

# PogodaAI printing guide

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All of the parts should be printed with PET-G filament, except files named *seal\_x.stl*. PET-G is required because of its resistance to outside environment - waterproofability, high melting point, uv resistancy.

Files with name *seal\_x.stl* have to be printed with TPU-95a.

File *cap.stl* has to be printed twice.

File *anemometer\_arn.stl* has to be printed 3 times.

Support are required only for:

- *solar\_panels\_housing.stl*
- *main\_housing.stl*
- *front\_cover.stl*

All .stl files are ready in the */3d\_models* folder.

Minimum working size of a 3d printer is 210x210x220 mm.