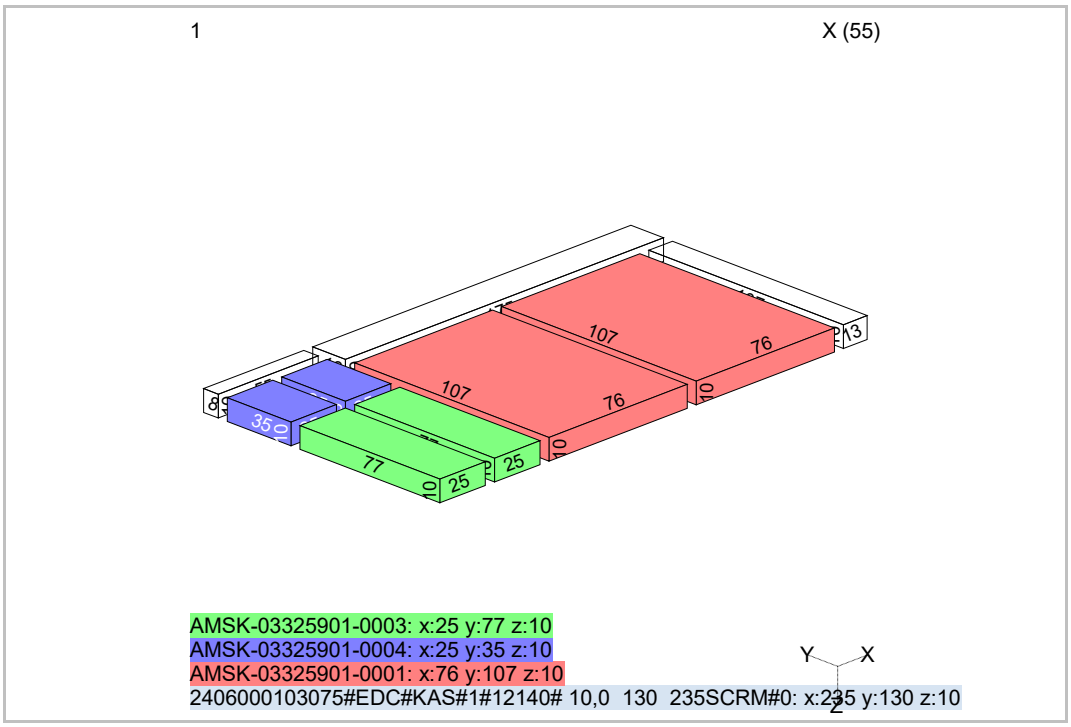
Cut 1 / 2406000103075#EDC#KAS#1#12140# 10,0 130 235SCRM#0



			X	Y	Z	8<	Name
1		<X>	235	130	10		
2		<Y>	55	130	10		
3		AMSK-03325901-0003 (Y:2)	55	77	10		
4		AMSK-03325901-0003	25	77	10		
5		AMSK-03325901-0003	25	77	10		
6		AMSK-03325901-0004 (Y:2)	55	35	10		
7		AMSK-03325901-0004	25	35	10		
8		AMSK-03325901-0004	25	35	10		
9		<Remnant>	55	8	10		2406000103075#EDC#KAS#1#12140# 10,0 130 235SCRM#0~1
10		<Y>	175	130	10		
11		<X>	175	107	10		
12		AMSK-03325901-0001	76	107	10		
13		AMSK-03325901-0001	76	107	10		
14		<Remnant>	13	107	10		2406000103075#EDC#KAS#1#12140# 10,0 130 235SCRM#0~2
15		<Remnant>	175	18	10		2406000103075#EDC#KAS#1#12140# 10,0 130 235SCRM#0~3

almaCAM	Act/cube	MsoftBatch	2024-07-10 10:23:56	Cut 1	1/1

Cut

Index	Material	Block	Remnant	Multiplicity	X	Y	Z
1	21PLSCRM	2406000103075#EDC#KAS#1#12140# 10,0 130 235SCRM#0	Yes	1	235	130	10

Parts

Index		Part	Order	Quantity	X	Y	Z	Comment
1		AMSK-03325901-0001	M-Soft-Export	2	107	76	10	
2		AMSK-03325901-0003	M-Soft-Export	2	77	25	10	
3		AMSK-03325901-0004	M-Soft-Export	2	35	25	10	

Remnants

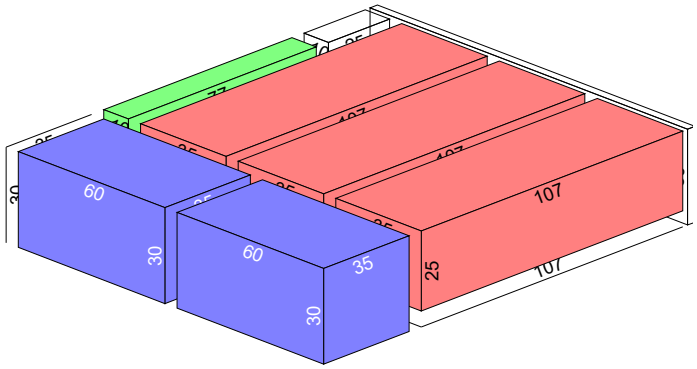
	X	Y	Z
1	55	8	10

	X	Y	Z
2	13	107	10

	X	Y	Z
3	175	18	10

Cut 2 / 2405000038202#EDC#KAS#1#12140# 30,0 130 149SCRM#0

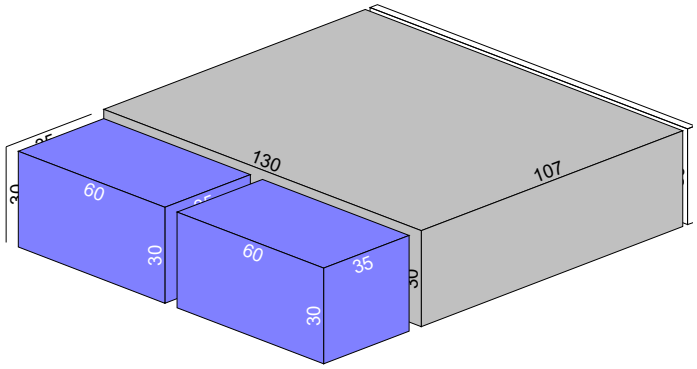
1 X (147 35)



AMSK-03325901-0005: x:35 y:60 z:30
AMSK-03325901-0002: x:107 y:35 z:25
AMSK-03325901-0003: x:77 y:10 z:25
2405000038202#EDC#KAS#1#12140# 30,0 130 149SCRM#0: x:149 y:130 z:30

Y X Z

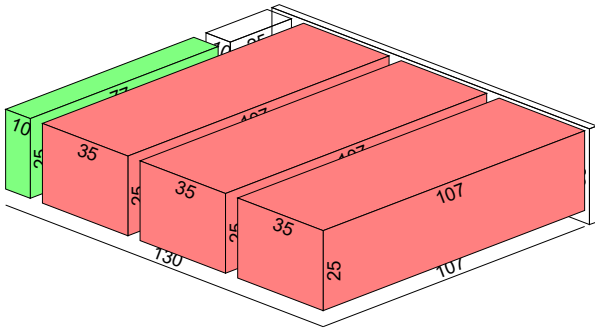
2 Y (125 60)



AMSK-03325901-0005: x:35 y:60 z:30

Y X Z

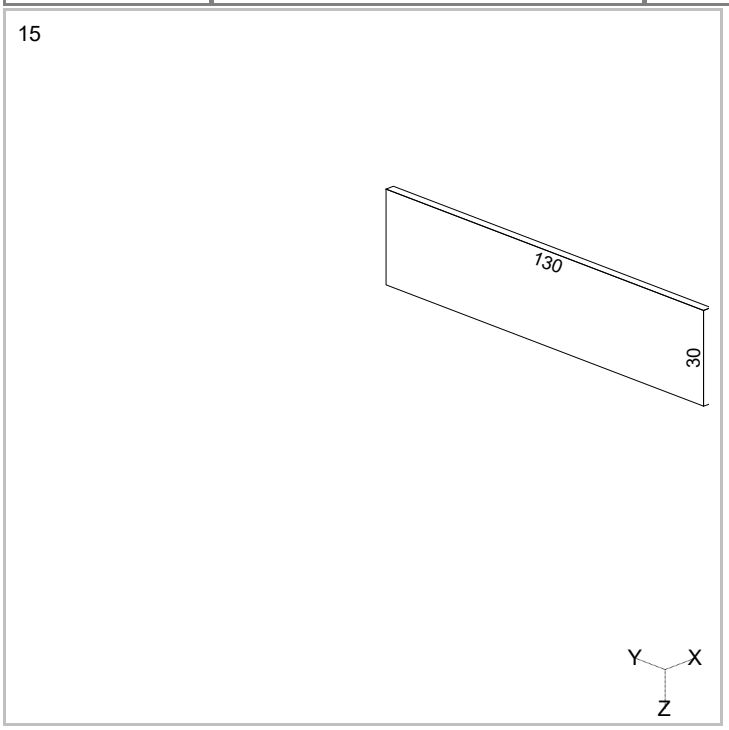
6 Z (25)



AMSK-03325901-0002: x:107 y:35 z:25
AMSK-03325901-0003: x:77 y:10 z:25

Y X Z

15



			X	Y	Z	8<	Name
1		<X>	149	130	30		
2		<Y>	35	130	30		
3		AMSK-03325901-0005	35	60	30		
4		AMSK-03325901-0005	35	60	30		
5		<Remnant>	35	0	30		2405000038202#EDC#KAS#1#12140# 30,0 130 149SCRM#0~1
6		<Z>	107	130	30		
7		<Y>	107	130	25		
8		AMSK-03325901-0002	107	35	25		
9		AMSK-03325901-0002	107	35	25		
10		AMSK-03325901-0002	107	35	25		
11		<X>	107	10	25		
12		AMSK-03325901-0003	77	10	25		
13		<Remnant>	25	10	25		2405000038202#EDC#KAS#1#12140# 30,0 130 149SCRM#0~2
14		<Remnant>	107	130	0		2405000038202#EDC#KAS#1#12140# 30,0 130 149SCRM#0~3
15		<Loss>	-3	130	30		

almaCAM	Act/cube	MsoftBatch	2024-07-10 10:23:56	Cut 2	1/1

Cut

Index	Material	Block	Remnant	Multiplicity	X	Y	Z
2	21PLSCRM	2405000038202#EDC#KAS#1#12140# 30,0 130 149SCRM#0	Yes	1	149	130	30

Parts

Index		Part	Order	Quantity	X	Y	Z	Comment
1		AMSK-03325901-0002	M-Soft-Export	3	107	35	25	
2		AMSK-03325901-0003	M-Soft-Export	1	77	25	10	
3		AMSK-03325901-0005	M-Soft-Export	2	60	35	30	

Remnants

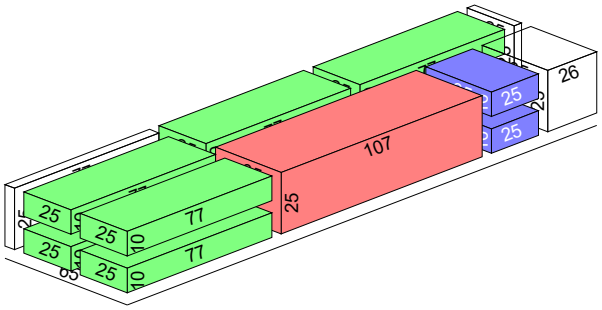
	X	Y	Z
1	35	0	30

	X	Y	Z
2	25	10	25

	X	Y	Z
3	107	130	0

Cut 3 / 2406000023809#EDC#KAS#1#12140# 30,0 65 250SCRM#0

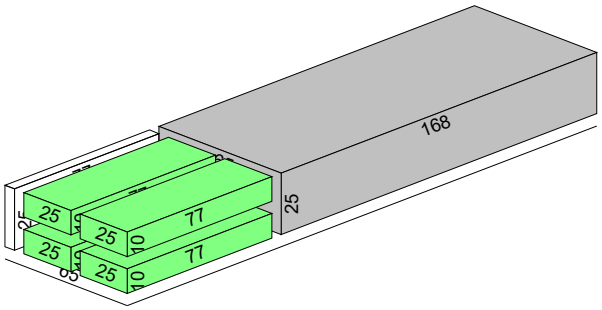
1 Z (25)



AMSK-03325901-0002: x:107 y:35 z:25
AMSK-03325901-0004: x:25 y:35 z:10
AMSK-03325901-0003: x:77 y:25 z:10
2406000023809#EDC#KAS#1#12140# 30,0 65 250SCRM#0: x:250 y:65 z:30

Y X Z

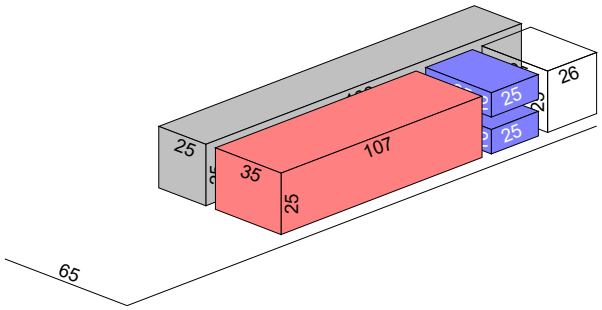
3 Y (55 25)



AMSK-03325901-0003: x:77 y:25 z:10

Y X Z

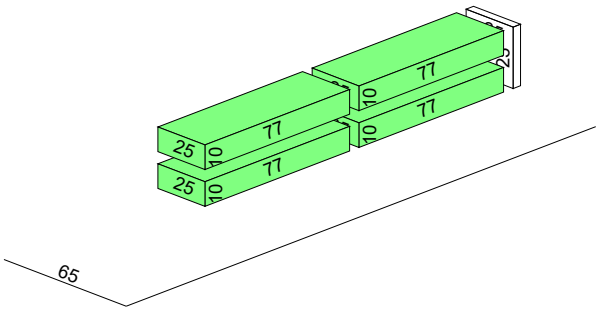
12 X (137 107)



AMSK-03325901-0002: x:107 y:35 z:25
AMSK-03325901-0004: x:25 y:35 z:10

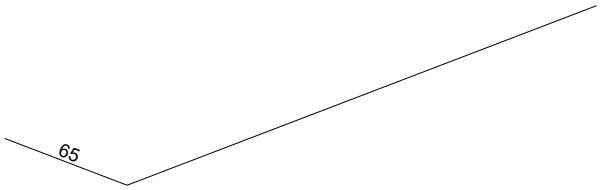
Y X Z

18 X (159 77)



AMSK-03325901-0003: x:77 y:25 z:10

26



			X	Y	Z	8<	Name
1		<Z>	250	65	30		
2		<X>	250	65	25		
3		<Y>	77	65	25		
4		AMSK-03325901-0003 (Z:2)	77	25	25		
5		AMSK-03325901-0003	77	25	10		
6		AMSK-03325901-0003	77	25	10		
7		AMSK-03325901-0003 (Z:2)	77	25	25		
8		AMSK-03325901-0003	77	25	10		
9		AMSK-03325901-0003	77	25	10		
10		<Remnant>	77	5	25		2406000023809#EDC#KAS#1#12140# 30,0 65 250SCRM#0~1
11		<Y>	168	65	25		
12		<X>	168	35	25		
13		AMSK-03325901-0002	107	35	25		
14		AMSK-03325901-0004 (Z:2)	25	35	25		
15		AMSK-03325901-0004	25	35	10		
16		AMSK-03325901-0004	25	35	10		
17		<Remnant>	26	35	25		2406000023809#EDC#KAS#1#12140# 30,0 65 250SCRM#0~2
18		<X>	168	25	25		
19		AMSK-03325901-0003 (Z:2)	77	25	25		
20		AMSK-03325901-0003	77	25	10		
21		AMSK-03325901-0003	77	25	10		
22		AMSK-03325901-0003 (Z:2)	77	25	25		
23		AMSK-03325901-0003	77	25	10		
24		AMSK-03325901-0003	77	25	10		
25		<Remnant>	4	25	25		2406000023809#EDC#KAS#1#12140# 30,0 65 250SCRM#0~3
26		<Remnant>	250	65	0		2406000023809#EDC#KAS#1#12140# 30,0 65 250SCRM#0~4

almaCAM	Act/cube	MsoftBatch	2024-07-10 10:23:56	Cut 3	1/1

Cut

Index	Material	Block	Remnant	Multiplicity	X	Y	Z
3	21PLSCRM	2406000023809#EDC#KAS#1#12140# 30,0 65 250SCRM#0	Yes	1	250	65	30

Parts

Index		Part	Order	Quantity	X	Y	Z	Comment
1		AMSK-03325901-0002	M-Soft-Export	1	107	35	25	
2		AMSK-03325901-0003	M-Soft-Export	8	77	25	10	
3		AMSK-03325901-0004	M-Soft-Export	2	35	25	10	

Remnants

	X	Y	Z
1	77	5	25

	X	Y	Z
2	26	35	25

	X	Y	Z
3	4	25	25

	X	Y	Z
4	250	65	0

Summary

Nb cut blocks	3
Parts volume (m³)	0
Remnants volume (m³)	0
Loss volume (m³)	0
Sawing volume (m³)	0
Total volume (m³)	0
Part %	66.22
Remnant %	6.62
Loss %	0
Sawing %	27.17
Nb of cuts	31
Nb cut parts	23
Nb of parts	23
Nb of remnants	11
Sawing area (m²)	0.08
Time estimate (s)	65
Cost estimate ()	0
Comment	