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Evidence of the coexistence of multivalence cerium oxide nano-particles in a sodium borate glass



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ABSTRACT

A sodium borate glass containing both trivalent cerium oxide and tetravalent cerium oxide states nano particles of 2–5 nm in size was successfully prepared by doping the glass with varying amounts of cerium (IV) oxide with. X-ray absorption spectroscopy measurement was used to determine the coexistence of the multivalent state of cerium oxide in the borate glass. Significant changes in the trivalent and tetravalent cerium oxide concentrations were observed when the glass was melted using different melting parameters and different raw materials. Glass made with borax that contained of 0.05mols of CeO_2 and melted at $1100\,^{\circ}C$ for $3\,h$ had the highest concentration of trivalent cerium oxide. Transmission electron micrographs confirmed the release of trivalent CeO_2 and tetravalent CeO_2 nanoparticles from the glassy matrix. Fourier transform Infrared measurements suggest that the CeO_2 in the glass acts as both a glass-former and glass modifier.

1. Introduction

Cerium oxide (CeO_2) has been of interest in recent years due to its many applications such as a catalyst, and in scintillators, fuel cells, oxygen sensors [1,2], and biomaterials [3]. Unlike the other lanthanide elements, Ce can exist in both trivalent Ce3+ (Ce2O3-reduced) and tetravalent Ce4+ (CeO_2 -oxidized) states as it has two partially filled subs-shells, 4f and 5d, allowing several excited states [4–6]. Cerium oxide is usually in the form of Ce4+ with stable electronic configuration where every oxygen surrounded by a cerium is in a tetrahedral position. Trivalent Ce3+ originates from the transition of 5d levels to the 2f ground state, but Ce3+ has the potential to form Ce^{4+} by losing a 4f electron to by direct ionization or by trapping a hole [7]

$$Ce^{3+}\,+\,h^+\rightarrow\,Ce^{4+}$$

$$Ce^{4+} + e^- \rightarrow Ce^{3+}$$

In order to understand this multivalence existence an Arrhenius-based equation is modeled [8] for the high temperature reduction and oxidation of CeO_2 . Since this reaction

 $CeO_2CeO_{2-\delta}+\frac{\delta}{2}O_2$ is an equilibrium reaction, both reduction or oxidation reactions can take place at any given time. This ability to

form mixed valence state ceria nanoparticles is useful in many biological and industrial applications [9–17]. When cerium oxide is present in a borate glass a significant amount of cerium oxide is present as the less stable Ce3 + configuration with an oxygen vacancy due to $5d \rightarrow 4f$ emission [9–11]. When CeO₂ is added to the glass, trapped electron centers and trapped hole centers are inhibited and the multi-valent Ce3+ and Ce4+ ions coexist within the glass network. This gives rise to new properties and a new bioglass due to the multivalent ceria nanoparticles [16–18].

Cerium oxide nanoparticles have also been found to have antioxidant properties [17,18] and are able to scavenge and neutralize toxic radicals generated in living systems by oxygen consuming processes as well as environmental conditions [12,19]. The accumulation of these toxic radicals have been implicated in a host of diseases such as cancer, diabetes, Alzheimer's and inflammatory conditions [13,19].

Currently, the formation of polyvalent nanoceria, within a glass, with a specific ratio of Ce³⁺/Ce⁴⁺ is not well understood. Moreover, no studies have addressed what ratio is required for cell survival and antioxidant properties, but there is an understanding that the cerium oxide ratios affect the antioxidant activity [19].

in the present study, a glass that is stable against crystallization and is soluble in distilled water was synthesized by doping with CeO_2 to

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produce both trivalent $Ce3+(Ce_2O_3)$ and tetravalent $Ce4+(CeO_2)$ nanoparticles. These mixed-valence-state nanoparticles are hermetically sealed within the glass when heat treating the glass during cooling [20]. These nano particles are released from the glass when dissolved in water.

In order to study the cerium valence states in the novel glass, in-situ valence states of Ce3+ and Ce4+ was determined using X-ray Absorption Near Edge Structure (XANES) spectroscopy. XANES data was obtained at Ce L3 edge for all the glass samples at the Inner Shell Spectroscopy (ISS) beamline at the National Synchrotron Light Source II at the Brookhaven National Laboratory. XANES spectroscopy can measure in-situ valence states of redox-sensitive elements such as cerium with a much higher accuracy when compared to X-ray photoelectron spectroscopy which can reduce additional Ce4+ to Ce3+ under high-vacuum, thus overestimating the Ce 3+ concentration. XANES can circumvent this limitation and, therefore, is a more appropriate technique to study the in-situ valence states of Ce3+ and Ce4+ [21-24] Synchrotron based determinations of the amounts of Ce3+/Ce4+ in materials have traditionally used Ce L3-edge XANES which involves a $2p \rightarrow 5d$ transition located around 5.7 keV [221-23]. This method was also used to determine the amounts of Ce3+ and Ce4+ in the borate glass containing different amounts of cerium oxide. Further, the glass was physiochemically characterized by Fourier Transform InfraRed (FTIR) spectroscopy and Differential Thermal Analysis (DTA) and the released nanoparticles were investigated via Transmission Electron Microscopy (TEM)

2. Experimental method

2.1. Glass fabrication

A sodium borate glass with molar composition of Na₂O·2B₂O₃ was used as a parent glass (S1 Glass in Table 1) to create a series of borate glass doped with varying concentrations from 0.01 to 0.05 mol% of CeO2. Each glass was melted in a platinum crucible in an air atmosphere. The raw materials, boron trioxide and sodium carbonate were obtained from Alfa Aesar with 99.99 purity and another group of glasses S6-1 to S6-5 in 0.05 mol% of cerium (IV) oxide were melted at 1100 °C, 1200 °C and 1300 °C for 1, 2, and 3 h contained borax (sodium tetraborate decahydrate) in raw materials (Table 2). Additionally, for the borate glass that contain 0.05 mol% of CeO2, raw materials were introduced in the form of sodium tetraborate (S-13), and boric acid (S-14) that produces the same parent glass, to obtained different oxygen reduction levels as indicated in Table 1. Glass S-12 was melted with CeF₃, rich in Ce³⁺ instead of CeO₂ along with boron trioxide and sodium carbonate Each glass was melted in at temperatures and times specified in Table 3. Each melt was given a quick stir in every 30 min and was poured and quenched between two steel plates. The quenched glass was then ground in to powder where the particle sizes ranged from $50\,\mu m$ to $450\,\mu m$. Each poured glass was investigated via optical microscope to observe possible undissolved CeO₂ particles in the glass.

Table 1
Composition/Identification for glasses Na2O·2 B2O3·xCeO₂
melted at 1100 °C, for 1 h and melted in the air atmosphere.

Glass ID	Amount of (x) CeO ₂ mols
Glass S1	0
Glass S 2	0.01
Glass S 3	0.02
Glass S 4	0.03
Glass S 5	0.04
Glass S 6	0.05

Table 2Glass Composition/Identification with change in melting temperature and meting time for glass melted in the air atmosphere that contained borax.

Glass ID	Melting Temperature (°C)	Melting Time (hrs.)
Glass S 6-1	1100	1
Glass S 6-2	1100	2
Glass S 6-3	1100	3
Glass S 6-4	1200	1
Glass S 6-5	1300	1

Table 3 Glass Composition/Identification with change in raw materials, melted at $1100\,^{\circ}$ C, for 1 h. in the air atmosphere.

Raw Materials
0.05 mol CeO ₂ with Borax
0.05 mol CeO2 with Tetraborate
0.05 mol CeO2 with Boric Acid
0.05 mol CeF3 with Borax

2.2. Extracting nano particles and observing via TEM

A 625 mg of glass powder with a particle size 150 μm was dissolved in 25 ml distilled water (DI) overnight at 37 °C. The solution was then centrifuge and the nanoparticle suspension was separated and sonicated for 5 min with fresh DI water. Then the solution was centrifuged and the process was repeated several times to completely remove the glassy substrate [20]. The final sonicated solutions that included the cleaned nano particles were used to examine the microstructure using Transmission electron Microscope (FEI Tecnai 30 TEM). A small drop of the nano particle solution is then placed on the TEM copper grid followed by overnight drying. The sizes of the nanoparticles as well as the inter atomic distances of these ceria nano particles was observed and measured. .

2.3. Thermal analysis

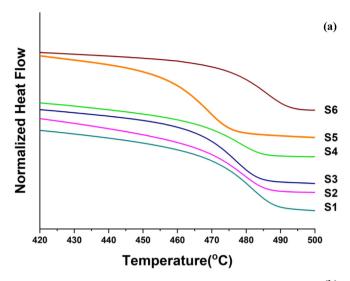
A DSC Q600 differential Thermal analyzer was used to measure the glass transition temperature ($T_{\rm g}$), crystallization peaks ($T_{\rm c}$), and melting point ($T_{\rm m}$) of each glass A 30 mg sample of glass powder (400–450 μm) was measured and tested by heating the sample to 900 °C at 20 °C/min. The entire set of borate glass was tested, and the thermographs were obtained for comparing the $T_{\rm g},\,T_{\rm c},$ and $T_{\rm m}$ with the parent S1 glass and to measure the Hurby parameter of glass stability against crystallization.

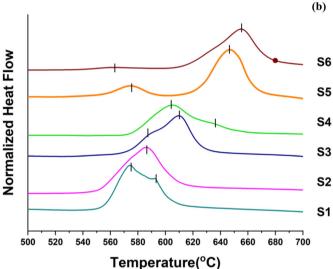
2.4. XANES spectroscopy

XANES measurements were performed at Ce $\rm L_3$ edge XAS, at NSLS-II, using the 8-ID ISS beamline with an energy range of 4.9 keV–36 keV. The glasses were prepared by a pellet press to create a smooth flat dense sample of 2-3 mm thickness. The data was collected and analyzed using Athena software to calculate Ce+3 and Ce+4 concentrations.

2.5. FTIR absorption spectroscopy

To determine the effects of Cerium Oxide on glass structure, FTIR absorption spectra were recorded at room temperature for all the samples between 600 and 4000 cm⁻¹using a Perkin Elmer ATR-IR Spectrum Two Spectrometer. The instrument was manipulated, and the data was collected using "Spectrum 10" software.





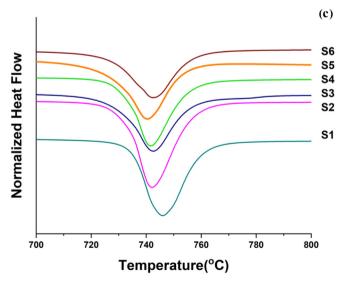


Fig. 1. DSC thermographs of (a) glass transition (b) crystallization and (c) melting temperature for S1 to S 6 glass with increasing CeO_2 content.

3. Results

3.1. Thermal analysis

Each glass was analyzed using Differential Scanning Calorimetry (DSC) to observe any changes in glass transition, (T_o), crystallization (T_c), and melting point (T_m), as the doping concentration of cerium (IV) oxide changes. All thermographs showed a similar glass transition temperature region while some glass samples showed a dual exothermic crystal peak for some concentrations. The DSC thermographs for all the cerium concentrations are shown in Fig. 1, where thermograms have been normalized with respect to 1 mg of mass for all the glasses for better comparison. The glass transition temperature, Tg falls within the same temperature range for all the glasses except S5. The crystallization temperature (T_c) changes as the cerium content in the glass increases. All the glasses have a higher crystallization temperature T_c than the parent (S1) glass without cerium. There are two crystallization peak temperatures; T_{Pk} for S1 glass at 575 °C and 592 °C. The second T_{Pk} of the parent glass was significantly smaller and the dominant peak temperature increases with increasing cerium content. All glass samples have dual crystallization peaks and the peak temperatures are labeled in Table 4 with the exception the S2 glass which was melted with 0.01 mols of CeO_2 . The melting temperature T_m is similar in all the glass compositions.

3.2. TEM microstructure analysis

Coexistence of the mixed-valence-state Ce³⁺ (Ce₂O₃) and Ce⁴⁺ (CeO₂) nanoparticles were observed. Glass S6 was dissolving in DI water at 37 °C for different times to determine the presence of ceria nanoparticles and TEM images for 2 h of dissolution are shown in Fig. 2, with (a) shows a fairly low magnification image with agglomerated ceria nano particles with agglomerated ceria nano particles while figure (b) shows a higher resolution image overlapping ceria nano particles and (c) with higher resolution image showing ceria nanoparticles ranging from 2 to 5 nm. Fig. 3 displays two enhanced images of nanoparticles after glass S6 was dissolved in DI water for (a) 7 h and (b) 2 h. Both micrographs show evidence of nano particles with atomic distances of (0.388 ± 0.002) nm, (0.245 ± 0.002) nm, and (0.422 \pm 0.002) nm confirming the presence Ce_2O_3 nano crystals and the measured inter atomic distances of (0.311 \pm 0.002) nm and (0.386 ± 0.002) nm are in complete agreement to the lattice parameter of CeO₂ [25-33]. Results demonstrate that the ceria nanoparticle size didn't change considerably with hours of dissolution while the particles recovered after dissolved in DI water are in sizes ranged from (2.02 ± 0.005) nm to (4.75 ± 0.05) nm as shown in the high-resolution image in Figs. 2(c) and 3(c).

3.3. XANES spectral analysis

Glasses were studied with XANES at Ce L $_3$ edge and compared to reference compounds CeF $_3$ and CeO $_2$. The XANES spectrum of the trivalent cerium (CeF $_3$ -Ce 3 +) is dominated by the single peak at 5727 eV

Table 4 Glass transition, (T_g) , Crystallization on-set (T_c) , Crystallization Peaks (T_{Pk1}) and (T_{Pk2}) and melting (T_m) temperatures (\pm 0.5 °C), as the concentration of CeO₂ increases in the glass along with the calculated Hruby parameter, K_H [39].

Glass ID	$T_G(^{\circ}C)$	$T_C(^{\circ}C)$	$T_{Pk1}(^{\circ}C)$	T _{Pk2} (°C)	T _m (°C)	K _H
S1	471	553	575	592	724	0.48 ± 0.003
S2	469	364	586	_	711	0.65 ± 0.004
S3	467	570	589	610	710	0.74 ± 0.004
S4	468	572	605	637	718	0.71 ± 0.004
S5	459	553	575	645	670	0.80 ± 0.006
S6	474	607	562	655	712	1.27 ± 0.008

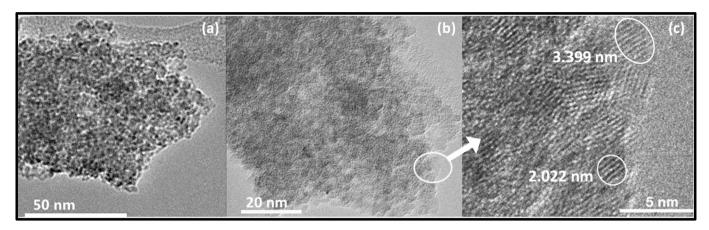
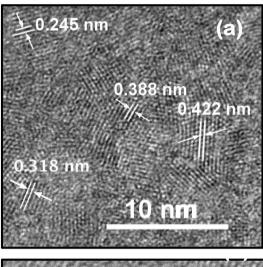


Fig. 2. (a) Low resolutions (b) Higher resolution TEM image of cerium oxide nanoparticles from S6 glass that was dissolved in DI water at 37 °C. (c) size of the cerium oxide nanoparticles that was created within the S6 glass that was dispersed in DI.



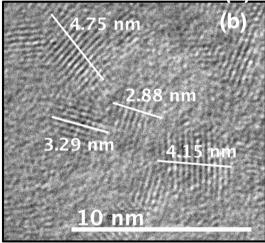


Fig. 3. (a)Atomic distance of CeO_2 nanoparticles recovered from S6 glass after it was dissolved in DI water. (b) size of CeO_2 nanoparticles from S6 glass after dissolved in DI water.

whereas tetravalent reference (CeO_2 - Ce^{4+}) shows a double peak at 5731 eV and 5738 eV as shown in Fig. 4. Fig. 5 shows the XANES spectrum as the amount of CeO_2 in the glass increases for glasses melted at 1100 °C for 1 h. Glass S2 shows a higher Ce^{3+} contribution while Ce^{4+} is more pronounced in glass S5. The temperature and time affect the redox states were observed and measured using the XANES spectra

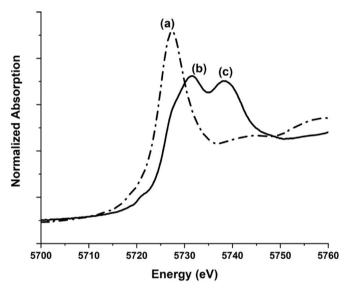


Fig. 4. Ce L₃ edge XANES spectrum for the reference crystalline compounds $CeF_3(Ce^{3+})$ (.-.) and $CeO_2(Ce^{4+})$ (-) with (a) trivalent (Ce^{3+}) due to $5d \rightarrow 4f$ emission, and tetravalent reference (Ce^{4+}) due to $2p \rightarrow 5d$ with final state (b) 2p4f15d1 (c) with 2p5d.

as shown in Fig. 6 (a) for glass with 0.05 mol% of CeO₂ with borax used in the raw material. The Ce³⁺ peak height increased with increasing melting time for glasses melted at 1100 °C. When the glass was melted at remaining temperatures for 1 h, the glasses melted at 1000 °C and 1300 °C had similar Ce³⁺ peak heights. The glass melted at 1100 °C for 3 h had the highest Ce³⁺ peak height out of all the melts. In order to further understand the different mechanisms of oxygen reduction of the glass, the glass with 0.05 mol% of CeO₂ was melted using different raw materials, such as borax, tetraborate, boric acid, and cerium fluoride. Fig. 6 (b) shows the XANES spectra for the glass melted with different raw materials to obtain 0.05 mol% Ce. According to these results, the glass doped with CeF₃ had the higher Ce ³⁺ concentration compared to the glass melted with CeO₂.

3.4. FTIR spectral analysis

The FTIR spectra of the S1 parent glass along with the glasses of varying CeO_2 content are shown in Fig. 7(a). Significant changes in the peaks were observed as the cerium content of the glass increased. IR spectra of the parent S1 glass shows a peak between $600 \, \text{cm}^{-1}$ to $850 \, \text{cm}^{-1}$ due to bending vibrations of various borate segments while the bending vibrations of the B-O-B linkage is shown by the small peak

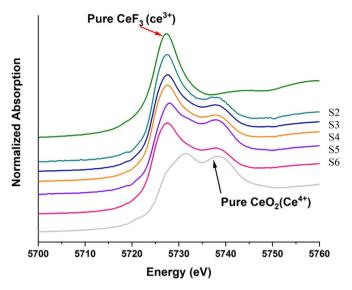
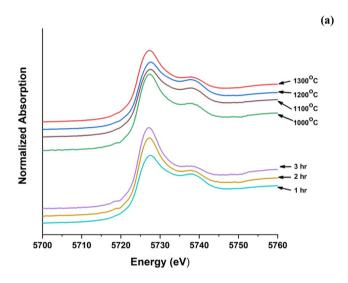


Fig. 5. XANES spectrum for the glasses containing from 0.01 to 0.05 mols of CeO_2 compared to the spectrum for pure CeF_3 (Ce^{3+}) and pure $CeO_2(Ce^{4+})$.



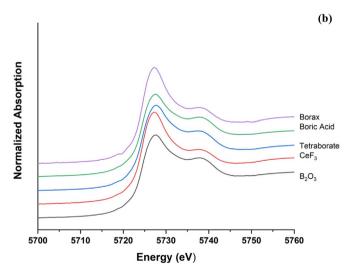
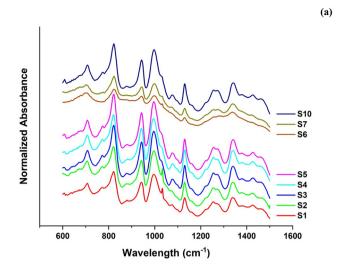


Fig. 6. XANES spectra for S6 glass with 0.05mols of (a) cerium with different melting temperature and melting time (b) melted with different raw materials.



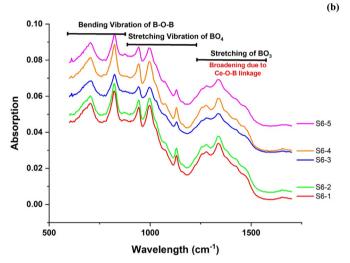


Fig. 7. FTIR spectra (a) S1 with increased cerium content (b) S6 glass with different melting time and temperature.

at $710\,\mathrm{cm^{-1}}$ [33,34]. The spectral lines between $850\,\mathrm{cm^{-1}}$ to $1200\,\mathrm{cm^{-1}}$ attribute to B–O stretching vibrations of BO₄, while region between $1200\,\mathrm{cm^{-1}}$ and $1500\,\mathrm{cm^{-1}}$ is associated with B–O stretching vibrations of BO₃ units [33-35]. Peaks around 775, 880, 1034, 1220, 1345 and $1432\,\mathrm{cm^{-1}}$ seem to decrease in height as the cerium content in the glass increased and completely disappear in the S6 glass. The peak begins to reappear and increase in height with increasing the cerium in the glass. Peaks at 823, 936, 997, 1133, and $1226\,\mathrm{cm^{-1}}$ increased in height with increasing cerium content but rapidly decreased in height with 0.05 and 0.06 mols of CeO₂ and again increased in height with further increase in Ceria. These results indicate that glasses S5 and S6 containing 0.05 and 0.06 mols of CeO₂ respectively are notably different from the rest of the glasses containing cerium and that of the parent glass.

4. Discussion

The glass containing Na2O and B2O3 was mixed in with several different amounts CeO_2 to study the development of multivalent CeO_2 and Ce_2O_3 nano particles created within the glass due to different oxygen reduction conditions. The first set of data was obtained from changing the number of CeO_2 mols in small quantities, as 0–0.05 mols of CeO_2 . The second set was obtained by changing the melting time and temperature while keeping doped amount of CeO_2 constant; 0.02 and

0.05 mols. The third set was obtained by introducing different raw materials to achieve different reduction status. The DSC micrographs shows that the melting temperature of these glasses are around 700 °C and the glass was melted at 400-600 °C above the melting point to achieve the full dissolution of CeO2 and CeF3 and a higher homogeneity. The optical micrographs conducted for all the glasses shows no evidence of undissolved GeO2 particles. The DSC micrographs shows that the glass transition region is similar in all compositions even though Tg changes with the added CeO2 amount. These samples had pronounced but different crystallization temperatures with a similar trend like Tg exhibiting an increase with added CeO2 amount. The Glass-forming ability, which relates to the ease by which melts can be cooled to form glasses with the avoidance of crystal formation [36]. remains similar to the parent glass as CeO2 content increases since the glass transformation region and the glass melting temperature regions remains similar to each another. On the other hand, the glass stability, which was calculated using Hruby parameter, KH [37], differ as the amount of CeO2 content increases as shown in Table 2. Glasses with higher K_H are stable against crystallization upon reheating, indicating changes in the glass network as the cerium content changes, which is confirmed by FTIR Spectroscopy. Glass composition with 0.05mols of CeO₂ (S6, S13 and S14) have the highest stability against crystallization.

Strong evidence of the coexistence of multivalence CeO2 and Ce2O3 nanoparticles was observed when the nanoparticles were recovered from these glasses by dissolving the powdered glass in DI water. As discussed earlier, the CeO2 easily interchange to more reduced Ce2O3 by exchanging oxygen, creating a hexagonal structure from a more fluoride structure. High resolution FEI Tecnai 30 TEM measurements are in a very good agreement with the known atomic distances of GeO₂ and Ce2O3 structures. As shown in Fig. 3, the measured inter atomic distances of (0.311 \pm 0.02) nm are in complete agreement to the ideal lattice parameters of the cubic structure of CeO₂ [25-27]. Additionally, inter atomic distances of (0.388 \pm 0.02) nm and (0.386 \pm 0.02) nm are in complete agreement to the lattice parameter of A-type hexagonal structure of Ce₂O₃ (0001) plane interatomic distance of 0.3888 nm [28]. The atomic distances (0.242 \pm 0.03) and (0.422 \pm 0.03) nm refers to (200) of and (101) planes of the hexagonal Ce2O3 nano particles [25,27-30]. Both TEM micrographs shown in Fig. 2(c) and 3(c) provide evidence of the coexistence of both types of cubic structure of CeO2 and hexagonal Ce2O3 nano particle in the range of 2 to 5 nm in size. The shapes and the sizes of these particles are in very good agreement with the nano particles obtained by Day et al. [20].

The results obtained from the XANES measurements using Ce L 3 edge confirms the coexistence of the two valences Ce³⁺ and Ce⁴⁺ in the glass when doped with CeO₂ (Ce⁴⁺). All the glasses measured via XANES were compared to compounds CeF₃ (Ce³⁺)and CeO₂. Results shows trivalent (Ce3+) with a strong narrow single peak as shown in Fig. 3 (a) due to $5d \rightarrow 4f$ emission while the tetravalent reference (Ce4+) shows a multi-peak. Peak (c) in Fig. 3, due to the transition where electron is exited from Ce 2p to 5d with no electron in the Ce 4f shell, while peak Fig. 3 (b) which is also a Ce⁴⁺ peak where final state is 2p4f15d1. In addition to an electron exited from the valence 2p to 5d, another electron is excited from the valence band of Oxygen 2p shell to Cerium 4f shell leaving a hole [24]. None of the glass compositions exhibited this forbidden peak (b) which denotes that an electron is excited only from the Ce 2p shell to its 5d shell. These results were comparable to the results of Cicconi et al. [7] thus providing strong evidence of the coexistence of the both trivalent (Ce³⁺) and tetravalent (Ce⁴⁺) with in the glass. Out of all the glasses melted with B₂O₃, S2 glass melted with 0.01 mols of CeO₂ for 1100 °C for 1 h had the highest amount of Ce⁴⁺

ions, while glass S6–2 melted with borax and 0.05 mols of CeO_2 for 1100 °C for 3 h had the highest amount of Ce^{3+} ions out of all meted glass samples, reaching higher oxidization to reduced status. When the same composition of S 6 glass with 0.05 mol of CeO_2 is melted at

different melting times, the Ce^{3+} concentration increases as the melting time increases as shown in Fig. 6(a). Glass melted at 1200 °C had the highest Ce^{4+} concentration. The Ce^{3+} concentration of S12 glass melted with CeF_3 (rich in Ce^{3+}) is similar to S2 glass melted with different melting times using 0.01 mol of CeO_2 . Significant changes in the Ce^{3+} peak height was not observed when the same S6 glass composition was made with borax (S6–1), tetra borate (S13) and boric acid (S14) instead of using raw materials of Ce^{3+} 0 and Ce^{3+} 1. Out of all the glasses made with borax, the S6–3 glass made with borax for 3 h had the highest amount of Ce^{3+} concentration.

Each of the glass samples except the glasses labeled S12-S14 were processed using B₂O₃ as part of the composition. Vitreous B₂O₃ consist of BO₃ unit associated to form Boroxol rings which produces a spectral band at 806 cm⁻¹ in the glassy matrix [38]. The Na₂O present in the glass convert BO_3 units to BO_4 units [34,35]. The peak at 1034 cm⁻¹ in the parent glass S1 is due to the bond stretching vibrations of BO₄ while 775 cm⁻¹ peak is comparable to the bind bending vibrations of BO₄. Spectral lines at 1345 and 1432 cm⁻¹ in the FTIR absorption spectra are comparable to B-O stretching of trigonal BO3 units [35]. The lack of a peak at 806 cm⁻¹ in the absorption spectra in any of the glass tested indicate that the glass network mainly consists of BO3 units to BO₄ units at the expense of boroxol rings. However, adding CeO₂ to the glass network works much differently than adding alkali as discussed in Damwari et al. CeO2 act as a glass modifier as well as a glass network former [33]. Both BO₃ units to BO₄ units in the IR spectra of the S6 glass disappeared indicating a formation where BO3 units would be used to form Ce-O-B units rather than BO₄ units. It has been investigated that [33] the asymmetric stretching vibrations of Ce-O-B lies in the 400 and 1370 cm⁻¹. All the glasses formed from 0.05 mol of cerium oxide, S6-1 to S6-5 show the same significant difference that the S6 glass shown in the IR spectra with a peak broadening from 1200 to 1600 cm⁻¹ as shown in Fig. 7(b). This could be due to the existence of both active bands of Ce-O-B and B-O-B links overlapping in this series of glass. The formation of Ce-O-B link as a glass former is supported by the XANES data where glass with 0.05 mol (specially S6-2) showed the highest amount of oxygen reduction providing larger amount of non-bridging oxygen (NBO) in the glass, forming much stable Ce-O-B link.

5. Conclusion

A soluble sodium borate glass containing varying amounts of cerium oxide that is stable against crystallizations was successfully prepared with both trivalent Ce3+ (Ce2O3) and tetravalent Ce4+ (CeO₂) states. Cerium oxide nano particles were released when these glasses were dissolved in DI water. The TEM data provides strong evidence of coexistence of both types of cubic structure of CeO2 (tetravalent Ce4+) and hexagonal Ce2O3 (trivalent Ce3+) nano particles. The concentrations of Ce3+ and Ce4+ in these glasses were determined using XANES Ce L3 edge x-ray absorption spectroscopy. The XANES results also confirmed the coexistence of Ce3+ and Ce4+ valences in a series glasses with different concentrations of CeO2 (Ce4+) melted with different temperatures, times, and raw materials. The Ce3+ and Ce4+ amounts significantly differed as the amounts of GeO2 changed as well as with changes in melting time, temperature and raw materials. Glass S6-2 with 0.05 mol% CeO₂ had the maximum amount of Ce2O3 (Ce3+) while glass S5 with 0.04 mol% CeO₂ had the maximum amount of CeO₂ (Ce4+). The results of this work also confirmed that the cerium oxide in the glass acts as both network modifier and network former. Cerium in the glass contained higher order Ce3 + act as a glass network former by creating a Ce-O-B link instead of BO₄ units while the glass with higher concentration of Ce4+ use cerium as a network modifier by creating BO₄ units from BO₃ units with increasing addition of CeO₂.

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Declaration of interests

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

The authors declare the following financial interests/personal relationships which may be considered as potential competing interests:

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