Valkyrie	3d Printer	Price exl VAT						\$ 1,	,903			
System	Category	Part Type	Description	Cut Length mm	BOM I Quantity	Pack Price \$	Pack Order Quantity	Line Pri	ice \$	Order Parts Link	Supplier	
Frame	Hardware	T-Slot 2020	Z 2020 Rear Center	339	1 5	8.62	1	\$ 8	8.00	Color: 339 mm	VenstPow	Develompment Team Members
Frame	Hardware	T-Slot 2020	X 2020 Rear Top	420	1 \$	9.50	1	\$ 9	9.50	Color: 420 mm	VenstPow	Mark Bridgewater - NZ
Frame	Hardware	T-Slot 2040	X 2040	420	4 \$	10.54	4	\$ 42	12.16	Color: 420 mm	VenstPow	Chris Lombardi - US
Frame	Hardware	T-Slot 2040	Y 2040	480	4 \$	11.12	4	\$ 44	14.48	Color: 480 mm	VenstPow	Roy Berntsen - NO
Frame	Hardware	T-Slot 2040	Z 2040	750	4 \$	14.70	4	\$ 58	58.80	Color: 750 mm	VenstPow	
Frame	Hardware	Bracket	2028 L Bracket		40 \$	5.00	4	\$ 20	20.00	4x Color: 10pcs 2028	VenstPow	Support Links:
Frame	Hardware	Bracket	Corner Plate 90deg		4 \$	10.00	4	\$ 40	10.00	<u>1x 5pcs 2020 5 holes</u>	VenstPow	Buy Me a Coffee
Kinematic	Motionparts	Linear Rails	MGN 12h-Z Axis. Light PL	350	3 \$	40.00	3	\$ 120	20.00	3xMGN 12H/350mm. Light PL	CNA MS	By Patreon
Kinematic	Motionparts	Linear Rails	MGN 12h-Y Axis. Medium PL	400	2 \$	36.00	2	\$ 72	72.00	2xMGN12H/400mm. Medium PL	CNA MS	By PayPal
Kinematic	Motionparts	Linear Rails	MGN 9h-Z Axis. Medium PL	400	1 \$	34.00	1	\$ 34	34.00	1xMGN9H/400mm. Medium PL	CNA MS	1
Frame	Hardware	Frame Bundle	Frame Parts price exclusive Hardware						\$449			1
Frame	Hardware	Frame Bundle	Pick one of the kits below or order from	above							Partners	
Frame	Hardware	Frame Bundle	Misumi Frame & Rails & Hardware		1 \$	720.00		\$	-	Complete Premium Kit	MakerSupplies	!
Frame	Hardware	Frame Bundle	V-Slot Frame & Rails & Hardware		1 5	577.00		\$	-	Complete V-Slot Kit	MakerSupplies	valkyrie
Frame	Hardware	Tube	20x20x18 Aluminum X-Axis Tube	410	1 9	8.00	1	\$ 8	8.00	1x 20X20X1.5mm 500mm	TRPZNZ	1
Frame	Hardware	Tube	15x15x13 Aluminum Tube	230	2 \$	7.00	2	, \$ 14	L4.00	2x15X15X1mm 500mm	TRPZNZ	
Bed	Hardware	Plate	Cast Aluminum 350x350x8mm	350	1225	0.08	1225	\$ 104	04.00	1225 cm^2	MakerSupplies	
Bed	Hardware	Print Surface	Removal Spring Steel PEI Sheet	330	1 \$		1		16.00		Energetic	stage - I
Bed	Hardware	Rod	5x50mm Rod For Ball Joint		6 \$		2		6.00		WanFang	
Bed	Hardware	Ball Joint	Precision Ball 10mm M4		3 \$		1		3.00		KingRoon	DOM
AC/DC	Electronics	Controller Board	Duet 3 6HC		1 9		1	\$ 145	15.00	1x Duet 3 6HC		BOM
AC/DC	Electronics	PSU	Power Supply Unit		1 \$		1		23.00	24V10A 240W	•	devices project
AC/DC	Electronics	Switch	Power Switch		1 5		1		7.50	1x Power switch	TriangleLab	valkyris
AC/DC	Electronics	Heater	Keenovo 750W Silicone Heater	300	1 9		1		78.39	1x Color: 220V/110V	Keenovo	
AC/DC	Electronics	Switch	Solid State Relay		2 9		2		52.00		Mellow	Materiapilica
AC/DC	Electronics	Fuse	Thermal Fuse for AC Heater		1 5		1		3.00		Weidly	for the state of t
ToolHead	Electronics	Accelerometer	LIS3DSH Accelerometer		1 9		1		2.00		RQG	No torriboni
ToolHead	Extruder	Hotend	NF-Smart_Dg V2.0		1 9		1		10.00	1x Color: Set 2/3/5/6		
ToolHead	Extruder	Thermistor	PT1000 Thermistor Up to 450C		1 9		1		13.50	1x PT1000 Thermistor Cartridge		
ToolHead	Extruder	Extruder	BQ H2 V2S Lite		1 5		1		55.00	H2 V2S LITE w/nema14	•	
ToolHead	Extruder	Tube	PTFE Teflon Tube		1 5		1		3.75	1x Size: 1M ID 2MM OD 3MM	Mellow	
ToolHead	Extruder	Tube	PTFE Teflon Tube		2 \$	10.00	1	\$ 10	10.00	1x Size: 2M ID 4MM OD 6MM	Mellow	
Kinematic	Hardware	Rod	5x25mm Rod For Tension Forks		5 \$	1.20	1	\$ 1	1.20	1x Length: 25mm 8PC	WanFang	1
Kinematic	Hardware	Rod	5x40mm Rod For AB Idlers		12 \$	3.00	3	\$ 9	9.00	3x Length: 40mm 5PC	WanFang	1
Kinematic	Motionparts	Belt	Timing Belt 2GT 9mm 135C		8 9	59.00	1	\$ 59	59.00	1x 8M Heat Resistant - 9mm	TriangleLab	l
Kinematic	Motionparts	Idler	Idlers Smooth 11mm		10 \$	4.10	10	\$ 4:	11.00	10x W 11mm without t	Mellow	1
Kinematic	Motionparts	Idler	Idlers Toothed 11mm		5 \$	6.00	5	\$ 30	30.00	5x W 11mm with t	Mellow	1
Kinematic	Motionparts	Pulley	Pulley 11mm 2GT		5 \$	4.00	5	\$ 20	20.00	5x For 9mm	Mellow	1
Kinematic	Motionparts	Gear	2GT 20T-80T 4:1 Belt Gear	200	3 \$	16.00	3	\$ 48	18.00	3x 20T(5mm)-80T(5mm)-200mm	Powge	1
Kinematic	Motionparts	Steppermotor	42mm NEMA 17 1.7A		5 \$	14.50	5	\$ 72	72.50	1x 5Pcs 40mm 45N-cm 2A	StepperOnline	1
Enclosure	Insulation	Insulation	PIR - Polyisocyanurate		5 \$	12.00	5	\$ 60	50.00	<u>TBD</u>	Source Locally	1
Enclosure	Panel	Panels	Aluminum Composite Material		5 \$	25.00	5	\$ 125	25.00	<u>TBD</u>	Source Locally	1
Enclosure	Panel	Window Front	Polycarbonate Sheet	300	2 9	25.00	2	\$ 50	50.00	Specification: 350x350x3mm	BEAO	1
Enclosure	Electronics	Cable	High Temperature PTFE Cable		5 \$	3.23	5		16.15	5x Length: 5 Meters	Antfox Store	1
Drybox	Electronics	Sensor	5KG Load Cell and HX711 ADC		1 \$	3.00	1	\$ 3	3.00	Color: 5KG With HX711	Estardyn	1
Enclosure	Electronics	Fan	60mm Sunon MF60202V3		2 \$	12.00	2	\$ 24	24.00	1x Sunon MF60202V3	SENSDA	1
Drybox	Electronics	Heater	PTC Heater 12x7cm 260C		1 5	12.00	1	\$ 12	12.00	PTC Heater with Cord (US or EU)	YEKMLCO	1
Drybox	Electronics	Fuse	Thermal Fuse 95C		1 \$		1		3.96	<u>1x 15A - 95C</u>		1
Drybox	electronics	PCB assy	HX711 + 5kg Load cell		1 5		1		3.72	1x5kg loadcell + HX711	EQV Store	1
Drybox	electronics	Controller Board	ESP32 WiFi Board		1 \$		1		4.00	1xESP-32 30Pin		1
Drybox	electronics	Controller Board	ESP32 DEV BOARD		1 5		1		3.00	1xESP32-V1 SHIELD 30P		1
Drybox	electronics	Sensor	DHT22 Humididty + Temp Sensor		1 5		1		3.00	1xDHT22 Sensor		1
Drybox	Drying Agent	Desiccant	Calsium Chloride		1 5	15.00	1		L5.00	Source Locally	Locally	1
	Fasteners	Various	See Fastener sheet				1		\$226			1
	Valkyrie	Bundle Price	Price exl VAT					\$ 1,	,903			<u> </u>