



LEADERS HOLDING CO.TM

Est. 1971

Caster Dining Chairs

All of our castered dining chairs are made exactly alike. We use commercial/contract specifications for almost all of our designs which mean they are constructed in a way to withstand regular use in a hotel, motel, restaurant, or condo association environment.

Here is a listing of our features/benefits:

- Smaller rattan poles called “beads” are attached anywhere two larger rattan poles meet for a detailed finished look
- There are no open areas where poles or wood meet that might capture food
- Screwed, glued, doweled & leather-bound joints
- Double doweled & reinforced perpendicular leg to ensure stability

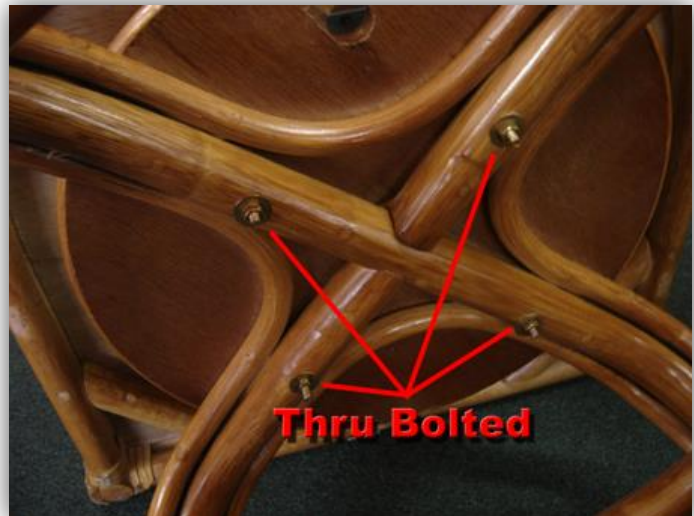


- Fine oil based stain over top & bottom for a detailed finish
- All metal body caster. Most of the industry uses a plastic wheel.

- “Double Doweled” refers to the rattan leg being drilled out in the center $\frac{3}{4}$ ” where we epoxy in a hard wood dowel since rattan is a very fibrous wood. Then an aluminum band is fit over the end of the entire leg – which is covered with leather-binding. Once in our warehouse – we drill the center of the hard wood dowel & glue in a nylon thimble which locks the caster in place and does not allow it to fall out even if the chair is picked up from the floor
- Metal T-joints used to reinforce where the chair leg meets the foot ring



- Mechanism is bolted by T-nuts into the bucket of the chair



- Non-stick pads are placed over the T-nuts to protect the fabric of the cushion and to ensure it does not slip