

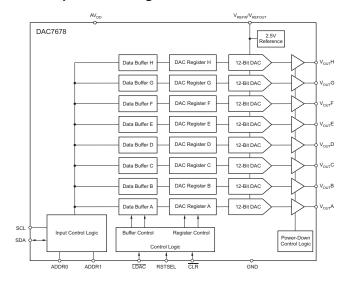


# 12-Bit, Octal-Channel, Ultra-Low Glitch, Voltage Output, Two-Wire Interface Digital-to-Analog Converter with 2.5V Internal Reference

Check for Samples: DAC7678

#### **FEATURES**

- Relative Accuracy:
  - 1 LSB INL
- Glitch Energy: 0.15nV-s
- Internal Reference:
  - 2.5V Reference Voltage (disabled by default)
  - ±5mV Initial Accuracy (max)
  - 5ppm/°C Temperature Drift (typ)
  - 25ppm/°C Temperature Drift (max)
  - 20mA Sink/Source Capability
- Power-On Reset to Zero Scale or Midscale
  - Devices in the TSSOP Package Reset to Zero Scale
  - Devices in the QFN Package Reset to Zero Scale or Midscale
- Ultra-Low Power Operation: 0.13mA/Channel at 5V (without internal reference current)
- Wide Power-Supply Range: +2.7V to +5.5V
- 2-Wire Serial Interface ( I<sup>2</sup>C™ compatible)
- On-Chip Output Buffer Amplifier with Rail-to-Rail Operation
- Temperature Range: –40°C to +125°C



#### APPLICATIONS

- Portable Instrumentation
- Closed-Loop Servo-Control
- Process Control
- Data Acquisition Systems
- Programmable Attenuation
- PC Peripherals

#### DESCRIPTION

The DAC7678 is a low-power, voltage-output, octal channel, 12-bit digital-to-analog converter (DAC). The DAC7678 includes a 2.5V internal reference (disabled by default), giving a full-scale output voltage range of 5V. The internal reference has an initial accuracy of ±5mV and can source up to 20mA at the V<sub>REFIN</sub>/V<sub>REFOUT</sub> pin. The device is monotonic, provides very good linearity, and minimizes undesired code-to-code transient voltages (glitch).

The DAC7678 uses a versatile, 2-wire serial interface that is I<sup>2</sup>C-compatible and operates at clock rates of up to 3.4MHz. Multiple devices can share the same bus.

The DAC7678 incorporates a power-on-reset circuit that ensures the DAC output powers up to either zero-scale or mid-scale until a valid code is written to the device. These devices contain a power-down feature, accessed over the serial interface that reduces the current consumption of the device to typically 0.42µA at 5V. Power consumption (including internal reference) is typically 3.56mW at 3V, reducing to 0.68µW in power-down mode. The low power consumption, internal reference, and small footprint make this device ideal for portable, battery-operated equipment. The DAC7678 is drop-in and functionally compatible with DAC5578, DAC6578, and DAC7578. All devices are available in a 4x4 QFN-24 package and a TSSOP-16 package.

RELATED DEVICES	8-BIT	10-BIT	12-BIT
Pin- and Function-Compatible (w/internal reference)	_		DAC7678
Pin- and Function-Compatible	DAC5578	DAC6578	DAC7578

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Please be aware that an important notice concerning availability, standard warranty, and use in critical applications of Texas Instruments semiconductor products and disclaimers thereto appears at the end of this data sheet.

I<sup>2</sup>C is a trademark of NXP Semiconductors.

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This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

### PACKAGE/ORDERING INFORMATION(1)

PRODUCT	MAXIMUM RELATIVE ACCURACY (LSB)	MAXIMUM DIFFERENTIAL NONLINEARITY (LSB)	MAXIMUM REFERENCE DRIFT (ppm/°C)	PACKAGE- LEAD	PACKAGE DESIGNATOR	SPECIFIED TEMPERATURE RANGE	PACKAGE MARKING
DAC7678	.4	±0.25	25	TSSOP-16	PW	-40°C to +125°C	DAC7678
DAC7676	±1	±0.25	25	QFN-24	RGE	-40°C (0 +125°C	DAC7678

<sup>(1)</sup> For the most current package and ordering information see the Package Option Addendum at the end of this document, or see the TI web site at www.ti.com.

### **ABSOLUTE MAXIMUM RATINGS**(1)

Over operating free-air temperature range, unless otherwise noted.

	DAC7678	UNIT
AV <sub>DD</sub> to GND	-0.3 to +6	V
Digital input voltage to GND	$-0.3 \text{ to } +AV_{DD} + 0.3$	V
V <sub>OUT</sub> to GND	$-0.3 \text{ to } +AV_{DD} + 0.3$	V
V <sub>REFIN</sub> /V <sub>REFOUT</sub> to GND	-0.3 to +AV <sub>DD</sub> + 0.3	V
Operating temperature range	-40 to +125	°C
Storage temperature range	-65 to +150	°C
Junction temperature range (T <sub>J</sub> max)	+150	°C
Power dissipation	$(T_J max - T_A)/\theta_{JA}$	W

<sup>(1)</sup> Stresses above those listed under Absolute Maximum Ratings may cause permanent damage to the device. Exposure to absolute maximum conditions for extended periods may affect device reliability.

#### THERMAL INFORMATION

	THERMAL METRIC <sup>(1)</sup>	DAC	7678	LINITO
	THERMAL METRIC	PW (16 PINS)	RGE (24 PINS)	UNITS
$\theta_{JA}$	Junction-to-ambient thermal resistance	111.9	33.7	
$\theta_{JCtop}$	Junction-to-case (top) thermal resistance	33.3	16.9	
$\theta_{JB}$	Junction-to-board thermal resistance	52.4	7.4	°C/W
ΨЈТ	Junction-to-top characterization parameter	2	0.5	C/VV
ΨЈВ	Junction-to-board characterization parameter	51.2	7.1	
$\theta_{JCbot}$	Junction-to-case (bottom) thermal resistance	n/a	1.7	

(1) For more information about traditional and new thermal metrics, see the IC Package Thermal Metrics application report, SPRA953.

#### **ELECTRICAL CHARACTERISTICS**

At  $AV_{DD} = 2.7V$  to 5.5V, External Reference Used, and over  $-40^{\circ}$ C to  $+125^{\circ}$ C, unless otherwise noted.

PARAMETER	TEST CONDITIONS	D	AC7678		UNIT
PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNII
STATIC PERFORMANCE <sup>(1)</sup>					
Resolution		12			Bits
Relative accuracy	Measured by the line passing through codes 30 and 4050		±0.3	±1	LSB
Differential nonlinearity	12-bit monotonic		±0.1	±0.25	LSB
Offset error	Extrapolated from two-point line (2), unloaded		0.5	±4	mV
Offset error drift			3		μV/°C
Full-scale error	DAC register loaded with all '1's		±0.03	±0.2	% of FSR
Full-scale error drift			2		μV/°C
Zero-code error	DAC register loaded with all '0's		1	4	mV
Zero-code error drift			2		μV/°C
Gain error	Extrapolated from two-point line <sup>(2)</sup> , unloaded		±0.01	±0.15	% of FSR
Gain temperature coefficient			±1		ppm of FSR/°C
OUTPUT CHARACTERISTICS(3)					
Output voltage range		0		$AV_DD$	V
Outros de contra	DACs unloaded, 1/4 scale to 3/4 scale		7		μs
Output voltage settling time	$R_L = 1M\Omega$ , $C_L = 470 pF$		12		μs
Slew rate			0.75		V/µs
Connection lead stability	R <sub>L</sub> = ∞		470		pF
Capacitive load stability	$R_L = 2k\Omega$		1000		pF
Code change glitch impulse	1LSB change around major carry		0.15		nV-s
Digital feedthrough	SCL toggling		1.5		nV-s
Power-on glitch	R <sub>L</sub> = ∞		3		mV
Channel-to-channel dc crosstalk	Full-scale swing on adjacent channel		0.1		LSB
DC output impedance	At midscale input		4.5		Ω
Short-circuit current	DAC outputs shorted to GND		25		mA
Power-up time (including settling time)	Coming out of power-down mode, AV <sub>DD</sub> = 5V		50		μs
AC PERFORMANCE <sup>(3)</sup>					
DAC output noise density	T <sub>A</sub> = +25°C, at zero-code input, f <sub>OUT</sub> = 1kHz		20		nV/√ <del>Hz</del>
DAC output noise	T <sub>A</sub> = +25°C, at midscale input, 0.1Hz to 10Hz (external reference used)		3		$\mu V_{PP}$

<sup>(1)</sup> Linearity calculated using a reduced code range; output unloaded.

 <sup>(2) 12-</sup>bit: 30 and 4050
 (3) Specified by design or characterization; not production tested.



### **ELECTRICAL CHARACTERISTICS (continued)**

At  $AV_{DD}$  = 2.7V to 5.5V, External Reference Used, and over -40°C to +125°C, unless otherwise noted.

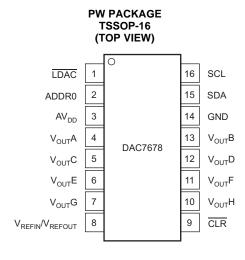
	DADAMETER	TEST CONDITIONS	D	AC7678		LINUT
	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
INTERNAL RE	FERENCE					
Output voltage	)	T <sub>A</sub> = +25°C	2.495	2.5	2.505	V
Initial accuracy	/	T <sub>A</sub> = +25°C	-5	±0.1	5	mV
Output voltage	temperature drift <sup>(4)</sup>			5	25	ppm/°C
Output voltage	noise	T <sub>A</sub> = +25°C, f = 0.1Hz to 10Hz		15		$\mu V_{PP}$
Output voltage	e noise density	$T_A = +25^{\circ}C$ , $f = 1kHz$ , $C_L = 0\mu F$		250		\// <del>  </del>
(high-frequenc		$T_A = +25^{\circ}C$ , $f = 1MHz$ , $C_L = 0\mu F$		50		nV/√Hz
1 1 1 1 1 1	(5)	Sourcing, T <sub>A</sub> = +25°C		500		μV/mA
Load regulatio	n <sup>v-</sup> /	Sinking, T <sub>A</sub> = +25°C		200		μV/mA
Output current	load capability (4)			±20		mA
Line regulation	1	T <sub>A</sub> = +25°C		80		μV/V
Long-term stat	bility/drift (aging) (5)	$T_A = +25^{\circ}C$ , time = 0 to 2160 hours		100		ppm
<b>-</b>	. (5)	First cycle		200		ppm
Thermal hyste	resis(o)	Additional cycles		50		ppm
		AV <sub>DD</sub> = 5.5V		420		μA
Internal referei	nce current consumption	$AV_{DD} = 3.6V$		400		μA
External refere	ence current	External $V_{\rm REF}$ = 2.5V (when internal reference is disabled), all eight channels active		60		μΑ
V <sub>REFIN</sub> /V <sub>REFOU</sub>	T pin reference input range		0		$AV_{DD}$	V
Reference inp	ut impedance	Reference disabled		42		kΩ
LOGIC INPUT	·S <sup>(4)</sup>					
Input current				±1		μA
V <sub>IN</sub> L	Logic input LOW voltage	$2.7V \le AV_{DD} \le 5.5V$	GND-0.3		0.3×AV <sub>DD</sub>	V
V <sub>IN</sub> H	Logic input HIGH voltage	2.7V ≤ AV <sub>DD</sub> ≤ 5.5V	0.7×AV <sub>DD</sub>		AV <sub>DD</sub> +0.3	V
Pin capacitano	ce			1.5	3	pF
POWER REQ	UIREMENTS					
AV <sub>DD</sub>			2.7		5.5	V
	Normal mode, internal	$AV_{DD} = 3.6V$ to 5.5V, $V_{IN}H = AV_{DD}$ and $V_{IN}L = GND$		1.02	1.4	mA
	reference switched off	$AV_{DD} = 2.7V$ to 3.6V, $V_{IN}H = AV_{DD}$ and $V_{IN}L = GND$		0.86	1.3	mA
. (6)	Normal mode, internal	$AV_{DD} = 3.6V$ to 5.5V, $V_{IN}H = AV_{DD}$ and $V_{IN}L = GND$		1.49	2.2	mA
I <sub>DD</sub> <sup>(6)</sup>	reference switched on	$AV_{DD} = 2.7V$ to 3.6V, $V_{IN}H = AV_{DD}$ and $V_{IN}L = GND$		1.32	2	mA
		$AV_{DD} = 3.6V$ to 5.5V, $V_{IN}H = AV_{DD}$ and $V_{IN}L = GND$		0.42	6	μA
	All power-down modes	$AV_{DD} = 2.7V$ to 3.6V, $V_{IN}H = AV_{DD}$ and $V_{IN}L = GND$		0.25	4.7	μA
	Normal mode, internal	$AV_{DD} = 3.6V$ to 5.5V, $V_{IN}H = AV_{DD}$ and $V_{IN}L = GND$		3.67	7.7	mW
	reference switched off	$AV_{DD}$ = 2.7V to 3.6V, $V_{IN}H$ = $AV_{DD}$ and $V_{IN}L$ = GND		2.32	4.68	mW
Power	Normal mode, internal	$AV_{DD} = 3.6V$ to 5.5V, $V_{IN}H = AV_{DD}$ and $V_{IN}L = GND$		5.36	12.1	mW
dissipation <sup>(6)</sup>	reference switched on	$AV_{DD} = 2.7V$ to 3.6V, $V_{IN}H = AV_{DD}$ and $V_{IN}L = GND$		3.56	7.2	mW
		$AV_{DD} = 3.6V \text{ to } 5.5V, V_{IN}H = AV_{DD} \text{ and } V_{IN}L = GND$		1.51	33	μW
	All power-down modes	$AV_{DD} = 2.7V$ to 3.6V, $V_{IN}H = AV_{DD}$ and $V_{IN}L = GND$		0.68	16.92	μW
TEMPERATU	RE RANGE	1				
Specified perfo	ormance		-40		+125	°C

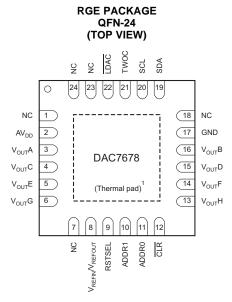
<sup>(4)</sup> Specified by design or characterization; not production tested.(5) Explained in more detail in the *Application Information* section of this data sheet.

<sup>(6)</sup> Input code = midscale, no load.



#### **PIN CONFIGURATIONS**





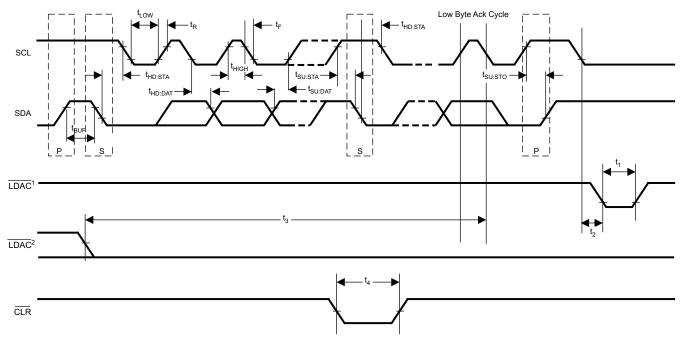
(1) It is recommended to connect the thermal pad to GND for better thermal dissipation.

#### **PIN DESCRIPTIONS**

16-PIN	24-PIN	NAME	DESCRIPTION
1	22	LDAC	Load DACs.
2	11	ADDR0	Three-state address input 0
3	2	$AV_DD$	Power-supply input, 2.7V to 5.5V
4	3	$V_{OUT}A$	Analog output voltage from DAC A
5	4	$V_{OUT}C$	Analog output voltage from DAC C
6	5	$V_{OUT}E$	Analog output voltage from DAC E
7	6	$V_{OUT}G$	Analog output voltage from DAC G
8	8	V <sub>REFIN</sub> / V <sub>REFOUT</sub>	Positive reference input or reference output of 2.5V, if internal reference used.
9	12	CLR	Asynchronous clear input
10	13	$V_{OUT}H$	Analog output voltage from DAC H
11	14	$V_{OUT}F$	Analog output voltage from DAC F
12	15	$V_{OUT}D$	Analog output voltage from DAC D
13	16	$V_{OUT}B$	Analog output voltage from DAC B
14	17	GND	Ground reference point for all circuitry on the device
15	19	SDA	Serial data input. Data are clocked into or out of the input register. This pin is a bidirectional, opendrain data line that should be connected to the supply voltage with an external pull-up resistor.
16	20	SCL	Serial clock input. Data can be transferred at rates up to 3.4MHz. Schmitt-trigger logic input.
_	1	NC	Not internally connected.
_	7	NC	Not internally connected.
_	9	RSTSEL	Reset select pin. RSTSEL high resets device to mid-scale; RSTSEL low resets device to zero-scale.
_	10	ADDR1	Three-state address input 1
_	18	NC	Not internally connected.
_	21	TWOC	Twos complement select. If the TWOC pin is pulled high, the DAC registers use twos complement format; if TWOC is pulled low, the DAC registers use straight binary format.
_	23	NC	Not internally connected.
_	24	NC	Not internally connected.



#### **TIMING DIAGRAM**



- (1) Asynchronous LDAC update mode. For more information and details, see the LDAC Functionality section
- (2) Synchronous LDAC update mode. For more information and details, see the LDAC Functionality section

Figure 1. Serial Write Operation

#### **TIMING REQUIREMENTS**

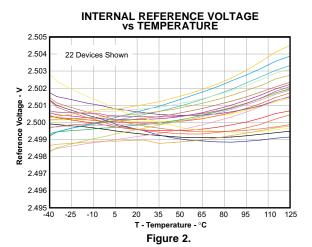
At  $AV_{DD}$  = 2.7 V to 5.5 V and -40°C to +125°C range (unless otherwise noted).

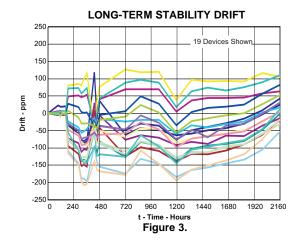
PARAMETER	STANE		FAS MOI		HIGH SE		UNIT
	MIN	MAX	MIN	MAX	MIN	MAX	
SCL frequency, f <sub>SCL</sub>		0.1		0.4		3.4	MHz
Bus free time between STOP and START conditions, t <sub>BUF</sub>	4.7		1.3				μs
Hold time after repeated start, t <sub>HDSTA</sub>	4		0.6		0.16		μs
Repeated Start setup time, t <sub>SUSTA</sub>	4.7		0.6		0.16		μs
STOP condition setup time, t <sub>SUSTO</sub>	4		0.6		0.16		μs
Data hold time, t <sub>HDDAT</sub>	0		0		0		ns
Data setup time, t <sub>SUDAT</sub>	250		100		10		ns
SCL clock LOW period, t <sub>LOW</sub>	4700		1300		160		ns
SCL clock HIGH period, t <sub>HIGH</sub>	4000		600		60		ns
Clock/Data fall time, t <sub>F</sub>		300		300		160	ns
Clock/Data rise time, t <sub>R</sub>		1000		300		160	ns
LDAC pulse width LOW time, t <sub>1</sub>	40		10		1.2		μs
SCL falling edge to LDAC falling edge for asynchronous LDAC update, $t_2$	20		5		0.6		μs
LDAC falling edge to SCL falling edge for synchronous LDAC update, $\rm t_3$	360		90		10.5		μs
CLR pulse width LOW time, t <sub>4</sub>	40		10		1.2		μs

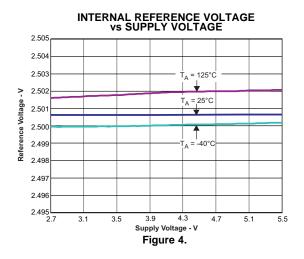


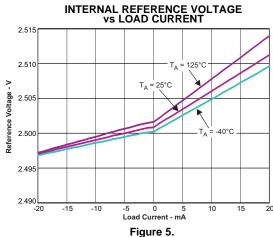
#### TYPICAL CHARACTERISTICS: INTERNAL REFERENCE

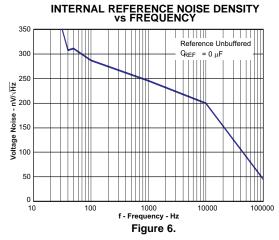
At  $T_A = 25$ °C, unless otherwise noted











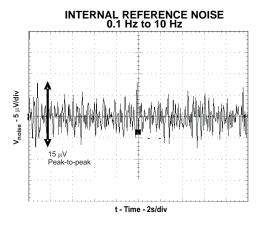
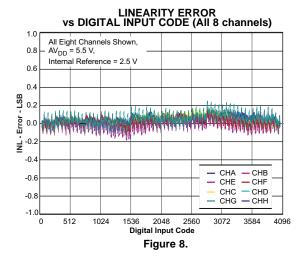
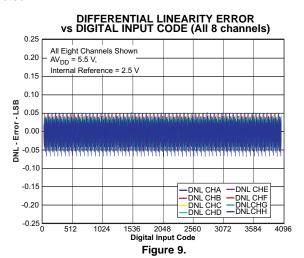


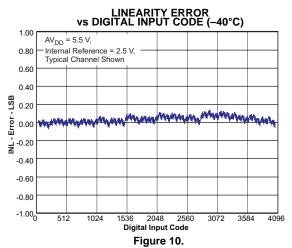
Figure 7.

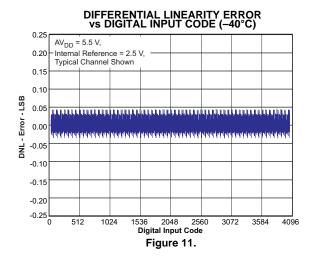


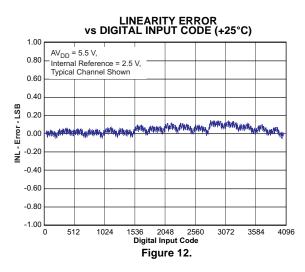
At T<sub>A</sub> = 25°C, external reference used, DAC output not loaded, and all DAC codes in straight binary data format, unless otherwise noted











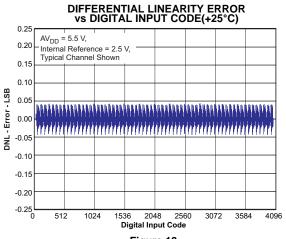
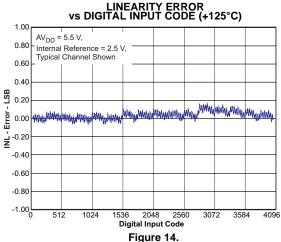
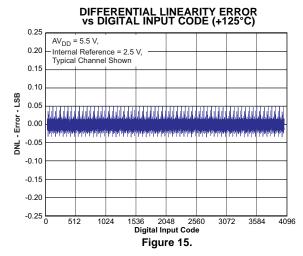


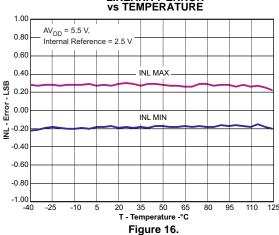
Figure 13.



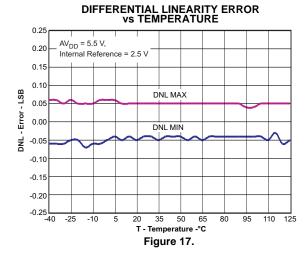
At T<sub>A</sub> = 25°C, external reference used, DAC output not loaded, and all DAC codes in straight binary data format, unless otherwise noted



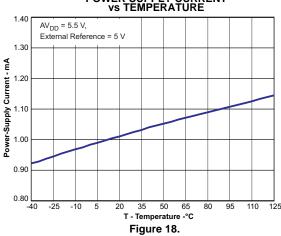




LINEARITY ERROR VS TEMPERATURE



POWER SUPPLY CURRENT vs TEMPERATURE



OFFSET ERROR VS TEMPERATURE

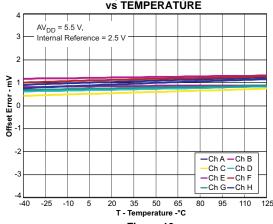
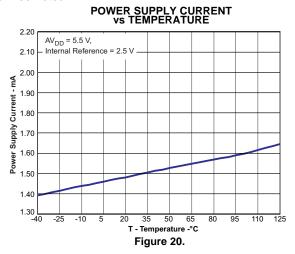
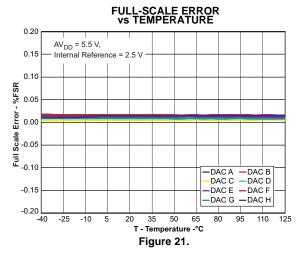


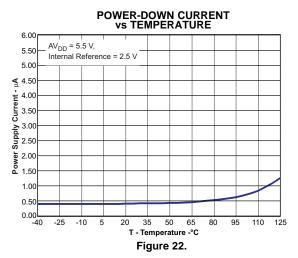
Figure 19.

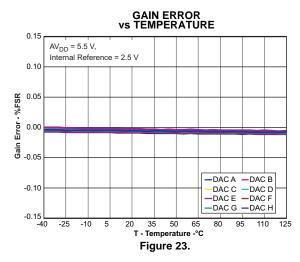


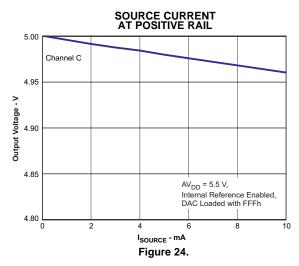
At  $T_A = 25$ °C, external reference used, DAC output not loaded, and all DAC codes in straight binary data format, unless otherwise noted

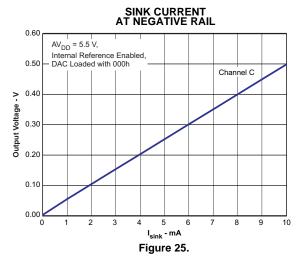






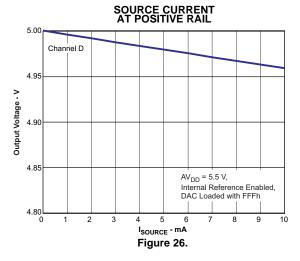


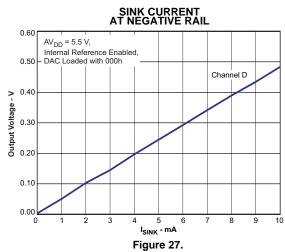


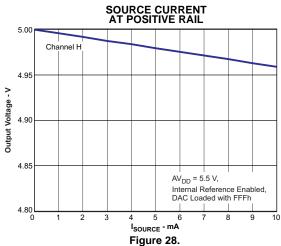


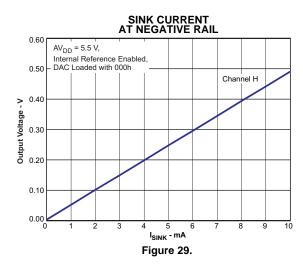


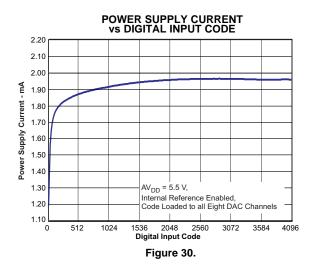
At  $T_A = 25^{\circ}\text{C}$ , external reference used, DAC output not loaded, and all DAC codes in straight binary data format, unless otherwise noted

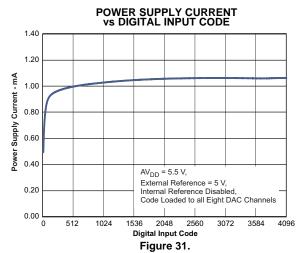






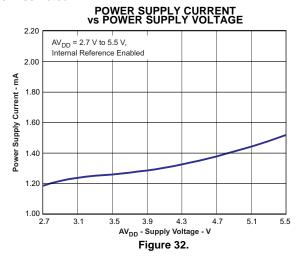


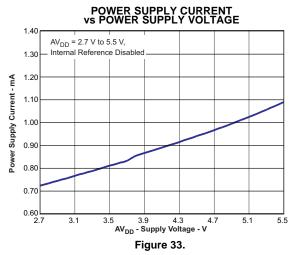


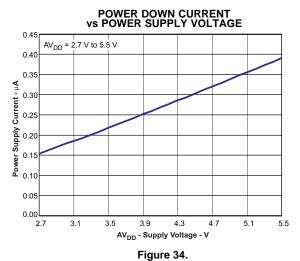


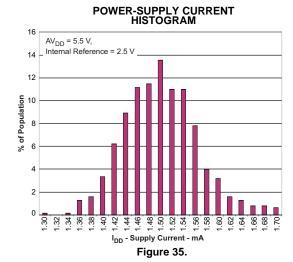


At  $T_A = 25$ °C, external reference used, DAC output not loaded, and all DAC codes in straight binary data format, unless otherwise noted









POWER-SUPPLY CURRENT HISTOGRAM

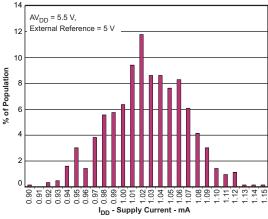
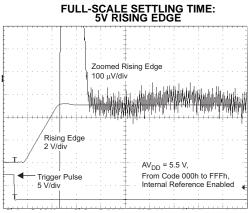


Figure 36.



At  $T_A = 25$  °C, external reference used, DAC output not loaded, and all DAC codes in straight binary data format, unless otherwise noted



# t - Time - 5 µs/div Figure 37.

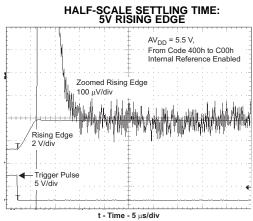
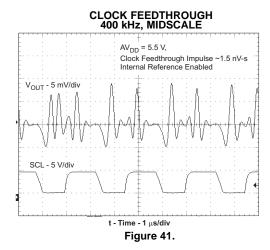


Figure 39.





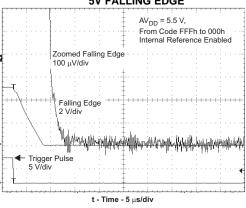


Figure 38.

#### HALF-SCALE SETTLING TIME: 5V FALLING EDGE

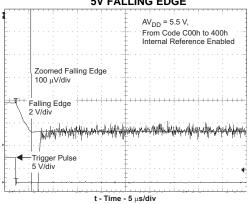


Figure 40.

#### POWER-ON GLITCH RESET TO ZERO SCALE

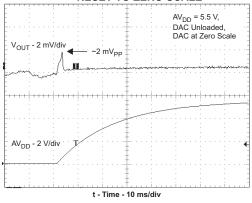
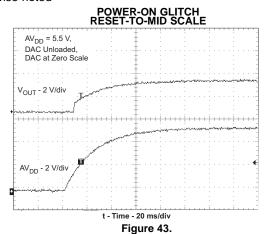
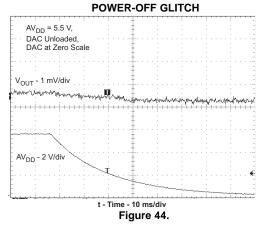


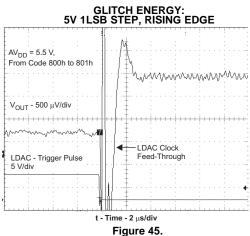
Figure 42.



At T<sub>A</sub> = 25°C, external reference used, DAC output not loaded, and all DAC codes in straight binary data format, unless otherwise noted







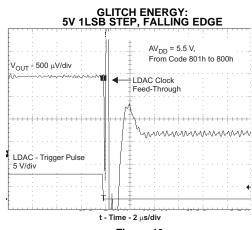
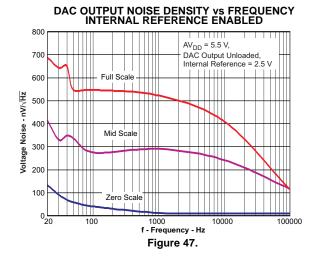
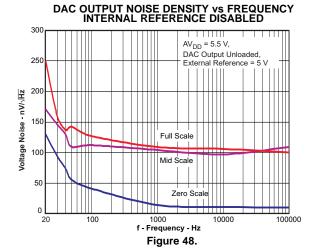


Figure 46.







At  $T_A = 25$ °C, external reference used, DAC output not loaded, and all DAC codes in straight binary data format, unless otherwise noted

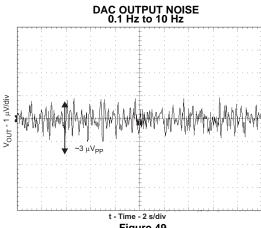
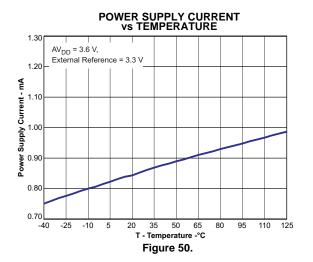


Figure 49.



### TYPICAL CHARACTERISTICS: DAC AT $AV_{DD} = 3.6 \text{ V}$

At  $T_A = 25$ °C, external reference used, DAC output not loaded, and all DAC codes in straight binary data format, unless otherwise noted



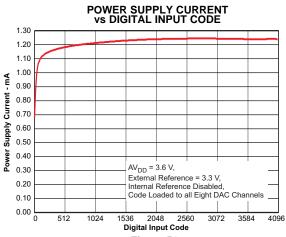


Figure 51.

# POWER SUPPLY CURRENT HISTOGRAM

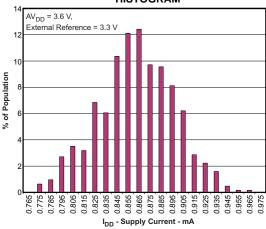
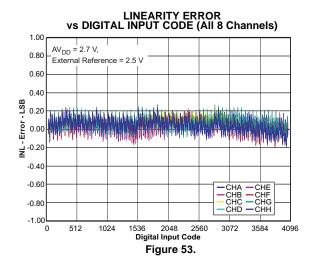


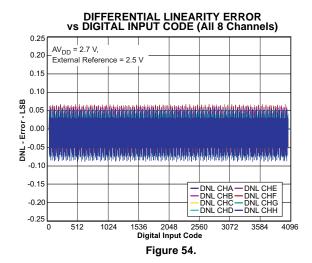
Figure 52.

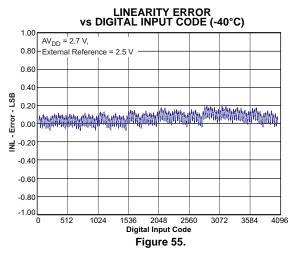


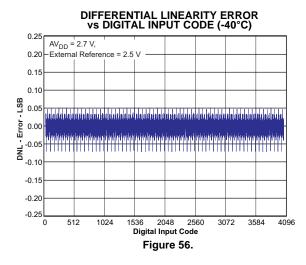
#### TYPICAL CHARACTERISTICS: DAC AT AVDD = 2.7 V

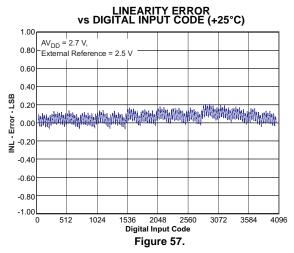
At T<sub>A</sub> = 25°C, external reference used, DAC output not loaded, and all DAC codes in straight binary data format, unless otherwise noted

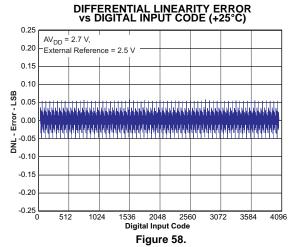






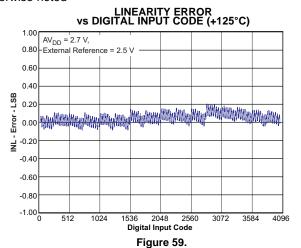


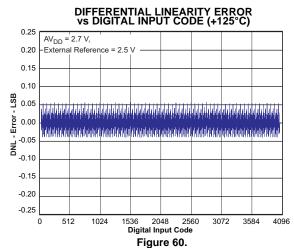


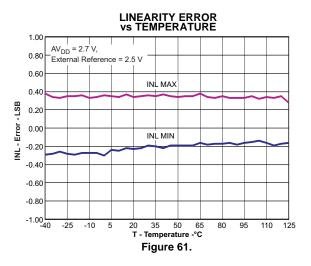


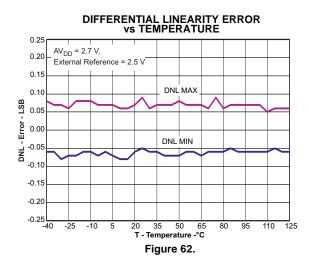


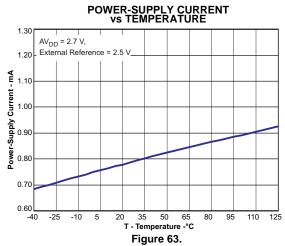
At  $T_A = 25$  °C, external reference used, DAC output not loaded, and all DAC codes in straight binary data format, unless otherwise noted

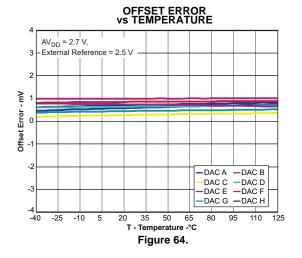








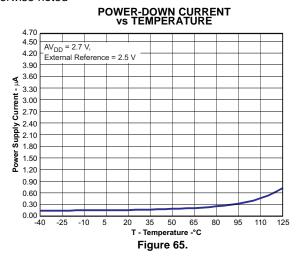


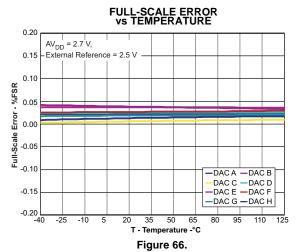


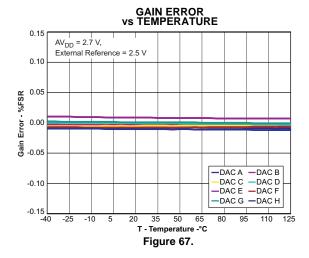
Submit Documentation Feedback

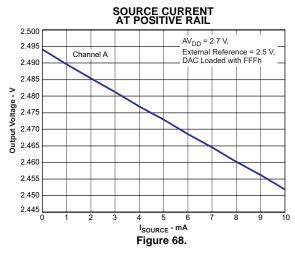


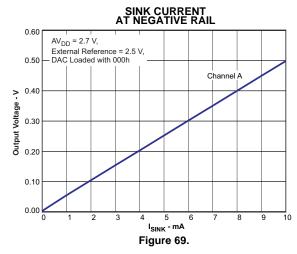
At  $T_A = 25$  °C, external reference used, DAC output not loaded, and all DAC codes in straight binary data format, unless otherwise noted









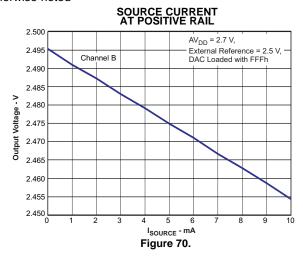


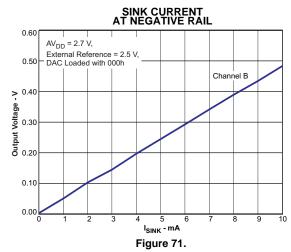


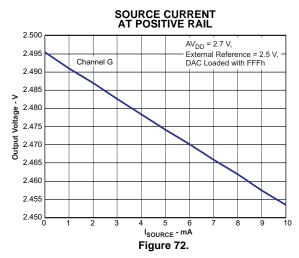
# TYPICAL CHARACTERISTICS: DAC AT AV<sub>DD</sub> = 2.7 V (continued)

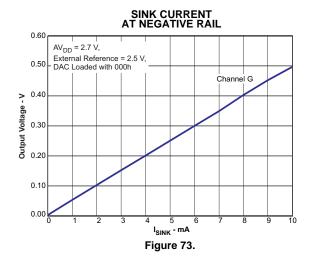
Product Folder Links: DAC7678

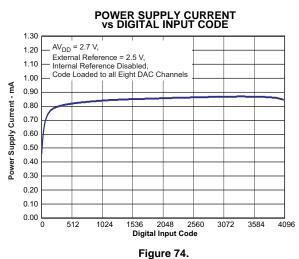
At T<sub>A</sub> = 25°C, external reference used, DAC output not loaded, and all DAC codes in straight binary data format, unless otherwise noted

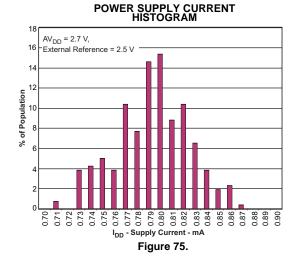








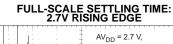


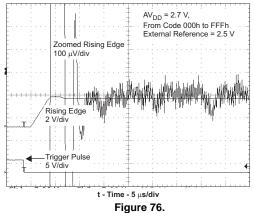




# TYPICAL CHARACTERISTICS: DAC AT AV<sub>DD</sub> = 2.7 V (continued)

At T<sub>A</sub> = 25°C, external reference used, DAC output not loaded, and all DAC codes in straight binary data format, unless otherwise noted





# FULL-SCALE SETTLING TIME: 2.7V FALLING EDGE

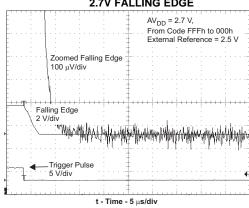
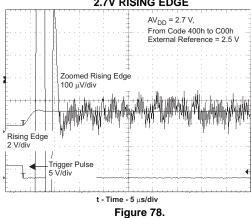


Figure 77.

# HALF-SCALE SETTLING TIME: 2.7V RISING EDGE



HALF-SCALE SETTLING TIME: 2.7V FALLING EDGE

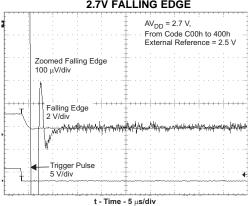
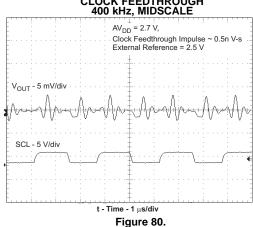


Figure 79.

# CLOCK FEEDTHROUGH 400 kHz, MIDSCALE



# POWER-ON GLITCH RESET TO ZERO SCALE

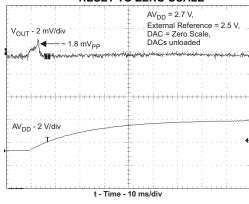
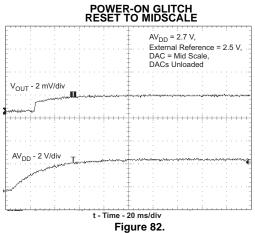


Figure 81.



### TYPICAL CHARACTERISTICS: DAC AT AV<sub>DD</sub> = 2.7 V (continued)

At T<sub>A</sub> = 25°C, external reference used, DAC output not loaded, and all DAC codes in straight binary data format, unless otherwise noted





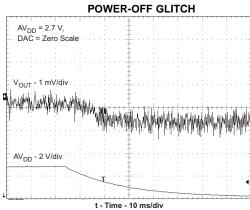
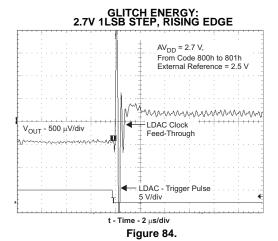


Figure 83.



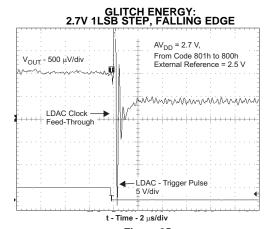


Figure 85.



#### THEORY OF OPERATION

#### **DIGITAL-TO-ANALOG CONVERTER (DAC)**

The DAC7678 architecture consists of eight string DACs each followed by an output buffer amplifier. The DAC7678 also includes an internal 2.5V reference with a maximum 25ppm/°C temperature drift performance, offering a 5V, full-scale output voltage. Figure 86 shows a principal block diagram of the DAC architecture.

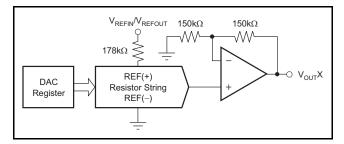


Figure 86. Device Architecture

For the TSSOP package, the input coding to the DAC7678 is straight binary. For the QFN package, the TWOC pin controls the code format.

When using the internal reference, the ideal output voltage is given by Equation 1:

$$V_{OUT} = \frac{D_{IN}}{4096} \times 2 \times V_{REFOUT}$$
 (1)

When using an external reference, the ideal output voltage is given by Equation 2:

$$V_{OUT} = \frac{D_{IN}}{4096} \times V_{REFIN}$$
 (2)

Where:

 $D_{\text{IN}}$  = decimal equivalent of the binary code that is loaded to the DAC register. It can range from 0 to 4095.

 $V_{REFOUT}$  = internal reference voltage of 2.5V (typ), supplied at the  $V_{REFOUT}$  pin.

 $V_{REFIN}$  = external reference voltage of 0V to 5V (typ), supplied at the  $V_{REFIN}/V_{REFOUT}$  pin.

#### **RESISTOR STRING**

The resistor string circuitry is shown in Figure 87. It is a string of resistors, each of value *R*. The code loaded into the DAC register determines at which node on the string the voltage is tapped off to be fed into the output amplifier by closing one of the switches connecting the string to the amplifier. It is monotonic because it is a string of resistors. R<sub>DIVIDER</sub>

will be un-shorted if external reference is used. Thus the overall gain will be one and allows the user to provide an external reference value of 0 to AVDD. If internal reference is used  $R_{\text{DIVIDER}}$  is shorted and the overall gain will be two.

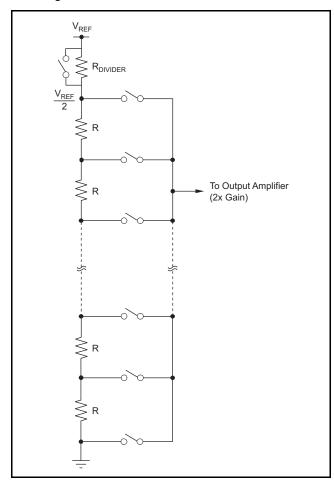


Figure 87. Resistor String

#### **OUTPUT AMPLIFIER**

The output buffer amplifier is capable of generating rail-to-rail voltages on its output, giving a maximum output range of 0V to  $\text{AV}_{\text{DD}}.$  It is capable of driving a load of  $2k\Omega$  in parallel with 1000pF to GND. The source and sink capabilities of the output amplifier can be seen in the Typical Characteristics. The typical slew rate is  $0.75\text{V}/\mu\text{s},$  with a typical full-scale settling time of  $7\mu\text{s}$  with the output unloaded.



#### INTERNAL REFERENCE

The DAC7678 includes a 2.5V internal reference that is disabled by default. The internal reference is externally available at the V<sub>REFIN</sub>/V<sub>REFOUT</sub> pin. A minimum 100nF capacitor is recommended between the reference output and GND for noise filtering. The internal reference of the DAC7678 is a bipolartransistor based precision bandgap voltage reference. Figure 88 shows the basic bandgap topology. Transistors  $Q_1$  and  $Q_2$  are biased such that the current density of Q<sub>1</sub> is greater than that of Q<sub>2</sub>. The difference of the two base-emitter voltages (V<sub>BE1</sub> -V<sub>BE2</sub>) has a positive temperature coefficient and is forced across resistor R<sub>1</sub>. This voltage is gained up and added to the base-emitter voltage of Q<sub>2</sub>, which has a negative temperature coefficient. The resulting output voltage is virtually independent of temperature. The short-circuit current is limited by design to approximately 100mA.

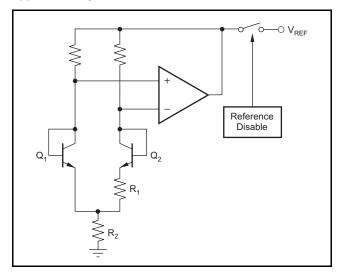


Figure 88. Simplified Schematic of the Bandgap Reference

#### **Enable/Disable Internal Reference**

The internal reference in the DAC7678 is disabled by default for debugging, evaluation purposes, or when using an external reference. The internal reference can be powered up and powered down using a serial command that requires a 32-bit write sequence,

which consists of 8 bit Address Byte plus 24 bit serial command as shown in Table 1. During the time that the internal reference is disabled, the DAC functions normally using an external reference. However, when switching to the external reference the internal gain is dynamically switched to one. Therefore appropriate value of external reference should be used per the desired output voltage. At this point, the internal reference is disconnected from the V<sub>REFIN</sub>/V<sub>REFOUT</sub> pin (3-state output). Do not attempt to drive the V<sub>REFIN</sub>/V<sub>REFOUT</sub> pin externally and internally at the same time indefinitely. There are two modes that allow communication with the internal reference: Regular/Static and Flexible. In Flexible mode DB14 needs to be set to '1' as shown in Table 17.

#### Regular/Static Mode (see Table 1 and Table 2)

#### **Enabling Internal Reference:**

To enable the internal reference, write the 24-bit serial command shown in Table 1 after properly addressing the device. When performing a power cycle to reset the device, the internal reference is switched off (default mode). In the default mode, the internal reference is powered down until a valid write sequence is applied to power up the internal reference. Setting DB4 to '1' turns on the internal reference. If the internal reference is powered up, it automatically powers down when all DACs power down in any of the power-down modes (see Table 17 and *Power Down Modes* section). The internal reference automatically powers up when any DAC is powered up.

#### **Disabling Internal Reference:**

To disable the internal reference, address the device by writing the 8-bit address byte and then writing the 24-bit serial command shown in Table 1. When performing a power cycle to reset the device, the internal reference is put back into the default mode (switched off).

Table 1. Write Sequence for Enabling Internal Reference (Static Mode) (Internal Reference Powered On)

	C	OMMAN	ID AND	ACCE	SS BY	TE		MOST SIGNIFICANT DATA BYTE									LEAST SIGNIFICANT BYTE								
C3	C2	C1	C0	А3	A2	A1	A0	DB15	DB14	DB13	DB12	DB11	DB10	DB9	DB8	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0		
1	0	0	0	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	1	Х	Х	Х	Х		

Table 2. Write Sequence for Disabling Internal Reference (Static Mode) (Internal Reference Powered Off)

	C	AMMC	ID AND	ACCE	SS BY	TE		MOST SIGNIFICANT DATA BYTE										LEAST	SIGNI	FICANT	BYTE		
C3	C2	C1	C0	А3	A2	A1	A0	DB15	DB14	DB13	DB12	DB11	DB10	DB9	DB8	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
1	0	0	0	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	0	Х	Х	Х	Х

# Flexible Mode (see Table 3, Table 4, Table 5 and Table 6)

#### **Enabling Internal Reference:**

**Method 1)** To enable the internal reference, write the 24-bit serial command shown in Table 3 after properly addressing the device. When performing a power cycle to reset the device, the internal reference is switched off (default mode). In the default mode, the internal reference is powered down until a valid write sequence is applied to power up the internal reference. If the internal reference is powered up, it automatically powers down when all DACs power down in any of the power-down modes (see the Power Down Modes section). The internal reference powers up automatically when any DAC is powered up.

**Method 2)** To always enable the internal reference, write the 24-bit serial command shown in Table 4 after properly addressing the device. When the internal reference is always enabled, any power-down command to the DAC channels does not change the

internal reference operating mode. When performing a power cycle to reset the device, the internal reference is switched off (default mode). In the default mode, the internal reference remains powered down until a valid write sequence is applied to power up the internal reference. When the internal reference is powered up in flexible mode, it remains powered up, regardless of the state of the DACs.

#### **Disabling Internal Reference:**

To disable the internal reference, write the 24-bit serial command shown in Table 5 after properly addressing the device. When performing a power cycle to reset the device, the internal reference is switched off (default mode). When the internal reference is operated in Flexible mode, Static mode is disabled and does not work. To switch from Flexible mode to Static mode, use the command shown in Table 6.

Table 3. Write Sequence for Enabling Internal Reference (Flexible Mode)
(Internal Reference Powered On)

								MOST SIGNIFICANT DATA BYTE										LEAST	SIGNI	FICANT	ВҮТЕ		
СЗ		C1		А3	A2	A1	A0	DB15	DB14	DB13	DB12	12 DB11 DB10 DB9 DB8 DB7 DB6				DB5	DB4	DB3	DB2	DB1	DB0		
1	0	0	1	Х	Х	Х	Х	Х	1	0	0	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х

# Table 4. Write Sequence for Enabling Internal Reference (Flexible Mode) (Internal Reference Always Powered On)

	C	OMMAN	ID AND	ACCE	SS BY	ΤE		MOST SIGNIFICANT DATA BYTE										LEAST	SIGNI	FICANT	BYTE		
С3	C2	C1	C0	А3	A2	A1	A0	DB15	DB15							DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
1	0	0	1	Х	Х	Х	Х	Х	1	0	1	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х

# Table 5. Write Sequence for Disabling Internal Reference (Flexible Mode) (Internal Reference Always Powered Down)

	C	OMMAI	ND AND	ACCE	SS BY	TE			ı	MOST SIG	GNIFICA	NT DATA	BYTE					LEAST	SIGNII	FICANT	ВҮТЕ		
C3	C2	C1	C0	А3	A2	A1	A0	DB15	DB14	DB13	DB12	DB11	DB10	DB9	DB8	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
1	0	0	1	Х	Х	Х	Х	Х	1	1	0	Х	Х	Х	Х	Х	Х	Х	0	Х	Х	Х	Х

#### Table 6. Write Sequence for Switching from Flexible Mode to Static Mode for Internal Reference

	C	OMMAN	ID AND	ACCE	SS BY	TE			ľ	NOST SIG	SNIFICA	NT DATA	BYTE			1		LEAST	SIGNI	FICANT	BYTE		
C3	C2	C1	C0	А3	A2	A1	A0	DB15	DB14	DB13	DB12	DB11	DB10	DB9	DB8	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
1	0	0	1	Х	Х	Х	Х	X	0	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х



#### TWO-WIRE, I<sup>2</sup>C-COMPATIBLE INTERFACE

The  $I^2C^{TM}$  is a 2-wire serial interface developed by Philips Semiconductor (see  $I^2C^{TM}$ -Bus Specification, Rev. 03, June 2007). The bus consists of a data line (SDA) and a clock line (SCL) with pull-up structures. When the bus is *idle*, both SDA and SCL lines are pulled high. All the  $I^2C^{TM}$  compatible devices connect to the  $I^2C^{TM}$  bus through open drain I/O pins, SDA and SCL.

The I<sup>2</sup>C specification states that the device that controls communication is called a *master*, and the devices that are controlled by the master are called *slaves*. The master device generates the SCL signal. The master device also generates special timing conditions (start condition, repeated start condition, and stop condition) on the bus to indicate the start or stop of a data transfer. Device addressing is also done by the master. The master device on an I<sup>2</sup>C bus is usually a microcontroller or a digital signal processor (DSP). The DAC7678 on the other hand, operates as a slave device on the I<sup>2</sup>C bus. A slave device acknowledges master's commands and upon master's control, either receives or transmits data.

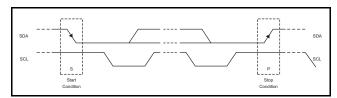


Figure 89. Start and Stop Conditions

The DAC7678 normally operates as a slave receiver. A master device *writes* to the DAC7678, a slave receiver. However, if a master device inquires the DAC7678 internal register data, the DAC7678 operates as a slave transmitter. In this case, the master device *reads* from the DAC7678, a slave transmitter. According to  $I^2C^{\text{TM}}$  terminology, *read* and *write* are with respect to the master device.

The DAC7678 works as a slave and supports the following data transfer modes, as defined in the  $I^2C^{TM}$ -Bus Specification:

- Standard mode (100 kbps)
- Fast mode (400 kbps)
- Fast mode+ (1.0Mbps) and
- High-Speed mode (3.4 Mbps)

The data transfer protocol for standard and fast modes is exactly the same, therefore they are referred to as F/S-mode in this document. The fast mode+ protocol is supported in terms of data transfer speed but not output current. The low-level output current would be 3mA similar to the case of standard

and fast modes. The protocol for high-speed mode is different from the F/S-mode, and it is referred to as HS-mode. The DAC7678 supports 7-bit addressing. The 10-bit addressing and general call address are **not** supported.

Other than specific timing signals, the I<sup>2</sup>C interface works with serial bytes. At the end of each byte, a 9<sup>th</sup> clock cycle is used to generate/detect an acknowledge signal, *Acknowledge* is when the SDA line is pulled low during the high period of the 9<sup>th</sup> clock cycle. A *not-acknowledge* is when the SDA line is left high during the high period of the 9<sup>th</sup> clock cycle as shown in Figure 90.

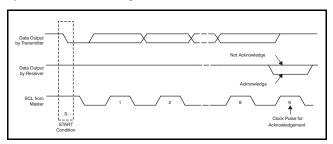


Figure 90. Acknowledge and Not Acknowledge on the I<sup>2</sup>C Bus

#### F/S Mode Protocol

- The master initiates data transfer by generating a start condition. The start condition is when a highto-low transition occcurs on the SDA line while SCL is high, as shown in Figure 90. All I<sup>2</sup>Ccompatible devices recognize a start condition.
- The master then generates the SCL pulses, and transmits the 7-bit address and the read/write direction bit (R/W) on the SDA line. During all transmissions, the master ensures that data is valid. A valid data condition requires the SDA line to be stable during the entire high period of the clock pulse, as shown in Figure 91. All devices recognize the address sent by the master and compare it to their internal fixed addresses. Only the slave device with a matching address generates an acknowledge by pulling the SDA line low during the entire high period of the ninth SCL cycle, as shown in Figure 90 by pulling the SDA line low during the entire high period of the 9th SCL cycle. Upon detecting this acknowledge, the master knows the communication link with a slave has been established.
- The master generates further <u>SCL</u> cycles to either transmit data to the slave (R/W bit 0) or receive data from the slave (R/W bit 1). In either case, the receiver needs to acknowledge the data sent by the transmitter. So the acknowledge signal can either be generated by the master or by the slave, depending on which one is the receiver. The 9-bit valid data sequences, consisting of 8-data bits and 1-bit acknowledge can continue as long as

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necessary.

• To signal the end of the data transfer, the master generates a stop condition by pulling the SDA line from low to high while the SCL line is high (see Figure 89). This action releases the bus and stops the communication link with the addressed slave. All I<sup>2</sup>C-compatible devices recognize the stop condition. Upon receipt of a stop condition, the bus is released, and all slave devices then wait for a start condition followed by a matching address.

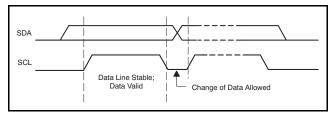


Figure 91. Bit Transfer on the I<sup>2</sup>C Bus

#### **HS Mode Protocol**

- When the bus is idle, both the SDA and SCL lines are pulled high by the pull-up resistors.
- The master generates a start condition followed by a valid serial byte containing H/S master code 00001XXX. This transmission is made in F/S mode at no more than 1.0 Mbps. No device is allowed to acknowledge the H/S master code, but

- all devices must recognize it and switch their internal setting to support 3.4Mbps operation.
- The master then generates a repeated start condition (a repeated start condition has the same timing as the start condition). After this repeated start condition, the protocol is the same as F/S-mode, except that transmission speeds up to 3.4Mbps are allowed. A stop condition ends HS mode and switches all the internal settings of the slave devices to support F/S-mode. Instead of using a stop condition, repeated start conditions should be used to secure the bus in H/S-mode.

#### DAC7678 I<sup>2</sup>C UPDATE SEQUENCE

For a single update, the DAC7678 requires a start condition, a valid I<sup>2</sup>C address, a command and access (CA) byte, and two data bytes, the most significant data byte (MSDB) and least significant data byte (LSDB), as shown in Table 7.

After each byte is received, the DAC7678 acknowledges by pulling the SDA line low during the high period of a single clock pulse, as shown in Figure 92. These four bytes and acknowledge cycles make up the 36 clock cycles required for a single update to occur. A valid I<sup>2</sup>C address selects the DAC7678.

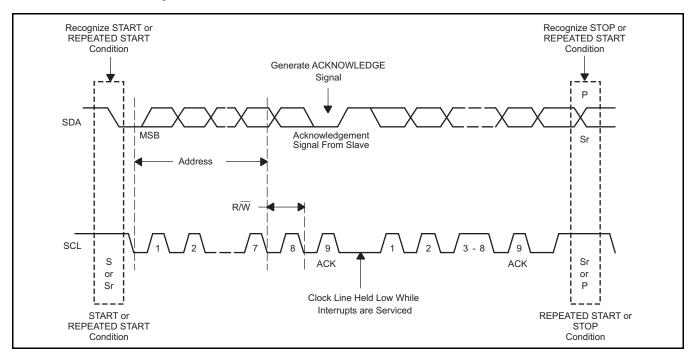


Figure 92. I<sup>2</sup>C Bus Protocol



#### **Table 7. Update Sequence**

MSB		LSB	ACK	MSB		LSB	ACK	MSB		LSB	∧CK	MSB		LSB	ACK
Ad	ddress (A) B	yte	ACK	Comn	nand/Acces	s Byte	ACK		MSDB		ACK		LSDB		ACK
	DB[32:24]				DB[23:16]				DB[15:8]				DB[7:0]		

The CA byte sets the operational mode of the selected DAC7678. When the operational mode is selected by this byte, the DAC7678 must receive two data bytes, the most significant data byte (MSDB) and least significant data byte (LSDB), for data update to occur. The DAC7678 performs an update on the falling edge of the acknowledge signal that follows the LSDB.

The CA byte does not have to be resent until a change in operational mode is required. The bits of the control byte continuously determine the type of update performed. Thus, for the first update, the DAC7678 requires a start condition, a valid I<sup>2</sup>C address, the CA byte, and two data bytes (MSDB and LSDB). For all consecutive updates, the DAC7678 needs only an MSDB and LSDB, as long as the CA byte command remains the same.

When using the  $I^2C$  HS mode (clock = 3.4MHz), each 12-bit DAC update other than the first update can be done within 18 clock cycles (MSDB, acknowledge signal, LSDB, acknowledge signal) at 188.88kSPS. When using Fast mode (clock = 400kHz), the

maximum DAC update rate is limited to 22.22kSPS. Using the Fast mode plus (clock = 1MHz), the maximum DAC update rate is limited to 55.55kSPS. When a stop condition is received, the DAC7678 releases the I<sup>2</sup>C bus and awaits a new start condition.

#### Address (A) Byte

The address byte, as shown in Table 8, is the first byte received following the START condition from the master device. The first four bits (MSBs) of the address are factory preset to 1001. The next 3 bits of the address are controlled by the ADDR pin(s). The ADDR pin(s) inputs can be connected to AV<sub>DD</sub>, GND, or left floating. The device address should be determined before device power up. During power up the device latches the values of the address pins and consequently will respond to that particular address according to Table 9 and Table 10. When using the QFN package (DAC7678RGE), up to 8 devices can be connected to the same I<sup>2</sup>C bus. When using the TSSOP package (DAC7678PW), up to 3 devices can be connected to the same I<sup>2</sup>C bus.

#### Table 8. Address Byte

MSB							LSB
AD6	AD5	AD4	AD3	AD2	AD1	AD0	R/W
1	0	0	1	See Table 9 or	Table 10 Slave A	ddress column	0 or 1

#### Table 9. Address Format For QFN-24 (RGE) Package

SLAVE ADDRESS	ADDR1	ADDR0
1001 000	0	0
1001 001	0	1
1001 010	1	0
1001 011	1	1
1001 100	Float	0
1001 101	Float	1
1001 110	0	Float
1001 111	1	Float
Not supported	Float	Float

#### Table 10. Address Format For TSSOP-16 (PW) Package

SLAVE ADDRESS	ADDR0
1001 000	0
1001 010	1
1001 100	Float

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#### Command and Access (CA) Byte

The Command and Access Byte, as shown in Table 11, controls which command is executed and which register is being accessed when writing to or reading from the DAC7678. See Table 12 for a list of write and read commands.

#### Table 11. Command and Access Byte

MSB							LSB
C3	C2	C1	C0	А3	A2	A1	A0
	Comma	and bits			Acces	ss bits	

### Table 12. Command and Access Byte Format<sup>(1)</sup>

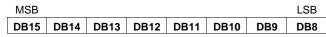
C3	C2	C1	C0	А3	A2	A1	A0	DESCRIPTION
Write	Seque	nces	•	•		•	•	
0	0	0	0	A3	A2	A1	A0	Write to DAC input register channel n
0	0	0	1	А3	A2	A1	A0	Select to update DAC register channel n
0	0	1	0	АЗ	A2	A1	Α0	Write to DAC input register channel n, and update all DAC registers (global software LDAC)
0	0	1	1	А3	A2	A1	A0	Write to DAC input register channel n, and update DAC register channel n
0	1	0	0	Х	Х	Х	Х	Power down/on DAC
0	1	0	1	Х	Х	Х	Х	Write to clear code register
0	1	1	0	Х	Х	Х	Х	Write to LDAC register
0	1	1	1	Х	Х	Х	Х	Software reset
1	0	0	0	Χ	Х	Х	Х	Write to internal reference register
1	0	0	1	Χ	Х	Х	Х	Write to additional internal reference register
Read	Seque	nces				•		
0	0	0	0	A3	A2	A1	A0	Read from DAC input register channel n
0	0	0	1	A3	A2	A1	A0	Read from DAC register channel n
0	1	0	0	Х	Х	Х	Х	Read from DAC power down register
0	1	0	1	Χ	Х	Х	Х	Read from clear code register
0	1	1	0	Х	Х	Х	Х	Read from LDAC register
1	0	0	0	X	Х	Х	Х	Read from internal reference register
1	0	0	1	X	Х	Х	Х	Read from additional internal reference register
Acces	ss Sequ	uences	;					
C3	C2	C1	C0	0	0	0	0	DAC channel A
C3	C2	C1	C0	0	0	0	1	DAC channel B
C3	C2	C1	C0	0	0	1	0	DAC channel C
C3	C2	C1	C0	0	0	1	1	DAC channel D
C3	C2	C1	C0	0	1	0	0	DAC channel E
C3	C2	C1	C0	0	1	0	1	DAC channel F
C3	C2	C1	C0	0	1	1	0	DAC channel G
C3	C2	C1	C0	0	1	1	1	DAC channel H
C3	C2	C1	C0	1	1	1	1	All DAC channels, broadcast update

<sup>(1)</sup> Any sequences other than the ones listed are invalid; improper use can cause incorrect device functionality.

#### Most Significant Data Byte (MSDB) and Least Significant Data Byte (LSDB)

The MSDB and LSDB contain the data that are passed to the register(s) specified by the CA byte, as shown in Table 13 and Table 14. See Table 17 for a complete list of write sequences and Table 18 for a complete list of read sequences. The DAC7678 updates at the falling edge of the acknowledge signal that follows the LSDB[0] bit.

#### Table 13. MSDB



Most Significant Data Byte (MSDB)



#### **Broadcast Address Byte**

Broadcast addressing, see Table 15, is also supported by DAC7678. Broadcast addressing can be used for synchronously updating or powering down multiple DAC7678 devices. DAC7678 is designed to work with other members of the DACx578 family to support multichannel synchronous update. Using the broadcast address, DAC7678 responds regardless of the states of the address pins. Broadcast is supported only in write mode (Master writes to DAC7678).

#### DAC7678 I<sup>2</sup>C READ SEQUENCE

To read any register the following command sequence should be used:

- 1. Send a start or repeated start command with a slave address and the R/W bit set to '0' for writing. The device will acknowledge this event.
- Then send a command byte for the register to be read. The device will acknowledge this event again.
- 3. Then send a repeated start with the slave address and the R/W bit set to '1' for reading. The device will also acknowledge this event.

4. Then the device writes the MSDB byte of the addressed register. The master should acknowledge this byte. Finally, the device writes out the LSDB of the register as shown in Table 16.

An alternative reading method allows for reading back the value of the last register written. The sequence is a start/repeated start with slave address and the R/W bit set to '1', and the two bytes of the last register are read out.

Note that it is not possible to use the broadcast address for reading.

#### Table 14. LSDB

MSB							LSB
DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
	ı	east Sic	nificant	Data Byt	e (LSDB	)	

#### **Table 15. Broadcast Address Byte**

MSB							LSB
1	0	0	0	1	1	1	0

#### Table 16. Read Sequence

S	MSB	. R/W(0)	ACK	MSB		LSB	ACK	Sr	MSB		R/W(1)	ACK	MSB		LSB	ACK	MSB		LSB	ACK
	Addre	ess Byte		Comm	nand/Acc	ess Byte		Sr	Ad	ddres	s Byte			MSDB				LSDB		
	From master		Slave	F	rom mas	ter	Slave		From	mast	er	slave	Fr	om Sla	ve	Master	F	rom Slav	е	Master



#### **Table 17. Control Matrix for Write Commands**

								1					Cittio	· ······		******								
		AMMC	INA DI	ACCE	SS BY	TE	I			MOST	SIGNIFIC	ANT DAT	A BYTE					ST SIGN	IIFICAN	T DATA	BYTE			DESCRIPTION
C3	C2	C1	C0	А3	A2	A1	A0	DB15	DB14	DB13	DB12	DB11	DB10	DB9	DB8	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	2-2011111111
	to DAC					1	1	ı																
0	0	0	0	0	0	0	0				Data	[11:4]					Data[			Х	Х	Х	Х	Write to DAC input register of channel A
0	0	0	0	0	0	0	1				Data	[11:4]					Data[			Х	Х	Х	Х	Write to DAC input register of channel B
0	0	0	0	0	0	1	0				Data	[11:4]					Data[			Х	Х	Х	Х	Write to DAC input register of channel C
0	0	0	0	0	0	1	1				Data	[11:4]					Data[			Х	Х	Х	Х	Write to DAC input register of channel D
0	0	0	0	0	1	0	0				Data	[11:4]					Data[	3:0]		Х	Х	Х	Х	Write to DAC input register of channel E
0	0	0	0	0	1	0	1				Data	[11:4]					Data[	3:0]		Х	Х	Х	Х	Write to DAC input register of channel F
0	0	0	0	0	1	1	0				Data	[11:4]					Data[	3:0]		Х	Х	Х	Х	Write to DAC input register of channel G
0	0	0	0	0	1	1	1				Data	[11:4]					Data[	3:0]		Х	Х	Х	Х	Write to DAC input register of channel H
0	0	0	0	1	Х	Х	Х	Х	Х	X	Х	Х	Х	Χ	Х	Х	X	Х	Х	Х	Х	Χ	Х	Invalid code, no action performed
0	0	0	0	1	1	1	1				Data	[11:4]					Data[	3:0]		Х	Х	Χ	Х	Broadcast mode-write to all DAC channels
Selec	t to Up	date D	AC Reg	jister																				
0	0	0	1	0	0	0	0	Х	Х	Х	Х	Х	Х	Χ	Х	X	Х	Х	Х	Х	Х	Χ	Х	Selects DAC channel A to be updated
0	0	0	1	0	0	0	1	Х	Х	X	X	Х	Х	Χ	X	X	X	Х	Х	Х	Х	Χ	Х	Selects DAC channel B to be updated
0	0	0	1	0	0	1	0	Х	Х	X	X	Х	X	Χ	X	X	X	Х	Х	Х	Х	Χ	Х	Selects DAC channel C to be updated
0	0	0	1	0	0	1	1	Х	Х	X	Х	Х	Х	Χ	Х	Х	X	Х	Х	Х	Х	Х	Х	Selects DAC channel D to be updated
0	0	0	1	0	1	0	0	Х	Х	Х	Х	Х	Х	Х	X	Х	Х	Х	Х	Х	Х	Χ	Х	Selects DAC channel E to be updated
0	0	0	1	0	1	0	1	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Selects DAC channel F to be updated
0	0	0	1	0	1	1	0	Х	Х	Х	X	Х	Х	Х	X	Х	Х	Х	Х	Х	Х	Х	Х	Selects DAC channel G to be updated
0	0	0	1	0	1	1	1	Х	Х	Х	Х	Х	Х	Χ	Х	Х	Х	Х	Х	Х	Х	Χ	Х	Selects DAC channel H to be updated
0	0	0	1	1	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Invalid code, no action performed
0	0	0	1	1	1	1	1	х	Х	х	х	х	х	Х	х	х	х	Х	Х	Х	Х	Х	Х	Broadcast mode–selects all DAC channels to be updated
Write	to DAC	Input	Regist	ers and	l Upda	te DAC	Regist	er (Indivi	dual Soft	ware LDA	.C)						I			I	I			1
0	0	1	1	0	0	0	0				Data	[11:4]					Data[	3:0]		х	х	Х	х	Write to DAC input register for channel A and update channel A DAC register
0	0	1	1	0	0	0	1				Data	[11:4]					Data[	3:0]		х	Х	Х	х	Write to DAC input register for channel B and update channel B DAC register
0	0	1	1	0	0	1	0				Data	[11:4]					Data[	3:0]		х	х	Х	Х	Write to DAC input register for channel C and update channel C DAC register
0	0	1	1	0	0	1	1				Data	[11:4]					Data[	3:0]		Х	Х	Х	Х	Write to DAC input register for channel D and update channel D DAC register
0	0	1	1	0	1	0	0				Data	[11:4]					Data[	3:0]		Х	Х	Х	Х	Write to DAC input register for channel E and update channel E DAC register
0	0	1	1	0	1	0	1				Data	[11:4]					Data[	3:0]		Х	Х	Х	Х	Write to DAC input register for channel F and update channel F DAC register
0	0	1	1	0	1	1	0				Data	[11:4]					Data[	3:0]		х	Х	Х	Х	Write to DAC input register for channel G and update channel G DAC register
0	0	1	1	0	1	1	1				Data	[11:4]					Data[	-		Х	Х	Х	Х	Write to DAC input register for channel H and update channel H DAC register
0	0	1	1	1	Х	Х	Х	Х	Х	X	Х	Х	Х	Х	Х	Х	Х	Х	X	Х	Х	Χ	Х	Invalid code, no action performed
0	0	1	1	1	1	1	1				Data	[11:4]				Data[	3:0]		Х	Х	Х	Х	Broadcast mode–write to all input registers and update all DAC registers	



### Table 17. Control Matrix for Write Commands (continued)

COMMAND AND ACCESS BYTE MOST SIGNIFICANT DATA BYTE											LEAST SIGNIFICANT DATA BYTE													
С3	C2	C1	CO	А3	A2	A1	Α0	DB15	DB14	DB13	DB12	DB11	DB10	DB9	DB8	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	DESCRIPTION
Write	to Sele	ct DAC	Input	Regist	er and	Update	All DA	C Regist	ers (Glob	al Softwa	re LDAC)		1	1					•				•	
0	0	1	0	0	0	0	0	Data[11:4]									Data[3:0] X				Х	Х	Х	Write to DAC input register of channel A and update all DAC registers
0	0	1	0	0	0	0	1				Data	[11:4]					Data[	3:0]		Х	Х	Х	Х	Write to DAC input register of channel B and update all DAC registers
0	0	1	0	0	0	1	0				Data	[11:4]					Data[	3:0]		Х	Х	Х	Х	Write to DAC input register of channel C and update all DAC registers
0	0	1	0	0	0	1	1				Data	[11:4]					Data[	3:0]		Х	Х	Х	Х	Write to DAC input register of channel D and update all DAC registers
0	0	1	0	0	1	0	0				Data	[11:4]					Data[	3:0]		Х	Х	Х	Х	Write to DAC input register of channel E and update all DAC registers
0	0	1	0	0	1	0	1				Data	[11:4]					Data[	3:0]		Х	Х	Х	Х	Write to DAC input register of channel F and update all DAC registers
0	0	1	0	0	1	1	0				Data	[11:4]					Data[	3:0]		Х	Х	Х	Х	Write to DAC input register of channel G and update all DAC registers
0	0	1	0	0	1	1	1		Data[11:4]							Data[3:0] X					Х	Х	Х	Write to DAC input register of channel H and update all DAC registers
0	0	1	0	1	Х	Х	Х	Х	Х	Х	Х	Х	X	Х	Х	Х	Х	Х	X	Х	Х	Х	Х	Invalid code, no action performed
0	0	1	0	1	1	1	1		Data[11:4]								Data[	3:0]		Х	Х	Χ	Х	Broadcast mode—write to all input registers and update all DAC registers
	r-Down	Regis																						
0	1	0	0	X	X	X	X	X	PD1	PD0	DAC H	DAC G	DAC F	DAC E	DAC D	DAC C	DAC B	DAC A	X	X	X	X	X	
0	1	0	0	Х	Х	Х	Х	X	0	0	DAC H	DAC G	DAC F	DAC E	DAC D	DAC C	DAC B	DAC A	X	Х	Х	Х	Х	Each DAC bit set to '1' powers on selected DACs
0	1	0	0	х	Х	Х	Х	Х	0	1	DAC H	DAC G	DAC F	DAC E	DAC D	DAC C	DAC B	DAC A	х	Х	х	Х	Х	Each DAC bit set to '1' powers down selected DACs. $V_{OUT}$ connected to GND through $1k\Omega$ pull-down resistor
0	1	0	0	х	х	х	х	х	1	0	DAC H	DAC G	DAC F	DAC E	DAC D	DAC C	DAC B	DAC A	х	Х	х	Х	х	Each DAC bit set to '1' powers down selected DACs. $V_{OUT}$ connected to GND through $100k\Omega$ pull-down resistor
0	1	0	0	х	х	х	х	Х	1	1	DAC H	DAC G	DAC F	DAC E	DAC D	DAC C	DAC B	DAC A	х	Х	х	Х	х	Each DAC bit set to '1' powers down selected DACs. V <sub>OUT</sub> is High Z
Clear	Code F	Registe	r																1					
0	1	0	1	Х	Х	Х	Х	Х	Х	Х	X	Х	Х	Х	Х	Х	Х	CL1	CL0	Х	Х	Х	Х	
0	1	0	1	Х	Х	Х	Х	х	Х	Х	Х	х	Х	Х	Х	х	Х	0	0	Х	Х	Х	Х	Write to clear code register, CLR pin will clear to zero scale
0	1	0	1	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	0	1	Х	Х	Χ	Х	Write to clear code register, CLR pin will clear to midscale
0	1	0	1	Х	Х	х	х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	1	0	Х	Х	Х	х	Write to clear code register, CLR pin will clear to full scale
0	1	0	1	Х	Х	Х	Х	Х	X	X	Χ	Х	X	X	X	Х	Х	1	1	Χ	Х	Х	Х	Write to clear code register disables CLR pin
LDAC	Regist	ter																						
0	1	1	0	х	х	х	х	DAC H	DAC G	DAC F	DAC E	DAC D	DAC C	DAC B	DAC A	х	х	х	х	х	х	х	х	When all DAC bits are set to '1', selected DACs ignore the LDAC pin. When all DAC bits are set to '0', selected DAC registers update according to the LDAC pin.

Product Folder Links: DAC7678

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### Table 17. Control Matrix for Write Commands (continued)

	COMMAND AND ACCESS BYTE									MOST	SIGNIFICA	ANT DAT	A BYTE			LEA	ST SIGN	IFICAN	T DAT	А ВҮТЕ			27227721	
C3	C2	C1	C0	А3	A2	A1	Α0	DB15	DB14	DB13	DB12	DB11	DB10	DB9	DB8	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	DESCRIPTION
Softv	oftware Reset																							
0	1	1	1	х	x	х	х	0	0	x	x	Х	х	Х	Х	×	x	Х	х	х	х	х	х	Software reset (default). Equivalent to power-on reset (POR).
0	1	1	1	х	х	х	х	0	1	Х	х	Х	х	Х	Х	Х	х	х	х	х	х	х	х	Software reset that sets device into High-Speed mode
0	1	1	1	х	х	х	х	1	0	x	х	Х	X	Х	Х	x	x	х	х	х	х	х	х	Software reset that maintains High-Speed mode state
Inter	nternal Reference in Regular/Static Mode																							
1	0	0	0	Х	Х	Х	Х	Х	X	X	Х	X	Х	X	X	Х	Х	X	AR	Х	Х	Х	Х	
1	0	0	0	Х	Х	Х	Х	Х	Х	X	Х	Х	Х	Х	Х	Х	Х	Х	0	Х	Х	Х	Х	Disable internal reference (Regular/Static mode)
1	0	0	0	х	х	x	х	х	×	x	x	x	х	x	×	x	x	x	1	Х	x	х	x	Enable internal reference (Regular/Static mode). If any DACs are powered on, the reference is on. If all DACS are powered down, then reference is off.
Inter	al Refe	erence	in Flexi	ble Mo	de			•												•				
1	0	0	1	Х	Х	Х	Х	Х	TR2	TR1	TR0	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	
1	0	0	1	x	х	х	х	х	1	0	0	x	X	х	x	x	х	х	х	х	х	х	х	Reference powers down when all DACs power down. Reference powers on when any DACs are powered on.
1	0	0	1	х	х	х	х	х	1	0	1	Х	Х	Х	Х	x	х	Х	х	х	х	х	х	Reference is powered on regardless of DAC power state
1	0	0	1	х	х	х	х	Х	1	1	0	Х	Х	Х	Х	х	х	Х	х	Х	х	х	х	Reference is powered down regardless of DAC power state
1	0	0	1	х	х	Х	Х	Х	0	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	X	х	х	Reference follows Regular/Static mode reference register

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### Table 18. Control Matrix for Read Commands

COMMAND ACCESS BYTE							MOST SIGNIFICANT DATA BYTE										LEAST	SIGNIFIC						
C3	C2	C1	CO	А3	A2	A1	A0	DB15	DB14	DB13	DB12	DB11	DB10	DB9	DB8	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	DESCRIPTION
Input	Input Register																							
0	0	0	0	0	0	0	0				Data[11	:4]					Data	a[3:0]		Х	Х	Х	Х	Read from DAC input register channel A
0	0	0	0	0	0	0	1				Data[11	:4]					Data	a[3:0]		Х	Х	Х	Х	Read from DAC input register channel B
0	0	0	0	0	0	1	0				Data[11	:4]					Data	a[3:0]		Х	Х	Х	Х	Read from DAC input register channel C
0	0	0	0	0	0	1	1				Data[11	:4]					Data	a[3:0]		X	Х	X	Х	Read from DAC input register channel D
0	0	0	0	0	1	0	0				Data[11	:4]					Data	a[3:0]		Х	Х	Х	Х	Read from DAC input register channel E
0	0	0	0	0	1	0	1				Data[11	:4]					Data	a[3:0]		X	Х	X	Х	Read from DAC input register channel F
0	0	0	0	0	1	1	0				Data[11	:4]					Data	a[3:0]		Х	Х	Х	Х	Read from DAC input register channel G
0	0	0	0	0	1	1	1				Data[11	:4]					Data	[3:0]		Х	Х	Х	Х	Read from DAC input register channel H
0	0	0	0	1	Х	Х	Х	Х	Χ	X	Χ	Х	Х	Х	Х	Х	X	Х	Х	X	X	X	Х	Invalid code
DAC	Registe	er																						
0	0	0	1	0	0	0	0				Data[11	:4]					Data	a[3:0]		X	X	X	X	Read DAC A DAC register
0	0	0	1	0	0	0	1		Data[11:4]							Data	a[3:0]		Х	X	X	Х	Read DAC B DAC register	
0	0	0	1	0	0	1	0		Data[11:4]							Data	a[3:0]		Х	Х	Х	Х	Read DAC C DAC register	
0	0	0	1	0	0	1	1		Data[11:4]							Data	a[3:0]		Х	X	X	Х	Read DAC D DAC register	
0	0	0	1	0	1	0	0				Data[11	:4]				Data[3:0] X				Х	Х	Х	Read DAC E DAC register	
0	0	0	1	0	1	0	1				Data[11	:4]				Data[3:0]				Х	X	X	Х	Read DAC F DAC register
0	0	0	1	0	1	1	0				Data[11	:4]				Data[3:0] X X						X	Х	Read DAC G DAC register
0	0	0	1	0	1	1	1				Data[11	:4]					Data	[3:0]		X	X	X	Х	Read DAC H DAC register
0	0	0	1	1	Χ	Х	Χ	Х	Χ	Х	Χ	Х	X	X	Х	Х	X	Х	Χ	X	X	X	Χ	Invalid code
Power	r Down	Regis	ter																					
0	1	0	0	Х	Х	Х	Х	0	0	0	0	0	0	PD1	PD0	DAC H	DAC G	DAC F	DAC E	DAC D	DAC C	DAC B	DAC A	Read power down register
Clear	Code I	Registe	er																					
0	1	0	1	Х	Х	Х	Х	0	0	0	0	0	0	0	0	0	0	0	0	0	0	CL1	CL0	Read clear code register
LDAC	Regis	ter																						
0	1	1	0	Х	Х	Х	Х	0	0	0	0	0	0	0	0	DAC H	DAC G	DAC F	DAC E	DAC D	DAC C	DAC B	DAC A	Read LDAC register
Intern	al Refe	erence	in Reg	ular/St	atic Mo	de														I		I		
1	0	0	0	Х	Х	Х	Х	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	AR	Read reference register
Intern	al Refe	erence	in Flex	ible M	ode																			
1	0	0	1	Х	Х	Х	Х	0	0	0	0	0	0	0	0	0	0	0	0	0	TR2	TR1	TR0	Read additional reference register

# POWER-ON RESET TO ZERO-SCALE OR MID-SCALE

The DAC7678 contains a power-on reset (POR) circuit that controls the output voltage during power-on. For devices housed in the TSSOP package, at power-on, all DAC registers are filled with zeros and the output voltages of all DAC channels are set to zero-scale. For devices housed in the QFN package, all DAC registers are set to have all DAC channels power on depending of the state of the RSTSEL pin.

The RSTSEL pin value is read at power-on and should be set prior to or simultaneously with  ${\rm AV_{DD}}.$  For RSTSEL set to  ${\rm AV_{DD}},$  the DAC channels are loaded with midscale code. If RSTSEL is set to ground, the DAC channels are loaded with zero-scale code. All DAC channels remain in this state until a valid write sequence and load command are sent to the respective DAC channel. The power-on reset function is useful in applications where it is important to know the output state of each DAC while the device is in the process of powering on.

The internal reference is powered off/down by default, and remains that way until a valid reference-change command is executed.

#### LDAC FUNCTIONALITY

The DAC7678 offers both software and hardware simultaneous updates and control functions. The DAC double-buffered architecture is designed so that new data can be entered for each DAC without disturbing the analog outputs.

The DAC7678 data updates can be performed either in *synchronous* or *asynchronous* mode.

In *synchronous* mode, data are updated on the falling edge of the acknowledge signal that follows LSDB. For *synchronous* mode updates, the LDAC pin is not required and must be connected to GND permanently.

In asynchronous mode, the LDAC pin is used as a negative-edge-triggered timing signal for asynchronous DAC updates. Multiple single-channel updates can be performed in order to set different channel buffers to desired values and then make a falling edge on the LDAC pin. The data buffers of all the channels must be loaded with the desired data before an LDAC falling edge. After a high-to-low LDAC transition, all DACs are simultaneously updated with the last contents of the corresponding data buffers. If the contents of a data buffer are not changed by the serial interface, the corresponding DAC output remains unchanged after the LDAC trigger.

Alternatively, all DAC outputs can be updated simultaneously using the built-in LDAC software function. The LDAC register offers additional flexibility and control, giving the ability to select which DAC channel(s) should be updated simultaneously when the hardware LDAC pin is being brought low. The LDAC register is loaded with an 8-bit word (DB15 to DB8) using control bits C3, C2, C1, and C0. The default value for each bit, and therefore each DAC channel, is zero and the external LDAC pin operates in normal mode. If the LDAC register bit for a selected DAC channel is set to '1', that DAC channel ignores the external LDAC pin and updates only through the software LDAC command. If, however, the LDAC register bit is set to '0', the DAC channel is controlled by the external LDAC pin.

This combination of a software and hardware simultaneous update function is particularly useful in applications where only selective DAC channels are to be updated simultaneously, while keeping the other channels unaffected and updating those channels synchronously.

#### **POWER-DOWN MODES**

The DAC7678 has two separate sets of power-down commands. One set is for the DAC channels and the other set is for the internal reference. For more information on powering down the reference see the *Enable/Disable Internal Reference* section.

#### **DAC Power-Down Commands**

The DAC7678 uses four modes of operation. These modes are accessed by using control bits C3, C2, C1, and C0. The control bits must be set to '0100'. When the control bits are set correctly, the four power-down modes are programmable by setting bits PD0 (DB13) and PD1 (DB14) in the control register. Table 19 shows how to control the operating mode with data bits PD0 (DB13) and PD1 (DB14). The DAC7678 treats the powerdown condition as data; all the operational modes are still valid for power down. It is possible to broadcast a power-down condition to all the DAC7678s in a system. It is also possible to power-down a channel and update data on other channels. Furthermore, it is possible to write to the DAC register/buffer of the DAC channel that is powered down. When the DAC channel is then powered on, it will contain this new value.



When both the PD0 and PD1 bits are set to '0', the device works normally with its typical consumption of 1.49 mA at 5.5V. The reference is included with the operation of all eight channels. However, for the three power-down modes, the supply current falls to 0.42  $\mu A$  at 5.5V (0.25  $\mu A$  at 2.7V). Not only does the supply current fall, but the output stage also switches internally from the output amplifier to a resistor network of known values as shown in Figure 93.

The advantage of this switching is that the output impedance of the device is known while it is in power-down mode. As described in Table 19, there are three different power-down options.  $V_{OUT}$  can be connected internally to GND through a  $1k\Omega$  resistor, a  $100k\Omega$  resistor, or open-circuited (High-Z). In other words, C3, C2, C1, and C0 = '0100' and DB14 and DB13 = '11' represent a power-down condition with High-Z output impedance for a selected channel. DB14 and DB13 = '01' represents a power-down condition with  $1k\Omega$  output impedance and '10' represents a power-down condition with  $100k\Omega$  output impedance.

**Table 19. DAC Operating Modes** 

PD1 (DB14)	PD0 (DB13)	DAC OPERATING MODES
0	0	Power on selected DACs
0	1	Power down selected DACs, 1kΩ to GND
1	0	Power down selected DACs, 100kΩ to GND
1	1	Power down selected DACs, High-Z to GND

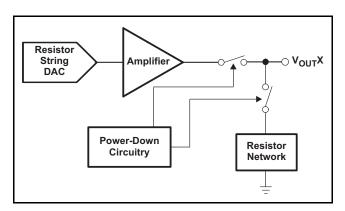


Figure 93. Output Stage During Power-Down

#### **CLEAR CODE REGISTER AND CLR PIN**

The DAC7678 contains a clear code register. The clear code register can be accessed via the serial interface (I<sup>2</sup>C) and is user configurable. Bringing the CLR pin low clears the contents of all DAC registers and all DAC buffers and replaces the code with the code determined by the clear code register. The clear code register can be written to by applying the commands shown in Table 17. The default setting of the clear code register sets the output of all DAC channels to 0V when the CLR pin is brought low. The CLR pin is falling-edge triggered; therefore, the device exits clear code mode on the falling edge of the acknowledge signal that follows LSDB of the next write sequence. If the CLR pin is executed (brought low) during a write sequence, this write sequence is aborted and the DAC registers and DAC buffers are cleared as described above.

When performing a software reset of the device, the clear code register is reset to the default mode (DB5 = '0', DB4 = '0'). Setting the clear code register to DB4 = '1' and DB5 = '1' ignores any activity on the external CLR pin.

#### SOFTWARE RESET FUNCTION

The DAC7678 contains a software reset feature. When the software reset feature is executed, the device (all DAC channels) are reset to the power-on reset code. All registers inside the device are reset to the respective default settings. The DAC7678 has an additional feature of switching straight to high speed mode after reset. Table 20 shows all the different modes of the software reset function.

**Table 20. Software Reset Modes** 

DB15	DB14	OPERATING MODES									
0	0	Default Software reset. Equivalent to Power- on-Reset									
х	1	Software reset and set part in High Speed Mode									
1	0	Software reset and maintain High Speed Mode state									

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#### **OPERATING EXAMPLES: DAC7678**

For the following examples X = don't care; value can be either '0' or '1'.

# I<sup>2</sup>C Standard and Fast mode examples (ADDR0 and LDAC pin tied low) (TSSOP package)

# Example 1: Write Mid Scale to Data Buffer A and Update Channel A Output

Start	Address	ACK	Command and Access Byte	ACK	MSDB	ACK	LSDB	ACK	Stop
s	1001 0000		0000 0000		1000 0000		0000 XXXX		Р

Channel A updates to Mid Scale after the falling edge of the last ACK cycle

# Example 2: Power-Down Channel B, C, and H with Hi-Z Output

Start	Address	ACK	Command and Access Byte ACK		MSDB	ACK	LSDB	ACK	Stop
S	1001 0000		0100 XXXX		X111 0000		110X XXXX		P

# Example 3: Read-back the value of the input register of Channel G

Start	Address	ACK	Command and Access Byte	ACK	Repeated Start	Address	ACK	MSDB (from DAC7678)	ACK	LSDB (from DAC7678)
S	1001 0000		0000 0110		Sr	1001 0001				XXXX 0000

# Example 4: Write multiple bytes of data to Channel F Write Full Scale and then Quarter Scale to Channel F

Start	Address	ACK	Command and Access Byte	ACK	MSDB	ACK	LSDB	ACK*	MSDB	ACK	LSDB	ACK**	Stop	
S	1001 0000		0000 0101		1111 1111		1111 XXXX		0100 0000		0000 XXXX		Р	

Channel F updates to Full Scale after the falling edge of the 4th ACK\* cycle and then Channel F updates to quarter scale after falling edge of the last ACK\*\* cycle.

# I<sup>2</sup>C High Speed mode example (ADDR0 and LDAC pin tied low) (TSSOP package)

#### Example 5: Write Mid Scale and then Full Scale to all DAC channels

Start	HS Master Code	NOT	Repeated Start	Address	ACK	Command and Access Byte	ACK	MSDB	ACK	LSDB	ACK	MSDB	ACK	LSDB	ACK	Stop
S	0000 1000		Sr	1001 0000		0011 1111		1000 0000		0000 XXXX		1111 1111		1111 XXXX		Р

All Channels update to Mid Scale after the falling edge of the 4th ACK cycle and then all Channels update to Full scale after falling edge of the last ACK cycle.

Product Folder Links: DAC7678



#### APPLICATION INFORMATION

#### INTERNAL REFERENCE

The internal reference of the DAC7678 does not require an external load capacitor for stability because it is stable with any capacitive load. However, for improved noise performance, an external load capacitor of 100nF or larger connected to the  $V_{REFIN}/V_{REFOUT}$  output is recommended. Figure 94 shows the typical connections required for operation of the DAC7678 internal reference. A supply bypass capacitor at the  $AV_{DD}$  input is also recommended.

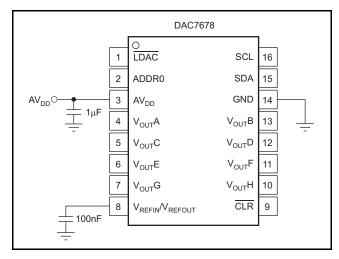


Figure 94. Typical Connections for Operating the DAC7678 Internal Reference

## **Supply Voltage**

The internal reference features an extremely low dropout voltage. It can be operated with a supply of only 5mV above the reference output voltage in an unloaded condition. For loaded conditions, refer to the *Load Regulation* section. The stability of the internal reference with variations in supply voltage (line regulation, dc PSRR) is also exceptional. Within the specified supply voltage range of 2.7V to 5.5V, the variation at  $V_{REFIN}/V_{REFOUT}$  is less than 100  $\mu V/V$ ; see the Typical Characteristics.

#### **Temperature Drift**

The internal reference is designed to exhibit minimal drift error, defined as the change in reference output voltage over varying temperature. The drift is calculated using the box method described by Equation 3:

Drift Error = 
$$\left(\frac{V_{REF\_MAX} - V_{REF\_MIN}}{V_{REF} \times T_{RANGE}}\right) \times 10^{6} \text{ (ppm/°C)}$$
(3)

#### Where:

 $V_{\text{REF\_MAX}}$  = maximum reference voltage observed within temperature range  $T_{\text{RANGE}}$ .

 $V_{\text{REF\_MIN}}$  = minimum reference voltage observed within temperature range  $T_{\text{RANGE}}$ .

 $V_{REF} = 2.5V$ , target value for reference output voltage.

The internal reference features an exceptional maximum drift coefficient of 25ppm/°C from –40°C to 125°C. Temperature drift results are summarized in the Typical Characteristics.

#### **Noise Performance**

Typical 0.1Hz to 10Hz voltage noise can be seen in Figure 7, Internal Reference Noise. Additional filtering can be used to improve output noise levels, although care should be taken to ensure the output impedance does not degrade the ac performance. The output noise spectrum at V<sub>REFIN</sub>/V<sub>REFOUT</sub> without any external components is depicted in Figure 6, Internal Reference Noise Density vs Frequency. Internal reference noise impacts the DAC output noise; see the DAC Noise Performance section for more details.

#### **Load Regulation**

Load regulation is defined as the change in reference output voltage as a result of changes in load current. The load regulation of the internal reference is measured using force and sense contacts as shown in Figure 5. The force and sense lines reduce the impact of contact and trace resistance, resulting in accurate measurement of the load regulation contributed solely by the internal reference. Measurement results are summarized in the Typical Characteristics. Force and sense lines should be used for applications that require improved load regulation.

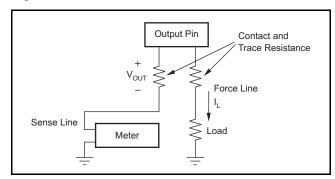


Figure 95. Accurate Load Regulation of the DAC7678 Internal Reference

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## Long-Term Stability

Long-term stability/aging refers to the change of the output voltage of a reference over a period of months or years. This effect lessens as time progresses (see Figure 3, the typical long-term stability curve). The typical drift value for the internal reference is 100ppm from 0 hours to 2160 hours. This parameter is characterized by powering-up 19 units and measuring them at regular intervals for a period of 2160 hours.

#### **Thermal Hysteresis**

Thermal hysteresis for a reference is defined as the change in output voltage after operating the device at 25°C, cycling the device through the operating temperature range, and returning to 25°C. Hysteresis is expressed by Equation 4:

$$V_{HYST} = \left(\frac{|V_{REF\_PRE} - V_{REF\_POST}|}{V_{REF\_NOM}}\right) \times 10^{6} (ppm/^{\circ}C)$$
(4)

#### Where:

 $V_{HYST}$  = thermal hysteresis

V<sub>REF\_PRE</sub> = output voltage measured at 25°C pretemperature cycling

V<sub>REF\_POST</sub> = output voltage measured after the device cycles through the temperature range of -40°C to 125°C, and returns to 25°C.

#### **DAC NOISE PERFORMANCE**

Typical noise performance for the DAC7678 with the internal reference enabled is shown in Figure 47. Output noise spectral density at the  $V_{\text{OUTX}}$  pin versus frequency is depicted in Figure 47 for full-scale, midscale, and zero-scale input codes. The typical noise density for midscale code is 290nV/\Hz at 1kHz and 117nV/\Hz at 100 kHz when internal reference is enabled. The typical noise density reduces to  $104\text{nV}/\sqrt{\text{Hz}}$  at 1kHz for mid scale code with external reference as shown in Figure 48. High-frequency noise can be improved by filtering the reference noise. Integrated output noise between 0.1Hz and 10Hz is close to  $3\mu\text{VPP}$  (midscale), as shown in Figure 49.

#### **BIPOLAR OPERATION USING THE DAC7678**

The DAC7678 family of products is designed for single-supply operation, but a bipolar output range is also possible using the circuit in Figure 96. Rail-to-rail operation at the amplifier output is achievable using an OPA703 as the output amplifier.

The output voltage for any input code can be calculated with Equation 5.

$$V_{OUT} = \left(V_{REF} \times Gain \times \left(\frac{D_{IN}}{2^{n}}\right) \times \left(\frac{R_{1} + R_{2}}{R_{1}}\right) - V_{REF} \times \left(\frac{R2}{R1}\right)\right)$$
(5)

#### Where:

 $D_{\text{IN}}$  = decimal equivalent of the binary code that is loaded to the DAC register. It can range from 0 to 4095 (12 bit)

n = resolution in bits

Gain = 1 when External Reference is used and 2 when internal reference is used.

$$V_{OUT} = \left(\frac{10 \times D_{IN}}{2^n}\right) - 5V$$
 (6)

This result has an output voltage range of ±5V with 000h corresponding to a -5V output and FFFh corresponding to a +5V output for the 12 bit DAC7678.

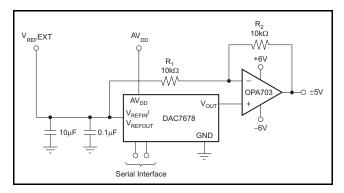


Figure 96. Bipolar Output Range Using External Reference at 5V

#### MICROPROCESSOR INTERFACING

A basic connection diagram to the SCL and SDA pins of the DAC7678 is shown in Figure 97. The DAC7678 interfaces directly to standard mode, fast mode and high speed mode of 2-Wire compatible serial interfaces. The DAC7678 does not perform clock stretching (pulling SCL low), as a result it is not necessary to provide for this function unless other devices on the same bus require this function. Pull-up resistors are required on both the SDA and SCL lines as the bus-drivers are open-drain. The size of these pull-up resistors depends on the operating speed and capacitance of the bus lines. Higher value resistors consume less power but increase transition time on the bus limiting the bus speed. Long bus lines have higher capacitance and require smaller pull-up resistors to compensate. The resistors should not be too small; if they are, bus drivers may not be able to pull the bus lines low.

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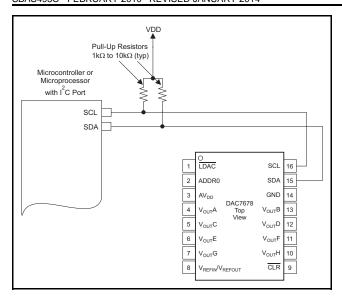


Figure 97. Typical Connections of the DAC7678

#### **CONNECTING MULTIPLE DEVICES**

Multiple devices of DAC7678 family can be connected on the same bus. Using the address pin, the DAC7678 can be set to one of three different I<sup>2</sup>C addresses for the TSSOP package and one of eight addresses for the QFN package. An example showing three DAC7678 devices in TSSOP package is shown if Figure 98. Note that only one set of pull-up resistors is needed per bus. The pull-up resistor values may need to be lowered slightly to compensate for the additional bus capacitance due to multiple devices and increased bus length.

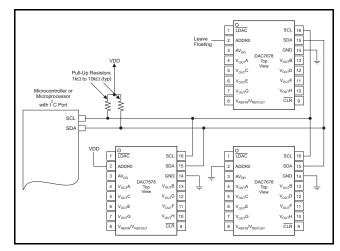


Figure 98. Typical Connections of the Multiple DAC7678 on the Same Bus

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#### PARAMETER DEFINITIONS

With the increased complexity of many different specifications listed in product data sheets, this section summarizes selected specifications related to digital-to-analog converters.

#### STATIC PERFORMANCE

Static performance parameters are specifications such as differential nonlinearity (DNL) or integral nonlinearity (INL). These are dc specifications and provide information on the accuracy of the DAC. They are most important in applications where the signal changes slowly and accuracy is required.

#### Resolution

Generally, the DAC resolution can be expressed in different forms. Specifications such as IEC 60748-4 recognize the numerical, analog, and relative resolution. The numerical resolution is defined as the number of digits in the chosen numbering system necessary to express the total number of steps of the transfer characteristic, where a step represents both a digital input code and the corresponding discrete analogue output value. The most commonly-used definition of resolution provided in data sheets is the numerical resolution expressed in bits.

# Least Significant Bit (LSB)

The least significant bit (LSB) is defined as the smallest value in a binary coded system. The value of the LSB can be calculated by dividing the full-scale output voltage by  $2^n$ , where n is the resolution of the converter.

#### **Most Significant Bit (MSB)**

The most significant bit (MSB) is defined as the largest value in a binary coded system. The value of the MSB can be calculated by dividing the full-scale output voltage by 2. Its value is one-half of full-scale.

#### Relative Accuracy or Integral Nonlinearity (INL)

Relative accuracy or integral nonlinearity (INL) is defined as the maximum deviation between the real transfer function and a straight line passing through the endpoints of the ideal DAC transfer function. INL is measured in LSBs.

#### **Differential Nonlinearity (DNL)**

Differential nonlinearity (DNL) is defined as the maximum deviation of the real LSB step from the ideal 1LSB step. Ideally, any two adjacent digital codes correspond to output analog voltages that are exactly one LSB apart. If the DNL is less than 1LSB, the DAC is said to be monotonic.

#### **Full-Scale Error**

Full-scale error is defined as the deviation of the real full-scale output voltage from the ideal output voltage while the DAC register is loaded with the full-scale code (0xFFF). Ideally, the output should be AVDD – 1 LSB. The full-scale error is expressed in percent of full-scale range (%FSR).

#### **Offset Error**

The offset error is defined as the difference between actual output voltage and the ideal output voltage in the linear region of the transfer function. This difference is calculated by using a straight line defined by two codes (code 30 and 4050). Since the offset error is defined by a straight line, it can have a negative or positive value. Offset error is measured in mV.

#### Zero-Code Error

The zero-code error is defined as the DAC output voltage, when all '0's are loaded into the DAC register. Zero-scale error is a measure of the difference between actual output voltage and ideal output voltage (0V). It is expressed in mV. It is primarily caused by offsets in the output amplifier.

#### **Gain Error**

Gain error is defined as the deviation in the slope of the real DAC transfer characteristic from the ideal transfer function. Gain error is expressed as a percentage of full-scale range (%FSR).

#### **Full-Scale Error Drift**

Full-scale error drift is defined as the change in full-scale error with a change in temperature. Full-scale error drift is expressed in units of  $\mu V/^{\circ}C$ .

#### **Offset Error Drift**

Offset error drift is defined as the change in offset error with a change in temperature. Offset error drift is expressed in  $\mu V/^{\circ}C$ .

#### **Zero-Code Error Drift**

Zero-code error drift is defined as the change in zero-code error with a change in temperature. Zero-code error drift is expressed in  $\mu V/^{\circ}C$ .

#### **Gain Temperature Coefficient**

The gain temperature coefficient is defined as the change in gain error with changes in temperature. The gain temperature coefficient is expressed in ppm of FSR/°C.

Product Folder Links: DAC7678



## Power-Supply Rejection Ratio (PSRR)

Power-supply rejection ratio (PSRR) is defined as the ratio of change in output voltage to a change in supply voltage for a full-scale output of the DAC. The PSRR of a device indicates how the output of the DAC is affected by changes in the supply voltage. PSRR is measured in decibels (dB).

#### Monotonicity

Monotonicity is defined as a slope whose sign does not change. If a DAC is monotonic, the output changes in the same direction or remains at least constant for each step increase (or decrease) in the input code.

#### DYNAMIC PERFORMANCE

Dynamic performance parameters are specifications such as settling time or slew rate, which are important in applications where the signal rapidly changes and/or high frequency signals are present.

#### Slew Rate

The output slew rate (SR) of an amplifier or other electronic circuit is defined as the maximum rate of change of the output voltage for all possible input signals.

$$SR = \max \left( \left| \frac{\Delta V_{OUT}(t)}{\Delta t} \right| \right)$$

Where  $\Delta V_{OUT}(t)$  is the output produced by the amplifier as a function of time t.

#### **Output Voltage Settling Time**

Settling time is the total time (including slew time) for the DAC output to settle within an error band around its final value after a change in input. Settling times are specified to within ±0.003% (or whatever value is specified) of full-scale range (FSR).

#### Code Change/Digital-to-Analog Glitch Energy

Digital-to-analog glitch impulse is the impulse injected into the analog output when the input code in the DAC register changes state. It is normally specified as the area of the glitch in nanovolt-seconds (nV-s), and is measured when the digital input code is changed by 1LSB at the major carry transition.

# **Digital Feed-through**

Digital feed-through is defined as impulse seen at the output of the DAC from the digital inputs of the DAC. It is measured when the DAC output is not updated. It is specified in nV-s, and measured with a full-scale code change on the data bus; that is, from all '0's to all '1's and vice versa.

#### Channel-to-Channel DC Crosstalk

Channel-to-channel dc crosstalk is defined as the dc change in the output level of one DAC channel in response to a change in the output of another DAC channel. It is measured with a full-scale output change on one DAC channel while monitoring another DAC channel remains at midscale. It is expressed in LSB.

## **DAC Output Noise Density**

Output noise density is defined as internally-generated random noise. Random noise is characterized as a spectral density ( $nV/\sqrt{Hz}$ ). It is measured by loading the DAC to midscale and measuring noise at the output.

#### **DAC Output Noise**

DAC output noise is defined as any voltage deviation of DAC output from the desired value (within a particular frequency band). It is measured with a DAC channel kept at midscale while filtering the output voltage within a band of 0.1Hz to 10Hz and measuring its amplitude peaks. It is expressed in terms of peak-to-peak voltage (Vpp).

#### Full-Scale Range (FSR)

Full-scale range (FSR) is the difference between the maximum and minimum analog output values that the DAC is specified to provide; typically, the maximum and minimum values are also specified. For an n-bit DAC, these values are usually given as the values matching with code 0 and  $2^n$ -1.

#### LAYOUT

A precision analog component requires careful layout, adequate bypassing, and clean, well-regulated power supplies. The **DAC7678** offers single-supply operation, and is often used in close proximity with digital logic, microcontrollers, microprocessors, and digital signal processors. The more digital logic present in the design and the higher the switching speed, the more difficult it is to keep digital noise from appearing at the output. As a result of the single around pin of the DAC7678, all currents(including digital and analog return currents for the DAC) must flow through a single point. Ideally, GND would be connected directly to an analog ground plane. This plane would be separate from the ground connection for the digital components until they were connected at the power-entry point of the system.

The power applied to AVDD should be well-regulated and low noise. Switching power supplies and dc/dc converters often have high-frequency glitches or spikes riding on the output voltage. In addition, digital components can create similar high-frequency spikes as their internal logic switches states. This noise can easily couple into the DAC output voltage through various paths between the power connections and

Product Folder Links: DAC7678

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analog output. As with the GND connection, AVDD should be connected to a power-supply plane or trace that is separate from the connection for digital logic until they are connected at the power-entry point. In addition, a  $1\mu F$  to  $10\mu F$  capacitor and  $0.1\mu F$  bypass capacitor are strongly recommended. In some

situations, additional bypassing may be required, such as a 100µF electrolytic capacitor or even a Pi filter made up of inductors and capacitors – all designed to essentially low-pass filter the supply and remove the high-frequency noise.

Submit Documentation Feedback



# **REVISION HISTORY**

Cł	nanges from Original (February 2010) to Revision A	Page
•	Changed the data sheet From: Product Preview status To : Production	1
Cł	nanges from Revision A (August 2010) to Revision B	Page
•	Changed in Table 17, Power-Down Register section, bit DB12 through bit DB5 values have been reversed	32
<u>•</u>	Changed in Table 18, Power-Down Register section, bit DB7 through bit DB0 values have been reversed	34
Cł	nanges from Revision B (July 2012) to Revision C	Page
•	Changed the formatting so the title would straddle 2 columns, paragraph in first column and Table 13 in second column. Iso formatted Table 14 and 15 to be 2 column.	29
•	Changed "to read any register other than the power-down register" to "to read any register" in the DAC7678 I <sup>2</sup> C READ SEQUENCE section.	30





11-Apr-2013

#### PACKAGING INFORMATION

Orderable Device	Status	Package Type	Package	Pins	Package	Eco Plan	Lead/Ball Finish	MSL Peak Temp	Op Temp (°C)	Top-Side Markings	Samples
	(1)		Drawing		Qty	(2)		(3)		(4)	
DAC7678SPW	ACTIVE	TSSOP	PW	16	90	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-3-260C-168 HR	-40 to 125	DAC7678	Samples
DAC7678SPWR	ACTIVE	TSSOP	PW	16	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-3-260C-168 HR	-40 to 125	DAC7678	Samples
DAC7678SRGER	ACTIVE	VQFN	RGE	24	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-3-260C-168 HR	-40 to 125	DAC7678	Samples
DAC7678SRGET	ACTIVE	VQFN	RGE	24	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-3-260C-168 HR	-40 to 125	DAC7678	Samples

(1) The marketing status values are defined as follows:

**ACTIVE:** Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

**OBSOLETE:** TI has discontinued the production of the device.

(2) Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check http://www.ti.com/productcontent for the latest availability information and additional product content details.

TBD: The Pb-Free/Green conversion plan has not been defined.

**Pb-Free (RoHS):** TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes.

Pb-Free (RoHS Exempt): This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.

Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

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<sup>(3)</sup> MSL, Peak Temp. -- The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

<sup>(4)</sup> Multiple Top-Side Markings will be inside parentheses. Only one Top-Side Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Top-Side Marking for that device.





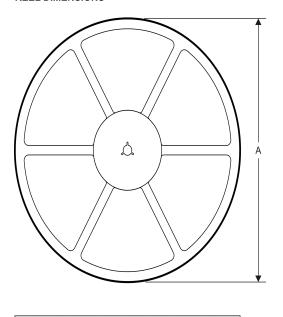
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# PACKAGE MATERIALS INFORMATION

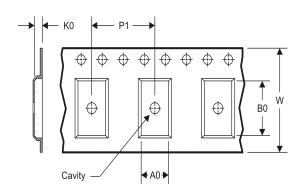
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# TAPE AND REEL INFORMATION

## **REEL DIMENSIONS**



## **TAPE DIMENSIONS**



A0	Dimension designed to accommodate the component width
В0	Dimension designed to accommodate the component length
K0	Dimension designed to accommodate the component thickness
W	Overall width of the carrier tape
P1	Pitch between successive cavity centers

## TAPE AND REEL INFORMATION

\*All dimensions are nominal

Device	Package Type	Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
DAC7678SPWR	TSSOP	PW	16	2000	330.0	12.4	6.9	5.6	1.6	8.0	12.0	Q1
DAC7678SRGER	VQFN	RGE	24	3000	330.0	12.4	4.25	4.25	1.15	8.0	12.0	Q2
DAC7678SRGET	VQFN	RGE	24	250	180.0	12.4	4.25	4.25	1.15	8.0	12.0	Q2

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\*All dimensions are nominal

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Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
DAC7678SPWR	TSSOP	PW	16	2000	367.0	367.0	35.0
DAC7678SRGER	VQFN	RGE	24	3000	367.0	367.0	35.0
DAC7678SRGET	VQFN	RGE	24	250	210.0	185.0	35.0

PW (R-PDSO-G16)

# PLASTIC SMALL OUTLINE



NOTES:

- A. All linear dimensions are in millimeters. Dimensioning and tolerancing per ASME Y14.5M—1994.
- B. This drawing is subject to change without notice.
- Body length does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0,15 each side.
- Body width does not include interlead flash. Interlead flash shall not exceed 0,25 each side.
- E. Falls within JEDEC MO-153



# PW (R-PDSO-G16)

# PLASTIC SMALL OUTLINE



NOTES:

- A. All linear dimensions are in millimeters.
- B. This drawing is subject to change without notice.
- C. Publication IPC-7351 is recommended for alternate designs.
- D. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC-7525 for other stencil recommendations.
- E. Customers should contact their board fabrication site for solder mask tolerances between and around signal pads.





NOTES: A. All linear dimensions are in millimeters. Dimensioning and tolerancing per ASME Y14.5M—1994.

- B. This drawing is subject to change without notice.
- C. Quad Flatpack, No-Leads (QFN) package configuration.
- D. The package thermal pad must be soldered to the board for thermal and mechanical performance.
- E. See the additional figure in the Product Data Sheet for details regarding the exposed thermal pad features and dimensions.
- F. Falls within JEDEC MO-220.



# RGE (S-PVQFN-N24)

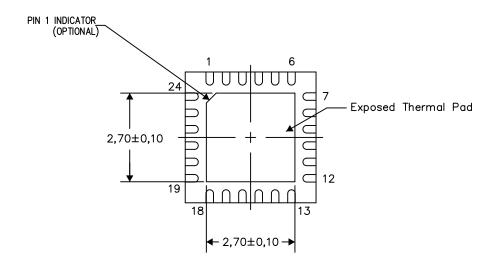
# PLASTIC QUAD FLATPACK NO-LEAD

# THERMAL INFORMATION

This package incorporates an exposed thermal pad that is designed to be attached directly to an external heatsink. The thermal pad must be soldered directly to the printed circuit board (PCB). After soldering, the PCB can be used as a heatsink. In addition, through the use of thermal vias, the thermal pad can be attached directly to the appropriate copper plane shown in the electrical schematic for the device, or alternatively, can be attached to a special heatsink structure designed into the PCB. This design optimizes the heat transfer from the integrated circuit (IC).

For information on the Quad Flatpack No-Lead (QFN) package and its advantages, refer to Application Report, QFN/SON PCB Attachment, Texas Instruments Literature No. SLUA271. This document is available at www.ti.com.

The exposed thermal pad dimensions for this package are shown in the following illustration.



Bottom View
Exposed Thermal Pad Dimensions

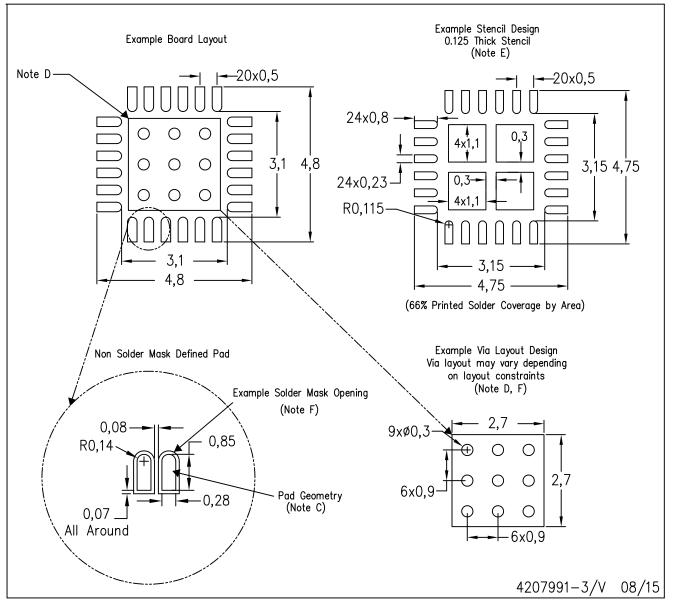
4206344-5/AK 08/15

NOTES: A. All linear dimensions are in millimeters



# RGE (S-PVQFN-N24)

# PLASTIC QUAD FLATPACK NO-LEAD



NOTES:

- A. All linear dimensions are in millimeters.
  - B. This drawing is subject to change without notice.
  - C. Publication IPC-7351 is recommended for alternate designs.
  - D. This package is designed to be soldered to a thermal pad on the board. Refer to Application Note, Quad Flat—Pack Packages, Texas Instruments Literature No. SLUA271, and also the Product Data Sheets for specific thermal information, via requirements, and recommended board layout. These documents are available at www.ti.com <a href="http://www.ti.com">www.ti.com</a>.
  - E. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC 7525 for stencil design considerations.
  - F. Customers should contact their board fabrication site for recommended solder mask tolerances and via tenting recommendations for vias placed in the thermal pad.



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