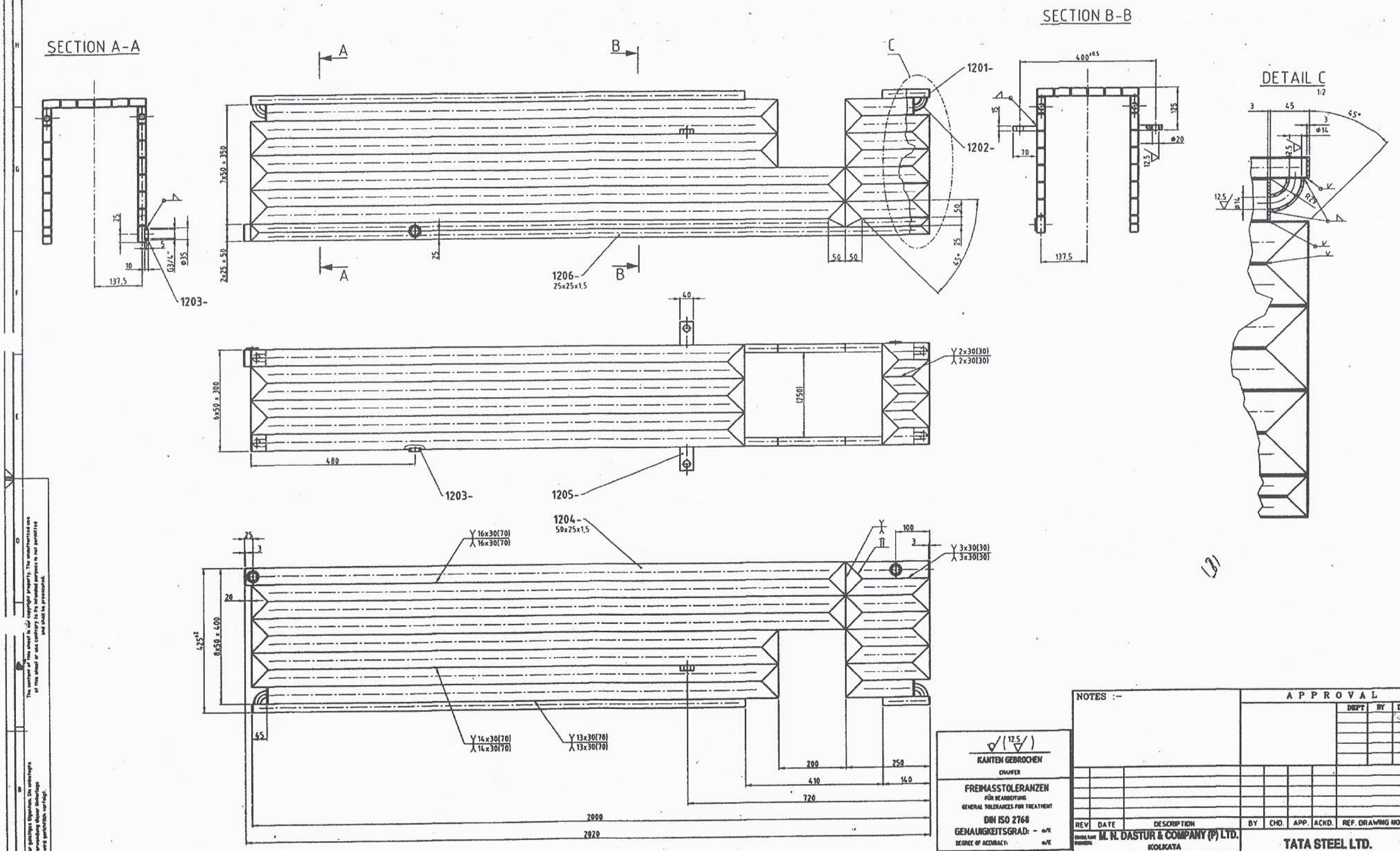

- Water piping have to be free from firm elements (chips).
- All water channels to be tight welded.
- test pressure 10 bar / 10 min

KANTEN GEBROCHEN
CHAMFER

FREIMASSTOLERANZEN
FÜR BEARBEITUNG
GENERAL TOLERANCES FOR TREATMENT
DIN ISO 2768
GENAUIGKEITSGRAD: - m/K
DEGREE OF ACCURACY: m/K

Schweißnähte a= 2 mm
Welds

FREIMASSTOLERANZEN
FÜR SCHWEISSKONSTRUKTION
GENERAL TOLERANCES FOR WELDED STRUCTURE
EN ISO 13920
GENAUIGKEITSGRAD: - B/F
DEGREE OF ACCURACY: B/F

NOTES :-

APPROVAL

DEPT	BY	DATE

REV	DATE	DESCRIPTION	BY	CHD.	APP.	ACKD.	REF. DRAWING NO.

M. N. DASTUR & COMPANY (P) LTD.
KOLKATA

POMINI
VAI

TATA STEEL LTD.
JAMSHEDPUR

WITHDRAWAL UNIT
COOLING TUNNEL

DSC.CK.271-M1200/DLZ001

A1 TATA DRG. NO.
1-2260-12-131
REV. 0