## Fabrication of calcite-coated rough-surface titanium using calcium nitrate

## **Sample Preparation**

Commercial pure Ti (bare Ti) plates squares with were used as the coating substrates.  $Ca(NO_3)_2 \cdot 4H_2O$  was dissolved in 99.5% ethanol (EtOH) to obtain 0.5, 1.0, and 2.0 mol/L  $Ca(NO_3)_2 \cdot 4H_2O$ -EtOH solution as the Ca source.

Acid etching is performed on the Ti plate and then washed in ethanol (70%) with ultrasonic treatment for 5 min and then washed in distilled water with ultrasonic treatment for 5 min. After washing, Etched Ti was dryed at RT.

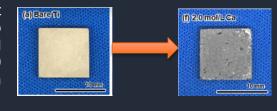
For the heated treatement for caronation, 5  $\mu$ L of 0.5–2.0 mol/L Ca(NO<sub>3</sub>)<sub>2</sub>·4H<sub>2</sub>O-EtOH solutions were dropped onto the of Etched Ti and evaporated to obtain precipitate on the Etched Ti surface.

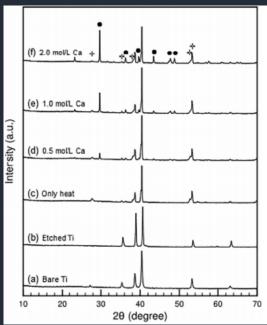
After the treatment by the  $Ca(NO_3)_2\cdot 4H_2O$ -EtOH solutions, Etched Ti and a control sample of Et Ti without treatment were placed into an electric urnace with a modified step controller and heated from RT to 550 °C at 3 °C/min and then maintained like that for 5 h with a  $CO_2$  gas flow of 100 mL/min. Subsequently, the samples were cooled down inside the furnace.

## Analytical Results

The intensity of the calcite peaks increased by increasing the concentration of the Ca(NO3)2·4H2O-EtOH treatment solutions. In addition, after the heating, the peaks of TiO<sub>2</sub> phases (i.e., rutile and anatase) appeared.

In conclusion, XRD demonstrate that a calcite coating is formed on the Ti scaffold after the heat carbonation treatment using calcium nitrate solution.





(b), Etched Ti with heating, without a  $Ca(NO_3)_2 \cdot 4H_2O$  solution (c), with 0.5 mol/L  $Ca(NO_3)_2 \cdot 4H_2O$  solution (d), with 1.0 mol/L  $Ca(NO_3)_2 \cdot 4H_2O$  solution (e), and with 2.0 mol/L  $Ca(NO_3)_2 \cdot 4H_2O$  (f). •: calcite, +: TiO<sub>2</sub> (rutile and anatase).

Normal XRD pattern of bare Ti (a), Etched Ti

**Reference:** Shia, R., Sugiuraa, Y., Tsurua, K., Ishikawaa, K., (2018), *Fabrication of calcite-coated rough-surface titanium using calcium nitrate*, Surface & Coatings Technology 356, 72-79