EX3

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Fisher Controls Int. Inc.

Design E Series Bonnet Size NPS 1-8, Class 125-2500, 3/4 Stem, 3 9/16 Yoke Boss

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EX3-A B C D E F G H J M N P 9A 9B 9C 9D

ITEM A - PACKING FLANGE SET - FLANGE, STUDS, NUTS & YOKE LOCKNUT

STD PACKING

	316 SST	1							MIC YOKE/ O WATER SVCE
	W/STD	316 SST					ı	17-4 SST	
	SA105/NCF	W/316 SST					SST FLG/	YOKE LO	CKNUT
STL	YOKE LKNT	YOKE LKNT	N10665	N10276	ALLOY 20	MONEL	STL BOLTS	STL	316 SST
A	A	A	A	A	A	A	A	A	A
1	2	30	3	4	5	7	27	11	12

FLA	NGE MATERIAL	SST	
NACE CLASS	BOLTING	A	A
II	B7M/NCF2	13	29
III	B7	1	27
	B8M CLASS II	10	28

LIVE LOAD PACKING STD, EXT AND BELLOWS SEAL BONNET

PACKING		TRIM	SPRING	A
HIGH SEAL ULF	GRAPHITE ULF	316 SST	17-7PH	14
		316 SST	N07718	15

PACKING	TRIM	SPRING	A
TA-LUFT	316 SST	N07718	16
ISO-SEAL CLASS 125-600	316 SST	N07718	33
ISO-SEAL CLASS 900-1500	316 SST	N07718	34
ISO-SEAL CLASS 2500	316 SST	N07718	35

^{*} NACE Service Acceptable

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Design E Series Bonnet Size NPS 1-8, Class 125-2500, 3/4 Stem, 3 9/16 Yoke Boss

ITEM A - PACKING FLANGE SET - FLG, STUDS, NUTS, YOKE LOCKNUT (CONT)

			316 SST					
			W/STD	316 SST	NACE			
			SA105/NCF	W/316 SST	B7M/NCF2 BOLTS			-
		TRIM	YOKE LKNT	YOKE LKNT	316 SST	N10276	MONEL	ALY 20
PACKING			A	A	A	A	A	A
ENVIRO-	GRAPH, SGL	ULF	16	31	17	18	19	20
SEAL		NUCLEAR	26	_	_	_	_	_
	PTFE, DBL	STANDARD	21	32	22	23	24	25
		CARBON BSHG	21	32	22	23	24	25
	DUPLEX-PTFE/GRAPH		21	32	22	23	24	25
	H2 DUPLEX		16	31	17	18	19	20
KALREZ	SINGLE	_	21	32	22	23	24	25

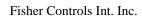
ITEM B - PACKING

ITEM C - PACKING PARTS-SPRING & WASHER OR SPACER, PACKING RING, FOLLOWER

BULLETIN 59.1:062

		MAXIMUM I	PRESSURE	TEMPERAT	ΓURE
PACKING BOX PARTS	TRIM	PSIG	BAR	° F	° C
METAL	316 & 317 SST	N/A	N/A	-425+1100	-254+593
	316L SST	N/A	N/A	-425+850	-254+545
	321 SST	N/A	N/A	-325+1500	-198+816
	347 SST	N/A	N/A	-425+1500	-254+816
	304 & 304L SST	N/A	N/A	-425+800	-254+427
	N10665	N/A	N/A	-425+700	-254+371
	N10276	N/A	N/A	-425+1000	-254+538
	ALLOY 20	N/A	N/A	-425+1100	-254+593
	NICKEL	N/A	N/A	-325+600	-198+316
	MONEL	N/A	N/A	-400+900	-240+482
	N06600	N/A	N/A	-425+1200	-254+649
	S31803	N/A	N/A	-60+600	-51+316
	S32760	N/A	N/A	-60+600	-51+316
EZ BODY WITH ALLOY LANTERN RING,	ALL	740	51	-100+70	-73+21
PTFE/GLASS PKG BOX RING, 316 FOLLOWER		125	8.6	-100+300	-73+149





Design E Series Bonnet Size NPS 1-8, Class 125-2500, 3/4 Stem, 3 9/16 Yoke Boss

ITEM B - PACKING

ITEM C - PACKING PARTS - SPRING & WASHER OR SPACER, PACKING RING, FOLLOWER ITEM 9A - PACKING ARRANGEMENT

STANDARD PACKING

SINGLE PACKING ARRANGEMENT, PACKING BOX SIZE 13A0750

							NACE		
			LOW CH	ILORIDE	EZ-ALLOY 7	ΓRIM	LOW CHLORIDE		
	PTFE	Ξ	GRAPH	RIBBON	W/O LUBRICATOR		GRAPH RIBBON		
PACKING	FMS	17D7	& FILAN	& FILAMENT		PTFE/COMP FMS17D26		& FILAMENT	
ARRANGEMENT	12A8	3170	13A9776		17A7394		13A9776		
TRIM	В	C	В	C	В	C	В	С	
316 SST	1	2	15	34	-	-	15	34	
316L SST	1	3	15	-	-	-	M	M	
347 SST	1	6	15	-	-	-	M	M	
304 SST	1	4	15	-	-	-	M	M	
304L SST	1	16	15	-	-	-	M	M	
N10276	1	9	15	-	20	50	M	M	
ALLOY 20	1	10	15	-	20	51	M	M	
MONEL	1	12	15	44	20	52	M	M	
S31803	1	93	15	92	-	-	M	M	
S32760	1	98	15	97	-	-	M	M	

PACKING	GRAPHITE	COMPOSITE	GRAPHITE ULF		
ARRANGEMENT	12B5794		19B4121		
TRIM	В	С	В	С	
316 SST	21	88	37	86	
MONEL	-	-	37	87	

Rev: ER

DOUBLE PACKING ARRANGEMENT (ALL METAL PACKING BOX PARTS) PACKING BOX SIZE 13A0750

PTFE/GLASS PKG BOX RING,316 FOLLOWER NOTE: DESIGN EZ ALLOY TRIM - ALY LANTERN RING

	ALL											LOW	
	EXCE	PT						PTFE	Ξ/	GRA	PH	CHLC	RIDE
	DESIG	GN	DESIG	GΝ				COM	ſΡ	COM	P	GRAP	Н
	EZ		EZ					FMS		FMS		RIBBO	NC &
PACKING	PTFE	PTFE FMS 17D7					17D26		17D28		FILAMENT		
ARRANGEMENT	12A81	72			NO.1	NO.2	NO.3	12A8	3173	13A0	110	14A17	780
TRIM MATL	В	C	В	C	9A	9A	9A	В	C	В	C	В	C
316 SST	10	18	10	18	1	2	3	6	18	5	18	16	18
347 SST	10	22	10	22	1	2	3	6	22	5	22	16	22
N10665	10	24	19	-	1	2	3	6	24	5	24	16	24
N10276	10	-	19	53	1	2	3	6	-	5	-	16	-
ALLOY 20	10	26	19	54	1	2	3	6	26	5	26	16	26
MONEL	10	28	19	55	1	2	3	6	28	5	28	16	28
N06600	10	29	19	-	1	2	3	6	29	5	29	16	29
S31803	10	91	19	-	1	2	3	6	91	5	91	16	91
S32760	10	96	19	-	1	2	3	6	96	5	96	16	96



Fisher Controls Int. Inc.

Design E Series Bonnet Size NPS 1-8, Class 125-2500, 3/4 Stem, 3 9/16 Yoke Boss

ITEM B - PACKING (CONT)

ITEM C - PACKING PARTS - SPRING & WASHER OR SPACER, PACKING RING, FOLLOWER (CONT)

ITEM 9A - PRODUCT DESCRIPTOR (PACKING ARRANGEMENT) (CONT)

	NACE	
PACKING	PTFE/COMF	P FMS 17D26
ARRANGEMENT	12A8173	
TRIM MATL	В	С
316 SST	6	18

LEAKOFF PACKING ARRANGEMENT, PACKING BOX SIZE 13A0751

					LOW CHL	ORIDE
	PTFE			GRAPH RIBBON &		
PACKING	FMS 17	7D7		FILAMENT		
ARRANGEMENT	12A817	78	NO 1	NO 4	14A3415	
TRIM MATL	В	C	9A	9A	В	C
316 SST	17	34	4	5	18	34

LIVE LOAD PACKING

STD, EXT AND BELLOWS SEAL BONNET, PACKING BOX SIZE 13A0750, HIGH SEAL & HIGH SEAL ULF PACKING

TRIM	PACKING	ARRANGEMENT	В	C
316 SST	GRAPHITE ULF	19B4121	37	81
	GRAPHITE COMPOSITE	12B5794	21	56

ENVIRO-SEAL PACKING

	GRAP	HITE	NUCL	EAR	PTFE/		PTFE/		
PACKING	ULF		GRAP	HITE	CARBO	N PTFE	GLASS	PTFE	
ARRANGEMENT	19B41	21	12B57	94	12B6928	3	12B6928		
TRIM	В	C	В	C	В	C	В	C	
316 SST	37	82	21	66	23	62	24	62	
N10276	37	83	-	-	23	63	24	63	
MONEL	37	84		-	23	64	24	64	
ALLOY 20	37	85	-	-	23	65	24	65	
S31803	37	90		-	23	89	24	89	
S32760	37	95	-	-	23	94	24	94	

	PTFE W	/CARBO	N BUSHI	NGS	DUPLEX						
	PTFE/		PTFE/		GRAPH F	PTFE/	GRAPH	PTFE/			
PACKING	CARBON PTFE		GLASS PTFE		CARBON	PTFE	GLASS 1	PTFE	H2 DUPLEX		
ARRANGEMENT	14B7547		14B754	17	14B7469		14B7469		19B287	6	
TRIM	В	C	В	C	В	C	В	C	В	C	
316 SST	28	67	29	67	30	67	31	67	42	67	
N10276	28	68	29	68	30	68	31	68	42	68	
MONEL	28	69	29	69	30	69	31	69	42	69	
ALLOY 20	28	70	29	70	30	70	31	70	42	70	

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Fisher Controls Int. Inc.

Design E Series Bonnet Size NPS 1-8, Class 125-2500, 3/4 Stem, 3 9/16 Yoke Boss

ITEM B - PACKING (CONT)

ITEM C - PACKING PARTS - SPRING & WASHER OR SPACER, PACKING RING, FOLLOWER (CONT) ITEM 9A - PRODUCT DESCRIPTOR (PACKING ARRANGEMENT) (CONT)

KALREZ PACKING

PACKING	KALREZ	Z/VESPEL	KALREZ/VESPEL/GRAPH				
ARRANGEMENT	14B7033	3	14B7034				
TRIM	В	C	В	C			
316 SST	33	71	34	75			
N10276	33	72	34	76			
MONEL	33	73	34	77			
ALLOY 20	33	74	34	78			

LIVE LOAD PACKING, PBS 13A0750 TA-LUFT PACKING

PACKING	CNN	073	SET-85	5
	PTFI	GRAPHITE		
ARRANGEMENT	1Q57	7042	1Q5704	47
TRIM MATL	В	C	В	С
	35	79	36	80

ISO-SEAL PACKING

PRESSURE	CLAS	S 150-6	500		CLAS	S 900-15	500		CLASS 2500				
PACKING	GRAPHITE PTFE			GRAP	GRAPHITE PTFE			GRAP	HITE	PTFE			
ARRANGEMENT	GF079	999	GF07	7999	GF080	002	GF0800)2	GF097	19	GF097	19	
TRIM MATL	В	C	В	C	В	C	В	C	В	C	В	C	
316 SST(STD)	38 100		39	100	40	100	41	100	43	100	44	100	

Fisher Controls Int. Inc.

Design E Series Bonnet Size NPS 1-8, Class 125-2500, 3/4 Stem, 3 9/16 Yoke Boss

ITEM D - BONNET ITEM E - BAFFLE/BUSHING

BONNET			TEMPERATURE			
STYLE	MATERIAL	BUSHING	°F	°C		
PLAIN, CAV III,	ALLOY 20	N/A	-325+300	-198+149		
BELLOWS SEAL	CF8M	N/A	-325+1000	-198+538		
& EXTENSION STYLE 4	CI	N/A	-100+450	-73+232		
	CW2M	N/A	-325+1000	-198+538		
	C5	N/A	-20+1100	-29+593		
	LCC	N/A	-50+650	-46+343		
	MONEL	N/A	-325+900	-198+482		
	WCC	N/A	-20+800	-29+427		
	WC1	N/A	-20+850	-29+454		
	WC6	N/A	-20+1000	-29+538		
	WC9	N/A	-20+1050	-29+566		
	347 SST	N/A	-325+1100	-198+593		
	CD3MN	N/A	-60+600	-51+316		
	CD3MWCUN	N/A	-60+600	-51+316		
EXTENSION	ALLOY 20	ALLOY 20	-325+300	-198+149		
STYLE 1 & 2	CF8M	316SST	-325+1000	-198+538		
	CW2M	N10276	-325+1000	-198+538		
	C5	STEEL 4340	-20+1000	-29+538		
	LCC	STEEL 1018	-50+650	-46+343		
	WCC	STEEL 1018	-20+800	-29+427		
	WC1	STEEL 4340	-20+850	-29+454		
	WC6	STEEL 4340	-20+1000	-29+538		
	WC9	STEEL 4340	-20+1050	-29+566		
	347 SST	347 SST	-325+1100	-198+593		
	CD3MN	S31803	-60+600	-51+316		
	CD3MWCUN	S32760	-60+600	-51+316		
EXTENSION STYLE 3	CF8M	316 SST/PTFE	-325+450	-198+232		
WITH LIQUID STEM						
SEAL BUSHING						

Fisher Controls Int. Inc.

Design E Series Bonnet Size NPS 1-8, Class 125-2500, 3/4 Stem, 3 9/16 Yoke Boss

ITEM D – BONNET (CONT) ITEM 9D - DIM A

DESIGN E CLASS 125-600, PBS 13A0750

			BONNET MATERIAL									
BONNET			CI	WCC	C5	CF8M	LCC	WC6	ALY 20	WC9	MONEL	
STYLE	SIZE	LUBR	D	D	D	D	D	D	D	D	D	9D
PLAIN	1-1 1/4	TAP	-	1	-	-	-	-	-	-	-	N
		N/TAP	-	1027	-	-	-	-	-	-	-	N
	1 1/2	TAP	-	26	-	35	-	-	-	-	-	N
		N/TAP	-	*1028	-	*1156	-	-	-	-	-	N
	2	TAP	177	51	55	60	-	-	-	50	-	N
		N/TAP	1029	1030	1031	1052	-	-	-	1054	-	N
			-	*1068	-	*1157	*1069	-	-	-	-	N
	2 1/2	TAP	182	76	80	85	-	-	-	-	-	N
		N/TAP	1032	1033	1034	1055	-	-	-	-	-	N
			-	*1070	-	*1158	*1071	-	-	-	-	N
	3	TAP	187	101	104	109	102	-	-	100	-	N
		N/TAP	1035	1036	1038	1056	1037	-	-	1058	1057	N
			-	*1072	-	*1159	*1073	-	=-	-	-	N
	4	TAP	192	125	129	134	1133	131	-	124	801	N
		N/TAP	1039	1040	1041	1059	1134	1042	1060	1062	1061	N
			-	*1074	-	*1160	*1075	-	-	-	-	N
	6	TAP	197	150	155	160	152	157	173	708	-	N
		N/TAP	1043	1044	1046	1063	1045	1047	1064	1065	-	N
			-	*1044	-	*1161	*1076	-	=-	-	-	N
	8	TAP	650	651	M	M	M	M	M	M	M	N
			-	*651	M	M	M	M	M	M	M	N
		N/TAP	1048	1049	M	M	M	M	M	M	M	N
			-	*1049	M	M	M	M	M	M	M	N

			BONN	ONNET MATERIAL										
BONNET			CD3M	ΙΝ	CD3MWCUN	CD3MN W/NORSOK	CD3MWCUN W/NORSOK							
STYLE	SIZE	LUBR	D	D	D	D	D	9D						
PLAIN	1-1 1/4	N/TAP	1170	*1163	*1184	*1191	*1198	N						
	1 1/2	N/TAP	1171	*1164	*1185	*1192	*1199	N						
	2	N/TAP	1172	*1165	*1186	*1193	*1200	N						
	2 1/2	N/TAP	1173	*1166	*1187	*1194	*1201	N						
	3	N/TAP	1174	*1167	*1188	*1195	*1202	N						
	4	N/TAP	1175	*1168	*1189	*1196	*1203	N						
	6	N/TAP	1176	*1169	*1190	*1197	*1204	N						

NOTE: DUPLEX SST AND SUPER DUPLEX SST MODULES WITH * ONLY MEET THE REQUIREMENTS OF NACE MR0175/ISO15156

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Fisher Controls Int. Inc.

Design E Series Bonnet Size NPS 1-8, Class 125-2500, 3/4 Stem, 3 9/16 Yoke Boss

ITEM D - BONNET (CONT)
ITEM 9D - DIM A

BONNET STYLE SIZE DIM A LUBR TO D D D D D D D D D			RONN	ET MA	TERIAL	,					
EXTENSION STYLE 1 1 1/2			WCC	C5	CF8M	LCC	WC1	WC6	347 SST	WC9	
2	M	A LUBR	D	D	D	D	D	D	D	D	9D
N/A	4	N/TAP	1080	-	-	-	-	-	-	-	N
2 1/2	4	TAP	326		335	-	-	-	-	325	N
N/TAP 1083 1084 1101 - - - - - - - - -		N/TAP	1081	1082	1099	-	-	-	-	1100	N
STEPPING STATE S	4	TAP	351	355	360	-	-	-	361	350	N
N/TAP 1085 1087 1105 1086 - 1106		N/TAP	1083	1084	1101	-	-	-	1102	1103	N
A	4	TAP	376	380	385	377	-	382	-	375	N
N/TAP 1088 1091 1107 1089 1090			1085	1087	1105	1086		1104	-	1106	N
BELLOWS SEAL	4	TAP	401	405	410	402	404	-	-	-	N
N/TAP 1092 1095 1110 1093 1094 110 1094 110 1094 110 1095 1110 1093 1094 110 1096 1098 1079 1097 1123 1097 1123 1097 1123 1097 1123 1097 1123 1097 1123 1097 1123 1097 1123 1097 1123 1097 1123 1097 1123 1097 1123 1097 1123 1097 1124 1116 1098 1099 1097 1123 1097 1123 1097 1123 1097 1115 1097 1123 1097 1115 1097 1115 1097 1115 1097 1115 1097 1115 1097 1115 1097 1115 1097 1115 1097 1115 1097 1116 1097 1116 1097 1116 1097 1116 1097 1116 1097 1116 1097 1116 1097 1116 1097 1116 1097 1116 1097 1116 1097 1116 1097 1116 1097 1116 1097 1117 1116 1097 1117 1117 1117 1097 1117 1117 1117 1097 1117 1117 1117 1117 1097 1117 1117 1117 1097 1117 1117 1117 1097 1117 1117 1117 1097 111		N/TAP	1088	1091	1107	1089	1090	-	-	1108	N
N/A	4	TAP	426	430	435	427	429	432	436	425	N
N/TAP 1096 1098 1079 1097 1123		N/TAP	1092	1095	1110	1093	1094	1109	1111	1112	N
EXTENSION STYLE 2 2 N/A TAP	4	TAP	652	655	657	653	654	-	-	661	N
EXTENSION STYLE 2		N/TAP	1096	1098	1079	1097	1123	-	-	1113	N
N/TAP			*1077	-	*1162	*1078	-	-	-	-	N
3	4	TAP	-	-	511	-	-	-	-	-	N
N/TAP		N/TAP	-	_	1115	-	-	-	-	-	N
A	4	TAP	527	-	536	-	-	-	-	-	N
N/TAP		N/TAP	1114	_	1116	-	-	-	-	-	N
BELLOWS SEAL 4	4	TAP	-	-	561	-	-	-	-	-	N
BELLOWS SEAL		N/TAP	-	_	1117	-	-	-	-	1118	N
BELLOWS SEAL 4	A	TAP	-	-	586	-	-	-	-	-	N
N/TAP 1120 - - - - - - - - -		N/TAP	-	-	1119	-	-	-	-	-	N
EXTENSION STYLE 3 LIQUID STEM SEAL BUSHING A	4	TAP	602	-	-	-	-	-	-	-	N
EXTENSION STYLE 3		N/TAP	1120	_	-	-	-	-	-	-	N
EXTENSION STYLE 3 2 21 TAP - 1132 1 128 LIQUID STEM SEAL 3 21 TAP - 1128	4	TAP	627	-	-	-	-	-	-	-	N
LIQUID STEM SEAL BUSHING 4 21 TAP - - 1128 - - - - 6 30 TAP - - 1130 - - - 6 X 4 22.38 TAP - - 1129 - - 8 30 TAP - - 1131 - - 8 X 4 22.44 TAP - - 1129 - - 8 X 6 31.38 TAP - - 1130 - - 10 X 8 30 TAP - - 1131 - - 12 X 6 34.06 TAP - - 1130 - - 12 X 8 31.47 TAP - - 1131 - - 2 21 N/TAP - - 1247 - - 3 21 N/TAP - - 1248 - - -		N/TAP	1121	_	1122	-	-	-	-	-	N
BUSHING 4 21 TAP 1129 6 X 4 22.38 TAP - 1129 8 30 TAP - 1131 8 X 4 22.44 TAP - 1129 8 X 6 31.38 TAP - 1130 12 X 6 34.06 TAP - 1131 12 X 8 31.47 TAP - 1130 12 X 8 31.47 TAP - 1130 12 X 8 31.47 TAP 1131 3 21 N/TAP 1247		TAP	-	-	1132	-	-	-	-	-	1
6 30 TAP - 1130		TAP	-	-	1128	-	-	-	-	-	1
6 X 4		TAP	-	-	1129	-	-	-	-	-	1
8 30 TAP - - 1131 - - - 8 X 4 22.44 TAP - - 1129 - - - 8 X 6 31.38 TAP - - 1130 - - - 10 X 8 30 TAP - - 1131 - - - 12 X 6 34.06 TAP - - 1130 - - - 12 X 8 31.47 TAP - - 1131 - - - 2 21 N/TAP - - 1247 - - - 3 21 N/TAP - - 1248 - - -			-	-	1130	-	-	-	-	-	2
8 X 4	38		-	-		-	-	-	-	-	6
8 X 6			-	-		-	-	-	-	-	2
10 X 8 30 TAP 1131 12 X 6 34.06 TAP 1130 12 X 8 31.47 TAP 1131 13			-	-		-	-	-	-	-	7
12 X 6 34.06 TAP 1130 12 X 8 31.47 TAP 1131	38		-	-		-	-	-	-	-	3
12 X 8 31.47 TAP - - 1131 - - 2 21 N/TAP - - 1247 - - 3 21 N/TAP - - 1248 - -			-	-		-	-	-	-	-	2
2 21 N/TAP 1247 3 21 N/TAP 1248			-	-		-	-	-	-	-	4
3 21 N/TAP - 1248	47		-	-		-	-	-	-	-	5
			-	-		-	-	-	-	-	1
			-	-		-	-	-	-	-	1
4 21 N/TAP 1249			-	-		-	-	-	-	-	1
6 30 N/TAP - - 1250 - - -	_		-	-		-	-	-	-	-	2
6 X 4 22.38 N/TAP - - 1251 - -			-	-		-	-	-	-	-	6
8 30 N/TAP - 1252			-	-		-	-	-	-	-	2
8 X 4 22.44 N/TAP - - 1253 - - -			-	-		-	-	-	-	-	7
8 X 6 31.38 N/TAP 1254	38		-	_		-	-	-	-	-	3
10 X 8 30			-	_		-	-	-	-	-	2 4

12 X 8 31.47

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Fisher Controls Int. Inc.

Design E Series Bonnet Size NPS 1-8, Class 125-2500, 3/4 Stem, 3 9/16 Yoke Boss

ITEM D - BONNET (CONT)
ITEM 9D - DIM A

DESIGN E

CLASS 150-600, PBS 13A0750

			BONN	ONNET MATERIAL										
BONNET			CD3M	BMN CD3MWCUN		CD3MN W/NORSOK	CD3MWCUN W/NORSOK							
STYLE	SIZE	LUBR	D	D	D	D	D	9D						
EXTENSION	1 1/2	N/TAP	1205	*1212	*1226	*1233	*1240	N						
STYLE 1	2	N/TAP	1206	*1213	*1227	*1234	*1241	N						
	2 1/2	N/TAP	1207	*1214	*1228	*1235	*1242	N						
	3	N/TAP	1208	*1215	*1229	*1236	*1243	N						
	4	N/TAP	1209	*1216	*1230	*1237	*1244	N						
	6	N/TAP	1210	*1217	*1231	*1238	*1245	N						
	8	N/TAP	1211	*1218	*1232	*1239	*1246	N						

NOTE: DUPLEX SST AND SUPER DUPLEX SST MODULES WITH * ONLY MEET THE REQUIREMENTS OF NACE MR0175/ISO15156

DESIGN E

		BONNET MATERIAL									
					WCC	LCC	C5	WC6	WC9	CF8M	
CLASS	BONNET STYLE	PBS	SIZE	LUBR	D	D	D	D	D	D	9D
1500	PLAIN	13A0750	3	TAP	680	-	681	683	685	684	N
			4	TAP	686	-	687	689	691	690	N
			6	TAP	692	694	693	695	697	696	N
	EXTENSION STYLE 4	13A0751	4	ONE 1/2 SW NIPPLE	762	-	-	-	-	-	N
2500	PLAIN	13A0750	3	TAP	662	-	663	665	-	666	N
			4	TAP	668	-	669	-	-	672	N
			6	TAP	674	-	675	-	679	678	N

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Fisher Controls Int. Inc.

Design E Series Bonnet Size NPS 1-8, Class 125-2500, 3/4 Stem, 3 9/16 Yoke Boss

ITEM D - BONNET (CONT)
ITEM 9D - DIM A

CAVITROL III PBS 13A0750

BONNET MATERIAL												
						WCC	C5	LCC	CF8M	WC6	WC9	
BONNET STYLE	CLASS	LUBR	SIZE	STAGE	TRAVEL	D	D	D	D	D	D	9D
PLAIN	1500	TAP	3	2	3 1/2	794	765	768	766	769	767	N
				3	2	680	681	-	684	683	685	N
					3 1/2	722	723	770	-	771	725	N
			4	2 & 3	ALL	726	727	772	-	773	-	N
			6	2 & 3	ALL	730	-	774	-	-	-	N
	2500	TAP	3	2	ALL	776	777	780	778	781	779	N
				3	ALL	734	-	788	-	789	-	N
			4	2	ALL	782	783	786	784	787	785	N
				3	ALL	738	-	790	-	791	-	N
			6	2	ALL	742	743	792	-	793	745	N
				3	ALL	742	743	792	-	793	745	N

PBS 13A0750

					BONNET MATERIAL						
					WCC	C5	WC9	WC6	CF8M	316H	
DESIGN	CLASS	BONNET STYLE	SIZE	LUBR	D	D	D	D	D	D	9D
ER	150-600	PLAIN	2-4	TAP	*709	-	-	-	-	-	N
				N/TAP	=-	-	-	-	1067		N
					*1066	-	-	-	*1067		N
EW	900	PLAIN	6	TAP	711	746	798	797	796	747	N
			8	TAP	802	-	806	805	804	803	N
EAP	125-600	PLAIN	6	TAP	-	764	-	-	-	-	N
EWP	125-600	PLAIN	4	TAP	-	764	-	-	-	-	N

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Fisher Controls Int. Inc.

Design E Series Bonnet Size NPS 1-8, Class 125-2500, 3/4 Stem, 3 9/16 Yoke Boss

ITEM D - BONNET (CONT)
ITEM 9D - DIM A

DESIGN EH, PBS 13A0750

BONNET MATERIAL									
			WCC	LCC	C5	CF8M	WC9	316H	
CLASS	BONNET STYLE	SIZE	D	D	D	D	D	D	9D
1500	PLAIN	1	1003	1004	809	811	810	812	N
		2	1005	1006	815	817	816	818	N
		3	1007	1008	833	835	834	836	N
		4	1009	1010	839	841	840	842	N
		6	1011	1012	845	847	846	848	N
	EXTENSION STYLE 1	1	1013	-	976	978	977	-	N
		2	1014	-	980	982	981	-	N
2500	PLAIN	1	1015	1016	821	823	822	824	N
		2	1017	1018	827	829	828	830	N
		3	1019	1020	851	853	852	854	N
		4	1021	1022	857	859	858	860	N
		6	1023	1024	863	865	864	866	N
	EXTENSION STYLE 1	1	1025	-	984	986	985	-	N
		2	1026	-	988	990	989	-	N

DESIGN NOTCHFLO, PBS 13A0750

				BONNI	ET MAT	ERIAL	,			
				WCC	LCC	WC9	CF8M	CF8C	CD3MN	
BONNET STYLE	CLASS	SIZE	LUBR	D	D	D	D	D	D	9D
PLAIN	300-600	2	N/TAP	1030	1135	1054	1052	1136	1137	N
				*1068	*1069	-	*1052	*1136	*1137	N
	300-600	3	N/TAP	1036	1037	1058	1056	1138	1139	N
				*1072	*1073	-	*1056	*1138	*1139	N
	300-600	4	N/TAP	1040	1134	1062	1059	1140	1141	N
				*1074	*1075	-	*1059	*1140	*1141	N
	300-600	6	N/TAP	1142	1144	1146	1147	1148	1149	N
				*1143	*1145	-	*1147	*1148	*1149	N
	300-600	8	N/TAP	1150	1045	1065	1153	1154	1155	N
				*1151	*1152	-	*1153	*1154	*1155	N

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Fisher Controls Int. Inc.

Design E Series Bonnet Size NPS 1-8, Class 125-2500, 3/4 Stem, 3 9/16 Yoke Boss

ITEM E - BAFFLE/BUSHING

			LIQUID STEM			
DESIGN	CLASS	BONNET STYLE	SEAL BUSHING	SIZE	BONNET MATERIAL	E
E	125-600	EXTENSION STYLE 1	N/A	1 1/2	1/2 WCC	
					CD3MN	113
					CD3MWCUN	114
				2-6	WCC & LCC	86
					C5, WC1, WC6 & WC9	87
					CF8M	88
					347 SST	89
					CD3MN	115
					CD3MWCUN	116
		EXTENSION STYLE 2	N/A	2-3	WCC & LCC	86
					C5, WC1, WC6 & WC9	87
					CF8M	88
					347 SST	89
				4	C5, WC1, WC6 & WC9	93
					CF8M	94
				6	CF8M	100
		EXTENSION STYLE 3	316 SST/PTFE	2-8	CF8M	111
			316 SST/PTFE/N07750			*112
		OTHER	N/A	ALL	ALL	N
EH	1500-2500	EXTENSION STYLE 1	N/A	1	WCC	104
					C5 & WC9	105
					CF8M	106
				2	WCC	107
					C5 & WC9	108
					CF8M	109
		OTHER	N/A	ALL	ALL	N
ER	ALL	ALL	N/A	ALL	ALL	N
EWP	ALL	ALL	N/A	ALL	ALL	N
CAVITROL	ALL	ALL	N/A	ALL	ALL	N
NOTCHFLO	ALL	ALL	N/A	ALL	ALL	N



Fisher Controls Int. Inc.

Design E Series Bonnet Size NPS 1-8, Class 125-2500, 3/4 Stem, 3 9/16 Yoke Boss

ITEM F - PIPE PLUG/LUBRICATOR/ISOLATING VALVE

BONNET	CLASS	PLUG /LUBR/ISOL VALVE	BODY	F
NON-TAPPED	ALL	NONE	ALL	N
TAPPED	125-600	PIPE PLUG	CI, WCC, LCC & WC1	1
			C5, WC6, WC9, 316 SST & 347 SST	2
			ALY 20	6
			CW2M	5
			MONEL	3
		LUBRICATOR	MONEL	-
			OTHER	9
		LUBR/ISOLATING VALVE	316 SST, 347 SST, ALY 20 & CW2M	11
			MONEL	-
			OTHER	10
	900-2500	PIPE PLUG	WCC & LCC	1
			C5, WC6, WC9 & 316 SST	2
			MONEL	3
		LUBRICATOR	WCC, LCC, C5, WC6, WC9 & 316 SST	9
		LUBR/ISOLATING VALVE	WCC, LCC, C5, WC6 & WC9	12
			316 SST	13

ITEM G - BELLOWS SEAL PARTS ITEM J - CONNECTION STUD

DO NOT USE WITH DESIGN EB

BELLOWS SEAL PRESSURE 300 PSI/100 °F(20.7 BAR/37.8 °C) (FOR OTHER TEMPERATURES SEE DV8931)

					TRIM	STD	SST	316 \$	SST	N106	665	ALY	20	MON	NEL
	TEMP				BELLOWS	316 \$	SST	316 \$	SST	316 \$	SST	316	SST	MON	NEL
CLASS	°F	° C	VSC	DESIGN	CAPACITY	G	J	G	J	G	J	G	J	G	J
125-600	-20+1000	-29+538	1L7500	E, ER & EP	4 & 6 FULL	1	1	2	1	3	2	4	3	5	4
				EZ	4 RESTRICTED	1	1	2	1	3	2	4	3	5	4
					4 FULL	1	5	2	5	3	1	4	ı	5	
OTHER	ALL		ALL	ALL	ALL	N	N	N	N	N	N	N	N	N	N

ITEM H - BELLOWS SEAL GASKETS

DO NOT USE WITH DESIGN EB

CLASS	SIZE	TEMP °F	TEMP °C	H
125-600	4	=<450	=<232	5
		>450	>232	2
	6	=<450	=<232	6
		>450	>232	4
OTHER	ALL	ALL		N

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Fisher Controls Int. Inc.

Design E Series Bonnet Size NPS 1-8, Class 125-2500, 3/4 Stem, 3 9/16 Yoke Boss

ITEM M - BELLOWS SEAL BONNET NAMEPLATE

ORDER ENTRY MUST SUPPLY PAD VALUES FOR INDEX CODES

BONNET STYLE	M
BELLOWS SEAL	1
OTHERS	N

ITEM N - LUBRICATOR FLUID

BONNET	PLUG /LUBR/ISOL VALVE	N
NON-TAPPED	NONE	N
TAPPED	PIPE PLUG	N
	LUBRICATOR	1
	LUBR/ISOLATING VALVE	1

ITEM P - ENVIRO-SEAL PACKING TAG

PACKING STYLE	P
ENVIRO-SEAL	1
OTHER	N

ITEM 9B - PACKING ADJUSTMENT WARNING LABEL ITEM 9C - PACKING ASSEMBLY AND TEST

PKG ARRANGEMENTS	9B	9C
SINGLE PTFE WITH STANDARD SST OR 316 SST PACKING PARTS	N	N
HIGH-SEAL	N	N
LIVE LOADED (EXCEPT ISO-SEAL)	N	1
ISO-SEAL	N	2
OTHER	1	N

ASSEMBLY DRAWINGS	
STANDARD BONNET	AU3910
EXTENSION BONNET	CU3911
EXTENSION BONNET STYLE 3	44B8565
BELLOWS SEAL BONNET	CU3912
DESIGN ER BONNET	10A6681
LUBRICATOR	10A9421
LUBRICATOR ISOLATING VALVE	AJ5428
DESIGN EH EXTENSION BONNET BAFFLE	18A8557
ENVIRO-SEAL PTFE PACKING FOR STD, EXTENSION & BELLOWS SEAL BONNET	32B6700
ENVIRO-SEAL GRAPHITE ULF PACKING FOR STD, EXTENSION & BELLOWS SEAL BONNE	
ENVIRO-SEAL GRAPHITE PACKING FOR NUCLEAR STD, EXTENSION & BELLOWS SEAL B	NT 39B6697
HIGH SEAL GRAPHITE ULF PACKING	39B4153
GRAPHITE ULF PACKING	39B6701
SINGLE GRAPHITE COMPOSITE PACKING	39B6699
HIGH SEAL GRAPHITE PACKING	32B5856
ISO-SEAL PACKING ASSY CLASS 150-600	GF07999
ISO-SEAL PACKING ASSY CLASS 900-1500	GF08002
ISO-SEAL PACKING ASSY CLASS 2500	GF09719
ENVIRO-SEAL H2 DUPLEX	19B2876

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Design E Series Bonnet Size NPS 1-8, Class 125-2500, 3/4 Stem, 3 9/16 Yoke Boss

Revision Change Record

The date recorded on this document reflects the effective date of this revision.

ECRN: 20172489

Matrix Section:		
Item	Module	Changes
D	1247	New - CF8M EXT STYLE 3 BONNET N/LUBR TAPPING SIZE 2 DIM A 21.
D	1248	New - CF8M EXT STYLE 3 BONNET N/LUBR TAPPING SIZE 3 DIM A 21.
D	1249	New - CF8M EXT STYLE 3 BONNET N/LUBR TAPPING SIZE 4 DIM A 21.
D	1250	New - CF8M EXT STYLE 3 BONNET N/LUBR TAPPING SIZE 6 DIM A 30.
D	1251	New - CF8M EXT STYLE 3 BONNET N/LUBR TAPPING SIZE 6X4 DIM A 22.38.
D	1252	New - CF8M EXT STYLE 3 BONNET N/LUBR TAPPING SIZE 8 DIM A 30.
D	1253	New - CF8M EXT STYLE 3 BONNET N/LUBR TAPPING SIZE 8X4 DIM A 22.44.
D	1254	New - CF8M EXT STYLE 3 BONNET N/LUBR TAPPING SIZE 8X6 DIM A 31.38.
D	1255	New - CF8M EXT STYLE 3 BONNET N/LUBR TAPPING SIZE 10X8 DIM A 30.
D	1256	New - CF8M EXT STYLE 3 BONNET N/LUBR TAPPING SIZE 12X6 DIM A 34.06.
D	1257	New - CE8M EXT STYLE 3 BONNET N/LUBR TAPPING SIZE 12X8 DIM A 31.47.