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## **A Review on Nano-Fiber Fabrication Methods by Near-Field Electrospinning**

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*Author(s):*

Antonio Osamu KATAGIRI Tanaka, Héctor Alán AGUIRRE Soto

ITESM Campus Monterrey  
School of Engineering and Sciences

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## *Abstract*

Faculty: Nanotechnology

School of Engineering and Sciences

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**keywords:** nanotechnology, nano-fiber, near-field electrospinning, NFES

# 1 Summary

TABLE 1.1: Electrospun Polymer Solutions - Solution and Process Parameters

Polymer	Solvent	NFES Variant	Polymer Solution and Process Properties	Fiber Characterization	Reference
Poly(ethylene oxide) (PEO)	Deionized water	Low-Voltage and Low-Electrical Field NFES	<ul style="list-style-type: none"><li>• PEO Concentration: 1, 2, and 3 <i>wf%</i></li><li>• Rise in solution conductivity with the increase in PEO concentration</li><li>• Solution Stirring: 24 <i>h</i> of free diffusion followed by 96 <i>h</i> of stirring at 30 <i>rpm</i></li><li>• 3 <i>mL</i> syringe</li><li>• 27 gauge type 304 stainless steel needle</li><li>• Solution deposition rate: lower than 1 <math>\mu\text{L}/\text{h}</math></li><li>• needle-to-collector distance: 1 <i>mm</i></li></ul>	<ul style="list-style-type: none"><li>• Diameter: 50-425 <i>nm</i></li></ul>	[1]

TABLE 1.2: Electrospun Polymer Solutions - Solution and Process Parameters

Polymer	Solvent	NFES Variant	Polymer Solution and Process Properties	Fiber Characterization	Reference
Poly[2-methoxy-5-(2-ethylhexyloxy)-1,4-phenylenevinylene] (MEH-PPV) with Poly(ethylene oxide) (PEO)	acetonitrile / toluene mixture (65 / 35) or acetic acid / toluene (17 / 83) or pure toluene		<ul style="list-style-type: none"> <li>NFES process initiated by an air interference with a glass microprobe tip (1 to 3 <math>\mu m</math> tip diameter) to overcome the surface tension</li> <li>Time to produce a stable continuous jet: 45 <i>min</i></li> <li>Polymer jet initiated at 400-600 V and dispensed at 200-400 V</li> <li>Collector linear speed: 10-40 <i>mm/s</i></li> <li>The voltage turned on when the solution formed a full-sized droplet of 500 <math>\mu m</math> diameter at the needle tip.</li> </ul>		[1]
			<ul style="list-style-type: none"> <li>Concentrations:               <ul style="list-style-type: none"> <li>– 250 <i>mg</i> of PEO in 3.5 <i>mL</i> of acetonitrile / toluene</li> <li>– 250 <i>mg</i> of PEO in 3 <i>mL</i> of acetic acid / toluene</li> <li>– 10 <i>mg</i> of MEH-PPV in 2 <i>mL</i> of toluene</li> </ul> </li> </ul>		[2]

TABLE 1.3: Electrospun Polymer Solutions - Solution and Process Parameters

Polymer	Solvent	NFES Variant	Polymer Solution and Process Properties	Fiber Characterization	Reference
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