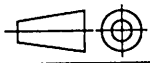


MAT.SPEC.: Fe410 WB, IS:2062
CUT AND MACHINE.

NOTE: 1.REMOVE ALL SHARP EDGES/CORNERS.

WT. KG. 2.2	DRG. DEVELOPED BY:- M/S.		DEVIATIONS FOR UNTOLERANCED DIMENSIONS:-IS:2102 (MEDIUM)		
 SCALE 1:1.5 JOB NO. D03689 DRN. R.C. R.Choudhury CHKD. R.C. APPROVED <i>Sandep</i> 31.07.17	TATA TATA STEEL LIMITED, JAMSHEDPUR, 831001 M E G DESIGN DEPT. 'G' BLAST FURNACE. SUB DIVN. COAL INJECTION. DETAIL BLANK PLATE FOR BLOWPIPE INJECTION LINE		ROUGHNESS SYMBOL	ROUGHNESS GRADE NO. IS: 3073	ROUGHNESS VALUE IN MICRONS. Ra/µm (MAX)
			~	N12	50
			▽	N11	25
			▽▽	N9	8.3
			▽▽▽	N8	0.8
			▽▽▽▽	N3	0.1
			DRG. NO		REV
			PD 74893		A

DO NOT SCALE



IF IN DOUBT, ASK MEG DESIGN

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