Valkyrie	3d Printer	Price exl VAT						\$	1,863			
System	Category	Part Type	Description	Cut Length mm	BOM Quantity	Pack Price \$	Pack Order Quantity	Line	e Price \$	Order Parts Link	Supplier	
Frame	Hardware	T-Slot 2020	Z 2020 Rear Center	369	1	•		\$	8.00	Color: 369 mm	VenstPow	Develompment Team Members
Frame	Hardware	T-Slot 2020	X 2020 Rear Top	420	1			\$	9.50	Color: 420 mm		Mark Bridgewater - NZ
Frame	Hardware	T-Slot 2040	X 2040	420	4			\$	42.16	Color: 420 mm		Chris Lombardi - US
Frame	Hardware	T-Slot 2040	Y 2040	480	4			\$	44.48	<u>Color: 480 mm</u>	VenstPow	Roy Berntsen - NO
Frame	Hardware	T-Slot 2040	Z 2040	750	4	•		\$	58.80	Color: 750 mm	VenstPow	
Frame	Hardware	Bracket	2028 L Bracket		40			\$	20.00	4x Color: 10pcs 2028	VenstPow	Support Links:
Frame	Hardware	Bracket	Corner Plate 90deg		4	•		\$	40.00	1x 5pcs 2020 5 holes	VenstPow	Buy Me a Coffee
Kinematic	Motionparts	Linear Rails	MGN 12h - Z Axis Medium PL	350	3			\$	55.50		CNA MS	By Patreon
Kinematic	Motionparts	Linear Rails	MGN 12h - Y Axis Medium PL	400	2	•		\$	39.00		CNA MS	By PayPal
Kinematic	Motionparts	Linear Rails	MGN 9h - X Axis Medium PL	400	1	\$ 17.50	1	\$	17.50	1xMGN9H/400mm Medium PL	CNA MS	
Frame	Hardware	Frame Bundle	Frame Parts price exclusive Hardware						\$374			
Frame	Hardware	Frame Bundle	Pick one of the kits below or order from	1 above							Partners	
Frame	Hardware	Frame Bundle	Misumi Frame & Rails & Hardware		1			\$	-	<u>Complete Premium Kit</u>	MakerSupplies	
Frame	Hardware	Frame Bundle	V-Slot Frame & Rails & Hardware		1			\$	-		MakerSupplies	valkyrie
Frame	Hardware	Frame Bundle	HoneyBadger Frame & Bracket Parts		1	•		\$	-		FABREEKO	VOIKYI IE
Kinematic	Motionparts	Linear Rails	HoneyBadger Stainless Steel Rails		1	\$ 199.00		\$	-	Honeybadger Linear Guide Rails	FABREEKO	
Frame	Hardware	Tube	20x20x18 Carbon X-Axis Tube	410	1	\$ 20.00	1	\$	20.00	1x 20X20X18MM 500MM	YTWS	
Frame	Hardware	Tube	15x15x13 Carbon Tube	230	4	\$ 17.50	2	\$	35.00	2x15X15X13MM 500MM	YTWS	
Bed	Hardware	Plate	Cast Aluminum 350x350x8mm	350	1225	\$ 0.08	1225	\$	104.00	<u>1225 cm^2</u>	MakerSupplies	etece I
Bed	Hardware	Print Surface	Removal Spring Steel PEI Sheet	330	1	\$ 46.00	1	\$	46.00	1x Size: (130C)330x330mm	Energetic	stage - I
Bed	Hardware	Rod	5x50mm Rod For Ball Joint		6	\$ 3.00	2	\$	6.00	2x Length: 50mm 4PC	WanFang	
Bed	Hardware	Ball Joint	Precision Ball 10mm M4		3	\$ 3.00	1	\$	3.00	<u>1x Size: 10pc</u>	KingRoon	BOM
AC/DC	Electronics	Controller Board	Duet 3 6HC		1	\$ 145.00	1	\$	145.00	<u>1x Duet 3 6HC</u>	Fysetc	MING
AC/DC	Electronics	PSU	Power Supply Unit		1	\$ 23.00	1	\$	23.00	24V10A 240W	Vusum	devteam project valkyrie partners
AC/DC	Electronics	Switch	Power Switch		1	\$ 7.50	1	\$	7.50	1x Power switch	TriangleLab	
AC/DC	Electronics	Heater	Keenovo 750W Silicone Heater	300	1	\$ 78.39	1	\$	78.39	1x Color: 220V/110V	Keenovo	
AC/DC	Electronics	Switch	Solid State Relay		2	\$ 26.00	2	\$	52.00	Omron Solid State Relay	Mellow	Hakerszoplics
AC/DC	Electronics	Fuse	Thermal Fuse for AC Heater		1	\$ 3.00	1	\$	3.00	1x Temperature: 150/180 degree	Weidly	to array feitiglefich
ToolHead	Electronics	Accelerometer	LIS3DSH Accelerometer		1	\$ 2.00	1	\$	2.00	1x LIS3DSH Accelerometer	RQG	Saya Shii gashiin Afficia
ToolHead	Extruder	Hotend	NF-Smart_Dg V2.0		1	\$ 40.00	1	\$	40.00	1x Color: Set 2/3/5/6	Mellow	
ToolHead	Extruder	Thermistor	PT1000 Thermistor Up to 450C		1	\$ 13.50	1	\$	13.50	1x PT1000 Thermistor Cartridge	TriangleLab	
ToolHead	Extruder	Extruder	BQ H2 V2S Lite		1	\$ 60.00	1	\$	60.00	H2 V2S LITE w/nema14	Bondtech	
ToolHead	Extruder	Tube	PTFE Teflon Tube		1	•		\$	3.75	1x Size: 1M ID 2MM OD 3MM	Mellow	
ToolHead	Extruder	Tube	PTFE Teflon Tube		2			\$	10.00	1x Size: 2M ID 4MM OD 6MM		
Kinematic	Hardware	Rod	5x25mm Rod For Tension Forks		5			\$	1.20	1x Length: 25mm 8PC		
Kinematic	Hardware	Rod	5x40mm Rod For AB Idlers		12			\$	9.00	3x Length: 40mm 5PC		
Kinematic	Motionparts	Belt	Timing Belt 2GT 9mm 135C		8	•		\$	59.00		TriangleLab	
Kinematic	Motionparts	Idler	Idlers Smooth 11mm		10		10		41.00		Mellow	
Kinematic	Motionparts	Idler	Idlers Toothed 11mm		5	•		\$	30.00		Mellow	
Kinematic	Motionparts	Pulley	Pulley 11mm 2GT		5			\$	20.00	<u>5x For 9mm</u>		
Kinematic	Motionparts	Gear	2GT 20T-80T 4:1 Belt Gear	200	3	•		\$	48.00		Powge	
Kinematic	Motionparts	Steppermotor	42mm NEMA 17 1.7A		5			\$	72.50	<u>1x 5Pcs 40mm 45N-cm 2A</u>		
Enclosure	Insulation	Insulation	PIR - Polyisocyanurate		5	•		\$	60.00	TBD	Source Locally	
Enclosure	Panel	Panels	Aluminum Composite Material		5			\$	125.00	TBD		
Enclosure	Panel	Window Front	Polycarbonate Sheet	300	2			\$	50.00	Specification: 350x350x3mm		
Enclosure	Electronics	Cable	High Temperature PTFE Cable		5			\$	16.15	5x Length: 5 Meters		
Drybox	Electronics	Sensor	5KG Load Cell and HX711 ADC		1	•		\$	3.00	Color: 5KG With HX711	,	
Enclosure	Electronics	Fan	60mm Sunon MF60202V3		2			\$	24.00	1x Sunon MF60202V3		
Drybox	Electronics	Heater	PTC Heater 12x7cm 260C		1			\$	12.00	PTC Heater with Cord (US or EU)		
Drybox	Electronics	Fuse	Thermal Fuse 95C		1			\$	3.96	1x 15A - 95C		
Drybox	electronics	PCB assy	HX711 + 5kg Load cell		1			\$	3.72	1x5kg loadcell + HX711		
Drybox	electronics electronics	Controller Board	ESP32 WiFi Board		1			\$	4.00	1xESP-32 30Pin		
Drybox		Controller Board	ESP32 DEV BOARD AHT25 Humididty + Temp Sensor		1			\$	3.00 3.00	1xESP32-V1 SHIELD 30P 1xAHT25+AHT21 Sensor		
Drybox Drybox	electronics Drying Agent	Sensor Desiccant	Silica Gel		1			\$	21.50	1x 500g Orange Desiicant		
DIYUUX	Fasteners	Various	See Fastener sheet		1	21.30	1		\$226	17 Jour Orange Desilcant	503	
——			Price exl VAT				1				<u> </u>	
	Valkyrie	Bundle Price	rnce exi vai					\$	1,863			