

DRG.No. PC 77684

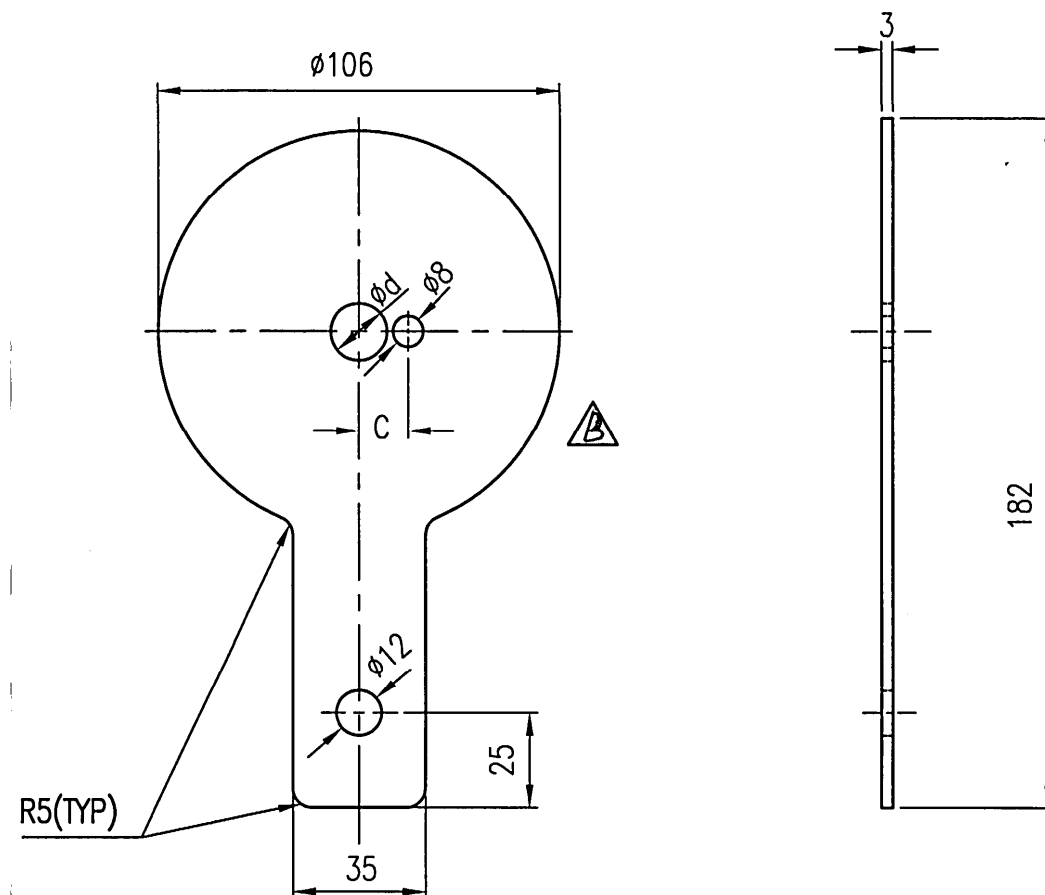


TABLE FOR INNER DIA ϕd & CENTER DISTANCE C

ITEM NO.	ϕd	C	DESCRIPTION	QTY.	WT. IN KG.
1	$\phi 15$	14	SHEET 3 X 106 X 182	1	0.26
2	$\phi 18$	16	SHEET 3 X 106 X 182	1	0.26

MAT. SPEC. :- AISI-316
CUT & MACHINE

NOTE :-
1. ROUND OFF ALL SHARP EDGES/CORNERS.

ASSLY. MK.	ITEM No.	DESCRIPTION.	MATERIAL.	No. RQD.	UNIT	TOTAL	REMARKS
				1			
BILL OF MATERIAL							
FIRST ANGLE PROJECTION		DRG. DEVELOPED BY:- M/S.			DEVIATIONS FOR UNTOLERANCED DIMENSIONS:-IS:2102 (MEDIUM)		
SCALE 1 : 2		TATA STEEL LIMITED, JAMSHEDPUR, 831001			ROUGHNESS SYMBOL		
JOB NO. D05497		TATA M E G DESIGN			ROUGHNESS GRADE NO. IS: 3073		
DRN. D.R. Murmu		DEPT. LIME PLANT			ROUGHNESS VALUE IN MICRONS. Ra/μm(MAX)		
CHKD. Swati		SUB DIVN. MK-7 LANCES			~ N12 50		
APPROVED. S.M.		DETAIL ORIFICE PLATE FOR KILN LIGHT-UP			▽ N11 25		
					▽ N9 6.3		
					▽ N6 0.8		
					▽ N3 0.1		
					DRG. NO		REV
					PC 77684		B

IF IN DOUBT , ASK M E G DESIGN

Form No. MEGD/DF/0017, Rev. No: 02, Eff. Date: 05/09/2015 DO NOT SCALE

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