






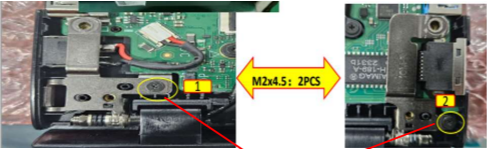
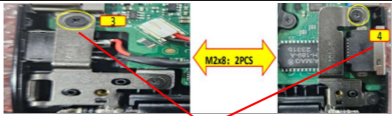



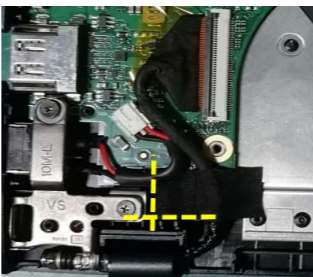
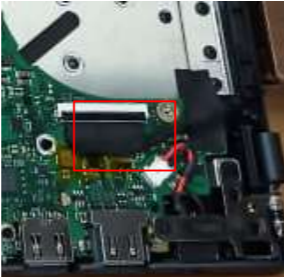
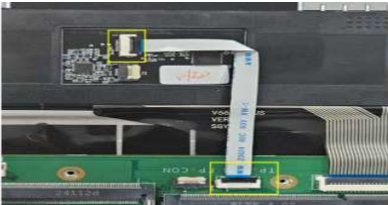
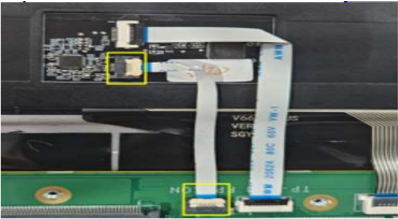

		DOCUMENT NUMBER : 05SST13174PI004 <small>REFERENCE COPY</small> REV : R2		PAGE : 1 of 3		
		LCD ASSEMBLY & LCD CABLE AND TOUCHPAD CABLE ASSEMBLY PROCEDURE FOR BOXBUILD FOR TECRA A40-M		FG: FGGDZFGEARND00001		CUSTOMER : Dynabook
				PROCESS #: 90		
REV	DATE	ECO NUMBER	DESCRIPTION	REFERENCE	PREPARED BY	
R0	02-06-2025	1101ECO253791	INITIAL RELEASE		MOHAMED IMRAN M	
R1	22-07-2025	1101ECO254192	Images are updated		SUBASRI M	
R2	11-08-2025	1101ECO254344	Screw type(M2*4.5)updated in Required material		SUBASRI M	
						
PREPARED BY: SUBASRI		REVIEWED BY: GOWTHAMAN M		DOCUMENT BY: PARVEEN BANU N		
DATE:11-08-2025		DATE:11-08-2025		DATE:11-08-2025		
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<div><div></div><div>LCD ASSEMBLY & LCD CABLE AND TOUCHPAD CABLE ASSEMBLY PROCEDURE FOR BOXBUILD FOR TECRA A40-M</div></div>				<div>DOC #05SST13174PI004</div> <div>REV #R2</div> <div>ECO #1101ECO254344</div> <div>PAGE #2 OF 3</div>			
<div>ROHS: YES</div> <div>Customer name: Dynabook</div>		<div>Cust Part No : PNM11G-09401V</div> <div>Syrma Part No : FGGDZFGEARND00001</div>		<div>Product Name:FOR BOX BUILD FOR TECRA A40-M</div> <div>Ref. Documents : IPC 610 Current Revision Class 2</div> <div>Control Plan : 05SST13174CP001</div>		<div>Prev.Stage : DC Cable and Ram Assembly</div> <div>Next.Stage : Speaker Assembly</div>	
<div>SAFETY PRECAUTIONS DEFECTS:</div> <div>Refer the below format numbers for PPE.</div> <div>1.PPE Matrix- 05SSTF3520/A</div>		<div>REQUIRED MATERIALS:</div> <div>Material no : DSPLZCUSARND00004 Specification and model : LCD MODULE PINOTNOIR10M SKD FOR A/B/LCD/CAMERA ASSY PN - GY3C00018210</div> <div>Material no : HDWRZCUSARND00081 Specification and model : SCREW M2 8x4x0.5MM NYLOK PN - GX1C001AZ089</div> <div>Material no : HDWRZCUSARND00078 Specification and model : SCREW M2 4.5x4x0.5MM BK NYLOK PN - GX1C001AZ086</div>		<div>Material no : WIREZCUSARND00017 Specification and model : FINGERPRINT FFC 6PIN 0.5MMx51.2MM(MP) PN - GX1C001AZ024</div> <div>Material no : TAPEZCUSARND00009 Specification and model : HIGH TEMPERATURE TAPE PN - GX1C001AZ065</div> <div>Material no : CONPZCUSARND00025 Specification and model : ACETATE CLOTH 25x15x0.1MM PN - GX1C001AZ053</div>		<div>Material no : WIREZCUSARND00016 Specification and model : TOUCH PAD FFC,10PIN 0.5MMx63.8MM(MP) PN - GX1C001AZ023 Qty:1</div>	
<div>REQUIRED TOOLS:</div> <div></div> <div>Torque:1.85 kgf</div>		<div>CHECK</div> <div>STEP 1: Take the qualified products from the previous working procedure and place them on the workbench. முந்தைய வேலை நடைமுறையிலிருந்து தகுதிவாய்ந்த தயாரிப்புகளை எடுத்து பணிப்பெட்டியில் வைக்கவும்.</div>		<div>DO:</div> <div>STEP : 1 Take Board and place in locking fixture. Board ஐ எடுத்து locking fixture ல் வைக்கவும்.</div> <div></div>		<div>STEP :2 1. Take the display . Display வை எடுக்கவும்</div> <div></div>	
<div>STEP :3. 1.Place the display on hole. Display ஐ holeல் place செய்யவும்</div> <div></div>		<div>STEP :4 1.Screw M2x4.5 of 2 Pcs in The Marking point 1 and 2 Properly. மார்க்கிங் பாயிண்ட் 1 மற்றும் 2 இல் உள்ள (M2x4.5) இரண்டு Screw வை சரியாக திருகுங்கள்.</div> <div></div> <div>Part No:HDWRZCUSARND00081</div>		<div>STEP :5 1.Screw M2x8 of 2 Pcs in The Marking point 3 and 4 Properly மார்க்கிங் பாயிண்ட் 3 மற்றும் 4 இல் உள்ள (M2x8) இரண்டு Screw வை சரியாக</div> <div></div> <div>Part No:HDWRZCUSARND00078</div>		<div>STEP:6 1.Paste high temperature adhesive tape as below. கீழே உள்ளபடி உயர் வெப்பநிலை ஒட்டும் நாடாவை ஒட்டவும். LCD ஹார்ன்களை இணைக்கவும்.</div> <div></div> <div></div>	
Prepared By: SUBASRI M		Reviewed by : GOWTHAMAN M		Approved By: MURALI MOHAN K			

		LCD ASSEMBLY &LCD CABLE AND TOUCHPAD CABLE ASSEMBLY PROCEDURE FOR BOXBUILD FOR TECRA A40-M		REFERENCE COPY		<table><tr><td>DOC #</td><td>05SST13174PI004</td></tr><tr><td>REV #</td><td>R2</td></tr><tr><td>ECO #</td><td>1101ECO254344</td></tr><tr><td>PAGE #</td><td>2 OF 3</td></tr></table>		DOC #	05SST13174PI004	REV #	R2	ECO #	1101ECO254344	PAGE #	2 OF 3
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<div>STEP:7 1.connect the LCD cable in the location shown in the image and add 1 piece of acetate tape to fix LCD cable. படத்தில் காட்டப்பட்டுள்ள இடத்தில் cableஐ இணைக்கவும்.</div> <div>NOTE: 1.HNS must not be protrude beyond the buckle. 2.HNS must not be overlap with the DC IN HNS. 3.HNS must not float over the vertical wall.usb</div>		<div>STEP 7 (CONTINUATION)</div> <div></div>		<div>STEP:8 1.Connect the touchpad cable properly to the touchpad connector area on the board . போர்டில் உள்ள டச் பேட் இணைப்பான் பகுதியில் டச் பேட் கேபிளை சரியாக</div> <div><div>Note: Remove the stick paper from touch pad cable</div></div>		<div>STEP:9 1.Connect the finger print Cable properly in the finger print connector area on the board. பலகையில் உள்ள விரல் அச்ச இணைப்பான் பகுதியில் விரல் அச்ச கேபிளை சரியாக</div> <div><div>Note: Remove the stick paper from fingerprint</div></div>									
<div>CHECK STEP:1 1.Ensure the LCD module assembly is completed. LCD module assembly completed என்பதை உறுதி செய்யவும்.</div>															
															
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