

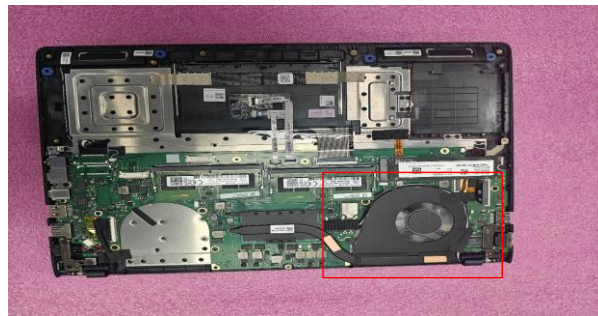
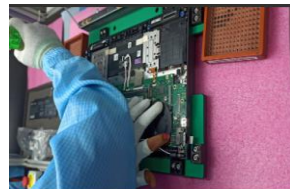

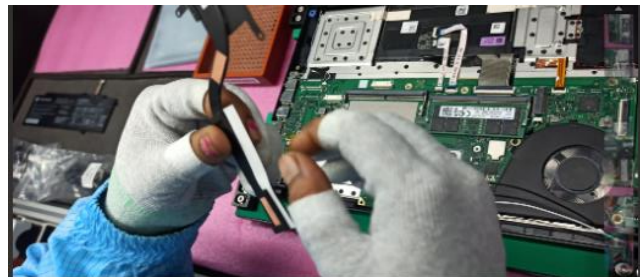


<div><div><div><div></div><div>SYRMA</div><div>SGS</div></div></div><div>FAN MODULE ASSEMBLY PROCEDURE FOR -BOXBUILD FOR TECRA A40-M</div><div>REFERENCE COPY</div></div>				DOC #	05SST13174PI006		
				REV #	R2		
				ECO #	1101ECO254344		
				PAGE #	2 OF 3		
ROHS: YES	Customer name: Dynabook	Cust Part No :PNM11G-09401V	Product Name: BOXBUILD FOR TECRA A40-M	Ref. Documents : As per IPC 610 Current Revision Class 2	Prev.Stage : SPEAKER ASSEMBLY		
		Syrma Part No : FGGDZFGEARND00001		Control Plan :05SST13174CP001	Next.Stage : MB TO FPC CABLE AND SSD ASSEMBLY		
<div><div><div><div></div><div>SAFETY PRECAUTIONS:</div><div>Use PPE for the following Instructions</div><div>* ESD Hand Gloves</div><div>* Wrist bandC</div></div></div></div>		<div>REQUIRED TOOLS :</div> <div></div> <div>Torque:1.85 kgf</div>		<div>REQUIRED MATERIAL :</div> <div><div><div>PART NO: VFANZCUSARND00002</div><div>DESC : FAN 7005 70x71x5MM 4PIN 0.8MM(MP)</div><div>PN - GX1C001AZ014</div><div>Qty: 1</div></div><div><div>PART NO: HDWRZCUSARND00080</div><div>DESC :SCREW M2 2.5x4.5x0.5MM NYLOK PN -</div><div>GX1C001AZ088</div><div>Qty:3</div></div></div>		<div><div><div><div>PART NO: HDWRZCUSARND00078</div><div>DESC :SCREW M2 4.5x4x0.5MM BK NYLOK PN -</div><div>GX1C001AZ086</div><div>Qty:3</div></div><div><div>PART NO: CONPZCUSARND00025</div><div>DESC :ACETATE CLOTH 25x15x0.1MM PN -</div><div>GX1C001AZ053</div></div><div>For Alternate Part numbers,MFR, MPN & Description refer the SAP BOM</div></div></div>	
<div>CHECK</div> <div><div>STEP:1</div><div>Take the qualified products from the previous working procedure and place them on முந்தைய வேலை நடைமுறையிலிருந்து தகுதிவாய்ந்த தயாரிப்புகளை எடுத்து அவற்றை</div></div>		<div><div>STEP:2</div><div>1.Ensure the received materials are correct as per the part number. received materials part no ன் படி correct ஆனவை என்பதை உறுதிப்படுத்தவும்.</div></div>		<div>DO</div> <div><div>STEP:1</div><div>1.Place the board in fixture Board ஐ fixture ல் வைக்கவும்.</div></div> <div></div>		<div><div>STEP:2</div><div>1.Assemble The Fan in the Right Side Correctly by shown in the image. படத்தில் காட்டப்பட்டதைப் போல Fan ஐ வலது</div></div> <div></div>	
<div><div>STEP:3</div><div>1.Connect the wire with connector. Wire-ஐ connector connect உடன் connect செய்யவும்</div></div>		<div><div>STEP:4</div><div>1.After connect the wire ,The 3 Screws are Fix in The Marking point 4,5 and 6 (Screw Size M2.0*4.5) Wire-ஐ connect செய்த பின் Marking point 4,5 மற்றும் 6-ல் screw பொறுத்த வேண்டும் (Screw Size M2.0*4.5)</div></div> <div></div>		<div><div>STEP:4(CONTINUATION)</div><div></div><div>PART NO:HDWRZCUSARND00078</div></div>		<div><div>STEP:5</div><div>1.Remove the heat tape from FIN. Fin ல் இருந்து Heat tape ஐ remove செய்ய வேண்டும் .</div></div> <div></div>	
Prepared By: SUBASRI		Reviewed by : GOWTHAMAN M		Approved By: MURALI MOHAN K			