



DRG. DEVELOPED BY
SUNTEXT ENTERPRISES
JUGSALAI JAMSHEDPUR

DRG. NO.
MEG-1402

TOTAL WT. 1.6 KG

SCALE 1:1,2,2.5.

JOB No. D00893

DRN. G. Sasmal 20.09.13

CHD. M. Sasmal 20.09.13

APPROVED A. M. Sasmal

DO NOT SCALE

ITEM NO.	DESCRIPTION	MATERIAL	NO. REQD.	WT. KG.
5	LH. NUT	AISI 310	1	
4	RH. NUT	AISI 310	1	
3	CLAMP	AISI 310	5	0.1
2	LUGS	AISI 310	5	0.2
1	PIPE O/D 30x2.5THK.x835	AISI 310	1	1.3
BAF BURNER PIPE WITH LUGS				
M E G (DESIGN) TATA STEEL				
DEPT. CRM				
SUB DIVN. BAF BURNER				
DETAIL BAF BURNER PIPE WITH LUGS				
DEVIATIONS FOR UNTOLERANCED DIMENSIONS:-IS: 2102-69(MEDIUM)				
ROUGHNESS SYMBOL	SELECTED GRADE No. IS: 3073-1967	ROUGHNESS VALUE IN MICRONS. Ra µm(Max)		
~	N12	50		
▽	N11	25		
▽▽	N9	6.3		
▽▽▽	N6	0.8		
▽▽▽▽	N3	0.1		
DRG. NO.				REV.
PC 65005				B

IF IN DOUBT, ASK USER DEPT.

FIRST ANGLE PROJECTION

DO NOT SCALE

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