

indicates documents &

records..

KALE GROUP OF INDUSTRIES

PROCEDURE- ANALYSIS OF DATA AND CONTINUAL IMPROVEMENT

	Activity	Responsibility	Other Processes
PLAN	Ensure a <u>plan for achieving key performance indicators</u> on six monthly basis is prepared.	HOD	Prepare plan for respective processes.
	Prepare list of data analysis tools considering all records. Identify frequency and method for analysis.	Process owners	
DO	Ensure that respective analysis is carried out at defined frequency.	HOD	Carry out data analysis as per respective tool
	Review the results , conclude and initiate actions.	process owners	
	Promote employees to initiate <u>kaizen</u> .	HOD	Promote kaizen in respective process.
	Identify breakthrough projects for improvement related to cost reduction, productivity / quality improvement and record in SRP (Systematic re-engineering project)	Process Owners	
CHECK	Form a team and take up the continual improvement project. Monitor improvement to expected level.	Process Owners	
	Arrange monthly presentations on kaizen and SRP by resp. plants.	HOD	Prepare and present data of improvements.
ACT	Monitor achievements of targets for KPI for each month and record details in KPI Monthly Data and successful SRP implementations.	HOD	
Note -	Underlined text above Rev. No : 1.1	Page: 1/1	

ISO 9001:2015 Clause 9.1.3

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