| Valkyrie | 3d Printer | Price exl VAT | | | | | | \$ | 1,868 | | | |
|------------|--------------|------------------|--|------------------|-----------------|---------------|------------------------|-----|----------------|---|----------------|---|
| System | Category | Part Type | Description | Cut Length mm | BOM Quantity | Pack Price \$ | Pack Order Quantity | Lin | e Price \$ | Order Parts Link | Supplier | |
| Frame | Hardware | T-Slot 2020 | Z 2020 Rear Center | 369 | 1 | • | | \$ | 8.00 | Color: 369 mm | VenstPow | Develompment Team Members |
| Frame | Hardware | T-Slot 2020 | X 2020 Rear Top | 420 | 1 | | | \$ | 9.50 | Color: 420 mm | | Mark Bridgewater - NZ |
| Frame | Hardware | T-Slot 2040 | X 2040 | 420 | 4 | • | | \$ | 42.16 | Color: 420 mm | | Chris Lombardi - US |
| Frame - | Hardware | T-Slot 2040 | Y 2040 | 480 | 4 | | | \$ | 44.48 | Color: 480 mm | VenstPow | Roy Berntsen - NO |
| Frame | Hardware | T-Slot 2040 | Z 2040 | 750 | 4 | - | | \$ | 58.80 | Color: 750 mm | VenstPow | |
| Frame | Hardware | Bracket | 2028 L Bracket | | 40 | | | \$ | 20.00 | 4x Color: 10pcs 2028 | VenstPow | Support Links: |
| Frame | Hardware | Bracket | Corner Plate 90deg | | 4 | • | | \$ | 40.00 | <u>1x 5pcs 2020 5 holes</u> | VenstPow | Buy Me a Coffee |
| Kinematic | Motionparts | Linear Rails | MGN 12h - Z Axis | 350 | 3 | | | \$ | 46.80 | | VenstPow | By Patreon |
| Kinematic | Motionparts | Linear Rails | MGN 12h - Y Axis | 400 | 2 | • | | \$ | 35.00 | | VenstPow | By PayPal |
| Kinematic | Motionparts | Linear Rails | MGN 9h - X Axis Medium Preload | 400 | 1 | \$ 16.00 | 1 | \$ | 16.00 | <u>1xGL: 400 + 1xMGN9 H</u> | VenstPow | |
| Frame | Hardware | Frame Bundle | Frame Parts price exclusive Hardware | | | | | | \$374 | | | |
| Frame | Hardware | Frame Bundle | Pick one of the kits below or order from | above | | | | | | | Partners | |
| Frame | Hardware | Frame Bundle | Misumi Frame & Rails & Hardware | | 1 | • | | \$ | - | <u>Complete Premium Kit</u> | MakerSupplies | |
| Frame | Hardware | Frame Bundle | V-Slot Frame & Rails & Hardware | | 1 | <u> </u> | | \$ | - | | MakerSupplies | valkyrie |
| Frame | Hardware | Frame Bundle | HoneyBadger Frame & Bracket Parts | | 1 | • | | \$ | - | | FABREEKO | Valkyi is |
| Kinematic | Motionparts | Linear Rails | HoneyBadger Stainless Steel Rails | | 1 | \$ 199.00 | | \$ | - | Honeybadger Linear Guide Rails | FABREEKO | |
| Frame | Hardware | Tube | 20x20x18 Carbon X-Axis Tube | 410 | 1 | \$ 20.00 | 1 | \$ | 20.00 | 1x 20X20X18MM 500MM | YTWS | |
| Frame | Hardware | Tube | 15x15x13 Carbon Tube | 230 | 4 | \$ 17.50 | 2 | \$ | 35.00 | 2x15X15X13MM 500MM | YTWS | |
| Bed | Hardware | Plate | Cast Aluminum 350x350x8mm | 350 | 1225 | \$ 0.08 | 1225 | \$ | 104.00 | <u>1225 cm^2</u> | MakerSupplies | etago - I |
| Bed | Hardware | Print Surface | Removal Spring Steel PEI Sheet | 330 | 1 | | 1 | \$ | 46.00 | 1x Size: (130C)330x330mm | Energetic | stage - I |
| Bed | Hardware | Rod | 5x50mm Rod For Ball Joint | | 6 | \$ 3.00 | 2 | \$ | 6.00 | 2x Length: 50mm 4PC | WanFang | |
| Bed | Hardware | Ball Joint | Precision Ball 10mm M4 | | 3 | \$ 3.00 | 1 | \$ | 3.00 | <u>1x Size: 10pc</u> | KingRoon | BOM |
| AC/DC | Electronics | Controller Board | Duet 3 6HC | | 1 | \$ 145.00 | 1 | \$ | 145.00 | <u>1x Duet 3 6HC</u> | Fysetc | DUM |
| AC/DC | Electronics | PSU | Power Supply Unit | | 1 | \$ 23.00 | 1 | \$ | 23.00 | 24V10A 240W | Vusum | devteam project valkyrie partners |
| AC/DC | Electronics | Switch | Power Switch | | 1 | \$ 7.50 | 1 | \$ | 7.50 | 1x Power switch | TriangleLab | Market Street Street |
| AC/DC | Electronics | Heater | Keenovo 750W Silicone Heater | 300 | 1 | \$ 78.39 | 1 | \$ | 78.39 | 1x Color: 220V/110V | Keenovo | |
| AC/DC | Electronics | Switch | Solid State Relay | | 2 | \$ 26.00 | 2 | \$ | 52.00 | Omron Solid State Relay | Mellow | Hekersepplies |
| AC/DC | Electronics | Fuse | Thermal Fuse for AC Heater | | 1 | \$ 3.00 | 1 | \$ | 3.00 | 1x Temperature: 150/180 degree | Weidly | to array friends and friends to bridge to |
| ToolHead | Electronics | Accelerometer | LIS3DSH Accelerometer | | 1 | \$ 2.00 | 1 | \$ | 2.00 | 1x LIS3DSH Accelerometer | RQG | ATILE |
| ToolHead | Extruder | Hotend | NF-Smart_Dg V2.0 | | 1 | \$ 40.00 | 1 | \$ | 40.00 | 1x Color: Set 2/3/5/6 | Mellow | |
| ToolHead | Extruder | Thermistor | PT1000 Thermistor Up to 450C | | 1 | \$ 13.50 | 1 | \$ | 13.50 | 1x PT1000 Thermistor Cartridge | TriangleLab | |
| ToolHead | Extruder | Extruder | BQ H2 V2S Lite | | 1 | \$ 60.00 | 1 | \$ | 60.00 | H2 V2S LITE w/nema14 | Bondtech | |
| ToolHead | Extruder | Tube | PTFE Teflon Tube | | 1 | \$ 3.75 | 1 | \$ | 3.75 | 1x Size: 1M ID 2MM OD 3MM | Mellow | |
| ToolHead | Extruder | Tube | PTFE Teflon Tube | | 2 | | | \$ | 10.00 | 1x Size: 2M ID 4MM OD 6MM | Mellow | |
| Kinematic | Hardware | Rod | 5x25mm Rod For Tension Forks | | 5 | | | \$ | 1.20 | 1x Length: 25mm 8PC | | |
| Kinematic | Hardware | Rod | 5x40mm Rod For AB Idlers | | 12 | | | \$ | 9.00 | 3x Length: 40mm 5PC | WanFang | |
| Kinematic | Motionparts | Belt | Timing Belt 2GT 9mm 135C | | 8 | - | | \$ | 59.00 | | TriangleLab | |
| Kinematic | Motionparts | Idler | Idlers Smooth 11mm | | 10 | | 10 | | 41.00 | | Mellow | |
| Kinematic | Motionparts | Idler | Idlers Toothed 11mm | | 5 | - | | \$ | 30.00 | | Mellow | |
| Kinematic | Motionparts | Pulley | Pulley 11mm 2GT | | 5 | | | \$ | 20.00 | <u>5x For 9mm</u> | | |
| Kinematic | Motionparts | Gear | 2GT 20T-80T 4:1 Belt Gear | 200 | 3 | - | | \$ | 48.00 | | Powge | |
| Kinematic | Motionparts | Steppermotor | 42mm NEMA 17 1.7A | | 5 | | | \$ | 72.50 | <u>1x 5Pcs 40mm 45N-cm 2A</u> | | |
| Enclosure | Insulation | Insulation | PIR - Polyisocyanurate | | 5 | • | | \$ | 60.00 | TBD | Source Locally | |
| Enclosure | Panel | Panels | Aluminum Composite Material | | 5 | | | \$ | 125.00 | TBD | | |
| Enclosure | Panel | Window Front | Polycarbonate Sheet | 300 | 2 | | | \$ | 50.00 | Specification: 350x350x3mm | | |
| Enclosure | Electronics | Cable | High Temperature PTFE Cable | | 5 | | | \$ | 16.15 | 5x Length: 5 Meters | | |
| Drybox | Electronics | Sensor | 5KG Load Cell and HX711 ADC | | 1 | - | | \$ | 3.00 | Color: 5KG With HX711 | , | |
| Enclosure | Electronics | Fan | 60mm Sunon MF60202V3 | | 2 | | | \$ | 24.00 | 1x Sunon MF60202V3 | | |
| Drybox | Electronics | Heater | PTC Heater 12x7cm 260C | | 1 | | | \$ | 12.00 | PTC Heater with Cord (US or EU) | | |
| Drybox | Electronics | Fuse | Thermal Fuse 95C | | 1 | | | \$ | 3.96 | 1x 15A - 95C | | |
| Drybox | electronics | PCB assy | HX711 + 5kg Load cell | | 1 | | | \$ | 3.72 | 1x5kg loadcell + HX711 | | |
| Drybox | electronics | Controller Board | ESP32 WiFi Board | | 1 | | | \$ | 4.00 | 1xESP-32 30Pin | | |
| Drybox | electronics | Controller Board | ESP32 DEV BOARD | | 1 | | | \$ | 3.00 | 1xESP32-V1 SHIELD 30P 1xAHT25+AHT21 Sensor | | |
| Drybox | electronics | Sensor | AHT25 Humididty + Temp Sensor | | 1 | | | \$ | 3.00 | - | | |
| Drybox | Drying Agent | Desiccant | Silica Gel See Fastener sheet | | 1 | \$ 21.50 | 1 | \$ | 21.50 \$231 | 1x 500g Orange Desiicant | DUS | |
| | Fasteners | Various | | | | | 1 | | | | | |
| | Valkyrie | Bundle Price | Price exl VAT | | | | | \$ | 1,868 | | | |