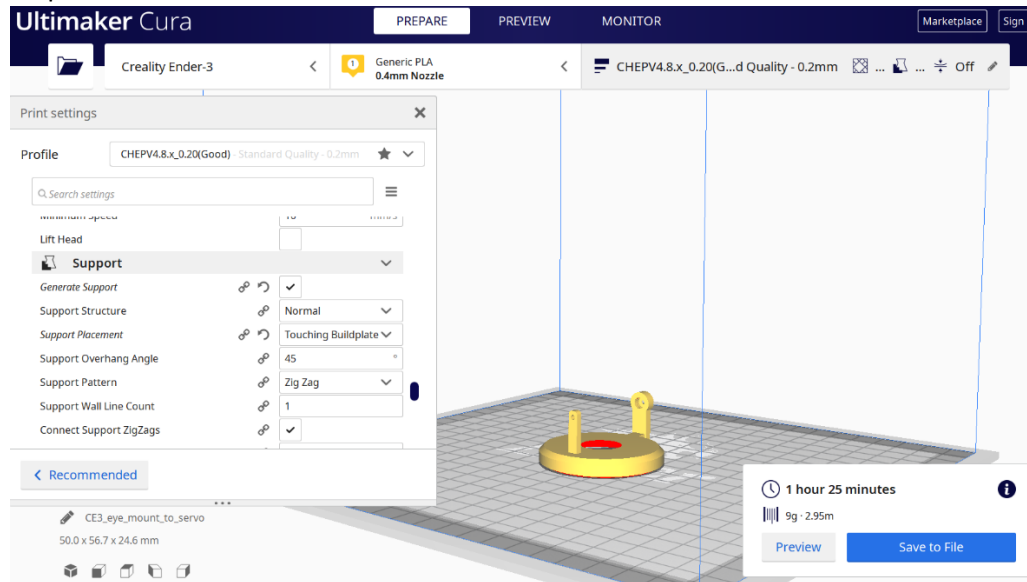


This document shows how to print parts for second_stage_of_the_Boss however settings will be the same for the first stage.

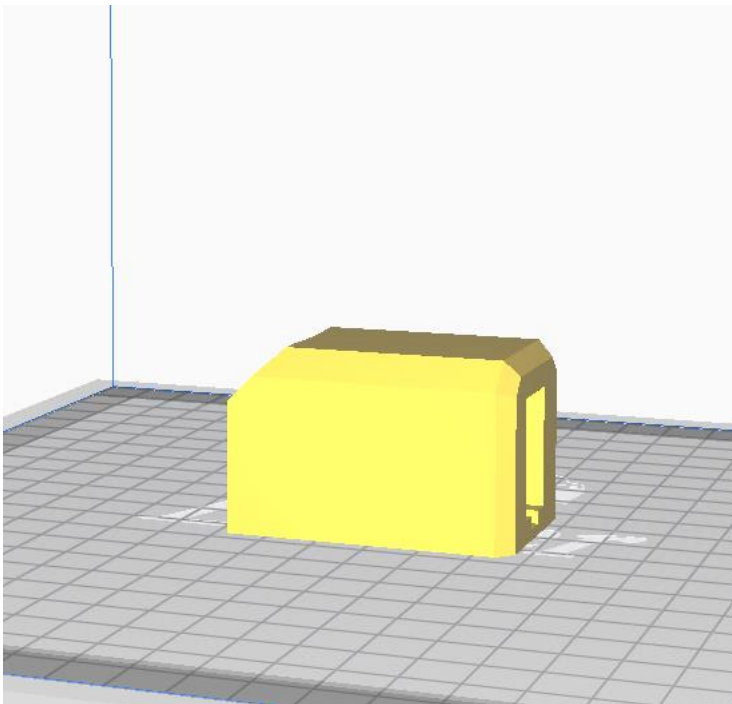
- **eye_mount_to_servo**

print it with black PLA or any other color you have, with orientation and support settings like on picture



- **servo_mount1 (black PLA)**

you don't need supports there

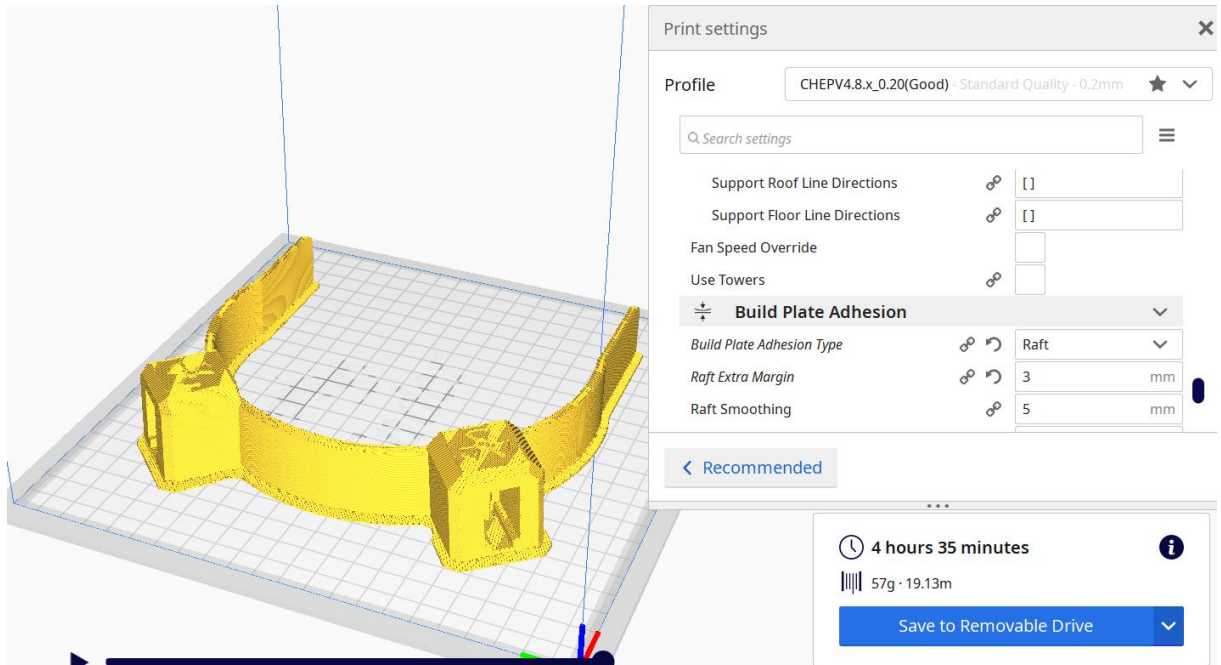


- **servo_mount2 (black PLA)**

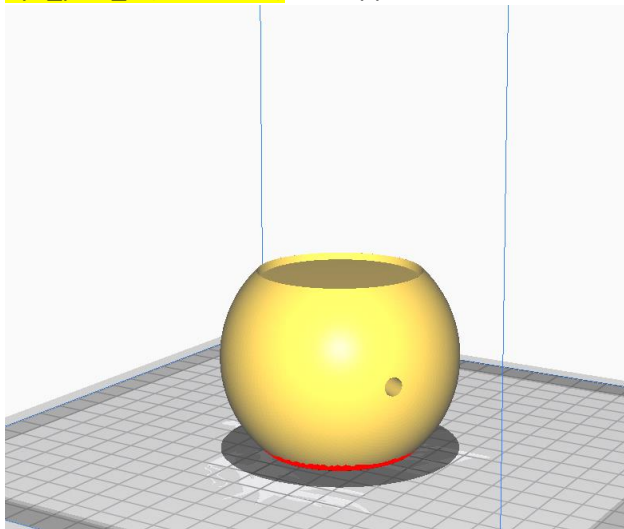
no supports, orientation is obvious

- head_strap (black PLA)

supports touching buildplate and raft (for some reason this model doesn't want to lay entirely flat on cura buildplate, fusion360 rocks)



- eye_part_1 (white PLA) No supports needed



- eye_part_2 (blue PLA)

orientation is obvious, no supports

- eye_part_3 (black PLA)

orientation is obvious, no supports

- eye_part_4 (red PLA)

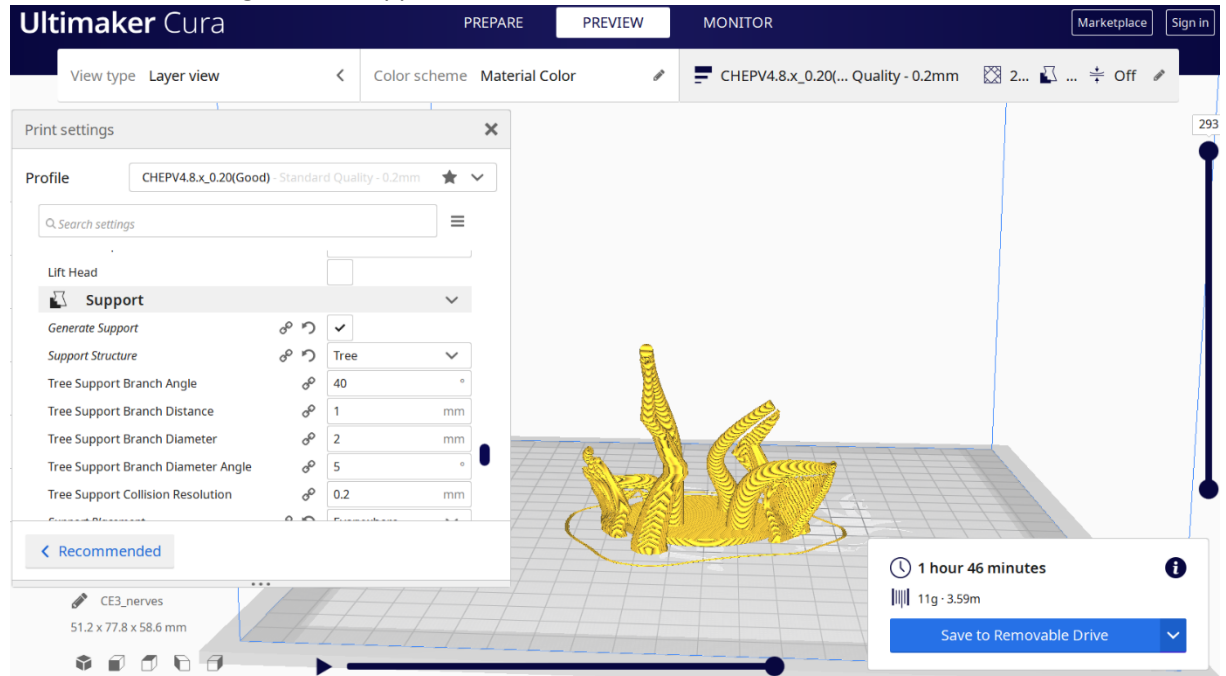
you may need to turn on raft to help with bed adhesion

- eye_part_5 (black PLA)

orientation is obvious, no supports

- nerves (red PLA) I had some nice transparent one

It's the hardest thing to print, I would recommend turning on tree support to don't waste much filament and get rid of supports easier.



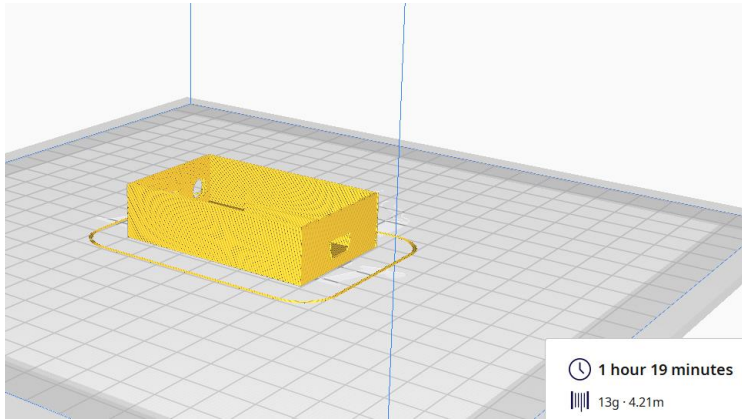
- logo – optional I printed it with some green PLA



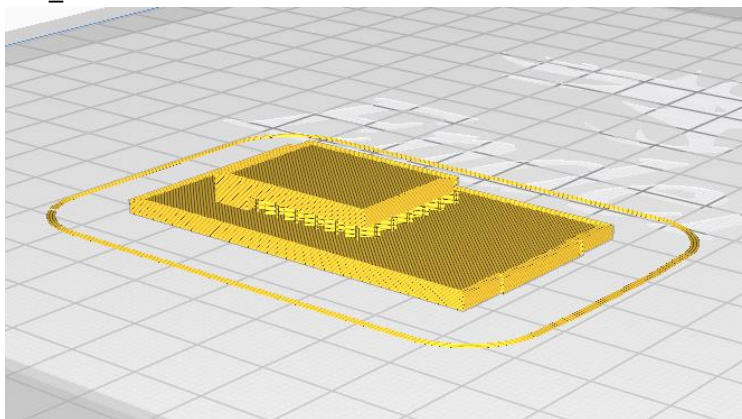
Box

Arduino_box

No supports

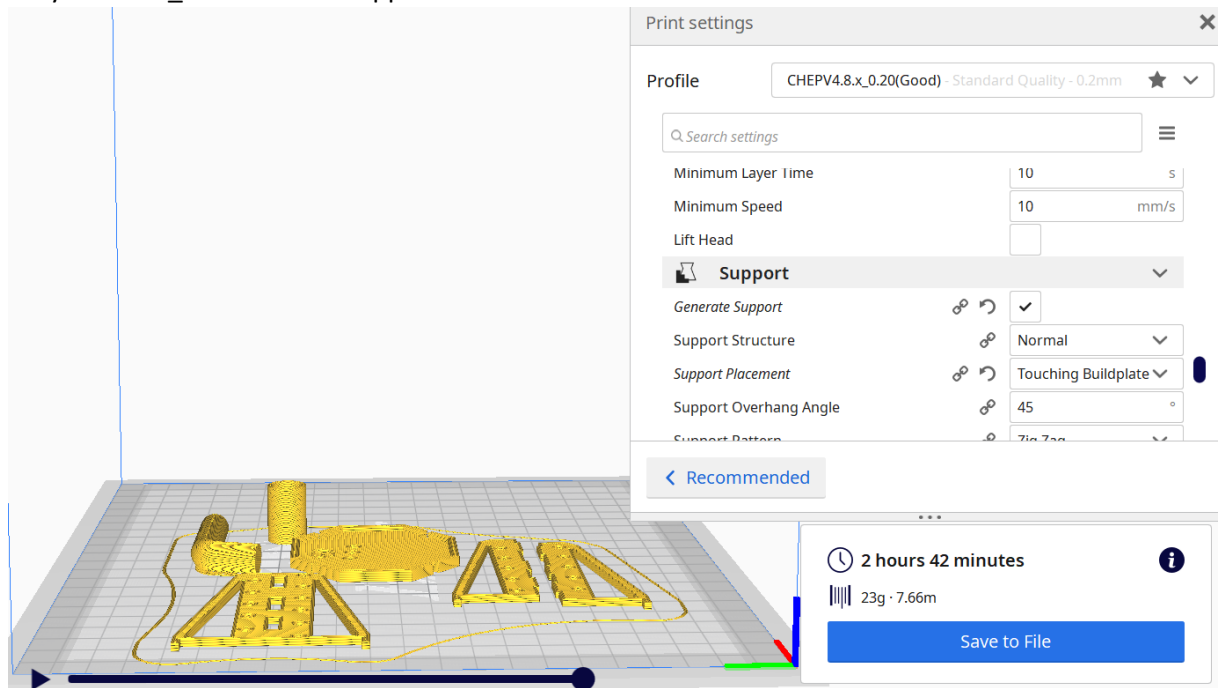


box_lid



Antenna

Only antenna_holder needs supports



Former_RHCP

To help you with wire winding

