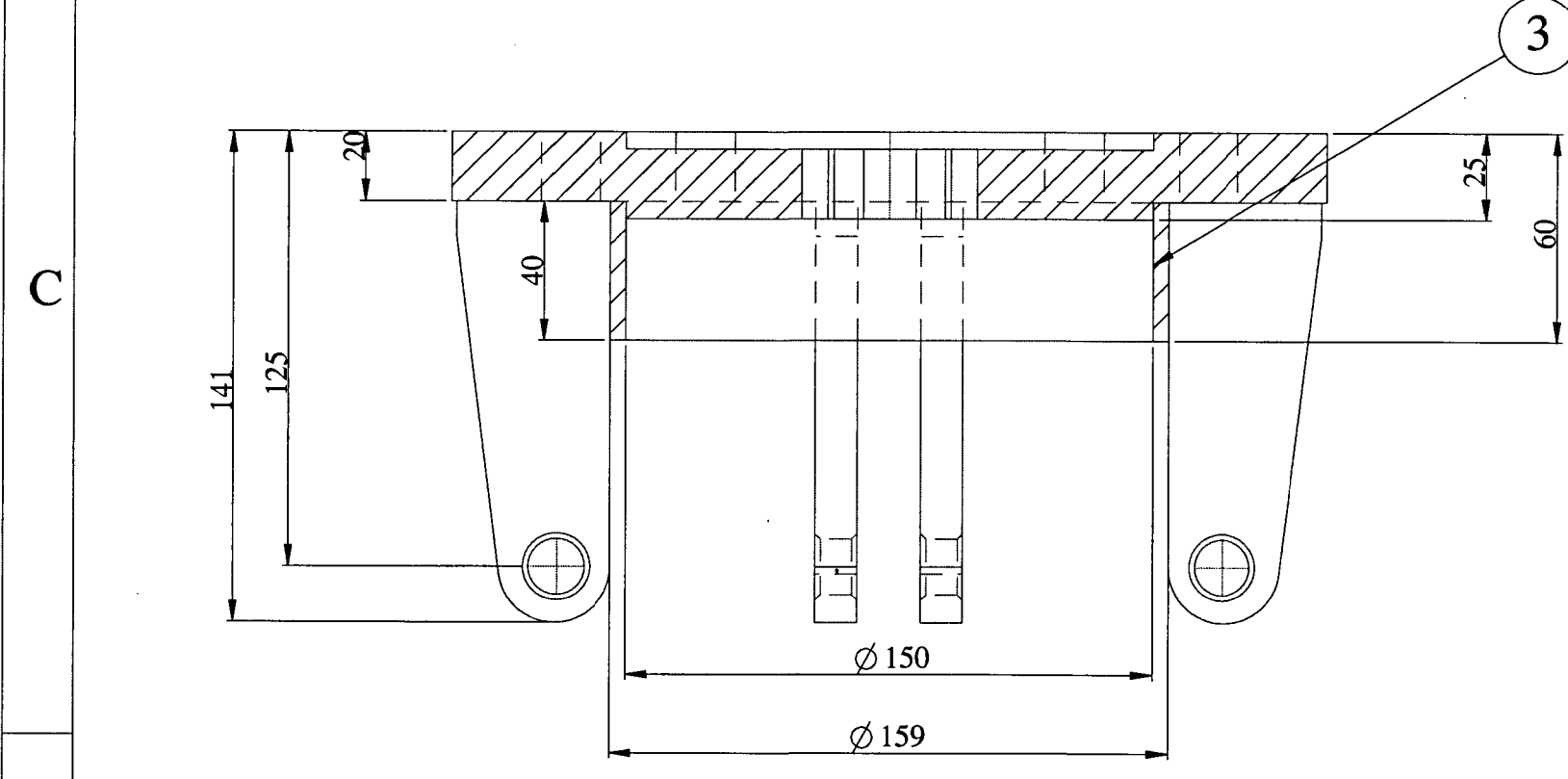
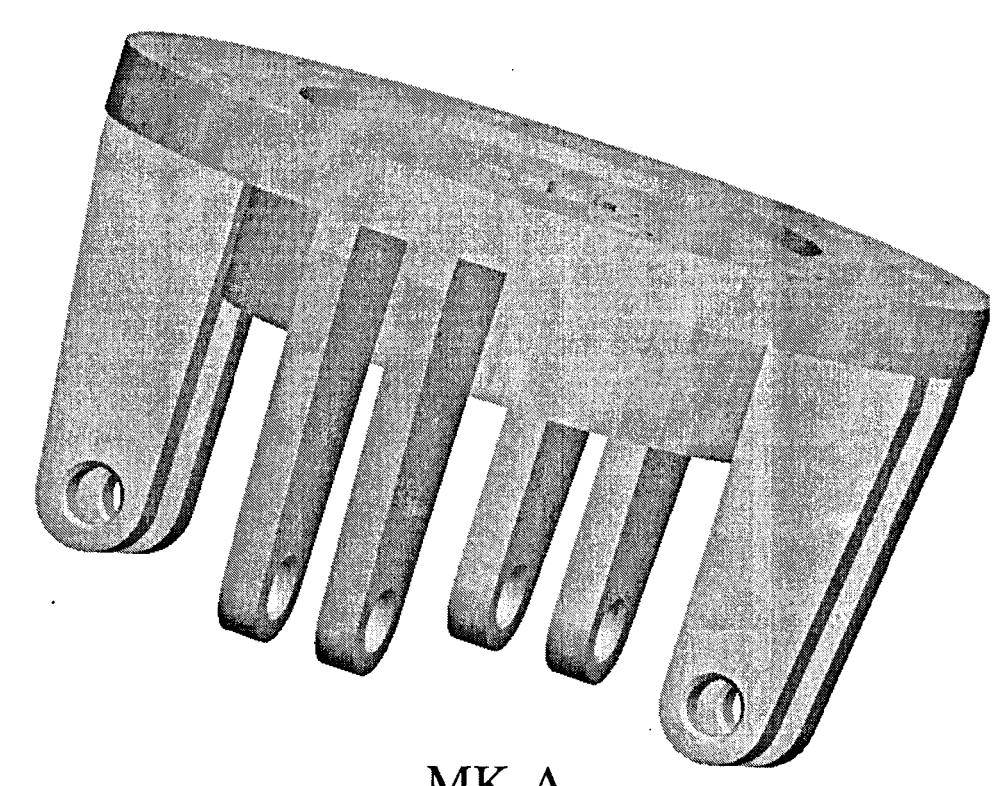


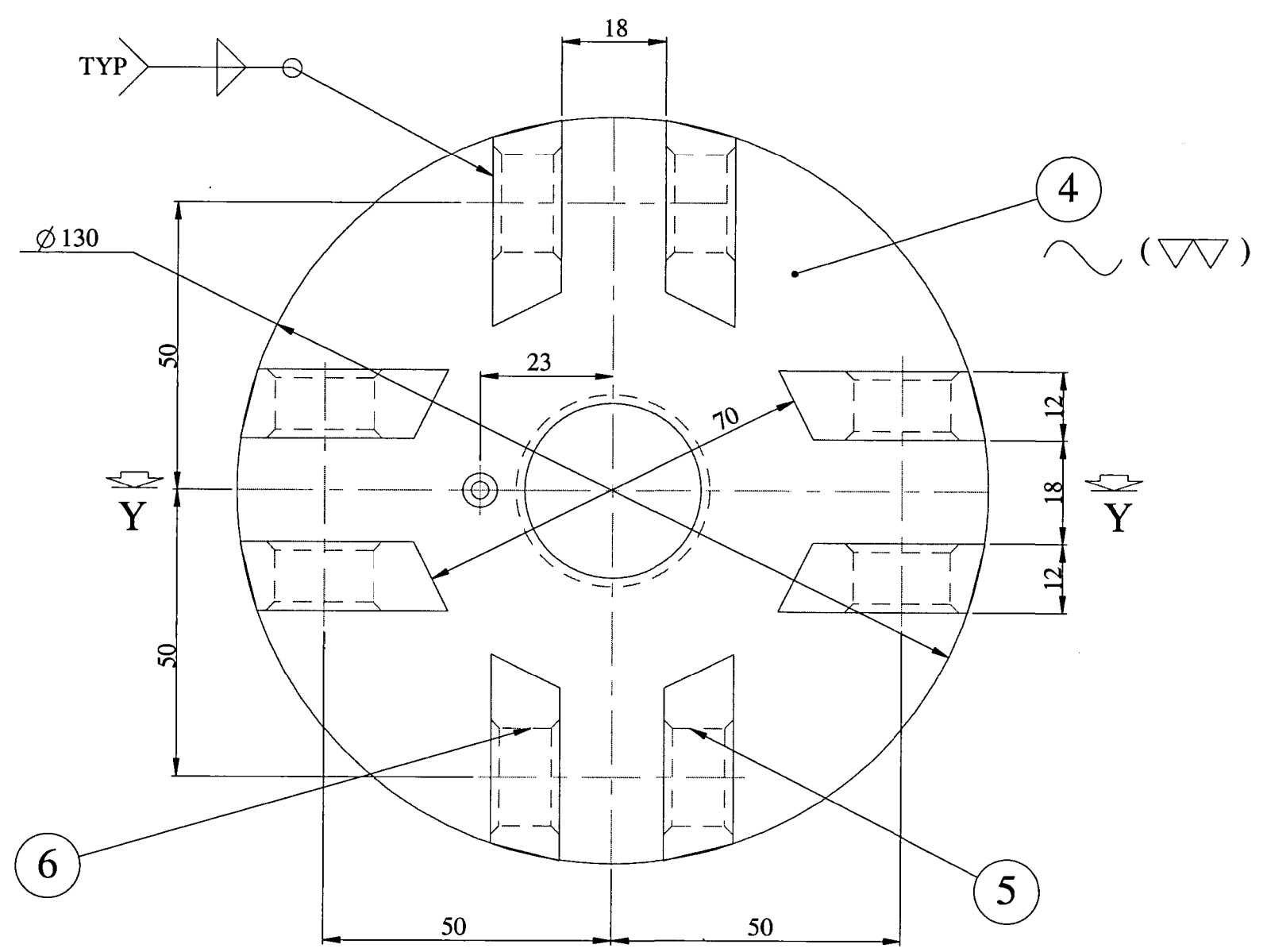
MK-A ~ (▽) SCALE 1:2



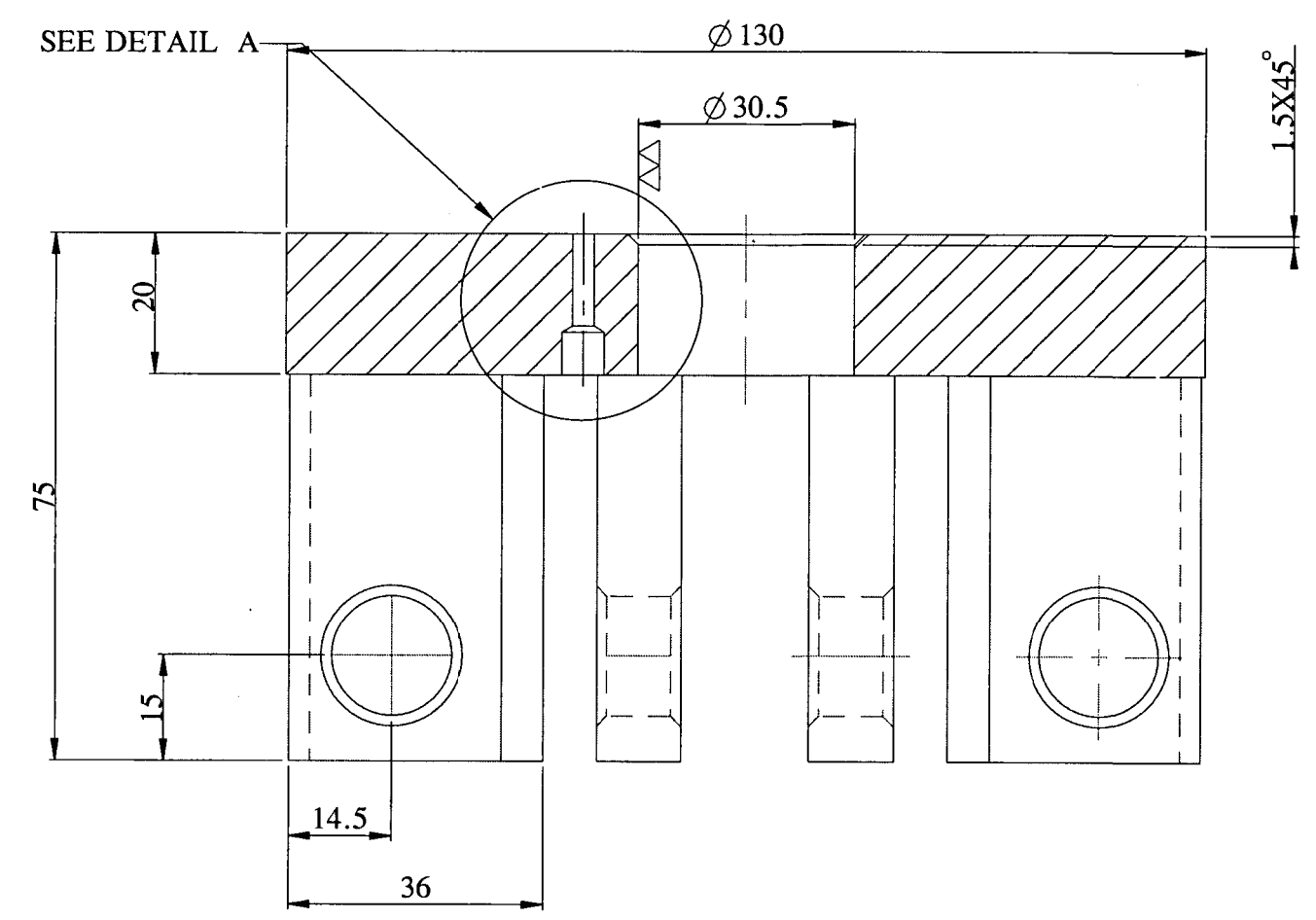
SECTION X-X



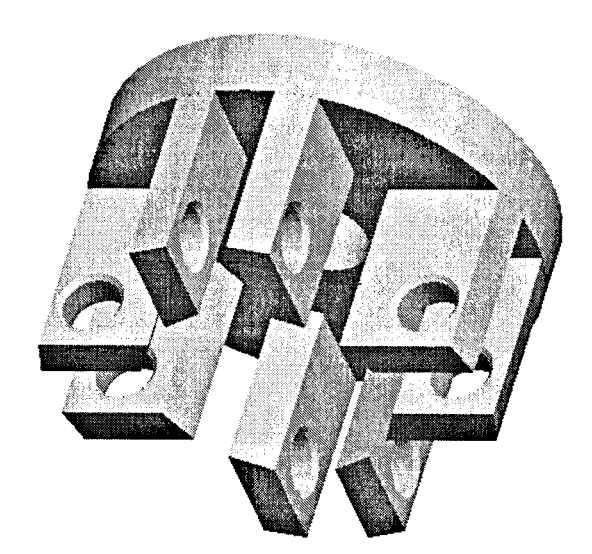
MK-A SCALE 1:2



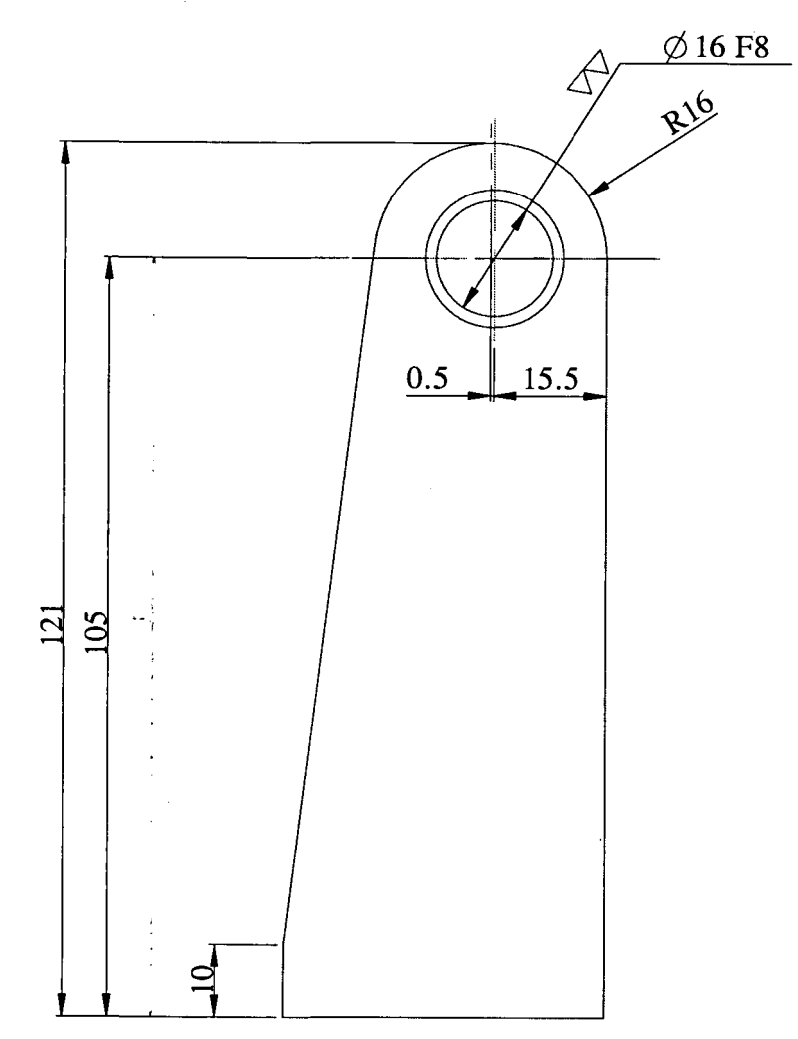
MK-B ~ (▽) SCALE 1:1



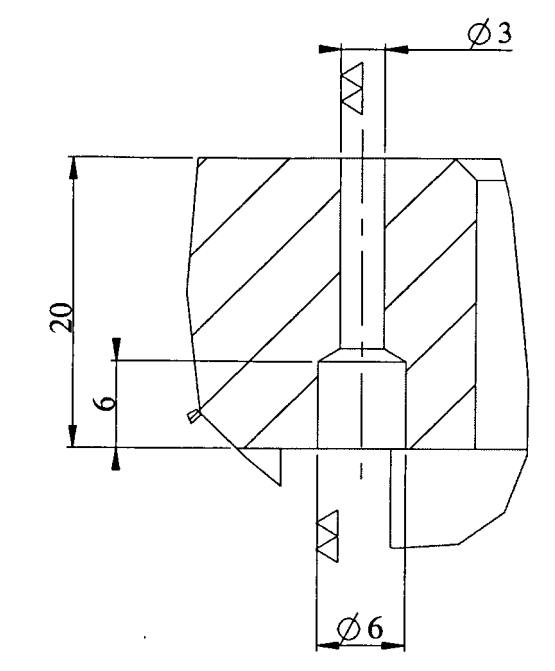
SECTION Y-Y



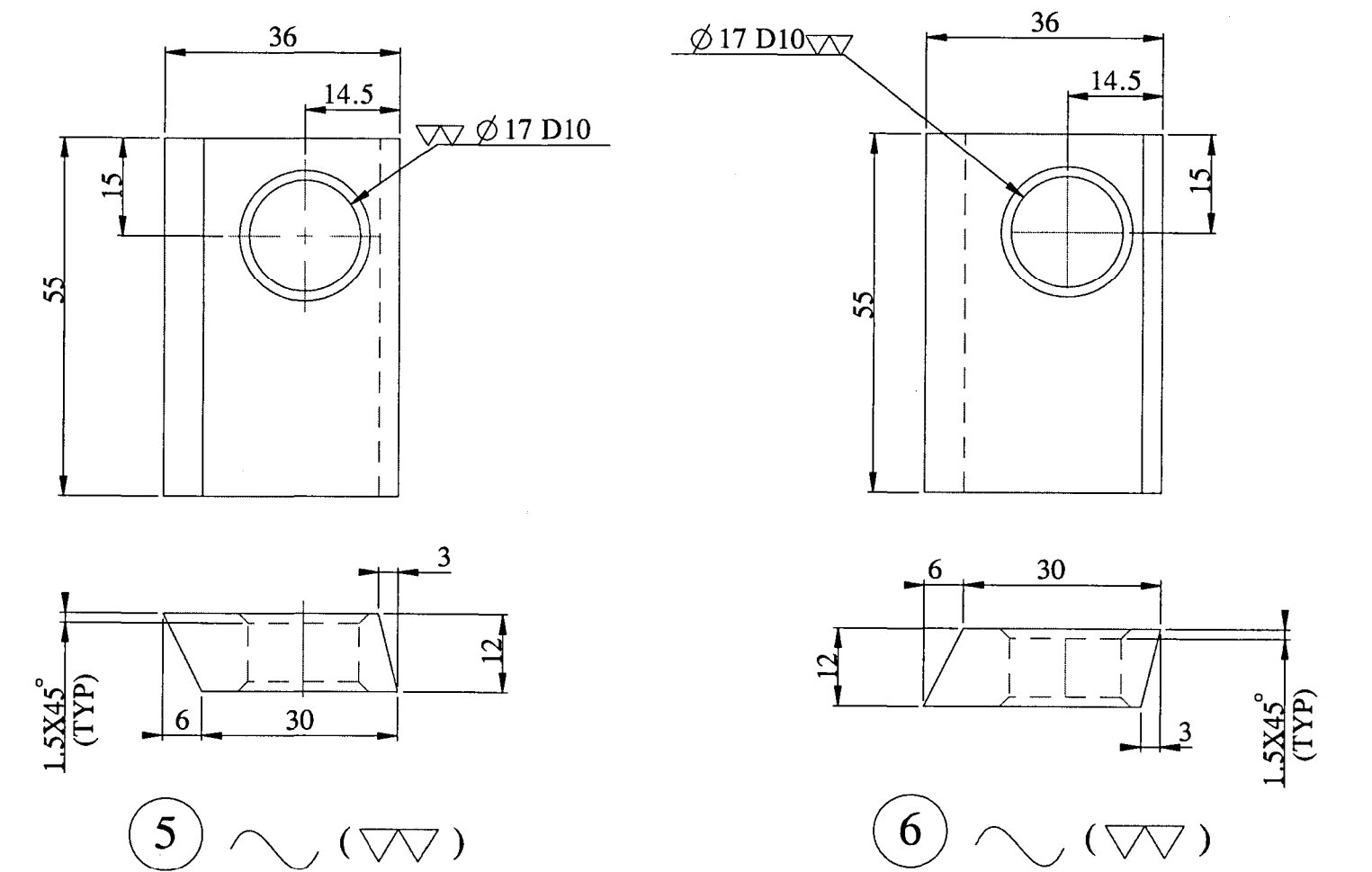
MK-B SCALE 1:2



2 ~ (▽)

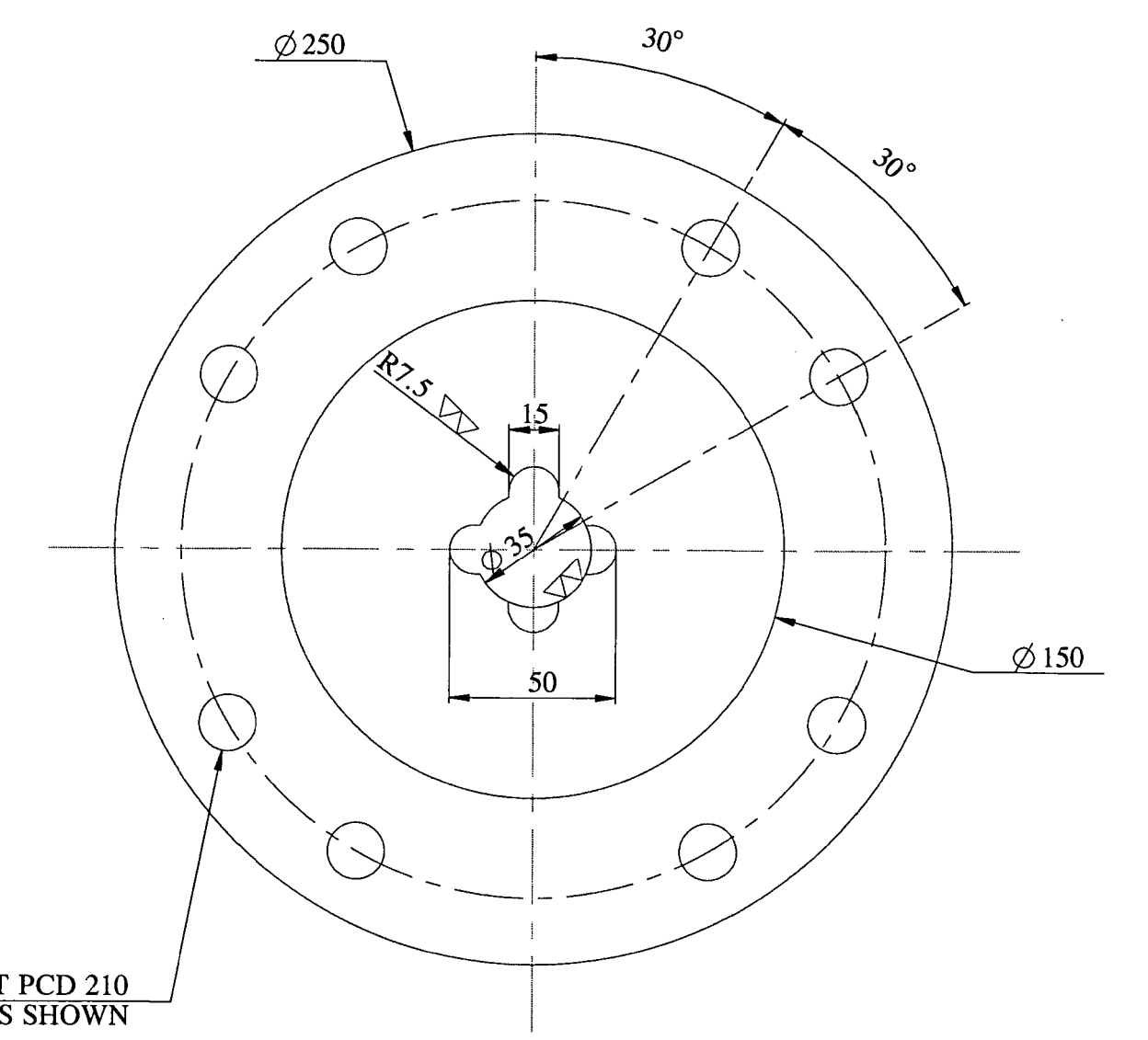


DETAIL A SCALE 2:1

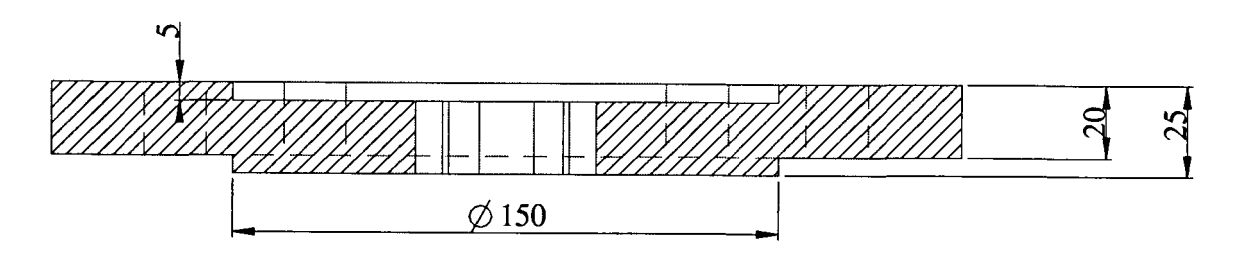


5 ~ (▽)

6 ~ (▽)



1 ~ (▽)



MAT. SPEC. FOR ITEMS 1,2,3,4,5 & 6, :-
E250 B0, IS:2062
CUT AND MACHINE

NOTE:-
1) ROUND-OFF ALL SHARP EDGES/CORNERS.
2) ALL WELD JOINTS ARE 5mm FILLET CONTINUOUS. U.O.N.,
3) ALL WELDING SHALL CONFORM TO IS:9595.
4) ALL FABRICATION SHALL CONFORM TO IS:7215.
5) STRESS RELIEVED AFTER COMPLETE FABRICATION.
6) USE L.H.(LOW HYDROGEN) ELECTRODE.
7) ALL DIMENSIONS ARE IN mm.

ASSLY. MK.	ITEM No.	DESCRIPTION.	MATERIAL	UNIT	TOTAL	REMARKS
				WT. IN KG.		
BILL OF MATERIAL						
DRG. DEVELOPED BY:- M/S.						
TATA M E G DESIGN						
DEPT. COKE PLANT						
SUB DIVN. BATT 10&11						
DETAIL C.G.T COVER GRIPPER BRACKETS						
DRG. NO. PA 85252						
REV. A						

REV. MK.	REVISIONS	JOB. NO.	BY DATE	CHKD.	APP.	NOTES	DRG. No.	REFERENCE
1								