

## KALE GROUP OF INDUSTRIES

## PROCEDURE-SUPPLY CHAIN MANAGMENT

	PRD/QA	Activity	Responsibility	Stores
PLAN		Prepare Tool holding and capital asset list for those given to suppliers by KGIL.  Receive Monthly production plan from MKTG.		
DO		Prepare monthly Jobwork Supplier production plan Prepare monthly RM requirement for suppliers as per production plan	Store Head	Provide material to suppliers as per requirement from SCM
DO		Inform to store through material requisition . Ensure timely issue of material to suppliers from stores Monitor supplier end production activity .	Store Head	
		Coordinate tooling PM & breakdown mnt. Activity for suppliers toolings .		
CHECK		Prepare monthly delivery performance report of jobwork suppliers.	Store & quality Head	
ACT		Organise supplier QMS audit on monthly basis through QA .  For the suppliers not fulfilling the expectation call for discussion and prepare MOM for the improvement plan .	Store Head	

Note - Underlined text above indicates documents & records..

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