

KALE GROUP OF INDUSTRIES

PROCEDURE- FIRST PIECE APPROVAL

	Marketing	Activity (Engg	& Tool Room)	Responsibility
PLAN		Affix sample no. sticker to each sample . Confirm samples produced from new tool to be as per customer drawing . Get customer wise standard FPA format .		manager- Tool room
		Fill up FPA report for no. of parts as required by customer . Attach RM TC , Control plan , FOC certificate , RoHS certificate ,		
DO	Forward the samples & FPA to the customer	Send the samples , FPA with supporting documents to marketing , keep the copy of submitted FPA and 2 nos sample with tool room.		manager- Tool room
СНК	Check that the forwarded samples received to the customer.	Receive back the FPA from customer and check for customer remarks .		manager- Tool room
ACT	Inform FPA feedback to ENGG . From time to time.	If FPA is not OK then correct the NG Point & then do the II nd FPA . If FPA is OK then handover to Production & QA with drawing , control plan & toolings . File approved FPAs in a file		manager- Tool room
				manager- Tool room
Note - Underlined text above indicates documents & records			. No : 1.1 July , 2017 I by : MD	Page: 1/1 ISO9001:2015 Clause 7. Issued by: M.R