



Fisher Controls Int. Inc.

Design E Bonnet

Size NPS 3-16, Class 125-2500, 5 & 5H Boss, 1 1/4 Stem

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EX5-A B C D E F J K 9A 9B 9C

ITEM A - PACKING FLANGE SET - FLG, STUDS, NUTS, CAP SCREW

STANDARD PACKING

DESIGN	STYLE	BOSS	STEEL		316 SST	N10276	ALY 20	MONEL
			STD	NACE				
EH & EW 12X8 CLASS 900	ALL	5	26	28	27	-	-	-
		5H	23	25	24	-	-	-
OTHER	EXT STYLE 4	5	26	-	27	-	-	-
	ALL OTHER	5	1	21	2	4	5	7
		5H	10	22	11	13	14	16

LIVE LOAD PACKING

HIGH SEAL ULF PACKING

BOSS	BONNET STYLE	PACKING	SPRING	316 SST 17-7PH	316 SST N07718
				A	A
5	EH & EW 12X8 CLASS 900	GRAPHITE ULF		31	32
	EXT STYLE 4	ALL		-	-
	ALL OTHER	GRAPHITE ULF		29	30

TA-LUFT PACKING

TRIM	316 SST
SPRING	N07718
BOSS	A
5	33
5H	55

ISO-SEAL PACKING

RATING	TRIM	316 SST
	SPRING	N07718
CLASS	BOSS	A
125-600	5	63
	5H	64
900-1500	5	65
	5H	66
2500	5	67
	5H	68



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ITEM A - PACKING FLANGE SET - FLG, STUDS, NUTS, CAP SCREW (CONT)

ENVIRO-SEAL PACKING

SIZE	BONNET	PACKING		TRIM	316SST	NACE B7M/NCF2 316SST	N10276	MONEL	ALY 20
					A	A	A	A	A
5	EH & EW 12X8 CLASS 900	GRAPH, SINGLE	ULF		43	44	45	46	47
			NUCLEAR		54	-	-	-	-
		PTFE, DOUBLE			48	49	50	51	52
		DUPLEX, DOUBLE			48	49	50	51	52
		KALREZ, SINGLE			48	49	50	51	52
		H2 DUPLEX			43	44	45	46	47
	ALL OTHER	GRAPH, SINGLE	ULF		33	34	35	36	37
			NUCLEAR		53	-	-	-	-
		PTFE, DOUBLE			38	39	40	41	42
		DUPLEX, DOUBLE			38	39	40	41	42
		KALREZ, SINGLE			38	39	40	41	42
		H2 DUPLEX			33	34	35	36	37
5H	EH & EW 12X8 CLASS 900	GRAPHITE ULF			59	60	-	-	-
		PTFE, DOUBLE			61	62	-	-	-
		DUPLEX, DOUBLE			61	62	-	-	-
		KALREZ, SINGLE			61	62	-	-	-
		H2 DUPLEX			59	60	-	-	-
	ALL OTHER	GRAPHITE ULF			55	56	-	-	-
		PTFE, DOUBLE			57	58	-	-	-
		DUPLEX, DOUBLE			57	58	-	-	-
		KALREZ, SINGLE			57	58	-	-	-
		H2 DUPLEX			55	56	-	-	-

ITEM B - PACKING

ITEM C - PACKING PARTS - SPRING & WASHER OR SPACER, PACKING RING, FOLLOWER

SEE BULLETIN 59.1:062

TRIM	TEMP °F	TEMP °C
STEEL	-150+800	-101+427
316 SST	-425+1100	-254+593
321 SST	-325+1500	-198+816
347 SST	-425+1500	-254+816
MONEL	-400+900	-240+482
S31803	-60+600	-51+316
S32760	-60+600	-51+316



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ITEM B - PACKING

ITEM C - PACKING PARTS -SPRING & WASHER OR SPACER, PACKING RING, FOLLOWER

ITEM 9A - PRODUCT DESCRIPTOR (PACKING ARRANGEMENT)

STD PACKING

SINGLE PACKING ARRANGEMENT - PBS 23A1250

ARRANGE	GRAPHITE COMPOSITE		GRAPHITE ULF		PTFE FMS 17D7			LOW CHLORIDE GRAPH RIBBON/FILAMENT		
	12B5796		19B4126		12A8160			14A3412		
TRIM	B	C	B	C	B	C	9A	B	C	9A
316 SST	18	83	31	76	1	2	N	14	34	N
347 SST	-	-	31	77	1	-	N	14	38	N
S31803	-	-	-	-	-	-	-	14	87	N
S32760	-	-	-	-	-	-	-	14	92	N

DOUBLE PACKING ARRANGEMENT - PBS 23A1250

ARRANGE	PTFE		STYLE NO			PTFE COMP FMS 17D26			GRAPH COMP FMS 17D28			LOW CHLORIDE GRAPH RIBBON & FIL		
	12A8162		1	2	3	12A8163			13A0112			14A3414		
TRIM	B	C	9A	9A	9A	B	C	9A	B	C	9A	B	C	9A
STD SST	3	17	1	2	3	6	17	N	5	17	N	15	17	N
316 SST	3	18	1	2	3	6	18	N	5	18	N	15	18	N
MONEL	3	28	1	2	3	6	-	N	5	-	N	15	-	N
S31803	3	86	1	2	3	6	86	N	5	86	N	15	86	N
S32760	3	91	1	2	3	6	91	N	5	91	N	15	91	N

LEAKOFF PACKING ARRANGEMENT - 23A1251

ARRANGE	LOW CHLORIDE GRAPH RIBBON & FILAMENT					
	15A7085					
TRIM	B		C		9A	
STD SST	17		49		N	
316 SST	17		50		N	

LIVE LOADED PACKING

STD, EXT & EH BONNETS, PBS 23A1250

HIGH SEAL & HIGH SEAL ULF PACKING

PACKING ARRANGEMENT	GRAPHITE			GRAPHITE ULF		
	12B5796			19B4126		
TRIM	B	C	9A	B	C	9A
316 SST	18	51	N	31	78	N

ISO-SEAL PACKING

RATING	CLASS 125-600				CLASS 900-1500				CLASS 2500			
	GRAPHITE		PTFE		GRAPHITE		PTFE		GRAPHITE		PTFE	
ARRANGEMENT	GF07999		GF07999		GF08002		GF08002		GF09719		GF09719	
TRIM	B	C	B	C	B	C	B	C	B	C	B	C
316 SST	32	93	33	94	34	93	35	94	37	93	38	94



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ITEM B - PACKING (CONT)

ITEM C - PACKING PARTS - SPRING & WASHER OR SPACER, PACKING RING, FOLLOWER (CONT)

ITEM 9A - PACKING ARRANGEMENT (CONT)

ENVIRO-SEAL PACKING

PACKING ARRANGEMENT	GRAPHITE ULF			NUCLEAR GRAPHITE			PTFE/CARBON PTFE			PTFE/GLASS PTFE		
	19B4126			12B5796			12B6930			12B6930		
TRIM	B	C	9A	B	C	9A	B	C	9A	B	C	9A
316 SST	31	79	N	18	61	N	20	57	N	21	57	N
N10276	31	80	N	-	-	-	20	58	N	21	58	N
MONEL	31	81	N	-	-	-	20	59	N	21	59	N
ALLOY 20	31	82	N	-	-	-	20	60	N	21	60	N
S31803	31	85	N	-	-	-	20	84	N	21	84	N
S32760	31	90	N	-	-	-	20	89	N	21	89	N

ENVIRO-SEAL PTFE W/CARBON BUSHING, DOUBLE PACKING

PACKING ARRANGEMENT	PTFE/CARBON PTFE			PTFE/GLASS PTFE		
	14B7549			14B7549		
TRIM	B	C	9A	B	C	9A
316 SST	22	62	N	23	62	N
N10276	22	63	N	23	63	N
MONEL	22	64	N	23	64	N
ALLOY 20	22	65	N	23	65	N

ENVIRO-SEAL DUPLEX, DOUBLE PACKING

PACKING SET	PTFE/CARBON PTFE			PTFE/GLASS PTFE			H2 DUPLEX		
PACKING RING	GRAPH			GRAPH			N/A		
ARRANGEMENT	14B7471			14B7471			29B2878		
TRIM	B	C	9A	B	C	9A	B	C	9A
316 SST	24	62	N	25	62	N	36	62	N
N10276	24	63	N	25	63	N	36	63	N
MONEL	24	64	N	25	64	N	36	64	N
ALLOY 20	24	65	N	25	65	N	36	65	N

KALREZ PACKING

PACKING ARRANGEMENT	KALREZ/VESPEL			KALREZ/VESPEL/GRAPH		
	14B7039			14B7040		
TRIM	B	C	9A	B	C	9A
316 SST	27	66	N	28	70	N
N10276	27	67	N	28	71	N
MONEL	27	68	N	28	72	N
ALLOY 20	27	69	N	28	73	N



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ITEM B - PACKING (CONT)**ITEM C - PACKING PARTS - SPRING & WASHER OR SPACER, PACKING RING, FOLLOWER (CONT)****ITEM 9A - PACKING ARRANGEMENT (CONT)**

LIVE LOAD PACKING, PBS 23A1250

TA-LUFT PACKING

PACKING	CNN073		SET-85	
	TEFLON		GRAPHITE	
ARRANGEMENT	1Q57044		1Q57049	
TRIM MATL	B	C	B	C
316 SST	29	74	30	75

ITEM D - BONNET

BONNET STYLE	MATERIAL	BUSHING	TEMP °F	TEMP °C
PLAIN, STYLE 4 & CAVITROL III	WCC	N/A	-20+800	-29+427
	C5	N/A	-20+1100	-29+593
	CF8M	N/A	-325+1000	-198+538
	LCC	N/A	-50+650	-46+343
	WC6	N/A	-20+1000	-29+538
	WC9	N/A	-20+1050	-29+566
	CD3MN	N/A	-60+600	-51+316
	CD3MWCUN	N/A	-60+600	-51+316
EXT STYLE 1 & 2	WCC	STL 1018	-20+800	-29+427
	C5	STL 4340	-20+1000	-29+593
	CF8M	316 SST	-325+1000	-198+538
	WC6	STL 4340	-20+1000	-29+538
	WC9	STL 4340	-20+1050	-29+566
	CD3MN	S31803	-60+600	-51+316
	CD3MWCUN	S32760	-60+600	-51+316



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ITEM D - BONNET (CONT)

PBS 23A1250

DESIGN	SIZE	CLASS	BOSS	STYLE	MATL	LUBR TAPPING	
						WITH	W/O
						D	D
E	3	CL125-600	5	PLAIN	WCC	1	472
					C5	5	473
					CD3MN	-	516
				EXT STYLE 1	WCC	156	505
					C5	160	506
					WC9	161	513
	4	CL2500	5H	PLAIN	WCC	335	-
					C5	336	-
				PLAIN	WCC	26	474
					C5	30	475
					CF8M	35	476
		CL125-600	5	EXT STYLE 1	CD3MN	-	517
					WCC	181	507
					CF8M	190	508
				PLAIN	WC9	183	514
					WCC	329	-
					WC6	332	-
					WC9	334	-
	6	CL125-600	5	PLAIN	WCC	51	477
					WCC	206	509
					C5	210	510
				EXT STYLE 1	WC6	212	511
					WC9	208	515
		CL1500	5	PLAIN	STD TRIM	WCC	317
						C5	318
						WC6	320
				CAV III 3 STAGE	WC9	322	-
					WCC	363	-
					LCC	382	-
		CL2500	5	PLAIN	WC6	383	-
					STD TRIM	WCC	290
					CAV III 3 STAGE	WCC	367
				EXT STYLE 1	LCC	384	-
					WC6	385	-
	8	CL125-600	5	EXT STYLE 1	C5	348	-
					CF8M	351	-
					WC9	352	-



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ITEM D - BONNET (CONT)

PBS 23A1250

DESIGN	SIZE	CLASS	BOSS	STYLE		MATL	LUBR TAPPING	
							WITH	W/O
							D	D
ED, ET, ED-J, ET-J	10	CL300	5	PLAIN	STD GASKET	WCC	445	478
						WC9	446	479
						CF8M	447	480
					PTFE COPPER GSKT	WCC	448	487
						WC9	449	488
						CF8M	450	489
	12	CL300	5H	PLAIN		WCC	451	496
						WC9	452	497
						CF8M	453	498
					USE W/PTFE COPPER GSKT	WCC	454	481
						WC9	455	482
						CF8M	456	483
	16	CL300	5H	PLAIN		WCC	460	499
						WC9	461	500
						CF8M	462	501
					USE W/PTFE COPPER GSKT	WCC	463	484
						WC9	464	485
						CF8M	465	486
	16	CL300	5	PLAIN	STD GASKET	WCC	466	493
						WC9	467	494
						CF8M	468	495
					USE W/PTFE COPPER GSKT	WCC	469	502
						WC9	470	503
						CF8M	471	504



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ITEM D - BONNET (CONT)

PBS 23A1250

NOTE: MODULES WITH * ONLY MEET THE REQUIREMENTS OF NACE MR0175/ISO15156

DESIGN	SIZE	CLASS	BOSS	STYLE	MATERIAL	W/O LUBR TAPPING
						D
E	3	CL125-600	5	PLAIN	CD3MN	518 *516
					CD3MWCUN	*537
					CD3MN W/NORSOK	*544
					CD3MWCUN W/NORSOK	*551
				EXT STYLE 1	CD3MN	519 *525
					CD3MWCUN	*538
					CD3MN W/NORSOK	*545
					CD3MWCUN W/NORSOK	*552
	4	CL125-600	5	PLAIN	CD3MN	520 *517
					CD3MWCUN	*539
					CD3MN W/NORSOK	*546
					CD3MWCUN W/NORSOK	*553
				EXT STYLE 1	CD3MN	521 *526
					CD3MWCUN	*540
					CD3MN W/NORSOK	*547
					CD3MWCUN W/NORSOK	*554
	6	CL125-600	5	PLAIN	CD3MN	522 *527
					CD3MWCUN	*541
					CD3MN W/NORSOK	*548
					CD3MWCUN W/NORSOK	*555
				EXT STYLE 1	CD3MN	523 *528
					CD3MWCUN	*542
					CD3MN W/NORSOK	*549
					CD3MWCUN W/NORSOK	*556
	8	CL125-600	5	EXT STYLE 1	CD3MN	524 *529
					CD3MWCUN	*543
					CD3MN W/NORSOK	*550
					CD3MWCUN W/NORSOK	*557



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ITEM D - BONNET (CONT)

PBS 23A1250

DESIGN	STYLE	SIZE	CLASS	BOSS	STYLE	MATL	D
EH	W/LUBR TAPPING	6	CL1500	5	PLAIN	WCC	441
						LCC	442
						C5	429
						WC9	430
						316	431
						316H	432
			CL2500	5	PLAIN	WCC	443
						LCC	444
						C5	435
						WC9	436
						316	437
						316H	438
		8, 10	CL1500	5H	PLAIN	WCC	386
						C5	387
						WC9	388
						316	389
						316H	390
		8, 10	CL2500	5H	PLAIN	WCC	396
						C5	397
						WC9	398
						316	399
						316H	400
		12, 14	CL1500	5H	PLAIN	WCC	391
						C5	392
						WC9	393
						316	394
						316H	395
			CL2500	5H	PLAIN	WCC	401
						C5	402
						WC9	403
						316	404
						316H	405



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ITEM D - BONNET (CONT)

PBS 23A1250

DESIGN	SIZE	CLASS	BOSS	STYLE	MATL	D
EL	12	125-600	5	EXT STYLE 1	WCC	355
					C5	357
					LCC	356
					CF8M	439
					WC6	358
					WC9	359
		600	5H	PLAIN	WCC	412
		900	5	PLAIN	CF8M	413
					WCC	368
	16	125-600	5	EXT STYLE 1	WC9	372
					WCC	324
					C5	326
					CF8M	440
					WC9	328
		600	5H	PLAIN	WCC	414
EW	6	900	5	PLAIN	CF8M	415
					WCC	416
					LCC	375
					WCC	416
					PLAIN	416
					PLAIN	416
	8	900	5	PLAIN	316	410
					316H	411
					WCC	422
					WC6	424
					WC9	423
					316	425
EW-1	8	900	5	PLAIN	316H	426
					WCC	417
					WC6	419
					WC9	418
					316	420
					316H	421
EWN-1	8	900	5	PLAIN	WCC	417
					WC6	419
					WC9	418
					316	420
					316H	421
					316H	421



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ITEM E - PIPE PLUG/LUBRICATOR/ISOLATING VALVE**ITEM J - LUBRICATOR FLUID**

BONNET	PLUG/LUBRICATOR ISOLATING VALVE	BONNET	E	LUBRICATOR FLUID	
				SILICONE	FLUROLUBE
NON-TAPPED	NONE	ALL	N	N	N
TAPPED	PIPE PLUG	WCC	1	N	N
		LCC	1	N	N
		C5	2	N	N
		WC6	2	N	N
		WC9	2	N	N
		CF8M	2	N	N
	LUBRICATOR ISOLATING VALVE	CLASS 125-600	CF8M	-	1
			OTHER	10	1
		CLASS 1500-2500	CF8M	-	1
			OTHER	12	1

ITEM F - BAFFLE

DESIGN	BONNET	CLASS	SIZE	BONNET	F
E	EXT STYLE 1	125-600	3-6	WCC	35
				C5	36
				WC6	36
				WC9	36
				CF8M	37
				CD3MN	38
				CD3MWCUN	39
	OTHER	ALL	OTHER	ALL	N
OTHER	ALL	ALL	ALL	ALL	N

ITEM K - ENVIRO-SEAL PACKING TAG

PACKING STYLE	K
ENVIRO-SEAL	1
OTHER	N

ITEM 9B - PACKING ADJUSTMENT WARNING LABEL**ITEM 9C - PACKING ASSY AND TEST**

PKG ARRANGEMENTS	9B	9C
SINGLE PTFE W/STD SST OR 316SST PKG PARTS	N	N
HIGH-SEAL	N	N
LIVE LOADED (EXCEPT ISO-SEAL)	N	1
ISO-SEAL	N	2
ALL OTHER	1	N



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ASSEMBLY DRAWING	
STANDARD BONNET	CU4317
EXTENSION BONNET	30A9425
LUBRICATOR	10A9421
LUBRICATOR ISOLATING VALVE	AJ5428
DESIGN EH	35A3976
ENVIRO-SEAL PTFE PACKING FOR STANDARD & EXTENSION BONNET	32B6700
ENVIRO-SEAL GRAPHITE ULF PACKING FOR STANDARD & EXTENSION BONNET	39B4612
ENVIRO-SEAL GRAPHITE PACKING FOR UNCLEAR FOR STANDARD & EXTENSION BONNET	39B6697
HIGH-SEAL GRAPHITE ULF PACKING	39B4153
GRAPHITE ULF PACKING	39B6701
SINGLE GRAPHITE COMPOSITE PACKING	39B6699
HIGH SEAL PACKING	32B5856
ISO-SEAL PACKING (CL125-600)	GF07999
ISO-SEAL PACKING (CL900-1500)	GF08002
ISO-SEAL PACKING (CL2500)	GF09719
ENVIRO-SEAL H2 DUPLEX	29B2878

Revision Change Record

The date recorded on this document reflects the effective date of this revision.

ECRN: 20170720

Matrix Section:

Item	Module
9B & 9C	

Changes

New High-Seal Packing Arrangement option, does not require Packing Assembly and Test, does not require Packing Adjustment Warning Label.