

DSI GUIDE

Remount a refrigerant hose/clean a nozzle on a HS Plate Freezer

IMPORTANT: Let authorized personnel empty the cooling system before dismounting!





2. Clean the threads on the fitting.



1. Please use a tool to make sure that it is the hose that is loosened and not the fitting. Dismount the hoses.



3. Use Ricinus oil to lubricate.



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 ${f 2.}$ Remove and clean or replace the nozzele. Clean the threads on the fitting.



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Re-insert the clean nozzle and remount the hoses.

IMPORTANT: The nozzle is only placed at the inlet, NOT at the outlet.





4. Please use two wrenches, one to tighten the nut, and one to secure that the hose not is twisted.



5. The hoses must be tightened with 90Nm at the $\frac{1}{2}$ " inlet and 110 Nm at the $\frac{3}{4}$ " outlet.

After approx. 2 hours the hoses has to be retightened.

NOTE: When mounting the hose please note that the hose doesn't have a un-natural flow. The hose must be able to move freely without any strain. A hose must never be twisted.