



FORCE 195 PLASTIC CARRY CASE



Overview

FORCE 195 PLASTIC CARRY CASE

cod. 815859

MMA inverter, electrode welding machine in direct current (DC).

Usable electrodes: rutile, basic, stainless steel, cast iron, etc.

Features:

- Reduced weight and dimensions
 - High welding current stability in spite of mains voltage fluctuations
 - Arc force, hot start and anti-stick devices
 - Thermostatic, overvoltage, undervoltage, overcurrent, motorgenerator ($\pm 15\%$) protections.
- Complete with MMA welding accessories and plastic carry case.



1 PH 230V



CE MARKING



EAC CERTIFICATION

Technical data

CODE	CODE 815859	A_{MAX}	MAX ABSORBED CURRENT 32 A	Ø_{DC} MIN/MAX	D. USABLE ELECTRODES IN DC 1,6 - 4 mm
V_{1PH}	SINGLE PHASE MAINS VOLTAGE 230 V	A_{60%}	ABSORBED CURRENT AT 60% - MAX 10 A	IP	PROTECTION DEGREE IP21
F	MAINS FREQUENCY 50 / 60 Hz	P_{MAX}	MAX ABSORBED POWER 5 kW	W_H L	DIMENSIONS 38 x 42 x 17 cm
A_{MIN} MAX DC	CURRENT RANGE 15 - 170 A	P_{60%}	ABSORBED POWER AT 60% 1,5 kW	kg	WEIGHT 5,5 kg
%USE 20°C	%USE (20°C USE) 40% @ 170A %	P_{MIN} GEN	MOTORGENERATOR MINIMUM POWER 7 kW	BAR CODE	EAN CODE 800489782563 2
A_{MAX} 40°C DC	MAX CURRENT DC (EN 60974-1) 160 @ 8 % A	FUSE	MAINS FUSE 16 A	PIECES/PALLET	PIECES/PALLET 36 pz/pallet
A_{60%} 40°C DC	DC CURRENT 55 A	η	EFFICIENCY 84 V	PIECES/PALLET - B	PIECES/PALLET - B 30 pz/pallet-B



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MAX NO LOAD VOLTAGE 72 V



POWER FACTOR (cosphi) 0,6

Included Accessories

CABLE 16 MMQ 1,8 M - PLUG ATLAS 25 - 124508

PLASTIC CARRY CASE - 322800



TOLEDO 250 WORK CLAMP 250A - 712030



SLAG REMOVER - 712139



DALLAS 300 ELECTRODE HOLDER 300A - 712260