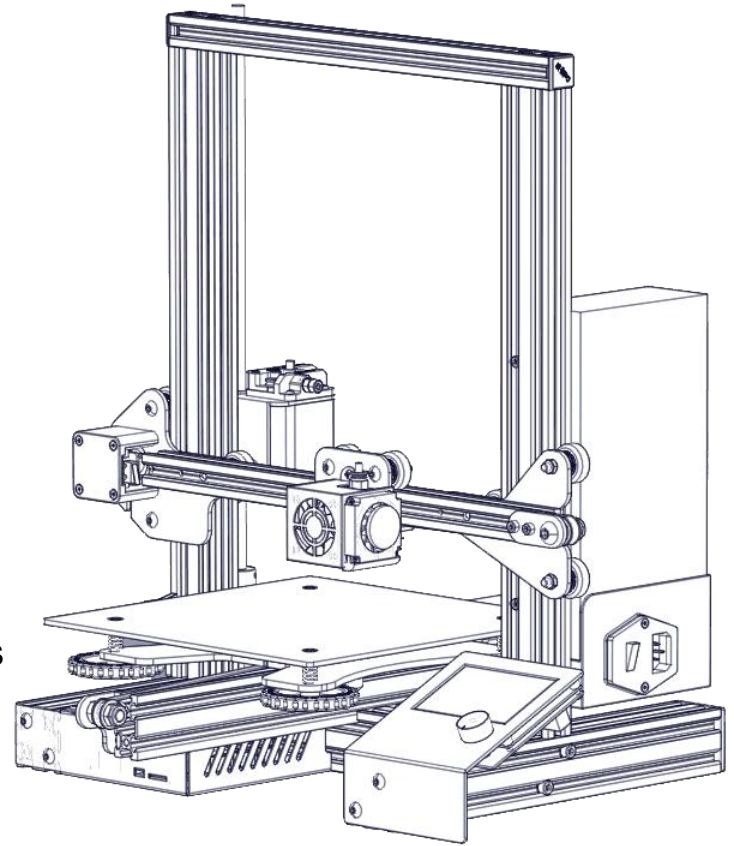




Ender-3 3D Printer

Instructions for assembly

- ◆ This guide is for the Ender-3 3D printer.
- ◆ Select the correct input voltage to match your local mains (230V or 115V).
- ◆ Because of software/hardware upgrades and model differences, new revisions may not be listed in this guide.
- ◆ Please plug the Power cord into a three-hole power jack.
- ◆ Detailed instructions for use are available on the TF card.



V3.6

Basic Parameters

Model	Ender-3	Working Mode	Online or TF card offline
Molding Tech.	FDM	File Format	STL,OBJ,AMF
Printing Size	220*220*250mm	Slice Software	Cura, Repetier-Host ,Simplify3D
Printing Speed	≤180mm/s, Normal 30-60mm/s	Power Supply	Input:AC 100-120V/200-240V 50/60Hz Output:DC 24V
Precision	±0.1mm	Total Power	270W
Slice Thickness	0.1mm-0.4mm	Filament	1.75mm PLA
Nozzle Diameter	Standard 0.4mm	Operating System	Windows XP/Vista/7/10 MAC、Linux
Nozzle Number	1	Language	中文/English
Nozzle Temp.	≤250℃	Resume Print	YES
Bed Temp.	≤110℃	Filament Detector	NO



Facebook QR code

SHENZHEN CREALITY 3D TECHNOLOGY CO., LTD.

12/F, Block 3, JinChengYuan, Huafan Road, Tongsheng Community,

Dalang, Longhua District, Shenzhen, China, 518109

Official Website: www.creality3d.cn

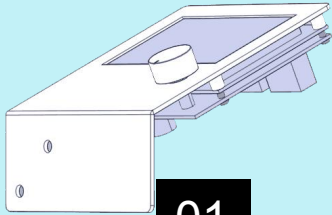
Tel: +86 755-2105 9455

E-mail: info@creality3d.cn cs@creality3d.cn

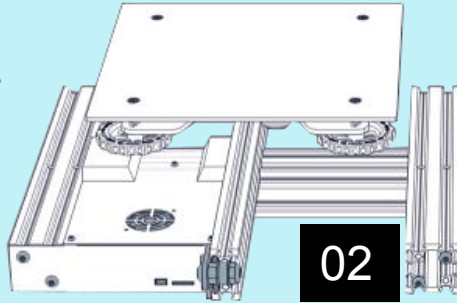


List 1

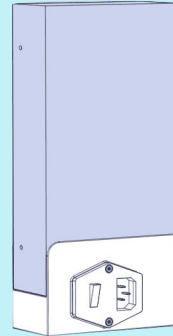
Assemblies



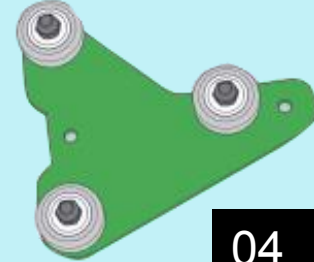
01



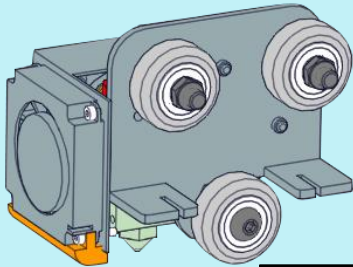
02



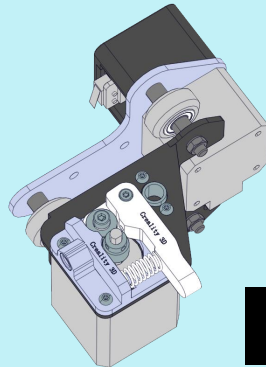
03



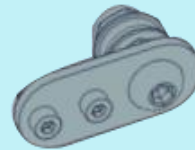
04



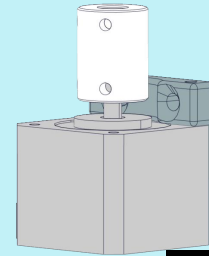
05



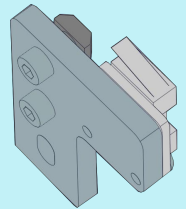
06



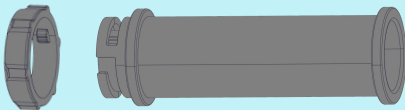
07



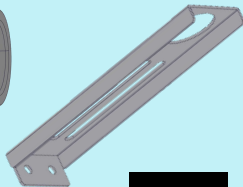
08



09



10



11

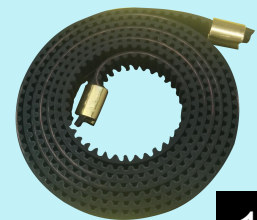


2pcs

12



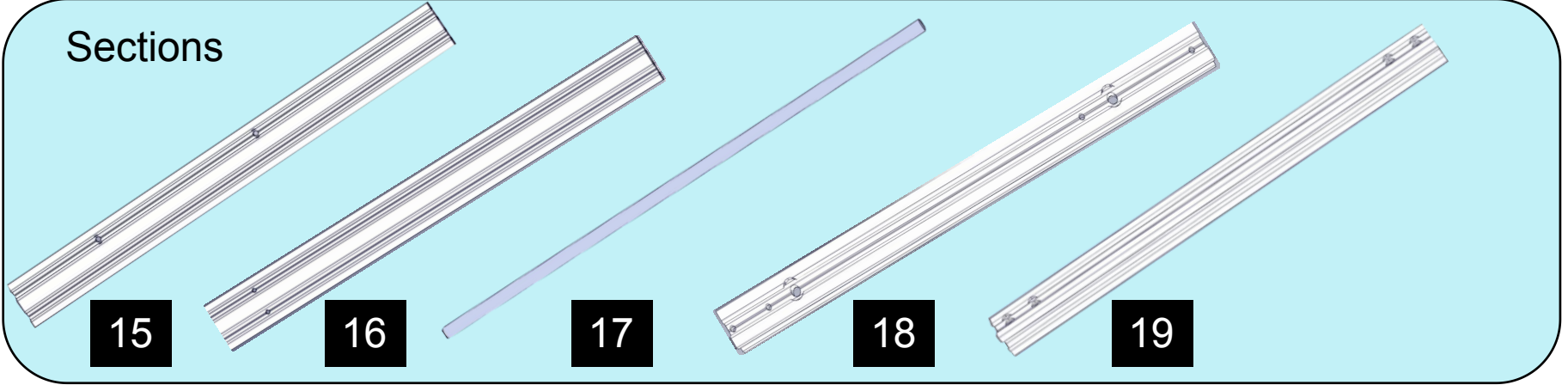
13



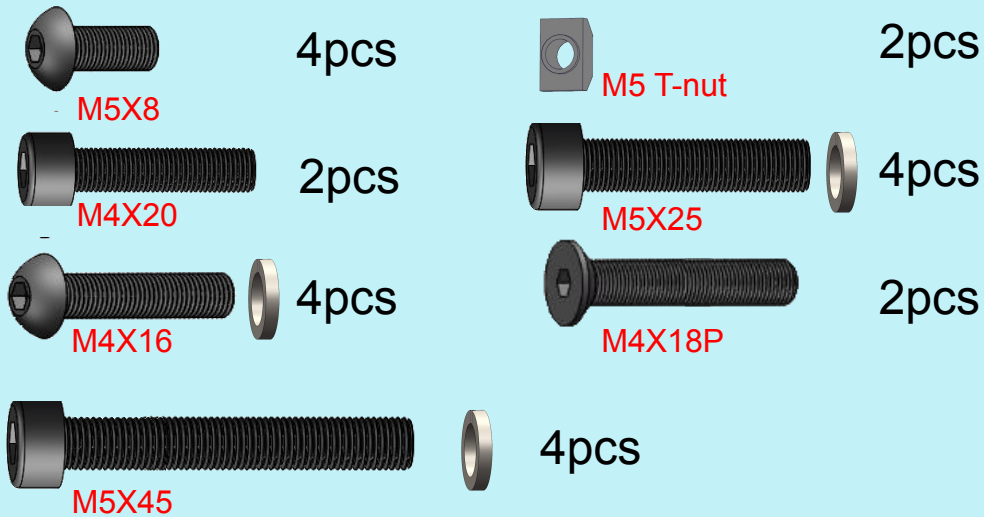
14

List 2

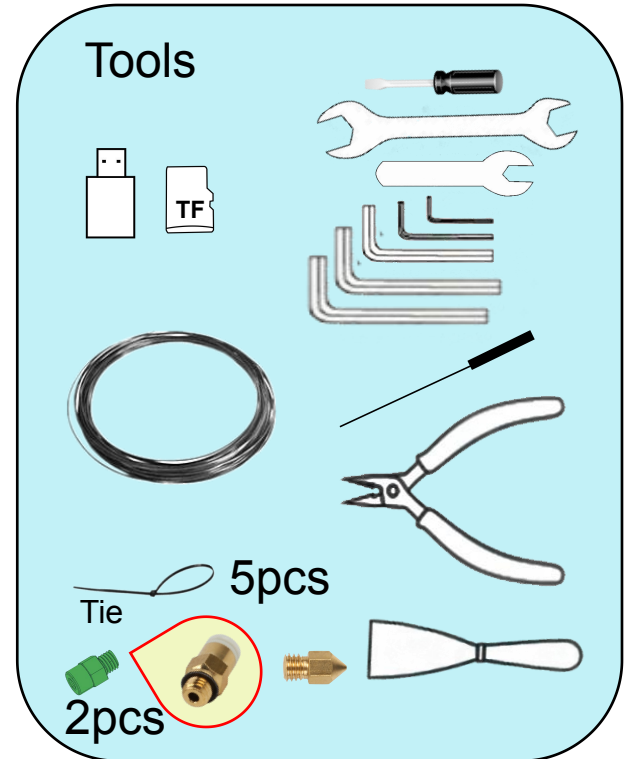
Sections



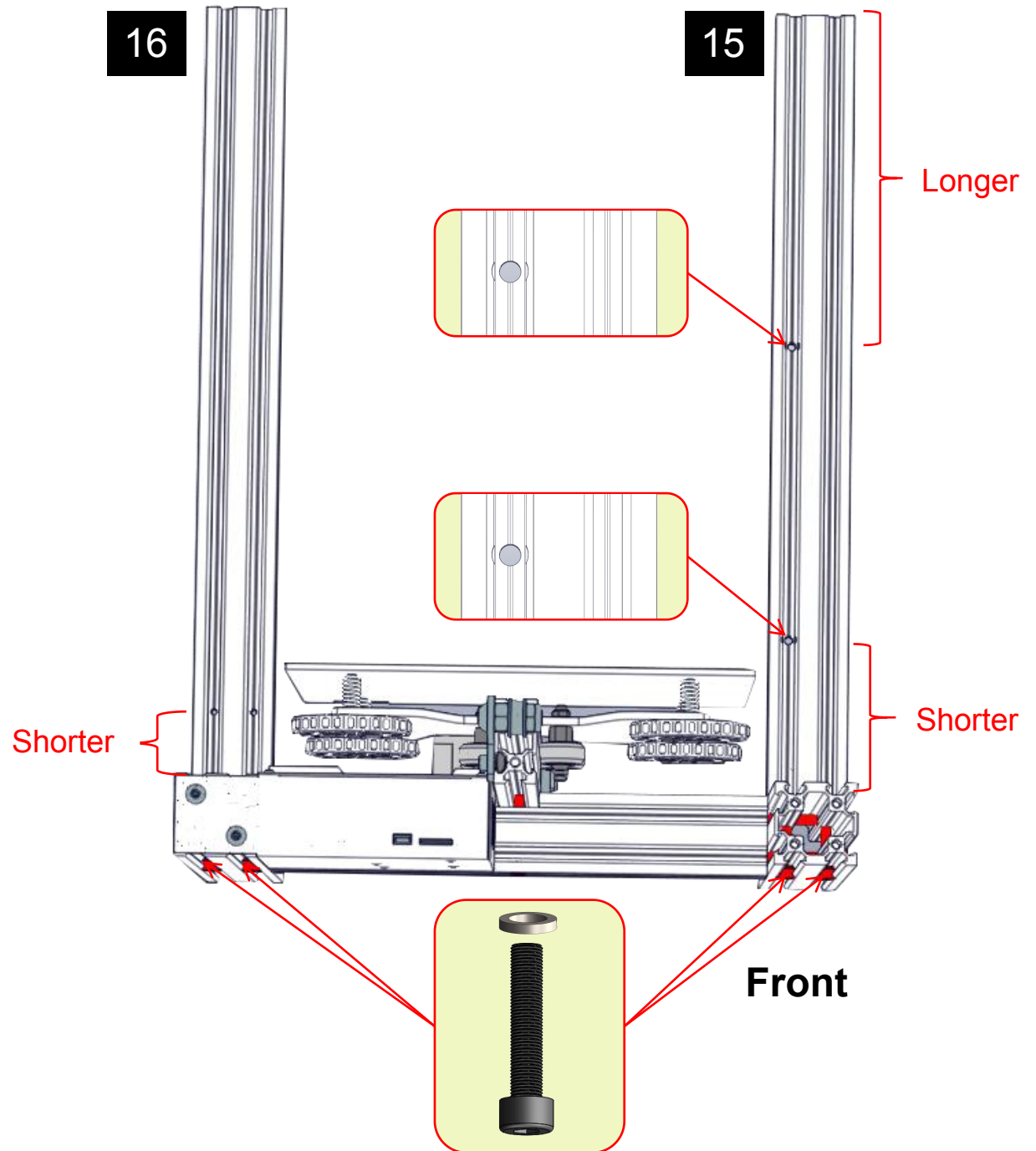
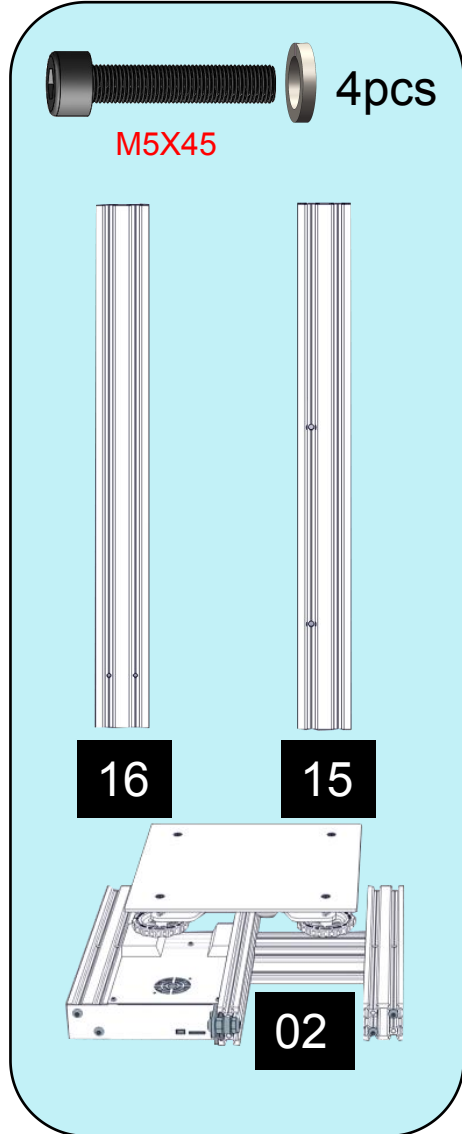
Fasteners



Tools



Step 1

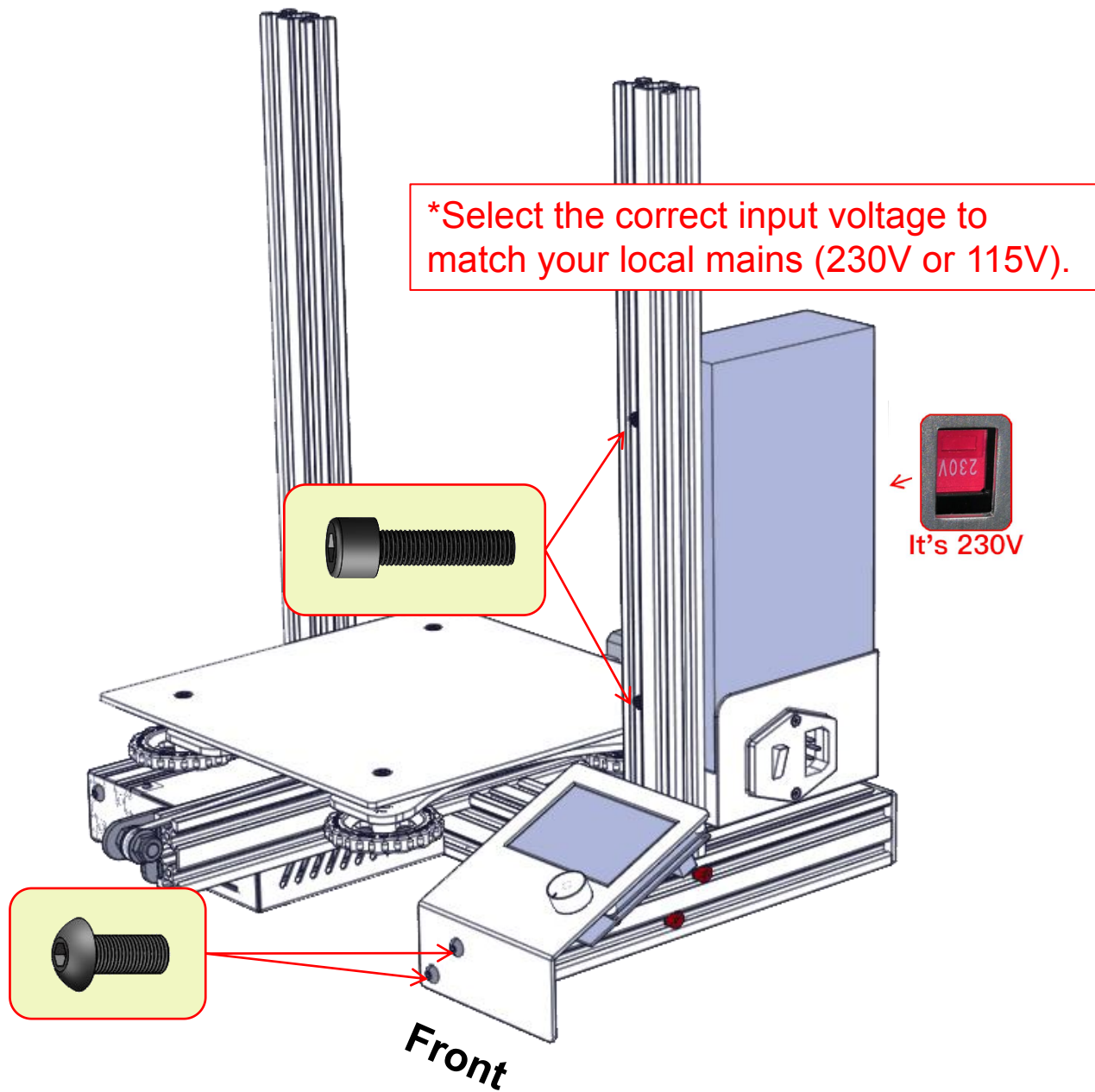


M5X8 2pcs

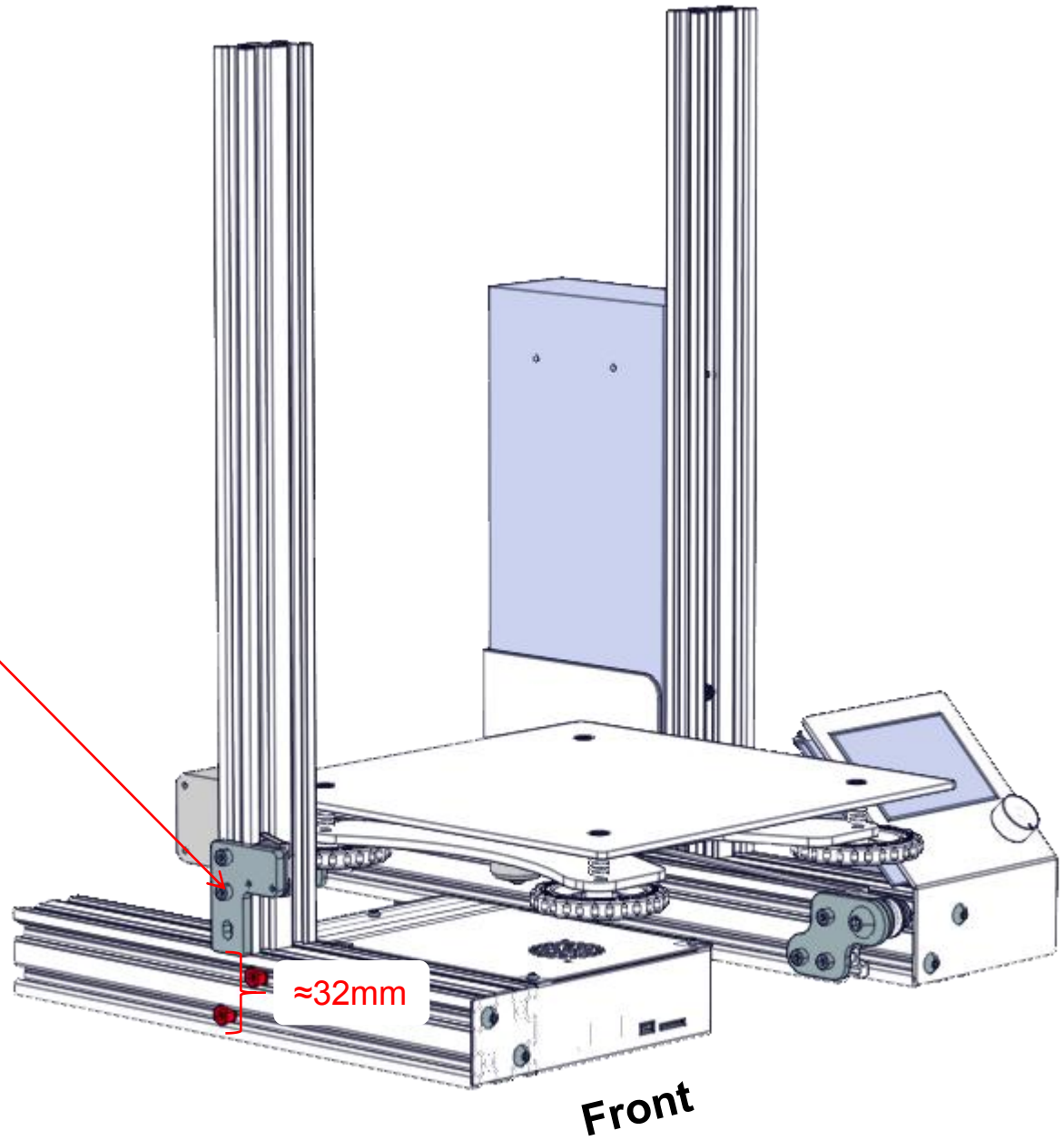
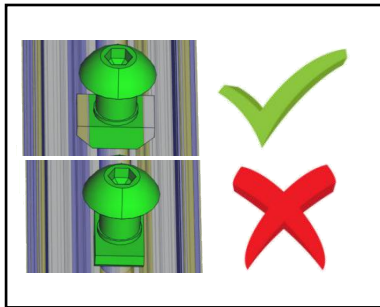
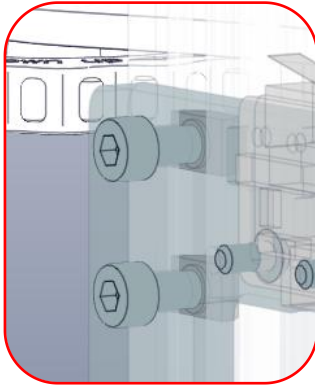
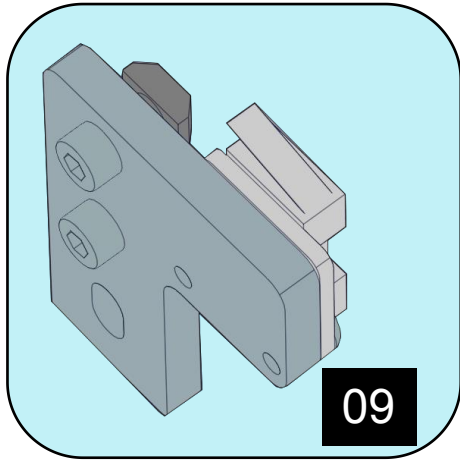
01

M4X20 2pcs

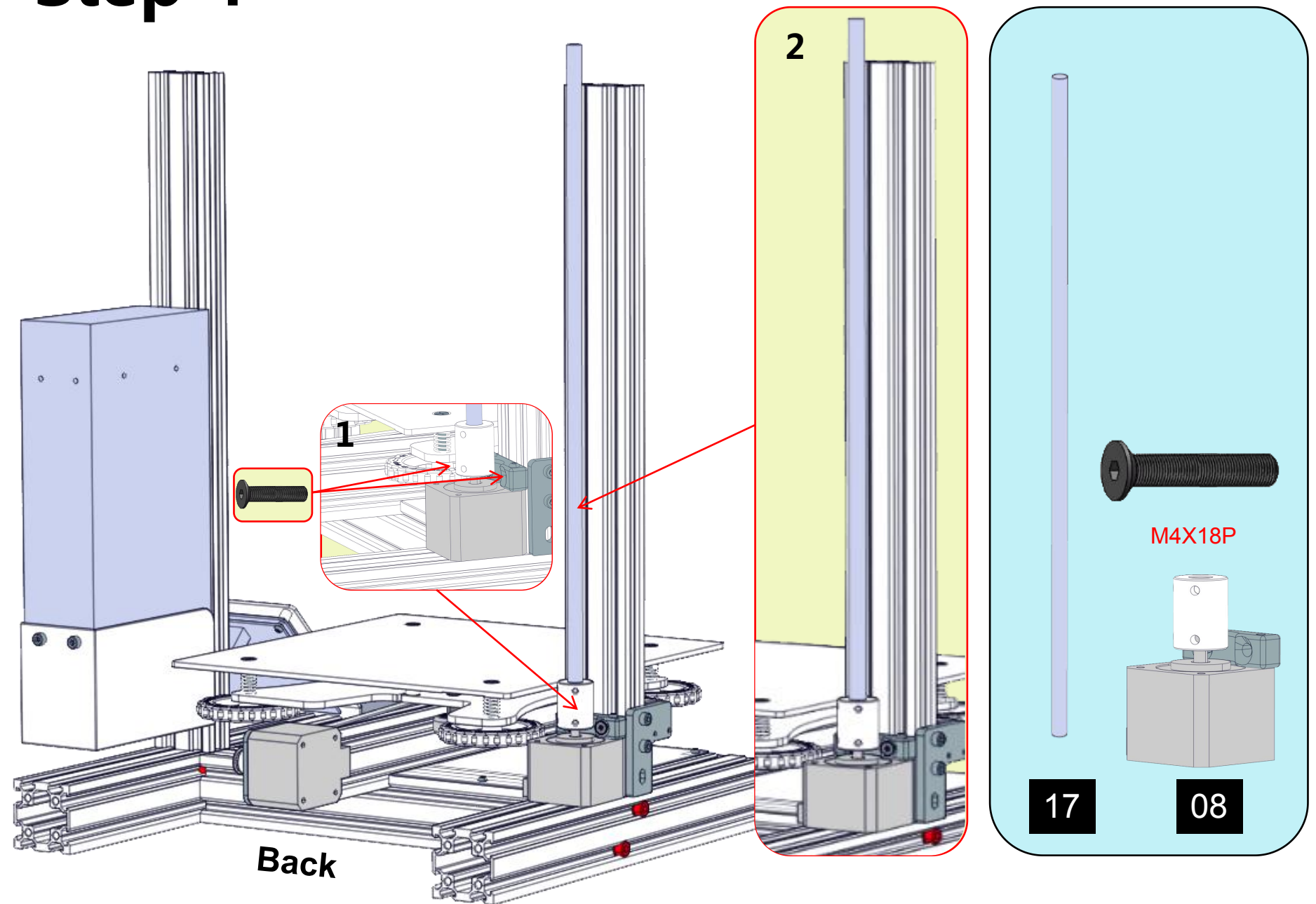
03



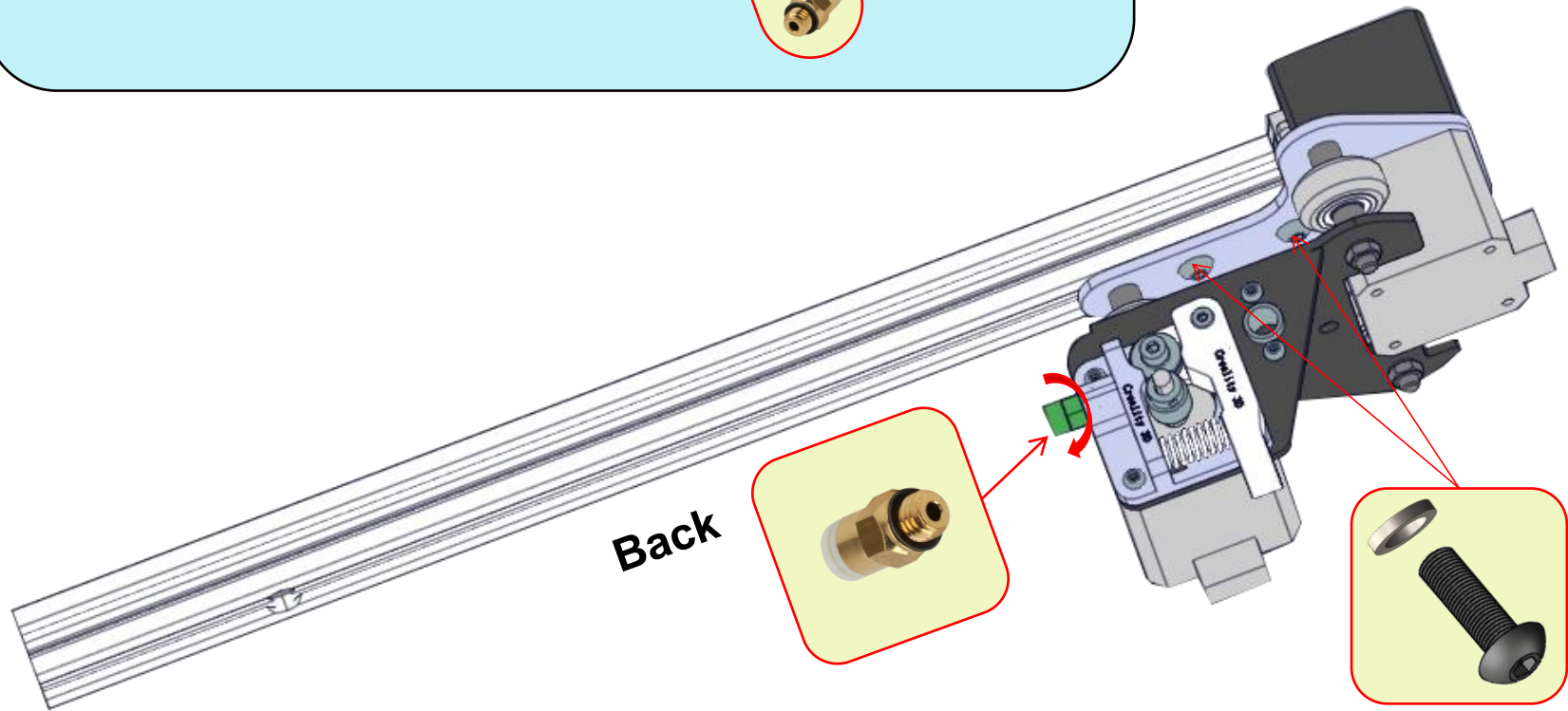
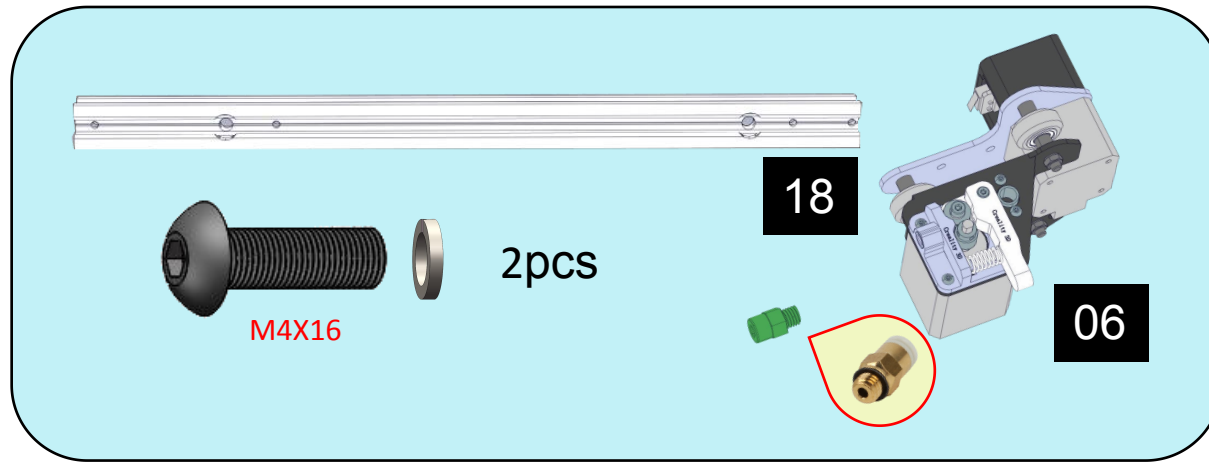
Step 3



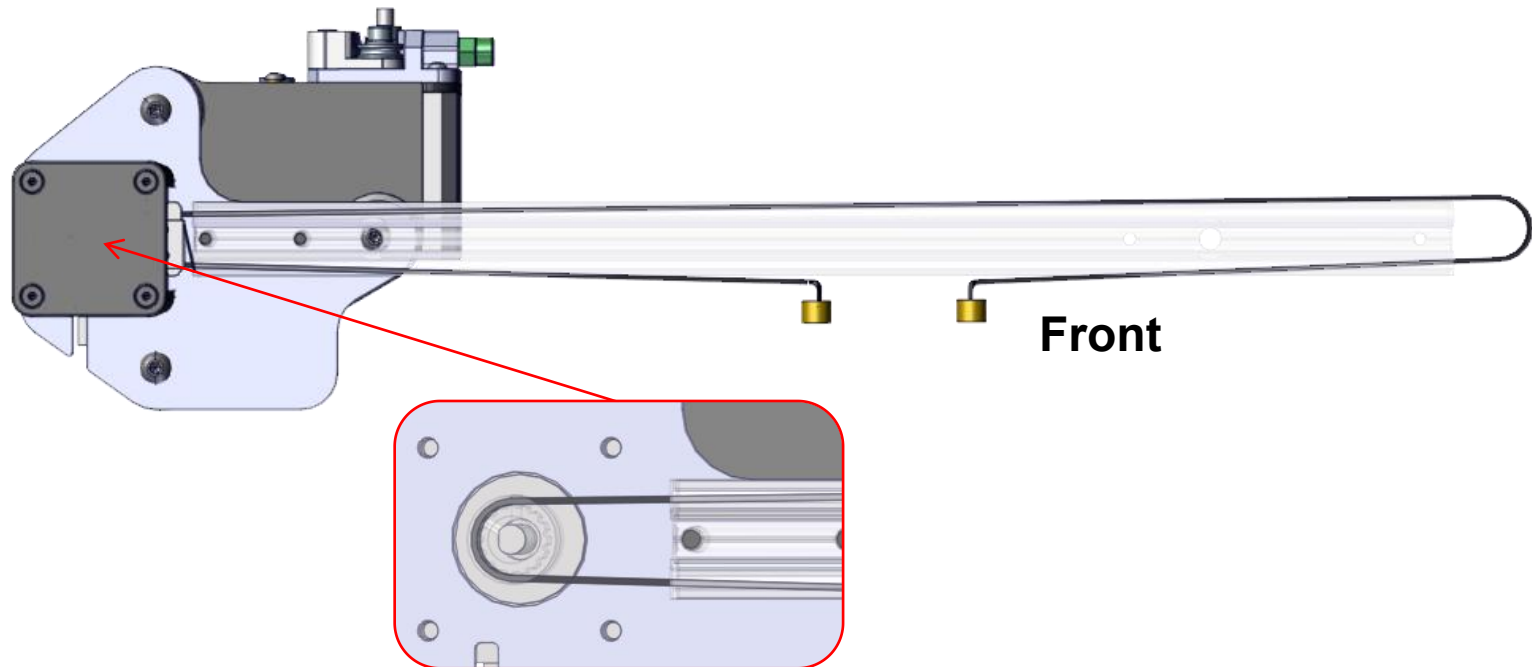
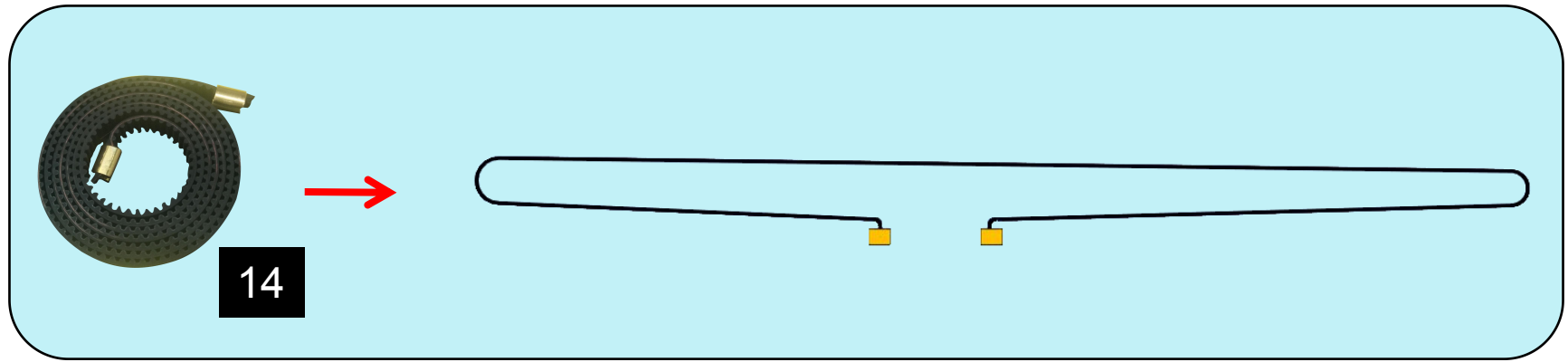
Step 4



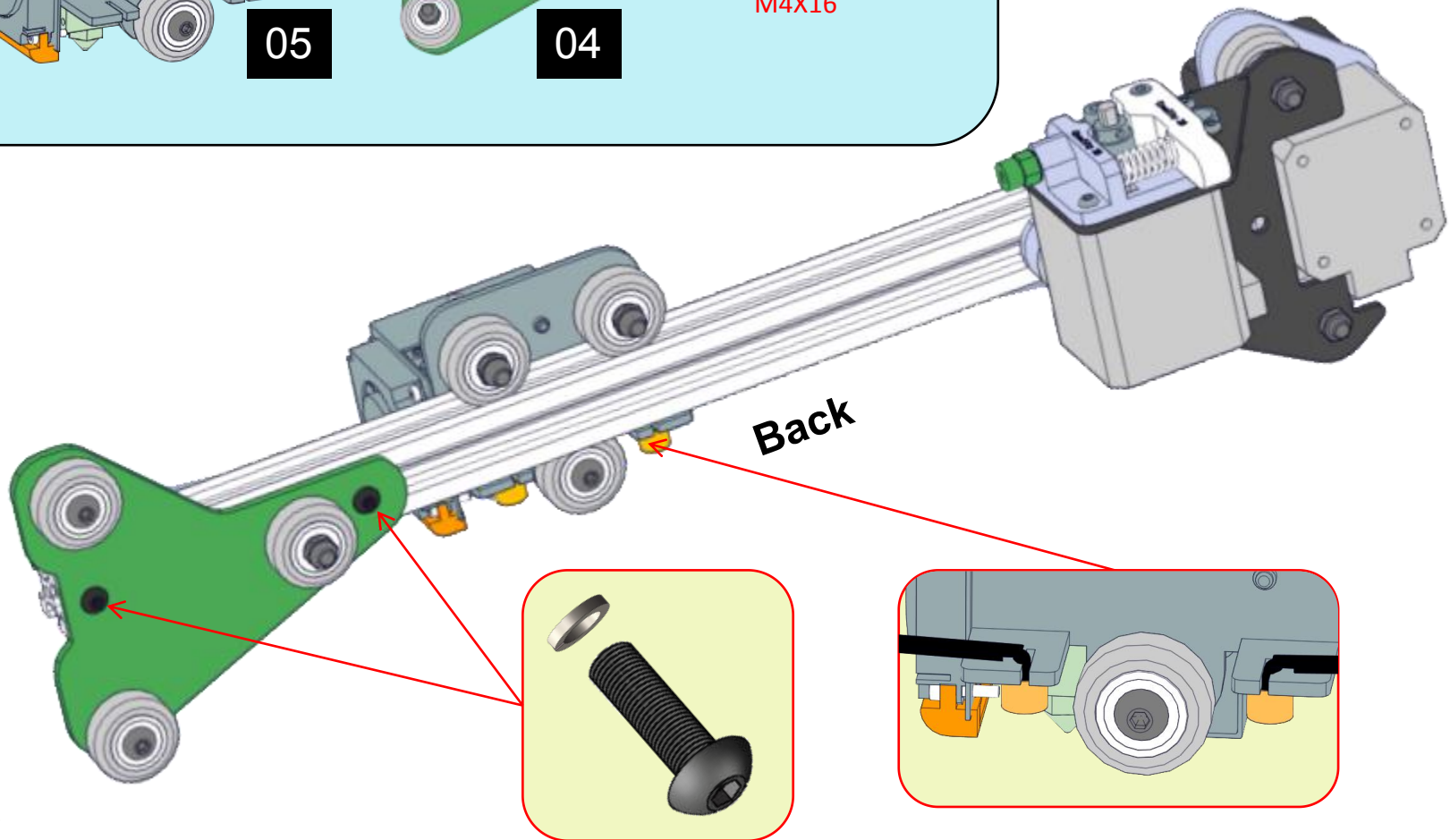
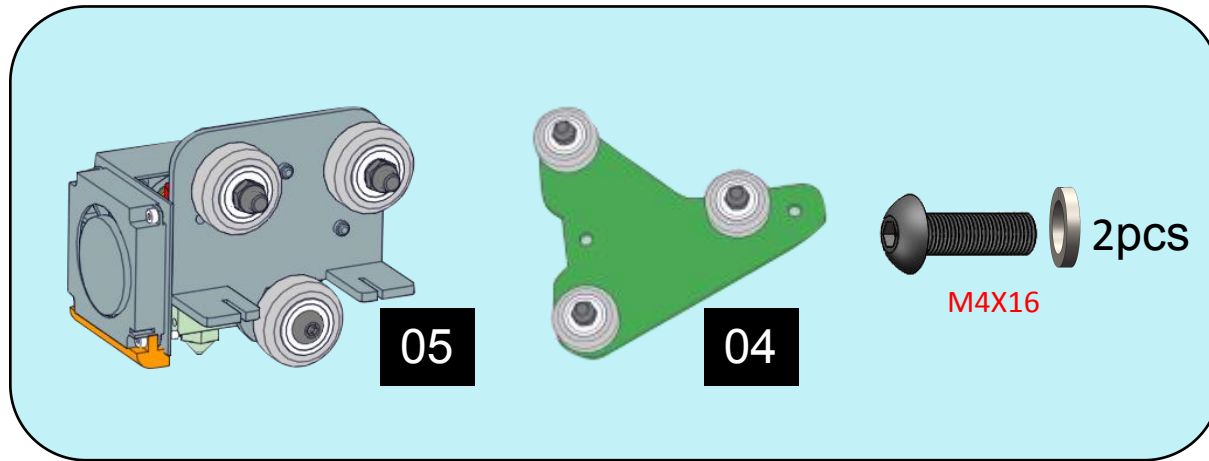
Step 5



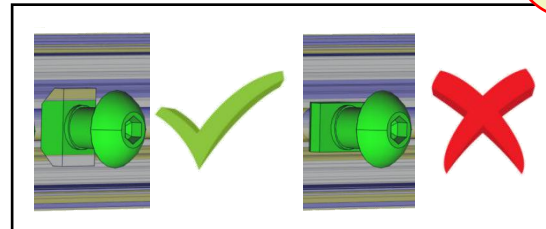
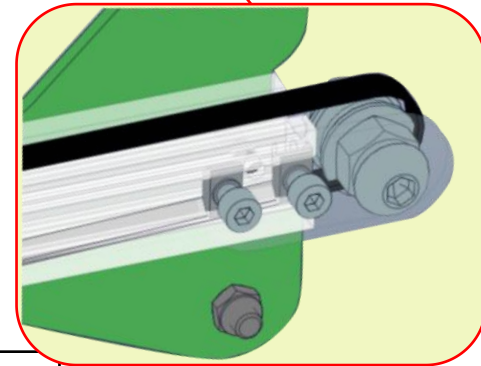
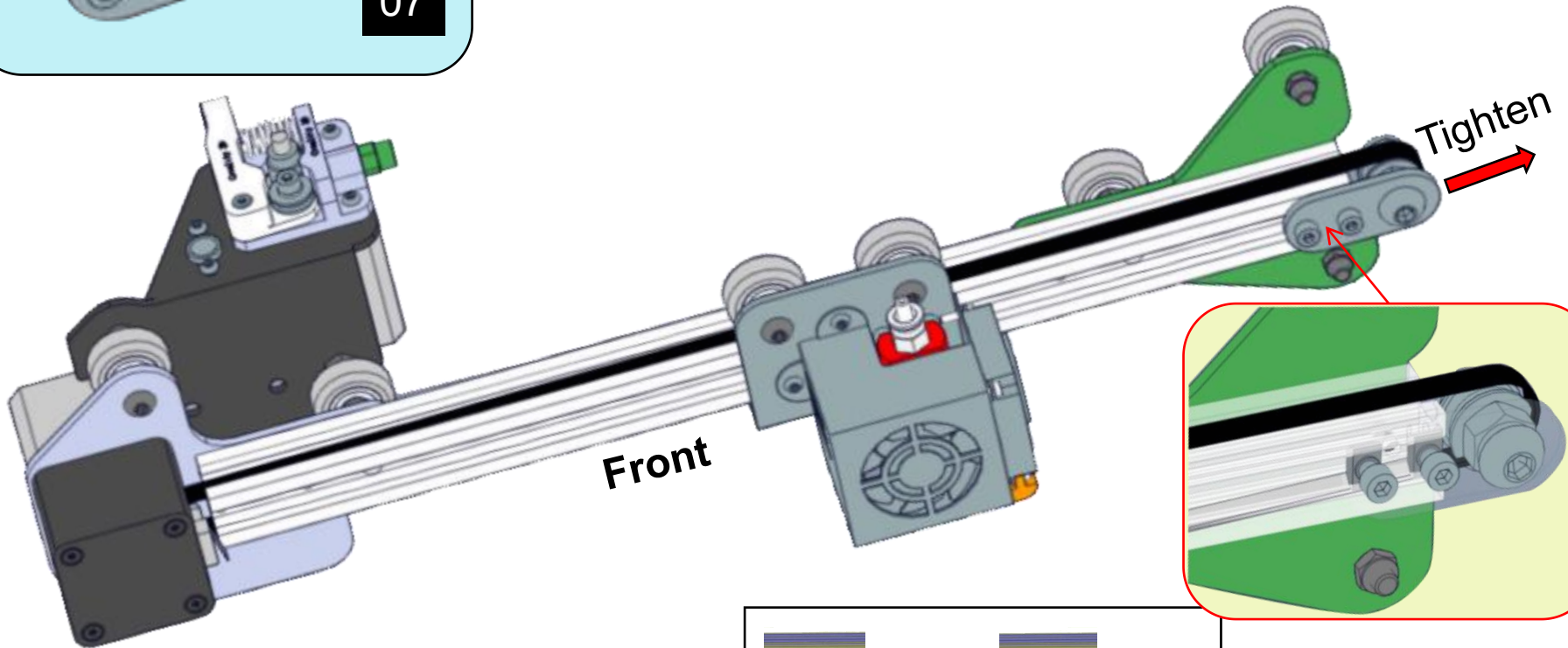
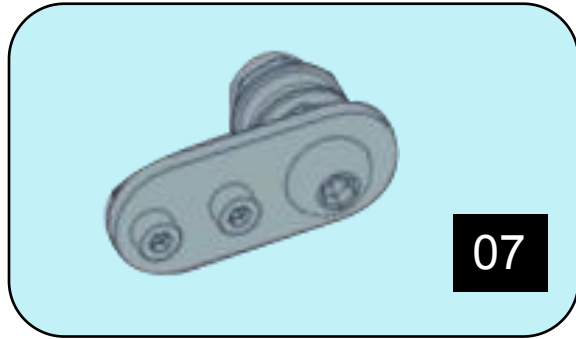
Step 6



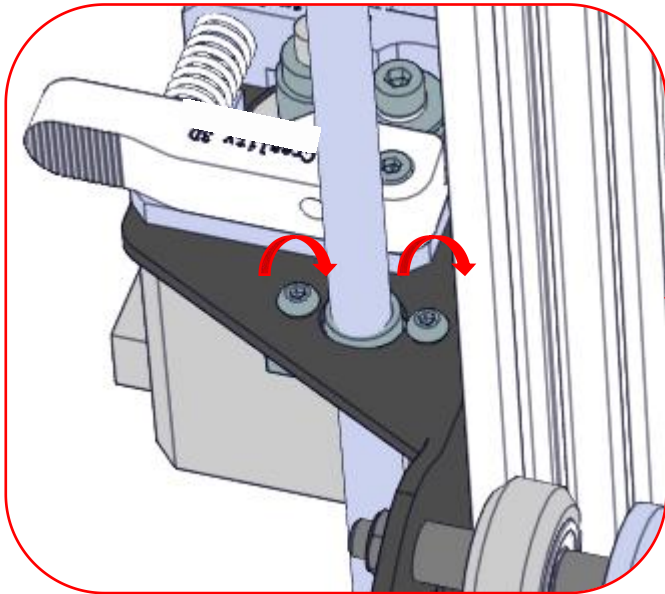
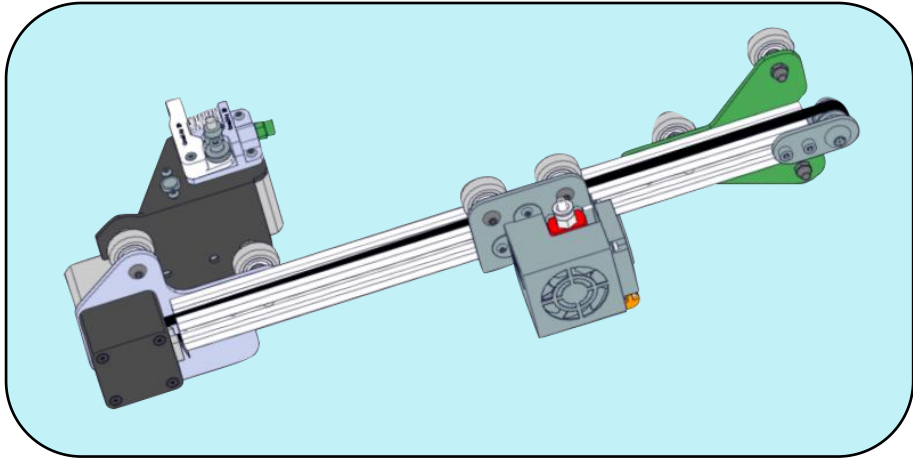
Step 7



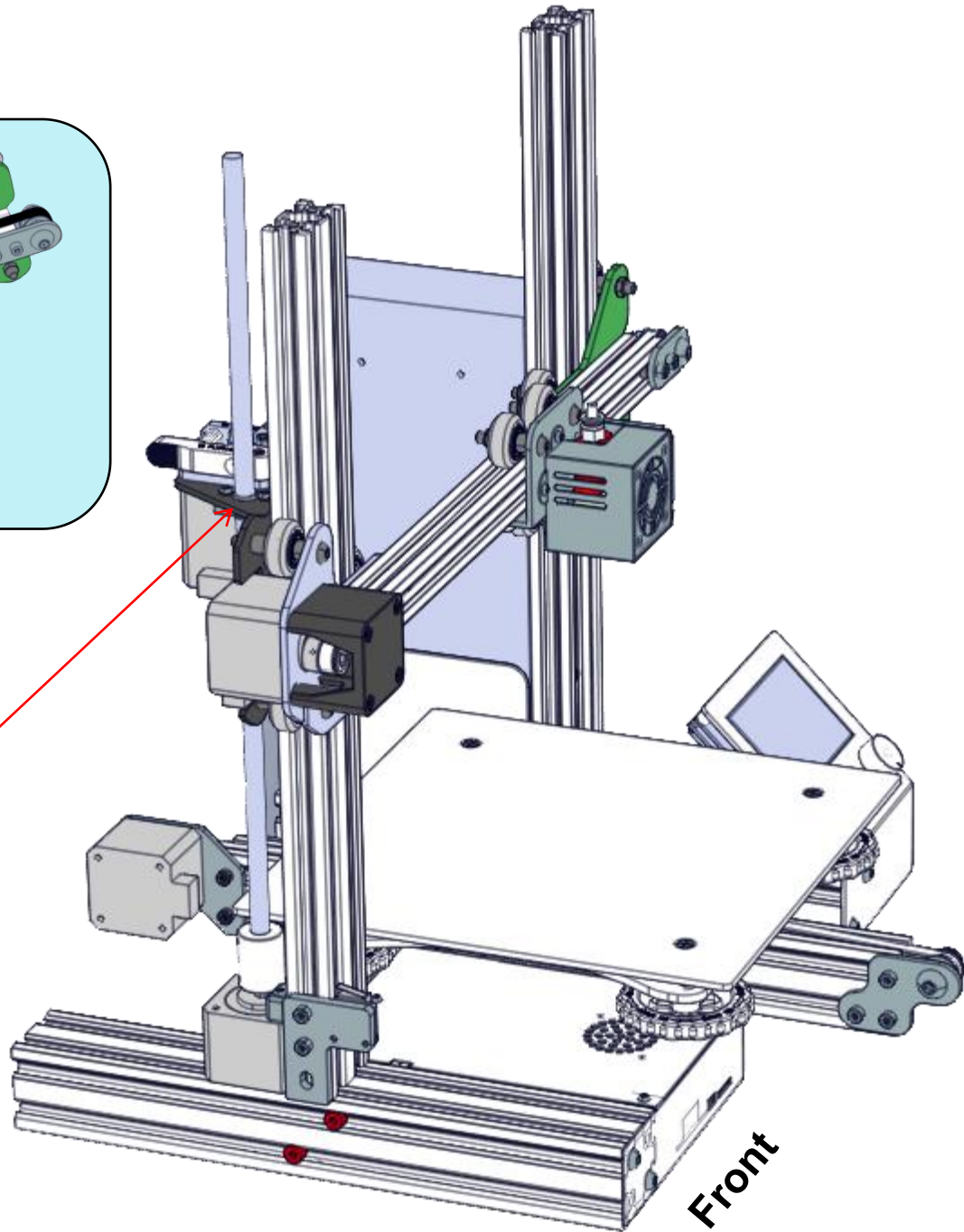
Step 8



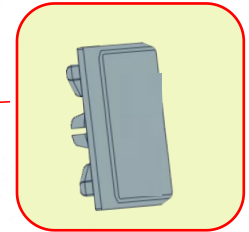
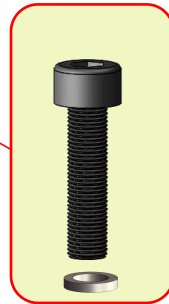
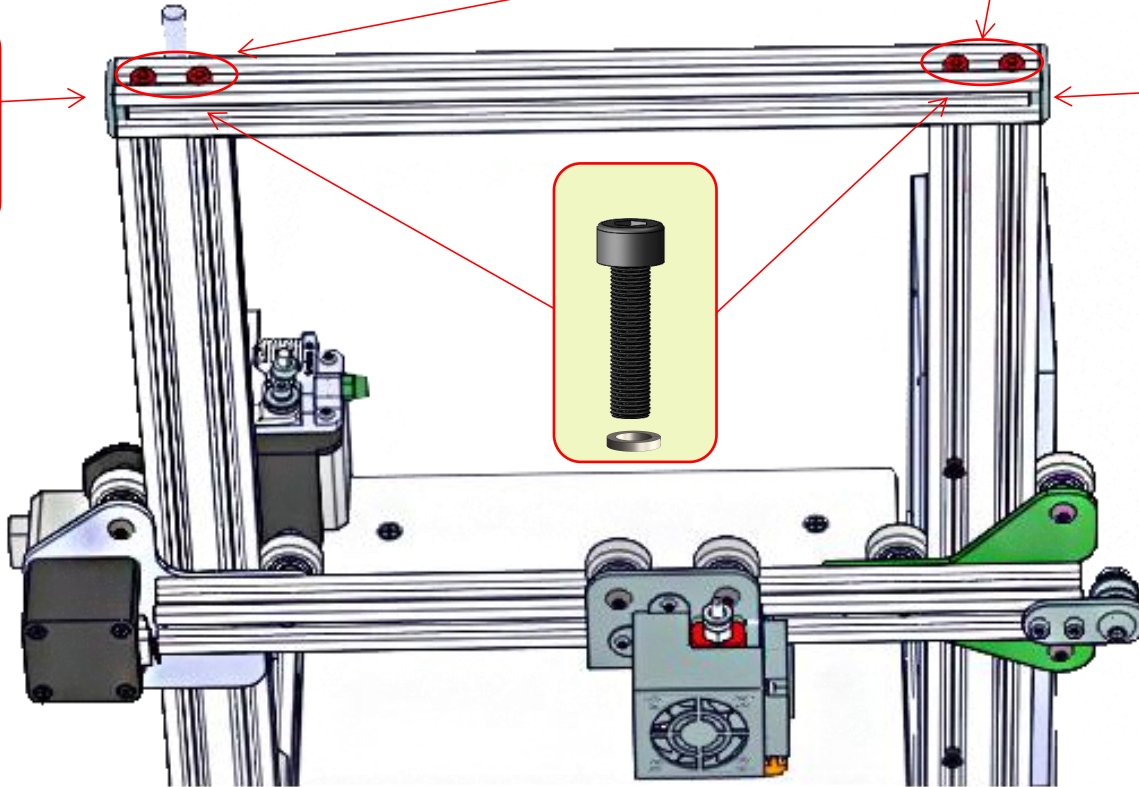
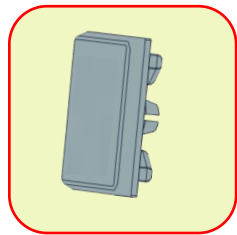
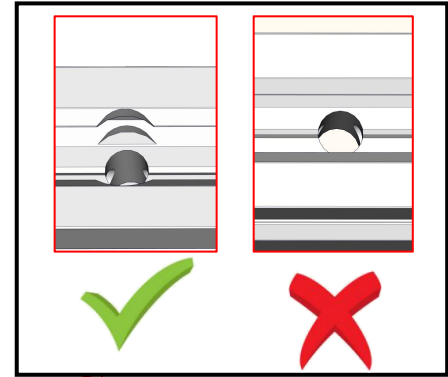
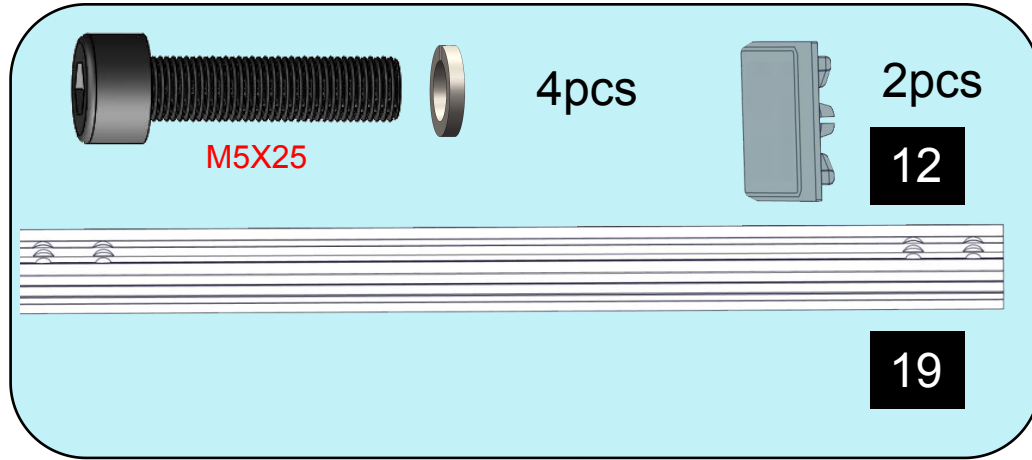
Step 9



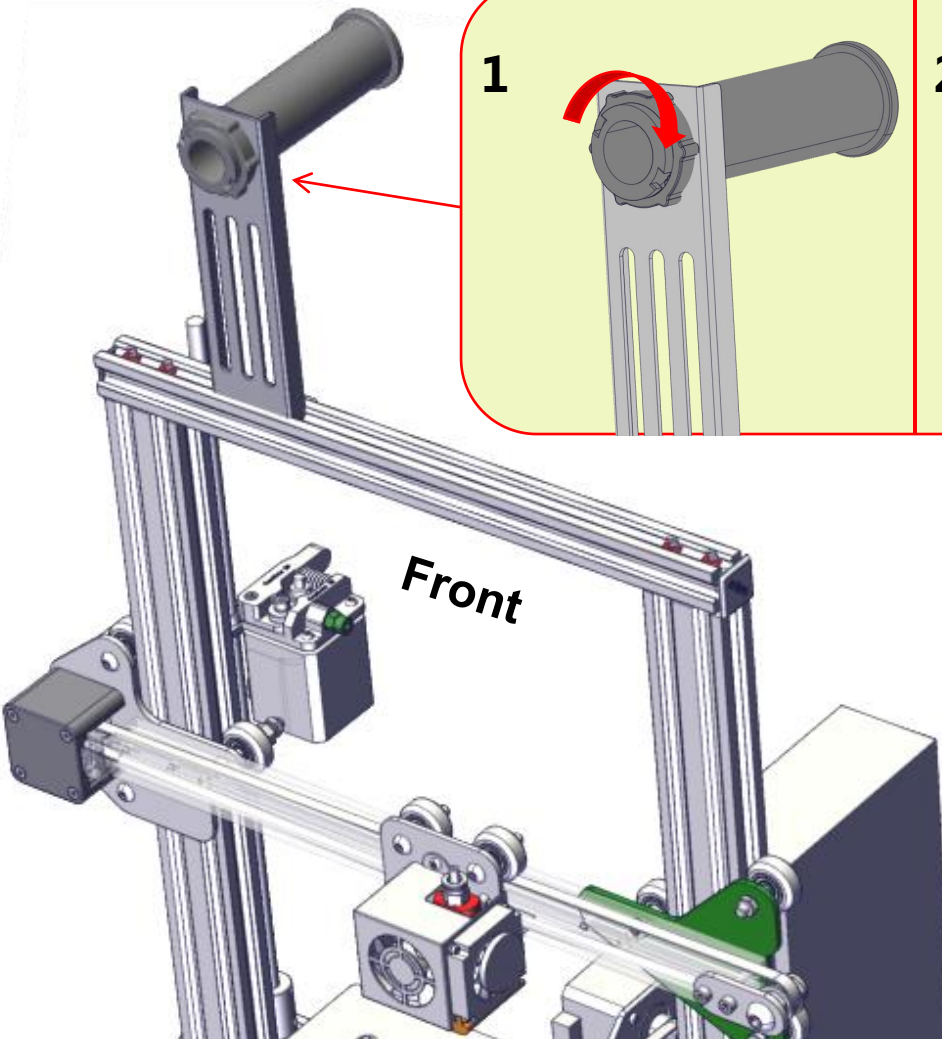
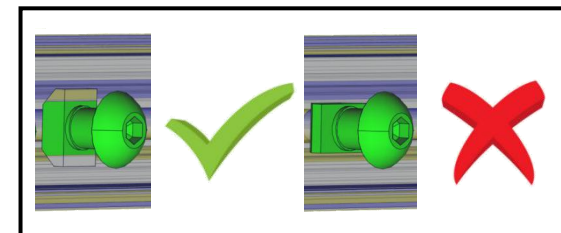
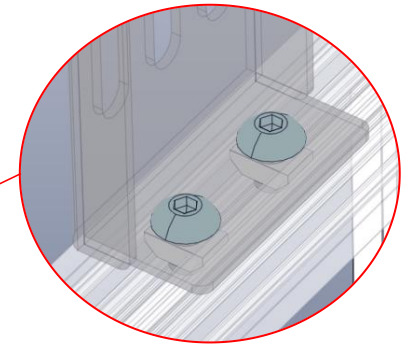
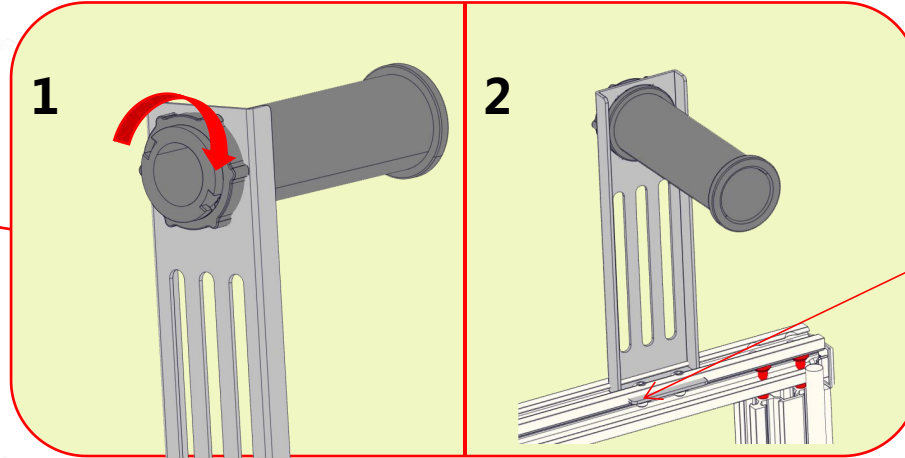
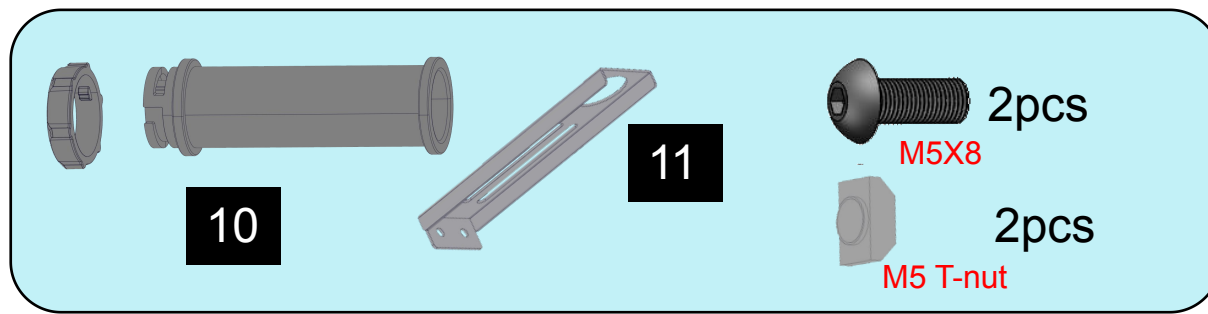
*Don't tighten it too tight



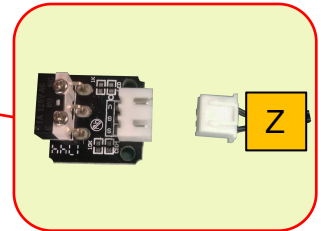
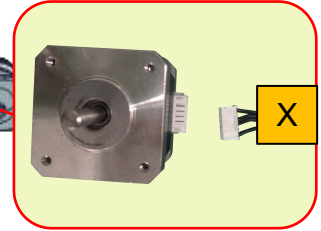
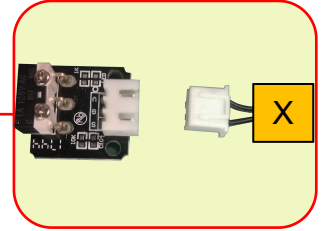
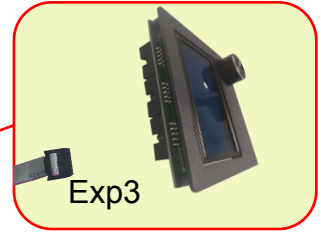
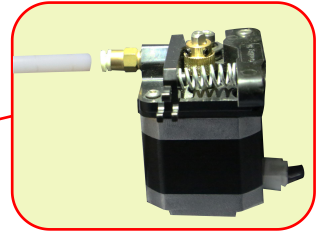
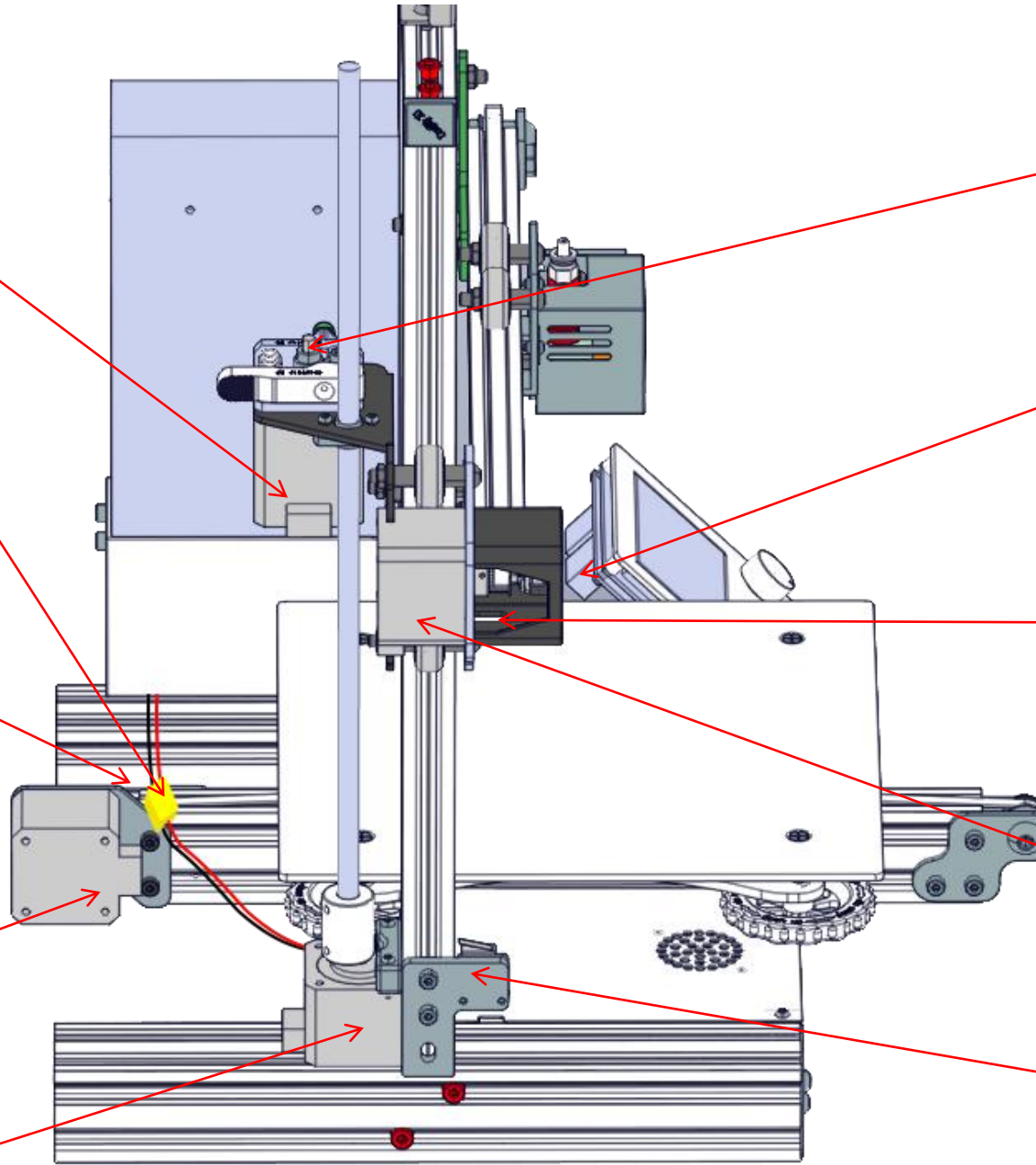
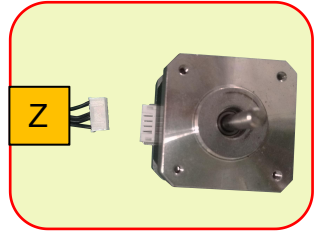
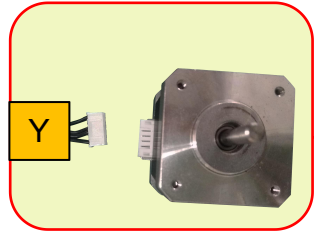
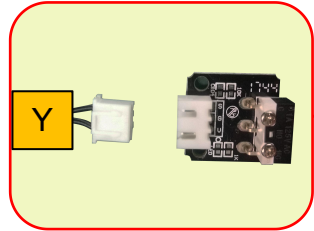
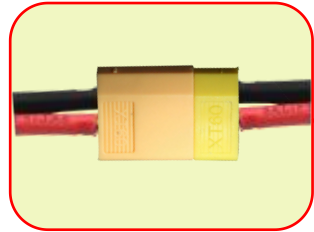
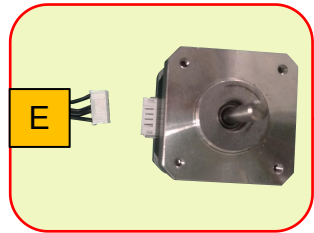
Step 10



Step 11



Step 12



Left