

PLC SOLUTIONS

Bottle Opener

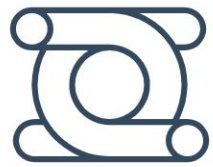
By: PLC Solutions

José Ricardo Medina Rico - A01206578

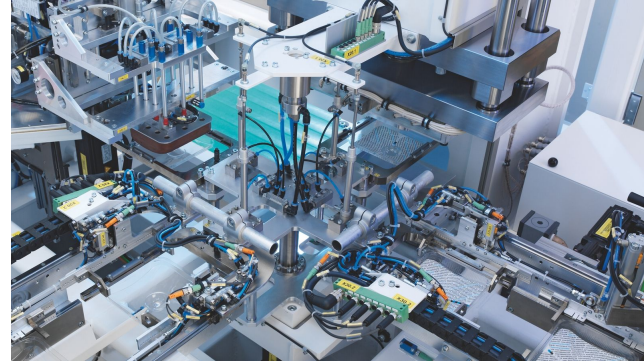
Luis Daniel Pérez Michel - A01206071

Alma Silbert Flores - A01251070

ABOUT US



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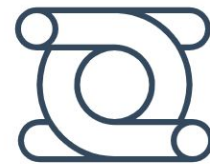


Little Mexican Soda



- Dedicated to the production of soda.
- Needs to increase its production.
- Has 35 employees:
 - **5** product design experts.
 - **4** administration and marketing.
 - **26** production line.

OUR OBJECTIVES



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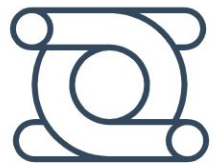
**Provide a highly effective
solution - failproof**

**Increase your profits
exponentially**

**Reduce the amount of work
- responsibilities**



THE PRODUCT



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OPERATION MODES

- **Automatic**
 - Worker Graphical Interface
 - Office Graphical Interface
- **Manual**
 - Selective (Independent actuators)

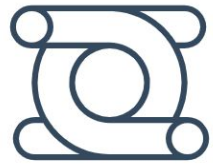
CONNECTIVITY

- **Cellphone**
 - You can also control the process with your phone!

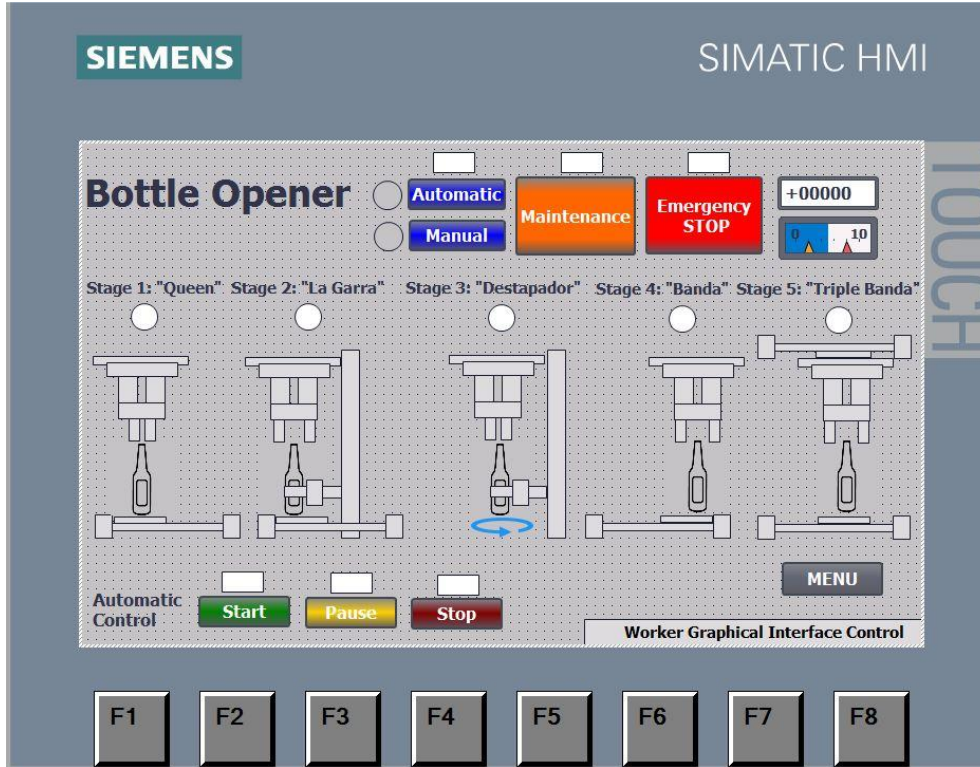
USER FRIENDLY

- **Great Graphical Interface**
- **Total Control**

GRAPHICAL INTERFACES



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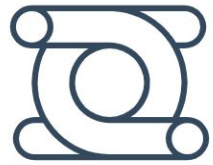


Worker Graphical Interface

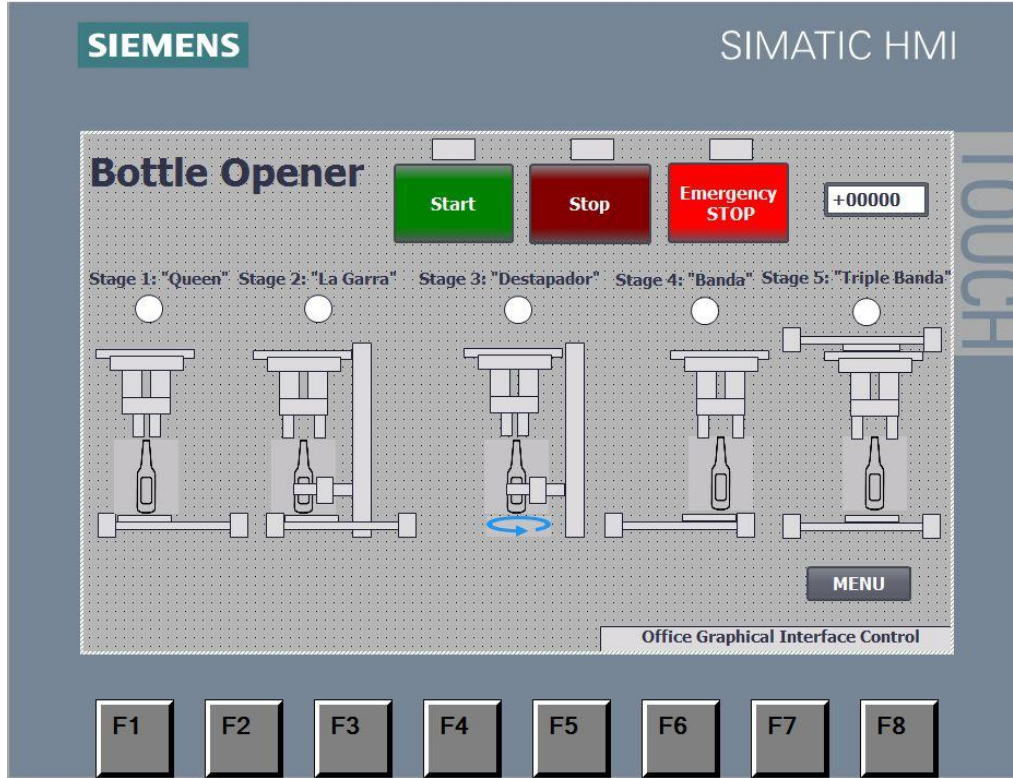
- Shows a real time animation of the process.
- Can switch from “Manual” to “Automatic”.
- Can switch from “Automatic” to “Manual”.
- It can start and stop the process.
- Can perform maintenance.
- Has an emergency stop.

WORKER INTERFACE

GRAPHICAL INTERFACES



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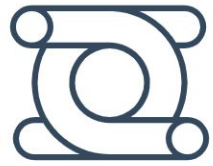


OFFICE GRAPHICAL INTERFACE

- Displays an animation of the process in Real Time.
- It can start and stop the process.
- Shows the quantity of bottles produced.
- Has an emergency stop.

OFFICE INTERFACE

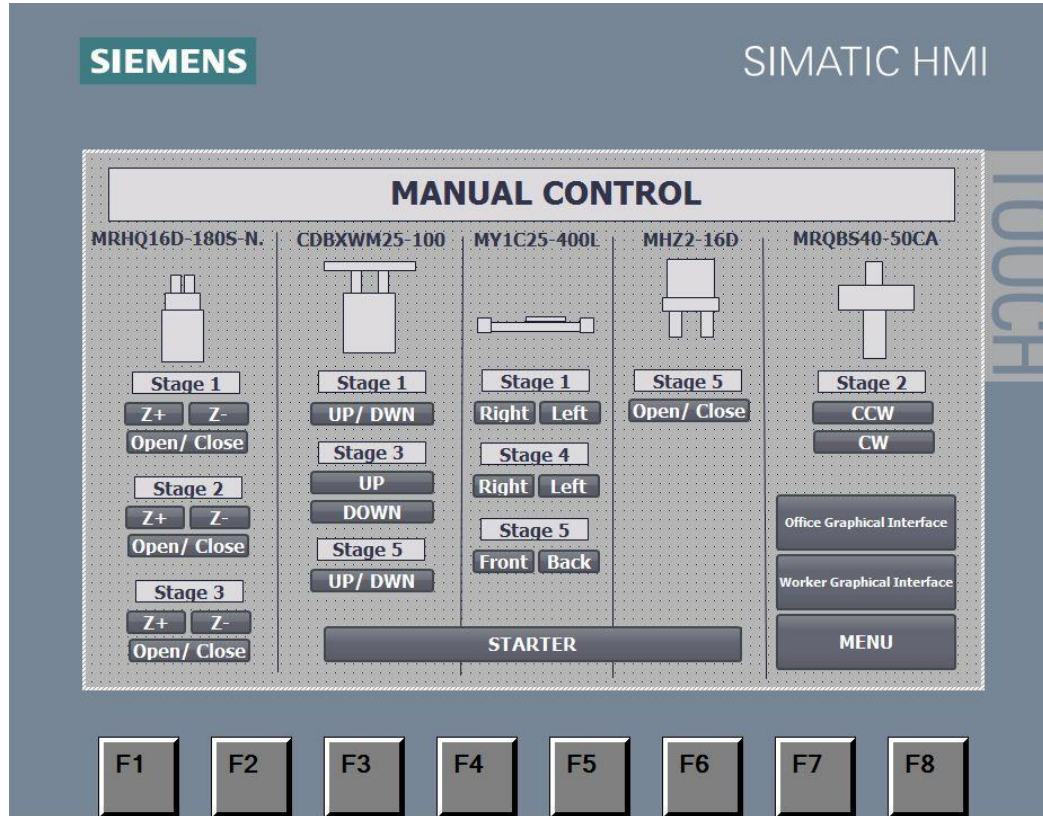
GRAPHICAL INTERFACES



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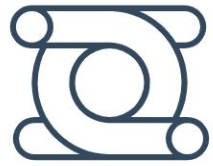
MANUAL CONTROL INTERFACE

- Displays an animation of the process.
- It can activate any actuator of the system.

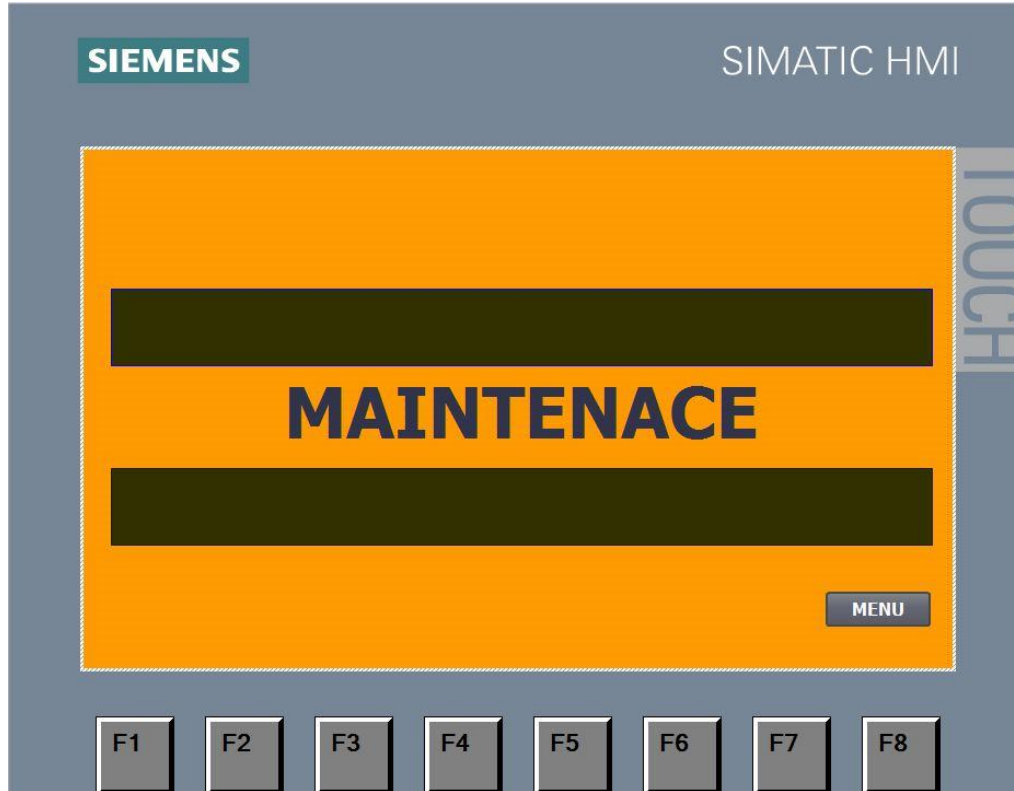


MANUAL CONTROL INTERFACE

GRAPHICAL INTERFACES



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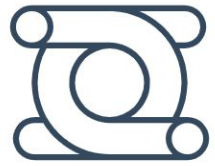


MAINTENANCE INTERFACE

- Resets the bottle counter

MAINTENANCE INTERFACE

ETHICS CASE



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- A healthy economy in the company is much more important to help/ hire more workers in the future (utilitarianism).
- We can recommend the workers with some of the companies that we have worked with.
- A part of the workers can be trained to maintain and update the PLC system

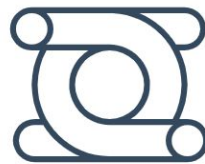


Final reflection

This project represented a big challenge for the whole team, the main hardship was the set of required specific knowledge that was necessary for us to apply in union with the theoretical background we obtained from the Industrial Networks class and project.

Also, something very important to highlight is the organization and teamwork it required.

We are very happy with our job throughout the last few months to complete this project and also with the final result.



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References

https://s3.us-east-1.amazonaws.com/blackboard.learn.xythos.prod/5a31b9b8c288e/145805?response-content-disposition=inline%3B%20filename%2A%3DUTF-8%27%27FinalProject_System_Spec.pdf&response-content-type=application%2Fpdf&X-Amz-Algorithm=AWS4-HMAC-SHA256&X-Amz-Date=20190514T221125Z&X-Amz-SignedHeaders=host&X-Amz-Expires=21600&X-Amz-Credential=AKIAIL7WQYDOOHAZJGWQ%2F20190514%2Fus-east-1%2Fs3%2Faws4_request&X-Amz-Signature=cae524e91453951b23d18232a7a8f40bd5d1a6a38020ca76cbf8079f587e4a65

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