

Determination of Mutual Solubility between CO₂ and Water by Using the Peng–Robinson Equation of State with Modified Alpha Function and Binary Interaction Parameter

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ABSTRACT: Techniques have been developed to determine mutual solubility between CO₂ and water by using the Peng–Robinson equation of state (PR EOS) with a modified alpha function and a new binary interaction parameter (BIP) correlation in the presence and absence of hydrocarbons. More specifically, the alpha function for the water compound is modified by improving its prediction for water vapor pressure in the full temperature range of 273.16 to 647.10 K with an overall absolute average relative deviation (AARD) of 0.07%. Also, the polynomial temperature-dependent BIP correlation for the CO₂–water pair in the aqueous phase is proposed by matching CO₂ solubility in water at temperatures from 273.15 to 448.15 K and pressures up to 100 MPa. It is found that the newly modified alpha function together with the proposed BIP correlation provides more accurate prediction of the CO₂ solubility in water with an overall AARD of 6.12%, compared with 8.67% from the previous exponential BIP correlation. As for the nonaqueous phase of the binary CO₂–water system, it is found that a constant BIP for the CO₂–water pair generally results in a good agreement between the reported and predicted compositions of the CO₂-rich phase. Furthermore, the accurate solubility prediction of either CH₄ or CO₂ in the water-rich phase of the ternary CH₄–CO₂–water systems has been achieved with an overall AARD of 6.15% at a temperature of 344.15 K and pressures of 10, 20, 50, and 75 MPa, respectively.

1. INTRODUCTION

The phase behavior of the CO₂–water system has attracted great interest for industry operations, especially in the area of CO₂ geological sequestration and petroleum development.^{1,2} It is a global and challenging task to mitigate CO₂ emissions into the atmosphere since such potential climate change may lead to a rising temperature in the near future.³ As for a depleted oil reservoir containing a large amount of water after waterflooding and/or coexisting with an aquifer, it is recommended to be a good candidate for geologically storing CO₂ since there exists abundant porous spaces together with generally good caprock.⁴ In addition, the solvent-assisted methods, e.g., gas flooding, vapor extraction (VAPEX), and cyclic solvent injection (CSI), have seen certain successful applications for enhancing oil recovery from hydrocarbon reservoirs,^{5–7} among which CO₂ is found to be one of the most prevailing agents mainly due to its superior capability of viscosity reduction, swelling effect, and interfacial tension reduction.^{8,9} Physically, water inevitably exists in the formation in a form of either initial connate water or injected water, resulting in a range of 5–50% water saturation.^{10,11} Thus, it is of fundamental and practical importance to accurately determine the composition of each equilibrium phase of the CO₂–water systems under reservoir conditions in the presence and absence of hydrocarbons.

Several attempts have been made to quantify the phase compositions of gas–water systems.^{2,12–15} Henry's law constant is commonly used to compute CO₂ solubility in the aqueous phase, whereas the cubic equation of state (EOS) was used to characterize the nonaqueous phase of CO₂–water systems.^{11,12} As such, two different theories are respectively introduced to model the aqueous and nonaqueous phases,

resulting in an unfavorable and inconsistent algorithm associated with phase equilibrium calculation. Also, the statistical associating fluid theory (SAFT)^{16,17} has been employed to model the phase behavior of water-involved systems. The corresponding fluid mixtures may be involved with monomeric molecules as well as clusters of like and unlike molecules.¹⁶ Then, various modifications for the SAFT have been developed, e.g., SAFT-VR (variable range)^{18,19} and perturbed-chain SAFT.²⁰ In general, the complicated SAFT theory requires microscopic knowledge of the molecular structures,²¹ which might not be applicable in many industry applications.

The Peng–Robinson EOS (PR EOS)²² has been extensively used to characterize the phase behavior of reservoir hydrocarbon fluids,^{9,23–26} while it has been utilized to determine two- or three-phase equilibria for hydrocarbon–water systems (e.g., CH₄–water or C₂H₆–water system).²⁷ A good reproducibility of compositions in both nonaqueous liquid and nonaqueous vapor phases have been achieved, but the predicted composition for the aqueous phase is inconsistent with the experimental data in several orders of magnitude due to the extremely small hydrocarbon solubility in water.²⁷ As such, Peng and Robinson suggested the following two modifications for the systems containing water:²⁸ (a) parameter *a* in the EOS should incorporate an exclusive alpha function for water compound since the initial one was developed based on a

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water-free database and (b) the binary interaction parameters (BIPs) for the aqueous and nonaqueous phases should be treated separately. Consequently, Peng and Robinson developed an alpha function for water in the PR EOS from predicting the vapor pressure of water in a limited temperature range of 284.8 to 466.1 K.²⁸ Subsequently, Søreide and Whitson proposed a modified alpha function for predicting water vapor pressure within an accuracy of 0.2% at temperatures from 288.2 to 598.15 K.²⁹ As for the second suggested modification for the PR EOS, limited CO₂ solubility data has been collected to generate a BIP correlation for a CO₂–water pair in the aqueous phase.²⁹

In this study, techniques have been developed to determine mutual solubility between CO₂ and water by using the PR EOS with a modified alpha function and a new BIP correlation in the presence and absence of hydrocarbons. More specifically, on the basis of the International Association for the Properties of Water and Steam Formulation 1995 (IAPWS-95),³⁰ the new alpha function for water compound is correlated by more extensively predicting the water vapor pressure in the full temperature range of 273.16–647.10 K. In addition, 193 experimental data points of CO₂ solubility in water available in the literature at temperatures from 273.15 to 448.15 K have been collected and included in the database to generate the temperature-dependent BIP correlation for CO₂–water pair in the aqueous phase. The newly developed alpha function for water can also be used to accurately compute the nonaqueous phase compositions of CO₂–water systems. Then, the ternary CH₄–CO₂–water systems are introduced to further examine the newly developed alpha function together with the BIP correlations by respectively predicting the mole fractions of CO₂ and CH₄ in the aqueous phase at 344.15 K.

2. MATHEMATICAL FORMULATION

2.1. PR EOS. Due to its wide application in the petroleum and chemical industries, the PR EOS is chosen as the primary EOS for this study. The methodology discussed here will also be applicable to the Soave–Redlich–Kwong EOS (SRK EOS).³¹ After being originated from the Redlich–Kwong EOS (RK EOS 1949)³² and SRK EOS (1972),³¹ the PR EOS (1976)²² is expressed as follows

$$p = \frac{RT}{V_M - b} - \frac{a}{V_M(V_M + b) + b(V_M - b)} \quad (1a)$$

$$a = a_c \alpha \quad (1b)$$

$$a_c = 0.457235 \frac{R^2 T_c^2}{p_c} \quad (1c)$$

$$b = 0.0777969 \frac{RT_c}{p_c} \quad (1d)$$

where p is pressure in megapascals (MPa), T is temperature in kelvin (K), V_M is molar volume in cubic meters per kilomole (m³/kmol), R is the universal gas constant, α is the alpha function which can be formulated in various expressions discussed later, and T_c and p_c are critical temperature in kelvin and pressure in megapascals, respectively.

Mixing Rule. For a mixture system, the following van der Waals' mixing rule is used to calculate the parameters a and b in eq 1a,³³

$$a = \sum_i \sum_j x_i x_j (a_i a_j)^{0.5} (1 - \delta_{ij}) \quad (2)$$

$$b = \sum_j x_j b_j \quad (3)$$

where x_i and x_j are the compositions of the i th and j th substance, respectively, and δ_{ij} is the BIP between the i th and j th components.

Universal Alpha Function. The initial alpha function in eq 1b for predicting the vapor pressure of a pure substance is given by Peng and Robinson,²²

$$\alpha_{PR} = [1 + (0.37464 + 1.54226\omega - 0.26992\omega^2)(1 - T_r^{0.5})]^2 \quad (4)$$

where ω is acentric factor, T_r is reduced temperature, the subscript "PR" of α indicates the initials who developed the alpha function. It is worthwhile noting that the water compound is not included in the database to develop eq 4. Recently, a modified alpha function has been proposed by Li and Yang to more accurately predict the vapor pressures of 59 pure substances, e.g., water, CO₂, Ar, CH₄, C₂H₆, and pure heavy alkanes up to n -tritetracontane (n -C₄₃H₈₈),³⁴

$$\alpha_{LY} = \exp\{(0.13280 - 0.05052\omega + 0.25948\omega^2)(1 - T_r) + 0.81769 \ln[1 + (0.31355 + 1.86745\omega - 0.52604\omega^2)(1 - \sqrt{T_r})]^2\} \quad (5)$$

In this study, eq 5 is utilized to determine the parameter a of the nonwater compounds (i.e., CO₂ and CH₄) due to its capability for accurately modeling and predicting the reservoir fluids phase behavior at high pressures and elevated temperatures.^{25,26}

Alpha Function for Water. As recommended by Peng and Robinson, a modified alpha function which can accurately reproduce the water vapor pressure, could substantially improve the phase equilibrium calculation for aqueous phase.²⁸ In this study, on the basis of the IAPWS-95,³⁰ an exclusive alpha function for water compound is developed to improve its vapor pressure prediction in a wide temperature range.

According to the IAPWS-95, the equation for computing water vapor pressure is updated by Wagner and Prüss as follows,³⁰

$$p_b = p_c \exp \left\{ \frac{T_c}{T} \left[d_1 \left(1 - \frac{T}{T_c} \right) + d_2 \left(1 - \frac{T}{T_c} \right)^{1.5} + d_3 \left(1 - \frac{T}{T_c} \right)^3 + d_4 \left(1 - \frac{T}{T_c} \right)^{3.5} + d_5 \left(1 - \frac{T}{T_c} \right)^4 + d_6 \left(1 - \frac{T}{T_c} \right)^{7.5} \right] \right\} \quad (6)$$

where p_b is the vapor pressure of water in megapascals, T is temperature in kelvin, $p_c = 22.064$ MPa, $T_c = 647.096$ K, $d_1 = -7.85951783$, $d_2 = 1.84408259$, $d_3 = -11.7866497$, $d_4 = 22.6807411$, $d_5 = -15.9618719$, and $d_6 = 1.80122502$. In this work, the vapor pressure of water calculated from eq 6 is used as the benchmark to evaluate the prediction accuracies of various alpha functions incorporated in the PR EOS therein.

Table 1. Database for Developing the BIP Correlation for CO₂–Water Pair in the Aqueous Phase

data points	solubility	unit	<i>T</i> , K	<i>p</i> , MPa	ref
29	5.365–38.500	cm ³ /g H ₂ O	323.15–373.15	2.53–70.93	35
42	11.62–41.07	cm ³ /g H ₂ O	285.15–313.15	2.53–50.66	36
1	39.74	cm ³ /g H ₂ O	298.15	50.66	37
26	0.0038–0.0300	mole fraction	374.15–393.15	2.33–70.32	38
12	2.102–6.614	g/100g H ₂ O	273.15–298.15	1.01–4.56	39
7	0.0166–0.0317	mole fraction	344.15	10.00–100.00	40
29	0.0080–0.0217	mole fraction	323.20–353.10	4.05–14.11	41
6	0.0156–0.0234	mole fraction	278.05–283.15	2.00–3.70	42
41	0.00063–0.02944	mole fraction	298.15–448.15	1.09–17.55	43

after. It is feasible mainly due to the fact that extensive experimental results can be accurately reproduced by eq 6 on the basis of the current international temperature scale of 1990 (ITS-90), which is the best approximation of the thermodynamic temperature within the present experimental uncertainties.³⁰ The detailed information of eq 6 can be found elsewhere.³⁰

In terms of eq 6, a more comprehensive alpha function for water is correlated by fitting the water vapor pressure (i.e., p_b in eq 6) with the PR EOS in this study. It should be noted that the vapor pressure line in the p – T phase diagram of pure water is confined by the triple point where $T_t = 273.16$ K and the critical point where $T_c = 647.10$ K.³⁰ In our programming generated by using Matlab software (version: R2012a), the temperature step size is set to 1.0 K along such a vapor pressure line. Consequently, the following alpha function, which is not only a function of the reduced temperature of water, but also respectively corresponding to the triple point and critical point, is rigorously proposed in the full temperature range of 273.16–647.10 K,

$$\alpha_{\text{H}_2\text{O,modified}} = [c_1 + c_2(1 - T_{\text{rw}}) - c_3(1 - T_{\text{rw}}^{-1}) + c_4(1 - T_{\text{rw}}^{-2})]^2 \quad (7)$$

where T_{rw} is the reduced temperature of water, $c_1 = 1.00095$, $c_2 = 0.39222$, $c_3 = 0.07294$, and $c_4 = 0.00706$ with the standard errors of 0.00002, 0.00085, 0.00109, and 0.00023, respectively. The correlated eq 7 coupled with the PR EOS for predicting the water vapor pressure yields an R^2 value of 1.0000, indicating that the regression curve perfectly fits the data. The coefficients c_1 – c_4 are regressed by using SigmaPlot software (version 11.0).

In comparison, three alpha functions respectively developed by Peng and Robinson (1980),²⁸ Søreide and Whitson (1992),²⁹ and Li and Yang (2010)³⁴ are also applied to reproduce the water vapor pressure in the full temperature range. The Peng–Robinson correlation is provided as follows²⁸

$$\alpha_{\text{H}_2\text{O,PR}} = [1.0085677 + 0.82154(1 - T_{\text{rw}}^{0.5})]^2 \quad (8)$$

It is previously found that eq 8 provides an improved prediction of water vapor pressure in the temperature range of 284.81–466.06 K.²⁹ Søreide and Whitson then further modified the alpha function for pure water in the following expression:²⁹

$$\alpha_{\text{H}_2\text{O,SW}} = [1 + 0.4530(1 - T_{\text{rw}}) + 0.0034(T_{\text{rw}}^{-3} - 1)]^2 \quad (9)$$

It is claimed that eq 9 could predict the water vapor pressure within an accuracy of 0.2% at temperatures ranging from 288.15 to 598.15 K.²⁹ Note that water compound contributes to

develop the Li–Yang alpha function (see eq 5),³⁴ which is also considered in this study as another candidate alpha function used for predicting the vapor pressure of water here after.

2.2. BIP Correlation. **2.2.1. Aqueous Phase.** As mentioned previously, two sets of BIPs are required in the PR EOS for modeling the aqueous phase and nonaqueous phase compositions, respectively. Compared with hydrocarbons, numerous efforts have been made to determine the CO₂ solubility in water due to its wide industry applications. Herein, it is necessary to clarify that the terminology “solubility” used in this work is defined as the mole fraction of the aqueous compound (i.e., water) in the nonaqueous phase, or the mole fraction of the nonaqueous compound (e.g., CO₂ or CH₄) in the aqueous phase.

As tabulated in Table 1, 193 experimental data points of CO₂ solubility in water are reported in the literature from 1939 to 2013^{35–43} at temperatures from 273.15 to 448.15 K and pressures up to 100 MPa have been collected to generate a database. On the basis of this extensive database, a new BIP correlation for the CO₂–water pair in the aqueous phase can be developed and utilized in the PR EOS to accurately determine the aqueous phase composition. Consequently, 193 BIP values can be optimized in the PR EOS to perfectly match the 193 solubility data points. The programming of PR EOS calculation is also developed by using the Matlab software. Finally, the following polynomial BIP correlation which is a function of the reduced temperature is proposed to best fit the optimized BIP values with an R^2 value of 0.9959,

$$\delta_{\text{CO}_2,\text{modified}}^{\text{AQ}} = -1.104324 + 2.040527T_r - 1.417707T_r^2 + 0.379003T_r^3 \quad (10)$$

where $\delta_{\text{CO}_2,\text{modified}}^{\text{AQ}}$ is the BIP for the CO₂–water pair in the aqueous phase and T_r is the reduced temperature of CO₂. The coefficients in eq 10 are regressed by using the SigmaPlot software. In comparison, the exponential BIP correlation on the basis of limited database developed by Søreide and Whitson is also used to calculate CO₂ solubility in pure water, i.e.,²⁹

$$\delta_{\text{CO}_2,\text{SW}}^{\text{AQ}} = -0.31092 + 0.23580T_r - 21.2566\exp(-6.7222T_r) \quad (11)$$

Both eqs 10 and 11 are evaluated in terms of their accuracy for predicting CO₂ solubility in water hereinafter.

The ternary CH₄–CO₂–water systems are used to further validate the proposed alpha function for water and the polynomial BIP correlation for the CO₂–water pair in the aqueous phase. It is previously found that the BIP for hydrocarbon–water pair in the aqueous phase is dependent on both temperature and the acentric factor of the hydro-

carbon.²⁹ Accordingly, the following BIP correlation is used for the CH₄–water pair,²⁹

$$\delta_{\text{CH}_4, \text{SW}}^{\text{AQ}} = 1.1120 - 1.7369\omega^{-0.1} + (1.1001 + 0.8360\omega)T_r - (0.15742 + 1.0988\omega)T_r^2 \quad (12)$$

where $\delta_{\text{CH}_4, \text{SW}}^{\text{AQ}}$ is the BIP for the CH₄–water pair in the aqueous phase and T_r is the reduced temperature of CH₄.

2.2.2. Nonaqueous Phase. The PR EOS could maintain its high prediction accuracy without performing modification to quantify the compositions of nonaqueous liquid/vapor phase of the systems containing water.²⁷ As such, the solubility of water in the CO₂-rich phase or hydrocarbon-rich phase can be determined with a good agreement between the experimental measurements and the predicted data. In addition, a constant BIP value for either the CO₂–water pair or CH₄–water pair is found to be sufficient to perform the composition calculation for nonaqueous phase in the CO₂/hydrocarbon–water systems.²⁹ In this study, the BIP constants of 0.1896²⁹ and 0.5000²⁷ are assigned to the CO₂–water pair and CH₄–water pair, respectively. It should also be noted that the BIP for CO₂–CH₄ pair is set to be 0.1300⁴⁰ for either the nonaqueous or aqueous phase.

Regarding the predicted water vapor pressure and the equilibrium phase compositions of the CO₂–water systems, the newly developed alpha function and BIP correlation are respectively compared with the previous methods. The absolute average relative deviation (AARD) is used as the objective function to evaluate the prediction accuracy of each method,

$$\text{AARD} = \frac{1}{n} \sum_{i=1}^n \left| \frac{X_i^{\text{cal}} - X_i^{\text{exp}}}{X_i^{\text{exp}}} \right| \quad (13)$$

where n is the number of data points, X_i^{cal} is the calculated vapor pressure of water or the CO₂/CH₄ solubility in water, and X_i^{exp} is the measured data collected from the literature.

3. RESULTS AND DISCUSSION

3.1. Alpha Function. The physical and critical properties of CH₄, CO₂, and water used in this study are tabulated in Table 2.^{30,44} As can be seen, water containing the hydrogen bond

Table 2. Physical and Critical Properties of CH₄, CO₂, and Water

compound	molecular weight	critical temperature, K	critical pressure, MPa	acentric factor	ref
CH ₄	16.04	190.58	4.604	0.011	44
CO ₂	44.01	304.19	7.382	0.228	44
water	18.02	647.10	22.064	0.344	30

exhibits the distinctive property with a large critical temperature and pressure. Hence, it is necessary to modify the attraction term (i.e., the parameter a) in the PR EOS to improve the phase equilibrium prediction for water. Figure 1 plots the vapor pressure of water at the full temperatures from 273.16 to 647.10 K. The empty circular symbol is calculated from eq 6 for the water vapor pressure based on the IAPWS-95, whereas the solid line is calculated from the PR EOS with the newly developed alpha function (see eq 7). As can be seen, there exists an excellent agreement between these two curves, indicating that the vapor pressure of water can be exactly reproduced by the newly proposed alpha function.

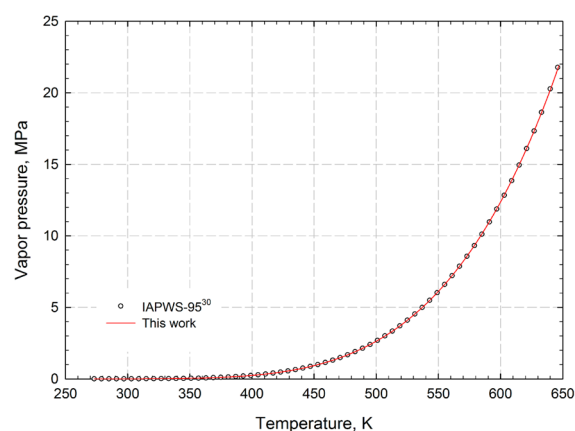


Figure 1. Vapor pressure of water calculated based on both the IAPWS-95 and PR EOS with the modified alpha function for water (i.e., eq 7) in this work in the full temperature range of 273.16–647.10 K.

The newly proposed alpha function and the three other existing alpha functions, i.e., the correlations proposed by Peng and Robinson (see eq 8),²⁸ Søreide and Whitson (see eq 9),²⁹ and Li and Yang (see eq 5)³⁴ are evaluated and compared in this study. These four alpha functions are initially developed on the basis of various reduced temperature ranges as listed in Table 3. In order to more conveniently analyze the results

Table 3. Reduced Temperature Ranges Used in Developing Each Alpha Function and the Corresponding AARDs for Predicting the Vapor Pressure of Water in the Full Reduced Temperature of 0.422–1.000

α -function	range of T_{rw}	AARD in full T_{rw} %
Peng and Robinson ²⁸	0.422–0.723	1.50
Søreide and Whitson ²⁹	0.422–0.924	1.41
Li and Yang ³⁴	0.422–1.000	3.41
this work	0.422–1.000	0.07

obtained from different alpha functions, the zoom-in diagrams at the low and high temperatures are respectively depicted in Figure 2.

As can be seen in Figure 2a and b, the correlation developed in this work yields the best match to the curve obtained from the IAPWS-95. The Peng–Robinson correlation also has a generally good prediction accuracy with the slightly underestimated vapor pressure at a low temperature range of 300–320 K (see Figure 2a), though it is far below the IAPWS-95 curve at a high temperature from 620 to 640 K (see Figure 2b). This is attributed to the fact that this alpha function is formulated at the limited reduced temperature only up to 0.723 (see Table 3).²⁸ Although the alpha function proposed by Søreide and Whitson²⁹ can generate a good prediction in a higher temperature range of 620–640 K, it yields a relative larger deviation compared with this work in a low temperature range. This is attributed to the fact that the water vapor pressure data used in the Søreide–Whitson correlation²⁹ is slightly inconsistent with the IAPWS-95.³⁰ Finally, the recently developed alpha function³⁴ underestimates the water vapor pressure to a large extent at a low temperature since hydrocarbons account for the major weight in its regression procedure.³⁴

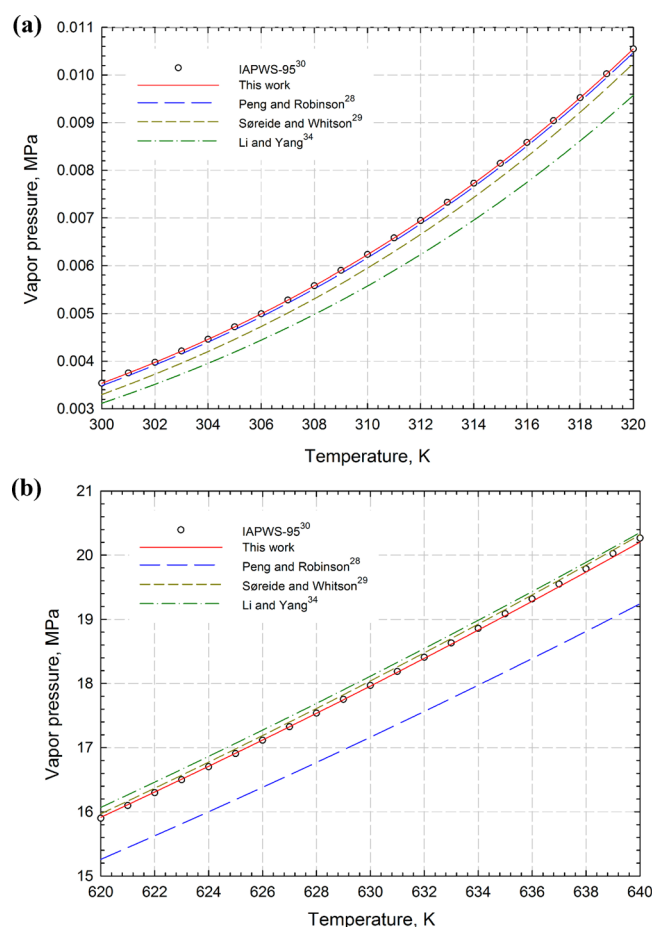


Figure 2. Comparison of the calculated vapor pressure of water from different correlations in a temperature range of (a) 300–320 and (b) 620–640 K, respectively.

For quantitatively comparing the prediction accuracy, the AARD is calculated for 375 temperature points with an increased step of 1.0 K from 273.16 to 647.10 K. As such, the AARDs of the previously mentioned four alpha functions for predicting water vapor pressure in the full reduced temperature range of 0.422–1.000 can be found in Table 3. Although the alpha function developed by Li and Yang³⁴ covers the full temperature range, the largest AARD of 3.41% is produced compared with 1.50% from the Peng–Robinson correlation, 1.41% from the Soreide–Whitson correlation,²⁹ and 0.07% from this work, respectively.

3.2. BIP Correlation. As can be seen in Table 1, the original CO₂ solubility data of CO₂–water systems, covering the wide ranges of temperature and pressure, are included in the database to develop the BIP correlation for the CO₂–water pair in the aqueous phase. Since the collected data from different literatures are not consistent in unit, it is necessary to convert the unit to mole fraction of CO₂ in the aqueous phase. As such, in terms of the p – x diagram, the distribution of the 193 data points of CO₂ solubility in water at various isothermal conditions is presented in Figure 3, where p is pressure and x is the CO₂ mole fraction in the aqueous phase. First, it can be concluded that the mole fraction of CO₂ in the aqueous phase increases with the pressure at a given temperature, though such an increment in solubility is in a small range. Take the data points at 344.15 K as an example, the solubility only increases from 0.0166 to 0.0317 when pressure is rapidly increased from

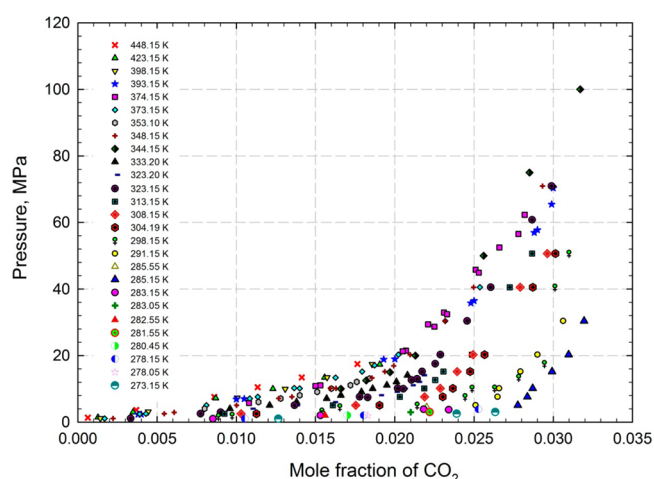


Figure 3. CO₂ mole fractions in the aqueous phase of the binary CO₂–water systems at the different temperatures.^{35–43}

10.0 to 100.0 MPa. To account for such a limited increment, most of the experiments are conducted at a low-pressure region (see Figure 3). Second, at the isobaric condition, the CO₂ mole fraction generally increases with a decrease in temperature. At a given pressure of 30.4 MPa, the solubility increases from 0.0232 to 0.0319 when temperature decreases from 373.15 to 285.15 K.

Compared with pressure, the solubility is found to have a much stronger dependence on temperature as can be seen in Figure 4. To more clearly explain this statement, some of the

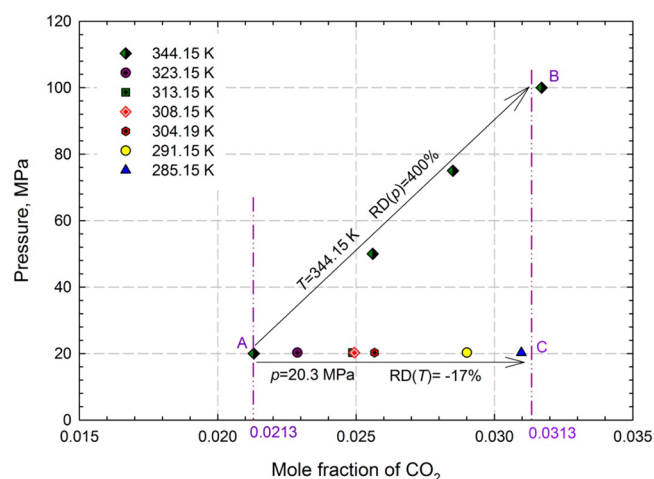


Figure 4. Relative deviations (RDs) of T (p is fixed) and p (T is fixed) at the same solubility change from 0.0213 to 0.0313.^{35,36,40} $RD(p) = (p_B - p_A)/p_A$ and $RD(T) = (T_C - T_A)/T_A$.

experimental data points shown in Figure 3 are selected and more clearly represented in Figure 4 as an example. If the CO₂ solubility is supposed to increase from 0.0213 (point A) to approximate 0.0313 (points B and C), two simple approaches can be implemented. One path is from point A to B corresponding to an isothermal process. The pressure increases from 20.0 to 100.0 MPa at a fixed temperature 344.15 K, yielding a relative deviation of pressure, $RD(p)$, of 400%. Another path is from point A to C corresponding to an isobaric process. The temperature decreases from 344.15 to 285.15 K at a fixed pressure 20.3 MPa, yielding a relative deviation of

temperature, $RD(T)$, of only -17% . Therefore, the CO_2 solubility is much more sensitive to temperature, compared with pressure. Consequently, the developed BIP is considered to be a temperature-dependent correlation.

By means of the PR EOS coupled with the newly proposed alpha function for water, an accurate BIP value can be rigorously optimized corresponding to each experimental solubility data. As shown in Figure 5, the 193 empty circles

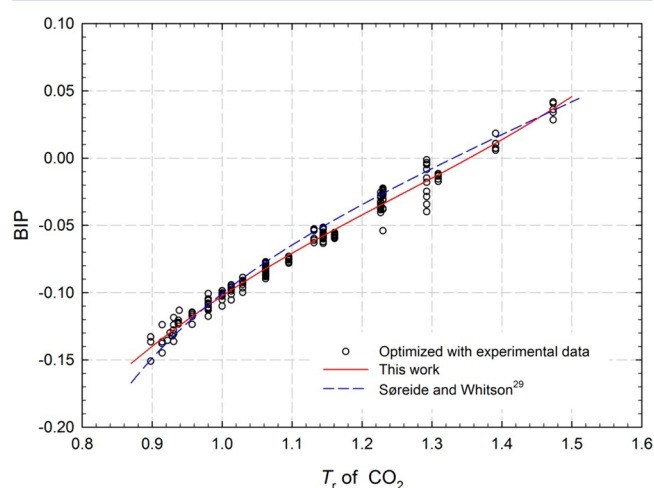


Figure 5. Comparison of the BIP obtained from the experimental solubility, this work, and Soreide–Whitson correlation, respectively.

are obtained by respectively best fitting the 193 solubility data points. The multiple BIPs are found to be highly concentrated at a single reduced temperature, e.g., there are 10 optimized BIP values in a limited range of -0.0785 to -0.0818 at the single reduced temperature of 1.063 , implying that pressure imposes an extremely weak impact on CO_2 solubility in water, compared with the temperature. Accordingly, the temperature-dependent BIP correlation (i.e., eq 10) is developed to continuously fit such scattered BIPs (see the solid line in Figure 5). In addition, the dashed line resulting from the Soreide–Whitson correlation (i.e., eq 11) is also presented for

the purpose of comparison. Generally, the calculated BIPs are overestimated in a wide range of moderate reduced temperature ($1.0 < T_r < 1.4$) and underestimated in a low reduced temperature ($T_r < 1.0$), respectively.

3.3. Mutual Solubility. **3.3.1. Aqueous Phase.** Both the alpha function for water and the BIP correlation for the CO_2 –water pair in the aqueous phase proposed in this work have been incorporated in the PR EOS to predict the CO_2 solubility in water-rich phase of the CO_2 –water system. Also, the BIP correlation from Soreide and Whitson²⁹ (see eq 11) is coupled with the newly developed alpha function for water for comparison purpose. As listed in Table 4, CO_2 solubility data at 27 temperatures ranging from 273.15 to 448.15 K together with the corresponding AARDs for predicting the CO_2 solubility from different BIP correlations are presented. As the multiple solubility data points can be measured at the same temperature from the literature, the AARD is calculated according to eq 13 corresponding to each temperature. It is found that a better accuracy can be obtained from the BIP correlation developed in this work at most of the experimental temperatures. For instance, the predicted CO_2 solubilities obtained from the Soreide–Whitson BIP correlation at 273.15 , 281.55 , 333.20 , 353.10 , and 398.15 K yield large AARDs of 26.93% , 10.42% , 12.39% , 13.40% , and 8.29% , respectively, whereas the corresponding AARDs obtained from this work are found to be 15.14% , 0.31% , 4.68% , 5.19% , and 2.28% , respectively. The Soreide–Whitson correlation shows its slightly improved AARDs at some temperatures, e.g., 280.45 , 282.55 , and 374.15 K. Overall, as for the 193 solubility data points, the new alpha function together with the BIP correlation developed in this work has a better reproducibility with an overall AARD of 6.12% in comparison with 8.67% from the Soreide–Whitson BIP correlation.

The typical results are graphed in Figure 6 to compare the measured and predicted CO_2 solubility obtained from the proposed BIP correlation and the Soreide and Whitson BIP correlation at temperatures of 285.15 , 273.15 , 278.15 , 323.2 , 333.2 , 374.15 , 423.15 , and 448.15 K, respectively. As can be seen in Figure 6a, CO_2 solubility in water slightly increases with the rapidly increased pressure at the 285.15 K. The model

Table 4. AARDs for Predicting CO_2 Solubility in the Aqueous Phase with the Different BIP Correlations on the Basis of the Modified Alpha Function (i.e., Equation 7)

T, K	solubility data points	AARD, %		T, K	solubility data points	AARD, %	
		BIP (Soreide and Whitson) ²⁹	BIP (this work)			BIP (Soreide and Whitson) ²⁹	BIP (this work)
273.15	3	26.93	15.14	313.15	9	5.74	4.24
278.05	1	6.30	6.71	323.15	17	7.82	5.21
278.15	3	19.84	15.45	323.20	10	11.10	4.35
280.45	1	2.48	7.91	333.20	10	12.39	4.68
281.55	1	10.42	0.31	344.15	7	5.69	6.63
282.55	1	1.96	6.64	348.15	15	8.27	4.41
283.05	1	9.26	0.01	353.10	9	13.40	5.19
283.15	4	14.66	11.73	373.15	15	7.20	3.96
285.15	6	14.74	6.06	374.15	14	6.02	10.52
285.55	1	34.68	25.26	393.15	12	10.20	12.14
291.15	7	7.42	4.83	398.15	6	8.29	2.28
298.15	12	6.30	6.25	423.15	6	5.15	2.86
304.19	8	4.43	4.98	448.15	6	3.40	3.15
308.15	8	4.82	5.12				
overall				193		8.67	6.12

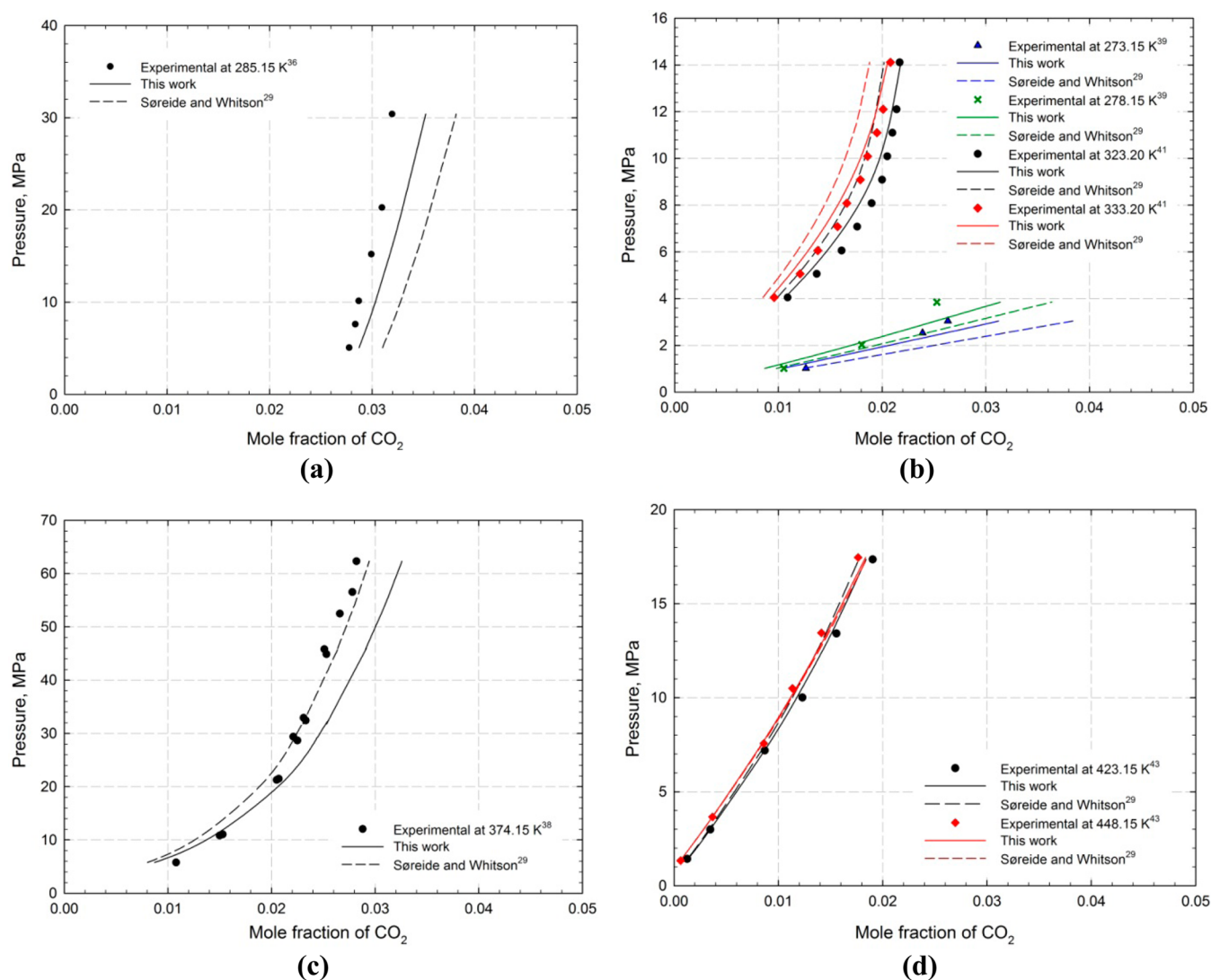


Figure 6. Comparison of the measured and predicted CO₂ solubility in water-rich phase of the binary CO₂–water systems with the BIP correlation developed in this work and developed by Søreide and Whitson at (a) 285.15 K; (b) 273.15, 278.15, 323.2, and 333.2 K; (c) 374.15 K; and (d) 423.15 and 448.15 K, respectively.

developed in this work can be used to more accurately predict the 6 data points with an overall AARD of 6.06%, which is far smaller than an AARD of 14.74% obtained from the Søreide–Whitson correlation. As can be found from the four isothermal lines presented in Figure 6b, it is difficult to achieve a higher CO₂ solubility at a higher temperature. In addition, the techniques developed in this study have achieved a better agreement between the experimentally measured and the theoretically predicted solubility. Despite of the satisfying overall performance of the technique developed in this work as seen in Table 4, it is possible that the developed correlation might provide the poor prediction for some individual cases. For instance, as shown in Figure 6c, CO₂ solubility data are measured at pressures up to 62.3 MPa. With regard to the 14 data points, there exists a larger AARD of 10.52% for the predicted solubility at 374.15 K with the techniques developed in this study, compared with an AARD of 6.02% from the Søreide–Whitson BIP correlation. A larger deviation in this work occurs at high pressures due to the fact that the solubility data at low pressures account for a larger proportion in the database to generate the BIP correlation. Furthermore, a fair

performance of the developed technique is also presented in Figure 6d, indicating both correlations can achieve a relatively accurate prediction at temperatures of 423.15 and 448.15 K. Finally, it is worthwhile nothing that the overall performance is far more important than individual performance from the viewpoint of predictive reliability.

3.3.2. Nonaqueous Phase. Although the newly proposed alpha function for water has been successfully applied to predict the aqueous phase composition, it is necessary to validate its application in the nonaqueous phase of the binary CO₂–water systems. As mentioned previously, a constant BIP is sufficient to model the phase behavior of the nonaqueous phase.²⁷ In this study, the BIP for CO₂–water pair is set to 0.1896 as recommended by Whitson and Brule.¹⁰ Hou et al. provided the experimental compositions of the CO₂-rich phase of the CO₂–water systems from 298.15 to 448.15 K,⁴³ which are plotted in Figure 7 together with the predicted results by using the proposed model in this study. The mole fraction of water in the CO₂-rich phase is found to increase with either a decrease in pressure or an increase in temperature. There exists an excellent agreement between the measured and predicted nonaqueous

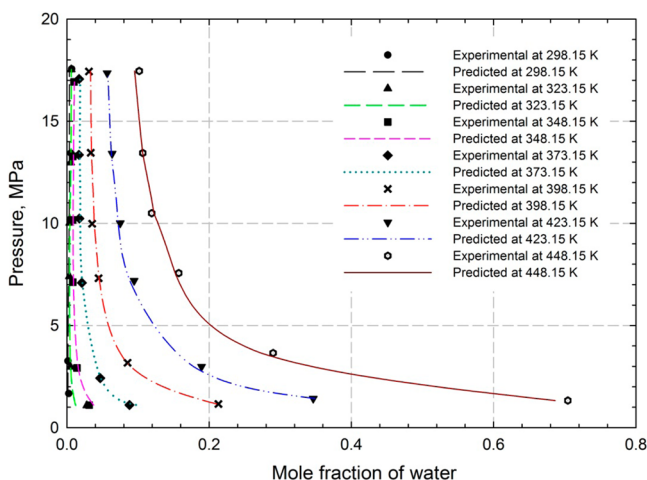


Figure 7. Measured⁴³ and predicted nonaqueous phase compositions of the binary CO₂–water systems at 298.15, 323.15, 348.15, 373.15, 398.15, 423.15, and 448.15 K, respectively.

phase compositions. Therefore, the PR EOS with the proposed alpha function for water can be used to accurately predict both aqueous phase and nonaqueous phase compositions for binary CO₂–water systems.

3.4. Ternary CH₄–CO₂–Water Systems. The solubility of CO₂ in the water-rich phase in the presence of CH₄ is further examined by introducing the ternary CH₄–CO₂–water systems. The experimental data are collected from the work of Dhima et al.,⁴⁰ in which different feeds of CH₄–CO₂ mixtures are designed to respectively determine the CH₄ and CO₂ solubilities in water. As listed in Table 5, different feeds of

Table 5. Feeds of the CH₄–CO₂ Mixtures Prepared for the Ternary CH₄–CO₂–Water Systems⁴⁰

pressure, MPa	CH ₄ mole fraction in CH ₄ –CO ₂ mixture	
	mixture no. 1	mixture no. 2
10	0.5670	0.8045
20	0.5700	0.8102
50	0.5850	0.8205
75	0.5870	0.8260

CH₄–CO₂ gaseous mixtures are charged in the presence of water at temperature of 344.15 K and pressures of 10, 20, 50, and 75 MPa, respectively. Although the CH₄ mole fractions in the gaseous mixtures are various under laboratory conditions, they can be reasonably divided into two categories. The CH₄ mole fractions of 0.5670, 0.5700, 0.5850, and 0.5870 in gaseous mixtures are designated as mixture no. 1; whereas, the CH₄ mole fractions of 0.8045, 0.8102, 0.8205, and 0.8260 are designated as mixture no. 2.

Figure 8 presents the experimentally measured and the theoretically predicted CH₄ and CO₂ solubilities in water-rich phase of the ternary CH₄–CO₂–water systems at 344.15 K. Note that the solubility of the nonpolar compound CH₄ in the polar compound of water is scarce, compared with that of CO₂. For both CH₄ and CO₂, the solubility increases with an increase in pressure at 344.15 K. In addition, it is found that the more CH₄ is in the dry gaseous mixture (see mixture no. 2 in Table 5), the greater the amount of CH₄ is dissolved in water. Similarly, CO₂ solubility in the aqueous phase is increased if the CO₂ mole fraction in the dry gaseous mixture is increased. It is also demonstrated that the PR EOS together with the proposed alpha function for water and the BIP correlation for the CO₂–water pair developed in this work is able to accurately predict the CO₂ mole fraction in the water-rich phase of not only the binary CO₂–water system but also the ternary CH₄–CO₂–water system.

4. CONCLUSIONS

Techniques have been developed to determine mutual solubility between CO₂ and water by using the PR EOS with a modified alpha function and a new binary interaction parameter in the presence or absence of hydrocarbons. Compared with the existing alpha functions, the modified alpha function with a corrected attraction term in the PR EOS is able to more accurately reproduce the water vapor pressure in the full temperature range of 273.15 to 647.10 K. On the basis of the collected 193 reported solubility data available in the literature, it is found that the CO₂ solubility in water-rich phase has a stronger dependence on temperature, but a weak dependence on pressure. The proposed temperature-dependent BIP correlation coupled with the modified alpha function for

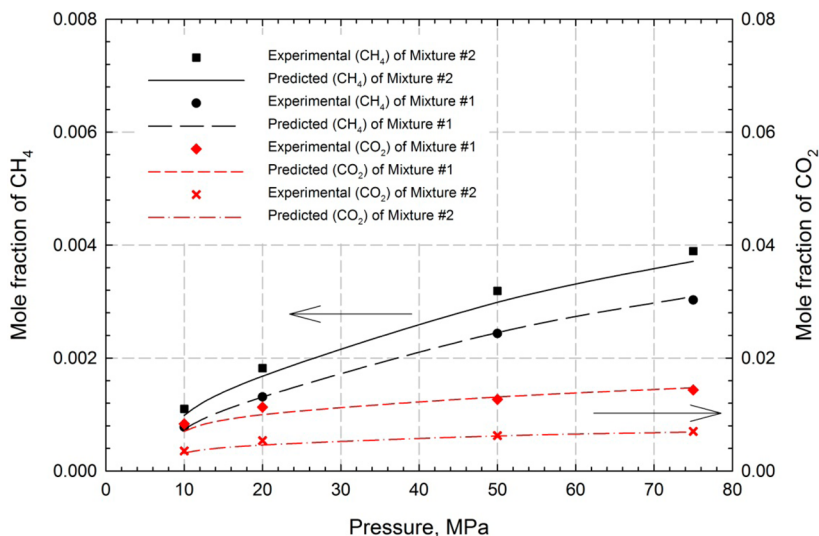


Figure 8. Measured⁴⁰ and predicted aqueous phase compositions of the ternary CH₄–CO₂–water systems at 344.15 K.

the PR EOS results in a good prediction of CO₂ solubility in water-rich phase with an overall AARD of 6.12% at temperatures up to 448.15 K and pressures up to 100 MPa. It is also found that the proposed polynomial BIP correlation provides the more accurate prediction in the low pressure range since most of the collected solubilities in the database used to generate BIP correlation are measured at low pressures. As for the water solubility in CO₂-rich phase, a constant BIP value for CO₂-water pair is found to be sufficient to determine the composition of the nonaqueous phase. An increased water mole fraction in the CO₂-rich phase is predicted with the increased temperature or the decreased pressure. Finally, it is demonstrated that the model is able to accurately predict the CO₂ mole fraction in aqueous phase in the presence of CH₄ at 344.15 K.

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Notes

The authors declare no competing financial interest.

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NOMENCLATURE

Roman Symbols

- a = attraction parameter in PR-EOS
- a_c = PR EOS constant
- b = van der Waals volume, m³/kmol
- c_1, c_2, c_3 , and c_4 = coefficients defined in eq 7
- d_1, d_2, d_3, d_4, d_5 , and d_6 = coefficients defined in eq 6
- n = number of data points
- p = pressure, MPa
- p_b = vapor pressure of water, MPa
- p_c = critical pressure, kPa
- R = universal gas constant
- T = temperature, K
- T_c = critical temperature, K
- T_r = reduced temperature
- T_{rw} = reduced temperature of water
- T_t = temperature at the triple point, K
- V_M = molar volume, m³/kmol
- x = phase composition vector
- X_i^{cal} = calculated objective parameter
- X_i^{exp} = measured objective parameter

Greek Symbols

- α = α function in PR EOS
- α_{LY} = universal alpha function developed by Li and Yang³⁴
- $\alpha_{\text{H}_2\text{O, modified}}$ = alpha function for water modified in this work
- $\alpha_{\text{H}_2\text{O, PR}}$ = alpha function for water developed by Peng and Robinson²
- $\alpha_{\text{H}_2\text{O, SW}}$ = alpha function for water developed by Søreide and Whitson²⁹
- α_{PR} = universal alpha function developed by Peng and Robinson²²
- $\delta_{\text{CH}_4, \text{SW}}^{\text{AQ}}$ = BIP for CH₄-water pair in the aqueous phase developed by Søreide and Whitson²⁹

$\delta_{\text{CO}_2, \text{modified}}^{\text{AQ}}$ = BIP for CO₂-water pair in the aqueous phase modified in this work

$\delta_{\text{CO}_2, \text{SW}}^{\text{AQ}}$ = BIP for CO₂-water pair in the aqueous phase developed by Søreide and Whitson²⁹

δ_{ij} = BIP between component i th and j th

ω = acentric factor

Abbreviations

- AARD = absolute average relative deviation
- BIP = binary interaction parameter
- CSI = cyclic solvent injection
- IAPWS-95 = international association for the properties of water and steam formulation 1995
- ITS-90 = international temperature scale of 1990
- PR EOS = Peng–Robinson equation of state
- RD = relative deviation
- SAFT = statistical associating fluid theory
- VAPEX = vapor extraction

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