

3/491,3rd cross, Bharathi Nagar, Arasanatty, Hosur - 635126

Report Date: 08/03/2018

starvishmechatronics@gmail.com

## SERVICE REPORT

Customer Name & Address:	M/C Type	HMC		
Avtec Limited	M/C Name	Hyundai Wia HS6300		
Punapalli, Punapalli Village, Mathagondapalli Post,	M/C Serial No.	Nil		
Hosur - 635114	Controller Name	Fanuc		
	Chargeable(Yes/no)	Yes		
Contact Person: Ramakrishnan.P	Service Date	Time in	Time out	Travel time
Designation: Engineer	13,17,18-02-2018	9.00 a.m.	8.00 p.m.	20 min
Contact No: 9080980158	22,23,24,25,26,27, 28-02-2018	9.00 a.m.	8.00 p.m.	20 min
Email id:ramakrishnan.p@avtec.in				

Service Charge: Rs.10500/day + GST@18%

## Nature of Complaint:

Abnormal noise in Spindle gear box while gear shifting.

## Details of Service Performed:

Removed gear box and found bearing abnormality for main transmission and drive end bearing.

Replaced spindle gearbox bearing.

Replaced high speed spindle back support bearing.

All other alignments done as per MTB's procedure.

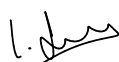
ATC alignment done and Tool change has been checked.

Checked Spindle in high and low RPM.

## Customer's Remarks:

## Service Engineer's Remarks:

Machine handed over for production.

  
Prem, Starwin, Krishna

Customer's Signature

Service Engineer's Name &amp; Signature