

Robotics 1

Trajectory planning

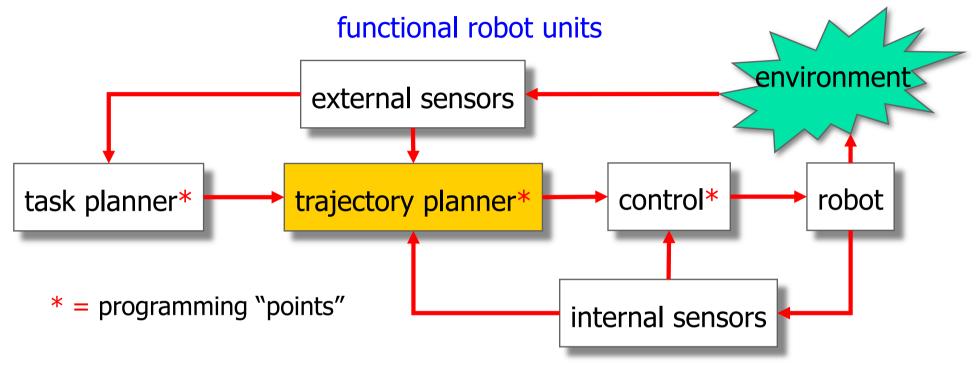
Prof. Alessandro De Luca

DIPARTIMENTO DI INGEGNERIA INFORMATICA AUTOMATICA E GESTIONALE ANTONIO RUBERTI



Trajectory planner interfaces





robot action described as a sequence of poses or configurations (with possible exchange of contact forces)



reference profile/values
(continuous or discrete)
for the robot controller



Trajectory definition a standard procedure for industrial robots



- 1. define Cartesian pose points (position+orientation) using the teach-box
- 2. program an (average) velocity between these points, as a 0-100% of a maximum system value (different for Cartesian- and joint-space motion)
- linear interpolation in the joint space between points sampled from the built trajectory

examples of additional features

a) over-fly A

- b) sensor-driven STOP c) circular path
 - c) circular path through 3 points

main drawbacks

- semi-manual programming (as in "first generation" robot languages)
- limited visualization of motion

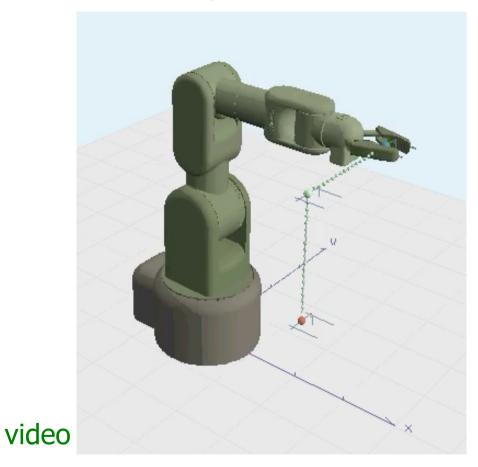


a mathematical formalization of trajectories is useful/needed

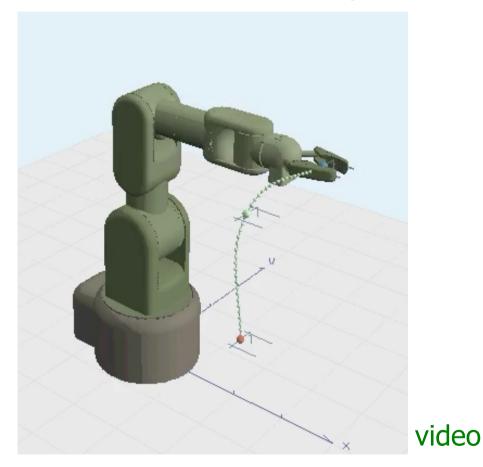
Some typical trajectories



Point-to-point Cartesian motion with an intermediate point



Straight lines as Cartesian path



Interpolation with Bezier curves

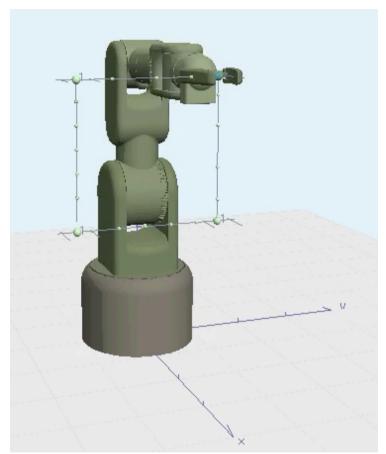
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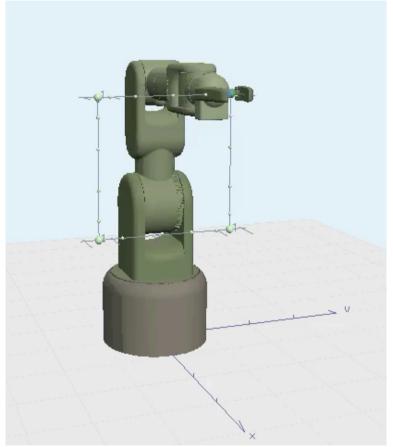


Timing laws: Cartesian path with (dis-)continuous tangent



video

Square path at constant speed



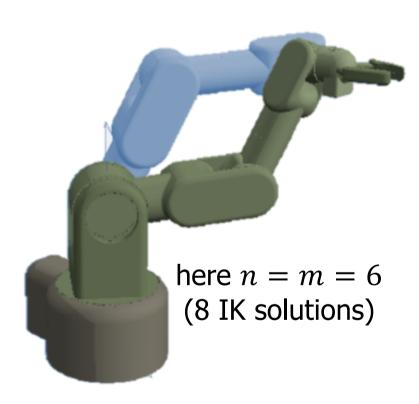
video

Square path with trapezoidal speed profile

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Joint and Cartesian trajectories

 assigned task: arm reconfiguration between two inverse kinematic solutions associated to a given end-effector pose



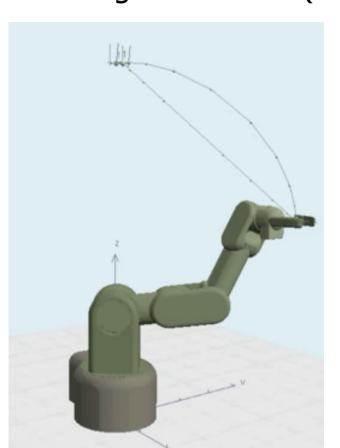
- initial and final configuration
- same Cartesian pose (no change!): the motion cannot be fully specified in the Cartesian space
- to perform this task, the robot should leave the given end-effector pose and then return to it
- a self-motion could be sufficient
 - if there is (task) redundancy (m < n)
 - if the robot starts in a singularity

for "simple" manipulators (e.g., all industrial robots) and m=n, the execution of these tasks will require the passage through a singular configuration

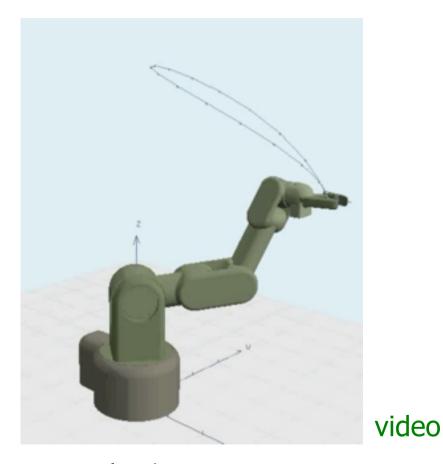
Joint and Cartesian trajectories



a reconfiguration task (or...



passing through singularity)



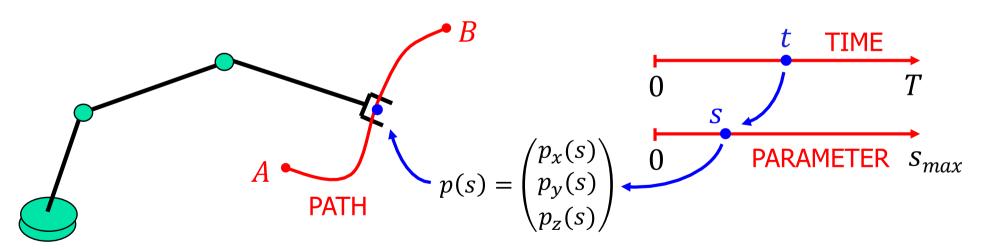
video

three-phase trajectory: circular path + self-motion + linear path

single-phase trajectory in the joint space (no stops)



From task to trajectory

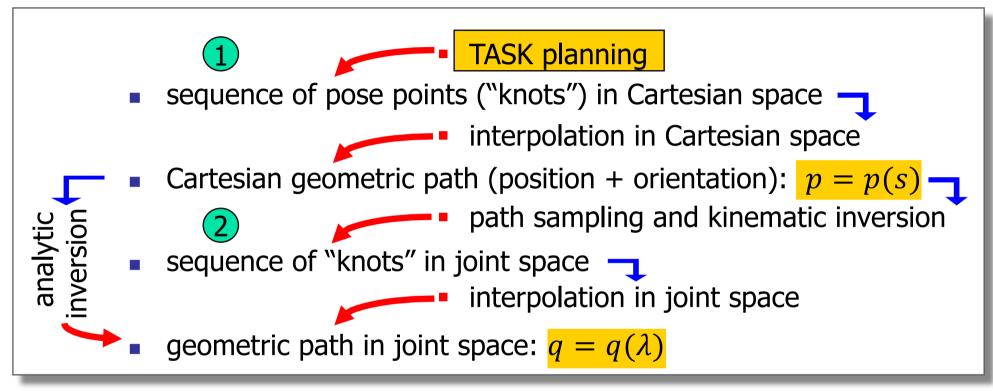


example: TASK planner provides A, BTRAJECTORY planner generates p(t)

Trajectory planning



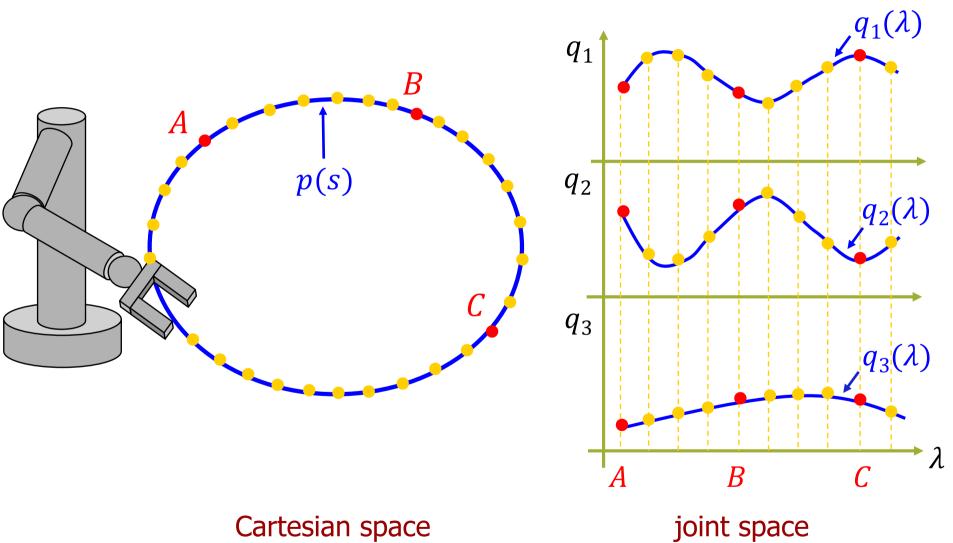




additional issues to be considered in the planning process

- obstacle avoidance
- on-line/off-line computational load
- sequence 2 is more "dense" than 1





Cartesian space





- space of definition
 - Cartesian, joint
- task type
 - point-to-point (PTP), multiple points (knots), continuous, concatenated
- path geometry
 - rectilinear, polynomial, exponential, cycloid, ...
- timing law
 - bang-bang in acceleration, trapezoidal in velocity, polynomial, ...
- coordinated or independent
 - motion of all joints (or of all Cartesian components) start and ends at the same instants (say, t=0 and t=T) = single timing law or
 - motions are timed independently (according to the requested displacement and robot capabilities) – mostly only in joint space



Path and timing law

 after choosing a path, the trajectory definition is completed by the choice of a timing law

$$p = p(s)$$
 $\Rightarrow s = s(t)$ (Cartesian space)
 $q = q(\lambda)$ $\Rightarrow \lambda = \lambda(t)$ (joint space)

- if s(t) = t, path parameterization is the natural one given by time
- the timing law
 - is chosen based on task specifications (stop in a point, move at constant velocity, and so on)
 - may consider optimality criteria (min transfer time, min energy,...)
 - constraints are imposed by actuator capabilities (max torque, max velocity,...) and/or by the task (e.g., max acceleration on payload)

note: on parameterized paths, a space-time decomposition takes place

e.g., in Cartesian
$$p(t) = \frac{dp}{ds} \dot{s}$$
 $p(t) = \frac{dp}{ds} \dot{s} + \frac{d^2p}{ds^2} \dot{s}^2$

Cartesian vs. joint trajectory planning



- planning in Cartesian space
 - allows a more direct visualization of the generated path
 - obstacle avoidance, lack of "wandering"
- planning in joint space
 - does not need on-line kinematic inversion
- issues in kinematic inversion
 - \dot{q} and \ddot{q} (or higher-order derivatives) may also be needed
 - Cartesian task specifications involve the geometric path, but also bounds on the associated timing law
 - for redundant robots, choice among ∞^{n-m} inverse solutions, based on optimality criteria or additional auxiliary tasks
 - off-line planning in advance is not always feasible
 - e.g., when environment interaction occurs or when sensorbased motion is needed

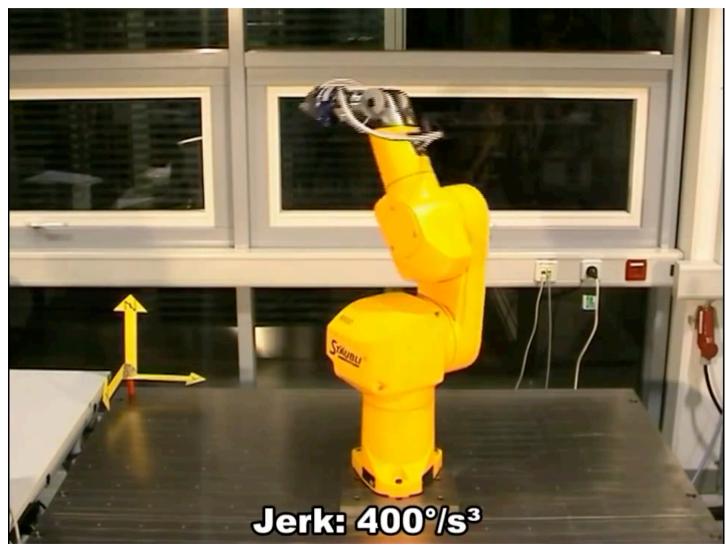
Relevant characteristics



- computational efficiency and memory space
 - e.g., store only the coefficients of a polynomial function
- predictability and accuracy
 - vs. "wandering" out of the knots
 - vs. "overshoot" on final position
- flexibility
 - allowing concatenation of primitive segments
 - over-fly
 - ...
- continuity
 - in space and/or in time
 - at least C^1 , but also up to jerk = third derivative in time

A robot trajectory with bounded jerk





video

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Trajectory planning in joint space

- q = q(t) in time or $q = q(\lambda)$ in space (then with $\lambda = \lambda(t)$)
- it is sufficient to work component-wise $(q_i \text{ in vector } q)$
- an implicit definition of the trajectory, by solving a problem with specified boundary conditions in a given class of functions
- typical classes: polynomials (cubic, quintic,...), trigonometric (cosine, sines, combined, ...), clothoids, ...
- imposed conditions
 - passage through points = interpolation
 - initial, final, intermediate velocity (or geometric tangent for paths)
 - initial, final acceleration (or geometric curvature)
 - continuity up to the k-th order time (or space) derivative: class C^k

many of the following methods and remarks can be directly applied also to Cartesian trajectory planning (and vice versa)!



Cubic polynomial in space

$$q(0) = q_0$$
 $q(1) = q_1$ $q'(0) = v_0$ $q'(1) = v_1$ 4 conditions
$$q(\lambda) = q_0 + \Delta q(a\lambda^3 + b\lambda^2 + c\lambda + d)$$
 $\lambda \in [0,1]$

4 coefficients \longrightarrow "doubly normalized" polynomial $q_N(\lambda)$

$$q_N(0) = 0 \Leftrightarrow d = 0$$

$$q_N(1) = 1 \Leftrightarrow a + b + c = 1$$

$$q'_N(0) = dq_N/d\lambda|_{\lambda=0} = c = v_0/\Delta q \quad q'_N(1) = dq_N/d\lambda|_{\lambda=1} = 3a + 2b + c = v_1/\Delta q$$

special case: $v_0 = v_1 = 0$ (zero tangent)

$$q'_{N}(0) = 0 \Leftrightarrow c = 0$$

$$q_{N}(1) = 1 \Leftrightarrow a + b = 1$$

$$q'_{N}(1) = 0 \Leftrightarrow 3a + 2b = 0$$

$$\Rightarrow a = -2$$

$$b = 3$$



Cubic polynomial in time

$$q(0) = q_{in}$$
 $q(T) = q_{fin}$ $\dot{q}(0) = v_{in}$ $\dot{q}(T) = v_{fin}$ 4 conditions $\Delta q = q_{fin} - q_{in}$

$$q(\tau) = q_{in} + \Delta q(a\tau^3 + b\tau^2 + c\tau + d)$$

$$\Delta q = q_{fin} - q_{in}$$
$$\tau = t/T \in [0,1]$$

4 coefficients \longrightarrow "doubly normalized" polynomial $q_N(\tau)$

$$q_N(0) = 0 \Leftrightarrow d = 0$$
 $q_N(1) = 1 \Leftrightarrow a + b + c = 1$ $q'_N(0) = dq_N/d\tau|_{\tau=0} = c = \frac{v_{in}T}{\Delta q}$ $q'_N(1) = dq_N/d\tau|_{\tau=1} = 3a + 2b + c = \frac{v_{fin}T}{\Delta q}$

special case: $v_{in} = v_{fin} = 0$ (rest-to-rest)

$$q'_{N}(0) = 0 \Leftrightarrow c = 0$$

$$q_{N}(1) = 1 \Leftrightarrow a + b = 1$$

$$q'_{N}(1) = 0 \Leftrightarrow 3a + 2b = 0$$

$$\Rightarrow a = -2$$

$$b = 3$$



Quintic polynomial

$$q(\tau) = a\tau^5 + b\tau^4 + c\tau^3 + d\tau^2 + e\tau + f$$
 6 coefficients
$$\tau \in [0, 1]$$

allows to satisfy 6 conditions, for example (in normalized time $\tau = t/T$)

$$q(0) = q_0$$
 $q(1) = q_1$ $q'(0) = v_0 T$ $q'(1) = v_1 T$ $q''(0) = a_0 T^2$ $q''(1) = a_1 T^2$

$$q(\tau) = (1 - \tau)^3 (q_0 + (3q_0 + v_0 T)\tau + (a_0 T^2 + 6v_0 T + 12q_0)\tau^2/2) + \tau^3 (q_1 + (3q_1 - v_1 T)(1 - \tau) + (a_1 T^2 - 6v_1 T + 12q_1)(1 - \tau)^2/2)$$

special case:
$$v_0 = v_1 = a_0 = a_1 = 0$$

$$q(\tau) = q_0 + \Delta q(6\tau^5 - 15\tau^4 + 10\tau^3) \qquad \Delta q = q_1 - q_0$$

Higher-order polynomials

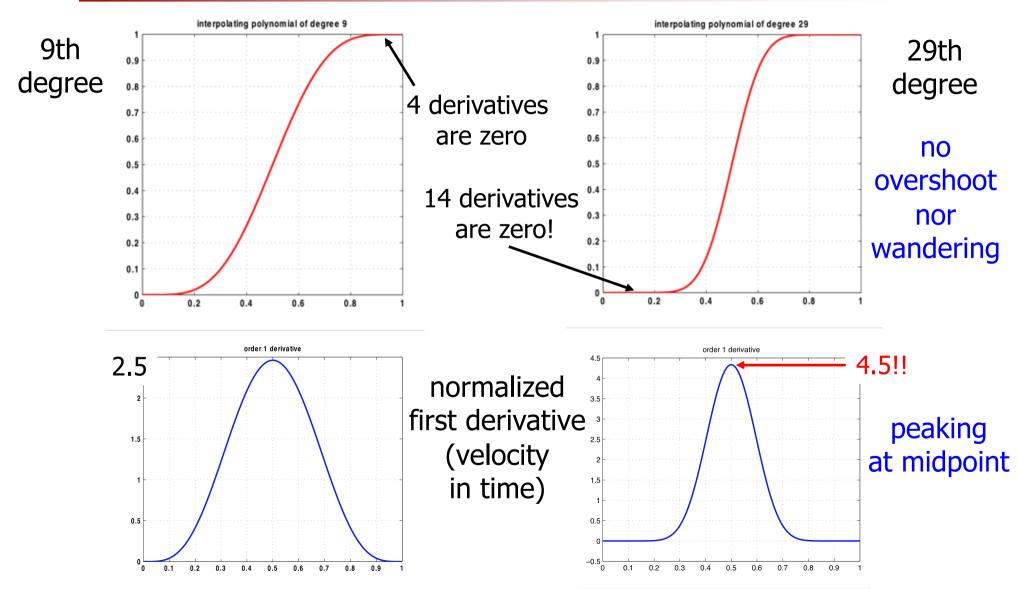


- a suitable solution class for satisfying symmetric boundary conditions (in a PTP motion) that impose zero values on higher-order derivatives
 - the interpolating polynomial is always of odd degree
 - the coefficients of such (doubly normalized) polynomial are always integers, alternate in sign, sum up to unity, and are zero for all terms up to the power = (degree-1)/2
- in all other cases (e.g., for interpolating a large number N
 of points), their use is not recommended
 - N-th order polynomials have N-1 maximum and minimum points
 - oscillations arise out of the interpolation points (wandering)

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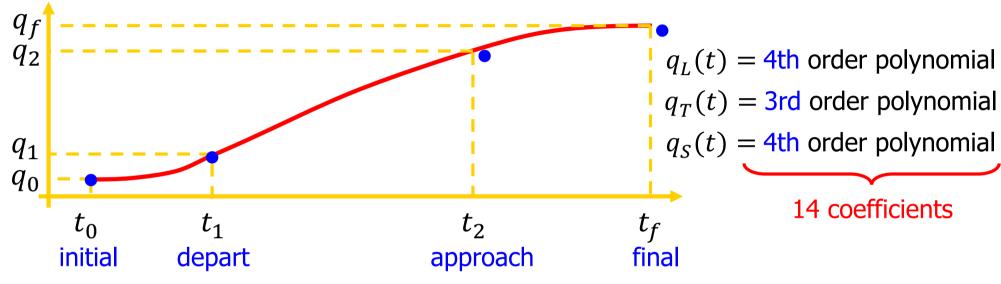
Numerical examples





4-3-4 polynomials

three phases (Lift off, Travel, Set down) in a pick-and-place operation in time



boundary conditions

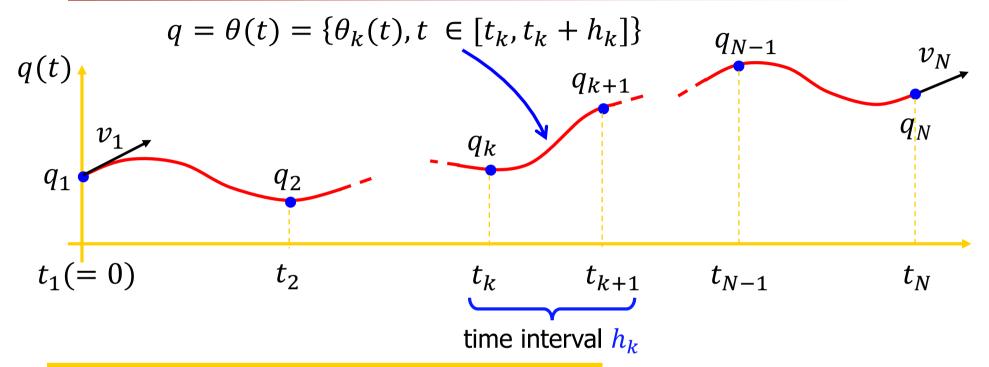
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Interpolation using splines

- problem interpolate N knots, with continuity up to the second derivative
- solution
 - spline: N-1 cubic polynomials, concatenated so to pass through N knots, and continuous up to the second derivative at the N-2 internal knots
- 4(N-1) coefficients
- \blacksquare 4(N 1) 2 conditions, or
 - 2(N-1) of passage (for each cubic, in the two knots at its ends)
 - $\blacksquare N-2$ of continuity for first derivative (at the internal knots)
 - \blacksquare N-2 of continuity for second derivative (at the internal knots)
- 2 free parameters are still left over
 - ullet can be used, e.g., to assign initial and final derivatives, v_1 and v_N
- presented next in terms of time t, but similar in terms of space λ
 - then: first derivative = velocity, second derivative = acceleration



Building a cubic spline



$$\theta_k(\tau) = a_{k0} + a_{k1}\tau + a_{k2}\tau^2 + a_{k3}\tau^3 \qquad \tau = t - t_k \in [0, h_k]$$

$$(k = 1, \dots, N - 1)$$

continuity conditions for velocity and acceleration

$$\dot{\theta}_k(h_k) = \dot{\theta}_{k+1}(0)$$

$$\ddot{\theta}_k(h_k) = \ddot{\theta}_{k+1}(0)$$

$$k = 1, \dots, N-2$$

An efficient algorithm



1. if all velocities v_k at internal knots were known, then each cubic in the spline would be uniquely determined by

$$\begin{array}{ll} \theta_k(0) = q_k = a_{k0} \\ \dot{\theta}_k(0) = v_k = a_{k1} \end{array} \begin{pmatrix} h_k^2 & h_k^3 \\ 2h_k & 3h_k^2 \end{pmatrix} \begin{pmatrix} a_{k2} \\ a_{k3} \end{pmatrix} = \begin{pmatrix} q_{k+1} - q_k - v_k h_k \\ v_{k+1} - v_k \end{pmatrix}$$

2. impose the continuity for accelerations (N-2)

$$\ddot{\theta}_k(h_k) = 2a_{k2} + 6a_{k3}h_k = 2a_{k+1,2} = \ddot{\theta}_{k+1}(0)$$

3. expressing the coefficients a_{k2} , a_{k3} , $a_{k+1,2}$ in terms of the still unknown knot velocities (see step 1.) yields a linear system of equations that is always solvable

$$\begin{pmatrix} v_2 \\ v_3 \\ \vdots \\ v_{N-1} \end{pmatrix} = \begin{pmatrix} b(h_1, \cdots, h_{N-1}, q_1 \cdots, q_N, v_1, v_N) \\ \vdots \\ v_{N-1} \end{pmatrix}$$
 tri-diagonal matrix always invertible to be substituted then back in 1



Structure of A(h)

$$\begin{pmatrix} 2(h_1+h_2) & h_1 \\ h_3 & 2(h_2+h_3) & h_2 \\ & \cdots & & \\ & & \\ & & h_{N-2} & 2(h_{N-3}+h_{N-2}) & h_{N-3} \\ & & & \\ & & \\ & &$$

diagonally dominant matrix (for $h_k > 0$) [the same tridiagonal matrix for all joints]

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Structure of $b(\boldsymbol{h}, \boldsymbol{q}, v_1, v_N)$

$$\begin{pmatrix} \frac{3}{h_1 h_2} (h_1^2 (q_3 - q_2) + h_2^2 (q_2 - q_1)) - h_2 v_1 \\ \frac{3}{h_2 h_3} (h_2^2 (q_4 - q_3) + h_3^2 (q_3 - q_2)) \\ \vdots \\ \frac{3}{h_{N-3} h_{N-2}} (h_{N-3}^2 (q_{N-1} - q_{N-2}) + h_{N-2}^2 (q_{N-2} - q_{N-3})) \\ \frac{3}{h_{N-2} h_{N-1}} (h_{N-2}^2 (q_N - q_{N-1}) + h_{N-1}^2 (q_{N-1} - q_{N-2})) - h_{N-2} v_N \end{pmatrix}$$

Properties of splines

- a spline (in space) is the solution with minimum curvature among all interpolating functions having continuous second derivative
- for cyclic tasks $(q_1 = q_N)$, it is preferable to simply impose continuity of first and second derivatives (i.e., velocity and acceleration in time) at the first/last knot as "squaring" conditions
 - choosing $v_1 = v_N = v$ (for a given v) doesn't guarantee in general the continuity up to the second derivative (in time, of the acceleration)
 - in this way, the first = last knot will be handled as all other internal knots
- a spline is uniquely determined from the set of data q_1, \dots, q_N , $h_1, \dots, h_{N-1}, v_1, v_N$
- in time, the total motion occurs in $T = \sum_k h_k = t_N t_1$
- the time intervals h_k can be chosen so as to minimize T (linear objective function) under (nonlinear) bounds on velocity and acceleration in [0, T]
- in time, the spline construction can be suitably modified when the acceleration is also assigned at the initial and final knots

A modification

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handling assigned initial and final accelerations

- two more parameters are needed in order to impose also the initial acceleration α_1 and final acceleration α_N
- two "fictitious knots" are inserted in the first and the last original intervals, increasing the number of cubic polynomials from N-1 to N+1
- in these two knots only continuity conditions on position, velocity and acceleration are imposed
 - ⇒ two free parameters are left over (one in the first cubic and the other in the last cubic), which are used to satisfy the boundary conditions on acceleration
- depending on the (time) placement of the two additional knots, the resulting spline changes



A numerical example

- N = 4 knots (o) \Rightarrow 3 cubic polynomials
 - joint values $q_1=0$, $q_2=2\pi$, $q_3=\pi/2$, $q_4=\pi$
 - at $t_1 = 0$, $t_1 = 2$, $t_3 = 3$, $t_4 = 5 \Rightarrow h_1 = 2$, $h_2 = 1$, $h_3 = 2$
 - boundary velocities $v_1 = v_4 = 0$
- 2 added knots to impose accelerations at both ends (5 cubic polynomials)
 - boundary accelerations $\alpha_1 = \alpha_2 = 0$
 - two placements: at $t_1' = 0.5$ and $t_3' = 4.5$ (×); or at $t_1'' = 1.5$ and $t_4'' = 3.5$ (*)

