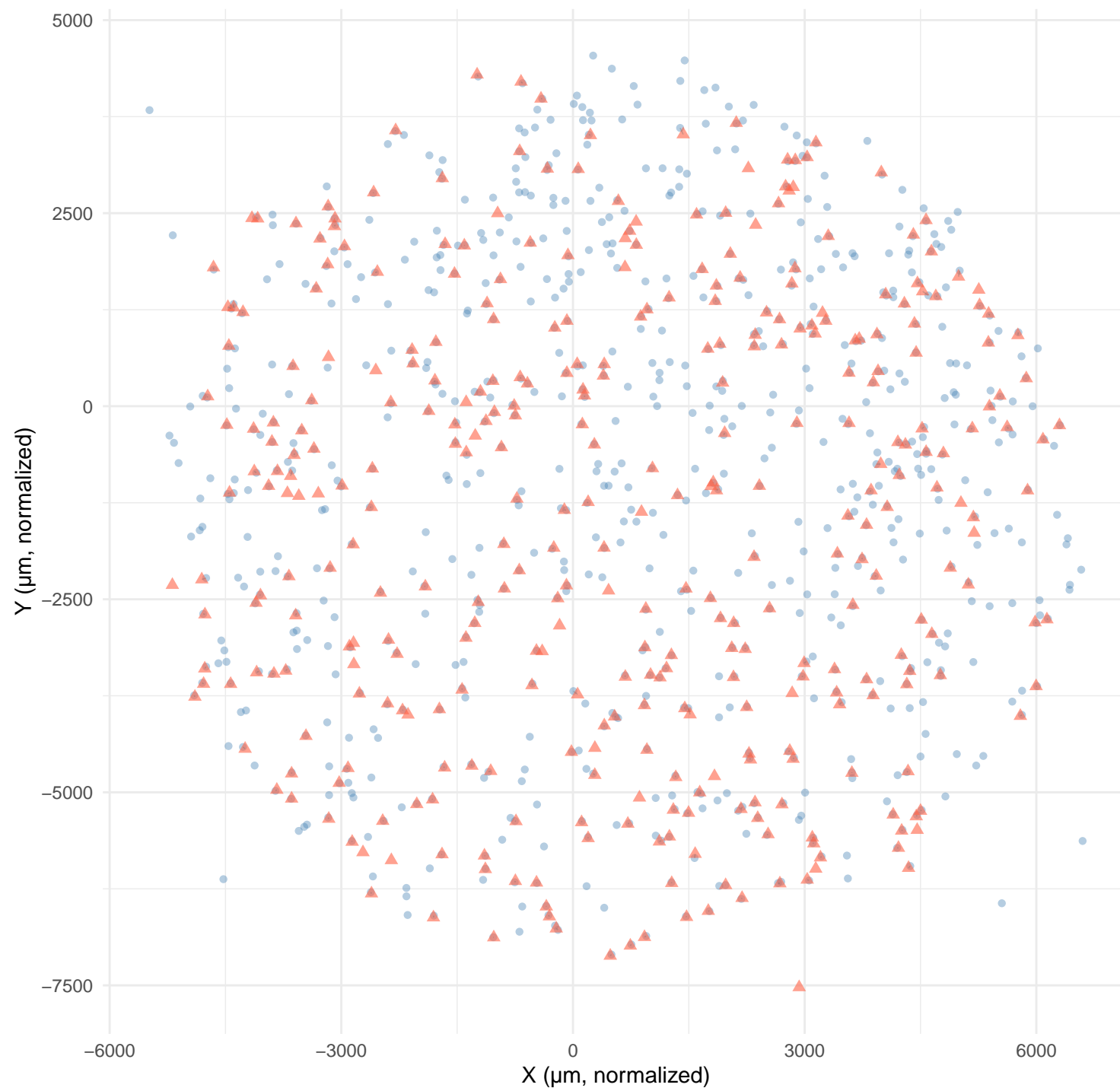


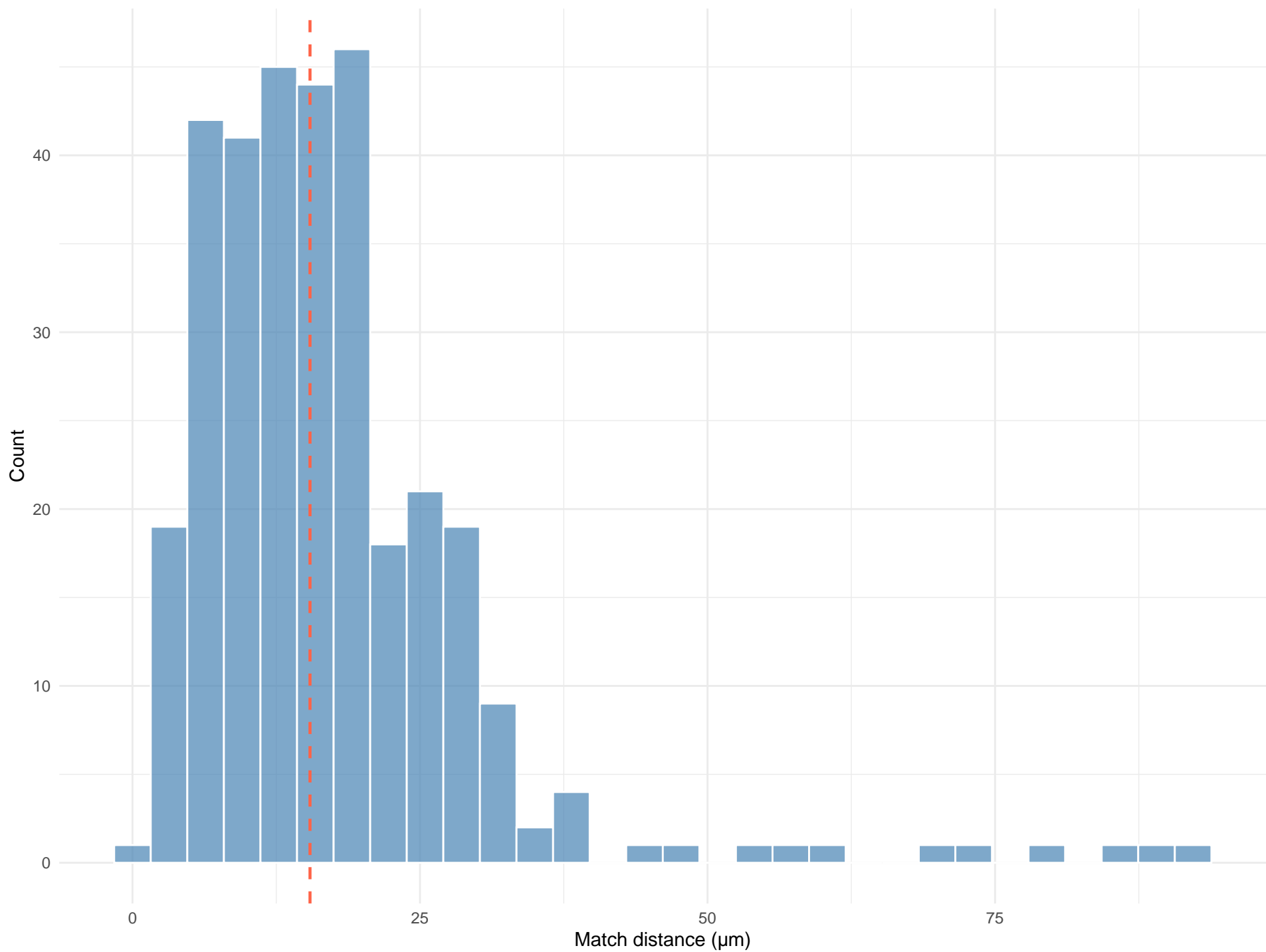
FTIR...Raman Particle Overlay (aligned coordinates)

Red triangles = FTIR, Blue circles = Raman, Lines = matched pairs

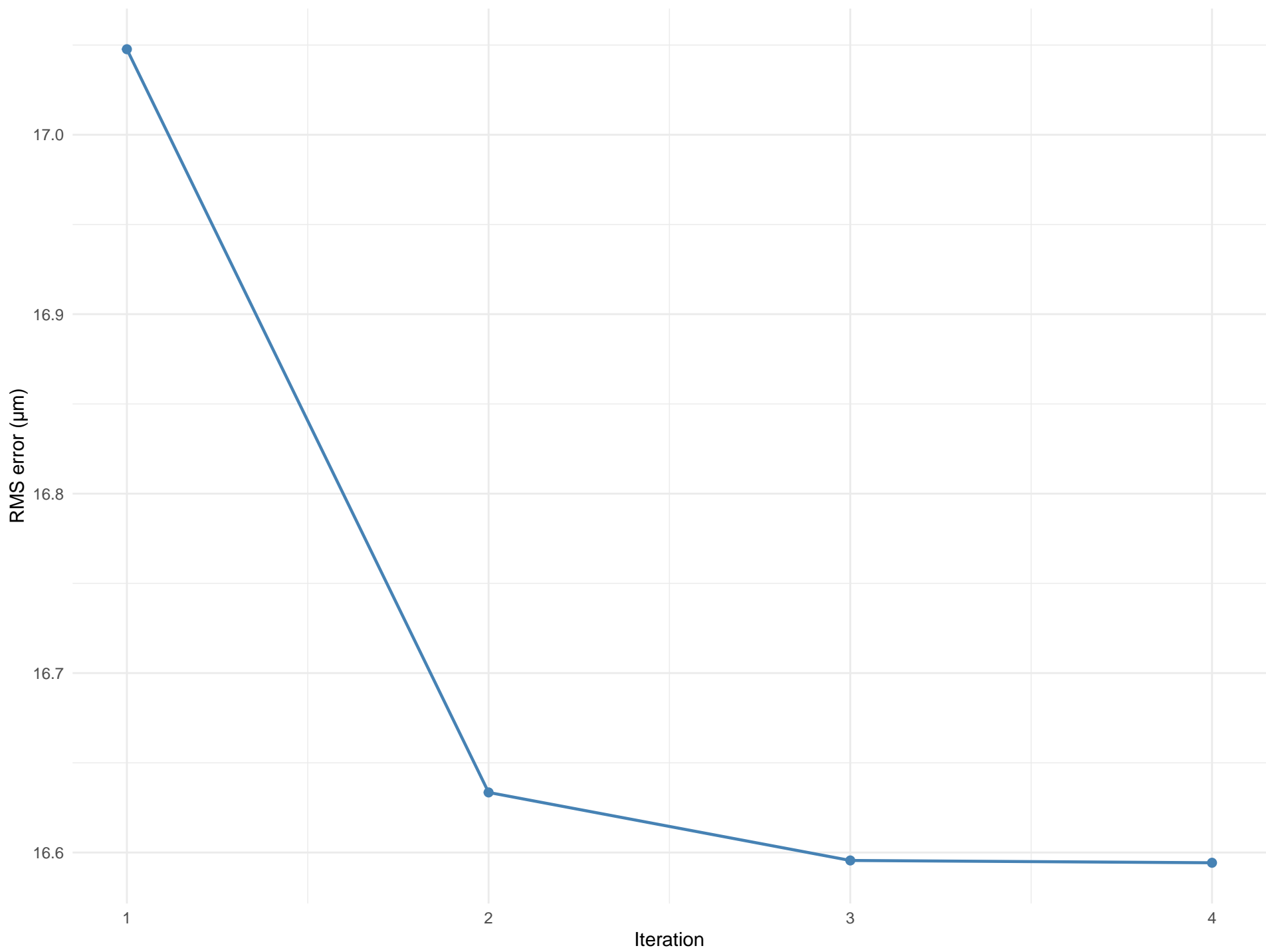


Match Distance Distribution

Median = 15.44 μm , n = 322 pairs

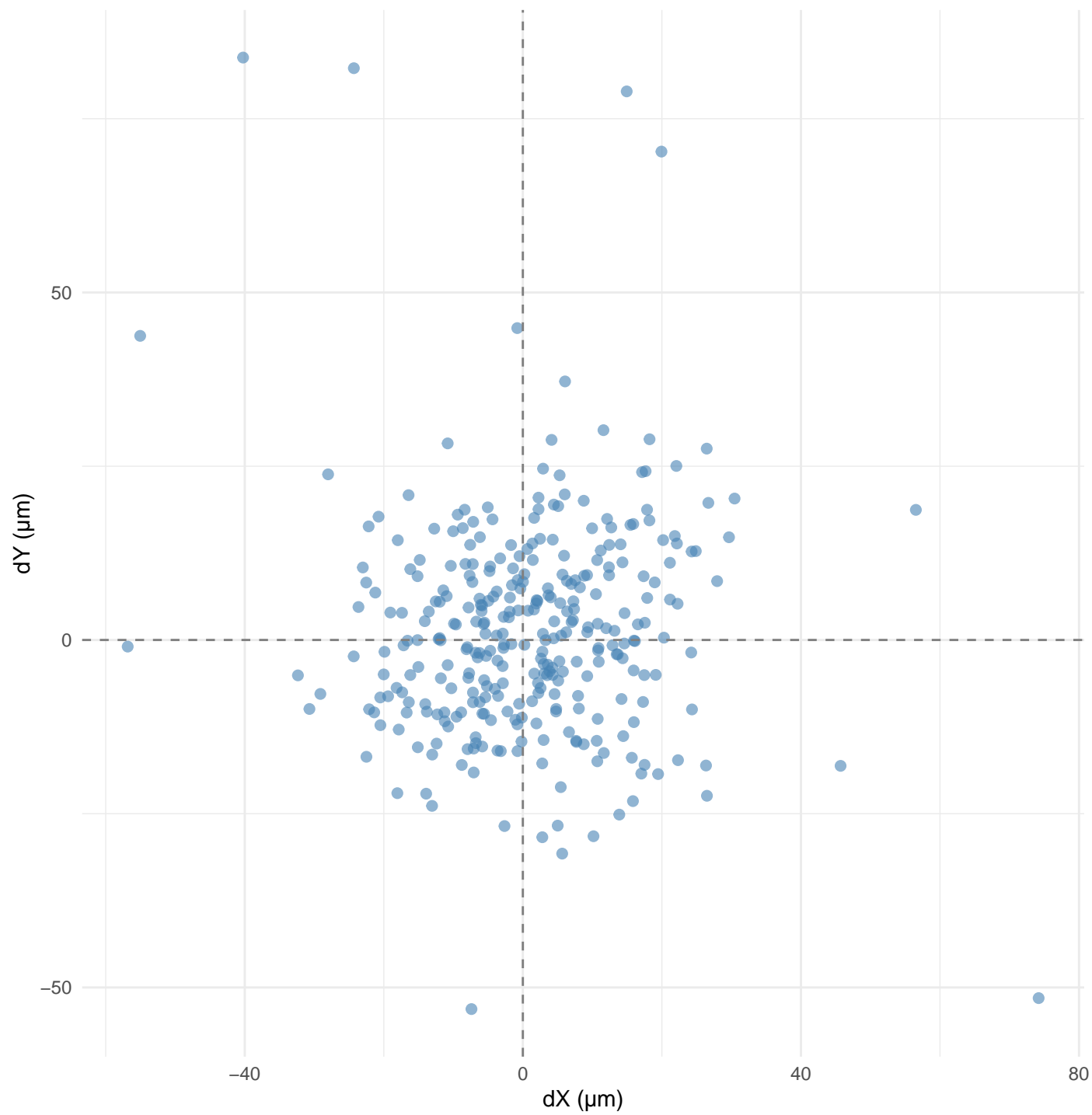


ICP Convergence
Converged: TRUE, Iterations: 4



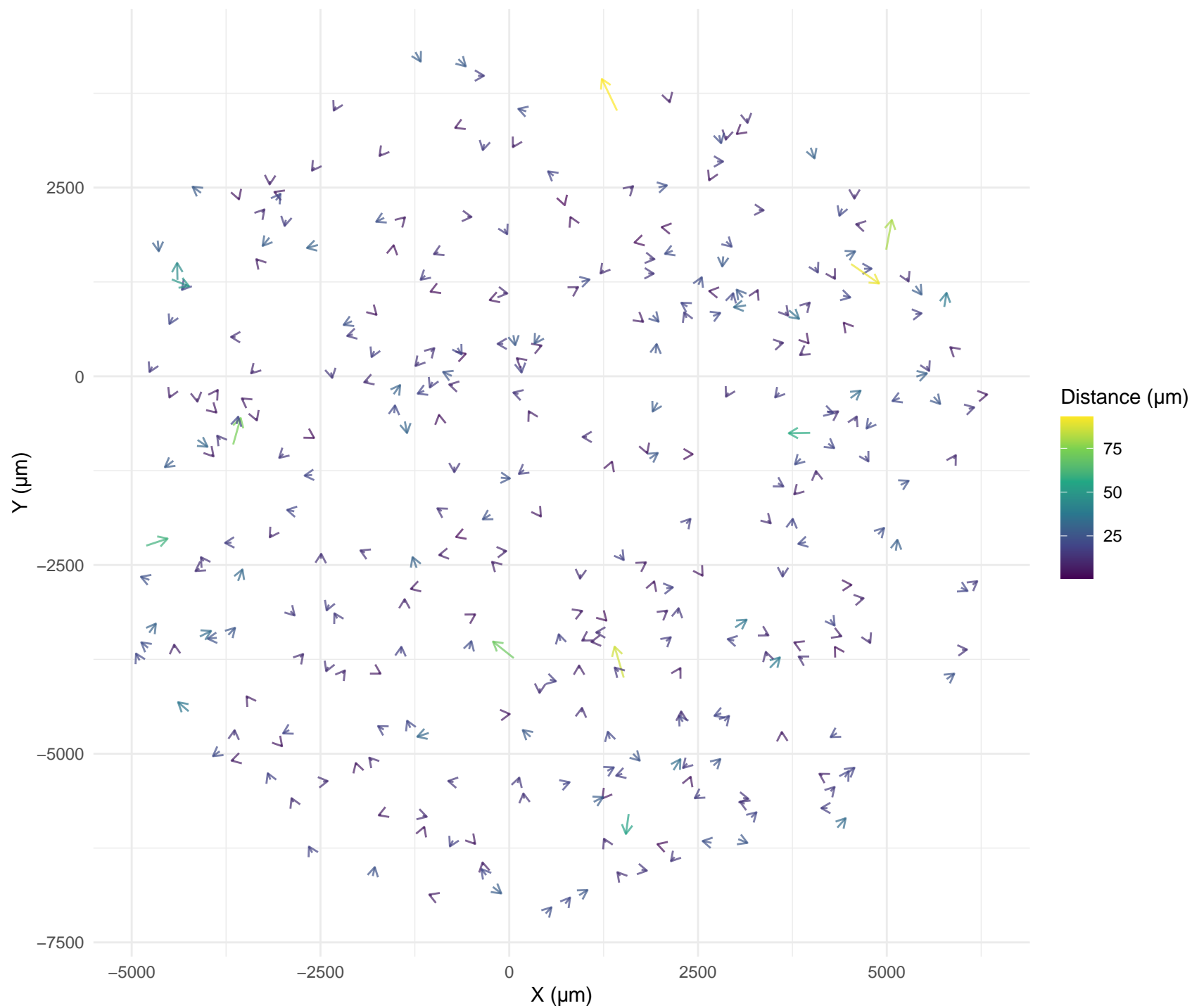
Alignment Residuals

Offset from FTIR (transformed) to Raman (nearest match)



Residual Vector Field

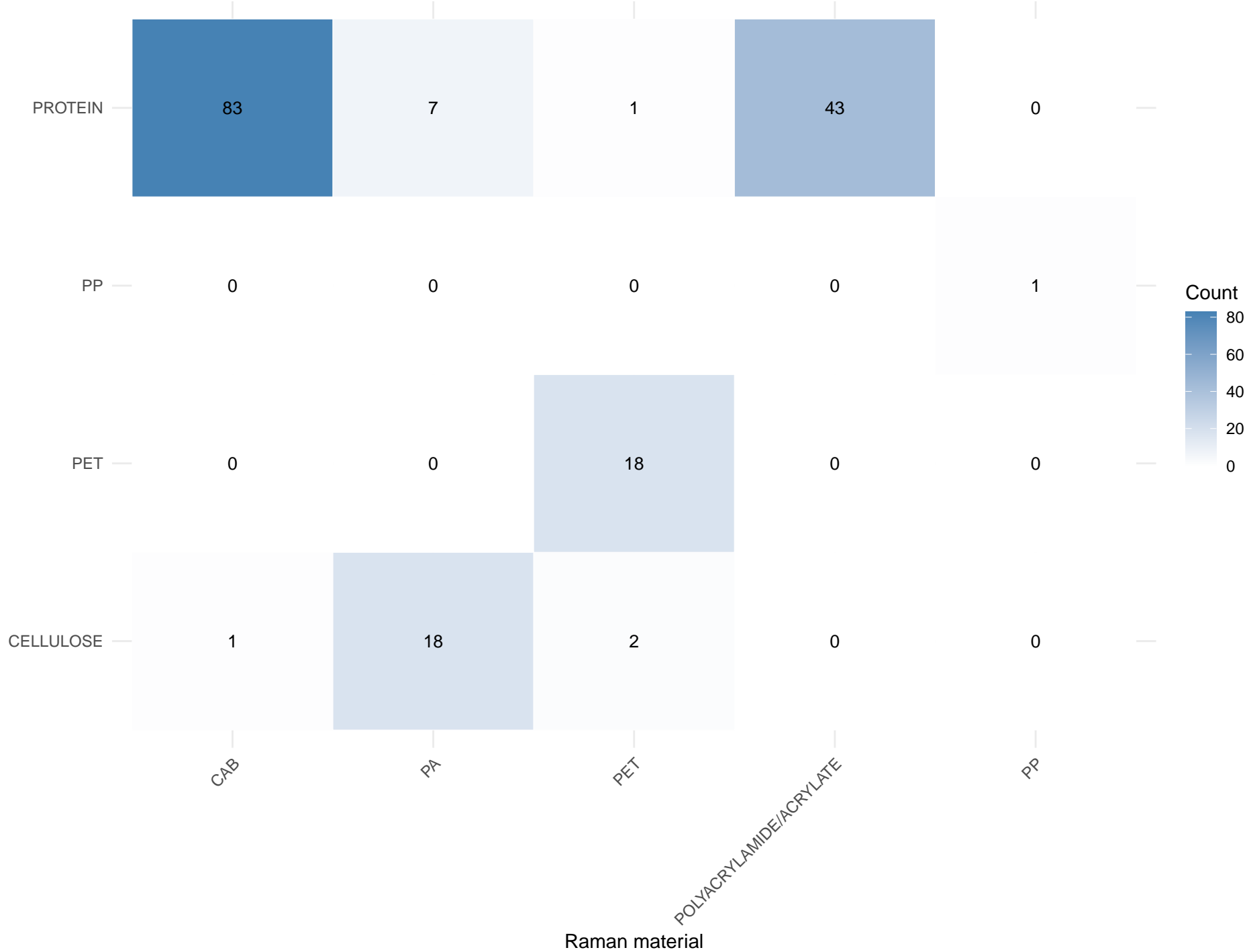
Arrows magnified 5x | Systematic patterns indicate local distortion



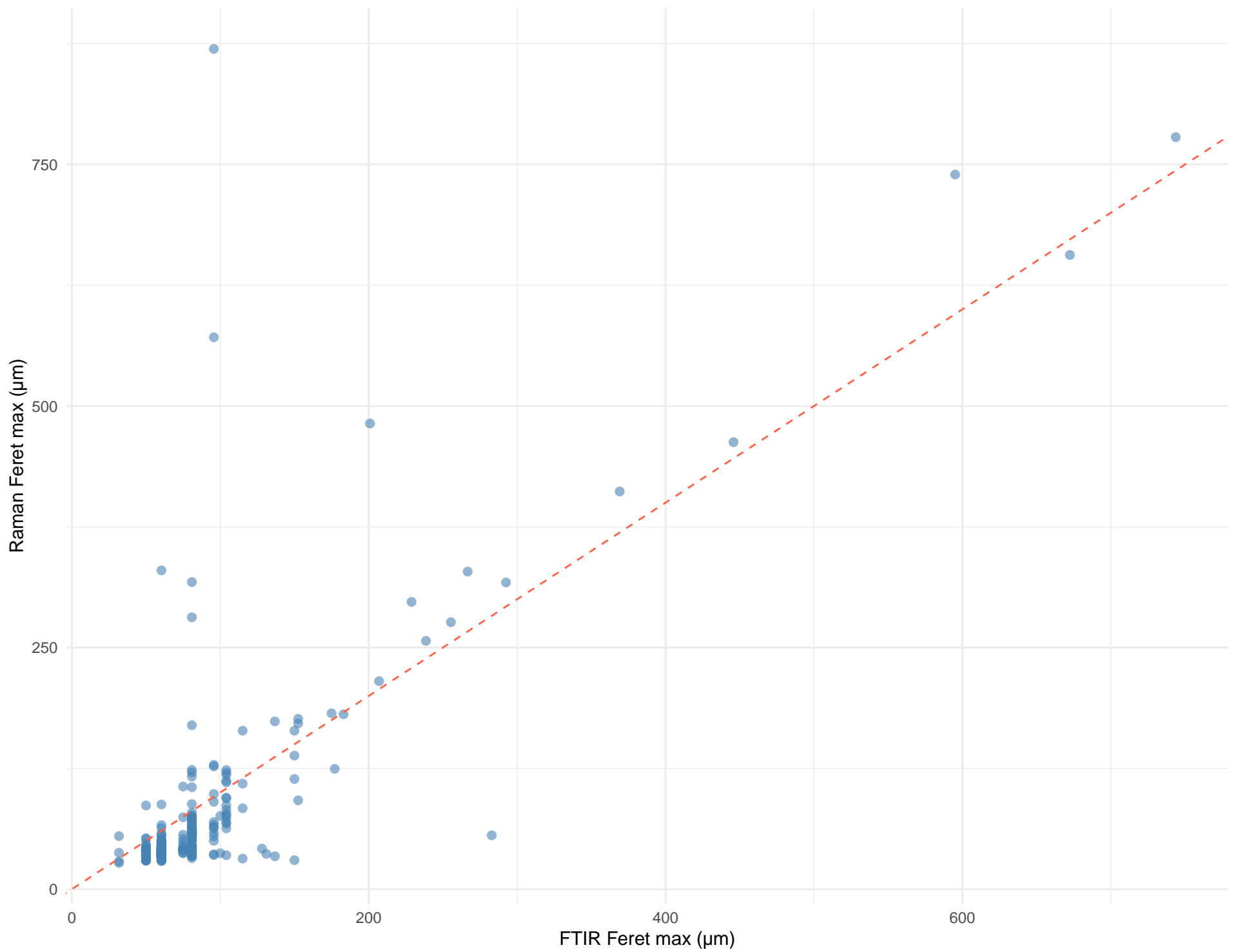
Material Confusion Matrix (FTIR vs Raman)

Exact: 0% | Family: 11.5% | Family+: 11.5%

FTIR material

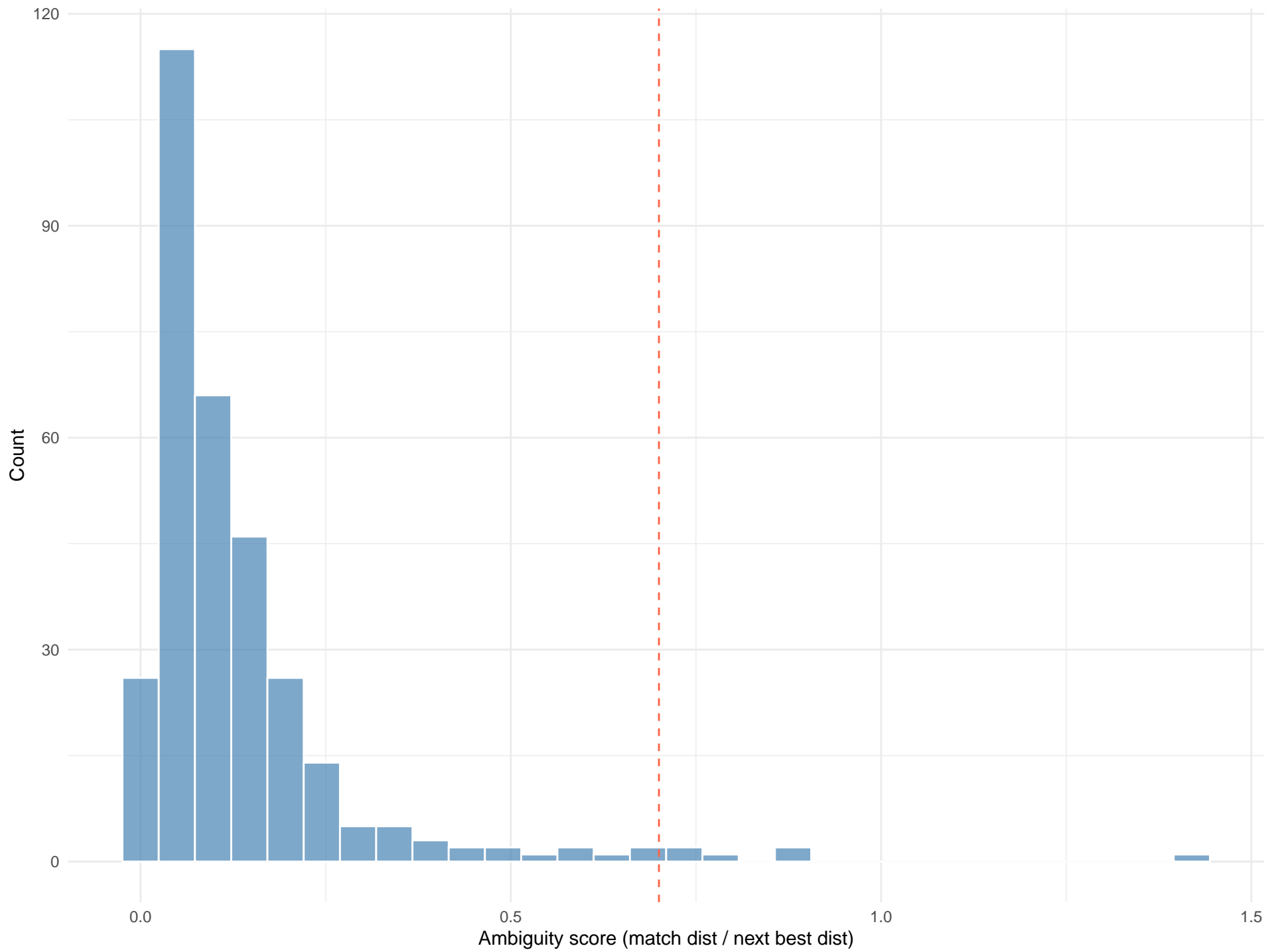


Particle Size Comparison (matched pairs)



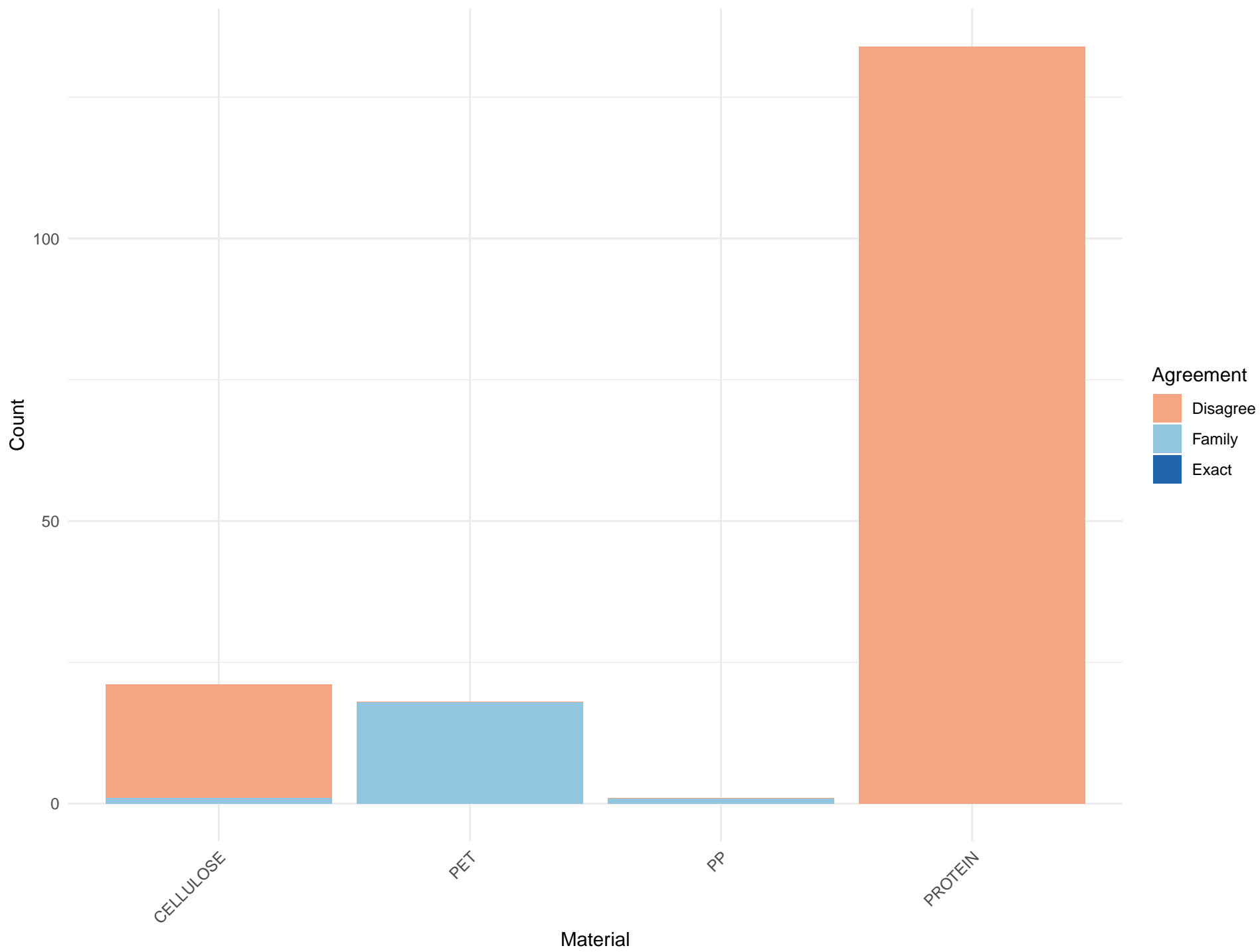
Match Ambiguity Score Distribution

Flagged (>0.7): 7 of 322 pairs



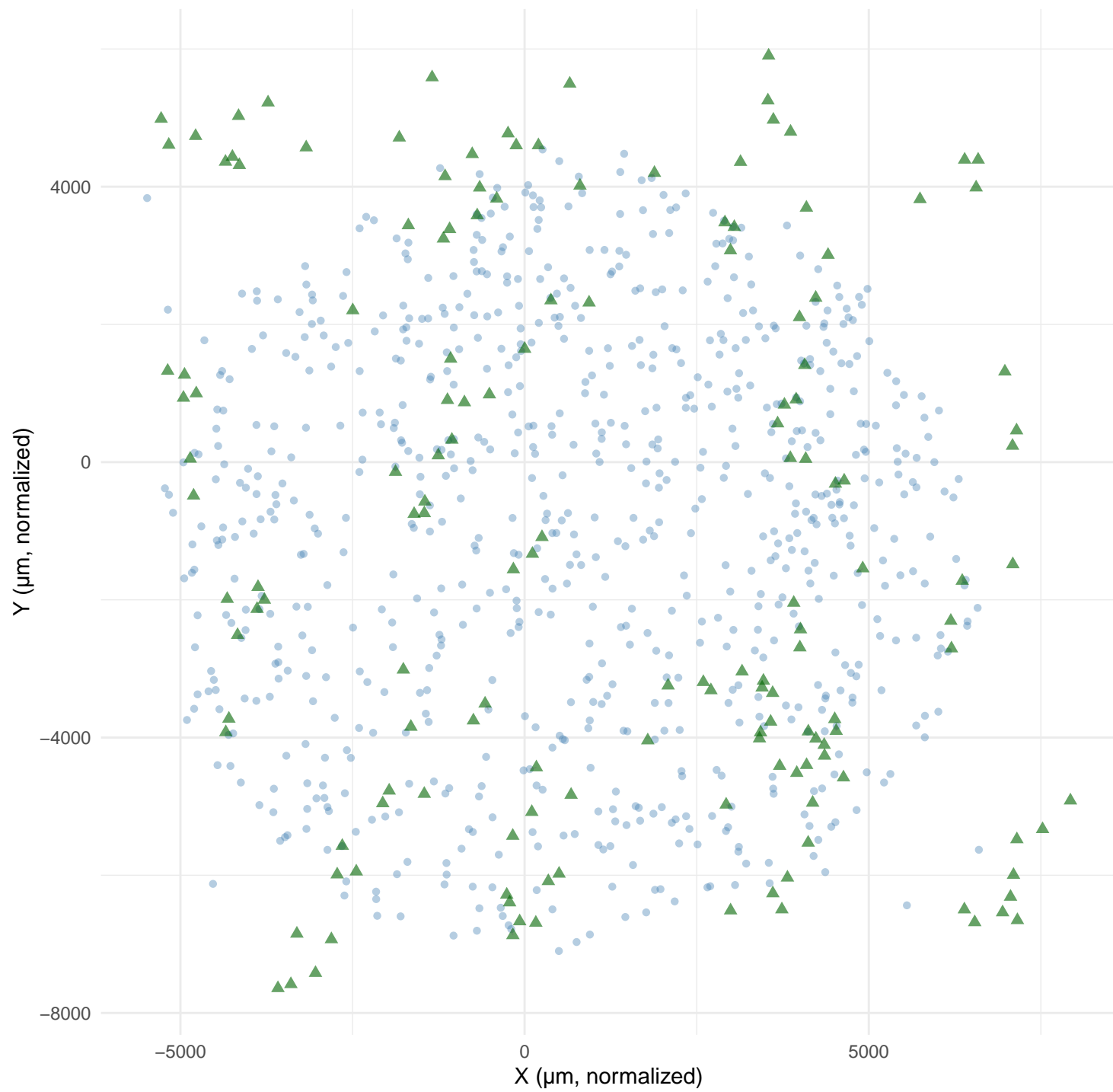
Tiered Agreement by Material

Overall: Exact 0%, Family+ 11.5%



LDIR...Raman Particle Overlay (aligned coordinates)

Green triangles = LDIR, Blue circles = Raman



Material Confusion Matrix (LDIR vs Raman)

Exact: 0% | Family: 6.7% | Family+: 6.7%

LDIR material

POLYETHYLENE TEREPHTHALATE

POLYCARBONATE

NATURALLY OCCURRING

CELLULOSIC

CAB

PA

PET

POLYACRYLAMIDE/ACRYLATE

PP

Raman material

