring	9
	Disc Retainer	21
	Disc Seat	22
	Ring, Retaining, EXT	27
	Ring, Back-up	29
D	Disc	23
Е	Gasket	10
	Gasket, Spiral Wound	12
	Gasket	13
	Gasket Shim	53
F	Ring, Piston	6
	Seal Ring	28
	Ring, Back-up	29
	Rings, Anti-extrusion	63
G	Stud Bolt, CONT THD/S	15
	Nut, Hex, Heavy	16
Н	Stem, Plug	7
J	Arrow, Flow Direction	18
	Screw, Drive	19
K	Screw, Drive	19
	Nameplate, SS Body	54
	Seal & Wire, Lead	55
9B	Type/Action/Flow Direction	
9C	Class/Hydro	
9D	Seat Leak Per FGS 4L5	
9E	Design	

July 25, 2018



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Design FV

Design EW Series Valve Body Assembly, NPS 10X6, NPS 8X6, NPS 8X4 Class 150-600

ITEM A – VALVE BODY

BODY	TEMPERATURE °F	CLASS	CWP (PSI)	END C	ONNECTION	DRAIN TAPPING	SIZE	A
WCC	-20+800	150	290	RF		WITHOUT	8X4	415
							8X6	412
							10X6	467
		300	750	RF		WITHOUT	8X4	252
							8X6	17
							10X6	468
						WITH	8X4	276
							8X6	123
							10X6	469
		600	1500	RF		WITHOUT	8X4	256
							8X6	24
							10X6	470
				RTJ		WITHOUT	8X6	38
				BWE	SCHD 40	WITHOUT	8X4	244
							8X6	3
							10X6	
						WITH	8X4	268
							8X6	109
					SCHD 60	WITHOUT	10X6	
					SCHD 80	WITHOUT	8X6	10
							10X6	473
WC6		600		BWE	SCHD 40	WITHOUT	8X6	7
WC9	-20+1050	600	1500	RF		WITHOUT	8X6	223
				BWE	SCHD 40	WITHOUT	10X6	
					SCHD 60	WITHOUT	10X6	
					SCHD 80	WITHOUT	10X6	
C5	-20+1100	150		RF	12 2222 23	WITHOUT	8X6	413
00	20.1100	300	750	RF		WITHOUT	8X4	253
			, 5 0			,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	8X6	20
		600	1500	RF		WITHOUT	8X6	27
			1000	BWE	SCHD 40	WITHOUT	8X6	6
CF8M	-325+1000	150	275	RF	IS STILL TO	WITHOUT	8X4	416
C1 01/1	323 11000	130	273	-		,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	8X6	414
							10X6	
		300	720	RF		WITHOUT	8X4	254
			, 20	1			8X6	22
							10X6	478
						WITH	8X4	278
						,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	8X6	128
		600	1440	RF		WITHOUT	8X4	258
		300	1770	141		,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	8X6	29
				RTJ		WITHOUT	8X6	43

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Design EW Series Valve Body Assembly, NPS 10X6, NPS 8X6, NPS 8X4 Class 150-600

ITEM A – VALVE BODY (CONTINUED)

FOREIGN MANUFACTURED EN1092-1 FLANGES, DRAIN NOT TAPPED

WCC -20+800 PN10 145 PN16 232 PN25 363 PN40 580 PN63 914 PN10 1450 1450 LCC -50+650 PN10 145 PN16 232 PN25 363 PN40 580 PN63 914 PN100 1450 914 PN100 1450 WC1 -20+850 PN25 363 363 PN40 580 PN63 914 PN100 1450 PN63 914 PN100 <th>MATL</th> <th>TEMP ° F</th> <th>RATING</th> <th>C.W.P. (PSI/100° F)</th>	MATL	TEMP ° F	RATING	C.W.P. (PSI/100° F)
PN25 363 PN40 580 PN63 914 PN100 1450	WCC	-20+800	PN10	145
PN40			PN16	232
PN63			PN25	363
PN100			PN40	580
LCC -50+650 PN10 145 PN16 232 PN25 363 PN40 580 PN63 914 PN100 1450 WC1 -20+850 PN25 363 PN40 580 PN63 914 PN100 1450 C5 -20+1100 PN16 232 PN40 580 PN63 914 PN100 1450 WC6 -20+1100 PN25 363 PN40 580 PN63 914 PN100 1450 CF8M -325+1000 PN10 145 PN25 363 PN40 580 PN63 914 PN100 1450 347 -325+1000 PN25 363 PN40 580 PN63 914 PN100 1450 PN10 1450 WC9 -20+1100 PN10 145 PN16 232 PN25 363 PN16 232 PN10			PN63	914
PN16 232 PN25 363 PN40 580 PN63 914 PN100 1450			PN100	1450
PN25 363 PN40 580 PN63 914 PN100 1450	LCC	-50+650	PN10	145
PN40 580 PN63 914 PN100 1450			PN16	232
PN63			PN25	363
WC1			PN40	580
WC1			PN63	914
PN40 580 PN63 914 PN100 1450			PN100	1450
C5	WC1	-20+850	PN25	363
C5			PN40	580
C5			PN63	914
PN25 363 PN40 580 PN63 914 PN100 1450 WC6 -20+1100 PN25 363 PN40 580 PN63 914 PN100 1450 CF8M -325+1000 PN10 145 PN25 363 PN40 580 PN63 914 PN100 1450 347 -325+1000 PN25 363 PN40 580 PN63 914 PN100 1450 WC9 -20+1100 PN10 145 PN16 232 PN25 363 PN40 PN63 914 PN100 1450 WC9 -20+1100 PN10 145 PN16 232 PN25 363 PN40 580 PN63 914 PN100 S80 PN63 PN63 914 PN100 S80 PN63 PN63 914 PN100 S80 PN63 P			PN100	1450
PN40 580 914 PN100 1450 1450 PN63 PN40 580 PN63 PN40 PN100 1450 PN63 PN100 1450 PN100 1450 PN16 232 PN25 363 PN40 580 PN63 PN40 PN100 1450 PN100 1450 PN100 1450 PN63 PN40 580 PN63 PN40 580 PN63 PN40 580 PN63 PN40 580 PN63 PN40 PN100 1450 PN100 1450 PN100 1450 PN100 PN	C5	-20+1100	PN16	232
PN63 914 PN100 1450 WC6 -20+1100 PN25 363 PN40 580 PN63 914 PN100 1450 CF8M -325+1000 PN10 145 PN16 232 PN25 363 PN40 580 PN63 914 PN100 1450 347 -325+1000 PN25 363 PN40 580 PN63 914 PN100 1450 WC9 -20+1100 PN10 145 WC9 -20+1100 PN10 145 PN16 232 PN25 363 PN40 580 PN63 914 PN100 1450			PN25	363
PN100 1450 WC6 -20+1100 PN25 363 PN40 580 PN63 914 PN100 1450 CF8M -325+1000 PN10 145 PN16 232 PN25 363 PN40 580 PN63 914 PN100 1450 347 -325+1000 PN25 363 PN40 580 PN63 914 PN100 1450 WC9 -20+1100 PN10 145 WC9 -20+1100 PN10 145 PN16 232 PN25 363 PN40 580 PN63 914 PN100 1450			PN40	580
WC6 -20+1100 PN25			PN63	914
PN40 580 PN63 914 PN100 1450 CF8M -325+1000 PN10 145 PN16 232 PN25 363 PN40 580 PN63 914 PN100 1450 347 -325+1000 PN25 363 PN40 580 PN63 914 PN100 1450 WC9 -20+1100 PN10 145 WC9 -20+1100 PN10 145 PN16 232 PN25 363 PN40 580 PN63 914			PN100	1450
PN63 914 PN100 1450 CF8M -325+1000 PN10 145 PN16 232 PN25 363 PN40 580 PN63 914 PN100 1450 347 -325+1000 PN25 363 PN40 580 PN63 914 PN100 1450 WC9 -20+1100 PN10 145 WC9 -20+1100 PN10 145 PN16 232 PN25 363 PN40 580 PN63 914	WC6	-20+1100	PN25	363
PN100 1450 CF8M -325+1000 PN10 145 PN16 232 PN25 363 PN40 580 PN63 914 PN100 1450 347 -325+1000 PN25 363 PN40 580 PN63 914 PN100 1450 WC9 -20+1100 PN10 145 WC9 -20+1100 PN10 145 PN16 232 PN25 363 PN40 580 PN63 914			PN40	580
CF8M -325+1000 PN10 145 PN16 232 PN25 363 PN40 580 PN63 914 PN100 1450 347 -325+1000 PN25 363 PN40 580 PN63 914 PN100 1450 WC9 -20+1100 PN10 145 PN16 232 PN25 363 PN40 580 PN63 914			PN63	914
PN16 232 PN25 363 PN40 580 PN63 914 PN100 1450 347 -325+1000 PN25 363 PN40 580 PN63 914 PN100 1450 WC9 -20+1100 PN10 145 PN16 232 PN25 363 PN40 580 PN63 914			PN100	1450
PN25 363 PN40 580 PN63 914 PN100 1450 347 -325+1000 PN25 363 PN40 580 PN63 914 PN100 1450 WC9 -20+1100 PN10 145 PN16 232 PN25 363 PN40 580 PN63 914	CF8M	-325+1000	PN10	145
PN40 580 914 PN100 1450 347 -325+1000 PN25 363 PN40 580 PN63 914 PN100 1450 WC9 -20+1100 PN10 145 PN16 232 PN25 363 PN40 580 PN63 914			PN16	232
PN63 914 PN100 1450 347 -325+1000 PN25 363 PN40 580 PN63 914 PN100 1450 WC9 -20+1100 PN10 145 PN16 232 PN25 363 PN40 580 PN63 914			PN25	363
PN100 1450 347 -325+1000 PN25 363 PN40 580 PN63 914 PN100 1450 WC9 -20+1100 PN10 145 PN16 232 PN25 363 PN40 580 PN63 914			PN40	580
347 -325+1000 PN25 363 PN40 580 PN63 914 PN100 1450 WC9 -20+1100 PN10 145 PN16 232 PN25 363 PN40 580 PN63 914			PN63	914
PN40 580 PN63 914 PN100 1450 WC9 -20+1100 PN10 145 PN16 232 PN25 363 PN40 580 PN63 914			PN100	1450
PN63 914 PN100 1450 WC9 -20+1100 PN10 145 PN16 232 PN25 363 PN40 580 PN63 914	347	-325+1000	PN25	363
PN100 1450 WC9 -20+1100 PN10 145 PN16 232 PN25 363 PN40 580 PN63 914			PN40	580
WC9 -20+1100 PN10 145 PN16 232 PN25 363 PN40 580 PN63 914			PN63	914
PN16 232 PN25 363 PN40 580 PN63 914			PN100	1450
PN25 363 PN40 580 PN63 914	WC9	-20+1100	PN10	145
PN40 580 PN63 914			PN16	232
PN63 914			PN25	363
			PN40	580
PN100 1450			PN63	914
· · · · · · · · · · · · · · · · · · ·			PN100	1450

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Design EW Series Valve Body Assembly, NPS 10X6, NPS 8X6, NPS 8X4 Class 150-600

ITEM A – VALVE BODY (CONTINUED)

EN TYPE B (RF)

		PN 10	PN 16	PN 25	PN 40	PN 63	PN 100
DN	BODY	A	A	A	A	A	A
200 X 150 (8X6)	WCC	417	420	292	302	312	322
	LCC	418	421	293	303	313	323
	WC1	-	-	294	304	314	324
	C5	-	-	295	305	315	325
	WC6	-	-	296	306	316	326
	316	419	422	297	307	317	327
	347	-	-	298	308	318	328
	WC9	-	-	301	311	321	331
200 X 100 (8X4)	WCC	423	332	336	340	344	348
	C5	-	333	337	341	345	349
	316	424	334	338	342	346	350
	WC9	-	335	339	343	347	351
	LCC	425	426	427	428	429	430

EN TYPE F (RECESS)

		PN 10	PN 16	PN 25	PN 40	PN 63	PN 100
DN	BODY	A	A	A	A	A	Α
200 X 150 (8X6)	WCC	431	434	437	440	443	446
	316	432	435	438	441	444	447
	LCC	433	436	439	442	445	448
200 X 100 (8X4)	WCC	449	452	455	458	461	464
	316	450	453	456	459	462	465
	LCC	451	454	457	460	463	466



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ITEM B – CAGE

					TRIM/BODY	TEMPERA	TURE °F
CAGE	VALVE PLUG		RING	TEMP ° F	BODY	SIZE 8X4	SIZE 8X6 & 10X6
CI ENC	416 SST		416 SST	-20+500			
	316 SST		316 SST	-20+500			
17-4 PH	416 SST		416 SST	-20+800	CF8M/347 SST	-20+275	-20+250
					WCC/WC1	-20+625	-20+600
					WC6/WC9	-20+625	-20+600
					LCC	-20+625	-20+625
			316 SST	-20+800	CF8M/347 SST	-20+300	-20+325
	316 SST		316 SST	-150+410	CF8M/347 SST	-150+300	-150+325
					HAST C	-150+360	-150+350
	316 SST/HF SEA	Τ	COCR-A	-150+300			
	316 SST/HF S/G	STD	COCR-A	-150+410	CF8M/347 SST	-150+300	-150+325
		HI-TEMP	COCR-A	+410+800	CF8M/347 SST	(M)	(M)
316L SST	316L SST		316L SST	-425+300			
316 SST ENC	416 SST		416 SST	-20+410			
	316 SST		316 SST	-425+600	HAST C	-325+360	-325+350
					WCC/WC1	-20+425	-20+400
					WC6/WC9	-20+425	-20+400
					C5	-20+360	-20+350
					LCC	-50+425	-50+400
	MONEL		MONEL	-400+500			
	316 SST/HF SEA	Т	COCR-A	-425+300			
	316 SST/HF S/G		COCR-A	-425+650	HAST C	-325+360	-325+350
					WCC/WC1	-20+425	-20+400
					WC6/WC9	-20+425	-20+400
					C5	-20+360	-20+350
					LCC	-50+425	-50+400
COCR-A	316 SST/HF SEA	Τ	COCR-A	-425+300			
	316 SST/HF S/G	STD	COCR-A	-425+800	HAST C	-325+500	-325+400
					CF8M/347 SST	-325+600	-325+600
					C5	-20+500	-20+400
		HI-TEMP	COCR-A	+800+1100	HAST C	(M)	(M)
					CF8M/347 SST	(M)	(M)
					C5	(M)	(M)

MAX DELTA P (PSI), MUST =<CWP, NO SEAT LOAD CONSIDERED FLOWING = 1500

CANAL OFF	DEGLOS		~											EXXID EXXID
SHUT OFF	DESIGN	EW	S											EWD/EWT
	SEAT	ME	METAL C				COM	1P					ALL	
	PORT	4 3/3	3/8 7					4 3/8	3		7			ALL
	STEM	1/2	3/4	1	1/2	3/4	1	1/2	3/4	1	1/2	3/4	1	ALL
PLUG	RING													
416 SST	416 SST	339	762	1500	298	427	546	339	762	1500	298	427	546	1500
	316 SST	300	300	300	298	300	300	339	762	1500	298	427	546	300
316 SST	316 SST	300	300	300	298	300	300	339	762	1500	298	427	546	300
316L SST	316L SST	125	281	300	110	195	300	125	281	499	110	195	305	300
MONEL	MONEL	125	281	300	110	195	300	125	281	499	110	195	305	300
316 SST/HF SEAT	COCR-A	339	762	1500	298	427	546	339	762	1500	298	427	546	1500
316 SST/HF SEAT/GUIDE	COCR-A	339	762	1500	298	427	546	339	762	1500	298	427	546	1500



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ITEM B – CAGE (CONTINUED)

TRAVEL	CHARACTERISTIC	CAGE	PORT	В
2	EQ PERCENT	17-4 PH H900	4 3/8	66
			7	1
		316L SST	7	5
		316 SST ENC	4 3/8	73
			7	8
		CI ENC	7	131
		COCR-A	4 3/8	100
			7	35
	LINEAR	17-4PH H900	4 3/8	75
			7	10
		316SST ENC	4 3/8	82
			7	17
		COCR-A	4 3/8	107
			7	42
	Q-OPEN	17-4PH H900	4 3/8	84
			7	19
	WHISPER	17-4PH H900	4 3/8	93
			7	28
		316SST ENC	4 3/8	154
			7	153
		COCR-A	4 3/8	152
			7	151



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ITEM C - VALVE PLUG/SEAT RING/GROOVE PIN

DESIGN	SEAT	TRAVEL	CHARACTERISTIC	PLUG		RING	PORT	VSC	C
EWD	METAL	2	CL IV SHUT OFF	416 SST		416 SST	4 3/8	1L7500	614
							7	1L7500	604
								1L1000	609
				316 SST		316 SST	4 3/8	1L7500	615
							7	1L7500	605
								1L1000	610
				316 SST/HF SEAT		316/HF	4 3/8	1L7500	616
							7	1L7500	606
								1L1000	611
				316 SST/HF S/G	STD	316/HF	4 3/8	1L7500	617
							7	1L7500	607
								1L1000	612
					HI-TEMP	316/HF	4 3/8	1L7500	618
							7	1L7500	608
				416 SST				1L1000	613
			OTHER			416 SST	4 3/8	1L5000	145
								1L7500	159
							7	1L7500	103
				316 SST		316 SST	4 3/8	1L7500	160
							7	1L7500	104
				316L SST		316L SST		1L7500	105
				316 SST/HF SEAT	1	316/HF	7	1L7500	557
				316 SST/HF S/G	STD	316/HF	4 3/8	1L5000	567
								1L7500	570
					*** === **	21177	7	1L7500	558
					HI-TEMP	316/HF	4 3/8	1L5000	568
							7	1L7500	559
			C A Y YYERD O Y	44.6 GGT		44 6 000	_	1L1000	562
		3	CAVITROL	416 SST		416 SST	7	1L7500	529
EWIG) (FT A I	2	477	41 C CCC		41 6 0 0 0 7	-	1L1000	531
EWS	METAL	2	ALL	416 SST		416 SST	7	1L7500	285
								1L1000	302
				216 007		316 SST	7	1L1250	319 577
				316 SST	210 221	'	1L7500 1L1000	581	
				316 SST/HF S/G		316/HF	7	1L1000	587
	COMP	2	ALL	416 SST		316 SST	7	1L7500	448
	COMP		ALL	416 SST 416 SST				1L7500 1L7500	448
	I	1		1410 221		156 016	4 3/0	111/300	431

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Design EW Series Valve Body Assembly, NPS 10X6, NPS 8X6, NPS 8X4 Class 150-600

ITEM C – VALVE PLUG/SEAT RING/GROOVE PIN (CONTINUED)

DESIGN EWT

SEAT	TRAVEL	CHARACTERISTIC	PLUG	RING	PORT	VSC	C
METAL	2	ALL	416 SST	416 SST	4 3/8	1L5000	145
						1L7500	159
					7	1L7500	103
			316 SST	316 SST	4 3/8	1L7500	160
					7	1L7500	104
			316L SST	316L SST	7	1L7500	105
			316 SST/HF SEAT	316/HF	7	1L7500	557
			316 SST/HF S/G	316/HF	4 3/8	1L5000	567
						1L7500	570
					7	1L7500	558
	3	CAVITROL	416 SST	416 SST	7	1L7500	529
						1L1000	531
COMP	2	ALL	416 SST	316 SST	4 3/8	1L5000	445
						1L7500	446
					7	1L7500	442
						1L1000	443
			316 SST	316 SST	4 3/8	1L5000	262
					7	1L7500	241

SPRING LOADED SEAL RING, WITHOUT ANTI-EXTRUSION RING

SEAT	TRAVEL	CHARACTERISTIC	PLUG	RING	PORT	VSC	C
METAL	2	ALL	416 SST	416 SST	4 3/8	1L5000	549
					7	1L7500	545
			316 SST/HF S/G	316/HF	7	1L7500	575
	3	CAVITROL	416 SST	416 SST	7	1L7500	547
COMP	2	ALL	416 SST	316 SST	4 3/8	1L5000	554
					7	1L7500	552

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ITEM C – VALVE PLUG/SEAT RING/GROOVE PIN (CONTINUED)

DESIGN EWT SPRING LOADED SEAL RING, WITH ANTI-EXTRUSION RING METAL SEAT, 2 TRAVEL

CAGE	PLUG		RING	PORT	VSC	C
17-4 PH H900	416 SST		410 SST	4 3/8	1L5000	649
					1L7500	650
					1L1000	651
				7	1L7500	641
					1L1000	642
	316 SST/HF S/G	STD	316/HF	4 3/8	1L5000	655
					1L7500	656
					1L1000	657
				7	1L7500	645
					1L1000	646
		HI-TEMP	316/HF	4 3/8	1L5000	652
					1L7500	653
					1L1000	654
				7	1L7500	643
					1L1000	644
316 SST ENC	316 SST/HF S&G		316/HF	4 3/8	1L5000	658
					1L7500	659
					1L1000	660
				7	1L7500	647
					1L1000	648

TIGHT SHUTOFF TRIM

CHARACTERISTIC	PLUG	RING	TRAVEL	VSC	PORT	C
ALL	S44004/ S17400 H1075	S44004	2	1L7500	4 3/16	639
					6 13/16	640

ITEM D - DISC

TEMPERATURE °F	SIZE	D
-100+400	8X4	3
	8X6 & 10X6	1

ITEM E - GASKET

FLAT SHEET	SPIRAL WOUND	TEMPERATURE °F	SIZE	E
GRAPHITE/SST	INCONEL & GRAPHITE	+450+1100	8X4	45
		-325+1100	8X6 & 10X6	26



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ITEM F - PISTON RING OR SEAL RING

DESIGN EWD

PISTON RING	SERVICE	TEMP °F	SHUTOFF	PORT	F
CARBON FILLED PTFE	ALL	-100 +450	STANDARD	8X6 & 10X6	1
				8X4	3
			CLASS IV PLUGS	ALL	M
GRAPHITE FMS 17F19	STEAM OR NON-OXIDIZING FLUIDS	-425+600	STANDARD	8X6 & 10X6	2
				8X4	4
			CLASS IV PLUGS	ALL	M
GRAPHITE FMS 17F27	STEAM OR NON-OXIDIZING FLUIDS	-425+900	STANDARD	8X6 & 10X6	9
				8X4	10
			CLASS IV PLUGS	8X6 & 10X6	21
				8X4	23
	AIR OR OXIDIZING FLUIDS	-425+800	STANDARD	8X6 & 10X6	9
				8X4	10
			CLASS IV PLUGS	8X6 & 10X6	21
				8X4	23
GRAPHITE FMS 17F39	STEAM OR NON-OXIDIZING FLUIDS	-425+1100	STANDARD	8X6 & 10X6	19
				8X4	20
			CLASS IV PLUGS	8X6 & 10X6	22
				8X4	24

DESIGN EWT

SEAL RING	BACK UP RING	SERVICE	TEMP ° F	PORT	F
CARBON/PTFE	VITON FMS 17G34	NACE, NOT WATER >180 °F,	0+400	8X6 & 10X6	5
FMS 17F18		NOT STEAM		8X4	7
	NITRILE FMS 17G14	HYDROCARBONS AND AIR	-30+160	8X6 & 10X6	6
				8X4	8
		FIRE-RESISTANT HYDRAULIC OILS	-30+180	8X6 & 10X6	M
				8X4	M
		OTHER COMPATIBLE FLUIDS	-30+160	8X6 & 10X6	6
				8X4	8
	ETHYL PROP FMS 17G39	NOT HYDROCARBON (OIL)	-40+450	8X6 & 10X6	27
				8X4	28

SPRING LOADED SEAL RING	ANTI-EXTRUSION RING	SERVICE	TEMP °F	PORT	F
N10276/PTFE GLASS/MOS2	WITHOUT	ALL	-100+450	8X6 & 10X6	16
				8X4	18
R30003/PTFEPPVE	PEEK	OXIDIZING	-100+500	8X6 & 10X6	29
				8X4	31
		NON-OXIDIZING	-100+600	8X6 & 10X6	29
				8X4	31



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ITEM G – BOLTING

BOLTING	NUT	TEMP °F	BODY	TEMP ° F	SIZE	CWP (PSI)	HYDRO (PSI/MIN)
B7	2H	-50+800			ALL	SAME AS BODY	SAME AS BODY
	GRADE 7	-50+1000			ALL	SAME AS BODY	SAME AS BODY
B16	GRADE 7	-20+1100			ALL	SAME AS BODY	SAME AS BODY
B8M CLASS 2	8M LUB	-325+800	HAST C	-325+250	8X6 & 10X6	1085	1650/3
					8X4	1465	2200/3
B8M CLASS 1	8M LUB	-325+1000			8X6 & 10X6	975	1475/3
					8X4	1125	1700/3
B8	GRADE 8	-425+100			8X6 & 10X6	975	1475/3
					8X4	1125	1700/3

BOLT	NUT	USE WITH BODY	BONNET	PORT	G
B7	2H	WCC, LCC, WC1, WC6, WC9, C5,	PLAIN & EXTENSION	8X4	7
		HAST C, CF8M, 347 & ALLOY 20		8X6 & 10X6	1
			BELLOWS SEAL	8X4	30
				8X6 & 10X6	4
		LC3	PLAIN & EXTENSION	8X4	7
			BELLOWS SEAL	8X4	30
	GRADE 7 LUB	WC1, WC6, WC9 & C5	PLAIN & EXTENSION	8X4	26
				8X6 & 10X6	36
			BELLOWS SEAL	8X4	31
				8X6 & 10X6	41
B16	GRADE 7 LUB	WC9 & C5	PLAIN & EXTENSION	8X4	27
				8X6 & 10X6	37
			BELLOWS SEAL	8X4	32
				8X6 & 10X6	42
B8M CLASS 1	8M	ALLOY 20	PLAIN & EXTENSION	8X6 & 10X6	13
	8M LUB	CF8M & 347	PLAIN & EXTENSION	8X4	29
				8X6 & 10X6	39
			BELLOWS SEAL	8X4	34
				8X6 & 10X6	44
B8M CLASS 2	8M	ALLOY 20, CF8M & 347	PLAIN & EXTENSION	8X4	9
				8X6 & 10X6	3
			BELLOWS SEAL	8X4	12
		LC3	PLAIN & EXTENSION	8X4	9
			BELLOWS SEAL	8X4	12
	8M LUB	HAST C, CF8M & 347	PLAIN & EXTENSION	8X4	28
				8X6 & 10X6	38
			BELLOWS SEAL	8X4	33
				8X6 & 10X6	43
B8	GRADE 8	CF8M & 347	BELLOWS SEAL	8X6 & 10X6	16

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ITEM H – VALVE STEM (OMIT W/TIGHT SHUTOFF TRIM)

SIZE	TVL	STEM	ACTR GROUP	VSC	BONNET STYLE		Н
8X6	3	316	1	1L7500	PLAIN	ALL EXCEPT EWD CLASS IV	314
&	2	316	101	1L1000	PLAIN	ALL EXCEPT EWD CLASS IV	225
10X6						EWD CLASS IV	319
			100	1L1000	PLAIN	EWD CLASS IV	317
						ALL EXCEPT EWD CLASS IV	169
					EXT STYLE 1	EWD CLASS IV	318
						ALL EXCEPT EWD CLASS IV	176
				1L1250	PLAIN	ALL EXCEPT EWD CLASS IV	197
					EXT STYLE 1	ALL EXCEPT EWD CLASS IV	204
			1	1L7500	PLAIN	ALL	1
					EXT STYLE 1	ALL	8
		NIT 50	100	1L1000	PLAIN	ALL EXCEPT EWD CLASS IV	326
					EXT STYLE 1	ALL EXCEPT EWD CLASS IV	323
			1	1L7500		ALL EXCEPT EWD CLASS IV	324
					EXT STYLE 1	ALL EXCEPT EWD CLASS IV	320
		316L	1	1L7500		ALL EXCEPT EWD CLASS IV	2
		MONEL	1	1L7500	PLAIN	ALL EXCEPT EWD CLASS IV	33
8X4	2	316	101	1L1000	PLAIN	ALL EXCEPT EWD CLASS IV	281
						EWD CLASS IV	319
			100	1L1000		EWD CLASS IV	317
					EXT STYLE 1	EWD CLASS IV	318
			1	1L5000	PLAIN	ALL EXCEPT EWD CLASS IV & 1/4 TRAVEL	
					EXT STYLE 1	ALL EXCEPT EWD CLASS IV & 1/4 TRAVEL	
					EXT STYLE 2	ALL EXCEPT EWD CLASS IV & 1/4 TRAVEL	_
				1L7500	PLAIN	ALL EXCEPT EWD CLASS IV	113
						EWD CLASS IV	1
					EXT STYLE 2	ALL EXCEPT EWD CLASS IV	127
						EWD CLASS IV	8
		NIT 50	1	1L5000		ALL EXCEPT EWD CLASS IV & 1/4 TRAVEL	
				1L7500	PLAIN	ALL EXCEPT EWD CLASS IV	321
					EXT STYLE 1	ALL EXCEPT EWD CLASS IV	322

ITEM J – FLOW ARROW & DRIVE SCREW

<u>J</u>

ITEM K – NAMEPLATE

K



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ITEM 9B - TYPE/ACTION/FLOW DIRECTION

ACTION	DESIGN	FLOW	9B
PDTC	EWD	UP	1
		DOWN	4
	EWT	UP	2
		DOWN	5
	EWS	UP	3
		DOWN	6

ITEM 9C - CLASS/HYDRO

SIZE	BODY	RATING	HYDRO (PSI/MIN)	9C
NPS 8X6, NPS 8X4	WCC, WC6, C5, CF8M, 347 SST, HAST C,	CL 150	450/2	7
	WC9 & LCC	CL 300	1125/3	1
		CL 600	2250/3	2
	WC1	CL 300	1050/3	5
		CL 600	2100/3	6
	ALLOY 20	CL 300	900/3	3
		CL 600	1800/3	4
	ALL	PN10	225 PSI (15 BAR)/ 2 MIN	8
		PN16	350 PSI (24 BAR)/ 2 MIN	9
		PN25	550 PSI (38 BAR)/ 2 MIN	10
		PN40	875 PSI (60 BAR)/ 2 MIN	11
		PN63	1375 PSI (95 BAR)/ 3 MIN	12
		PN100	2175 PSI (150 BAR)/ 3 MIN	13
NPS 10X6	WCC, WC9, CF8M	CL 150	450/3	14
		CL 300	1125/5	15
		CL 600	2250/5	16



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ITEM 9D – SEAT LEAK PER FGS 4L5

DESIGN	PORT	SEAT	SEAL OR PISTON RING	FLOW	CHARACTER	LEAK CLASS	VALUE	9D
EWD	7	METAL	PISTON RING	DOWN	EQ PERCENT	II (SCFH)	5434	1
						IV (SCFH)	108.6	5
					LINEAR	II (SCFH)	6470	2
						IV (SCFH)	129.4	6
					QUICK OPEN	II (SCFH)	6922	3
						IV (SCFH)	138.4	7
				UP	WHISPER	II(SCFH)	4173	4
						IV(SCFH)	83.4	8
	4 3/8	METAL	PISTON RING	DOWN	EQ PERCENT	II (SCFH)	3040	17
						IV (SCFH)	60.8	21
					LINEAR	II (SCFH)	3817	18
						IV (SCFH)	76.3	22
					QUICK OPEN	II (SCFH)	4431	19
						IV (SCFH)	88.6	23
				UP	WHISPER	II (SCFH)	2633	20
						IV (SCFH)	52.6	24
EWT	7	METAL	STANDARD SEAL RING &	DOWN	EQ PERCENT	IV (SCFH)	108	9
			SPRING LOADED W/O		LINEAR	IV (SCFH)	129	10
			ANTI-EXTRUSION RING		QUICK OPEN	IV (SCFH)	138	11
				UP	WHISPER	IV (SCFH)	83.4	12
			SPRING LOADED WITH PEEK ANTI-EXTRUSION	DOWN	TIGHT SHUTOFF TRIM	TSO	0/30 SEC	39
				ALL	ALL	V WATER TEST (ML/MIN)	*	38
		COMP	STANDARD SEAL RING & SPRING LOADED W/O ANTI-EXTRUSION RING	ALL	ALL	V AIR TEST (ML/MIN))	32.90	37
	4 3/8	METAL	STANDARD SEAL RING &	DOWN	EQ PERCENT	IV (SCFH)	60.8	21
			SPRING LOADED W/O		LINEAR	IV (SCFH)	76.3	22
			ANTI-EXTRUSION RING		QUICK OPEN	IV (SCFH)	88.6	23
				UP	WHISPER	IV (SCFH)	52.6	24
			SPRING LOADED WITH PEEK ANTI-EXTRUSION	DOWN	TIGHT SHUTOFF TRIM	TSO	0/30 SEC	39
				ALL	ALL	V WATER TEST	*	38
						(ML/MIN)		
		COMP	STANDARD SEAL RING & SPRING LOADED W/O	ALL	ALL	V AIR TEST (ML/MIN)	20.59	40
			ANTI-EXTRUSION RING					
EWS	7	METAL	N/A	UP	EQ PERCENT	IV (SCFH)	105	13
					LINEAR	IV (SCFH)	129	10
					QUICK OPEN	IV (SCFH)	151	14
					WHISPER	IV (SCFH)	84	15
		COMP	N/A	UP	ALL	VI(BUBBLE/MIN)	36	16
	4 3/8	METAL	N/A	UP	EQ PERCENT	IV (SCFH)	58.4	25
					LINEAR	IV (SCFH)	72.4	26
					QUICK OPEN	IV (SCFH)	97.6	27
					WHISPER	IV (SCFH)	52.2	28
		COMP	N/A	UP	ALL	VI(BUBBLE/MIN)	14	29

^{*} CLASS V SEAT LEAK MUST BE CALCULATED



Fisher Controls Int. Inc.

Design EW Series Valve Body Assembly, NPS 10X6, NPS 8X6, NPS 8X4 Class 150-600

ITEM 9E – DESIGN

Design	9E
NPS 10X6	1
NPS 8X6	NA
NPS 8X4	NA

EWT	SPRING LOADED SEAL RING W/ANTI-EXTRUSION RING ASSY DWG	21B2120
GASKI	ET ASSEMBLY DWG	16A1943 (8X4)
EWT	8 X 4, ASSEMBLY DWG	43A8592
EWT	8 X 6, ASSEMBLY DWG	43A8590
EWD	ASSEMBLY DWG	41A9275
EWD	CLASS IV 10 X 6, ASSEMBLY DWG	47A7189
EWD	CLASS IV 8 X 6, ASSEMBLY DWG	47A7189
EWD	CLASS IV 8 X 4, ASSEMBLY DWG	47A7189
EWS	ASSEMBLY DWG	31A9274

Revision Change RecordThe date recorded on this document reflects the effective date of this revision.

ECRN: 20181203

Item	Module	Changes
9C	14	New – Create the Class "CL150, Hydro 450/3" for NPS 10X6.
9C	15	New – Create the Class "CL300, Hydro 1125/5" for NPS 10X6.
9C	16	New – Create the Class "CL600, Hydro 2250/5" for NPS 10X6.