### **Engineering Master**

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Fisher Controls Int. Inc.

Type E Series Valve Body, Size 1/2-8, Class 125-2500

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Standard Cage Characteristics are Q-Open, Equal Percent, Linear & Whisper I

Alloy Design E Series Valve Body Assemblies see ALLOYECX0

Bonnet Size is for selection of Bonnet per EX0

\* Foreign Manufactured Din Flanged Valve Bodies are listed on the EM

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Class	Characteristic	Body Size	Stem Diameter	Bonnet Size	Travel	EM	Notes
125-600	Standard	1/2-1 1/4 (25mm)*	3/8 & 1/2	1	3/4	ECX1	
PN10-100		1 1/2 (40mm)*	3/8 & 1/2	1 1/2	3/4	ECX2	
		2 (50mm)*	1/2 & 3/4	2	3/4 & 1 1/8	ECX3	
		2 1/2 (65mm)*	1/2 & 3/4	2 1/2	3/4 & 1 1/2	ECX4	
		3 (80mm)*	1/2 & 3/4	3	3/4, 1 1/8 & 1 1/2	ECX5	
		4 (100mm)*	1/2, 3/4, & 1	4	1 1/2 & 2	ECX6	
		6 (150mm)*	3/4, 1 & 1 1/4	6	2	ECX7	
		8 (200mm)*	3/4, 1 & 1 1/4	8	2 & 3	ECX8	
		10X8 EW	3/4, 1 & 1 1/4	8	2 & 3	ECX8	
	Whisper I	8	3/4, 1 & 1 1/4	8	3 & 4	ECX8	
	Whisper III	2 (50mm)*	1/2 & 3/4	2	1 1/4 & 1 3/8	ECX82	
	•	3 (80mm)*	1/2 & 3/4	3	1 1/2	ECX84	
		4 (100mm)*	1/2 & 3/4	4	2	ECX85	
		6 (150mm)*	3/4, 1 & 1 1/4	6	3	ECX22	OBS see ECX87
		6 (150mm)*	3/4, 1 & 1 1/4	6	2 & 3	ECX87	
		8 (200mm)*	3/4, 1 & 1 1/4	8	3 3/4 & 4	ECX86	
	WhisperFlo	4 (100mm)*	3/4	4	3	ECX41	
	(Level X, Y	6 (150mm)*	3/4 & 1	6	3	ECX40	
	& Z)	8 (200mm)*	3/4 & 1	8	6	ECX42	
	,	10X8 EW	3/4 & 1	8	6	ECX42	
	Cavitrol III	1	1/2	1	1	ECX29	
		1 1/2	1/2	1 1/2	1 1/2	ECX30	
		2	1/2 & 3/4	2	2	ECX31	
		2 1/2	3/4, 1 & 1 1/4	2 1/2	2 1/2	ECX32	
		3	1/2 & 3/4	3	2 1/2 & 3	ECX33	
		4	3/4, 1	4	3 & 4	ECX34	
		6	3/4, 1 & 1 1/4	6	2, 3 & 4	ECX35	
		8	3/4, 1 & 1 1/4	8	3, 4 & 6	ECX36	
300	Standard	10	1 1/4	10	4 & 8	ECX39	
		12	1 1/4	12	4, 5, 8 & 9	ECX38	
		16	1 1/4	16	4, 5 & 9	ECX37	
1500	Standard	3 (80mm)*	1/2, 3/4 & 1	3	3/4 & 1 1/2	ECX9	
PN160-250	Starrourd	4 (100mm)*	1/2, 3/4 & 1	4	1 1/8 & 1 1/2	ECX10	
111100 200		6 (150mm)*	3/4, 1 & 1 1/4	6	1 1/2 & 2	ECX11	
	Cavitrol III	3 (80mm)*	3/4 & 1	3	2 & 3 1/2	ECX23	
	Cuvilion	4 (100mm)*	3/4 & 1	4	3 3/4	ECX24	
		6 (150mm)*	3/4, 1 & 1 1/4	6	5 1/4		Obsolete
2500	Standard	3 (80mm)*	1/2, 3/4 & 1	3	3/4 & 1 1/8		Obsolete
PN320-400	Standard	3	3/4	3	3/4	ECX21	Obsolete
111320 100		4 (100mm)*	3/4 & 1	4	3/4 & 1 1/2	ECX13	Obsolete
		6 (150mm)*	3/4, 1 & 1 1/4	6	1 1/2 & 2	ECX13	Obsolete
	Cavitrol III	3 (80mm)*	1/2 & 3/4	3	2 3/4	ECX14	Obsolete
	Cavilloi III	4 (100mm)*	3/4 & 1	4	3 1/2	ECX20 ECX27	Obsolete
		6 (150mm)*					
	1	lo (130mm).	3/4, 1 & 1 1/4	6	5 1/4	ECX28	Obsolete

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#### NACE MR0175/ISO 15156 and NACE MR0103 Service

Class	Body Size (Inch)	Stem Diameter	Bonnet Size	Travel	EM
125-600	1/2-1 1/4	3/8 & 1/2	1	3/4	ECX70
	1 1/2	3/8 & 1/2	1 1/2	3/4	ECX71
	2	1/2 & 3/4	2	3/4 & 1 1/8	ECX72
	3	1/2 & 3/4	3	3/4, 1 1/8 & 1 1/2	ECX73
	4	1/2, 3/4, & 1	4	1 1/2 & 2	ECX74
	6	3/4, 1 & 1 1/4	6	2	ECX75
	8	3/4. 1 & 1 1/4	8	2 & 3	ECX76

Find Number	Part Name
1	Valve Body
2	Valve Plug or Valve Plug Assembly
3	Cage or Cage & Ring Assembly
4	Adaptor Cage
5	Adaptor Ring
6	Piston Ring
7	Stem
8	Groove Pin or Retainer
9	Seat Ring
10	Bonnet Gasket
11	Gasket, Cage or Body
12	Spiral Gasket
13	Seat Ring Gasket or Seal Ring
14	Adaptor Gasket
15	Cap Screw or Stud Bolt
16	Hex Nut
17	Pipe Plug
18	Flow Arrow
19	Drive Screw
20	Adaptor Gasket
21	Disc Retainer
22	Disc Seat
23	Disc
24	Disc
25	Tip
26	Loading
27	Retaining Ring
28	Seal Ring, Valve Plug
29	Back Up Ring
30	Spring Seal or O-Ring Retainer Assembly
31	Cage Retainer or Cage Retainer & Baffle Assembly
32	Bonnet Spacer
35	Bonnet
36	Bellows Seal Assembly
37	Packing Flange
38	Stud
39	Nut
40	Yoke Locknut

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	i
Find Number	Part Name
41	Packing Ring
42	Wiper
43	Lantern Ring Or Spring Or Spacer
44	Packing Box Ring Or Bonnet Bushing
45	Follower
46	Pipe Plug
47	Upper Seat
48	Upper Seal Retainer
49	Cap Screw
50	Lockwasher
51	Shim
52	Gasket
53	Nameplate
54	Wire
55	Lubricant
56	Sealant
57	Cap Screw
58	O-Ring
59	Seal Ring
60	O-Ring
61	Seal Retainer
62	Seat Ring
63	Anti-Extrusion Ring
64	C-Seal
65	Warning Nameplate
	1

Stainless Steel Temperature Limits reference FMS 20B16

CF8M 316SST To 1000 °F

316H SST Above 1000 °F

CF8 304SST To 1000 °F

304H SST Above 1000 °F

CF8C 347SST To 1000 °F

347H SST Above 1000 °F

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Values listed for 316SST are for all 300 Series SST, Except 316SST ENC Cage must not exceed 650 °F.

Valve Body/Trim Temperature °F Limits

Body   Cage   Seat Ring   Minimum   I/2-1 1/2   2   2 1/2 & 3   4 & 6
Body         Cage         Seat Ring         Minimum         1/2-1 1/2         2         2 1/2 & 3         4 & 6           CI         CI         416SST         -20         450         450         450         450           17-4 PH         416SST         -20         450         450         450         450           316SST         -100         450         450         450         450         450           316SST         -100         450         450         450         450         450           COCR-A         -100         450         450         450         450         450           COCR-A         -100         450         450         450         450         450           WCB         CI         416SST         -20         500         500         500         500           WCB         CI         416SST         -20         800         800         800         800           17-4 PH         416SST         -20         800         800         800         800           316SST         -20         800         800         800         800         800           316SST         -20         800
CI
17-4 PH
316SST
316SST
316SST   -100   450
COCR-A         -100         450         450         450         450           COCR-A         COCR-A         -100         450         450         450         450           WCB         CI         416SST         -20         500         500         500         500           17-4 PH         416SST         -20         800         800         800         800           316SST         -20         800         800         800         800           316SST         -20         800         800         800         760           316SST         -20         800         800         800         640           COCR-A         -20         800         800         800         670
COCR-A         COCR-A         -100         450         450         450         450           WCB         CI         416SST         -20         500         500         500         500           17-4 PH         416SST         -20         800         800         800         800           316SST         -20         800         800         800         800           316SST         -20         800         800         800         760           316SST         -20         800         800         800         640           COCR-A         -20         800         800         800         670
WCB         CI         416SST         -20         500         500         500         500           17-4 PH         416SST         -20         800         800         800         800           316SST         -20         800         800         800         800           COCR-A         -20         800         800         800         800           316SST         -20         800         800         800         640           COCR-A         -20         800         800         800         640           COCR-A         -20         800         800         800         670
17-4 PH     416SST -20     800     800     800     800       316SST -20     800     800     800     800       COCR-A -20     800     800     800     800       316SST 416SST -20     800     800     800     800     760       316SST -20     800     800     800     640       COCR-A -20     800     800     800     670
316SST -20 800 800 800 800 COCR-A -20 800 800 800 800 316SST 416SST -20 800 800 800 760 316SST -20 800 800 800 640 COCR-A -20 800 800 800 670
COCR-A         -20         800         800         800         800           316SST         416SST         -20         800         800         800         760           316SST         -20         800         800         800         640           COCR-A         -20         800         800         800         670
316SST 416SST -20 800 800 800 760 316SST -20 800 800 800 640 COCR-A -20 800 800 800 670
316SST -20 800 800 800 640 COCR-A -20 800 800 800 670
COCR-A -20 800 800 800 670
COCR-A  COCR-A  -20    800    800    800    800
LCB   17-4 PH   416SST   -20   650   650   650   650
316SST   -50   650   650   650   650
COCR-A -50 650 650 650 650
316SST 416SST -20 650 650 650 650
316SST -50 650 650 650 650
COCR-A -50 650 650 650 650
COCR-A COCR-A -50 650 650 650 650
LC3   17-4 PH   416SST   -20   650   650   650   650   650
316SST -150 650 650 650 650
COCR-A -150 650 650 650 650
316SST   416SST   -20   650
316SST   -150   600   650   650   650   650   650   650   650   650   650   650   650   650   650
COCR-A COCR-A -150 650 650 650 650
CF8M 17-4 PH 416SST -20 670 550 420 350
316SST -150 700 570 440 360
COCR-A -150 700 570 440 360
316SST 416SST -20 800 800 800 800
316SST   -325   1100   1100   1100   1100
COCR-A  -325   1100   1100   1100   1100
COCR-A COCR-A -325 1030 940 840 770
C5 17-4 PH 416SST -20 800 800 800 800
316SST  -20   800   800   800   800
COCR-A  -20   800   800   800   800
316SST 416SST -20 800 800 700 500
316SST  -20   1080   870   650   450
COCR-A -20 1100 900 660 460
COCR-A COCR-A -20 1100 1100 1100 1000

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Valve Body/Trim Temperature °F Limits

				Maximum			
				Body Size	е		
Body	Cage	Seat Ring	Minimum	1/2-1 1/2	2	2 1/2 & 3	4 & 6
WC9	17-4 PH	416SST	-20	800	800	800	800
		316SST	-20	800	800	800	800
		COCR-A	-20	800	800	800	800
	316SST	416SST	-20	800	800	800	760
		316SST	-20	1050	1050	950	640
		COCR-A	-20	1050	1050	975	670
	COCR-A	COCR-A	-20	1050	1050	1050	1050
CF8C	17-4 PH	416SST	-20	670	550	420	350
		316SST	-150	700	570	440	360
		COCR-A	-150	700	570	440	360
	316SST	416SST	-20	800	800	800	800
		316SST	-325	1100	1100	1100	1100
		COCR-A	-325	1100	1100	1100	1100
	COCR-A	COCR-A	-325	1030	940	840	770
WC1	17-4 PH	416SST	-20	800	800	800	800
		316SST	-20	800	800	800	800
		COCR-A	-20	800	800	800	800
	316SST	416SST	-20	800	800	800	760
		316SST	-20	850	850	850	640
		COCR-A	-20	850	850	850	670
	COCR-A	COCR-A	-20	850	850	850	850
WC6	17-4 PH	416SST	-20	800	800	800	800
		316SST	-20	800	800	800	800
		COCR-A	-20	800	800	800	800
	316SST	416SST	-20	800	800	800	760
		316SST	-20	1000	1000	950	640
		COCR-A	-20	1000	1000	975	670
	COCR-A	COCR-A	-20	1000	1000	1000	1000
Alloy 20	17-4 PH	416SST	-20	300	300	300	300
		316SST	-150	300	300	300	300
		COCR-A	-150	300	300	300	300
	316SST	416SST	-20	300	300	300	300
		316SST	-325	300	300	300	300
		COCR-A	-325	300	300	300	300
	COCR-A	COCR-A	-325	300	300	300	300
Hact C	17-4 PH	416SST	-20	800	800	800	800
		316SST	-150	800	800	800	800
		COCR-A	-150	800	800	800	800
	316SST	416SST	-20	800	800	700	500
		316SST	-325	1000	870	650	450
		COCR-A	-325	1000	900	650	460
	COCR-A	COCR-A	-325	1000	1000	1000	1000

Type E Series Valve Body, Size 1/2-8, Class 125-2500

Bellows Seal Assembly, Pressure/Temperature Rating per Body Size and Bellows Material

Bellows	316L SST	1	Monel	
Temperature °F	1/2-1 1/2	2-6	1/2-1 1/2	2-6
70	400	300	400	300
150	361	271	372	279
200	335	251	352	264
300	301	226	326	245
400	276	207	308	231
500	255	191	296	222
600	238	179	286	215
700	222	167	282	212
800	209	157	280	210
900	198	149	277	208
1000	192	144	266	200

#### Enviro-Seal

	Bellows	N06625			N06022		
Ply	Temperature °F	1/2-1 1/2	2	3 & 4	1/2-1 1/2	2	3 & 4
One	100	550	550	340	550	550	340
	200	506	506	313	534	534	330
	300	479	479	296	523	523	323
	400	451	451	279	506	506	313
	500	429	429	265	484	484	299
	600	413	413	255	473	473	292
	700	402	402	248	457	457	282
	800	396	396	245	440	440	272
Two	100	1000	1000	625	1000	1000	625
	200	920	920	575	970	970	606
	300	870	870	544	950	950	594
	400	820	820	512	920	920	575
	500	780	780	488	880	880	550
	600	750	750	469	860	860	537
	700	730	730	456	830	830	519
	800	720	720	450	800	800	500

## **Revision Change Record**

The date recorded on this document reflects the effective date of this revision.

ECRN: 20151941

On page 1, add new EM "ECX87" for NPS 6 body Whisper III characteristic, and obsolete EM ECX22 to see ECX87. On page 2, add part name "Warning Nameplate" with find number "65" to the find number table.