### **FUZZY SETS**

Everything is vague to a degree you do not realize till you have tried to make it precise.

BERTRAND RUSSELL
THE PHILOSOPHY OF LOGICAL ATOMISM

Think of arm chairs and reading chairs and dining-room chairs, and kitchen chairs, chairs that pass into benches, chairs that cross the boundary and become settees, dentist's chairs, thrones, opera stalls, seats of all sorts, those miraculous fungoid growths that cumber the floor of the arts and crafts exhibitions, and you will see what a lax bundle in fact is this simple straightforward term. I would undertake to defeat any definition of chair or chairishness that you gave me.

CHARLES PIERCE
DICTIONARY OF PHILOSOPHY AND PSYCHOLOGY,
VOLUME 2, 1902

The vagueness of the world chair is typical of all terms whose application involves the use of the senses. In all such cases "borderline cases" or "doubtful objects" are easily found to which we are unable to say either that the class name does or does not apply.

MAX BLACK
"VAGUENESS: AN EXERCISE IN LOGICAL ANALYSIS,"
PHILOSOPHY OF SCIENCE, VOLUME 4, 1937

# THE FUZZY PRINCIPLE

Shuzan (926-992 A.D.) once held up his bamboo stick to an assembly of his disciples and declared: "Call this a stick and you assert. Call it not a stick and you negate. Now, do not assert or negate, and what would you call it? Speak! Speak!" One of the disciples came out of the ranks, took the stick away from the master, and breaking it in two, exclaimed, "What is this?"

DAISETZ TEITARO SUZUKI AN INTRODUCTION TO ZEN BUDDHISM

Everything is a matter of degree.
ANONYMOUS

# ARISTOTLE VS. THE BUDDHA

Everything must either be or not be, whether in the present or in the future.

ARISTOTLE
DE INTERPRETATIONE

I have not explained that the world is eternal or not eternal. I have not explained that the world is finite or infinite.

THE BUDDHA
MAJJHIMA-NIKAYA

The fundamental idea of Buddhism is to pass beyond the world of opposites, a world built up by intellectual distinctions and emotional defilements.

D.T. SUZUKI
THE ESSENCE OF BUDDHISM

BIVALENCE MULTIVALENCE

Aristotle Buddha

A OR not-A A AND not-A

exact partial

all or none some degree

0 or 1 continuum between 0 and 1

digital computer neural network (brain)

Fortran English (natural language)

bits fits

### I. Introduction

History of Development

- 1962, Lotfi A. Zadeh "From circuit theory to system theory", IRE Proc. 50, pp. 856-865.
- 1965, L.A. Zadeh "Fuzzy Sets", Information and Control, 8, pp.338-353. "Fuzzy Sets and Systems", in *System Theory* (ed. J. Fox), Polytechnic Press, pp. 29-37.
- 1937, Max Black "Vagueness: an exercise in logical analysis", Philosophy and Science, 4, 427-455.
- Papers on Fuzzy Sets 1965-2 1966-4 1967-12 1968-22 1970-25 : 1975-227 : 1979-over 1500
- First Conference-International Automatic Control Conference -1973 Parameter Control and Pattern Recognition, Delft, Netherland.
- First Journal-Fuzzy Sets and Systems -1978 North Holland

#### List of Journals

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- 1. Automata
- 2. Colloquia Mathematica Societatis Janos Bolyai
- 3. Computers and Mathematics with Applications
- 4. Computers and Operations Research
- 5. \*Control and Cybernetics
- 6 Decision Sciences
- 7. Decision Support Systems
- 8. Economic Computer and Economic Cybernetic Studies and Researches
- 9. Environment and Planning A
- 10.\*European Journal of Operational Research
- 11.\*Fuzzy Sets and Systems
- 12 \*IEEE Transactions on Fuzzy Systems
- 13. Human Systems Management
- 14.\*IEEE Transactions on Systems, Man, and Cybernetics
- 15. Information and Control
- 16. Information Science
- 17. International Journal of General System
- 18. International Journal of Intelligent System
- 19. International Journal of Man-Machine Studies
- 20. International Journal of Production Research
- 21.\*International Journal of System Science
- 22 Journal of Cybernetics
- 23. Journal of Experimental Psychology: General
- 24. Journal of Experimental Psychology: Human Perception and performance
- 25. Journal of Mathematical Analysis and Its Applications
- 26. Journal of Operational Research Society
- 27. Kybernetika
- 28. Kybernetes
- 29. Large Scale System
- 30. Literary and Linguistic Computing
- 31. Machine Intelligence
- 32 Management Sciences
- 33. Mathematical Analysis and Applications
- 34. Mathematical Modelling
- 35. Naval Research Logistics
- 36. ORSA Journal on Computing
- 37. Tekhnicheskaya Kibernetika

<sup>\*</sup>indicates that articles of fuzzy mathematical programming and fuzzy multiple objective decision-making appear frequently in this journal.

## Why Study Fuzzy Sets

- Fuzzy logic is going to make the future perfectly clear.
- The theory of fuzzy sets enables us to structure and describe activities and observations which differ from each other only vaguely, to formulate them in models and to use these models for various purposes such as problem-solving and decision-making. This is an ability we already have as human beings, but which is not present in classical mathematics and not -as a consequence- in any science-oriented methodology.
- The human brain is said to think and reason in imprecise, non-quantitative, vague terms, and it is said that this gives us (1) the ability to decipher sloppy handwriting and understand distorted speech; but it also gives us (2) the ability to summarize information, (3) to focus on relevant information and (4) to concentrate upon essential aspects when making decisions under uncertainty. The last-mentioned three abilities are often cited as "essential" for managers-to-be.

#### **DOUBTS**

So far as the lows of mathematics refer to reality, they are not certain. And so far as they are certain, they do not refer to reality.

ALBERT EINSTEIN
GEOMETRY AND EXPERIENCE

Fuzzy theory is wrong, wrong, and pernicious. What we need is more logical thinking, not less. The danger of fuzzy logic is that it will encourage the sort of imprecise thinking that has brought us so much trouble. Fuzzy logic is the cocaine of science.

PROFESSOR WILLIAM KAHAN
UNIVERSITY OF CALIFORNIA AT BERKELEY

"Fuzzification" is a kind of scientific permissiveness. It tends to result in socially appealing slogans unaccompanied by the discipline of hard scientific work and patient observation.

PROFESSOR RUDOLF KALMAN
UNIVERSITY OF FLORIDA AT GAINESVILLE

Fuzziness is probability in disguise. I can design a controller with probability that could do the same thing that you could do with fuzzy logic.

PROFESSOR MYRON TRIBUS, ON HEARING OF THE FUZZY-LOGIC CONTROL OF THE SENDAI SUBWAY SYSTEM IEEE INSTITUTE, MAY 1988

#### **DOUBTS** (continued)

The November 1991 Fuzzy logic report of the U.S. Commerce Department calls out this new blend of Zen and money:

From a philosophical viewpoint, the fuzzy logic concept is attuned to the fundamental teachings of Zen Buddhism, which perhaps contributed to the Japanese acceptance of this concept. There are others who believe that the fuzzy logic success in Japan is a result of that country's perceived need to become competitive in advanced technologies such as artificial intelligence, biotechnology, and optical computing.

#### **FACTS**

- In most cases Japanese, Korean, and Taiwanese firms have tried many types of control systems tuned in many ways. They have compared each system with the others. And each system uses all the data the new sensors give it. In most machines that use fuzzy logic the fuzzy system has beaten its nonfuzzy competitors. That's why it's there—performance.
- By the time we fuzzy theorists threw the first U.S. fuzzy conference in Austin, Texas, in June 1991 (at MCC or the Microelectronics and Computer Technology Corporation), the Japanese had already passed the \$1 billion mark in annual sales of fuzzy products and taken another leap forward in their world leadership of consumer electronics and high-tech engineering and manufacturing. Cultural preferences come with costs.
- Fuzzy cameras and camcorders are a case in point. The Canon hand-held H800 cameras use only 13 rules to tune the autofocus on the lens. The fuzzy system takes up a tiny bit of memory, only 1.1 kilobytes, a small part of even an old big floppy disk. Small electrical sensors measure the image clarity and the change in image clarity in six parts of the image. That gives 12 types of sensor data. The 13 rules turn these 12 data into new lens settings. Canon tests its cameras on a large set of images. Canon claims the fuzzy system focuses twice as well as did the other controllers they tested and used to use.

Japanese government, industrial, commercial, and academic institutions are busily studying fuzzy-logic theory and using fuzzy logic in a variety of applications. The government research project is led by the Science and Technology Agency's five-year research project consisting of nineteen separate programs (e.g., simulating global air pollution, predicting earthquakes, modeling plant growth). The Japanese industrial effort is showcased by the MITI-authorized Laboratory for International Fuzzy Engineering (LIFE), established by 48 Japanese companies to strengthen academic-industrial ties. Some of the applications which LIFE is working toward are a nuclear-power-plant control system and a prototype fuzzy computer....Japanese fuzzy-system researchers expect that fuzzy logic will enable the development of computer systems which adjust to people, rather than the reverse.

> MEMORANDUM R-I20608Z MARCH 1990

If our reasoning has logic, it's fuzzy at best. We have only one decision rule: I'll do it if it feels right. The formal logic we first learn in tenth-grade geometry class has little to do with it. That's why we made it to tenth grade.

## Fuzzy Patents

Japanese firms hold over a thousand fuzzy patents in Japan. As of December 1990 they also held 30 of the 38 fuzzy patents, many sweeping in scope, that the U.S. government had given out\*:

JAPANESE FIRM		U.S. PATENT DESCRIPTION	
1.	Fuji Photo Film	Liquid and powder measuring device	
2.	Fuji Photo Film	Powder measuring device	
3.	Fuji Photo Film	Method of measuring liquid	
4.	Fuji Photo Film	Control method and measuring method for liquids and powders	
5.	Mitsubishi	Power system stabilizer	
6.	Mitsubishi	Auto-tuning controller	
7.	Hitachi	Fuel-injection controller for internal combustion engine	
8.	Hitachi	Device for stopping vehicle at predetermined position	
9.	Hitachi	Analogical inference method and apparatus control system	
10.	Hitachi	PID controller	
11.	Omron Electronics	Fuzzy data communications system	
12.	Omron Electronics	Fuzzy semifinished integrated circuit	
13.	Omron Electronics	Fuzzy function circuit	
14.	Omron Electronics	Fuzzy logic computers and circuits	
15.	${ m Omron}$ ${ m Electronics}$	Fuzzy logic basic circuit and integrated circuit operable in current mode	

<sup>\*</sup>Sourse: U.S. Patent and Trademark Office, U.S. Department of Commerce.

#### JAPANESE FIRM U.S. PATENT DESCRIPTION

16.	Omron Electronics	Fuzzy membership function circuit
17.	Honda	Vehicle control system A
18.	Honda	Vehicle control systemB
19.	Japan Electronic Control Systems	Electric air-fuel ratio controller
20.	Japan Electronic Control Systems	Air-fuel mixture ratio controller for internal-combustion engine
21.	Japan Electronic Control Systems	Electronic learning control apparatus for internal-combustion engine
22.	Toshiba	Adaptive process controller
23.	Toshiba	Apparatus for performing group control on elevators
24.	Toshiba	Automatic trouble analyzer
25.	Matsushita Electric	Temperature-adjustable water-supply system
26.	Mazda	Control system for vehicle engines
27.	Nissan	Fuzzy control system for automatic transmission
28.	Nissan	Vehicle air-conditioning system based on fuzzy inference
29.	Nissan	Antiskid braking control system based on fuzzy inference
30.	Agency of Industrial Science and Technology	Method and apparatus for recognizing colored patterns

# Fuzzy Products

PRODUCT	COMPANY	FUZZY LOGIC ROLE
Air Conditioner	Hitachi, Matsushita, Mitsubishi, Sharp	Prevents overshoot-undershoot temperature oscillation and consumes less on-off power
Anti-lock brakes	Nissan	Controls brakes in hazardous cases based on car speed and acceleration and on wheel speed and acceleration
Auto engine	NOK/ Nissan	Controls fuel injection and ignition based on throttle setting, oxygen content, cooling water temperature, RPM, fuel volume, crank angle, knocking, and manifold pressure
${ m Auto} \ { m transmission}$	Honda, Nissan, Subaru	Selects gear ratio based on engine load, driving style, and road conditions
Chemical mixer	Fuji Electric	Mixes chemicals based on plant conditions
Copy machine	Canon	Adjusts drum voltage based on picture density, temperature, and humidity
Cruise control	Isuzu, Nissan, Mitsubishi	Adjusts throttle setting to set speed based on car speed and acceleration
Dishwasher	Matsushita	Adjusts cleaning cycle and rinse and wash strategies based on the number of dishes and on the type and amount of food encrusted on the dishes
Dryer	Matsushita	Converts load size, fabric type, and flow of hot air to drying times and strategies
Elevator control	Fujitec, Mitsubishi, Electric, Toshiba	Reduces waiting time based on passenger traffic
Factory control	Omron	Schedules tasks and assembly line strategies

PRODUCT	COMPANY	FUZZY LOGIC ROLE
Golf diagnostic system	Maruman Golf	Selects golf club based on golfer's physique and swing
Health management system	Omron	Over 500 fuzzy rules track and evaluate an employee's health and fitness
Humidifier	Casio	Adjusts moisture content to room conditions
Iron mill control	Nippon Steel	Mixes inputs and sets temperatures and times
Kiln control	Mitsubishi Chemical	Mixes cement
Microwave oven	Hitachi, Sanyo, Sharp, Toshiba	Sets and tunes power and cooking strategy
Palmtop computer	Sony	Recognizes handwritten Kanji characters
Plasma etching	Mitsubishi Electric	Sets etch time and strategy
Refrigerator	Sharp	Sets defrosting times and cooling times based on usage. A neural network learns the user's usage habits and tunes the fuzzy rules accordingly.
Rice cooker	Matsushita, Sanyo	Sets cooking time and method based on steam, temperature, and rice volume
Shower system	Matsushita (Panasonic)	Suppresses variations in water temperature
Still camera	Canon, Minolta	Finds subject anywhere in frame, adjusts autofocus
Stock trading	Yamaichi	Manages portfolio of Japanese stocks based on macroeconomic and microeconomic data
Television	$egin{aligned} \operatorname{Goldstar} \ (\operatorname{Korea}), \end{aligned}$	Adjusts screen color and texture for each frame and stabilizes

PRODUCT	COMPANY	FUZZY LOGIC ROLE
	Hitachi, Samsung (Korea), Sony	volume based on viewer's room location
Translator	Epson	Recognizes, translates words in pencil-size unit
Toaster	Sony	Sets toasting time and heat strategy for each bread type
Vacuum cleaner	Hitachi, Matsushita, Toshiba	Sets motor-suction strategy based on dust quantity and floor type
Video camcorder	Canon, Sanyo	Adjusts autofocus and lighting
Video camcorder	Matsushita (Panasonic)	Cancels handheld jittering and adjusts autofocus
Washing machine	Daewoo (Korea), Goldstar (Korea), Hitachi, Matsushita, Samsung (Korea), Sanyo, Sharp	Adjusts washing strategy based on sensed dirt level, fabric type, load size, and water level. Some models use neural networks to tune rules to user's tastes.

## FUZZY SYSTEMS

Classical logic is like a person who comes to a party dressed in a black suit, a white, starched shirt, a black tie, shiny shoes, and so forth. And fuzzy logic is a little bit like a person dressed informally, in jeans, tee shirt, and sneakers. In the past, this informal dress wouldn't have been acceptable. Today, it's the other way around.

LOTFI A. ZADEH
COMMUNICATIONS OF THE ASSOCIATION FOR
COMPUTING MACHINERY, VOLUME 27, 1984

Fuzzy logic is a concept derived from the branch of mathematical theory of fuzzy sets. Unlike the basic Aristotelian theory that recognizes statements as only "true" or "false," or "1" or "0" as represented in digital computers, fuzzy logic is capable of expressing linguistic terms such as "maybe false" or "sort of true." In general, fuzzy logic, when applied to computers, allows them to emulate the human reasoning process, quantify imprecise information, make decisions based on vague and incomplete data, yet by applying a "defuzzification" process, arrive at definite conclusions.

FUZZY LOGIC: A KEY TECHNOLOGY FOR FUTURE COMPETITIVENESS
U.S. DEPARTMENT OF COMMERCE, NOVEMBER 1991

