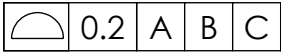


GROUP A - GENERAL

- A1. DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994.
- A2. TOLERANCED DIMENSIONS, USED TO CONTROL LOCATION OR ORIENTATION OF A FEATURE, ARE ORIENTED TO THE DATUM REFERENCE FRAME ESTABLISHED USING DATUM FEATURES A (PRIMARY), B (SECONDARY), AND C (TERTIARY).
- A3. THIS IS A PARTIALLY DIMENSIONED DRAWING. FOR UNTOLERANCED FEATURES, THE FOLLOWING TOLERANCE APPLIES (BASIC DIMENSIONS FOR UNTOLERANCED FEATURES ARE DEFINED BY THE 3D CAD MODEL):



- A4. ALL HOLES THROUGH UNLESS OTHERWISE NOTED.
- A5. PERFECT FORM AT MMC NOT REQUIRED.

GROUP B - TOOL DESIGN

- B1. DRAFT ANGLES PER 3D CAD MODEL.
- B2. GATE LOCATION REMNANT 0 +/-0.5.
- B3. RADII AND FILLETS PER 3D MODEL.
- B4. TEXTURE: NA
- B5. SURFACE FINISH ON ALL NON-TEXTURED AREAS TO BE SPE/SPI NO. B-3 OR BETTER.

GROUP C - IDENTIFICATION

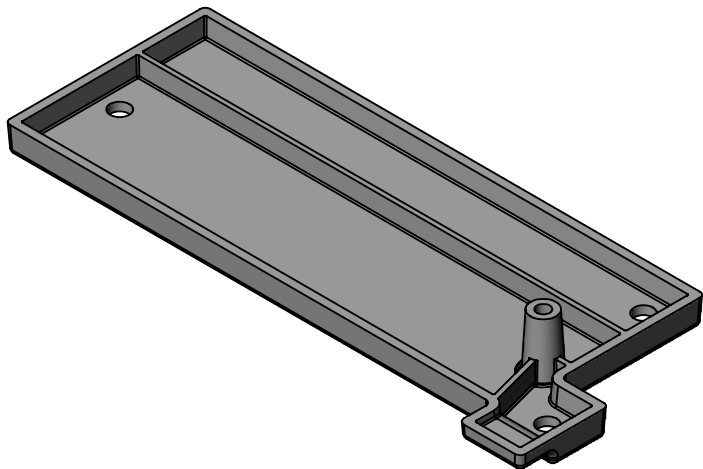
- C1. NA

GROUP D - PROCESSING

- D1. MAXIMUM ALLOWABLE FLASH 0.1.
- D2. ALLOWABLE EJECTOR MARKS 0 +/-0.25.
- D3. MAXIMUM ALLOWABLE PARTING LINE MISMATCH 0.1.

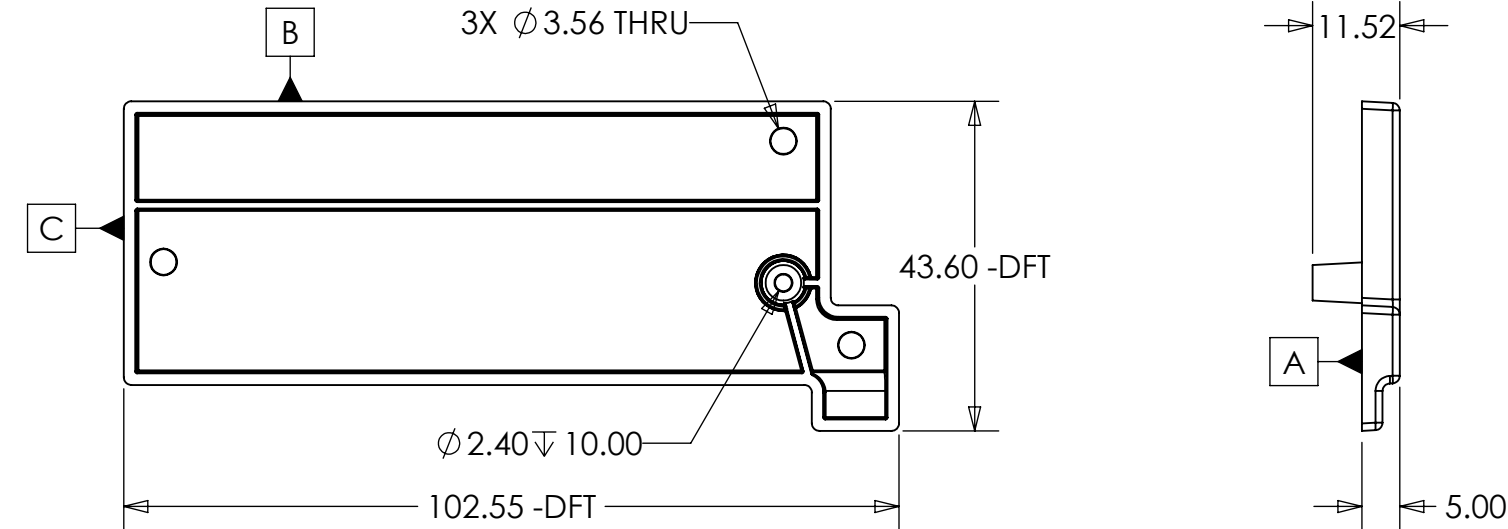
GROUP E - MATERIAL

- E.1 MATERIAL: CYCLOY GENERAL PURPOSE MATERIAL, C1200HF
- E.2 COLOR: NATURAL
- E.3 MATERIAL TRADE NAME/NUMBER: C1200HF
- E.4 VOLUME: 7343 CUBIC MM



\*\*\* Ass. Factory BE defined the part name as: LCD Back Plate  
Part Number as: 300-N02547-000V0

REVISIONS			
REV.	DESCRIPTION	DATE	SIGNATURE
1	INITIAL RELEASE	8/14/2013	JHM
2	CHANGED TO PLASTIC MOLDED PART	4/25/2014	CTA
3	UPDATE VOLUME VALUE	6/3/2014	CTA



UNLESS OTHERWISE SPECIFIED: ALL DRAFTING PRACTICES ARE BASED ON CURRENT DRAFTING STANDARDS ALL DIMENSIONS ARE MILLIMETERS		THE INFORMATION HEREIN IS PROPRIETARY TO SIGMA DESIGN. NO PORTION OF IT SHALL BE COPIED, DISCLOSED OR USED FOR DESIGN OR MANUFACTURE EXCEPT WITH SPECIFIC WRITTEN CONSENT FROM <b>SIGMA DESIGN</b>		TITLE <b>MEZZANINE</b>	
THIRD ANGLE PROJECTION 	ENGR		TOLERANCES: UNLESS OTHERWISE SPECIFIED XX. ±0.5 XX. X ±0.2 XX. XX ±0.1 ANGULAR ±1	DRAWING SIZE <b>B</b>	PART NO <b>13766-7000</b>
	DFTR	<b>J. MERRITT</b>	<b>8/14/13</b>	SCALE <b>1:1</b>	SHEET <b>1 of 1</b>
	CHKD	<b>M. PULLEN</b>	<b>9/25/13</b>	REV <b>3</b>	