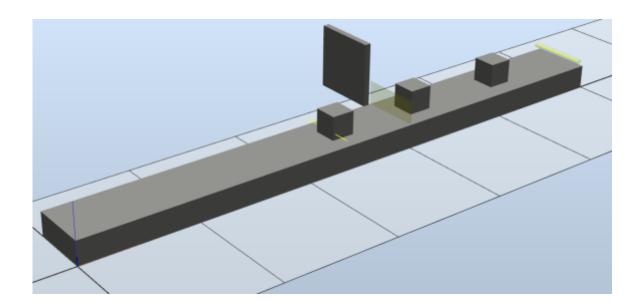
Guide for ABB RobotStudio

This guide explains the basic concepts of Mechanisms and Smart Components in RobotStudio



by

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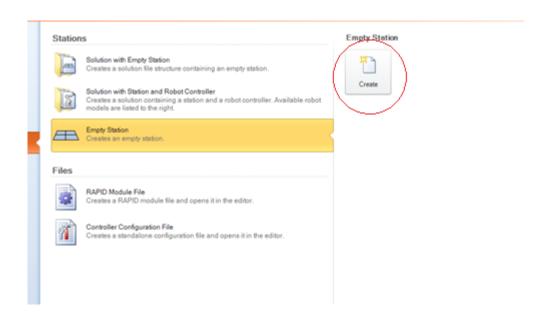
Creating a Device

Automating production always requires additional equipment besides a robot. This guide will show how functionalities such as "Mechanism" and "Smart Component" can be used to model such devices in RobotStudio. The specific outset for this guide is to create a conveyor with a gate, applying sensors, and setting up the logic for enabling the conveyor to transport parts.

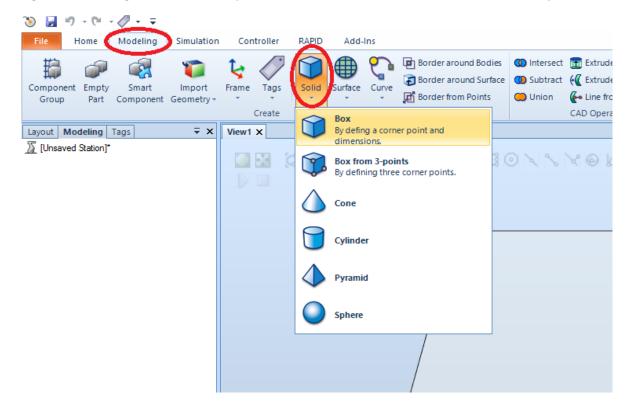
Modelling a conveyor and a gate

We will start by making the models for the conveyor, which in this example will be a very simple representation. You can choose to create any models in a CAD modelling software (e.g. SolidWorks) and import them into RobotStudio. IMPORTANT: The models should be saved in the *.SAT format, otherwise there may be problems importing the models in RobotStudio. For this example, we are going to create the models through RobotStudio.

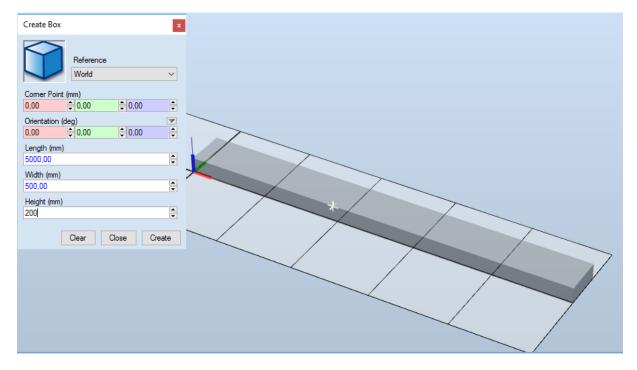
Start by creating a new station.



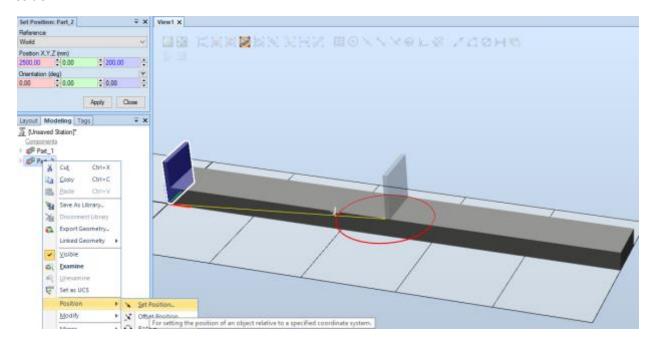
Next, go to "Modelling", click on the dropdown of the "Solid" button and choose the "Box" option.



Specify the dimensions of the Box you wish to create. In this case we will set Length to 5000mm, Width to 500mm and Height to 200mm. When the dimensions have been specified, click "Create".



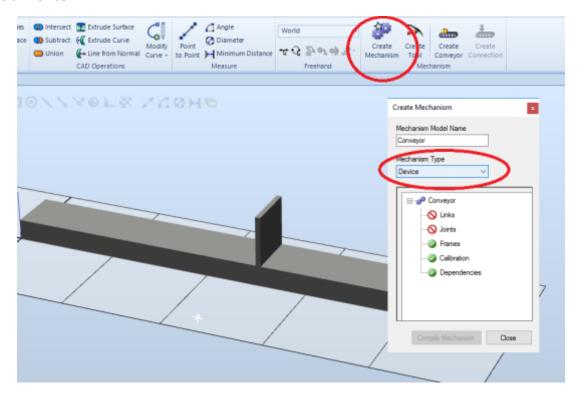
Next, create another Box that will represent the gate with the dimensions L=50, W=500 and H=500, and position it at the middle of the conveyor. This can be done by right-clicking on the gate and choose "Set Position".



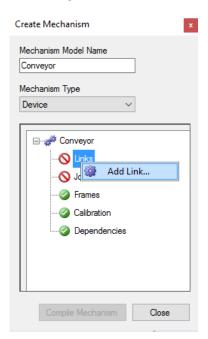
Creating a Mechanism

In RobotStuido, a "Mechanism" can be used to define how a collection of parts may be moved according to each other. In this example we want to specify the movements of the gate according to the conveyor.

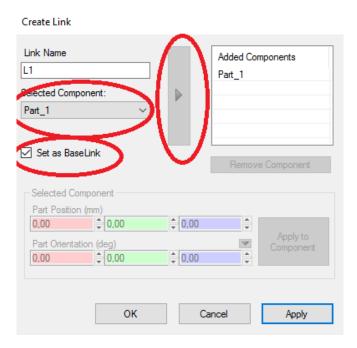
Select "Create Mechanism" under the "Modelling" tab. Name the mechanism, and specify that we want to create a "Device".



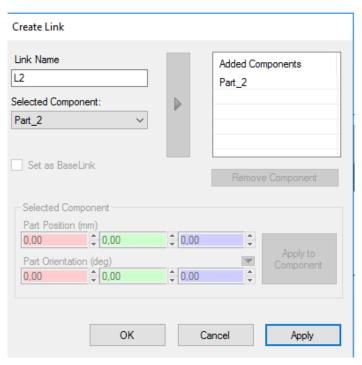
Next, we need to define the parts of interest. Right-click on "Links" and select "Add Links"



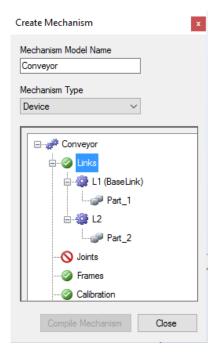
Name the link if you wish, select the part that represents the conveyor, set is as Baselink, press the arrow, and press apply.



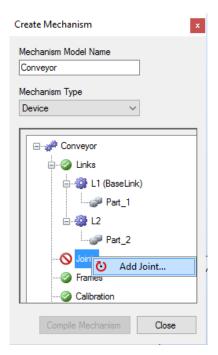
Continue to do the same for the gate. You will see that you cannot set it as Baselink, but then again, you are not supposed to.



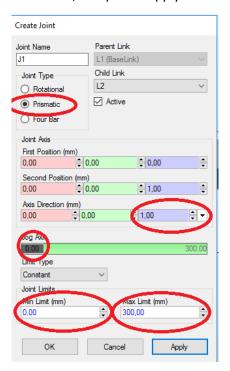
Your links should now be defined, and it should look like this.



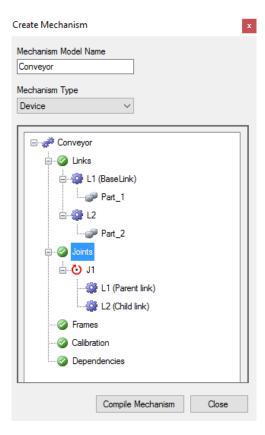
Next, right-click "Joints" and select "Add Joint"



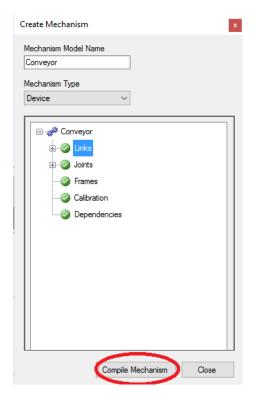
Name the joint if you wish, select prismatic, since we want the gate to move up and down. Type "1" in Z "Axis direction", set the limits to "0" and "300", and press "Apply".



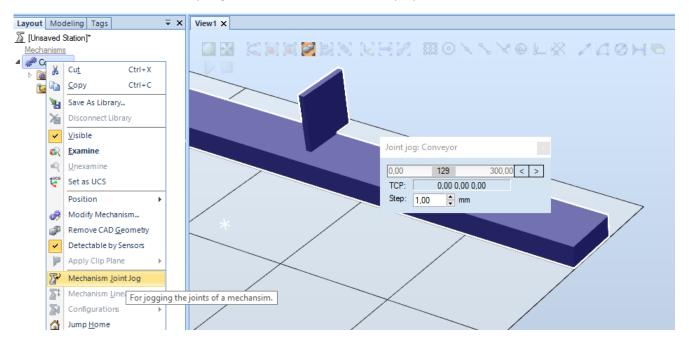
The joints should now be defined, and it should look like this.



Click "Compile Mechanism", and afterwards click close.



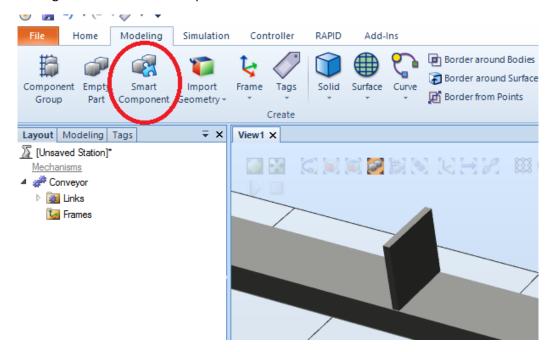
You have now created a conveyor-gate mechanism, feel free to play with it.



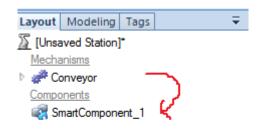
Creating a Smart Component

So now we have successfully created a conveyor-gate mechanism, but at the moment, there is nothing that defines the behaviour of the mechanism to be a conveyor. To accomplish this, we will need to add some logic. In RobotStudio, this is done by creating a Smart Component, where it will be possible to add sensors, logic and actions, to among others, mechanisms.

Go to "Modelling" and click "Smart Component"



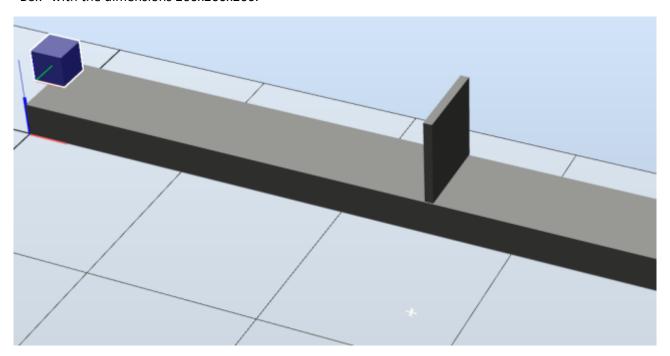
Drag your conveyor-gate mechanism to the created smart component.



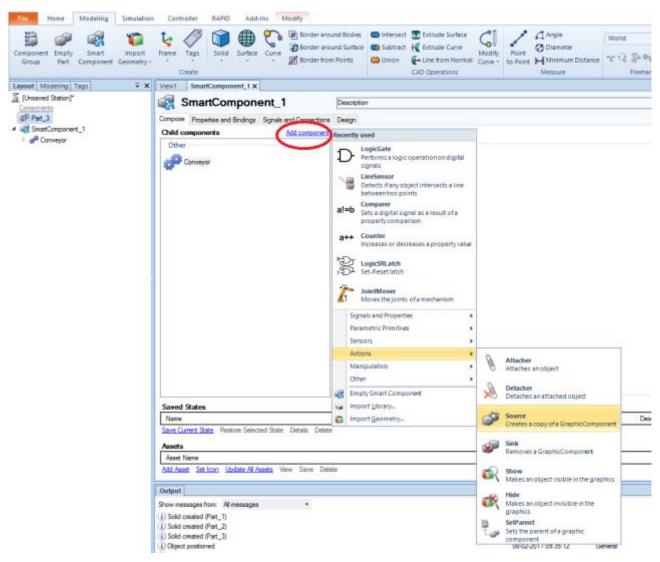
The smart component will then look like this.



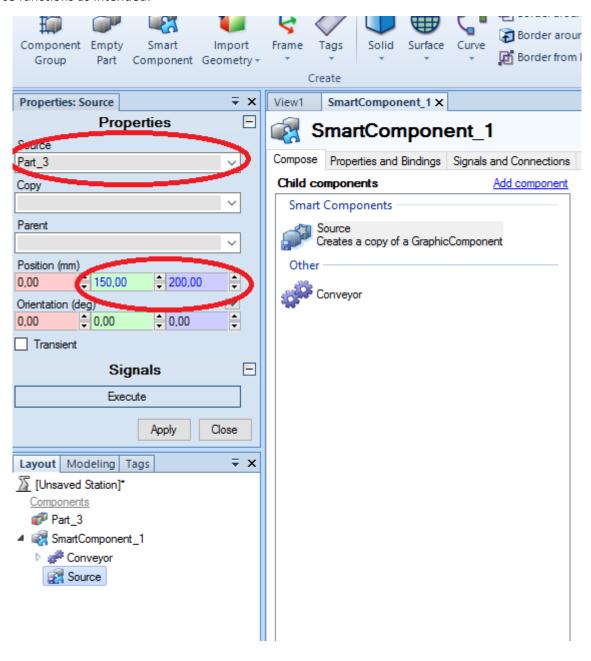
Next, we want to create an object that can travel along the conveyor. In this example, we will just create a "Box" with the dimensions 200x200x200.



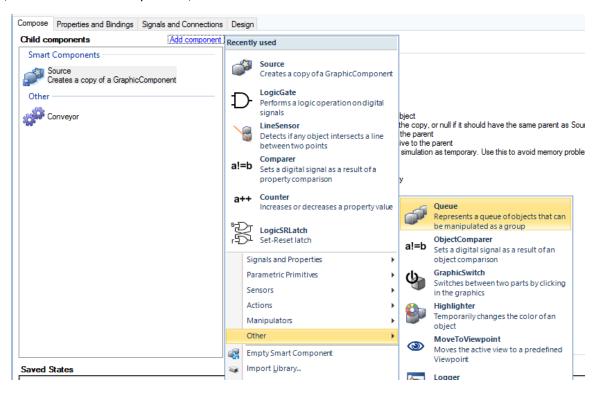
Go to the smart component view, click "Add component" and select "Source". A source is component that can create an object, in this case, it will be used to create boxes.

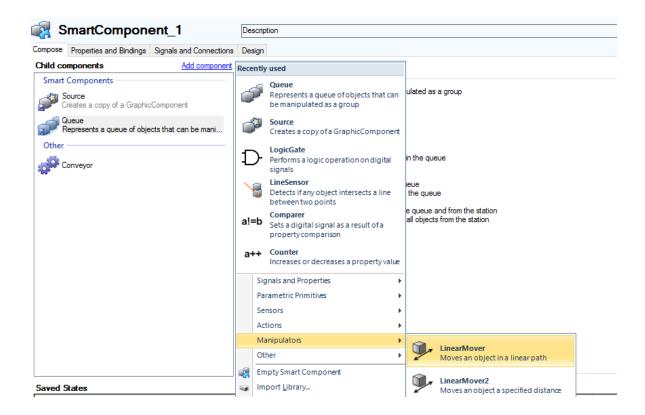


For the properties of the created source component, we will specify that it should create the box object when it is triggered, and it should place them at a specific position. Press "Apply" when the properties have been specified. After the properties have been applied to can press the execute button to check if the source functions as intended.

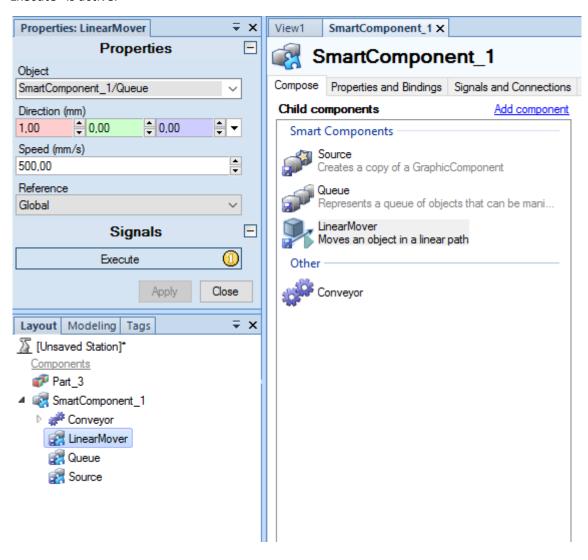


Next, create two more components, a "Queue" and a "LinearMover".

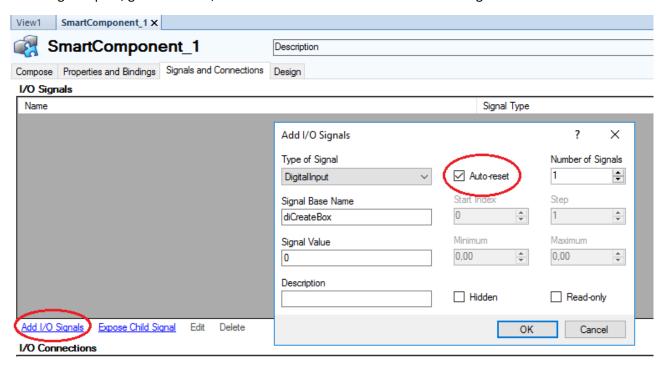




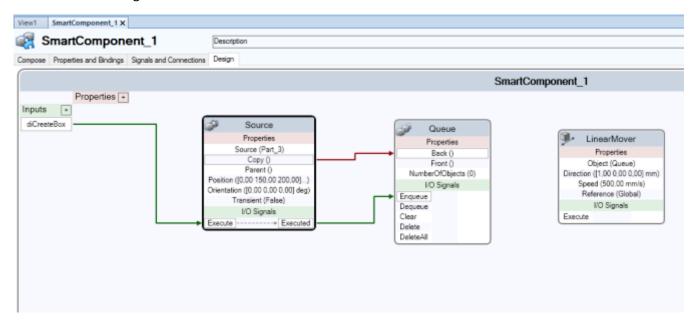
We do not need to specify any of the properties for the "Queue" component, but we will need to specify it for the "LinearMover" component. Specify that the component should move all objects in the "Queue", it should move it in the x-direction, and set the speed to "500". Remember to click "Apply" and make sure that "Execute" is active.



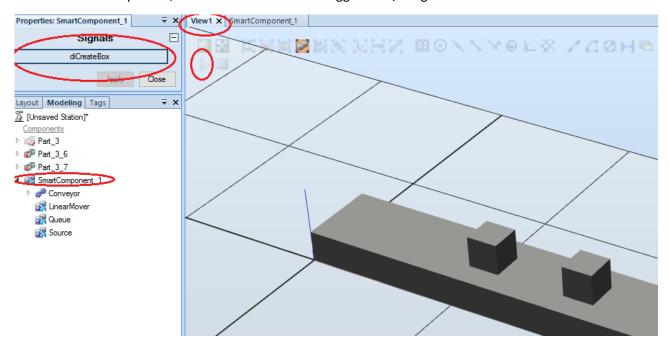
Next, we will create an I/O signals for our smart component to control the "Source" component. Go to "Signals and Connections" in the smart component view and click "Add I/O Signals". Specify that it should be a "DigitalInput", give it a name, and check that it should "Auto-reset" the signal.



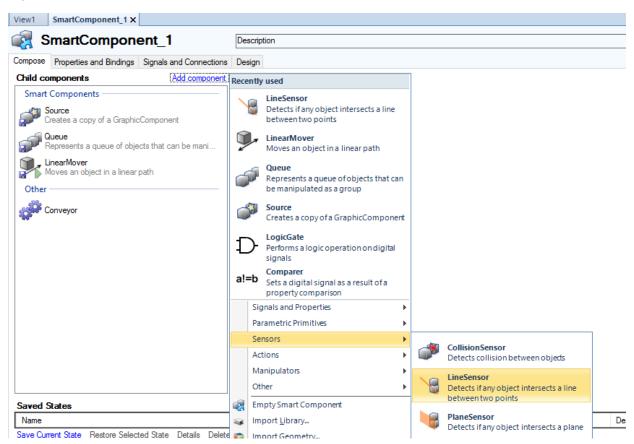
Next, we are going to "wire" the logic together to specify that the created I/O signal will trigger the source to create a box, and as soon the source have completed the task, the box is inserted in the queue. Remember that the LinearMover is specified to move all objects that's in the queue. This is the logic needed to acquire a conveyor behaviour. Go to "Design" in the smart component view and drag the signals to achieve this configuration.



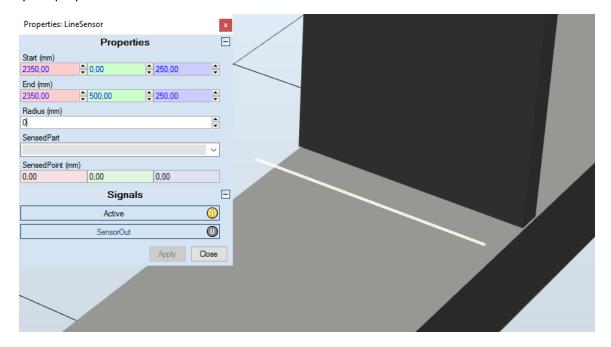
Feel free to test if the logic works. Go back to the view so you can see the environment. Click on the created smart component, start the simulation and trigger the I/O signal.



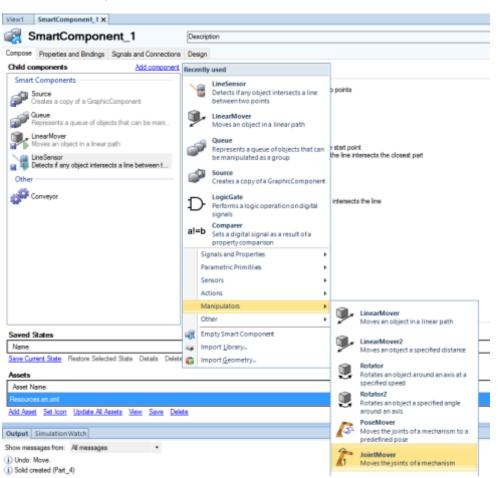
Next, we want to add a sensor that can detect an object before it arrives at the gate. Add a "LineSensor" component.



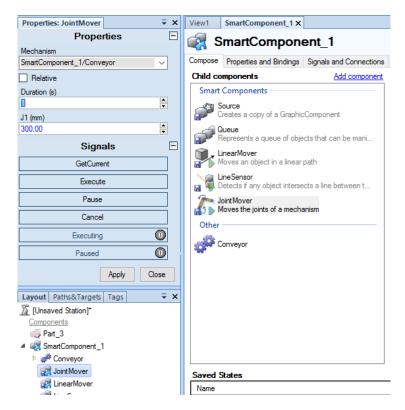
Specify the properties of the LineSensor like this.



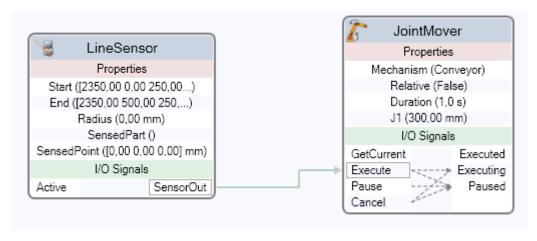
Next, add a "JointMover" component



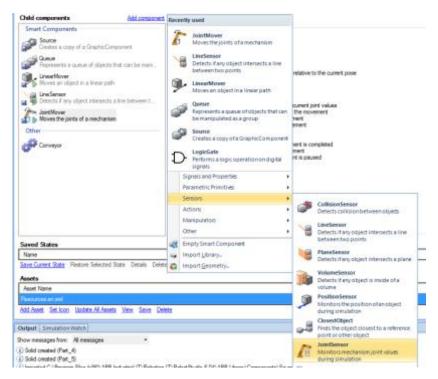
Specify the properties of the JointMover like this.



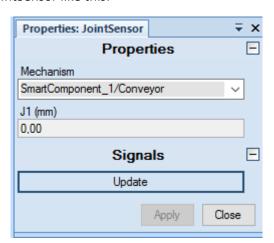
Wire the LineSensor and the JointMover like this. Specifying that when the sensor detects an object, start opening the gate.



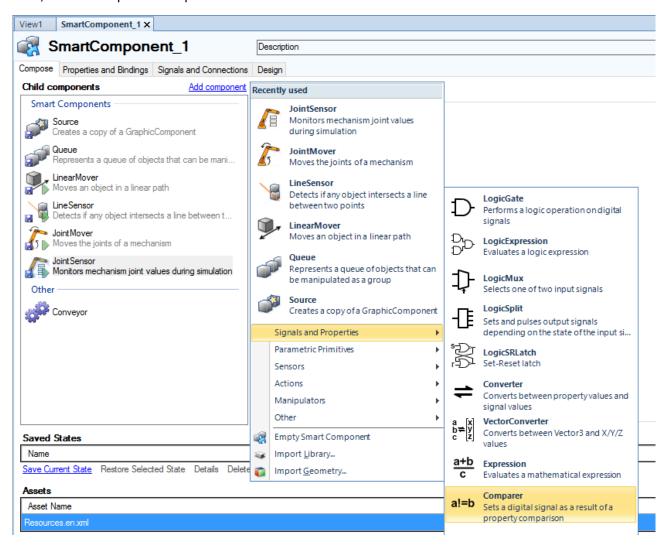
We need to make sure that when the LineSensor detects an object, the conveyor will not move until the gate is completely open. Otherwise, there may be a risk that objects "collides" with the gate. To insure this, we need to add a few more components. The first is an "JointSensor" component, to read the position of the gate.



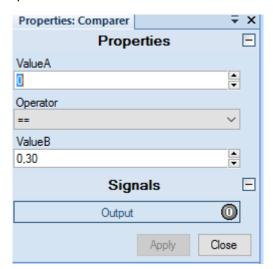
Specify the properties of the JointSensor like this.



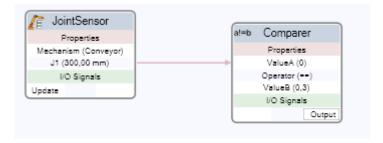
Next, add a "Comparer" component.



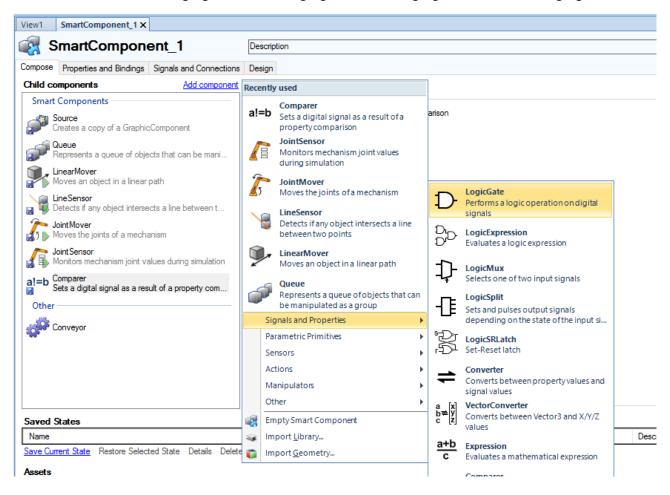
Specify the properties of the Comparer like this.



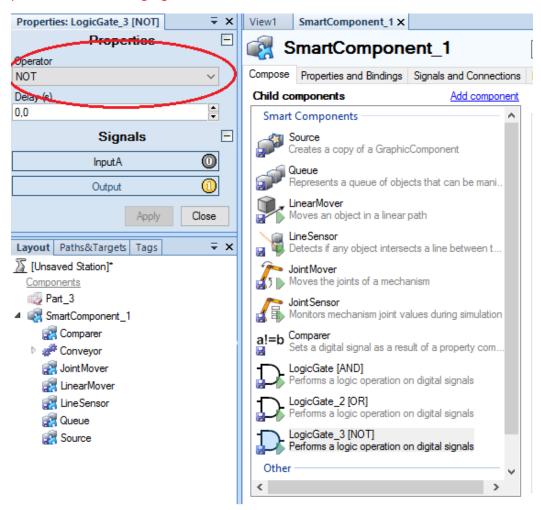
Wire the JointSensor and Comparer like this

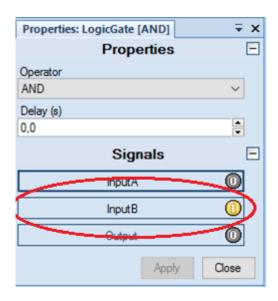


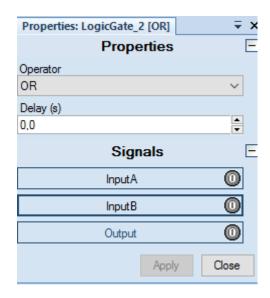
Next, we need to create 2 logic gates, a "Not" logic gate, an "Or" logic gate and an "And" logic gate.



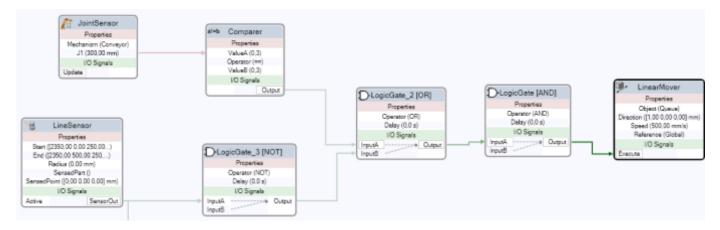
Specify the properties of the 3 different logic gates to be an "And", an "Or" and a "Not". Make sure to trigger "InputB" on the "And" logic gate.



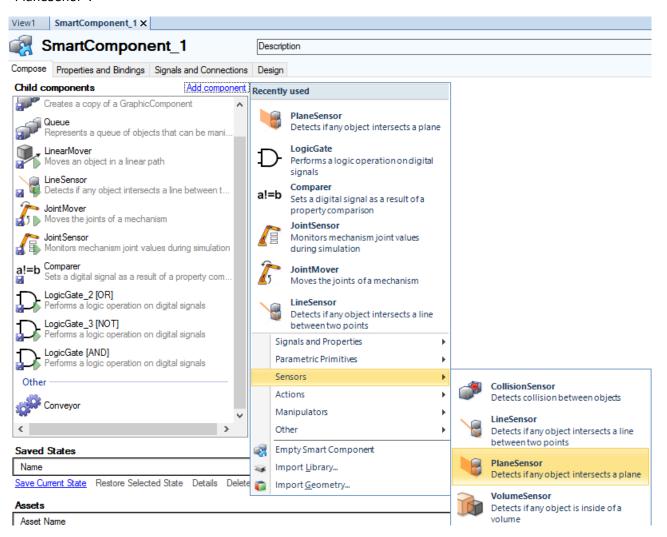




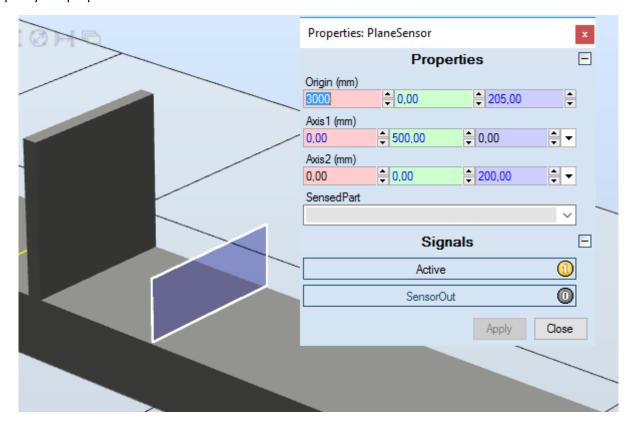
Wire the shown components like this



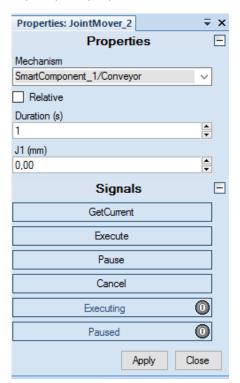
Next, we are going to add a sensor to detect when an object has moved passed the gate. Here we will use a "PlaneSenor".



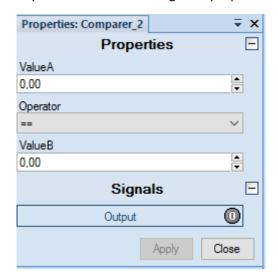
Specify the properties of the JointSensor like this.



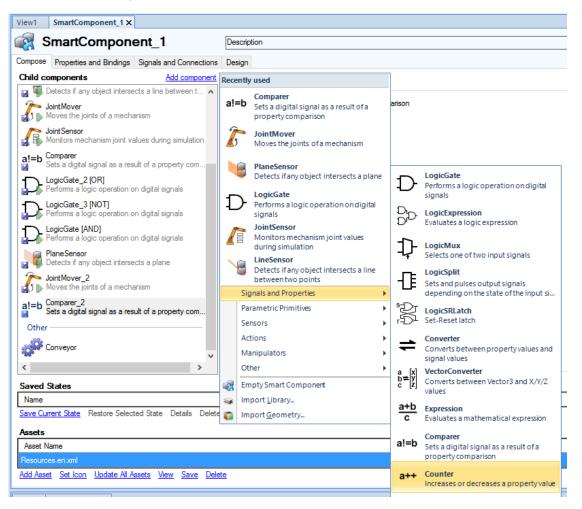
Next, add another "JointMover" and specify the properties like this.



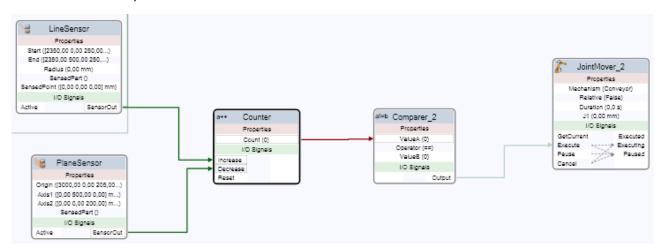
Add another "Comparer", but here you don't need to change the properties.



Next, add a "Counter" Component

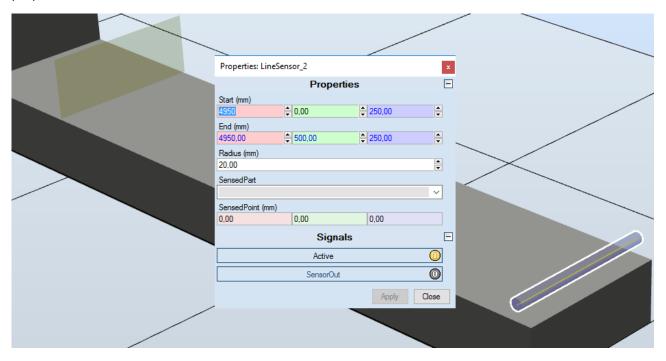


Wire the added components like this.

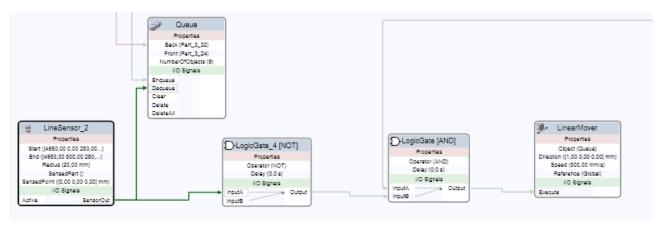


The reason why we needed a "Counter" and a "Comparer" is to make sure that the gate won't close whenever an object passes the "PlaneSensor", but only we are sure that a second object is not underneath the gate.

The last feature we want to create is to make the conveyor stop when an object has reached the end of the conveyor. To do this, we will add another "LineSensor", and another "Not" logic gate. Specify the properties of the new "LineSensor" like this.



And now to the final wiring. Be aware that there is a connection from the new LineSensor to the Queue. As you remember the LinearMover moves everything that's in the Queue. This means that even though we are moving an object away from what we see as the conveyor, the logic dictates the LinearMover still effects an object if it's in the Queue.



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