



## EXPERIMENT : 2

\* Aim → To find the diameter of a wire using a micrometer screw gauge.

\* Apparatus required → Screw gauge, a wire

\* Theory →

- \* Least count of screw gauge:  $0.01 \text{ mm}$
- \* Measured value: Main scale reading + (Circular scale reading  $\times$  Least count)
- \* Error =  $100 - 70 = 30$

S.N.	M.S.R (mm) x	C.S.R y	C.S.R + error	$D = x + y(\text{L.C.})$ (mm)	Mean (d)
1.	0.0	26	56	0.56	
2.	0.0	24	54	0.54	
3.	0.0	25	55	0.55	
4.	0.0	24	54	0.54	
5.	0.0	24	54	0.54	

Result: Thickness of wooden scale by using screw gauge is  $0.54 \text{ mm}$ .



## \* Precautions :

- \* Do not overtight the screw. Use only the ratchet arrangement to move the screw.
- \* Apply zero correction.
- \* At each point measure the diameter of the wire in two perpendicular directions.
- \* There should be no kinks in the wire.
- \* Avoid the backlash error by moving the screw only in one direction.