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EZ^X4 - A B C D E F G H J K 9B 9C 9D 9Z

Item	Parts contained in Item	Find Number
A	Valve Body	1
	Pipe Plug	17
B	Seat Ring Retainer	3
C	Seat Ring	9
D	Valve Plug	2
	Groove Pin	8
	Plug Guide	27
	Disc or Disc Seat	29
	Plug Tip	30
	Cap Screw	32
E	Bonnet Gasket	10
	Spiral Gasket	12
	Seat Ring Gasket or Seal Ring	13
	Shim	25
F	Cap Screw or Stud Bolt	15
	Hex Nut	16
G	Stem	7
J	Drive Screw	19
	Nameplate	33
	Wire	34
K	Flow Arrow	18
	Drive Screw	19
9B	Class/Hydro	
9C	Seat Leak per FGS 4L5	
9D	Nameplate Data	
9Z	Partial Assembly	

**ITEM A - VALVE BODY (WITHOUT DRAIN TAPPING=N/TAP) (WITH DRAIN TAPPING=TAP)**

ASME

MATL	TEMP ° F	CLASS	CWP (PSI)
CI	-100+406	250	400
CI CL B	-100+450	125	200
		250	500
WCC	-20+800	150	290
		300	750
		600	1500
LCC	-50+650	150	290
		300	750
		600	1500
C5	-20+1100	150	290
		300	750
		600	1500
CF8M	-325+1000	150	275
		300	720
		600	1440
ALY 20, MONEL	-325+800	150	230
		300	600
		600	1200
HAST C	-325+1000	150	290
		300	750
		600	1500

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MATL	TEMP ° F	TEMP°C	PN EN	CWP(BAR)
CI CL B	-100+406	-73 +208	PN10	16
WCC	-20+800	-29 + 425	PN10/16 PN25/40 PN63 PN100	16 40 63 100
LCC	-50+650	-46 +343	PN10/16 PN25/40 PN63 PN100	16 40 63 100
CF8M	-325+1000	-198 +538	PN10/16 PN25/40 PN63 PN100	16 40 63 100

**ITEM A - VALVE BODY (WITHOUT DRAIN TAPPING=N/TAP, WITH DRAIN TAPPING=TAP)**

BODIES	125B FF		250B RF		SCH 40 BWE		SCH 80 BWE		CL150 RF		CL300 RF	
	N/TAP	TAP	N/TAP	TAP	N/TAP	TAP	N/TAP	TAP	N/TAP	TAP	N/TAP	TAP
	A	A	A	A	A	A	A	A	A	A	A	A
CAST IRON	1	37	2	38	M	M	M	M	M	M	M	M
WCC	M	M	M	M	3	39	5	41	7	43	12	48
LCC	-	-	-	-	-	-	-	-	106	-	107	-
CF8M	M	M	M	M	4	40	6	42	8	44	13	49
ALLOY 20	M	M	M	M	M	M	M	M	9	45	14	50
HAST C	M	M	M	M	M	M	M	M	10	46	15	51
MONEL	M	M	M	M	M	M	M	M	11	47	16	52
C5	M	M	M	M	78	86	79	87	80	88	81	89

	CL600 RF		CL150 RTJ		CL300 RTJ		CL600 RTJ	
	N/TAP	TAP	N/TAP	TAP	N/TAP	TAP	N/TAP	TAP
	A	A	A	A	A	A	A	A
WCC	17	53	22	58	27	63	32	68
LCC	108	-	-	-	-	-	111	-
CF8M	18	54	23	59	28	64	33	69
ALLOY 20	19	55	24	60	29	65	34	70
HAST C	20	56	25	61	30	66	35	71
MONEL	21	57	26	62	31	67	36	72
C5	82	90	83	91	84	92	85	93

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W/O DRAIN TAPPING

BODY	RF (Type B)				Spigot (Type E)		Recess (Type F)			
	PN10/16	PN25/40	PN63	PN100	PN10/16	PN25/40	PN10/16	PN25/40	PN63	PN100
	A	A	A	A	A	A	A	A	A	A
CI	100	-	-	-	-	-	-	-	-	-
WCC	113	101	117	120	-	-	123	126	129	132
CF8M	114	102	118	121	-	112	124	127	130	133
LCC	115	116	119	122	-	109	125	128	131	134

**ITEM B - SEAT RING RETAINER, BUSHING****ITEM C - SEAT RING****ITEM D - VALVE PLUG****ITEM G - STEM****METAL SEAT**

SEAT RING RETAINER	BUSHING	SEAT RING	VALVE PLUG	STEM	NON LUBR FLUID	LUBR FLUID	THERMAL EXPANSION LIMIT TRIM/BODY COMB WHERE APPLICABLE	
					TEMP°F	TEMP° F	BODY	TEMP ° F
CB7CU-1	17-4PH	316	316	316	-150+300	-150+800	CF8M	-150+440 (LUBR)
							WCC	-20+700 (LUBR)
316	COCR-A	316	316	316	-325+300	-325+700	C5	-20+650 (LUBR)
ALY 20	ALY 20	ALY 20	ALY 20	ALY 20	-325+300	-325+300		
HAST C	HAST C	HAST C	HAST C	HAST C	-325+400	-325+400		
MONEL	K-MONEL	K-MONEL	K-MONEL	K-MONEL	-325+600	-325+600		
CB7CU-1	17-4PH	416	416	316	-20+800	-20+800	CF8M	-20+420
HARD FACED SEAT RING								
HARD FACED SEAT PLUG								
CB7CU-1	17-4PH	316	316	316	-150+300	-150+700	CF8M	-150+440 (LUBR)
316	COCR-A	316	316	316	-325+300	-325+700	C5	-20+650 (LUBR)
HARD FACED SEAT RING								
HARD FACED SEAT & GUIDE PLUG								
CB7CU-1	17-4PH	316	316	316	-150+450	-150+700	CF8M	-150+440
316	COCR-A	316	316	316	-325+700	-325+700	C5	-20+650
HARD FACED SEAT RING								
HARD FACED SEAT & GUIDE PLUG								
SPECIAL TACK WELDED SEAT RING RETAINER/BUSHING ASSEMBLY								
316	COCR-A	316	316	316	-325+800	-325+1100	WCC	-20+800
HARD FACED SEAT & BORE RING								
HARD FACED SEAT, GUIDE & CONTOUR PLUG								
316	COCR-A	316	316	316	-325+700	-325+700	C5	-20+650

COMPOSITION SEAT - TFE DISC

SEAT RING RETAINER	BUSHING	SEAT RING	VALVE PLUG	STEM	NON LUBR FLUID	LUBR FLUID
					TEMP ° F	TEMP ° F
CB7CU-1	17-4PH	316	316	316	-100+300	-100+400
316	COCR-A	316	316	316	-100+300	-100+400
ALY 20	ALY 20	ALY 20	ALY 20	ALY 20	-100+300	-100+300
HAST C	HAST C	HAST C	HAST C	HAST C	-100+440	-100+400
MONEL	K-MONEL	K-MONEL	K-MONEL	K-MONEL	-100+400	-100+400
CB7CU-1	17-4PH	416	416	316	-20+400	-20+400

**ITEM B - SEAT RING RETAINER, BUSHING****ITEM C - SEAT RING****ITEM D - VALVE PLUG****ITEM G - STEM****METAL SEAT**

(SEAT LOAD NOT CONSIDERED)

MAX PRESS DROP PSI

(CANNOT EXCEED C.W.P.)

SEAT RING RETAINER	BUSHING	SEAT RING	VALVE PLUG	STEM	SHUT-OFF				FLOWING
					2 PORT		3 PORT		ALL PORTS
					1/2 STEM	3/4 STEM	1/2 STEM	3/4 STEM	ALL STEMS
CB7CU-1	17-4PH	316	316	316	300	300	300	300	1500
316	COCR-A	316	316	316	300	300	300	300	1500
ALY 20	ALY 20	ALY 20	ALY 20	ALY 20	300	300	300	300	1500
HAST C	HAST C	HAST C	HAST C	HAST C	300	300	300	300	1500
MONEL	K-MONEL	K-MONEL	K-MONEL	K-MONEL	800	800	800	800	1500
CB7CU-1	17-4PH	416	416	316	1500	1500	721	1500	1500

HARD FACED SEAT RING**HARD FACED SEAT PLUG**

CB7CU-1	17-4PH	316	316	316	1500	1500	721	1500	1500
316	COCR-A	316	316	316	1500	1500	721	1500	1500

HARD FACED SEAT RING**HARD FACED SEAT & GUIDE PLUG**

CB7CU-1	17-4PH	316	316	316	1500	1500	721	1500	1500
316	COCR-A	316	316	316	1500	1500	721	1500	1500

HARD FACED SEAT & BORE**HARD FACED SEAT, GUIDE & CONTOUR PLUG**

316	COCR-A	316	316	316	1500	1500	721	1500	1500
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COMPOSITION SEAT - TFE DISC

(SEAT LOAD NOT CONSIDERED)

MAX PRESS DROP PSI/100° F

(CANNOT EXCEED C.W.P.)

SEAT RING RETAINER	BUSHING	SEAT RING	VALVE PLUG	STEM	SHUT OFF		FLOWING
					3 PORT		3 PORT
					1/2 STEM	3/4 STEM	ALL STEMS
CB7CU-1	17-4PH	316	316	316	721	1500	1500
316	COCR-A	316	316	316	721	1500	1500
ALY 20	ALY 20	ALY 20	ALY 20	ALY 20	474	1066	1500
HAST C	HAST C	HAST C	HAST C	HAST C	485	1092	1500
MONEL	K-MONEL	K-MONEL	K-MONEL	K-MONEL	752	1500	1500
CB7CU-1	17-4PH	416	416	316	721	1500	1500

**ITEM B - SEAT RING RETAINER, BUSHING****ITEM C - SEAT RING****ITEM D - VALVE PLUG**

METAL SEAT - RESTRICTED VALVE PLUG 2" PORT - 1 1/8" TRAVEL

							LINEAR	
SEAT RING RETAINER	BUSHING	SEAT RING	VALVE PLUG	STEM			1L5000 VSC	1L7500 VSC
MATERIAL					B	C	D	D
CB7CU-1 H1150	17-4 H900	316 SST	316 SST	316 SST	1	1	1	13
316 SST	COCR-A	316 SST	316 SST	316 SST	3	1	1	13
ALLOY 20	ALLOY 20	ALLOY 20	ALLOY 20	ALLOY 20	4	2	4	16
HAST C	HAST C	HAST C	HAST C	HAST C	5	3	5	17
MONEL M-35W	K-MONEL	K-MONEL	K-MONEL	K-MONEL	6	4	6	18
CB7CU-1 H1150	17-4 H900	416 SST	416 SST	316 SST	1	12	73	78
HARD FACED SEAT RING								
HARD FACED SEAT PLUG								
CB7CU-1 H1150	17-4 H900	316 SST	316 SST	316 SST	1	5	2	14
316 SST	COCR-A	316 SST	316 SST	316 SST	3	5	2	14
HARD FACED SEAT RING								
HARD FACED SEAT & GUIDE PLUG								
CB7CU-1 H1150	17-4 H900	316 SST	316 SST	316 SST	1	5	3	15
316 SST	COCR-A	316 SST	316 SST	316 SST	3	5	3	15
HARD FACED SEAT RING, HARD FACED SEAT & GUIDE PLUG								
SPECIAL TACK WELDED SEAT RING RETAINER/BUSHING ASSEMBLY								
316 SST	COCR-A	316 SST	316 SST	316 SST	7	5	3	15
HARD FACED SEAT & BORE RING								
HARD FACED SEAT,GUIDE & CONTOUR PLUG								
316 SST	COCR-A	316 SST	316 SST	316 SST	3	11	76	81

					EQUAL %		QUICK OPEN			
SEAT RING RETAINER	BUSHING	SEAT RING	VALVE PLUG	STEM			1L5000 VSC	1L7500 VSC	1L5000 VSC	1L7500 VSC
MATERIAL					B	C	D	D	D	D
CB7CU-1 H1150	17-4 H900	316SST	316SST	316SST	1	1	7	19	61	67
316 SST	COCR-A	316SST	316SST	316SST	3	1	7	19	61	67
ALY 20	ALY 20	ALY 20	ALY 20	ALY 20	4	2	10	22	64	70
HAST C	HAST C	HAST C	HAST C	HAST C	5	3	11	23	65	71
MONEL M-35W	K-MONEL	KMONEL	KMONEL	KMONEL	6	4	12	24	66	72
CB7CU-1 H1150	17-4 H900	416SST	416SST	316SST	1	12	74	79	75	80
HARD FACED SEAT RING										
HARD FACED SEAT PLUG										
CB7CU-1 H1150	17-4 H900	316SST	316SST	316SST	1	5	8	20	62	68
316 SST	COCR-A	316SST	316SST	316SST	3	5	8	20	62	68
HARD FACED SEAT RING										
HARD FACED SEAT & GUIDE PLUG										
CB7CU-1 H1150	17-4 H900	316SST	316SST	316SST	1	5	9	21	63	69
316 SST	COCR-A	316SST	316SST	316SST	3	5	9	21	63	69
HARD FACED SEAT RING, HARD FACED SEAT & GUIDE PLUG										
SPECIAL TACK WELDED SEAT RING RETAINER/BUSHING ASSEMBLY										
316 SST	COCR-A	316 SST	316 SST	316 SST	7	5	9	21	63	69
HARD FACED SEAT & BORE RING										
HARD FACED SEAT,GUIDE & CONTOUR PLUG										
316 SST	COCR-A	316SST	316SST	316SST	3	11	77	82	--	--

**ITEM B - SEAT RING RETAINER, BUSHING (CONT)****ITEM C - SEAT RING (CONT)****ITEM D - VALVE PLUG (CONT)**

METAL SEAT - FULL CAPACITY VALVE PLUG - 1 1/2" TVL

							QUICKOPEN	
SEAT RING RETAINER	BUSHING	SEAT RING	VALVE PLUG	STEM			1L5000 VSC	1L7500 VSC
MATERIAL					B	C	D	D
CB7CU-1 H1150	17-4 H900	316 SST	316 SST	316 SST	1	6	25	43
316 SST	COCR-A	316 SST	316 SST	316 SST	3	6	25	43
ALLOY 20	ALLOY 20	ALLOY 20	ALLOY 20	ALLOY 20	4	7	28	46
HAST C	HAST C	HAST C	HAST C	HAST C	5	8	29	47
MONEL M-35W	K-MONEL	K-MONEL	K-MONEL	K-MONEL	6	9	30	48
CB7CU-1 H1150	17-4 H900	416 SST	416 SST	316 SST	1	14	83	88
HARD FACED SEAT RING								
HARD FACED SEAT PLUG								
CB7CU-1 H1150	17-4 H900	316 SST	316 SST	316 SST	1	10	26	44
316 SST	COCR-A	316 SST	316 SST	316 SST	3	10	26	44
HARD FACED SEAT RING								
HARD FACED SEAT & GUIDE PLUG								
CB7CU-1 H1150	17-4 H900	316 SST	316 SST	316 SST	1	10	27	45
316 SST	COCR-A	316 SST	316 SST	316 SST	3	10	27	45
HARD FACED SEAT RING, HARD FACED SEAT & GUIDE PLUG								
SPECIAL TACK WELDED SEAT RING RETAINER/BUSHING ASSEMBLY								
316 SST	COCR-A	316 SST	316 SST	316 SST	7	10	27	45
HARD FACED SEAT & BORE RING								
HARD FACED SEAT,GUIDE & CONTOUR PLUG								
316 SST	COCR-A	316 SST	316 SST	316 SST	3	13	--	--

METAL SEAT - FULL CAPACITY VALVE PLUG - 1 1/2" TVL

SEAT RING RETAINER	BUSHING	SEAT RING	VALVE PLUG	STEM			LINEAR		EQUAL %		
							1L5000 VSC	1L7500 VSC	1L5000 VSC	1L7500 VSC	
MATERIAL						B	C	D	D	D	D
CB7CU-1 H1150	17-4 H900	316SST	316SST	316SST	1	6	31	49	37	55	
316 SST	COCR-A	316SST	316SST	316SST	3	6	31	49	37	55	
ALY 20	ALY 20	ALY 20	ALY 20	ALY 20	4	7	34	52	40	58	
HAST C	HAST C	HAST C	HAST C	HAST C	5	8	35	53	41	59	
MONEL M-35W	K-MONEL	KMONEL	KMONEL	KMONEL	6	9	36	54	42	60	
CB7CU-1 H1150	17-4 H900	416SST	416SST	316SST	1	14	84	89	85	90	
HARD FACED SEAT RING											
HARD FACED SEAT PLUG											
CB7CU-1 H1150	17-4 H900	316SST	316SST	316SST	1	10	32	50	38	56	
316 SST	COCR-A	316SST	316SST	316SST	3	10	32	50	38	56	
HARD FACED SEAT RING											
HARD FACED SEAT & GUIDE PLUG											
CB7CU-1 H1150	17-4 H900	316SST	316SST	316SST	1	10	33	51	39	57	
316 SST	COCR-A	316SST	316SST	316SST	3	10	33	51	39	57	
HARD FACED SEAT RING, HARD FACED SEAT & GUIDE PLUG											
SPECIAL TACK WELDED SEAT RING RETAINER/BUSHING ASSEMBLY											
316 SST	COCR-A	316 SST	316 SST	316 SST	7	10	33	51	39	57	
HARD FACED SEAT & BORE RING											
HARD FACED SEAT,GUIDE & CONTOUR PLUG											
316 SST	COCR-A	316SST	316SST	316SST	3	13	86	91	87	92	

**ITEM B - SEAT RING RETAINER, BUSHING (CONT)****ITEM C - SEAT RING (CONT)****ITEM D - VALVE PLUG (CONT)**

COMPOSITION SEAT - FULL CAPACITY VALVE PLUG - 1 1/2" TRAVEL
EQUAL PERCENT

SEAT RING RETAINER	BUSHING	SEAT RING	VALVE PLUG	STEM			1L5000 VSC	1L7500 VSC
MATERIAL					B	C	D	D
CB7CU-1 H1150	17-4PH H900	316 SST	316 SST	316 SST	1	6	93	98
316 SST	COCR-A	316 SST	316 SST	316 SST	3	6	93	98
ALLOY 20	ALLOY 20	ALLOY 20	ALLOY 20	ALLOY 20	4	7	94	99
HAST C	HAST C	HAST C	HAST C	HAST C	5	8	95	100
MONEL M-35W	K-MONEL	K-MONEL	K-MONEL	K-MONEL	6	9	96	101
CB7CU-1 H1150	17-4PH H900	416 SST	416 SST	316 SST	1	14	97	102
HARD FACED PLUG GUIDE								
316 SST	COCR-A	316 SST	316/COCR-A	316 SST	3	6	103	104

LINEAR

SEAT RING RETAINER	BUSHING	SEAT RING	VALVE PLUG	STEM			1L5000 VSC	1L7500 VSC
MATERIAL					B	C	D	D
CB7CU-1 H1150	17-4PH H900	316 SST	316 SST	316 SST	1	6	105	106

QUICK OPENING

SEAT RING RETAINER	BUSHING	SEAT RING	VALVE PLUG	STEM			1L5000 VSC	1L7500 VSC
MATERIAL					B	C	D	D
CB7CU-1 H1150	17-4PH H900	316 SST	316 SST	316 SST	1	6	107	108

**ITEM B - SEAT RING RETAINER, BUSHING****ITEM C - SEAT RING, VANED****ITEM D - VALVE PLUG**

METAL SEAT - RESTRICTED VALVE PLUG 2" PORT - VANED SEAT RING - 1 1/8" TVL

SEAT RING RETAINER	BUSHING	SEAT RING	VALVE PLUG	STEM			LINEAR	
							1L5000 VSC	1L7500 VSC
MATERIAL					B	C	D	D
CB7CU-1 H1150	17-4 H900	316 SST	316 SST	316 SST	1	15	1	13
316 SST	COCR-A	316 SST	316 SST	316 SST	3	15	1	13
CB7CU-1 H1150	17-4 H900	416 SST	416 SST	316 SST	1	16	73	78

HARD FACED SEAT RING**HARD FACED SEAT PLUG**

CB7CU-1 H1150	17-4 H900	316 SST	316 SST	316 SST	1	17	2	14
316 SST	COCR-A	316 SST	316 SST	316 SST	3	17	2	14

HARD FACED SEAT RING, HARD FACED SEAT & GUIDE PLUG**SPECIAL TACK WELDED SEAT RING RETAINER/BUSHING ASSEMBLY**

316 SST	COCR-A	316 SST	316 SST	316 SST	7	17	2	14
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HARD FACED SEAT RING**HARD FACED SEAT & GUIDE PLUG**

CB7CU-1 H1150	17-4 H900	316 SST	316 SST	316 SST	1	17	3	15
316 SST	COCR-A	316 SST	316 SST	316 SST	3	17	3	15

SEAT RING RETAINER	BUSHING	SEAT RING	VALVE PLUG	STEM			EQUAL %		QUICK OPEN		
							1L5000 VSC	1L7500 VSC	1L5000 VSC	1L7500 VSC	
MATERIAL						B	C	D	D	D	D
CB7CU-1 H1150	17-4 H900	316SST	316SST	316SST	1	15	7	19	61	67	
316 SST	COCR-A	316SST	316SST	316SST	3	15	7	19	61	67	
CB7CU-1 H1150	17-4 H900	416SST	416SST	316SST	1	16	74	79	75	80	

HARD FACED SEAT RING**HARD FACED SEAT PLUG**

CB7CU-1 H1150	17-4 H900	316SST	316SST	316SST	1	17	8	20	62	68
316 SST	COCR-A	316SST	316SST	316SST	3	17	8	20	62	68

HARD FACED SEAT RING, HARD FACED SEAT & GUIDE PLUG**SPECIAL TACK WELDED SEAT RING RETAINER/BUSHING ASSEMBLY**

316 SST	COCR-A	316 SST	316 SST	316 SST	7	17	8	20	62	68
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HARD FACED SEAT RING**HARD FACED SEAT & GUIDE PLUG**

CB7CU-1 H1150	17-4 H900	316SST	316SST	316SST	1	17	9	21	63	69
316 SST	COCR-A	316SST	316SST	316SST	3	17	9	21	63	69

**ITEM B - SEAT RING RETAINER, BUSHING (CONT)****ITEM C - SEAT RING, VANED (CONT)****ITEM D - VALVE PLUG (CONT)**

METAL SEAT - FULL CAPACITY VALVE PLUG - VANED SEAT RING - 1 1/2" TVL

							QUICKOPEN	
SEAT RING RETAINER	BUSHING	SEAT RING	VALVE PLUG	STEM			1L5000 VSC	1L7500 VSC
MATERIAL					B	C	D	D
CB7CU-1 H1150	17-4 H900	316 SST	316 SST	316 SST	1	18	25	43
316 SST	COCR-A	316 SST	316 SST	316 SST	3	18	25	43
CB7CU-1 H1150	17-4 H900	416 SST	416 SST	316 SST	1	19	83	88
HARD FACED SEAT RING								
HARD FACED SEAT PLUG								
CB7CU-1 H1150	17-4 H900	316 SST	316 SST	316 SST	1	20	26	44
316 SST	COCR-A	316 SST	316 SST	316 SST	3	20	26	44
HARD FACED SEAT RING, HARD FACED SEAT & GUIDE PLUG								
SPECIAL TACK WELDED SEAT RING RETAINER/BUSHING ASSEMBLY								
316 SST	COCR-A	316 SST	316 SST	316 SST	7	20	26	44
HARD FACED SEAT RING								
HARD FACED SEAT & GUIDE PLUG								
CB7CU-1 H1150	17-4 H900	316 SST	316 SST	316 SST	1	20	27	45
316 SST	COCR-A	316 SST	316 SST	316 SST	3	20	27	45

SEAT RING RETAINER	BUSHING	SEAT RING	VALVE PLUG	STEM			LINEAR		EQ %		
							1L5000 VSC	1L7500 VSC	1L5000 VSC	1L7500 VSC	
MATERIAL						B	C	D	D	D	D
CB7CU-1 H1150	17-4 H900	316SST	316SST	316SST	1	18	31	49	37	55	
316 SST	COCR-A	316SST	316SST	316SST	3	18	31	49	37	55	
CB7CU-1 H1150	17-4 H900	416SST	416SST	316SST	1	19	84	89	85	90	
HARD FACED SEAT RING											
HARD FACED SEAT PLUG											
CB7CU-1 H1150	17-4 H900	316SST	316SST	316SST	1	20	32	50	38	56	
316 SST	COCR-A	316SST	316SST	316SST	3	20	32	50	38	56	
HARD FACED SEAT RING, HARD FACED SEAT & GUIDE PLUG											
SPECIAL TACK WELDED SEAT RING RETAINER/BUSHING ASSEMBLY											
316 SST	COCR-A	316 SST	316 SST	316 SST	7	20	32	50	38	56	
HARD FACED SEAT RING											
HARD FACED SEAT & GUIDE PLUG											
CB7CU-1 H1150	17-4 H900	316SST	316SST	316SST	1	20	33	51	39	57	
316 SST	COCR-A	316SST	316SST	316SST	3	20	33	51	39	57	

COMPOSITION SEAT - FULL CAPACITY VALVE PLUG - VANED SEAT RING - 1 1/2" TVL
EQUAL PERCENT

SEAT RING RETAINER	BUSHING	SEAT RING	VALVE PLUG	STEM			1L5000 VSC	1L7500 VSC	
MATERIAL						B	C	D	D
CB7CU-1 H1150	17-4PH H900	316 SST	316 SST	316 SST	1	18	93	98	
316 SST	COCR-A	316 SST	316 SST	316 SST	3	18	93	98	
CB7CU-1 H1150	17-4PH H900	416 SST	416 SST	316 SST	1	19	97	102	
HARD FACED PLUG GUIDE									
316 SST	COCR-A	316 SST	316/COCR-A	316 SST	3	18	103	104	

ITEM E – GASKET

SPIRAL WOUND	FLAT SHEET	TEMP ° F	MAXIMUM ΔP (PSI) SHUT-OFF (SEAT LOAD NOT CONSIDERED) (CANNOT EXCEED CWP)		E
			2 PORT	3 PORT	
MONEL & PTFE	MONEL/PTFE	-100+300	1010	1410	6
HAST C & GRAPHITE	GRAPH/SST	-100+1100	800	1020	9
MONEL & GRAPHITE	GRAPH/SST	-100+900	800	1020	10
INCONEL & GRAPHITE	GRAPH/SST	-325+1100	1010	1410	8

ITEM F - BOLTING (UNDERLINED BOLT GRADE SYMBOL INDICATES STRAIN HARDENED BOLTING)

BOLTING	NUT	TEMP ° F	BODY	TEMP ° F	CWP (PSI)	HYDRO (PSI/MIN)
SAE GRADE 5	--	-20+650			BODY	BODY
B7	SA-194-2H	-50+800			BODY	BODY
B8	SA-194-8	-425+100			1055	1600/2
B7M	SA-194-2HM	-50+800			1175	1775/2
B8M CLASS 2	SA-194-8M	-325+800	HAST C	-325+225	1370	2075/2
			MONEL	-325+450	1370	2075/2

BODY	TEMP ° F	BOLT	NUT	PLAIN &	BELLOWS SEAL	ENVIRO-SEAL BELLOWS SEAL
				F	F	F
CAST IRON	-20+450	SAE GR 5	--	1	M	M
WCC	-20+450	B7	2H	2	9	14
		B7M	2HM	5	--	--
	450+800	B7	2H LUB	6	12	17
		B7M	2HM LUB	8	--	--
LCC	-20+450	B7	2H	2	9	14
		B7M	2HM	5	--	--
	450+700	B7	2H LUB	6	12	17
		B7M	2HM LUB	8	--	--
CF8M	-325+100	B8	GR 8	4	11	16
	-325+450	B8M CL2	8M	3	10	15
	-50+450	B7	2H	2	9	14
		B7M	2HM	5	--	--
	450+800	B7	2H LUB	6	12	17
		B7M	2HM LUB	8	--	--
		B8M CL2	8M LUB	7	13	18
ALLOY 20	-20+450	B7	2H	2	9	14
		B7M	2HM	5	--	--
	450+800	B7	2H LUB	6	12	17
		B7M	2HM LUB	8	--	--
	-325+400	B8M CL2	8M	3	10	15
HAST C	-50+450	B7	2H	2	9	14
	-325+225	B8M CL2	8M LUB	7	13	18
	450+800	B7	2H LUB	6	12	17
		B7M	2HM LUB	8	--	--
MONEL	-325+450	B8M CL2	8M	3	10	15
	-50+450	B7	2H	2	9	14
	450+800	B7	2H LUB	6	12	17
		B7M	2HM LUB	8	--	--

**ITEM G - STEM****ITEM 9D - NAMEPLATE DATA FOR ENVIRO-SEAL BELLOWS SEAL**

GROUP 1 ACTR PER AU2259

BONNET STYLE	CAPACITY	STEM VSC	STEM	G	9D
PLAIN	ALL	1L5000	316SST	1	N
			ALY 20	2	N
			HAST C	3	N
			K-MONEL	4	N
			NIT 50	18	N
	ALL	1L7500	316SST	5	N
			ALY 20	6	N
			HAST C	7	N
			K-MONEL	8	N
			NIT 50	17	N
EXT STYLE 1	ALL	1L5000	316SST	9	N
		1L7500	316SST	11	N
EXT STYLE 2	ALL	1L5000	316SST	10	N
		1L7500	316SST	12	N
BELLOWS SEAL	FULL	1L5000	316SST	13	N
	RESTRICT	1L5000	316SST	14	N
ENVIRO-SEAL BELLOWS- SEAL	ALL	ALL	316LSST	N	1
			HAST C	N	2

ITEM J - NAMEPLATEJ
1**ITEM K - FLOW ARROW**K
1

**ITEM 9B - CLASS/HYDRO**

STYLE	BODY	CLASS	HYDRO	9B
ASME	CAST IRON	125B	300 PSI/2 MIN	1
		250B	750 PSI/2 MIN	2
	WCC, C5, LCC, CF8M	150	450 PSI/2 MIN	3
		300	1125 PSI/2 MIN	4
		600	2250 PSI/2 MIN	5
	ALLOY 20	150	350 PSI/2 MIN	6
		300	900 PSI/2 MIN	7
		600	1800 PSI/2 MIN	8
	MONEL	150	350 PSI/2 MIN	9
		300	900 PSI/2 MIN	10
		600	1800 PSI/2 MIN	11
	HAST C	150	450 PSI/2 MIN	12
		300	1125 PSI/2 MIN	13
		600	2250 PSI/2 MIN	14
EN	CAST IRON	PN 10/16	350 PSI (24 BAR)/2 MIN	15
	WCC, C5, LCC, CF8M	PN 10/16	350 PSI (24 BAR)/2 MIN	17
		PN 25/40	875 PSI (60 BAR)/2 MIN	16
		PN 63	1375 PSI (95 BAR)/2 MIN	18
		PN 100	2175 PSI (150 BAR)/2 MIN	19

ITEM 9C - SEAT LEAK TEST FGS 4L5

FLOW UP

SEAT	CLASS	CHARACTERISTIC	PORT SIZE	TRAVEL	LEAK VALUE	9C
METAL	IV(SCFH)	QUICK OPENING	2	1 1/8	20.2	1
			3	1 1/2	29.4	2
		LINEAR	2	1 1/8	18.0	3
			3	1 1/2	26.9	4
		EQUAL PERCENT	2	1 1/8	15.8	5
			3	1 1/2	26.1	6
	V AIR TEST (ML/MIN)	ALL	2	1 1/8	9.40	8
			3	1 1/2	14.10	9
COMP	VI (BUBBLES/MIN)		3	1 1/2	6	7

ITEM 9Z - PARTIAL ASSEMBLY (USE FOR NAMEPLATE PAD VALUES)

ASSY INCLUDED ITEMS	INDEX CODES	9Z
A, F, J, 9B	10004,10005,10006,10008	1

COMPOSITION SEAT ASSEMBLY DRAWING 46A1842
 ASSEMBLY DRAWING 35A5717
 GASKET ASSEMBLY DRAWING 16A1943



Revision Change Record Section for the present Revision

ECRN: 20180325

Matrix Section:

Item	Module
9D	1

Changes

Change the stem material description from “316SST” to “316LSST” for the “GROUP 1” actuator, “ENVIRO-SEAL BELLOWS SEAL” bonnet.