

EP END TERM EXAM MARCH 2021

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Try square is a _____

- ☐ marking tool
- ☐ marking as well as measuring tool
- ☐ measuring tool
- ☐ cutting tool

Which is not a part of Micrometer?

- ☐ Thimble
- ☐ Ratchet stop
- ☐ Caliper
- ☐ Lock nut



Which of the following belongs to category of fusion welding?

- ☐ gas welding
- ☐ electrical resistance welding
- ☐ thermit welding with pressure
- ☐ Forge welding

_____hammer is used for striking as well as for pulling nails from the wood.

- ☐ Cross Peen Hammer
- ☐ Mallet
- ☐ All of the above
- ☐ Claw Hammer

A 40 mm diameter rod is to be turned on a lathe at a cutting speed of 30 m/min. The required spindle speed should be approximately

- ☐ 180 rpm
- ☐ 120 rpm
- ☐ 240 rpm
- ☐ 340 rpm



One complete revolution of thimble represents a distance of

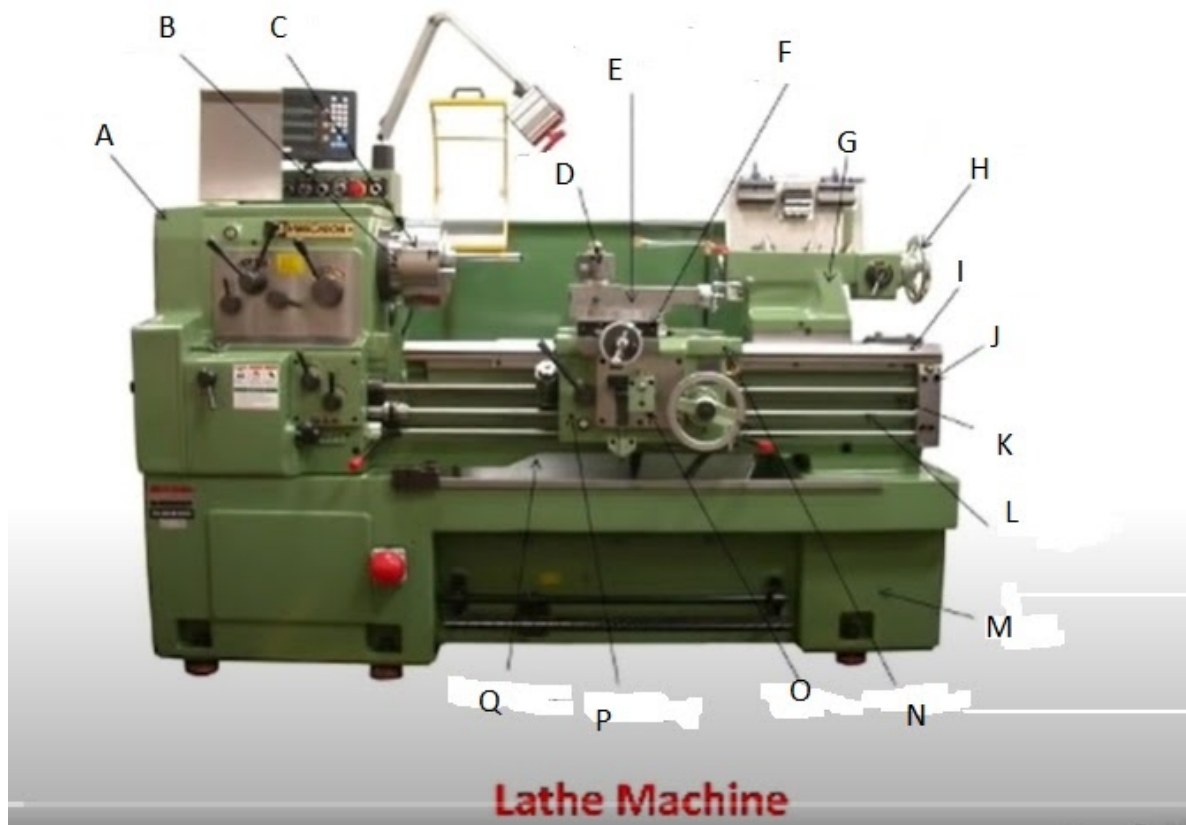
- ☐ 0.01 mm
- ☐ 0.1 mm
- ☐ 0.05 mm
- ☐ 0.5 mm

Following hammer is made up of wood

- ☐ Claw Hammer
- ☐ All of the these
- ☐ Mallet
- ☐ Cross Peen Hammer



Identify the correct position of the Tool Post?



- ☐ P
- ☐ E
- ☐ B
- ☐ D

The space between the sand bed and Tuyers is called as _____.

- ☐ Reducing zone
- ☐ Pre heating zone
- ☐ Well
- ☐ Stack zone



Hardness of a material represents its resistance to machining

- ☐ local penetration
- ☐ any of the above
- ☐ wear
- ☐ scratching

Which type of jaw is called as self centered chuck

- ☐ Both 3 jaw and 4 jaw are self centered
- ☐ 3 jaw
- ☐ None of these
- ☐ 4 jaw

Hacksaw blade cuts the material

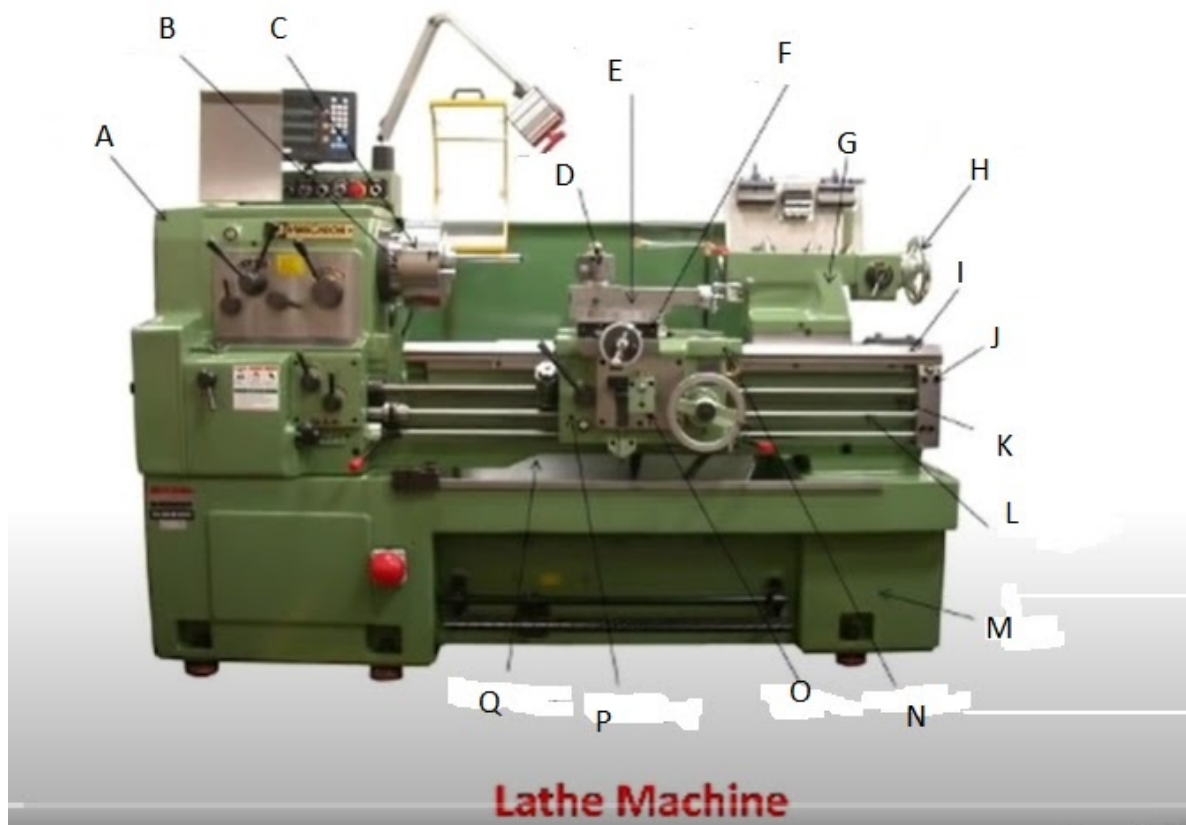
- ☐ cutting depends upon the direction of force
- ☐ during forward stroke
- ☐ during return stroke
- ☐ during forward as well as return stroke



All of the following statements about TIG arc welding and MIG arc welding are correct except

- ☐ both use a permanent non consumable electrode
- ☐ TIG is not as fast as MIG but making very smooth weld of high quality
- ☐ both are suitable for welding metal like non-ferrous alloy and Aluminium
- ☐ no flux in is required

Identify the correct place of the Carriage?



- ☐ P
- ☐ G
- ☐ F
- ☐ A



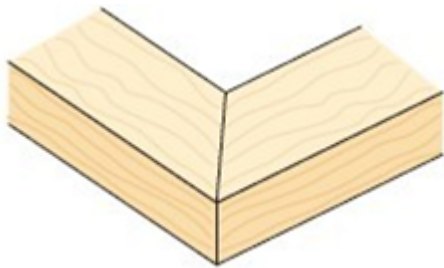
Taps are used for

- ☐ Cutting accurate square holes
- ☐ Cutting Internal threads in jobs
- ☐ Cutting External Threads in jobs
- ☐ Finishing the round holes

Section

Your answer

Identify the type of joint shown below;



- ☐ Bridle Joint
- ☐ Butt Joint
- ☐ Mitre Joint
- ☐ Dowel Joint



..... is used to file corners of a job.

- ☐ half round file
- ☐ square file
- ☐ round file
- ☐ needle file

..... is used for removing a broken tap.

- ☐ Tap Extractor
- ☐ Reamer
- ☐ Tap wrench
- ☐ Lock nut

Name the tool used to make a passage for pouring molten metal in mold through gating system?

- ☐ Sprue Pin
- ☐ Mallet
- ☐ Trowals
- ☐ Swab



The chisel used to finish curved holes;

- ☐ Firmer chisel
- ☐ Mortise chisel
- ☐ Gauge chisel
- ☐ All of the above

The purpose of a gate is to

- ☐ Delivers molten metal from pouring basin to gate
- ☐ Delivers molten metal into the mould cavity
- ☐ Act as a reservoir for the molten metal
- ☐ Feed the molten metal to the casting in order to compensate for the shrinkage

For cutting along the grains _____ saws are used.

- ☐ Cross-Cut Saw
- ☐ Dovetail Saw
- ☐ Compass Saw
- ☐ Rip Saw



Which may be the correct Sequence of operation on the lathe machine (I) Boring (II) Drilling (III) Open the jaws (IV) Tighten the chuck

- ☐ III-IV-II-I
- ☐ I-II-III-IV
- ☐ III-IV-I-II
- ☐ I-II-IV-III

Identify the type of seasoning;



- ☐ Chemical seasoning
- ☐ Kiln seasoning
- ☐ Electrical seasoning
- ☐ Air seasoning



The following saw consists of two handles

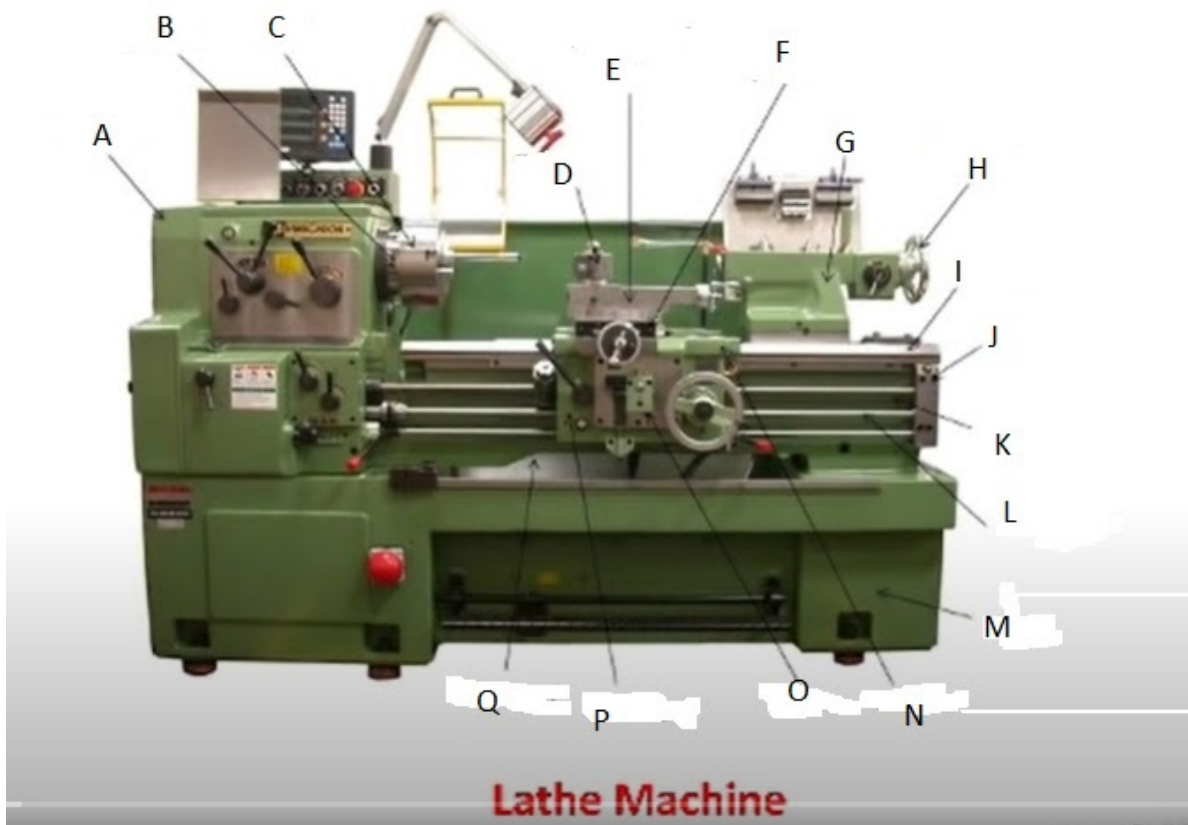
- ☐ Cross cut saw
- ☐ Tenon saw
- ☐ Coping saw
- ☐ Rip saw

Riddle is used for

- ☐ Smoothing and cleaning out depressions in the mould
- ☐ Moistening the sand around the edge before removing pattern
- ☐ Cleaning the moulding sand
- ☐ Reinforcement of sand in the top part of moulding box



Identify the correct position of the Tail Stock?



- ☐ F
- ☐ G
- ☐ A
- ☐ P

Forming a conical shape in the end of a hole is said to be:

- ☐ Bracing
- ☐ Drilling
- ☐ Counter sinking
- ☐ Boring



Machining operation in which work is fed past a rotating tool with multiple cutting edges

- ☐ Threading
- ☐ Milling
- ☐ Facing
- ☐ Turning

Flatness of surface is checked by

- ☐ Bevel Gauge
- ☐ Surface Plate
- ☐ Vernier Height Gauge
- ☐ Try Square

File removes the metal during

- ☐ None of these
- ☐ Return Stroke
- ☐ Forward as well as Return Stroke
- ☐ Forward Stroke



The process in which conical shape is produced on a work piece

- ☐ Turning
- ☐ Taper Turning
- ☐ Forming
- ☐ Facing

Odd one out of the following

- ☐ Lead Screw
- ☐ Reamer
- ☐ Chip pan
- ☐ Feed Rod

Flux is used in soldering to

- ☐ lower the melting temperature of solder
- ☐ Fillup gap in the joint
- ☐ wash away surplus order
- ☐ Dissolve oxide from on the workpiece



Identify the correct Statement

- ☐ Boring as well as turning is performed on the inside diameter of an existing hole
- ☐ Boring is performed on the outside diameter of a cylinder hole and Turning is performed on the inside diameter of an existing hole
- ☐ Boring as well as turning is performed on the outside diameter of an existing cylinder
- ☐ Boring is performed on the inside diameter of an existing hole and Turning is performed on the outside diameter of an existing cylinder

Odd one out of the following

- ☐ Boring
- ☐ Slotting
- ☐ Facing
- ☐ Turning

Part geometry determined by the Shape of the cutting tool is called as_____.

- ☐ Facing
- ☐ Knurling
- ☐ Forming
- ☐ Tapping



Which of the following is not used as a marking tool?

- ☐ Prick Punch
- ☐ Combination Set
- ☐ Angle Plate
- ☐ Divider

In lathe, the tail stock and carriage are guided on.....

- ☐ Same guideways
- ☐ Different guideways
- ☐ None of the above
- ☐ Any of the above

Blade material in wooden jack plane is _____.

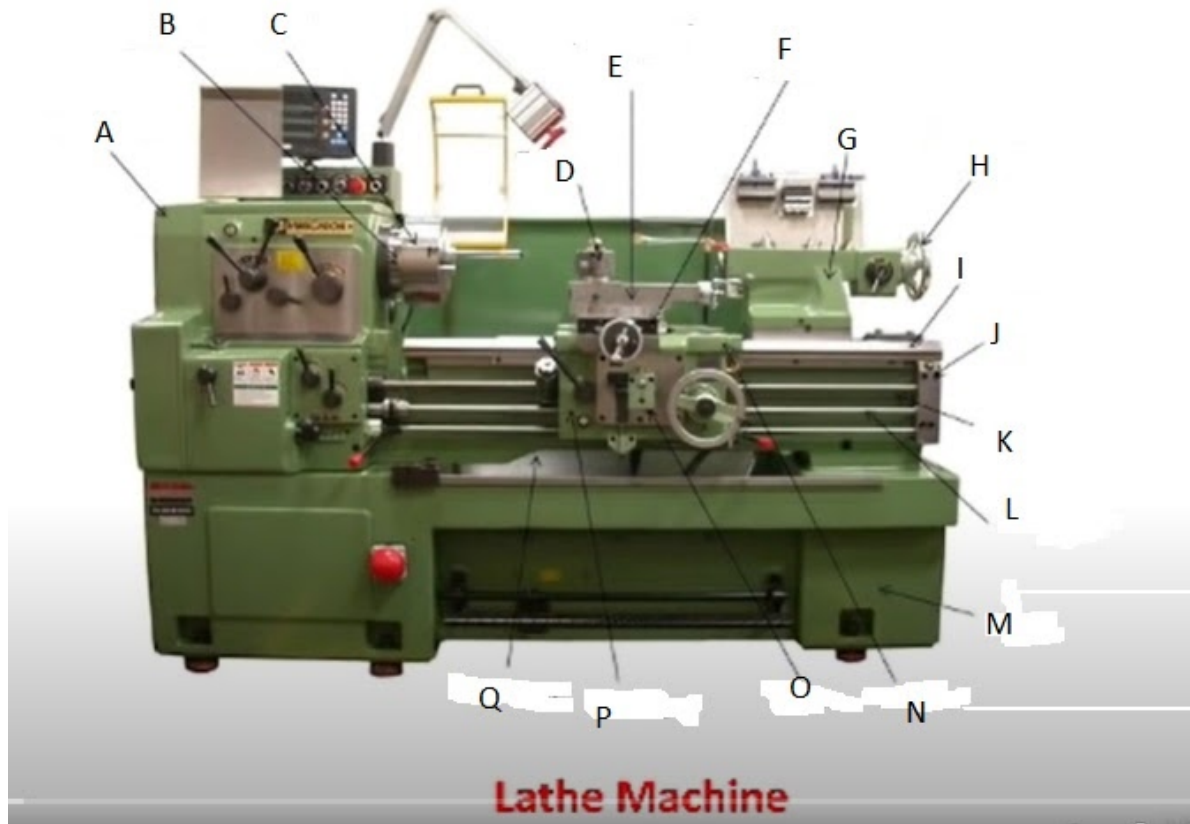
- ☐ High carbon steel
- ☐ High speed steel
- ☐ Mild steel
- ☐ None of the above

Central part of tree is called as _____.

- ☐ Bark
- ☐ Pith or medulla
- ☐ Heart wood
- ☐ Cambium layer



Identify the correct letter for the word you can fill in following blank: There can be two types of _____ i.e. 3 jaw and 4 jaw.



- ☐ C
- ☐ L
- ☐ E
- ☐ D

Which part of the lathe, serves as the housing for driving pulleys and back gear

- ☐ Tailstock
- ☐ Tool-post
- ☐ Carriage
- ☐ Headstock



A file with 20 teeth in 25 mm (1 inch) is called

- ☐ Second cut file
- ☐ Dead smooth file
- ☐ Rough file
- ☐ Bastard file

The cleaning of a file is done by

- ☐ Dipping in dilute-alcohol
- ☐ Using a file card
- ☐ Rubbing on wood
- ☐ Dipping in dilute alkali

Swab is used for

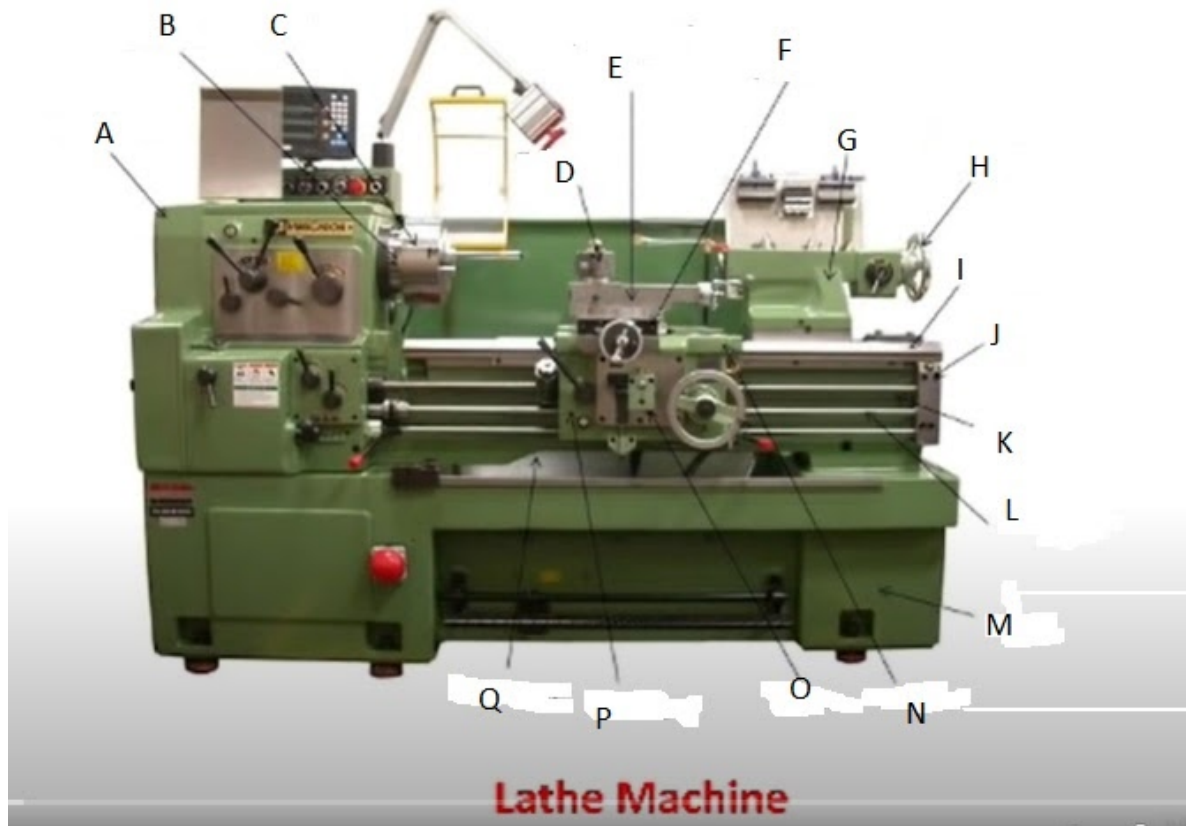
- ☐ Cleaning the moulding sand
- ☐ Reinforcement of sand in the top part of the moulding box
- ☐ Smoothing and cleaning out depressions in the mould
- ☐ Moistening the sand around the edge before removing pattern

Which is not true in the context of welding?

- ☐ power source may be AC or DC
- ☐ made of flux coated electrode
- ☐ Temperature of the arc order of 4000 degree Celsius
- ☐ Arc is created by high voltage and low current



Match the correct option regarding Lathe Machine: (a) A-Head Stock, C-Chuck, I-Guide Ways, Q-Chip Pan (b) Q-Chip Pan, N-Saddle, M-Leg, H- Spindle (c) B-Spindle, J-Bed, L-Feed Rod, G-Tool Post (d) C-Chuck, J-Bed, E-Compound Rest, N-Chuck

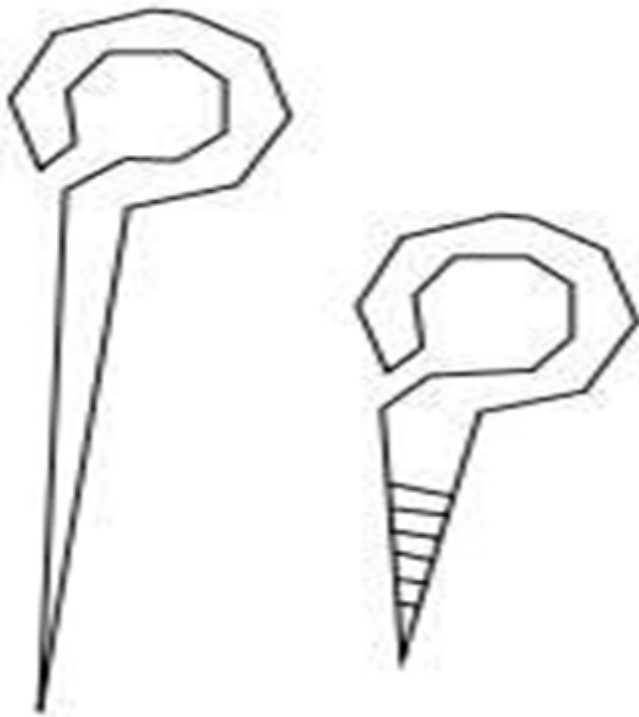


- ☐ d
- ☐ c
- ☐ a
- ☐ b

Cutting edge of chisel should be

- ☐ Brittle
- ☐ Hardened
- ☐ Case hardened
- ☐ Ductile

Identify the tool used in foundry shop



- ☐ Sprue pin
- ☐ Draw Spike
- ☐ Slick
- ☐ Vent rod

Unit of lathe which houses is the lathe spindle and control Levers for Speed selection is called

- ☐ cross slide
- ☐ feedbox
- ☐ Headstock
- ☐ carriage



welding zone in TIG arc welding is shielded by an atmosphere of

- ☐ Hydrogen
- ☐ Helium
- ☐ carbon dioxide
- ☐ Oxygen gas

The outer surface of the tree which acts as a cover for the inner portion is called

- ☐ Bark
- ☐ Sap wood
- ☐ Heart wood
- ☐ Cambium layer

Which wood is difficult to machine?

- ☐ Seasoned wood
- ☐ Kiln dried wood
- ☐ Old and used wood
- ☐ Freshly felled wood

Select the odd one out in context with the cupola.

- ☐ Metal
- ☐ Flux
- ☐ Calcium Carbonate
- ☐ Coke



Tool used to check whether the sand bed or molding box is horizontal or not?

- ☐ Trowel
- ☐ Mallet
- ☐ Spirit Level
- ☐ Smothers

Empty portion of the Cupola use for hot gases to escape out to atmosphere is called as _____

- ☐ Well
- ☐ Stack
- ☐ Combustion Zone
- ☐ Slag hole

All of the following statements are correct except

- ☐ carburizing flame is obtained when excess of acetylene is applied
- ☐ most of the oxy acetylene welding is done with natural flame obtained by applying equal volume of Oxygen and acetylene
- ☐ oxygen cylinder is usually painted with black colour
- ☐ Acetylene gas is stored in cylinders in liquid form



The best position to hold the job in the vice when filing is

- ☐ Arm level
- ☐ Eye Level
- ☐ Elbow level
- ☐ Shoulder level

In drilling of no cutting oil is used.

- ☐ Aluminium
- ☐ Copper
- ☐ Cast Iron
- ☐ High Carbon Steel

The files for use in fitting shop are made from

- ☐ chrome steel
- ☐ mild steel
- ☐ high carbon steel
- ☐ cast iron

The dowels are

- ☐ None of these
- ☐ Wooden nails
- ☐ Wire nails
- ☐ Box nails



Lathe Machine is used to machine which type of component

- ☐ Cylindrical symmetrical about y-axis
- ☐ Cylindrical symmetrical about x-axis
- ☐ Prismatic
- ☐ Any type of shape

A hacksaw blade is specified by its

- ☐ Length
- ☐ Number of teeth
- ☐ Material
- ☐ Width

Temperature of the combustion zone is between _____ degree Celsius

- ☐ 930-1470
- ☐ 1890- 2100
- ☐ 1230- 1500
- ☐ 1540-1870

The percentage of carbon in cast iron alloy varies between

- ☐ 0.5 to 1.0%
- ☐ 1.0 to 1.5%
- ☐ 0.1 to 0.2 %
- ☐ 2.5 to 3.5%



In lathe, form tools are used to produce

- ☐ Threads
- ☐ Cylindrical surfaces
- ☐ The surfaces which are neither cylindrical nor tapered
- ☐ Tapered surfaces

Roll Number *

Your answer

The Lathe carriage serves the following purpose of the tool

- ☐ Supporting
- ☐ Guiding
- ☐ All of the above
- ☐ Feeding

The product from blast furnace is called

- ☐ cast iron
- ☐ steel
- ☐ pig iron
- ☐ wrought iron



In dial indicator, which of the following mechanism is used for converting the linear motion of plunger into rotary motion of pointer?

- ☐ Screw Thread Mechanism
- ☐ Pneumatic Mechanism
- ☐ Rack and Pinion Mechanism
- ☐ Quick Return Mechanism

Which one of the following is not a boring tool?

- ☐ Gimlet
- ☐ C. Clamp
- ☐ Bradawl
- ☐ Auger

The place where one can hold the drill (Tool) in lathe machine during drilling operation.

- ☐ Tail Stock
- ☐ Chuck
- ☐ Either in Chuck or Tool Post
- ☐ Tool Post

Identify the incorrect statement about wrought iron

- ☐ is highly resistant to corrosion and rusting
- ☐ is difficult to forge
- ☐ is characterised by percentage of carbon less than 0.2%



which of the following is a lathe accessory?

- ☐ compound rest
- ☐ tool post
- ☐ Headstock
- ☐ lathe carrier or dogs

Lathe bed is generally made of

- ☐ cast iron
- ☐ cast Steel
- ☐ mild steel
- ☐ wrought iron

Cutting tool will remain _____ in the lathe

- ☐ Stationary
- ☐ None of these
- ☐ Either stationary or can be moving
- ☐ Moving

By which instrument, you can mark and draw the vertical lines on the job piece?

- ☐ centre punch
- ☐ odd leg calliper
- ☐ try square
- ☐ scriber



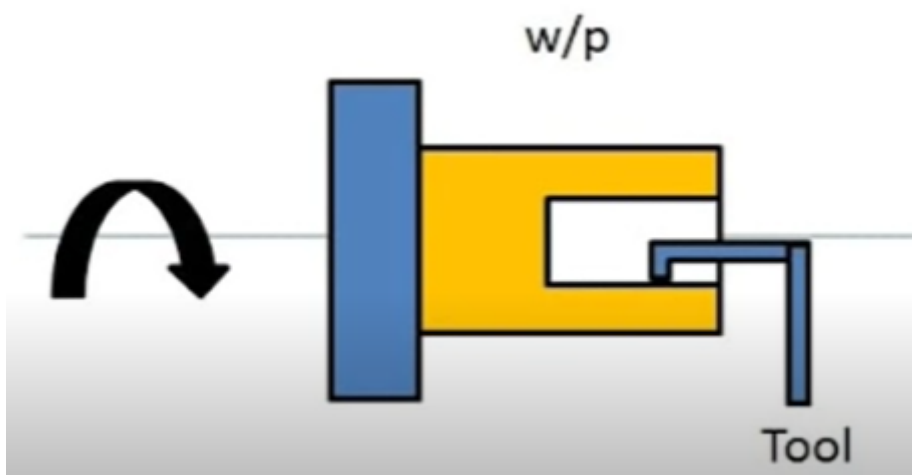
Which type of jaw can not be used for eccentric turning

- ☐ 3 jaw
- ☐ Both 3 jaw and 4 jaw
- ☐ 4 jaw
- ☐ None of these

The angle of centre punch is generally

- ☐ 90 degrees
- ☐ more than 90 degrees
- ☐ less than 90 degrees
- ☐ Depends upon hardness of workpiece surface, which is to be marked

Identify the operation over the lathe showing in the picture



- ☐ Facing
- ☐ Turning
- ☐ Drilling
- ☐ Boring



Electrode used in welding are coated

- ☐ add alloying elements
- ☐ this coating is not expected to provide protective atmosphere to weld
- ☐ stabilize the arc
- ☐ prevent electrode from contamination

Which of the following operation performed on lathe machine?

- ☐ material removing
- ☐ metal joining
- ☐ All of these
- ☐ none of these

Following type of file is used in wood work

- ☐ Half round file
- ☐ Bastard file
- ☐ All of the above
- ☐ Rasp file



Name the tool used to pierce series of small holes in the molding sand in the cope portion.

- ☐ Swab
- ☐ Slicks
- ☐ Vent rod
- ☐ Sprue Pin

In lathe, Work piece is to be hold in

- ☐ Carriage
- ☐ Chuck
- ☐ Tail Stock
- ☐ Head Stock

Which of the following has one movable jaw and one fixed jaw?

- ☐ Bench vice
- ☐ None of these
- ☐ Mallet
- ☐ Hammer



Which type of jaw is better for heavier job

- ☐ 4 jaw
- ☐ None of these
- ☐ Both 3 jaw and 4 jaw
- ☐ 3 jaw

The cupola is used to make

- ☐ cast iron
- ☐ wrought iron
- ☐ steel.
- ☐ pig iron

Which of the following welding techniques uses non-consumable electrodes?

- ☐ MIG welding
- ☐ TIG welding
- ☐ Thermal welding
- ☐ submerged arc welding

Clearance between matting part is measured by

- ☐ Dial Gauge
- ☐ Feeler Gauge
- ☐ Calliper
- ☐ Vernier Height Gauge



Electronic components are usually joined by

- ☐ Brazing
- ☐ Sintering
- ☐ Soldering
- ☐ resistance welding

Name the tool used for smoothing or slicking the surfaces of molds

- ☐ Slicks
- ☐ Gaggers
- ☐ Trovel
- ☐ Swab

During turning operations-on a lathe, the square or irregular shaped workpieces are mounted in

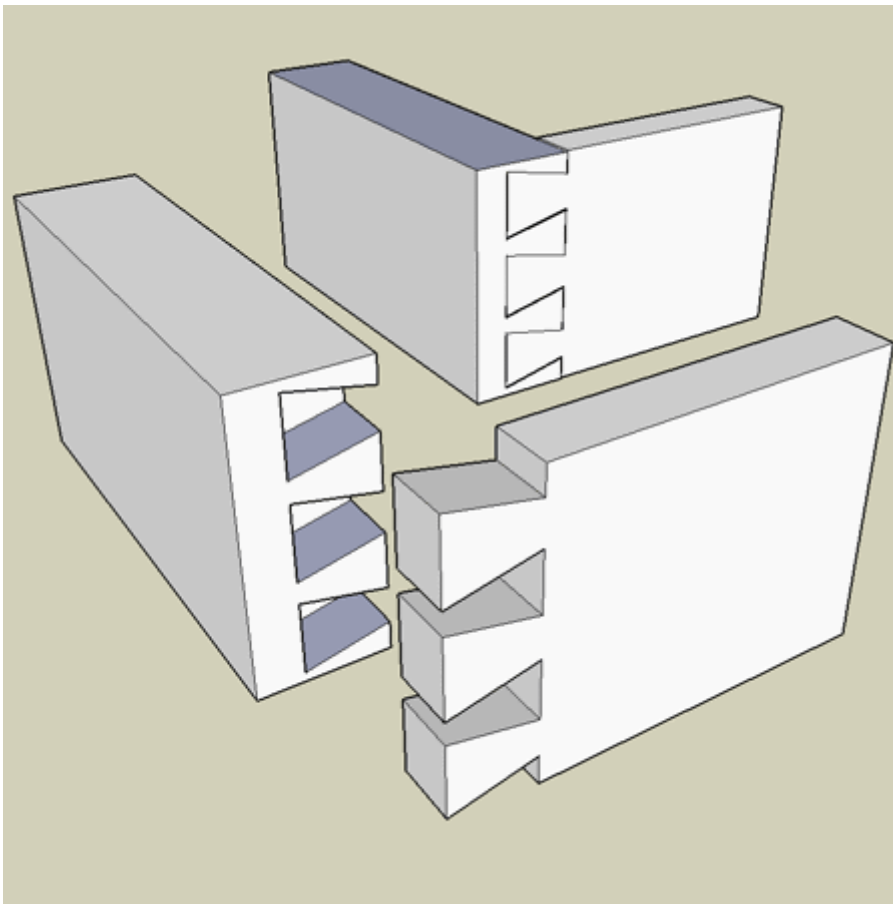
- ☐ four jaw self-centering chuck
- ☐ independent chuck
- ☐ collet chuck
- ☐ three jaw chuck



previously drilled and reamed parts can be turned between centers by mounting parts on

- ☐ Faceplate
- ☐ Mandrel
- ☐ independent chuck
- ☐ self centering chuck

Which name is appropriate for the joint shown in picture



- ☐ Tee Joint
- ☐ Mitre Joint
- ☐ Mortise and tenon joints
- ☐ Dovetail Joint



18-4-1 high speed steel contains

- ☐ 18 % nickel
- ☐ 1% cobalt
- ☐ None of the above
- ☐ 4 % chromium

The main constituent of soldering alloy are

- ☐ Tin, Copper and lead
- ☐ Tin , lead and magnesium
- ☐ Tin and lead
- ☐ Tin and copper

When a pattern is made in three parts, the top part, is known as a

- ☐ None of these
- ☐ Drag
- ☐ Cheek
- ☐ Cope

Tool rest in lathe can also be known as

- ☐ Saddle
- ☐ Tool post
- ☐ Cross Slide
- ☐ Compound rest



When a pattern is made in three parts, the _____ is known as a drag

- ☐ Middle part
- ☐ None of these
- ☐ Top part
- ☐ Bottom part

Which is the most accurate of the following chucks?

- ☐ collet chuck
- ☐ three jaw chuck
- ☐ four jaw chuck
- ☐ independent chuck

Identify the correct statement

- ☐ Both 3 jaw and 4 jaw are having same gripping power
- ☐ None of these is correct
- ☐ 3 jaw is having more gripping power over the 4 jaw chuck
- ☐ 4 jaw is having more gripping power over the 3 jaw chuck

By turning operation we can_____.

- ☐ All of these
- ☐ reduce the length
- ☐ reduce the diameter
- ☐ cut the slots



spot the odd one out

- ☐ Chucks
- ☐ cross slide
- ☐ Mandrel
- ☐ tool holder

Following types of machines are used in carpentry shop

- ☐ Grinder
- ☐ Lathe machine
- ☐ All of the these
- ☐ Thickness planning Machine



Name the tool shown in diagram



- ☐ Adjustable Frame Hacksaw
- ☐ Tenon Saw
- ☐ Coping Saw
- ☐ Panel Saw

surface plate's top is made of

- ☐ Mild steel
- ☐ Cast iron
- ☐ Aluminium
- ☐ Stainless Steel



Face Plate in a lathe is attached with the

- ☐ Tool Post
- ☐ Cross Slide
- ☐ Lead Screw
- ☐ Spindle

During taper turning, the compound rest is swivelled through an angle given by

- ☐ $\tan \phi = (D-d)/l$
- ☐ $\tan 2\phi = (D-d)/2l$
- ☐ $\tan \phi = (D-d)/2l$
- ☐ $\tan 2\phi = (D-d)/l$

Generally is used to scribe straight lines at right angles.

- ☐ Surface Plate
- ☐ Tri Square
- ☐ Radius Gauge
- ☐ Bevel Protractor

Weld spatter is

- ☐ Filter metal used in brazing
- ☐ a flux
- ☐ A welding defects
- ☐ an electrode



on a lathe machine ,a mandrel is used

- ☐ for checking the accuracy of the finished job
- ☐ holding very long and heavy job
- ☐ as a taper turning attachment
- ☐ holding and rotating a hollow piece of work

The process of removing moisture from freshly cut down trees is known as:

- ☐ Drying
- ☐ Seasoning
- ☐ De-moistening
- ☐ None of the these

in DC Welding district polarity(electrode negative) results in

- ☐ smaller weld pod
- ☐ Lower penetration
- ☐ lower deposition rate
- ☐ Less heating of workpiece

Following is also known as back saw

- ☐ Cross cut saw
- ☐ Rip saw
- ☐ Coping saw
- ☐ Tenon saw



Least count of vernier caliper having vernier scale length 49 mm and 50 divisions on vernier scale will be

- ☐ 0.05 mm
- ☐ 0.1 mm
- ☐ 0.01 mm
- ☐ 0.02 mm

Angle plate slots are made for

- ☐ Accommodating the bolts
- ☐ Weight reduction.
- ☐ Increasing the strength of angle plate

The Rusting of stainless steel gets prevented to a considerable extent by alloying it with

- ☐ vanadium
- ☐ manganese
- ☐ cobalt
- ☐ chromium

the process of bevelling the extreme end of a workpiece is called

- ☐ Sopt facing
- ☐ Chamfering
- ☐ Buffing
- ☐ Necking



By facing operation we can_____.

- ☐ reduce the diameter
- ☐ cut the slots
- ☐ reduce the length
- ☐ none of these

In a taper turning exercise on lathe, the following details are given on the component drawing: amount of-taper= $1/20$. difference in the diameters of big and small end of the tapered portion = 8 mm What is then the length of tapered portion?

- ☐ 160 mm
- ☐ 80 mm
- ☐ 40 mm
- ☐ 240 mm

Scriber is a

- ☐ Measuring Tool
- ☐ Sharpening Tool
- ☐ Marking Tool
- ☐ Cutting Tool



_____saw is used for cutting quick or sharp curves either internal or external.

- ☐ Coping saw
- ☐ All of the above
- ☐ Tenon saw
- ☐ Rip saw

Which of the following tool is used to make the surface plain?

- ☐ metal jack plane
- ☐ none of these
- ☐ try square
- ☐ mallet

Following type of tool is used in carpentry shop for making holes in wooden piece

- ☐ Hand drill
- ☐ Gimlet drill
- ☐ Ratchet drill
- ☐ All of the these



The type of tool used on a lathe machine is

- ☐ two-point cutting tool
- ☐ single-point cutting tool
- ☐ three-point cutting tool
- ☐ multi-point cutting tool

Cupola is a _____ device.

- ☐ Moulding
- ☐ Melting
- ☐ Smoothing
- ☐ Boiling

which is closest to purest form of iron?

- ☐ cast iron
- ☐ mild steel
- ☐ grey iron
- ☐ wrought iron

Identify the hardest metal

- ☐ tungsten
- ☐ diamond
- ☐ iron
- ☐ platinum



Knurling is the process of

- ☐ bevelling the extreme end of a work piece
- ☐ taper turning by setting the compound rest at an angle
- ☐ embossing a diamond shaped pattern on the job
- ☐ finishing a piece which has already been drilled

Chaplets are :-

- ☐ Core binders
- ☐ Mould seats to support core
- ☐ Core supporters
- ☐ Core projections

steady rest is lathe unit that is used for

- ☐ supporting the bed
- ☐ holding very long and heavy jobs
- ☐ performing knurling operation
- ☐ external taper turning

..... is not a cutting tool.

- ☐ File
- ☐ Chisel
- ☐ Scraper
- ☐ Plier



The stainless steels owe their corrosion resistance to the presence of

- ☐ chromium
- ☐ cobalt
- ☐ manganese
- ☐ silicon

The direction of feed in Threading operation is _____.

- ☐ can be either parallel or perpendicular to axis of rotation
- ☐ Parallel in the starting and become perpendicular thereafter
- ☐ Perpendicular to the axis of rotation
- ☐ Parallel to axis of rotation

..... is used for a wood work.

- ☐ Rasp file
- ☐ Pillar file
- ☐ Mill file
- ☐ Double cut file

The four jaw self-centering chuck is to be preferred for

- ☐ when a large number of components are to be turned and parted off from a bar
- ☐ setting up of heavy and irregular shaped work
- ☐ turning of aluminium and brass castings
- ☐ quick setting and accurate centering of workpiece



The teeth of hacksaw blade are bent

- ☐ Alternatively towards right and left
- ☐ Towards Right
- ☐ Towards Left
- ☐ According to workpiece hardness

The brazing process is carried out in the temperature range(degree Celsius)

- ☐ 180-250
- ☐ 60-150
- ☐ 450-900
- ☐ 250-375

Universal Marking Surface Gauge has less number of degrees of freedom as compared to Surface Gauge.

- ☐ True
- ☐ False

which of the following welding process uses consumable electrodes?

- ☐ MIG welding
- ☐ TIG welding
- ☐ thermit welding
- ☐ laser welding



What is the purpose of Chamfering on a work piece over the Lathe Machine

- ☐ To remove Burr
- ☐ All the these
- ☐ To protect the ends of work piece
- ☐ To look better

Which of the following is not a holding vice?

- ☐ Carpentry vice
- ☐ Mallet
- ☐ Fitting vice
- ☐ Tap wrench

Chisels is/are made of

- ☐ High carbon steel
- ☐ Cast iron
- ☐ High Speed steel
- ☐ Mild Steel

in lathe machine material is removed by

- ☐ Rotating workpiece against a rotating cutter
- ☐ feeding a workpiece against a cutter having reciprocate motion
- ☐ Rotating workpiece against a cutter
- ☐ feeding the workpiece against a rotating cutter



Strongest form of an angle joint used in cabinet work:

- ☐ Halving joint
- ☐ Dovetail joint
- ☐ Mortise and Tenon joint
- ☐ Housing joint

The most important parameter that specify a lathe machine is

- ☐ maximum speed of spindle
- ☐ Length of the bed
- ☐ distance between centers
- ☐ maximum diameter of the job and swing

In a centre lathe, the spindle speed will be lowest during

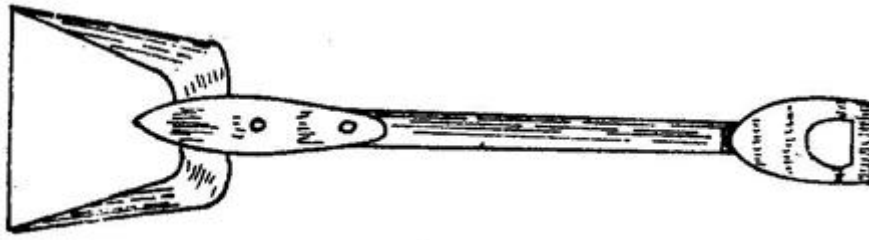
- ☐ taper turning
- ☐ parting off
- ☐ thread cutting
- ☐ knurling

Identify the correct statement

- ☐ 3 jaw is having more centering accuracy over the 4 jaw chuck
- ☐ Both 3 jaw and 4 jaw are having same accuracy
- ☐ None of these is correct
- ☐ 4 jaw is having more centering accuracy over the 3 jaw chuck



Identify the tool used in foundry shop



- ☐ Lifter
- ☐ Trovel
- ☐ Showel
- ☐ Rammer

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