

DIPTRONICS MANUFACTURING INC.

DS, DP, DA SERIES



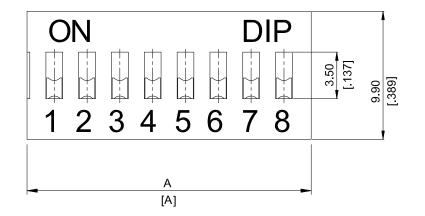


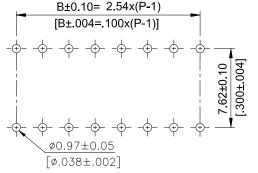
31.84[1.254] 27.94[1.100]

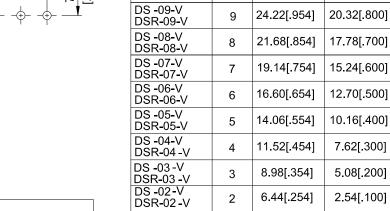
26.76[1.054] 22.86[.900]



DIMENSIONS DS(R)







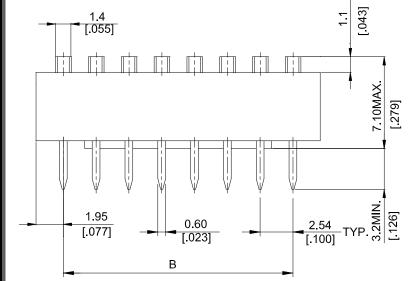
DS -01-V DSR-01-V

PROD. NO.

10

DS -12-V DSR-12-V

DS -10-V DSR-10-V





P.C.B. LAYOUT

SCHEMATIC(TYP.)
0,0,0,0,0,0,0,0,0,0,0,0,0,0,0,0,0,0,0,

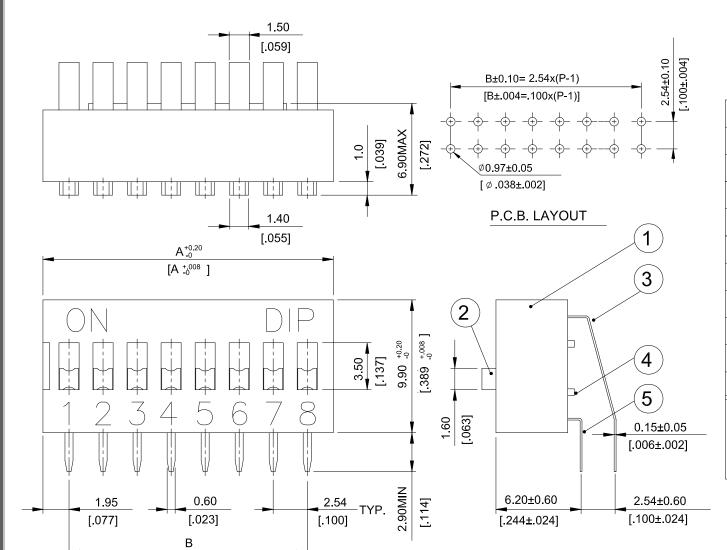
3.90[.153]

DIM. A

DIM. B

General Tolerance: ±0.2mm

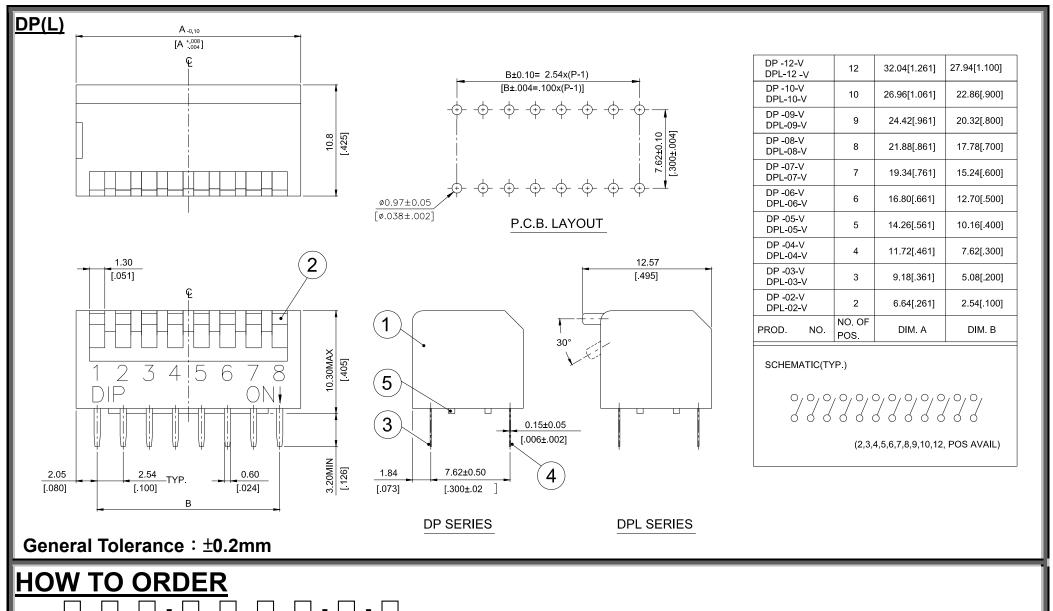
DA

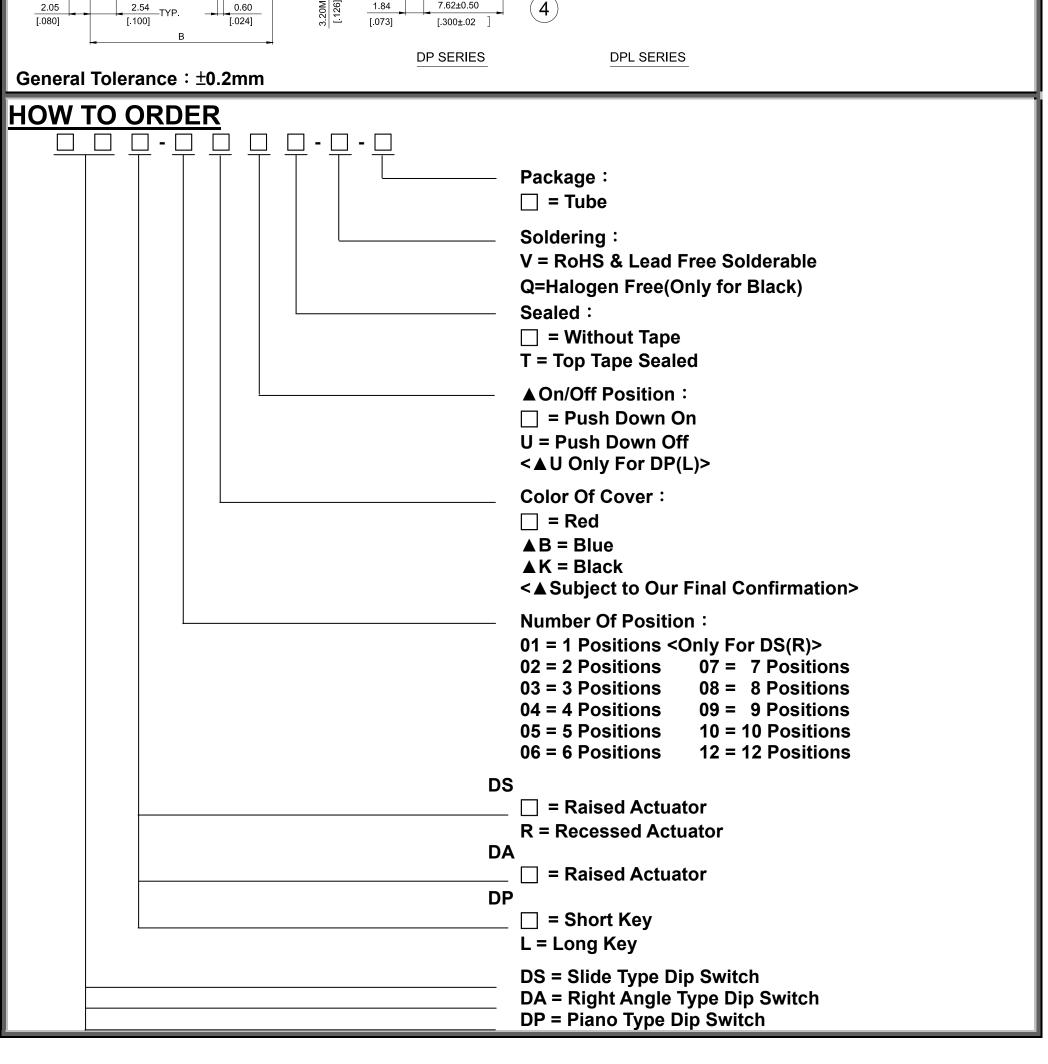


DA-12-V	12	31.84[1.254]	27.94[1.100]	
DA-10-V	10	26.76[1.054]	22.86[.900]	
DA-09-V	9	24.22[.954]	20.32[.800]	
DA-08-V	8	21.68[.854]	17.78[.700]	
DA-07-V	7	19.14[.754]	15.24[.600]	
DA-06-V	6	16.60[.654]	12.70[.500]	
DA-05-V	5	14.06[.554]	10.16[.400]	
DA-04-V	4	11.52[.454]	7.62[.300]	
DA-03-V	3	8.98[.354]	5.08[.200]	
DA-02-V	2	6.44[.254]	2.54[.100]	
PROD. NO.	NO. OF POS.	DIM. A	DIM. B	
SCHEMATIC(TYP.)				

(2,3,4,5,6,7,8,9,10,12, POS AVAIL)

General Tolerance: ±0.2mm





SPECIFICATION

∧MECHANICAL

Mechanical Life: 2,000 operations per switch.

Operation Force: 400gf max. (DP Series)

1,000gf max. (DS & DA Series) Stroke: 2.0mm(DS & DA Series)

Operation Temperature: -20°C to +70°C Storage Temperature: -40°C to +85°C

△ELECTRICAL

Electrical Life: 2,000 operations per switch 24VDC,

25mA

Non-Switching Rating: 100mA, 50VDC Switching Rating: 25mA, 24VDC

Contact Resistance: $50m\Omega$ max. at initial Insulation Resistance:{at 500 VDC} $100M\Omega$ min.

Dielectric Strength: 500VAC / 1 minute

Circuit: SPST

MATERIAL

△BASE: UL94V-0 PBT High Thermoplastic

Color: Black

△COVER UL94V-0 PBT High Thermoplastic

Color: Red, Black, Blue

△ACTUATOR: UL94V-0 PBT High Thermoplastic

Color: White

△CONTACT: Phosphor bronze with gold plating over

nickel

△TOP SEAL: Polyester Film

△POTTING MATERIAL: Epoxy

SOLDERING PROCESS

△WAVE SOLDERING: Recommended temperature at 500°F (260°C) max. 5 seconds for through hole type.

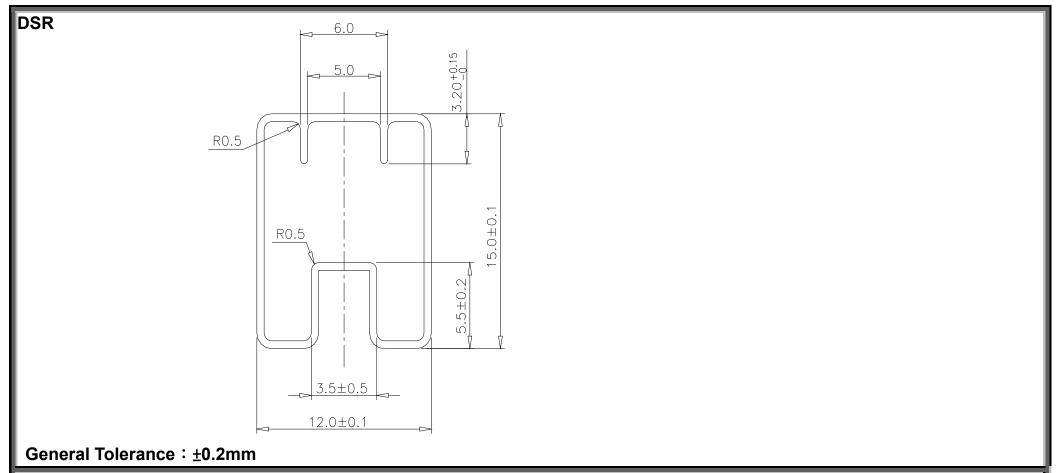
△HAND SOLDERING: Use a soldering iron of 30 watts, controlled at 350°C approximately max 5 seconds.

△Make sure switch is in "OFF" position during soldering process, or it will decrease the operating force and meanwhile increase the contact resistance.

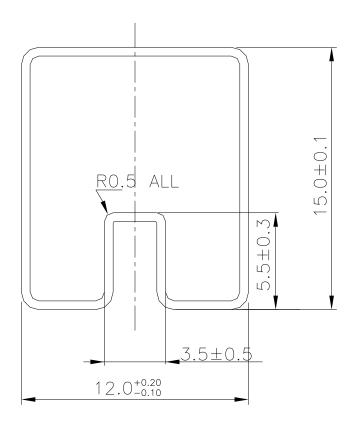
△Do not wash the switch body except top tape sealed type, which suitable for spray cleaning method from top of the s/w.

PACKING

Part Number	Number Per Tube	Part Number	Number Per Tube
DS(R)-01	120	DS(R)-01-T	113
DS(R)-02	72	DS(R)-02-T	72
DS(R)-03	51	DS(R)-03-T	51
DS(R)-04	40	DS(R)-04-T	40
DS(R)-05	32	DS(R)-05-T	32
DS(R)-06	27	DS(R)-06-T	27
DS(R)-07	24	DS(R)-07-T	24
DS(R)-08	21	DS(R)-08-T	21
DS(R)-09	19	DS(R)-09-T	19
DS(R)-10	17	DS(R)-10-T	17
DS(R)-12	14	DS(R)-12-T	14
DP(L)-02	70	DP(L)-02-T	65
DP(L)-03	50	DP(L)-03-T	49
DP(L)-04	39	DP(L)-04-T	39
DP(L)-05	32	DP(L)-05-T	32
DP(L)-06	27	DP(L)-06-T	27
DP(L)-07	24	DP(L)-07-T	24
DP(L)-08	21	DP(L)-08-T	21
DP(L)-09	19	DP(L)-09-T	19
DP(L)-10	17	DP(L)-10-T	17
DP(L)-12	14	DP(L)-12-T	14
DA-02	73	DA-02-T	70
DA-03	52	DA-03-T	50
DA-04	40	DA-04-T	39
DA-05	33	DA-05-T	32
DA-06	28	DA-06-T	28
DA-07	24	DA-07-T	24
DA-08	21	DA-08-T	21
DA-09	19	DA-09-T	19
DA-10	17	DA-10-T	17
DA-12	14	DA-12-T	14



DS



General Tolerance: ±0.2mm

