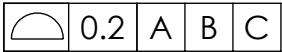


GROUP A - GENERAL

- A1. DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994.
- A2. TOLERANCED DIMENSIONS, USED TO CONTROL LOCATION OR ORIENTATION OF A FEATURE, ARE ORIENTED TO THE DATUM REFERENCE FRAME ESTABLISHED USING DATUM FEATURES A (PRIMARY), B (SECONDARY), AND C (TERTIARY).
- A3. THIS IS A PARTIALLY DIMENSIONED DRAWING. FOR UNTOLERANCED FEATURES, THE FOLLOWING TOLERANCE APPLIES (BASIC DIMENSIONS FOR UNTOLERANCED FEATURES ARE DEFINED BY THE 3D CAD MODEL):



- A4. ALL HOLES THROUGH UNLESS OTHERWISE NOTED.
- A5. PERFECT FORM AT MMC NOT REQUIRED.

GROUP B - TOOL DESIGN

- B1. DRAFT ANGLES PER 3D CAD MODEL.
- B2. GATE LOCATION REMNANT 0 +/-0.5.
- B3. RADII AND FILLETS PER 3D MODEL.
- B4. TEXTURE: MOLD-TECH: 11020
- B4. SURFACE FINISH ON ALL NON-TEXTURED AREAS TO BE SPE/SPI NO. B-3 OR BETTER.

GROUP C - IDENTIFICATION

- C1. NA

GROUP D - PROCESSING

- D1. MAXIMUM ALLOWABLE FLASH 0.1.
- D2. ALLOWABLE EJECTOR MARKS 0 +/-0.25.
- D3. MAXIMUM ALLOWABLE PARTING LINE MISMATCH 0.1.

GROUP E - MATERIAL

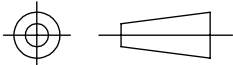
- E.1 MATERIAL: CYCLOY GENERAL PURPOSE MATERIAL, C1200HF
- E.2 COLOR: WHITE 3
- E.3 MATERIAL TRADE NAME/NUMBER: C1200HF
- E.4 VOLUME: **46880** CUBIC MM

REVISIONS

REV.	DESCRIPTION	DATE	SIGNATURE
1	AS ISSUED	14AUG13	JHM
2	ADDED RELIEF AND MOVED MAIN CUTOUT, INCREASED TAB THICKNESS	25SEP13	CTA
3	CHANGE COLOR FROM BLACK TO WHITE	07OCT13	CTA
4	REVISED SNAP, REMOVED DETENT	10/9/2013	JHM

UNLESS OTHERWISE SPECIFIED:
ALL DRAFTING PRACTICES ARE BASED ON CURRENT DRAFTING STANDARDS
ALL DIMENSIONS ARE MILLIMETERS

THIRD ANGLE PROJECTION



ENGR

DFTR

CHKD

JHM

JHM

THE INFORMATION HEREIN IS PROPRIETARY TO SIGMA DESIGN. NO PORTION OF IT SHALL BE COPIED, DISCLOSED OR USED FOR DESIGN OR MANUFACTURE EXCEPT WITH SPECIFIC WRITTEN CONSENT FROM
SIGMA DESIGN

TOLERANCES: UNLESS OTHERWISE SPECIFIED
XX. ±0.5
XX. X ±0.2
XX. XX ±0.1
ANGULAR ±1



SIGMADESIGN

TITLE

TOP CASE

DRAWING SIZE

B

PART NO

13766-4000

SCALE

1:2

SHEET

1 of 1

REV

3