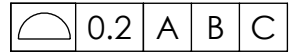
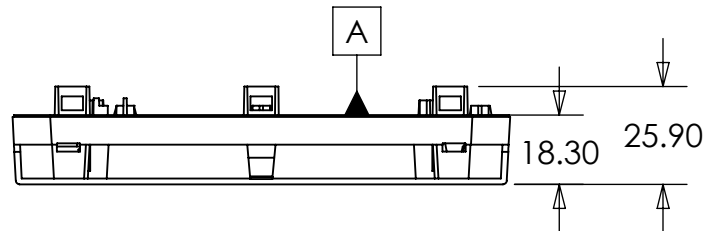
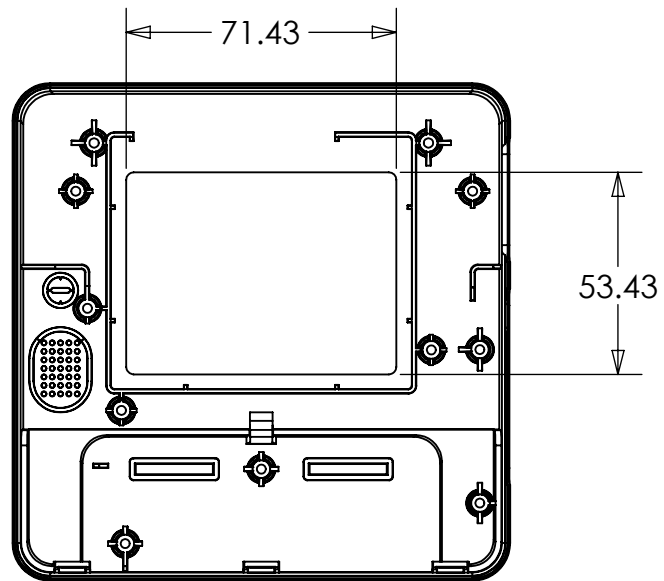


## GROUP A - GENERAL

- A1. DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994.
- A2. TOLERANCED DIMENSIONS, USED TO CONTROL LOCATION OR ORIENTATION OF A FEATURE, ARE ORIENTED TO THE DATUM REFERENCE FRAME ESTABLISHED USING DATUM FEATURES A (PRIMARY), B (SECONDARY), AND C (TERTIARY).
- A3. THIS IS A PARTIALLY DIMENSIONED DRAWING. FOR UNTOLERANCED FEATURES, THE FOLLOWING TOLERANCE APPLIES (BASIC DIMENSIONS FOR UNTOLERANCED FEATURES ARE DEFINED BY THE 3D CAD MODEL):



- A4. ALL HOLES THROUGH UNLESS OTHERWISE NOTED.  
A5. PERFECT FORM AT MMC NOT REQUIRED.



GROUP B - TOOL DESIGN

- B1. DRAFT ANGLES PER 3D CAD MODEL.
- B2. GATE LOCATION REMNANT 0 +/-0.5.
- B3. RADII AND FILLETS PER 3D MODEL.
- B4. TEXTURE: MOLD-TECH: 11020
- B5. SURFACE FINISH ON ALL NON-TEXTURED AREAS TO BE SPE/SPI NO. B-3 OR BETTER.

GROUP C - IDENTIFICATION

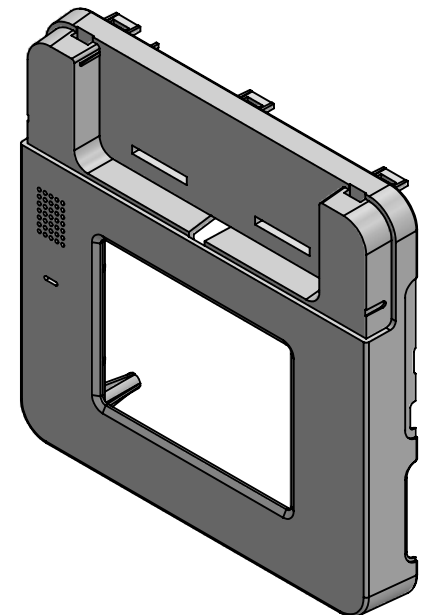
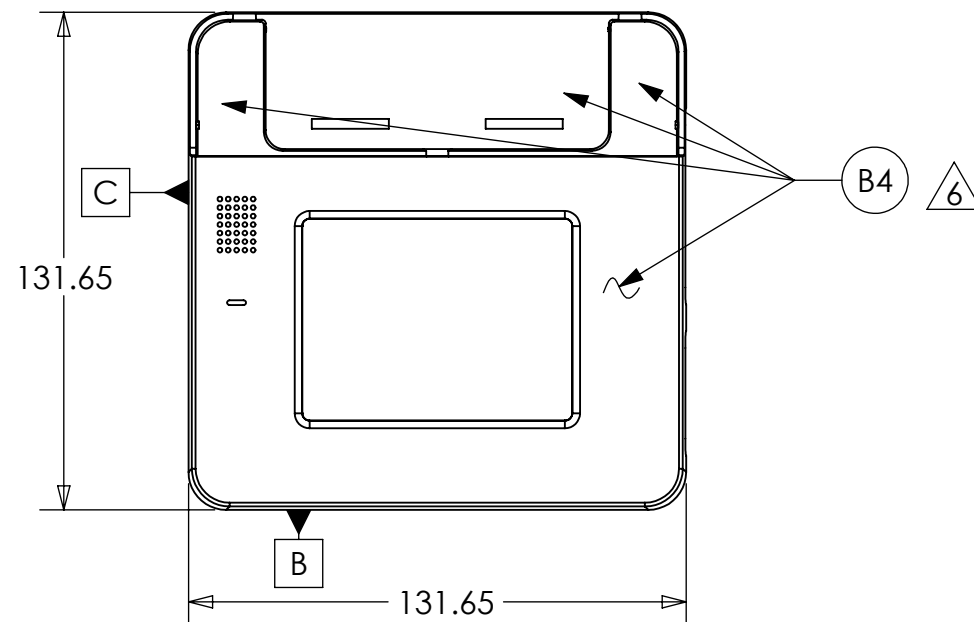
- C1. NA

GROUP D - PROCESSING

- D1. MAXIMUM ALLOWABLE FLASH 0.1.  
D2. ALLOWABLE EJECTOR MARKS 0 +/-0.25.  
D3. MAXIMUM ALLOWABLE PARTING LINE MISMATCH 0.1.

GROUP E - MATERIAL

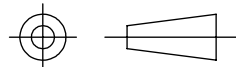
- E.1 MATERIAL: CYCLOY GENERAL PURPOSE MATERIAL, C1200HF  
E.2 COLOR: WHITE  
E.3 MATERIAL TRADE NAME/NUMBER: C1200HF  
E.4 VOLUME: **46424** CUBIC MM



REVISIONS			
REV.	DESCRIPTION	DATE	SIGNATURE
1	AS ISSUED	14AUG13	JHM
2	ADDED RELIEF AND MOVED MAIN CUTOUT, INCREASED TAB THICKNESS	25SEP13	CTA
3	CHANGE COLOR FROM BLACK TO WHITE	07OCT13	CTA
4	REVISED SNAP, REMOVED DETENT	10/9/2013	JHM
5	MOVED LCD CUT OUT	5/14/2014	JHM
6	ADD TEXTURE TO POCKETS	6/3/2014	CTA

\*\*\* Ass. Factory BE defined the part name as: Top cover white  
Part Number as: 300-N02541-000V0

UNLESS OTHERWISE SPECIFIED:  
ALL DRAFTING PRACTICES ARE BASED ON CURRENT DRAFTING STANDARDS  
ALL DIMENSIONS ARE MILLIMETERS



ENGR		
DFTR	JHM	14AUG13
CHKD	JHM	14AUG13

THE INFORMATION HEREIN IS PROPRIETARY  
TO SIGMA DESIGN. NO PORTION OF IT  
SHALL BE COPIED, DISCLOSED OR USED  
FOR DESIGN OR MANUFACTURE EXCEPT  
WITH SPECIFIC WRITTEN CONSENT FROM  
**SIGMA DESIGN**

TOLERANCES: UNLESS OTHERWISE SPECIFIED	
XX.	$\pm 0.5$
XX. X	$\pm 0.2$
XX. XX	$\pm 0.1$
ANGULAR	$\pm 1$



# SIGMADESIGN

TITLE

## TOP CASE

DRAWING  
SIZE  
B

PART NO

13766-4000

SCALE 1:2

SHEET 1 of 1

EV

6