



Fisher Controls Int. Inc.

## Design E Series Bonnet

## Size NPS 2-8 Class 125-2500, 5 Inch Yoke Boss, 1 Inch Stem

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EX4 – A B C D E F J K 9A 9B 9C 9D

**ITEM A - PACKING FLANGE SET (FLANGE, STUDS, NUTS & CAP SCREW)**

| BONNET STYLE/DESIGN       | STEEL | 316 SST | N10276 | ALLOY 20 | MONEL | NACE STEEL |     |     |
|---------------------------|-------|---------|--------|----------|-------|------------|-----|-----|
|                           |       |         |        |          |       | II         | III |     |
|                           |       |         |        |          |       | B7M/NCF2   | B7  | B8M |
| DESIGN EH & EW 12X8 CL900 | 13    | 14      | -      | -        | -     | 15         | 42  | 43  |
| ALL OTHER                 | 1     | 2       | 4      | 5        | 7     | 12         | 40  | 41  |

**LIVE LOAD PACKING**

| STYLE     | PACKING      | TRIM    | BONNET STYLE/DESIGN | SPRING | A  |
|-----------|--------------|---------|---------------------|--------|----|
| HIGH SEAL | GRAPHITE ULF | 316 SST | DESIGN EH           | 17-7PH | 18 |
|           |              |         |                     | N07718 | 19 |
|           |              |         | ALL OTHER           | 17-7PH | 16 |
|           |              |         |                     | N07718 | 17 |
| TA-LUFT   |              | 316 SST | ALL                 | N07718 | 20 |

**ENVIRO-SEAL PACKING**

|                       |                                       |                 | NACE<br>B7M/NCF2 BOLTS |         |         |        |       |        |
|-----------------------|---------------------------------------|-----------------|------------------------|---------|---------|--------|-------|--------|
|                       |                                       |                 | TRIM                   | 316 SST | 316 SST | N10276 | MONEL | ALY 20 |
| STYLE/DESIGN          | PACKING                               |                 |                        | A       | A       | A      | A     | A      |
| EH &<br>EW 12X8 CL900 | SINGLE GRAPHITE                       | ULF             | 30                     | 31      | 32      | 33     | 34    |        |
|                       |                                       | NUCLEAR         | 45                     | -       | -       | -      | -     |        |
|                       | DOUBLE PTFE                           | STANDARD        | 35                     | 36      | 37      | 38     | 39    |        |
|                       |                                       | CARBON BUSHINGS | 35                     | 36      | 37      | 38     | 39    |        |
|                       | DUPLEX<br>KALREZ, SINGLE<br>H2 DUPLEX |                 | 35                     | 36      | 37      | 38     | 39    |        |
|                       |                                       |                 | 30                     | 31      | 32      | 33     | 34    |        |
|                       |                                       |                 | 30                     | 31      | 32      | 33     | 34    |        |
| ALL OTHER             | SINGLE GRAPHITE                       | ULF             | 20                     | 21      | 22      | 23     | 24    |        |
|                       |                                       | NUCLEAR         | 44                     | -       | -       | -      | -     |        |
|                       | DOUBLE PTFE                           | STANDARD        | 25                     | 26      | 27      | 28     | 29    |        |
|                       |                                       | CARBON BUSHINGS | 25                     | 26      | 27      | 28     | 29    |        |
|                       | DUPLEX<br>KALREZ, SINGLE<br>H2 DUPLEX |                 | 25                     | 26      | 27      | 28     | 29    |        |
|                       |                                       |                 | 20                     | 21      | 22      | 23     | 24    |        |
|                       |                                       |                 | 20                     | 21      | 22      | 23     | 24    |        |

**ISO-SEAL PACKING**

| RATING         | TRIM   | 316 SST |
|----------------|--------|---------|
|                | SPRING | N07718  |
| CLASS 125-600  |        | A       |
| CLASS 900-1500 |        | 46      |
| CLASS 2500     |        | 47      |
|                |        | 48      |



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## ITEM B – PACKING

## ITEM C – PACKING PARTS - SPRING &amp; WASHER OR SPACER, PACKING RING, FOLLOWER

## ITEM 9A – PACKING ARRANGEMENT

SEE BULLETIN 59.1:062

| TRIM    | TEMP ° F  | TEMP ° C |
|---------|-----------|----------|
| STD SST | -150+800  | -101+427 |
| 316     | -425+1100 | -254+593 |
| 321     | -325+1500 | -198+816 |
| N10276  | -425+1000 | -254+538 |
| ALY 20  | -425+1100 | -254+593 |
| MONEL   | -400+900  | -240+482 |
| S31803  | -60+600   | -51+316  |
| S32760  | -60+600   | -51+316  |

PACKING BOX SIZE 23A1000

STD PACKING

SINGLE PACKING ARRANGEMENT

| PACKING     | PTFE<br>FMS 17D7 |    | LOW CHLORIDE GRAPH<br>RIB & FIL |    | GRAPHITE COMPOSITE |    | GRAPHITE ULF |    |
|-------------|------------------|----|---------------------------------|----|--------------------|----|--------------|----|
| ARRANGEMENT | 12A7837          |    | 14A2340                         |    | 12B5795            |    | 19B4123      |    |
| TRIM        | B                | C  | B                               | C  | B                  | C  | B            | C  |
| 316 SST     | 1                | 2  | 14                              | 34 | 18                 | 82 | 31           | 81 |
| MONEL       | 1                | 12 | -                               | -  | -                  | -  | -            | -  |
| S31803      | 1                | 87 | 14                              | 86 | -                  | -  | -            | -  |
| S32760      | 1                | 92 | 14                              | 91 | -                  | -  | -            | -  |

DOUBLE PACKING ARRANGEMENT

| PACKING     | PTFE FMS 17D7 |    |    |    |    | PTFE<br>COMP<br>FMS 17D26 |    | GRAPH<br>COMP<br>FMS 17D28 |    | LOW CHLORIDE<br>GRAPH<br>RIB & FIL |    |
|-------------|---------------|----|----|----|----|---------------------------|----|----------------------------|----|------------------------------------|----|
| ARRANGEMENT | 12A7839       |    |    |    |    | 12A8150                   |    | 13A0111                    |    | 14A3413                            |    |
| TRIM        | B             | C  | 9A | 9A | 9A | B                         | C  | B                          | C  | B                                  | C  |
| STD SST     | 3             | 17 | 1  | 2  | 3  | 6                         | 17 | 5                          | 17 | 15                                 | 17 |
| 316 SST     | 3             | 18 | 1  | 2  | 3  | 6                         | 18 | 5                          | 18 | 15                                 | 18 |
| 321 SST     | 3             | 21 | 1  | 2  | 3  | 6                         | 21 | 5                          | 21 | 15                                 | 21 |
| MONEL       | 3             | 28 | 1  | 2  | 3  | 6                         | -  | 5                          | -  | 15                                 | -  |
| S31803      | 3             | 85 | 1  | 2  | 3  | 6                         | 85 | 5                          | 85 | 15                                 | 85 |
| S32760      | 3             | 90 | 1  | 2  | 3  | 6                         | 90 | 5                          | 90 | 15                                 | 90 |

LEAKOFF PACKING ARRANGEMENT, PACKING BOX SIZE 23A1001

| PACKING                      | ARRANGEMENT | TRIM    | B  | C  |
|------------------------------|-------------|---------|----|----|
| LOW CHLORIDE GRAPH RIB & FIL | 15A5378     | STD SST | 17 | 49 |
|                              |             | 316 SST | 17 | 50 |

LIVE LOAD PACKING, PBS 23A1000

| PACKING | ARRANGEMENT     | TRIM    | B  | C  |
|---------|-----------------|---------|----|----|
| TA-LUFT | CNN073 TEFLON   | 316 SST | 29 | 74 |
|         | SET-85 GRAPHITE | 316 SST | 30 | 75 |



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## ITEM B – PACKING (CONT)

## ITEM C – PACKING PARTS - SPRING &amp; WASHER OR SPACER, PACKING RING, FOLLOWER (CONT)

## ITEM 9A – PACKING ARRANGEMENT (CONT)

PACKING BOX SIZE 23A1000, LIVE LOAD PACKING

PLAIN, EXT &amp; EH BONNETS

ENVIRO-SEAL PACKING

| PACKING     | GRAPHITE ULF |    | GRAPHITE NUCLEAR |    | PTFE/CARBON PTFE |    | PTFE/GLASS PTFE |    |
|-------------|--------------|----|------------------|----|------------------|----|-----------------|----|
| ARRANGEMENT | 19B4123      |    | 12B5795          |    | 12B6929          |    | 12B6929         |    |
| TRIM        | B            | C  | B                | C  | B                | C  | B               | C  |
| 316 SST     | 31           | 77 | 18               | 61 | 20               | 57 | 21              | 57 |
| N10276      | 31           | 78 | -                | -  | 20               | 58 | 21              | 58 |
| MONEL       | 31           | 79 | -                | -  | 20               | 59 | 21              | 59 |
| ALLOY 20    | 31           | 80 | -                | -  | 20               | 60 | 21              | 60 |
| S31803      | 31           | 84 | -                | -  | 20               | 83 | 21              | 83 |
| S32760      | 31           | 89 | -                | -  | 20               | 88 | 21              | 88 |

PTFE WITH CARBON BUSHINGS, DOUBLE PACKING

| PACKING     | PTFE/CARBON PTFE |    | PTFE/GLASS/PTFE |    |
|-------------|------------------|----|-----------------|----|
| ARRANGEMENT | 14B7548          |    | 14B7548         |    |
| TRIM        | B                | C  | B               | C  |
| 316 SST     | 22               | 62 | 23              | 62 |
| N10276      | 22               | 63 | 23              | 63 |
| MONEL       | 22               | 64 | 23              | 64 |
| ALLOY 20    | 22               | 65 | 23              | 65 |

| PACKING   |                     |             |          |    |    |
|-----------|---------------------|-------------|----------|----|----|
| TYPE      | SET                 | ARRANGEMENT | TRIM     | B  | C  |
| HIGH SEAL | GRAPHITE ULF        | 19B4123     | 316 SST  | 31 | 76 |
|           | GRAPHITE            | 12B5795     | 316 SST  | 18 | 51 |
| DUPLEX    | PTFE/CARBON PTFE    | 14B7470     | 316 SST  | 24 | 62 |
|           |                     |             | N10276   | 24 | 63 |
|           |                     |             | MONEL    | 24 | 64 |
|           |                     |             | ALLOY 20 | 24 | 65 |
|           |                     |             |          |    |    |
|           | PTFE/GLASS PTFE     | 14B7470     | 316 SST  | 25 | 62 |
|           |                     |             | N10276   | 25 | 63 |
|           |                     |             | MONEL    | 25 | 64 |
|           |                     |             | ALLOY 20 | 25 | 65 |
|           |                     |             |          |    |    |
| KALREZ    | KALREZ/VESPEL       | 14B7036     | 316 SST  | 27 | 66 |
|           |                     |             | N10276   | 27 | 67 |
|           |                     |             | MONEL    | 27 | 68 |
|           |                     |             | ALLOY 20 | 27 | 69 |
|           |                     |             |          |    |    |
|           | KALREZ/VESPEL/GRAPH | 14B7037     | 316 SST  | 28 | 70 |
|           |                     |             | N10276   | 28 | 71 |
|           |                     |             | MONEL    | 28 | 72 |
|           |                     |             | ALLOY 20 | 28 | 73 |
|           |                     |             |          |    |    |
| H2 DUPLEX | N/A                 | 29B2877     | 316 SST  | 36 | 62 |
|           |                     |             | N10276   | 36 | 63 |
|           |                     |             | MONEL    | 36 | 64 |
|           |                     |             | ALLOY 20 | 36 | 65 |



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## ITEM B – PACKING (CONT)

## ITEM C – PACKING PARTS - SPRING &amp; WASHER OR SPACER, PACKING RING, FOLLOWER (CONT)

## ITEM 9A – PACKING ARRANGEMENT (CONT)

## ISO-SEAL PACKING

| RATING      | CLASS 125-600 |    |         |    | CLASS 900-1500 |    |         |    | CLASS 2500 |    |         |    |
|-------------|---------------|----|---------|----|----------------|----|---------|----|------------|----|---------|----|
| PACKING     | GRAPHITE      |    | PTFE    |    | GRAPHITE       |    | PTFE    |    | GRAPHITE   |    | PTFE    |    |
| ARRANGEMENT | GF07999       |    | GF07999 |    | GF08002        |    | GF08002 |    | GF09719    |    | GF09719 |    |
| TRIM        | B             | C  | B       | C  | B              | C  | B       | C  | B          | C  | B       | C  |
| 316 SST     | 32            | 93 | 33      | 94 | 34             | 93 | 35      | 94 | 37         | 93 | 38      | 94 |

## ITEM D – BONNET

## ITEM 9D – DIM A

| BONNET   | PLAIN & CAV III |          | EXT STYLE 1 & 2 |           |          | EXT STYLE 3 WITH LIQUID STEM SEAL BUSHING |          |          |
|----------|-----------------|----------|-----------------|-----------|----------|---|----------|----------|
|          | TEMP ° F        | TEMP ° C | BUSHING         | TEMP ° F  | TEMP ° C | BUSHING                                   | TEMP ° F | TEMP ° C |
| ALY 20   | -325+300        | -198+149 | ALY 20          | -325+300  | -198+149 | 316SST/PTFE                               | -325+450 | -198+232 |
| CF8M     | -325+1000       | -198+538 | 316SST          | -325+1000 | -198+538 |   |          |          |
| CI       | -100+450        | -73+232  |                 |           |          |   |          |          |
| CW2M     | -325+1000       | -198+538 | N10276          | -325+1000 | -198+538 |   |          |          |
| C5       | -20+1100        | -29+593  | STL 4340        | -20+1000  | -29+593  |   |          |          |
| LCC      | -50+650         | -46+343  | STL 1018        | -20+650   | -29+343  |   |          |          |
| MONEL    | -325+900        | -198+482 |                 |           |          |   |          |          |
| WCC      | -20+800         | -29+427  | STL 1018        | -20+800   | -29+427  |   |          |          |
| WC1      | -20+850         | -29+454  | STL 4340        | -20+850   | -29+454  |   |          |          |
| WC6      | -20+1000        | -29+538  | STL 4340        | -20+1000  | -29+538  |   |          |          |
| WC9      | -20+1050        | -29+566  | STL 4340        | -20+1050  | -29+566  |   |          |          |
| 347SST   | -325+1100       | -198+593 | 347SST          | -325+1100 | -198+593 |   |          |          |
| CD3MN    | -60+600         | -51+316  | S31803          | -60+600   | -51+316  |   |          |          |
| CD3MWCUN | -60+600         | -51+316  | S32760          | -60+600   | -51+316  |   |          |          |



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## Size NPS 2-8 Class 125-2500, 5 Inch Yoke Boss, 1 Inch Stem

## ITEM D – BONNET (CONT)

## ITEM 9D – DIM A (CONT)

CLASS 125-600, PBS 23A1000

DESIGN E

STANDARD SERVICE

| BONNET      | SIZE  | LUBR  | CI  | WCC | C5  | CF8M | LCC | WC6 | ALY 20 | CD3MN |
|-------------|-------|-------|-----|-----|-----|------|-----|-----|--------|-------|
|             |       |       | D   | D   | D   | D    | D   | D   | D      | D     |
| STD         | 2     | TAP   | -   | 1   | -   | -    | -   | -   | -      | -     |
|             |       | N/TAP | -   | 888 | -   | -    | -   | -   | -      | 941   |
|             | 3     | TAP   | -   | 26  | -   | 35   | 27  | -   | -      | -     |
|             |       | N/TAP | -   | 889 | -   | 891  | 890 | -   | -      | 942   |
|             | 4     | TAP   | -   | 51  | 55  | 60   | -   | -   | -      | -     |
|             |       | N/TAP | -   | 892 | 893 | 894  | -   | -   | -      | 943   |
| EXT STYLE 1 | 6     | TAP   | 107 | 76  | 80  | 85   | -   | -   | -      | -     |
|             |       | N/TAP | 895 | 896 | 897 | 898  | -   | -   | -      | 944   |
|             | 2 1/2 | TAP   | M   | 211 | -   | -    | -   | -   | -      | -     |
|             |       | N/TAP | M   | 899 | -   | -    | -   | -   | -      | 962   |
|             | 3     | TAP   | M   | 236 | -   | -    | -   | -   | -      | -     |
|             |       | N/TAP | M   | 900 | -   | -    | -   | -   | -      | 963   |
|             | 4     | TAP   | M   | 261 | 265 | 270  | -   | -   | -      | -     |
|             |       | N/TAP | M   | 901 | 902 | 903  | -   | -   | 911    | 964   |
|             | 6     | TAP   | M   | 286 | 290 | -    | -   | -   | -      | -     |
|             |       | N/TAP | M   | 904 | 905 | -    | -   | -   | -      | 965   |
|             | 8     | TAP   | 367 | 368 | 371 | 373  | -   | 372 | -      | -     |
|             |       | N/TAP | 912 | 906 | 908 | 910  | 907 | 909 | -      | 966   |
| EXT STYLE 2 | 3     | N/TAP | M   | 913 | -   | -    | -   | -   | -      | -     |



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## ITEM D – BONNET (CONT)

## ITEM 9D – DIM A (CONT)

CLASS 125-600, PBS 23A1000

DESIGN E

NACE SERVICE (MEET THE REQUIREMENTS OF NACE MR0175/ISO15156)

| BONNET         | LUBR  | SIZE  | CD3MN | CD3MWCUN | CD3MN W/NORSOK | CD3MWCUN W/NORSOK |
|----------------|-------|-------|-------|----------|----------------|-------------------|
|                |       |       | D     | D        | D              | D                 |
| STD            | N/TAP | 2     | 938   | 950      | 954            | 958               |
|                |       | 3     | 939   | 951      | 955            | 959               |
|                |       | 4     | 940   | 952      | 956            | 960               |
|                |       | 6     | 945   | 953      | 957            | 961               |
| EXT<br>STYLE 1 | N/TAP | 2 1/2 | 967   | 977      | 982            | 987               |
|                |       | 3     | 968   | 978      | 983            | 988               |
|                |       | 4     | 969   | 979      | 984            | 989               |
|                |       | 6     | 970   | 980      | 985            | 990               |
|                |       | 8     | 971   | 981      | 986            | 991               |

| BONNET                                 | LUBR  | BONNET | SIZE | DIM A | D   | 9D |
|--|-------|--------|------|-------|-----|----|
| EXT STYLE 3 W/LIQUID STEM SEAL BUSHING | TAP   | CF8M   | 4    | 21    | 992 | 5  |
|  |       |        | 6    | 30    | 914 | 1  |
|  |       |        | 8    | 30    | 915 | 1  |
|  |       |        | 8X6  | 31.38 | 914 | 2  |
|  |       |        | 10X8 | 30    | 915 | 1  |
|  |       |        | 12X6 | 34.06 | 914 | 3  |
|  |       |        | 12X8 | 31.47 | 915 | 4  |
|  | N/TAP | CF8M   | 4    | 21    | 993 | 5  |
|  |       |        | 6    | 30    | 994 | 1  |
|  |       |        | 8    | 30    | 995 | 1  |
|  |       |        | 8X6  | 31.38 | 996 | 2  |
|  |       |        | 10X8 | 30    | 997 | 1  |
|  |       |        | 12X6 | 34.06 | 998 | 3  |
|  |       |        | 12X8 | 31.47 | 999 | 4  |



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## ITEM D – BONNET (CONT)

## ITEM 9D – DIM A (CONT)

CLASS 125-600, PBS 23A1000

DESIGN EP

| DESIGN                | BONNET      | SIZE | LUBR | WCC | C5  | WC9 |
|-----------------------|-------------|------|------|-----|-----|-----|
|                       |             |      |      | D   | D   | D   |
| LOWER BOSS TAPPED     | PLAIN       | 6    | TAP  | 430 | -   | -   |
|                       | EXT STYLE 1 | 6    | TAP  | -   | -   | 469 |
| LOWER BOSS NOT TAPPED | EXT STYLE 1 | 8    | TAP  | 468 | 371 | -   |

PBS 23A1000, WITH LUBRICATOR TAPPING

CLASS 900

DESIGN EWP

| BONNET | SIZE | LEAKOFF CONN     | MATERIAL       | D         |
|--------|------|------------------|----------------|-----------|
| PLAIN  | 6    | 1/2 NPT          | WCC            | 472       |
|        |      | STANDARD 1/4 NPT | CAST           | 426       |
|        |      |                  | WCC<br>WC9     | 470       |
|        |      |                  | FORGED/SEISMIC | STEEL 471 |

| CLASS | BONNET | DESIGN          | SIZE | TRAVEL | WCC | C5  | 316 SST | LCC | WC6 | WC9 | 316H |
|-------|--------|-----------------|------|--------|-----|-----|---------|-----|-----|-----|------|
|       |        |                 |      |        | D   | D   | D       | D   | D   | D   | D    |
| 900   | PLAIN  | EW              | 6    | ALL    | 425 | 804 | 806     | -   | 805 | 807 | 808  |
|       |        |                 | 8    | ALL    | 809 | -   | 811     | -   | 810 | 812 | 813  |
| 1500  | PLAIN  | E               | 3    | ALL    | 396 | 397 | -       | -   | 399 | 401 | -    |
|       |        |                 | 4    | ALL    | 402 | 403 | -       | -   | 405 | 407 | -    |
|       |        |                 | 6    | ALL    | 408 | 409 | -       | -   | 411 | 413 | -    |
|       |        | CAV III 2 STAGE | 3    | ALL    | 480 | 481 | 482     | 484 | 473 | 483 | -    |
|       |        |                 | 4    | ALL    | -   | -   | -       | 476 | 477 | -   | -    |
|       |        |                 | 6    | ALL    | -   | -   | -       | 478 | 479 | -   | -    |
|       |        | 3 STAGE         | 3    | 2      | 396 | 397 | -       | -   | -   | 401 | -    |
|       |        |                 | 4    | ALL    | -   | -   | -       | 476 | 477 | -   | -    |
|       |        |                 | 6    | ALL    | -   | -   | -       | 478 | 479 | -   | -    |
|       |        | EH              | 2    | ALL    | 870 | 815 | 817     | 871 | -   | 819 | 818  |
|       |        |                 | 3    | ALL    | 872 | 827 | 829     | 873 | -   | 831 | 830  |
|       |        |                 | 4    | ALL    | 874 | 833 | 835     | 875 | -   | 837 | 836  |
|       |        |                 | 6    | ALL    | 876 | 839 | 841     | 877 | -   | 843 | 842  |
|       |        | EXT STYLE 1     | 2    | ALL    | 878 | 863 | 864     | -   | -   | 865 | -    |
| 2500  | PLAIN  | E               | 3    | ALL    | 378 | 379 | -       | -   | -   | -   | -    |
|       |        |                 | 4    | ALL    | 384 | 385 | -       | -   | -   | -   | -    |
|       |        |                 | 6    | ALL    | 390 | 391 | -       | -   | -   | -   | -    |
|       |        | CAV III 2 STAGE | 4    | ALL    | 794 | 795 | 798     | 796 | 797 | 799 | -    |
|       |        |                 | 6    | ALL    | 448 | 449 | -       | 802 | 803 | 451 | -    |
|       |        | 3 STAGE         | 4    | ALL    | 444 | 445 | -       | 800 | 801 | -   | -    |
|       |        |                 | 6    | ALL    | 448 | 449 | -       | 802 | 803 | 451 | -    |
|       |        | EH              | 2    | ALL    | 879 | 821 | 823     | 880 | -   | 825 | 824  |
|       |        |                 | 3    | ALL    | 881 | 845 | 847     | 882 | -   | 849 | 848  |
|       |        |                 | 4    | ALL    | 883 | 851 | 853     | 884 | -   | 855 | 854  |
|       |        |                 | 6    | ALL    | 885 | 857 | 859     | 886 | -   | 861 | 860  |
|       |        | EXT STYLE 1     | 2    | ALL    | 887 | 867 | 868     | -   | -   | 869 | -    |



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**ITEM D – BONNET (CONT)**

DESIGN NOTCHFLO, PBS 23A1000,  
STD SERVICE

| CLASS   | BONNET | SIZE | LUBR  | WCC | LCC | WC9 | CF8M | CF8C | CD3MN |
|---------|--------|------|-------|-----|-----|-----|------|------|-------|
|         |        |      |       | D   | D   | D   | D    | D    | D     |
| 300-600 | PLAIN  | 4    | N/TAP | 892 | 917 | 919 | 894  | 920  | 921   |
|         |        | 6    | N/TAP | 922 | 924 | 926 | 927  | 928  | 929   |
|         |        | 8    | N/TAP | 930 | 932 | 934 | 935  | 936  | 937   |

NACE SERVICE

| CLASS   | BONNET | SIZE | LUBR  | WCC | LCC | WC9 | CF8M | CF8C | CD3MN |
|---------|--------|------|-------|-----|-----|-----|------|------|-------|
|         |        |      |       | D   | D   | D   | D    | D    | D     |
| 300-600 | PLAIN  | 4    | N/TAP | 916 | 918 | -   | 894  | 920  | 921   |
|         |        | 6    | N/TAP | 923 | 925 | -   | 927  | 928  | 929   |
|         |        | 8    | N/TAP | 931 | 933 | -   | 935  | 936  | 937   |

**ITEM E – PIPE PLUG/LUBRICATOR/ISOLATING VALVE**

| BONNET     | PLUG /LUBRICATOR/ISOLATING VALVE | CLASS     | BONNET   | E        |
|------------|----------------------------------|-----------|--|----------|
| NON-TAPPED | NONE                             | ALL       | ALL  | N        |
| TAPPED     | PIPE PLUG                        | ALL       | CI, WCC, LCC & WC1<br>C5, WC6, WC9, CF8M & 347 SST | 1<br>2   |
|            | LUBRICATOR                       | 125-600   | ALL  | 9        |
|            | LUBRICATOR/ISOLATING VALVE       | 125-600   | CF8M, 347 SST, ALLOY 20 & CW2M<br>OTHER            | 11<br>10 |
|            |                                  | 1500-2500 | WCC, LCC, C5, WC6 & WC9<br>CF8M                    | 12<br>13 |

**ITEM F – BAFFLE/BUSHING**

CLASS 125-600

| BONNET      | LIQUID STEM<br>SEAL BUSHING | SIZE  | WCC | C5 | CF8M | LCC | WC1 | WC6 | WC9 | CD3MN | CD3MWCUN |
|-------------|-----------------------------|-------|-----|----|------|-----|-----|-----|-----|-------|----------|
|             |                             |       | F   | F  | F    | F   | F   | F   | F   | F     | F        |
| EXT STYLE 1 | N/A                         | 2 1/2 | 50  | -  | 52   | 50  | -   | -   | -   | 74    | 75       |
|             |                             | 3-6   | 56  | 57 | 58   | 56  | 57  | 57  | 57  | 76    | 77       |
| EXT STYLE 2 | N/A                         | 3     | 78  | -  | -    | 78  | -   | -   | -   | -     | -        |
| EXT STYLE 3 | 316 SST/PTFE                | ALL   | -   | -  | 72   | -   | -   | -   | -   | -     | -        |
|             | 316 SST/PTFE /N07750 (NACE) | ALL   | -   | -  | 73   | -   | -   | -   | -   | -     | -        |
| OTHER       | N/A                         | ALL   | N   | N  | N    | N   | N   | N   | N   | N     | N        |

CLASS 1500-2500

| BONNET      | LIQUID STEM SEAL BUSHING    | SIZE | WCC | C5 | CF8M | WC9 |
|-------------|-----------------------------|------|-----|----|------|-----|
|             |                             |      | F   | F  | F    | F   |
| EXT STYLE 1 | N/A                         | 2    | 68  | 69 | 70   | 69  |
| EXT STYLE 3 | 316 SST/PTFE                | ALL  | -   | -  | 72   | -   |
|             | 316 SST/PTFE /N07750 (NACE) | ALL  | -   | -  | 73   | -   |
| OTHER       | N/A                         | ALL  | N   | N  | N    | N   |





Fisher Controls Int. Inc.

## Design E Series Bonnet

Size NPS 2-8 Class 125-2500, 5 Inch Yoke Boss, 1 Inch Stem

**ITEM J – LUBRICATOR FLUID**

| BONNET     | PLUG/LUBRICATOR/ISOLATING VALVE          | LUBRICATOR FLUID | J |
|------------|--|------------------|---|
| NON-TAPPED | NONE                                     | NONE             | N |
| TAPPED     | PIPE PLUG                                | NONE             | N |
|            | LUBRICATOR OR LUBRICATOR/ISOLATING VALVE | SILICONE         | 1 |
|            |  | FLUROLUBE        | 2 |

**ITEM K – ENVIRO-SEAL PACKING TAG**

| PACKING STYLE | K |
|---------------|---|
| ENVIRO-SEAL   | 1 |
| OTHER         | N |

**ITEM 9B – PACKING ADJUSTMENT WARNING LABEL****ITEM 9C – PACKING ASSEMBLY AND TEST**

| PACKING ARRANGEMENTS                                   | 9B | 9C |
|--|----|----|
| SINGLE PTFE WITH STANDARD SST OR 316 SST PACKING PARTS | N  | N  |
| HIGH-SEAL  | N  | N  |
| LIVE LOADED (EXCEPT ISO-SEAL)                          | N  | 1  |
| ISO-SEAL   | N  | 2  |
| ALL OTHER  | 1  | N  |

## ASSEMBLY DRAWINGS

|   |         |
|---|---------|
| STANDARD BONNET   | CU4317  |
| EXTENSION BONNET  | 30A9425 |
| EXTENSION BONNET STYLE 3  | 44B8565 |
| LUBRICATOR  | 10A9421 |
| LUBRICATOR ISOLATING VALVE  | AJ5428  |
| DESIGN EH EXTENSION BONNET BAFFLE                                     | 18A8557 |
| ENVIRO-SEAL PTFE PACKING FOR PLAIN & EXTENSION BONNET                 | 32B6700 |
| ENVIRO-SEAL GRAPHITE ULF PACKING FOR PLAIN & EXTENSION BONNET         | 39B4612 |
| ENVIRO-SEAL GRAPHITE PACKING FOR NUCLEAR FOR PLAIN & EXTENSION BONNET | 39B6697 |
| HIGH SEAL GRAPHITE ULF PACKING  | 39B4153 |
| GRAPHITE ULF PACKING  | 39B6701 |
| SINGLE GRAPHITE COMPOSITE PACKING                                     | 39B6699 |
| HIGH SEAL PACKING   | 32B5856 |
| ISO-SEAL PACKING (CL125-600)  | GF07999 |
| ISO-SEAL PACKING (CL900-1500)   | GF08002 |
| ISO-SEAL PACKING (CL2500)   | GF09719 |
| ENVIRO-SEAL H2 DUPLEX   | 29B2877 |



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## Engineering Master

**EX4**

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Design E Series Bonnet

Size NPS 2-8 Class 125-2500, 5 Inch Yoke Boss, 1 Inch Stem

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### Revision Change Record

The date recorded on this document reflects the effective date of this revision.

ECRN: 20160986

#### Matrix Section:

| Item | Module | Changes  |
|------|--------|--|
| F    | 78     | New - CLASS 125-600, EXT STYLE 2 BONNET, SIZE 3, WCC & LCC BAFFLE. |