

ALUMINUM MANIFOLDS







General Description

Smartflow® aluminum manifolds are constructed from extruded material, machined, then anodized for corrosion protection. Many manifold sizes are stocked, however custom manifolds can be made to your specifications.

Standard red and blue anodizing denotes supply and return for cooling water lines. Green, black, clear and gold anodized manifolds are available. Call for pricing and delivery. 3/4", 1", and 1–1/2" manifolds are equipped with dovetail locking channels, pre–drilled mounting holes, and screws for ease in pairing and installation.

Features and Benefits

- One-Piece Extruded Aluminum Construction is lightweight with long-lasting durability.
- **Quality Anodizing** protects the manifolds from corrosion and signifies manifold function.
- Different Port Size Options provide connection flexibility.
- Brass End Plug is included for customer convenience.
- Pre-Drilled Mounting Holes make the manifolds ready to install.
- Optional Ball Valves and Flowmeters provide instant flow, pressure, and temperature information, plus shut off individual supply and return lines.
- Single or Parallel Manifold Configurations adapt to most mounting situations.
- Common Manifold Configurations Stocked to provide quick delivery.

Specifications

Material	
3/4", 1", 1½"	Aluminum (6105-T6)
2"	Aluminum (6005-T5)
Inlet Size	3/4", 1", 1-1/2" or 2"
	NPT(F) standard
	British threads optional
Port Size	see pages 4-7

Maximum Working Pressure

Gas (air, inert gas)......1,000 psig (69 bar) Liquid (hydraulic oil, water, benign fluids) 3,500 psig (241 bar)

Maximum Working Temperature

250°F (121°C)

Optional Ball Valves.....NPT only to match port size

Optional Flowmeters

(see page 15 for flowmeter details) with temperature gauges with pressure and temperature gauges flow rate options:

- 1.5 gallons per minute
- 2.5 gallons per minute
- 8.0 gallons per minute
- 10 liters per minute
- 30 liters per minute



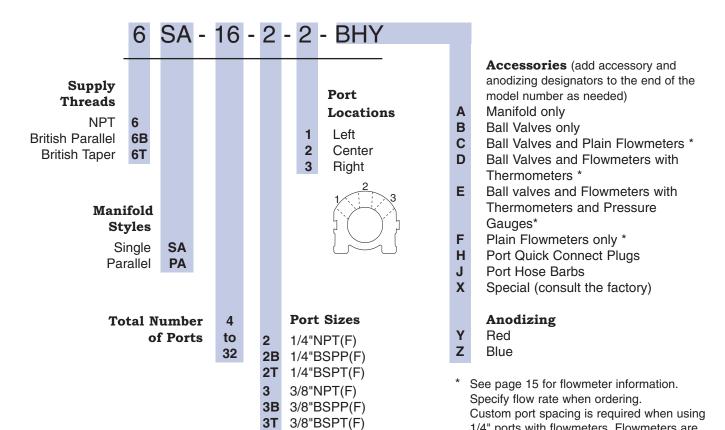
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Website: www.plastixs.com

Ask us about custom configurations!



3/4" ALUMINUM MANIFOLDS

Model Number



Contact the factory for other thread styles and sizes.

Quick delivery is standard for made-to-order manifolds.

Please call for availability.

manifolds.

1/4" ports with flowmeters. Flowmeters are installed on the return (left) side of parallel

Stocked 3/4" Manifolds					
	1	/4" Ports	3/8" Ports		
Total Number of Ports					
	model number length mm in.				
4	6SA- 4-2-2 190 7.5		6SA- 4-3-2 229 9		
6	6SA- 6-2-2 267 10.5		6SA- 6-3-2 330 13		
8	6SA- 8-2-2 343 13.5	6PA- 8-2-22 190 7.5	6SA- 8-3-2 432 17	6PA- 8-3-22 229 9	
12		6PA-12-2-22 267 10.5		6PA-12-3-22 330 13	
16		6PA-16-2-22 343 13.5		6PA-16-3-22 432 17	





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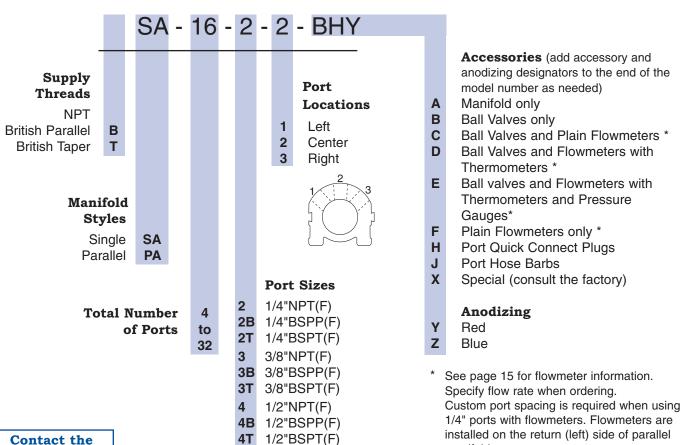
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See page 8 for weights and dimensions.



1" ALUMINUM MANIFOLDS

Model Number



Contact the factory for other thread styles and sizes.

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manifolds.

Stocked 1" Manifolds								
		1/	4" Ports		3/8" Ports			
Total Number of Ports		}						
	model number	length mm in.						
4	SA- 4-2-2	190 7.5			SA- 4-3-2	229 9		
6	SA- 6-2-2	267 10.5			SA- 6-3-2	330 13		
8	SA- 8-2-2	343 13.5	PA- 8-2-22	190 7.5	SA- 8-3-2	432 17	PA- 8-3-22	229 9
10	SA- 10-2-2	419 16.5			SA- 10-3-2	533 21		
12	SA- 12-2-2	495 19.5	PA- 12-2-22	267 10.5	SA- 12-3-2	635 25	PA- 12-3-22	330 13
16	SA- 16-2-2	648 25.5	PA- 16-2-22	343 13.5	SA- 16-3-2	838 33	PA- 16-3-22	432 17
20			PA- 20-2-22	419 16.5			PA- 20-3-22	533 21
24			PA- 24-2-22	495 19.5			PA- 24-3-22	635 25
32			PA- 32-2-22	648 25.5			PA- 32-3-22	838 33

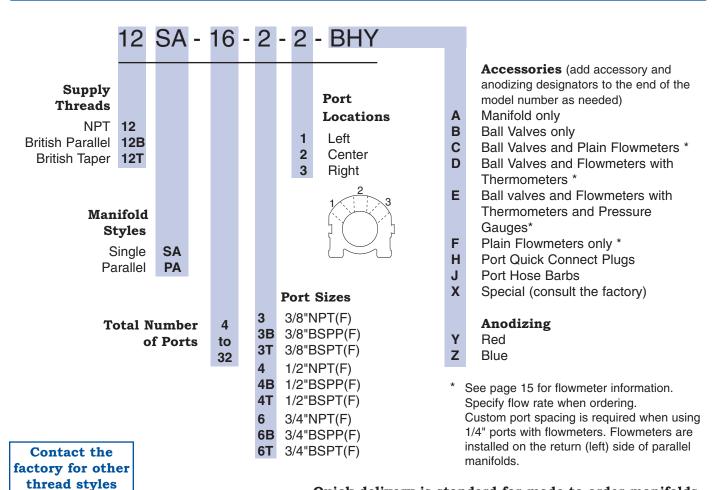


See page 8 for weights and dimensions.



1-1/2" ALUMINUM MANIFOLDS

Model Number



Quick delivery is standard for made-to-order manifolds.

Please call for availability.

Stocked 1-1/2" Manifolds						
	1/2" Ports					
Total Number of Ports	<u> </u>					
	model number	lenç mm	gth in.	model number	length mm in.	
4	12SA- 4-4-2	254	10			
6	12SA- 6-4-2	356	14			
8	12SA- 8-4-2	457	18	12PA- 8-4-22	254 10	
10	12SA- 10-4-2	559	22			
12	12SA- 12-4-2	660	26	12PA- 12-4-22	356 14	
16	12SA- 16-4-2	864	34	12PA- 16-4-22	457 18	
20		·	·	12PA- 20-4-22	559 22	
24				12PA- 24-4-22	660 26	
32		·		12PA- 32-4-22	864 34	



and sizes.

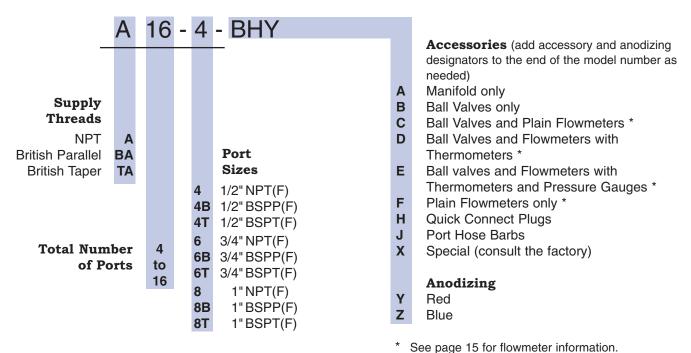
See page 8 for weights and dimensions.

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2" ALUMINUM MANIFOLDS

Model Number



Specify flow rate when ordering.

Ask us about custom configurations!

Contact the factory for other thread styles and sizes.

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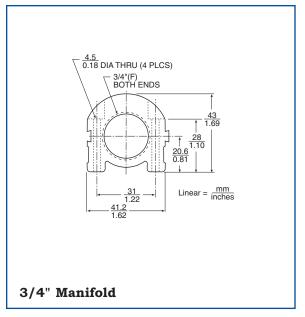
Stocked 2" Manifolds				
		1/2" Ports		
Total Number of Ports				
	model number length			
	model number	mm	in.	
4	A4-4	254	10	
6	A6-4	356	14	
8	A8-4	457	18	
12	A12-4	660	26	
16	A16-4	864	34	

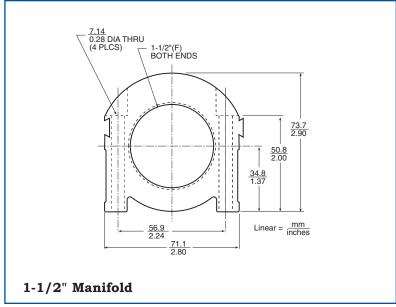
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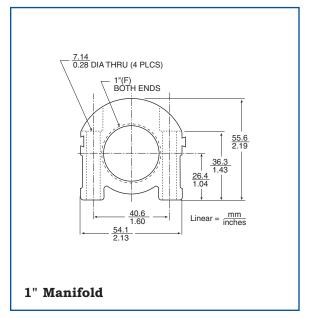


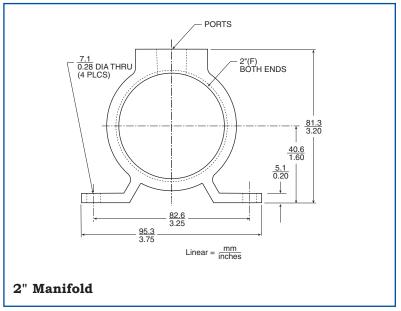


STANDARD ALUMINUM MANIFOLD DIMENSIONS







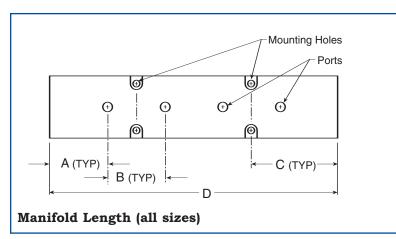


Ask us about custom configurations!





STANDARD ALUMINUM MANIFOLD DIMENSIONS



Dimension	n Chart (mm/i	inches)		
MANIFOLD SIZE	PORT SIZE	А	В	С
	1/8"		25.4 1.0	50.8 2.0
3/4" & 1"	1/4"	38.1	38.1 1.5	57.2 2.25
3/4 & 1	3/8"	1.5	50.8 2.0	63.5
	1/2"			2.5
	1/4"	38.1	38.1 1.5	57.2 2.25
	3/8"	1.5	<u>50.8</u> 2.0	63.5 2.5
1-1/2"	1/2"	50.8	50.8 2.0	76.2 3.0
	3/4"	2.0	$\frac{76.2}{3.0}$	88.9 3.5
	1/2"	50.8 2.0		
2"	3/4"	50.8 2.0	76.2	25.4 1.0
	1"	1	3.0	

Total Manifold Length

D = [(number of ports - 1) x B] + (2 x A)

Manifold Weight				
3/4"	.15 lbs/in	2.65 g/mm		
1"	.27 lbs/in	4.78 g/mm		
1-1/2"	.44 lbs/in	7.79 g/mm		
2"	.29 lbs/in	5.13 g/mm		



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