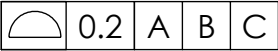


GROUP A - GENERAL

- A1. DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994.
- A2. TOLERANCED DIMENSIONS, USED TO CONTROL LOCATION OR ORIENTATION OF A FEATURE, ARE ORIENTED TO THE DATUM REFERENCE FRAME ESTABLISHED USING DATUM FEATURES A (PRIMARY), B (SECONDARY), AND C (TERTIARY).
- A4. THIS IS A PARTIALLY DIMENSIONED DRAWING. FOR UNTOLERANCED FEATURES, THE FOLLOWING TOLERANCE APPLIES (BASIC DIMENSIONS FOR UNTOLERANCED FEATURES ARE DEFINED BY THE 3D CAD MODEL):



- A5. ALL HOLES THROUGH UNLESS OTHERWISE NOTED.
- A6. PERFECT FORM AT MMC NOT REQUIRED.

GROUP B - TOOL DESIGN

- B1. DRAFT ANGLES PER 3D CAD MODEL.
- B2. GATE LOCATION REMNANT 0 +/-0.5.
- B3. RADII AND FILLETS PER 3D MODEL.
- B4. TEXTURE: MOLD-TECH 11020
- B4. SURFACE FINISH ON ALL NON-TEXTURED AREAS TO BE SPE/SPI NO. B-3 OR BETTER.

GROUP C - IDENTIFICATION

- C1. NA

GROUP D - PROCESSING

- D1. MAXIMUM ALLOWABLE FLASH 0.1.
- D2. ALLOWABLE EJECTOR MARKS 0 +/-0.25.
- D3. MAXIMUM ALLOWABLE PARTING LINE MISMATCH 0.1.

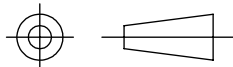
GROUP E - MATERIAL

- E.1 MATERIAL: EPDM 40-45 SHORE A
- E.2 COLOR: WHITE
- E.3 VOLUME: 614 CUBIC MM

*** Ass. Factory BE defined the part name as: Side Cover Black
Part Number as: 360020040

UNLESS OTHERWISE SPECIFIED:
ALL DRAFTING PRACTICES ARE BASED ON CURRENT DRAFTING STANDARDS
ALL DIMENSIONS ARE MILLIMETERS

THIRD ANGLE PROJECTION



ENGR

DFTR J. MERRITT

CHKD

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SIGMA DESIGN

TOLERANCES: UNLESS OTHERWISE SPECIFIED
XX. ±0.5
XX.X ±0.2
XX.XX ±0.1
ANGULAR ±1



TITLE

PLUG

DRAWING SIZE
B

PART NO

13766-4005

SCALE

5:1

SHEET

1 of 1

REV

1