



# IEEE 1588 Precision Clock Synchronization Standard Update

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## Outline

- Time synchronization problems
- Brief overview of IEEE 1588
- Comparison with other protocols
- Application areas
- Status of IEEE 1588



## Time synchronization problems in distributed measurement and control systems

- Time synchronization is a problem in automated manufacturing, process control, networked systems, ...
  - Events and data are received out-of-order
  - Out of order data due to poor time-stamping cause “False Positives” in fault detection systems bringing equipment down unnecessarily
  - Poor data quality due to delay or variability in delay cause out-of-control situations
  - Poor synchronization of data across multiple systems (equipment and measurement systems)
- Major problems in network-based synchronization: **latency & fluctuations**

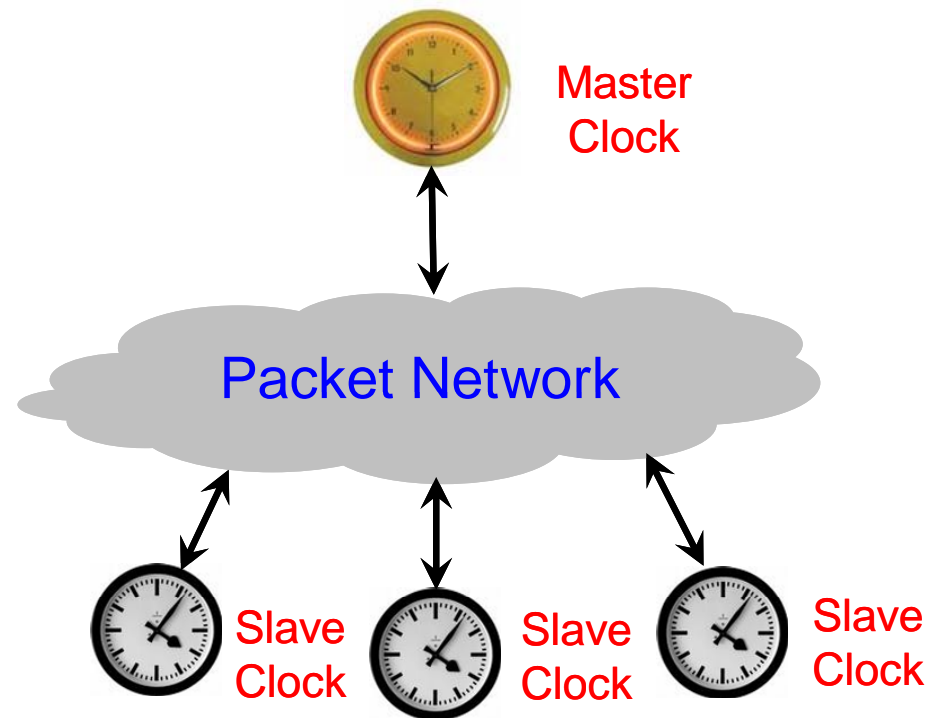
# Synchronization of Clocks



*so one has a sense of the reference of time*

## What is IEEE 1588 ?

- ***IEEE 1588 is a protocol designed to synchronize real-time clocks in the nodes of a distributed system that communicate using a network.***



## Why a new standard?

### **IEEE 1588 and other Time Dissemination Networks**

- **NTP does a good job for many years**
  - **target is autonomous systems widely dispersed on the Internet.**
  - **but some applications demand for much higher accuracy**
- **Specialized sync networks can do this job more accurate, but at much higher cost**
  - **e.g. IRIG-B, a specialized dedicated sync network**
  - **e.g. GPS, allows for global synchronization, requires outdoor antenna**

**Thus IEEE 1588 is defined to meet industry need...**

## IEEE 1588

- enables a new methodology for networked measurement and control systems
  - ✓ based on time,
  - ✗ Difference from that based on the time-of-receipt in event notification
- can be applied to local area networks supporting multicast communications (including but not limited to Ethernet)
- supports heterogeneous systems of clocks with varying precision, resolution, and stability
- achieves sub-microsecond synchronization of real-time clocks with hardware assist

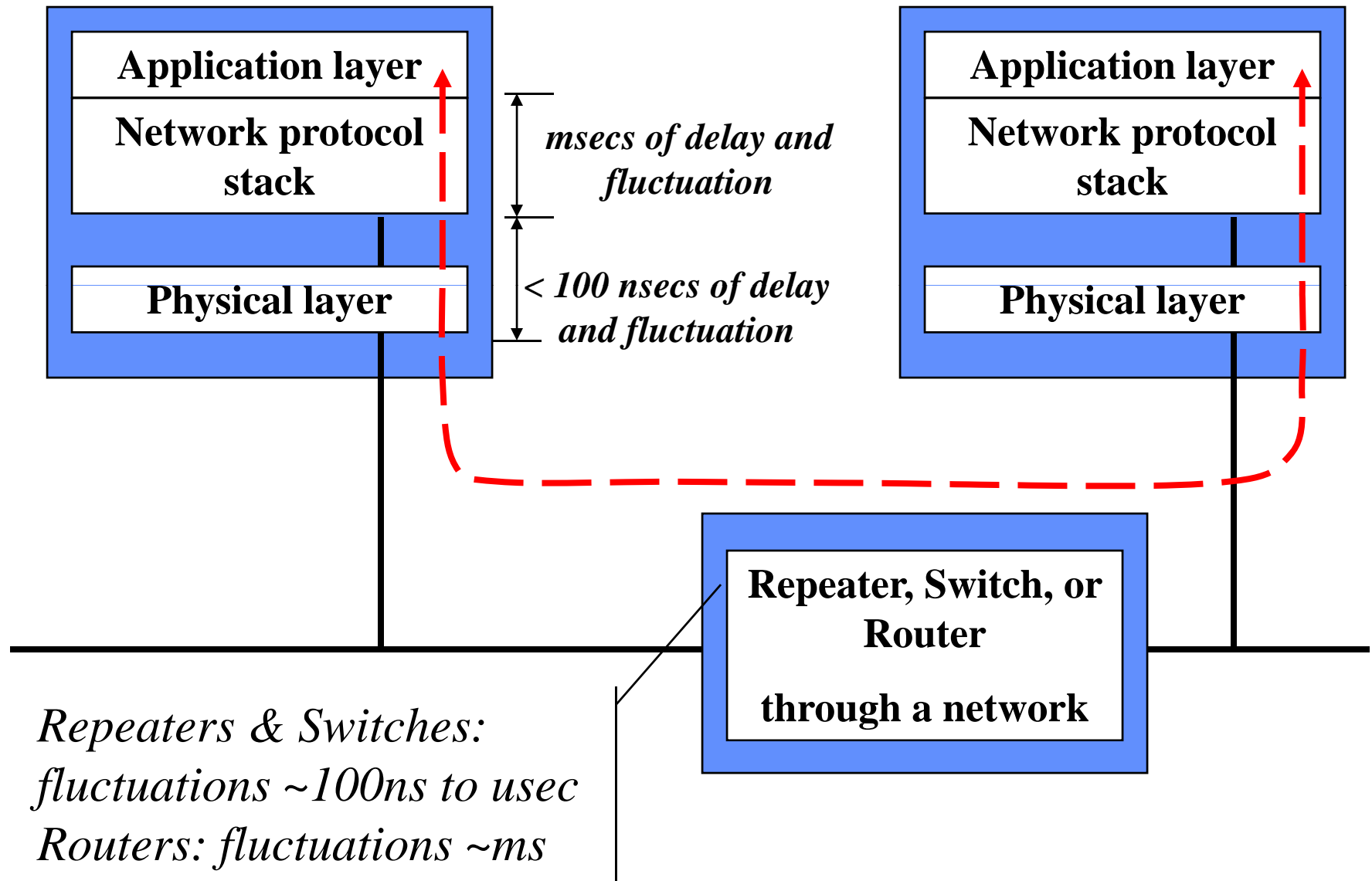


## **What applications require submicrosecond clock synchronization Accuracy ?**

- **Automation and control systems**
  - Synchronize multi axis drive systems
  - Synchronize subsystems with cyclic operation
- **Measurement and automatic test systems**
  - Correlation of decentrally acquired values
  - Timestamping of logged data
- **Power generation, transmission and distribution systems**
  - Control of switching operations
  - Reconstruction of network activities and events
  - Isolation of problems (distinguish cause and impact)
- **Ranging, telemetry and navigation**
  - Triangulation
  - Large sensors for seismic or submarine applications
- **Telecommunications**
  - Distribution of frequency and time in Next Generation Networks
  - Emulation of TDM circuits through packet networks
  - Synchronization of wireless base stations
  - Backup for other time sources (loss of GPS signal)



# Timing latency & fluctuation in various devices and layers in the network





## Reducing Timing Latency & Fluctuation

- Within a node:
  - Make timing measurements as close to the physical (PHY) layer as possible to eliminate protocol stack and operating system fluctuations.
  - Use statistical techniques to further reduce residual fluctuations from PHY layer, network and repeaters and switches.
- For routers:
  - Use transfer devices (IEEE 1588 boundary and transparent clocks) to reduce router latency and fluctuations

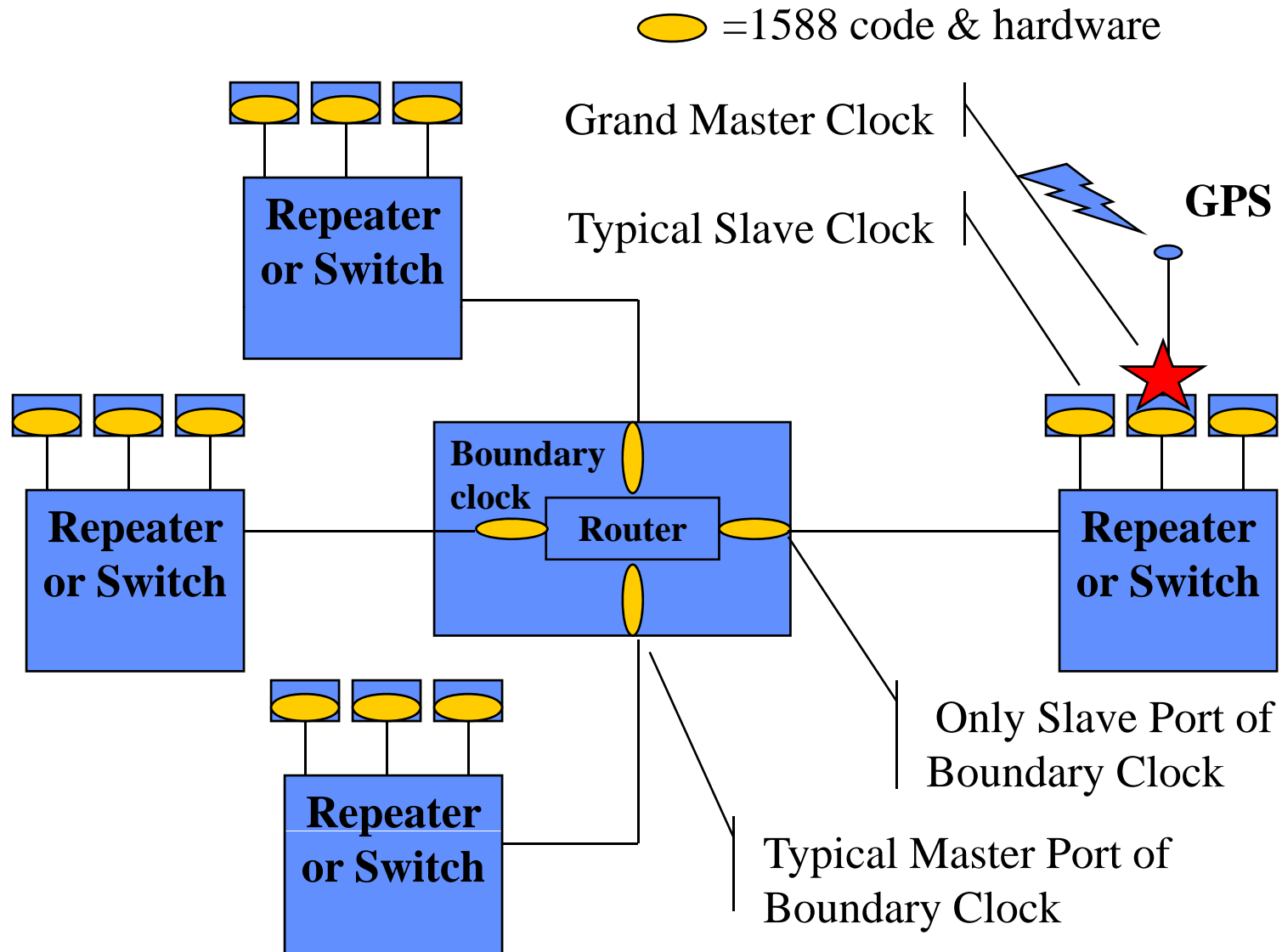


# IEEE 1588 Clock Types

## IEEE 1588 defines

- **Ordinary Clock (OC)**
  - A PTP clock with a single PTP port
  - Typically an end system
- **Boundary Clock (BC)**
  - A clock with more than a single PTP port
  - Typically a switch/bridge of the communication network with its own clock
- **Transparent Clock (TC)** - sends transit time information out
  - Peer-to-peer (P2P) TC– corrects for transit time in TC
    - Rapid recovery with changes in network topology
    - Only used in homogeneous P2P systems.
    - Requires a boundary clock at the edges.
  - End-to-end TC - provides transit time to other clocks, no correction
    - Good for linear systems of large # daisy chained clocks

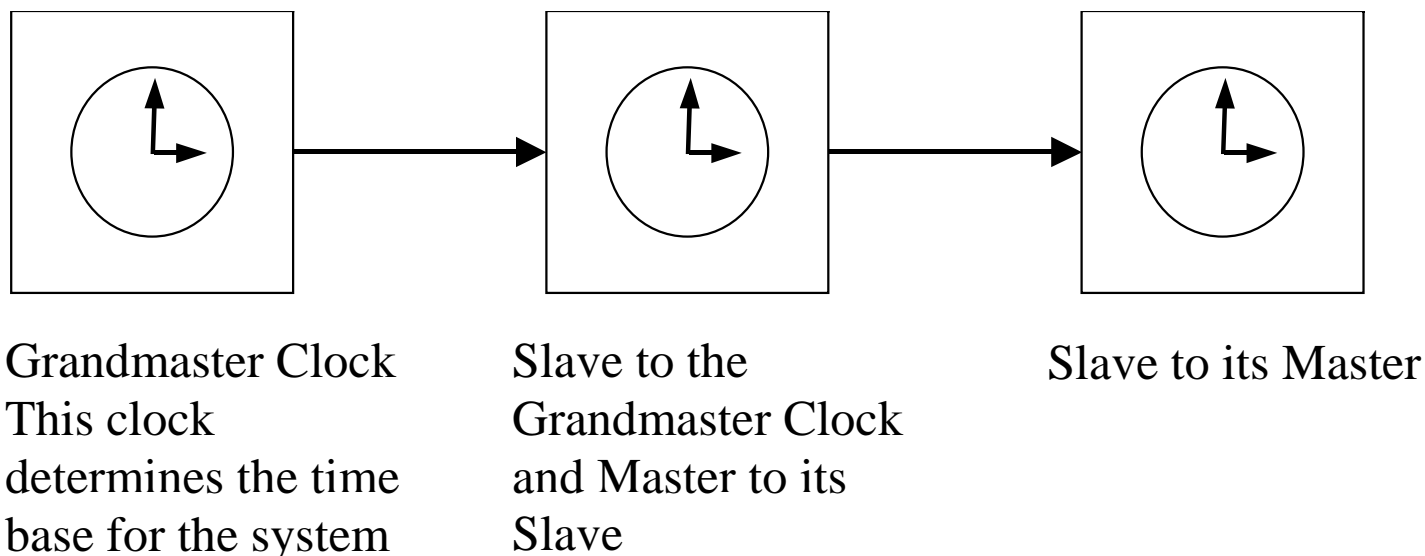
# IEEE 1588 Multiple Subnet Topology (simplified for illustration purpose)



# IEEE 1588 Synchronization Basics

**Step 1: Organize the clocks into a **master-slave hierarchy** (based on observing the clock property information contained in **multicast** Sync messages)**

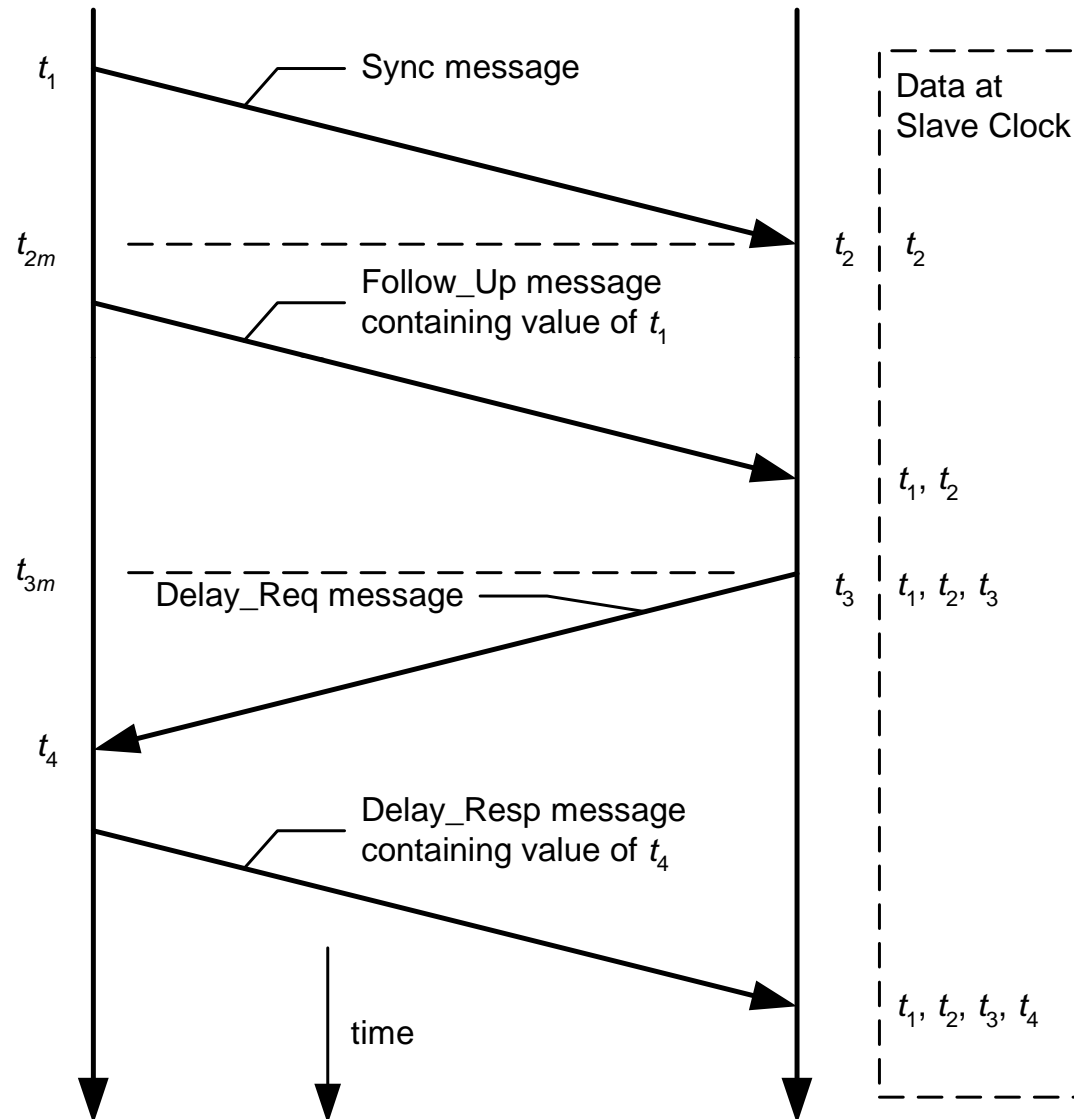
**Step 2: Each slave synchronizes to its master (based on Sync, Delay\_Req, Follow\_Up, and Delay\_Resp messages exchanged between master and its slave)**



# Synchronization Basics (continued)

Master Clock Time

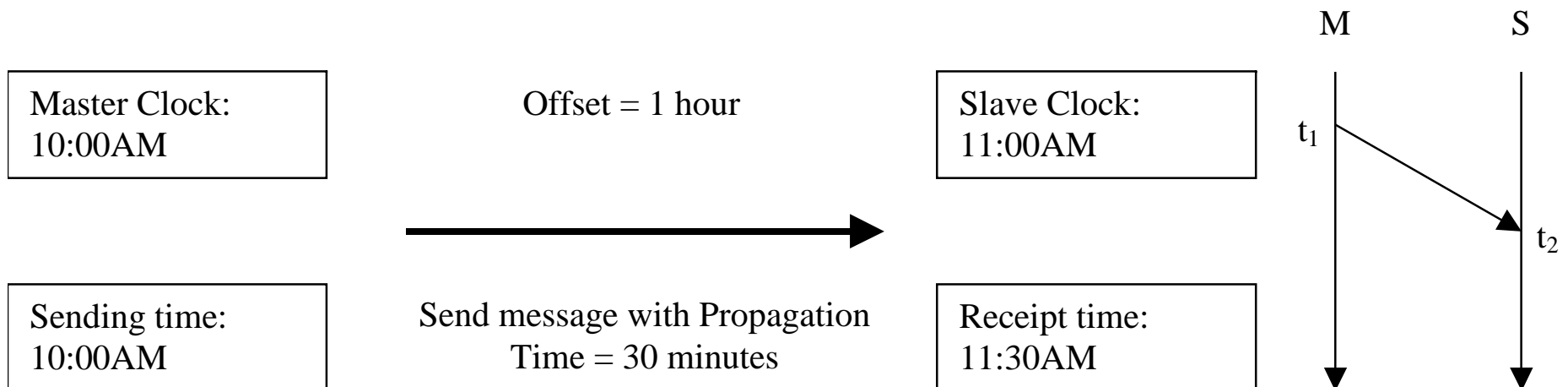
Slave Clock Time



## Synchronization Basics (continued)

- To synchronize a pair of clocks, First:
- Send a message, (Sync message), from master to slave and measure the apparent time difference between the two clocks.
- $MS\_difference = \text{slave's receipt time} - \text{master's sending time} = t_2 - t_1$
- $MS\_difference = \text{offset} + MS \text{ delay (by inspection)}$
- For example:

$MS\_difference = \text{slave's receipt time} - \text{master's sending time}$   
 90 minutes = 11:30 – 10:00

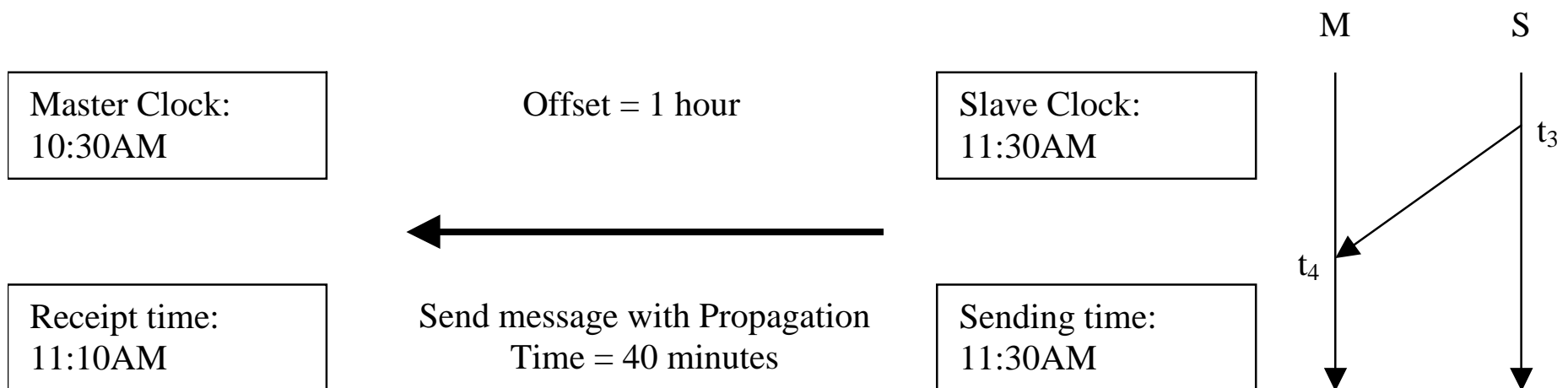


## Synchronization Basics (continued)

**Second:**

- Send a message, (Delay\_Req message), from slave to master and measure the apparent time difference between the two clocks.
- $SM\_difference = \text{master's receipt time} - \text{slave's sending time} = t_4 - t_3$
- $SM\_difference = -\text{offset} + SM \text{ delay (by inspection)}$
- For example:

$SM\_difference = \text{master's receipt time} - \text{slave's sending time} - 20 \text{ minutes} = 11:10 - 11:30$







## Synchronization Basics (continued)

- The result is that we have the following two equations:
- $\text{MS\_difference} = \text{offset} + \text{MS delay}$
- $\text{SM\_difference} = -\text{offset} + \text{SM delay}$

With **two** measured quantities:

- $\text{MS\_difference} = 90 \text{ minutes}$
- $\text{SM\_difference} = -20 \text{ minutes}$

And **three** unknowns:

- offset , MS delay, and SM delay



## Synchronization Basics (continued)

Rearranging the two equations:

- $\text{MS\_difference} = \text{offset} + \text{MS delay}$
- $\text{SM\_difference} = -\text{offset} + \text{SM delay}$

We get:

- $\text{offset} = \{(\text{MS\_difference} - \text{SM\_difference}) - (\text{MS delay} - \text{SM delay})\} / 2$
- $\text{MS delay} + \text{SM delay} = \{\text{MS\_difference} + \text{SM\_difference}\}$

**ASSUME:**  $\text{MS delay} = \text{SM delay} = \text{one\_way\_delay}$

Then:

- $\text{offset} = \{\text{MS\_difference} - \text{SM\_difference}\} / 2$
- $\text{one\_way\_delay} = \{\text{MS\_difference} + \text{SM\_difference}\} / 2$

## Synchronization Basics (continued)

- $\text{offset} = \{\text{MS\_difference} - \text{SM\_difference}\}/2$
- $\text{one\_way\_delay} = \{\text{MS\_difference} + \text{SM\_difference}\}/2$

In our example using the two measured quantities:

- $\text{MS\_difference} = 90$  minutes
- $\text{SM\_difference} = -20$  minutes

We get:

- $\text{offset} = \{90 - (-20)\}/2 = 55$  minutes (not actual 60)
- $\text{one\_way\_delay} = \{90 + (-20)\}/2 = 35$  minutes (not 30 or 40)



## Comparison with Other Protocols

	1588	NTP	GPS	TTP	SERCOS	
<b>Latency correction</b>	Yes	Yes	Yes	Configured	No	
<b>Protocol specifies security</b>	No	Yes	No	No	No	
<b>Administration</b>	Self organizing	Configured	N/A	Configured	Configured	
<b>Hardware?</b>	For highest accuracy	No	RF receiver and processor	Yes	Yes	
<b>Update interval</b>	~2 seconds	Varies, nominally seconds	~1 second	Every TDMA cycle, ~ms	Every TDMA cycle, ~ms	



## Comparison with Other Protocols (Continued)

	1588	NTP	GPS	TTP	SERCOS
<b>Spatial extent</b>	A few subnets	Wide area	Wide area	Local bus	Local bus
<b>Communications</b>	Network	Internet	Satellite	Bus or star	Bus
<b>Target accuracy</b>	Sub-microsecond to less than a nanosecond	Few milliseconds	Sub-microsecond	Sub-microsecond	Sub-microsecond
<b>Style</b>	Master/slave	Peer ensemble	Client/server	Distributed	Master/Slave
<b>Resources</b>	Small network message and computation footprint	Moderate network and computation footprint	Moderate computation footprint	Moderate	Moderate



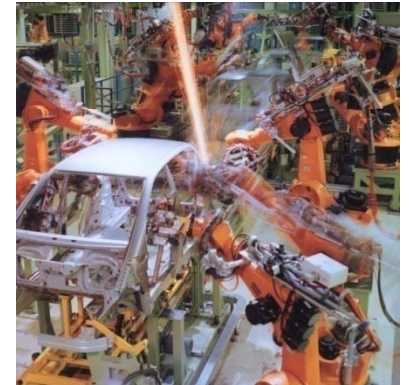
## IEEE 1588 Enhancements

- New requirements in applications: industrial automation, test and measurement
- New requirements in new application areas: telecommunication, IEEE 802.1as, power industry, military
- Higher accuracy
- Varied update rates
- Linear topology, in addition to hierarchical topology
- Rapid reconfiguration after network changes
- Fault tolerance
- Support for QoS
- Security

## Some Application Areas

Distributed motion control – controllers, drives, MMI, and I/O are connected through Ethernet switches using IEEE 1588 for time synchronization.

- Control of multiple robots in a production line →
- 'Web' handling equipment speed profile control, e.g. printing presses, rolling mills
- Complex packaging machines



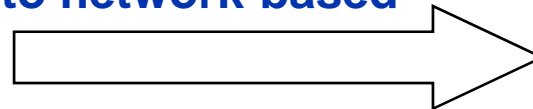
**60 miles/hour = 1 mil / microsecond**

## Some Application Areas (continued)

- Test and Measurement
  1. Moving from bus-based instrument systems (IEEE-488 or GPIB) to network-based modular systems (LAN or Ethernet).
  2. Synchronization needs vary widely with application
    - a. Low to sub-nanosecond for most demanding
    - b. Microseconds to milliseconds for less demanding
- LXI Consortium
  1. Consortium of test and measurement equipment vendors and users
  2. LXI Specification:
    - a. Mandates the use of IEEE 1588 for LXI Class B instrumentation
    - b. Specifications on how to use IEEE 1588 in instruments
      - Timestamp data and events
      - Time-triggers
      - Peer-to-peer LAN messages containing event timestamps



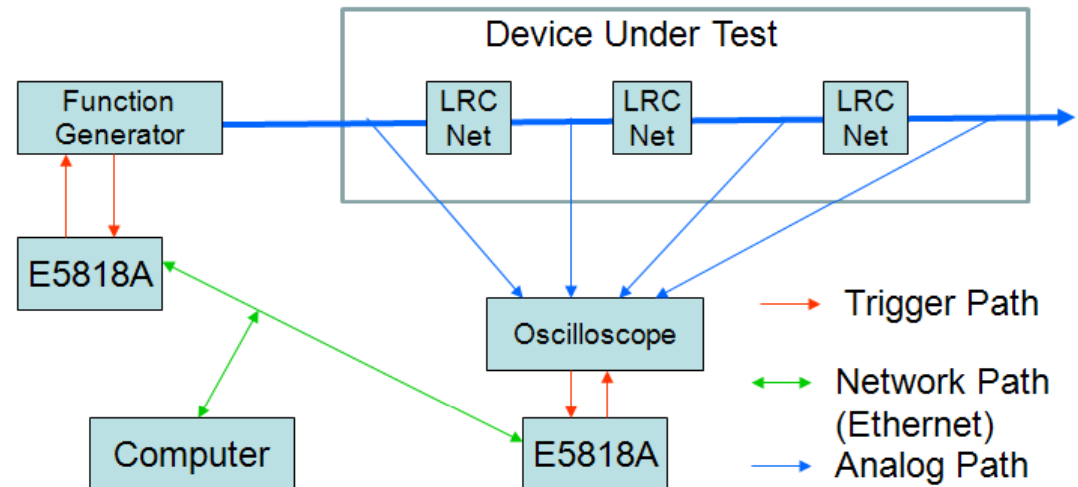
**Moving from bus-based  
to network-based**





## IEEE 1588-based Trigger Box (an example)

- E5818A Trigger Box (Agilent) handles the IEEE-1588 Precision Time Protocol (PTP) Synchronization over the Ethernet and
- Manages the precision trigger control signals to the legacy instrument that does not comply to LXI standard.
- LXI Class-B triggering device
- Synchronization with IEEE 1588 PTP to 20 nanoseconds
- Easier troubleshooting with event time stamping



# Applications in Military Systems

## 1. Variety of potential applications

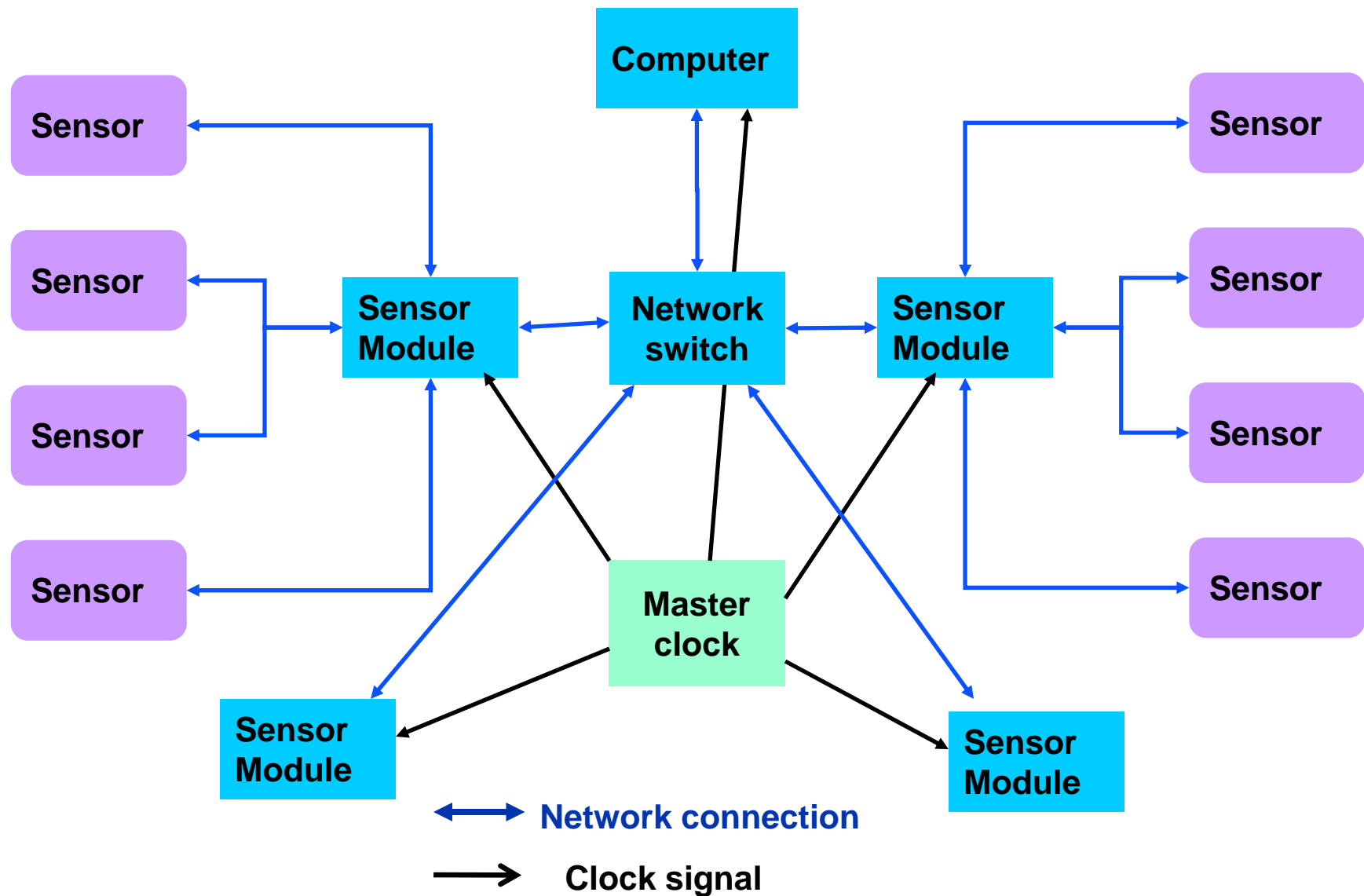
- a. Depot and test ranges
- b. Flight test & qualification
- c. Operational systems



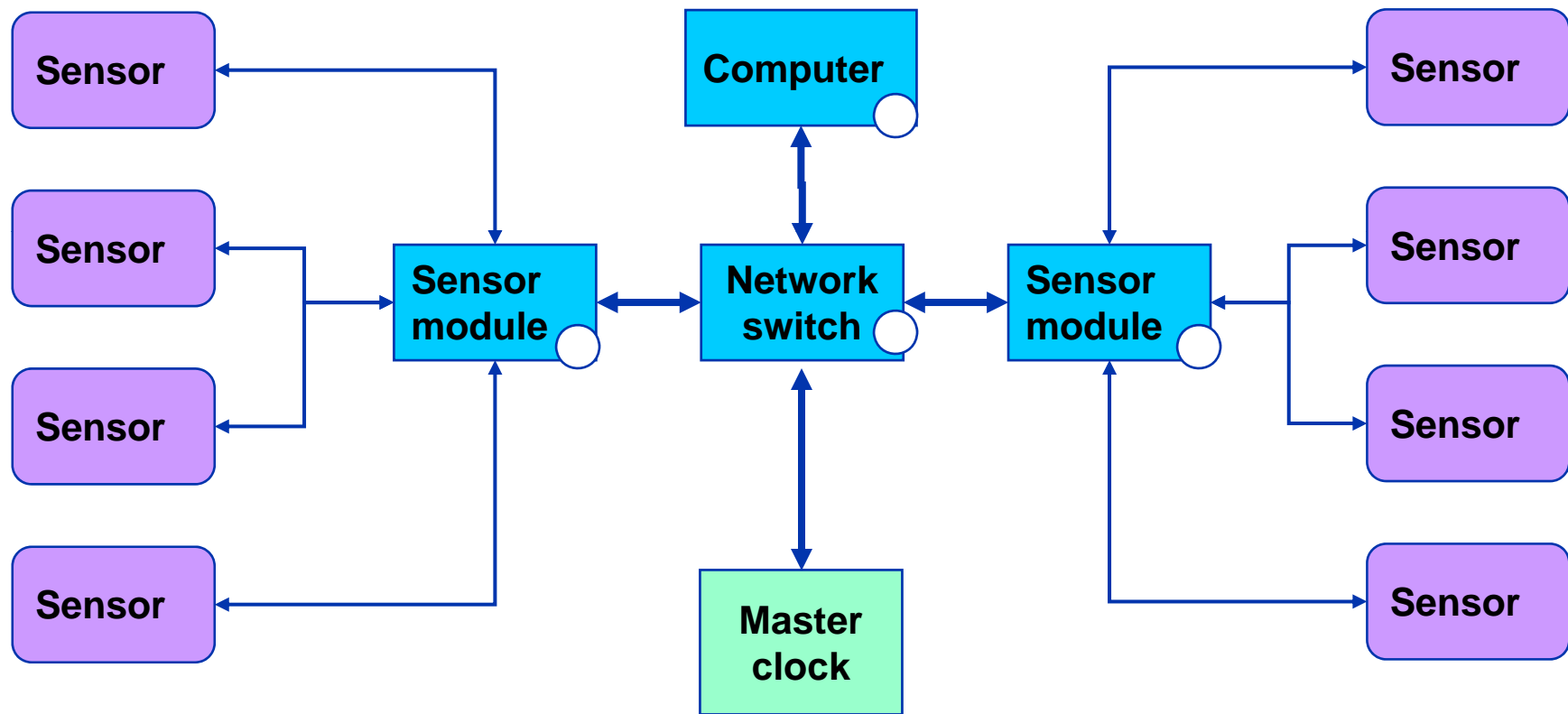
## 2. Requirements are very similar to test and measurement



# Time Stamping of Sensor Data (traditional)



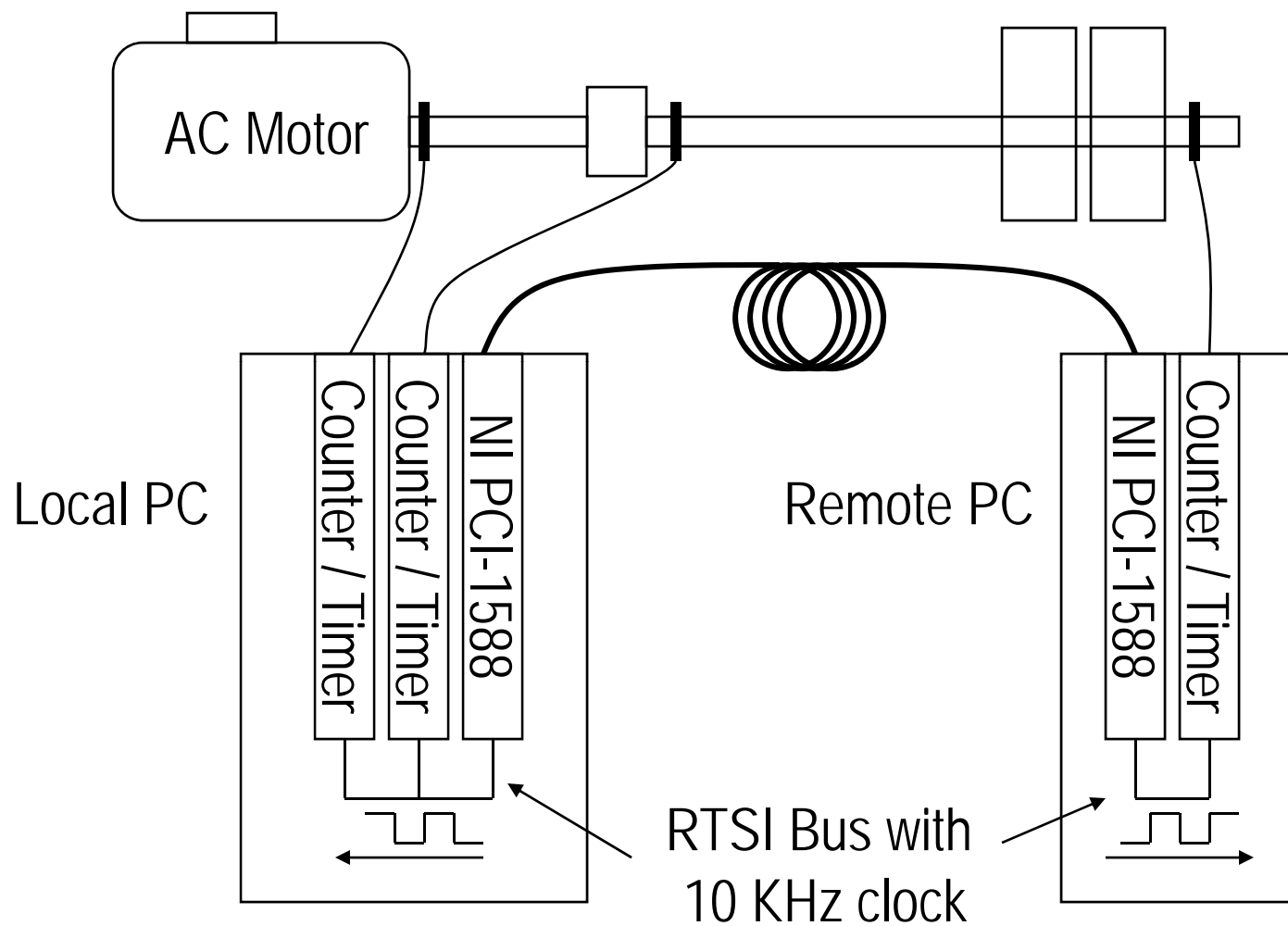
# Time Stamping of Sensor Data using a time-based method



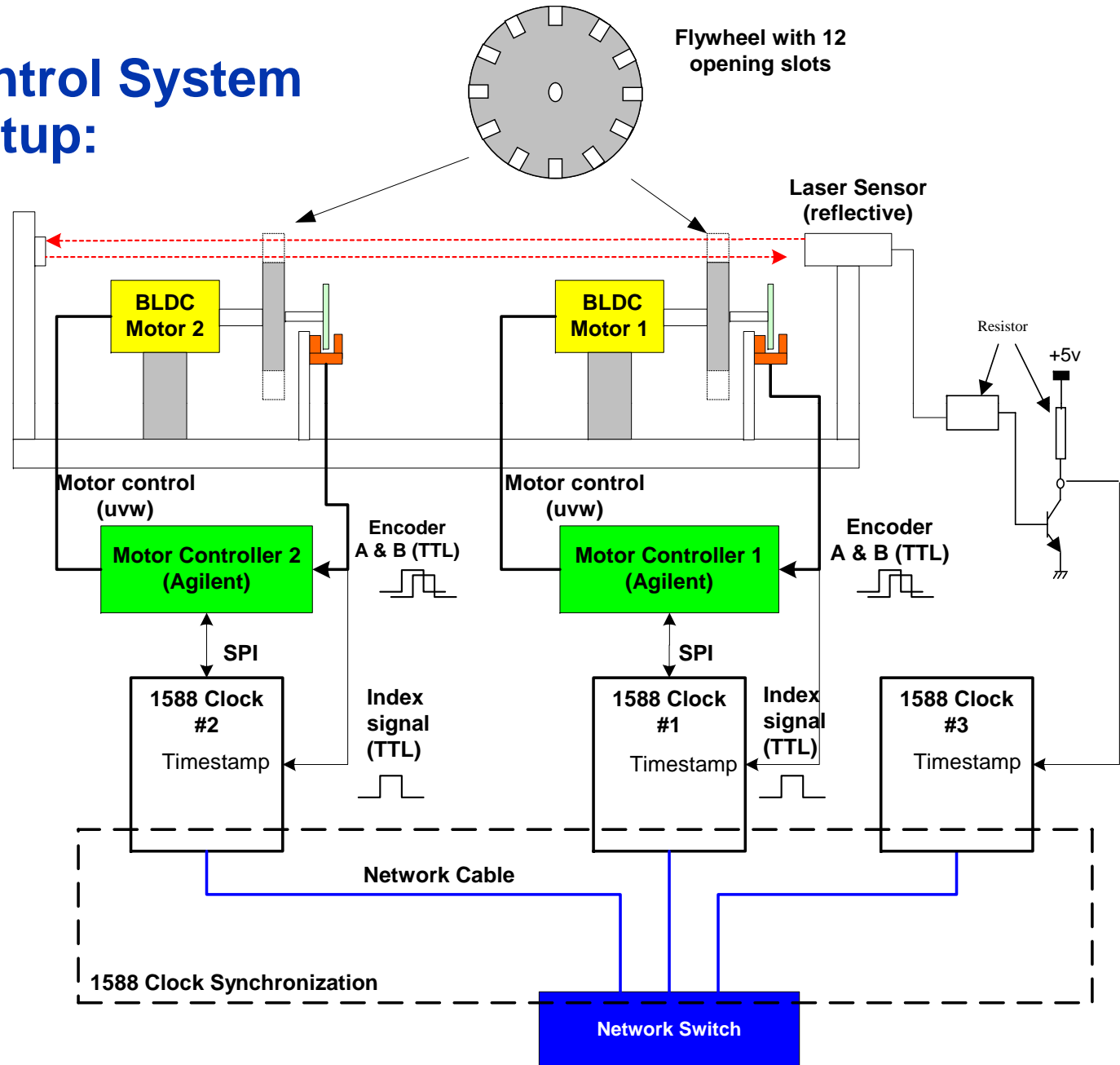
○ -- Local clock

↔ Network connection

# National Instruments Distributed System - Clock Signaling



# Motion Control System Setup:





## The Status of IEEE 1588 and IEEE 1451

- IEEE1588-2008 (version 2) standard - target publication date: 6/2008
- Standard is available from the IEEE  
<http://standards.ieee.org/reading/ieee/std/numerical.html>
- Conferences on IEEE 1588 held in 2003, 2004, 2005, 2006 2007.
- Next conference will be held on Sept 22-26, 2008 at the University of Michigan, Ann Arbor, MI.  
See <http://www.ispcs.org> for more detail.
- Latest information on IEEE 1588 precision synchronization protocol and IEEE 1451 smart transducer standards may be found at <http://ieee1588.nist.gov> and <http://ieee1451.nist.gov>, respectively.
- Further contact: Kang Lee at [kang.lee@nist.gov](mailto:kang.lee@nist.gov)