

KALE GROUP OF INDUSTRIES

PROCEDURE- DEVELOPMENT

	Engineering /Marketing	Activity	Responsibility		
	Forward drg. to development after enquiry review	Receive enquiry from customer with new part drg. & carry out enquiry review.			
PLAN		If review is ok then forward to development process or discuss & resolve the issue with customer or else regret . For development of be carried out update New Product Development Record.			
DO	Support Development for equipment planning and procurement.	Study the drawing & carry out the feasibility review Prepare Manufacturing feasibility report, Prepare Equipment planning for development considering all technical and target details . Forward the drg to tool room / supplier for tool manufacturing. Take tool trials and Prepare the SIR /FPA and PPAP documents Forward sample to customer for approaval			
CHECK		Follow up with customer for FPA & PO. Prepare the pilot lot and forward to customer.	Engr.Development		
ACT	Confirm customer acceptance of the pilot lot	Receive the feedback from customer and Handover the PPAP document to production,(Enquiry Login ,Feasibikity review ,Contro Plan,Process Flow Diagram,FPA,NPD Record,Equipment Planning,PSW,Hand Over Report,Pilot Insppection Report) Prepare Part Handover Report after process is complete and get sign. of all CFT members .	Engr.Development		

Note - Underlined text above indicates documents & records..

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Approved by : MD			Issued by: M.R