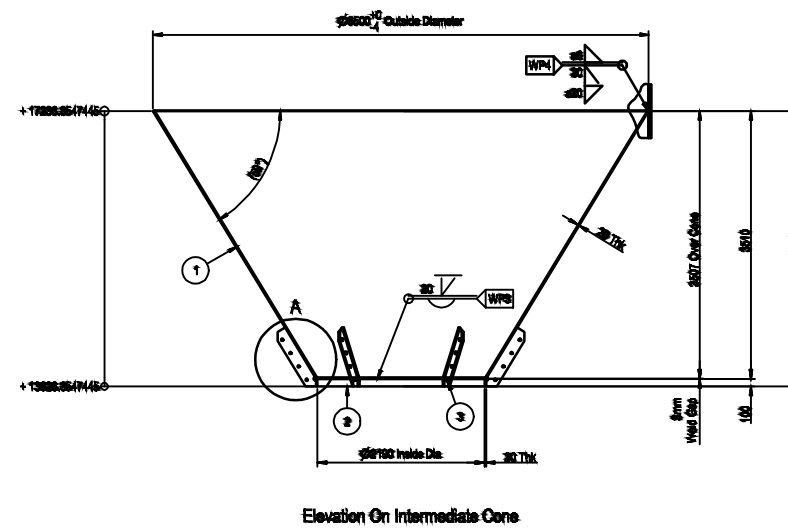
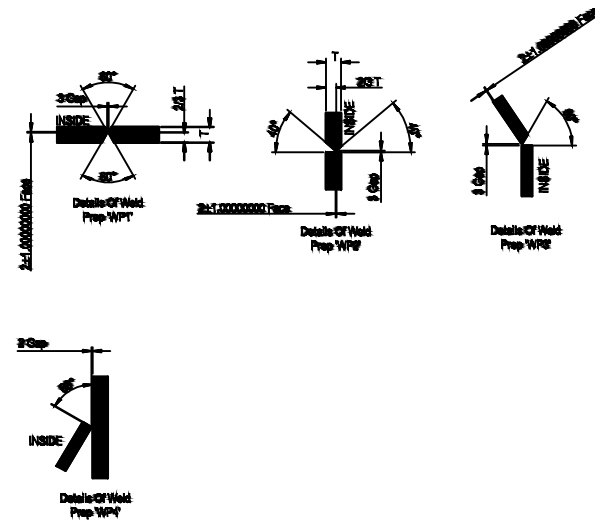
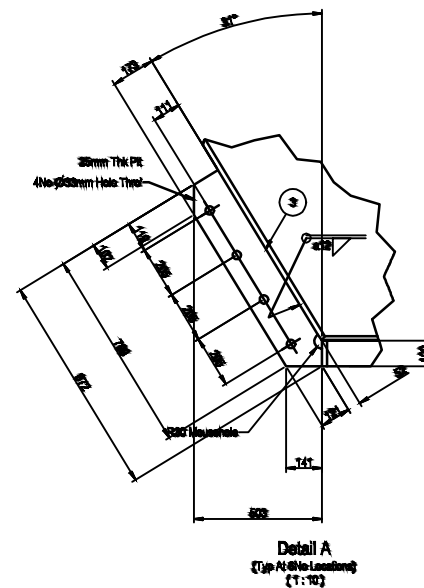
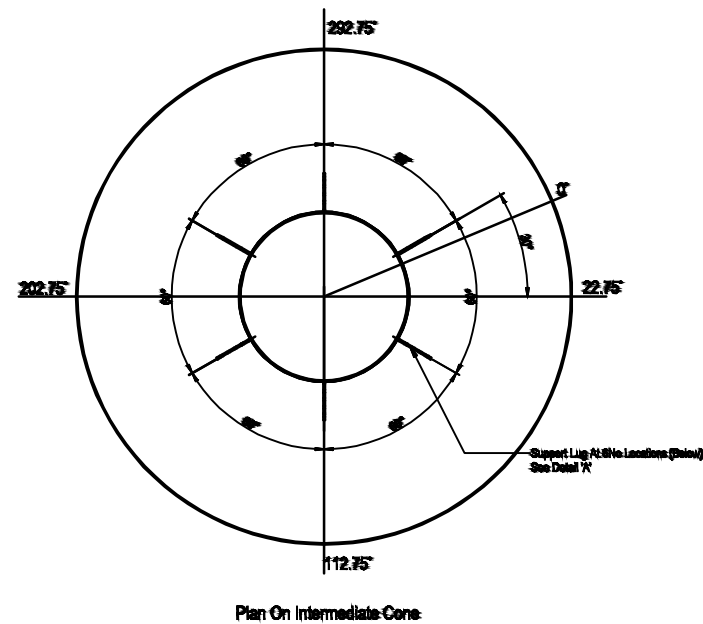
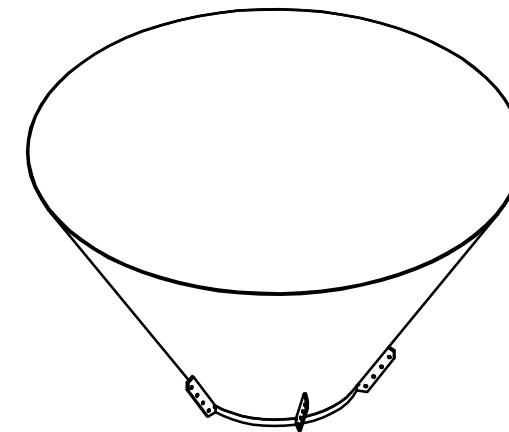


DRG.No. K-3-180379



PARTS LIST							
Item	Qty	Description	Width	Thickness	Length	Material	Mass
1	1	20mm Thick Intermediate Core		20 mm		ASTM A876 SUS 304	8000 kg
2	1	20mm Thick Outer	100 mm	20 mm	8046 mm	ASTM A876 SUS 304	1087 kg
3	8	20mm Thick Shaped Lug	100 mm	20 mm	692 mm	ASTM A876 SUS 304	100.8 kg



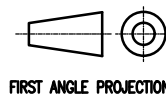
GENERAL NOTES

This Drawing To Be Read In Conjunction With Dig No K-3-180381

1. This Draw **MUST** Be Read In Conjunction with S/A Specification No.C-208.RB.030120-M/TSP001
2. All Welds To Be Minimum 6mm C.F.W. All Round U.N.G.
3. All Shop Plate Joints To Be **STAGGERED** (Cruciform Joints WE NOT be Permitted)
Use "WP1" For Vertical Weld Props & "WP6" For Horizontal Weld Props
All Plates To Be Flush on the INSIDE

—	—	—	—	—	—	—	—
ASSLY. MK.	ITEM No.	DESCRIPTION.	MATERIAL.	No. ROD.	UNIT	TOTAL.	REMARKS
					WT. IN KG.		

BILL OF MATERIAL



SHEET SIZE- A3

SCALE	NTS
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DRN.	DATE
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D.KUMAR	15.10.18
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	CHKD.	DATE
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	RKC	15 10 18
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	APPROVED	DATE
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DRG. DEVELOPED BY:- M/S. CADPROFESSIONALS, JSR.-1



DEPT.

SUB DIVN.

DETAIL

**TATA STEEL LIMITED,
KALINGANAGAR**

BLAST FURNACE

GAS CLEANING PLANT

CYCLONE INTERMEDIATE CONE

DEVIATIONS FOR UNTOLERANCED
DIMENSIONS:-IS:2102 (MEDIUM)

ROUGHNESS SYMBOL	ROUGHNESS GRADE NO. IS: 3073	ROUGHNESS VALUE IN MICRONS. Ra/μm(MAX)
~	N12	50
▽	N11	25
▽▽	N9	6.3
▽▽▽	N6	0.8
▽▽▽▽	N3	0.1

DRG. NO	REV.
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K-3-180379	A
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SHEET. NO.

1 OF 1

							SKETCH FROM DEPT
REV. MK.	REVISIONS	JOB. NO.	BY DATE	CHKD.	APP.	DRG. No.	REFERENCE

IF IN DOUBT , ASK M E D DESIGN

2

DO NOT SCALE



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