



## Condensation Polymerisation

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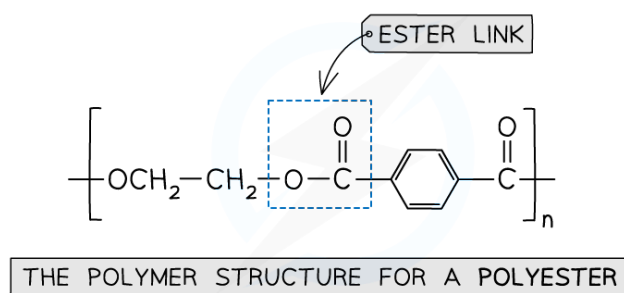
- \* Formation of Polyesters
- \* Formation of Polyamides
- \* Repeat Units & Monomers



# Formation of Polyesters

- Addition polymerisation has been covered in reactions of alkenes
  - They are made using monomers that have C-C double bonds joined together to form polymers such as (poly)ethene
- Condensation polymerisation is another type of reaction and is used in the making of polyesters
  - A small molecule (e.g. a water molecule) is lost when the monomers join together to form a polyester
  - Polyesters contain ester linkages

## Example of a polyester

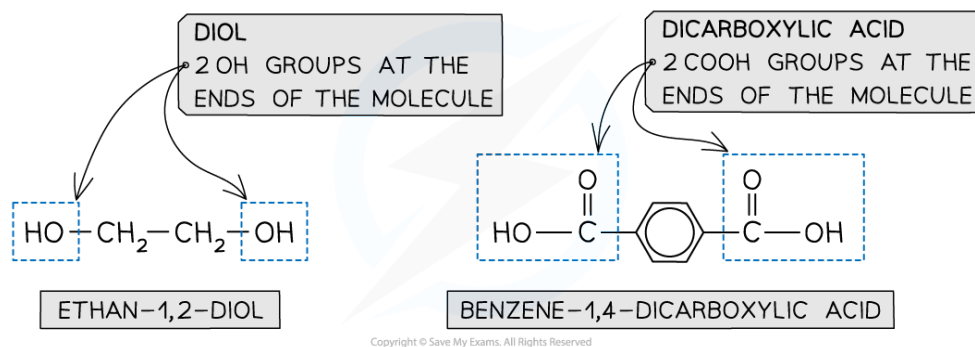


*This polymer structure shows an ester functional group linking monomers together*

## Formation of polyesters

- A diol and a dicarboxylic acid are required to form a polyester
  - A diol contains 2 -OH groups
  - A dicarboxylic acid contains 2 COOH groups

## Diol and dicarboxylic acid examples



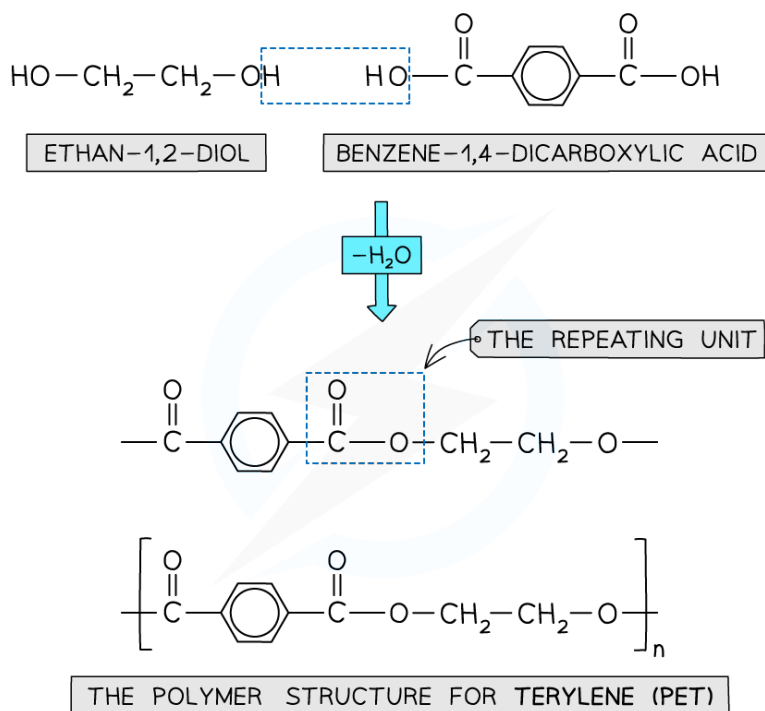
**The position of the functional groups on both of these molecules allows condensation polymerisation to take place effectively**



Your notes

- When the polyester is formed, one of the  $\text{-OH}$  groups on the diol and the hydrogen atom of the  $\text{-COOH}$  are expelled as a water molecule ( $\text{H}_2\text{O}$ )
- The resulting polymer is a polyester

## Forming polyethylene terephthalate (PET)



**Expulsion of a water molecule in this condensation polymerisation forms the polyester called Polyethylene terephthalate also known as Terylene or PET**

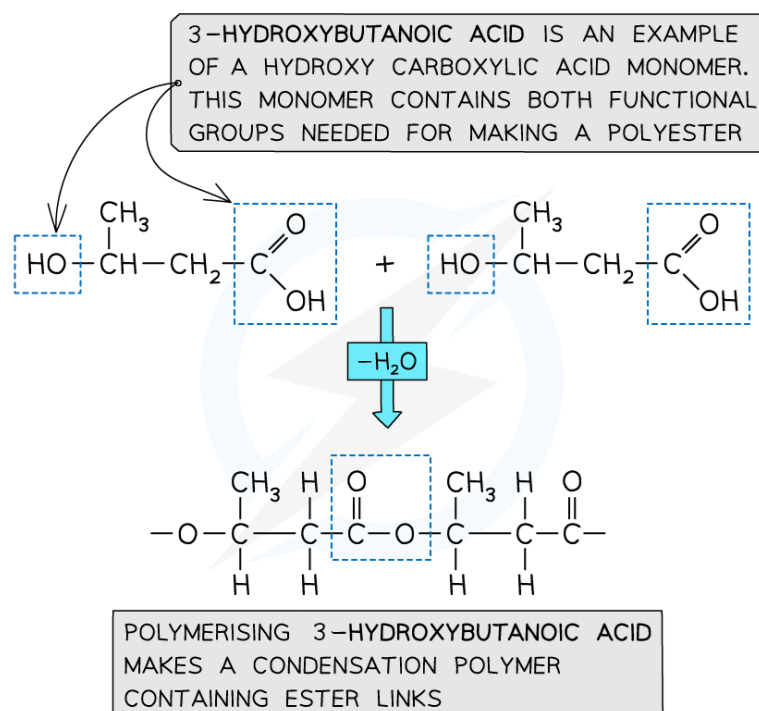
## Hydroxycarboxylic acids

- So far the examples of making polyesters have focused on using 2 separate monomers for the polymerisation
- There is another route to making polyesters
- A single monomer containing both of the key functional groups can also be used
- These monomers are called hydroxycarboxylic acids
  - They contain an alcohol group ( $\text{-OH}$ ) at one end of the molecule while the other end is capped by a carboxylic acid group ( $\text{-COOH}$ )

## Using hydroxycarboxylic acids to form condensation polymers



Your notes



**Both functional groups needed to make a polyester come from the same monomer**



### Examiner Tips and Tricks

- Polyesters can be made using condensation polymerisation
- The monomers needed are diols and dicarboxylic acids / dioyl chlorides or a single hydroxycarboxylic acid monomer

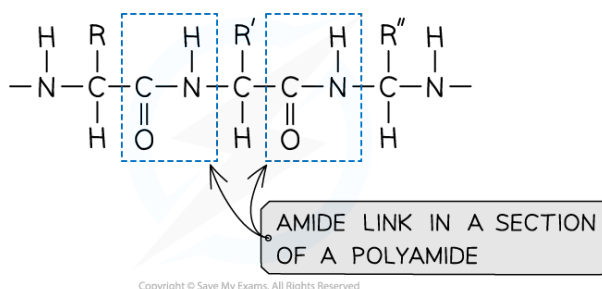


# Formation of Polyamides

## Amide link

- Polyamides are also formed using condensation polymerisation

## Section of a polyamide highlighting the amide links



*An amide link – also known as a peptide link – is the key functional group in a polyamide*

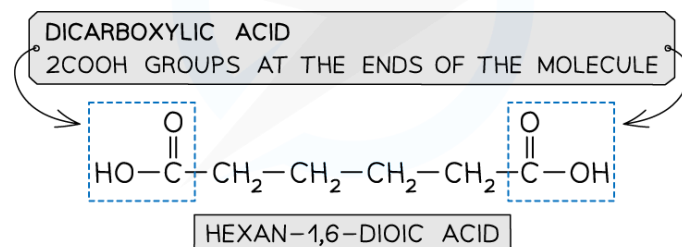
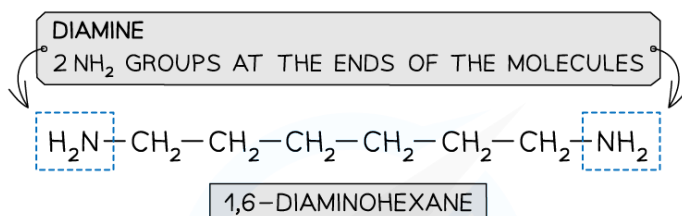
## Monomers

- A diamine and a dicarboxylic acid are required to form a polyamide
  - A diamine contains 2  $\text{-NH}_2$  groups
  - A dicarboxylic acid contains 2  $\text{-COOH}$  groups
- Dioyl dichlorides can also be used to react with the diamine instead of the acid
  - A dioyl chloride contains 2  $\text{-COCl}$  groups
- This is a more reactive monomer than dicarboxylic acid. However, a more expensive alternative

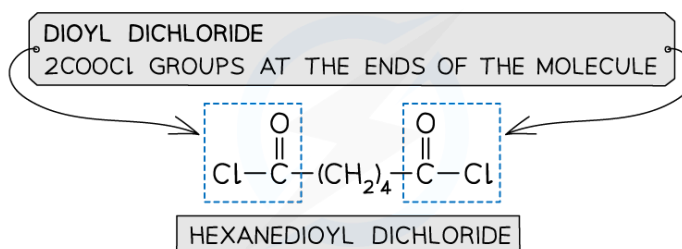
## Examples of the monomers required to form polyamides



Your notes



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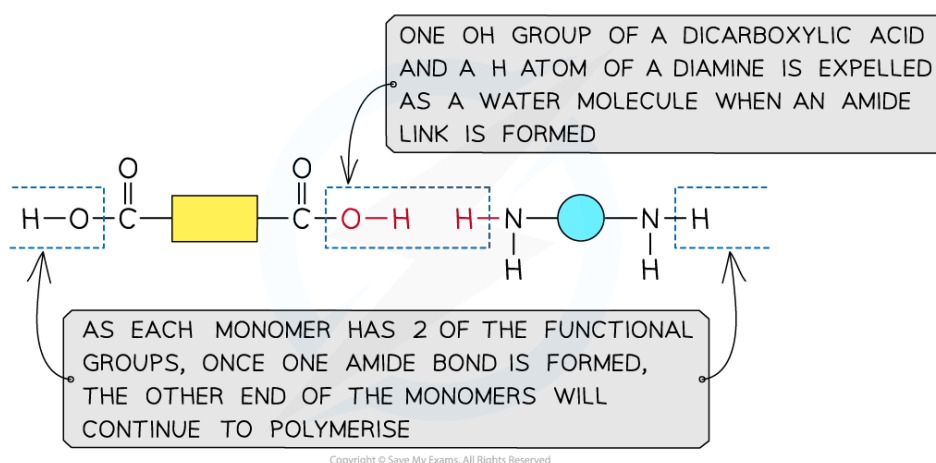


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*The position of the functional groups on these molecules allows condensation polymerisation to take place effectively*

## Formation of polyamides

### Forming an amide link



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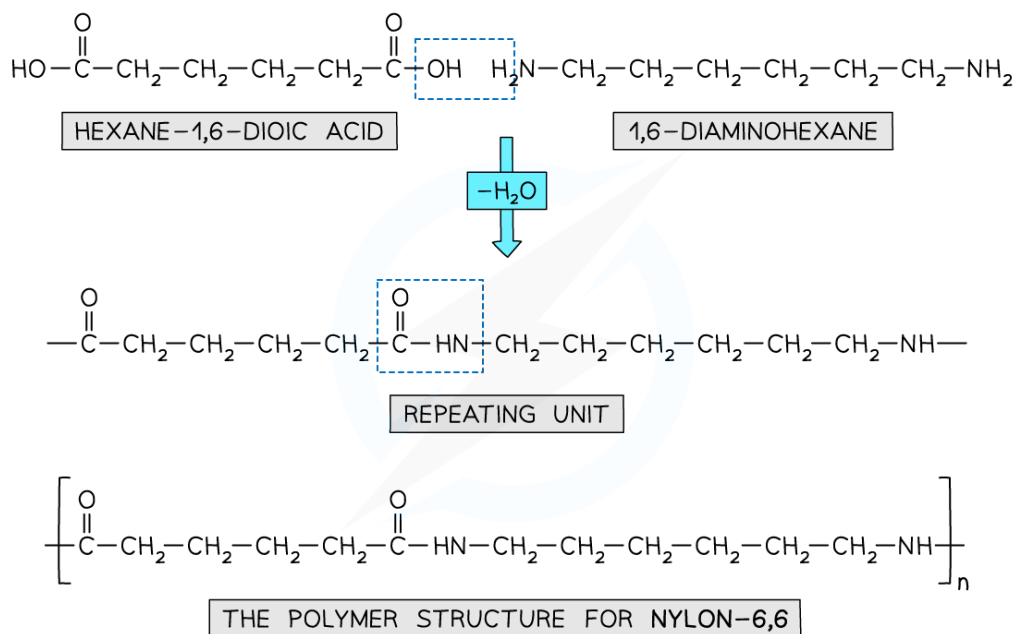
*This shows the expulsion of a small molecule as the amide link forms*



Your notes

- Nylon 6,6 is a synthetic polyamide
- Its monomers are 1,6-diaminohexane and hexane-1,6-dioic acid
  - The '6,6' part of its name arises from the 6 carbon atoms in each of Nylon 6,6 monomers

## Forming nylon 6,6



**Nylon 6,6 is a synthetic polyamide made using specific diamine and dicarboxylic acid monomers**

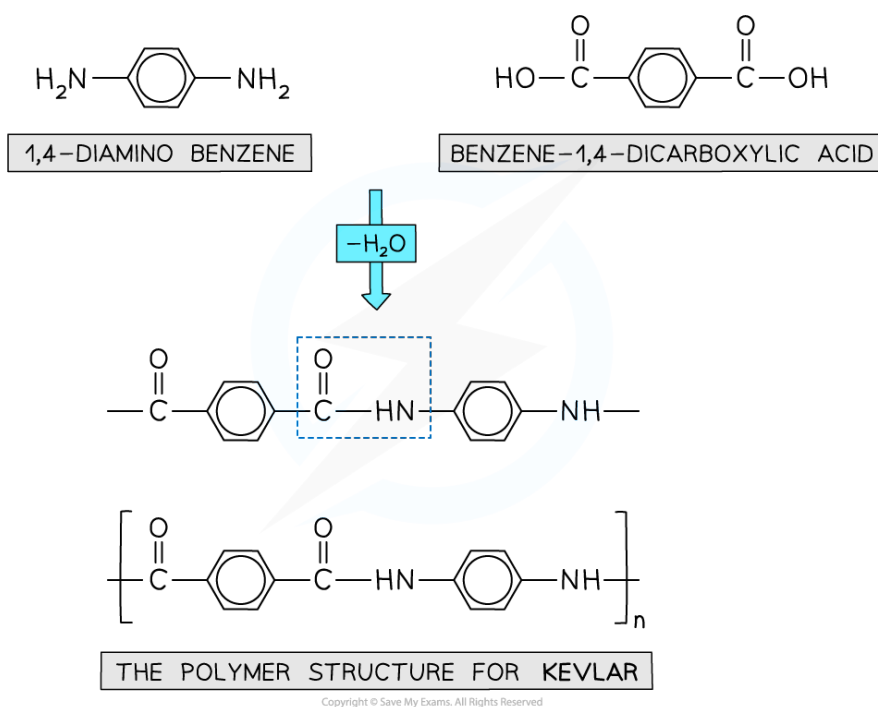
## Kevlar

- Kevlar is another example of a polymer formed through condensation polymerisation
- The polymer chains are neatly arranged with many hydrogen bonds between them
- This results in a strong and flexible polymer material with fire resistant properties
- These properties also lend Kevlar to a vital application in bullet-proof vests
- The monomers used to make Kevlar
  - 1,4-diaminobenzene
  - Benzene-1,4-dicarboxylic acid
- As seen with Nylon, a diol chloride can be used instead of the acid as well (benzene-1,4-diyl chloride)

## Forming Kevlar



Your notes



*Kevlar is made using specific diamine and dicarboxylic acid monomers*

## Aminocarboxylic acids

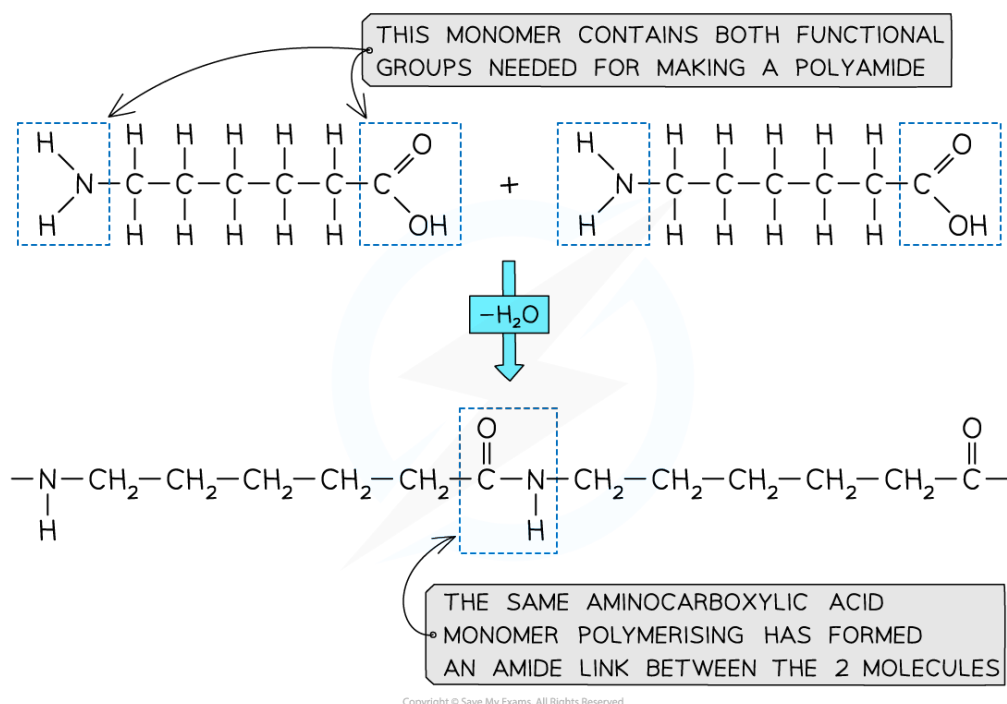
- So far, condensation polymerisation has covered the use of monomers that contain 2 of the same functional group (eg. diamine, Diol etc.)
- It is possible to carry out a condensation polymerisation where one monomer provides both of the function groups necessary for an amide/peptide link
- For example, 6-aminohexanoic acid has an amino group and a carboxylic acid group on the same molecule
- Molecules like this are called amino carboxylic acids
- They are able to polymerise to form a structure similar to Nylon 6,6

## Forming nylon 6,6 using a single monomer





Your notes

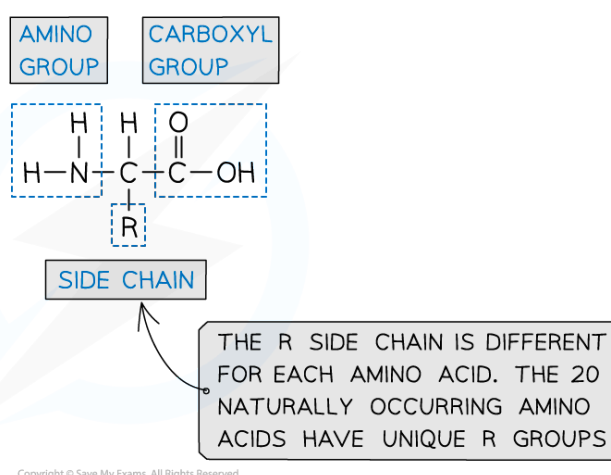


**6-aminohexanoic acid polymerises to make the synthetic polymer nylon 6,6**

## Making Proteins

- Proteins are vital biological molecules with varying functions within the body
- They are essentially polymers made up of amino acid monomers
- Amino acids have an aminocarboxylic acid structure
- Their properties are governed by a branching side group - the R group

## The functionality of an amino acid



**Amino acids contain an amine group, an acid group and a unique R group**

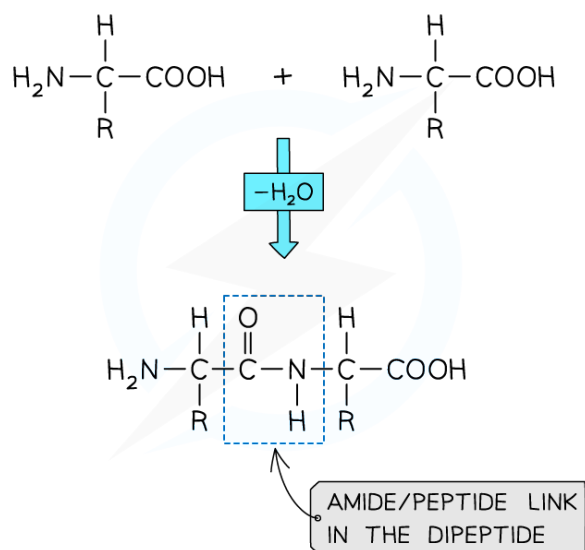


Your notes

- Different amino acids are identified by their unique R group
- The name of each amino acid is given using 3 letters
  - For example, Glutamine is known as 'Gln'
- Dipeptides can be produced by polymerising 2 amino acids together
  - The amine group ( $-\text{NH}_2$ ) and acid group ( $-\text{COOH}$ ) of each amino acid are used to polymerise with another amino acid
- Polypeptides are made by polymerising more than 2 amino acids together

## Forming dipeptides and polypeptides

2 AMINO ACIDS REACT TOGETHER TO FORM A DIPEPTIDE



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*Dipeptides and polypeptides are formed by polymerising amino acid molecules together*

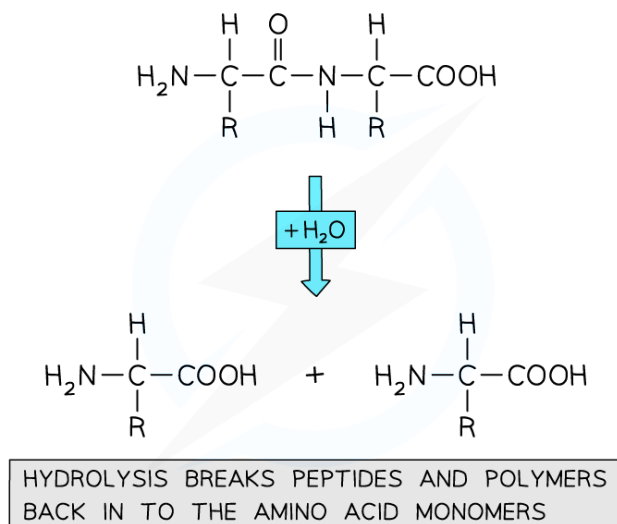
## Protein hydrolysis

- Proteins (polypeptides) can be broken down into its constituent amino acids
- This process occurs through a hydrolysis reaction

## Hydrolysing proteins



Your notes



*Hydrolysis of proteins produces the component amino acids*



### Examiner Tips and Tricks

- Become familiar with the structures of the different monomers that can be used to make condensation polymers.
- Also, remember that exam questions will require you to identify the key functional groups and also draw small sections of polymers.

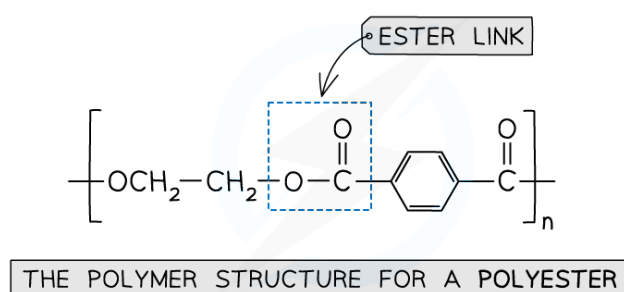


## Deducing the Repeat Unit of a Condensation Polymer

### Repeat units for condensation polymers

- Remember we can tell the type of polymerisation by identifying the linking between the monomers
  - If a chain of carbon atoms is present, the polymer is an addition polymer
  - If there is an ester link, the polymer is a polyester (formed by condensation polymerisation)

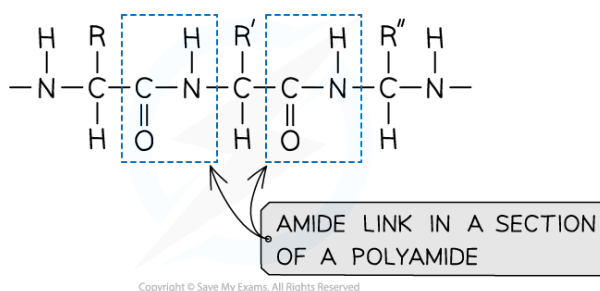
### Example polyester structure



**Polyesters contain the ester link**

- If there is an amide link, the polymer is a polyamide (formed by condensation polymerisation)

### Example polyamide structure



**Polyamides contain the amide or peptide link**

- In condensation polymerisation, the monomers either contain:

- 2 monomers each with the same functional group, such as a diamine with a dicarboxylic acid or
- One single monomer that has both of the functional groups needed for polymerisation, such as an aminocarboxylic acid



Your notes



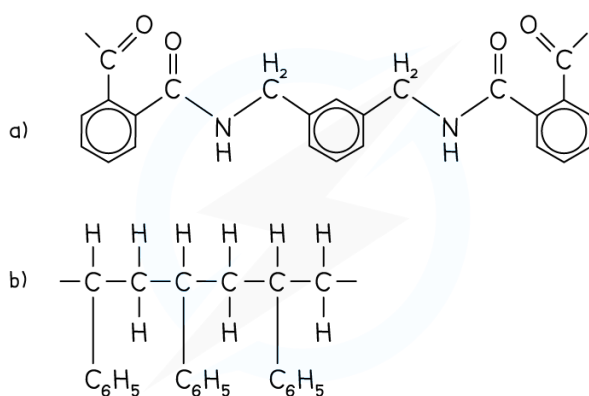
### Examiner Tips and Tricks

- Remember: in condensation polymerisation, a small molecule is expelled as a result of the 2 monomers joining together.
- When a dioic acid and diamine polymerise, a water molecule is expelled
  - OH from acid and H from the amine
- When a dioyl chloride and diamine are polymerised, a hydrochloric acid molecule is expelled
  - Cl from the chloride and H from the amine



### Worked Example

Draw the repeating unit and identify the monomers used to make the following polymers



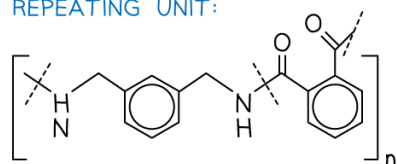
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**Answer:**

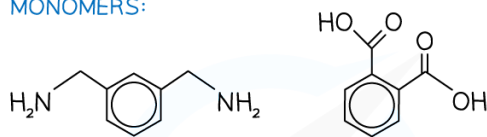


Your notes

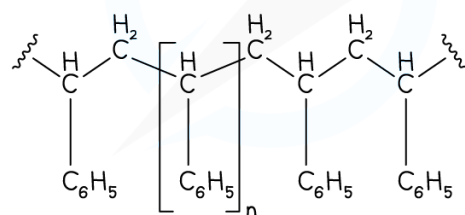
a) REPEATING UNIT:



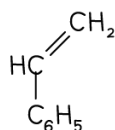
a) MONOMERS:



b) REPEATING UNIT:



b) MONOMERS:



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## Identifying Monomers in Condensation Polymers

- When a section of polymer is presented, the monomers can be identified by considering the small molecules expelled from the monomers
- If a water molecule is expelled, the -OH must have been from an acid group
- The hydrogen atom may be from an amine group of a monomer.
- If the molecule was hydrochloric acid (HCl), a diol chloride monomer may have been used