

# **AIRPAX®** | 6600 Series

# 8-Pin DIP, Subminiature Bimetal Disc Thermostat

#### **FEATURES**

- RoHS compliant per EU directive 2002 / 95 / EC
- 8-pin DIP international electronic package standard
- Ideal for surface and air sensing on PC boards

- · Gold-plated contacts
- Up to 30,000 life cycles @ max standard amperage (120VAC)
- Up to 100,000 life cycles @ max gold contact amperage

#### DESCRIPTION

The Airpax<sup>TM</sup> 6600 series is a RoHS compliant, positive snap action, single pole / single throw, sub-miniature bimetallic thermostat which provides accurate and reliable sensing and switching in a single device.

The 6600 series thermostat dimensionally conforms to the international product package standard 8-pin DIP (N8A Dual Inline Package). The 6600 is ideally suited for use on printed circuit boards. Its size and shape conserves space on crowded PC boards and can be installed using auto-insertion equipment. The device is sealed to withstand wave soldering and board washing operations.

The 6600 provides fast, positive response with excellent repeatability. The thermostat has a switch capability of up to 1 amp for 48 VDC or 120 VAC, and achieves low-level switching down to 0.001 A to 0.020 A at 5 VDC for 100,000 cycles. Temperature is pre-set at the factory and is non-adjustable in the field.

Applications include computers and computer peripherals, aircraft, automotive and test equipment. Typical uses include turning on an indicator light, sounding an audible alarm, switch on a control circuit to send a message to a display screen or even switching a circuit to shut down a system.

The 6600 thermostat is temperature tested in a computer controlled automated test equipment air-oven. Due to the ideal conditions under which it is tested, independent customer testing may be necessary to ensure that the correct calibration is utilized in the application.

It is the customer's responsibility to determine whether the product is proper for customer's use and application.

#### **OPERATION SCHEMATICS**

Schematic for Open on Rise Operation

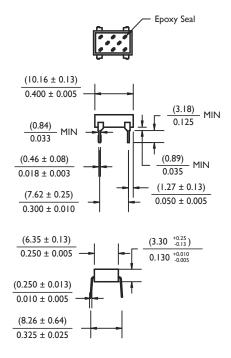
Schematic for Close on Rise Operation

# **SPECIFICATIONS**

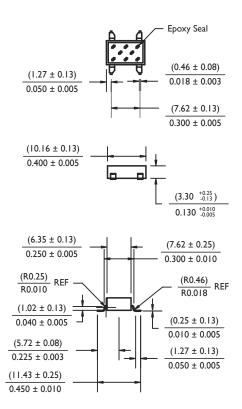
Contact Resistance	50 milliohms max (before and after rated life)		
Contact Ratings	Cycles         Voltage         Amps (resistive)           25,000         48 VDC         1.0           30,000         120 VAC         1.0           100,000         5 VDC         0.001 (gold)		
Contact Operations	Either close on rise (make) or open on rise (break)		
Operating Temperature	40°C to 130°C (104°F to 266°F)		
Temperature Tolerance	Standard of ±5°C (±9°F) with nominal operating temperature settings in 5°C increments		
Short Term / Long Term Exposure Limit	Short = 260°C (500°F), 10 second duration Long = -55°C to 160°C (-67°F to 320°F)		
Dielectric Strength	1480 VAC 60Hz, 1 second duration terminals to case		
Insulation Resistance	100 Mohms at 500 VDC		
Contact Bounce	3 milliseconds max (make)		
Vibration	Per Mil-Std-202, method 204D, test condition D, 10 to 2,000 Hz		
Shock	Per Mil-Std-202, method 213, test condition C, 100 G's for 6 millisecond duration, ½ sine wave		
Seal	High temperature epoxy sealed for wave soldering and cleaning, moisture proof per Sensata specification S-722 (unit will not leak while submerged in 9" of water for a minimum of two minutes)		
Base Material	PPS (Polyphenylene Sulfide), 94 VO rated		
Terminal Material	65% Copper, 18% Nickel		
Contact Material	Gold-plated or overlay, silver crossbar		
Chemical Resistance	Unit is resistance to water, salt, alcohol, ammonia, trichlorethane and most other organic solvents		
Soldering Heat Resistance	Per Mil-Std-202F, method 210A, test condition E		
Weight	Approximately 0.45 grams		
Mechanical Life	1,000,000 operations		
Agency Approvals	сЯUus recognized E36687 VDE approval 0631/12.83 RoHS Compliant per EU Directive 2002/95/EC		

### **DIMENSIONAL SPECIFICATIONS**, inches [mm]

Standard 8-Pin DIP Configuration

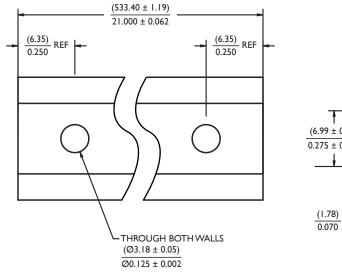


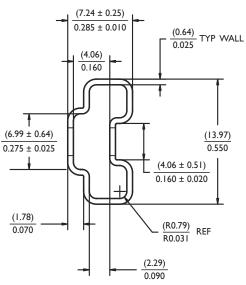
Surface Mount (Gullwing, SMT) Configuration



#### STANDARD PACKAGING

Standard and surface mount samples and production orders will be shipped in plastic, industry standard DIP shipping tubes.





#### STANDARD TEMPERATURE CALIBRATION TABLE

Each thermostat part number consists of functional "building blocks" to enable the user to specify clearly and precisely the desired characteristics in each category. Select the proper code in each category, then transfer it to the box indicated. Unless a special requirement is indicated, the part number will be complete when the proper temperature is selected. If you have a special requirement, please call Sensata for a factory assigned number to complete the part number.

#### Example:

A 66F095 thermostat will close (make contact) on a rising temperature from 90°C to 100°C and will reset open (break contact) on a falling temperature within a window of no greater than 6°C lower than the actual close temperature and no less than 60°C ambient temperature.

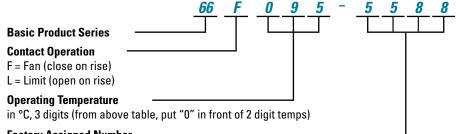
Special requirements require a 4 digit manufacturing dash number for ordering special features, 4 digit marking may not appear as part of the marking on the thermostat.

Special requirements may include VDE, ±3.0°C (±5.4°F) operating temperature tolerance, or surface mount (gullwing, SMT).

Temperature set point calibration is checked at Sensata Technologies with precision test equipment traceable to the US National Institute of Standards and Technology and Proven Methods. Because customer checking methods may differ, a typical variance allowed for correlation is  $\pm 1.1^{\circ}$ C ( $\pm 2.0^{\circ}$ F).

OPERATE (±5°C)	MIN DIFFERENTIAL (°C)	MIN RESET (°C)
40	4	20
45	4	20
50	4	30
55	4	30
60	4	40
65	4	40
70	4	50
75	4	50
80	6	55
85	6	55
90	6	60
95	6	60
100	6	70
105	6	70
110	6	80
115	6	85
120	9	90
125	9	90
130	9	90

#### **DECISION TABLES**



#### **Factory Assigned Number**

Nondescript, 4 digit dash number assigned for a customer's special requirements. The dash and factory assigned number is not required for ordering a standard product

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#### Sensata:

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66F105 66L080 66L045 66L120-0368 66F095 66F045 66L075-0349 66F070 66F120 66L055 66F085 66F075
 66F090 66F090-0515 66F060 66F120-0314 66L070 66F080 66F100 66F040 66F050 66L085 66F055 66L090
 66L065-0422 66F100-0437 66L065 66L090-0468 66L050 66L065-0510 66L070-0516 66L050-0224 66L045-0313
 66L060-0347 66L080-0280 66F090-0338 66F100-0363 66L090-0429 66L100-0464 66F100-0524 66F100-0527
66F100-0506 66F105-0332 66L055-0260 66L075-0263 66L080-0421 66L080-0434 66F065-0130 66F065-0133
66F065-0143 66F070-0185 66F080-0101
                                   66F080-0352 66L065-0187
                                                            66L077-0323 66L085-0477
                                                                                    66L100-0299
66F045-0103 66F055-0067 66F085-0445 66F100-0432 66F100-0473
                                                           66F115-0398 66F120-0196 66L045-0462
66F050-0147 66F060-0150 66F060-0203 66F065-0146 66F070-0400 66F085-0407 66L110-0435 66L125-0375
66F040-0441 66F043-0362 66F045-0137 66F047-0085 66L070-0241 66L070-0342 66L080-0251 66L080-0461
66L085-0388 66L090-0470 66F065-0372 66F075-0176 66F076-0049 66F090-0423 66F095-0285 66L050-0366
                                               66F055-0244 66F060-0209 66L055-0339 66L075-0058
66L100-0466 66F085-0525
                       66L120-0399
                                   66F040-0030
66L090-0355 66L090-0394 66L100-0369
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