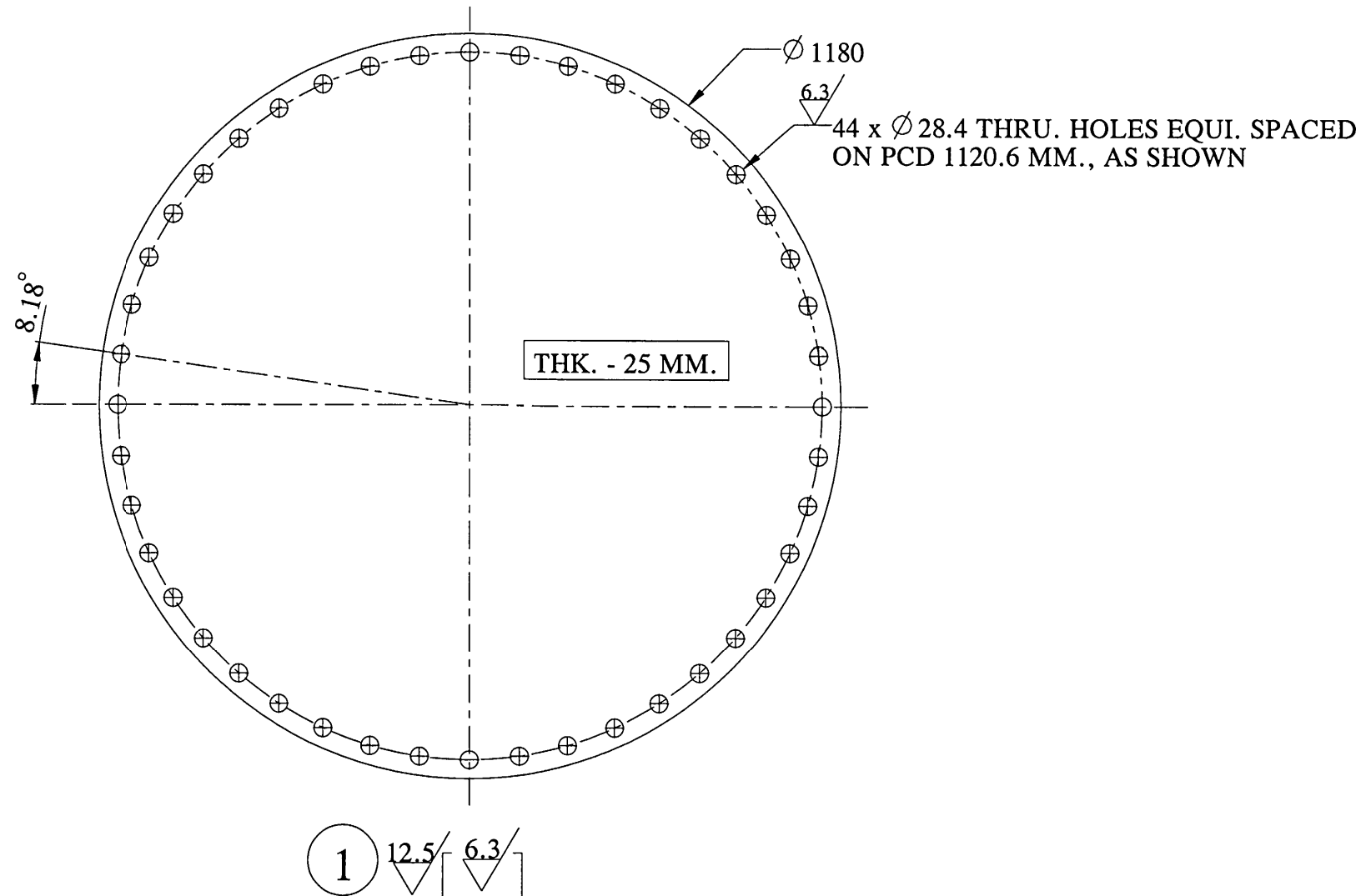


1
DRG.No. PC 77696 A



MAT. SPEC. - E250B0, IS:2062
CUT & MACHINE

NOTES
1.REMOVE ALL SHARP EDGES/CORNERS
2.ALL DIMENSIONS ARE IN MM.

REV. MK.	REVISIONS	JOB. NO.	BY DATE	CHKD.	APP.	DRG. No.	REFERENCE

1	FLANGE, Ø 1180 x 25 THK.	-	1	210	210	
ASSLY. MK.	ITEM No.	DESCRIPTION.	MATERIAL.	No. RQD.	UNIT WT. IN KG.	TOTAL. REMARKS
BILL OF MATERIAL						
FIRST ANGLE PROJECTION		DRG. DEVELOPED BY:- M/S.				
SCALE 1:10		TATA STEEL LIMITED, JAMSHEDPUR, 831001				
JOB NO. D05521		M E G DESIGN				
DRN. RNB		DEPT. BPH				
CHKD. Suruchi		SUB DIVN. BPH				
APPROVED RKK		DETAIL FLANGE				
DEVIATIONS FOR UNTOLERANCED DIMENSIONS:-IS:2102 (MEDIUM)					REV	
ROUGHNESS SYMBOL					ROUGHNESS GRADE NO. IS: 3073	ROUGHNESS VALUE IN MICRONS. Ra/µm(MAX)
~					N12	50
▽					N11	25
▽▽					N9	6.3
▽▽▽					N6	0.8
▽▽▽▽					N3	0.1
DRG. NO					PC 77696	
					A	

IF IN DOUBT , ASK M E G DESIGN

Form No. MEGD/DF/0017, Rev. No: 02, Eff. Date: 05/09/2015

DO NOT SCALE

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