

- GROUP A - GENERAL
- A1. DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994.
- A2. TOLERANCED DIMENSIONS, USED TO CONTROL LOCATION OR ORIENTATION OF A FEATURE, ARE ORIENTED TO THE DATUM REFERENCE FRAME ESTABLISHED USING DATUM FEATURES A (PRIMARY), B (SECONDARY), AND C (TERTIARY).
- A3. THIS IS A PARTIALLY DIMENSIONED DRAWING. FOR UNTOLERANCED FEATURES, THE FOLLOWING TOLERANCE APPLIES (BASIC DIMENSIONS FOR UNTOLERANCED FEATURES ARE DEFINED BY THE 3D CAD MODEL):
- 0.2A B C
- A4. ALL HOLES THROUGH UNLESS OTHERWISE NOTED.
- A5. PERFECT FORM AT MMC NOT REQUIRED.

- GROUP B - TOOL DESIGN
- B1. DRAFT ANGLES PER 3D CAD MODEL.
- B2. GATE LOCATION REMNANT 0 +/-0.5.
- B3. RADII AND FILLETS PER 3D MODEL.
- B4. TEXTURE: MOLD-TECH: 11020
- B4. SURFACE FINISH ON ALL NON-TEXTURED AREAS TO BE SPE/SPI NO. B-3 OR BETTER.

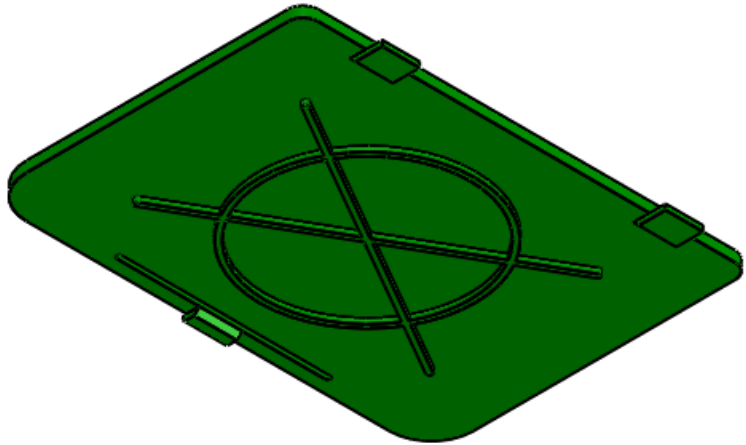
- GROUP C - IDENTIFICATION
- C1. NA

- GROUP D - PROCESSING
- D1. MAXIMUM ALLOWABLE FLASH 0.1.
- D2. ALLOWABLE EJECTOR MARKS 0 +/-0.25.
- D3. MAXIMUM ALLOWABLE PARTING LINE MISMATCH 0.1.

- GROUP E - MATERIAL
- E.1 MATERIAL: CYCLOY GENERAL PURPOSE MATERIAL, C1200HF
- E.2 COLOR: PMS 370 (GREEN) 

3
- E.3 MATERIAL TRADE NAME/NUMBER: C1200HF
- E.4 VOLUME: 10166 CUBIC MM

REVISIONS			
REV.	DESCRIPTION	DATE	SIGNATURE
1	AS ISSUED	14AUG13	JHM
2	MOVED TAB	25SEP13	CTA
3	CHANGED COLOR FROM BLACK TO PMS 370 (GREEN)	07OCT13	CTA



UNLESS OTHERWISE SPECIFIED: ALL DRAFTING PRACTICES ARE BASED ON CURRENT DRAFTING STANDARDS ALL DIMENSIONS ARE MILLIMETERS		
THIRD ANGLE PROJECTION <div><div></div><div></div></div>	ENGR	
	DFTR JHM	14AUG13
	CHKD JHM	14AUG13

THE INFORMATION HEREIN IS PROPRIETARY TO SIGMA DESIGN. NO PORTION OF IT SHALL BE COPIED, DISCLOSED OR USED FOR DESIGN OR MANUFACTURE EXCEPT WITH SPECIFIC WRITTEN CONSENT FROM SIGMA DESIGN	
TOLERANCES: UNLESS OTHERWISE SPECIFIED	
XX. ±0.5	
XX. X ±0.2	
XX. XX ±0.1	
ANGULAR ±1	

<div><div></div>SIGMADESIGN</div>			
TITLE ACCESS PANEL			
DRAWING SIZE B	PART NO	1377-4003	REV
	SCALE	1:1	3
SHEET		1 of 1	