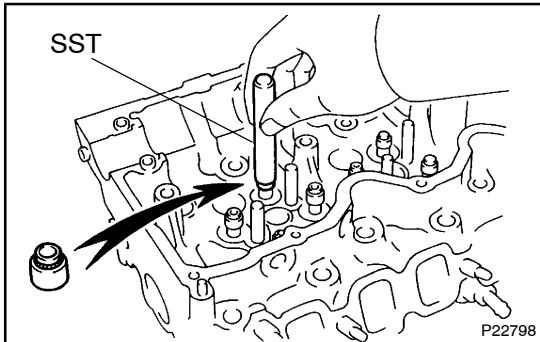


REASSEMBLY

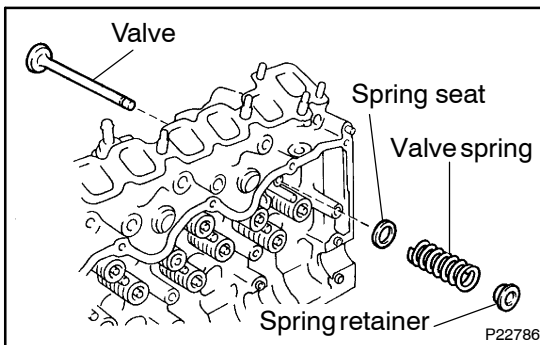
HINT:

- Thoroughly clean all parts to be assembled.
- Before installing the parts, apply new engine oil to all sliding and rotating surfaces.
- Replace all gaskets and oil seals with new ones,

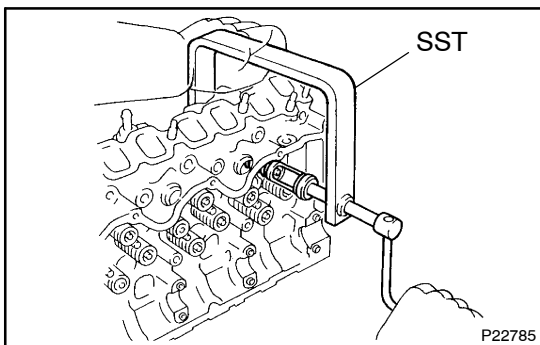


1. INSTALL VALVES

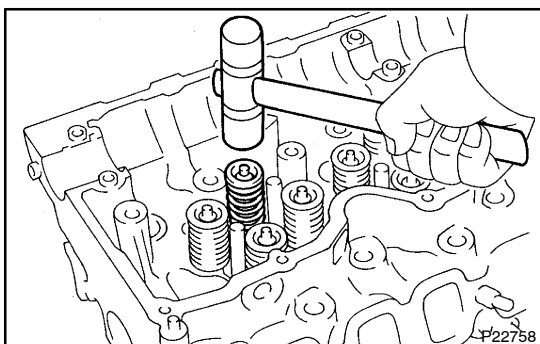
- (a) Using SST, push in a new oil seal.
SST 0920 1-41020



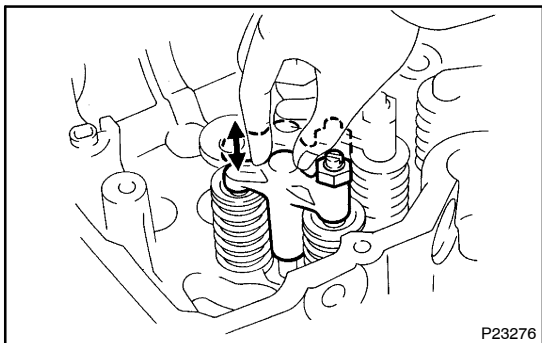
- (b) Install these parts:
(1) Valve
(2) Spring seat
(3) Valve spring
(4) Spring retainer



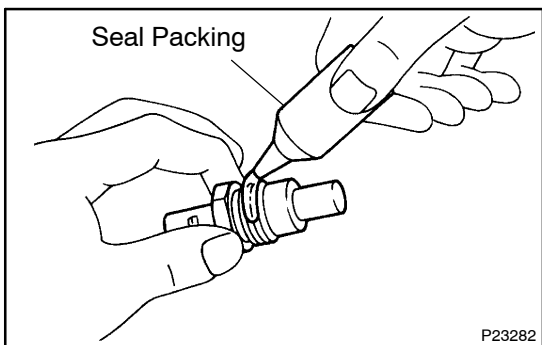
- (c) Using SST, compress the valve spring and place the 2 keepers around the valve stem.
SST 09202 -70020 (09202 -00010)



- (d) Using a plastic -faced hammer, lightly tap the valve stem tip to assure a proper fit.

**2. INSTALL VALVE BRIDGES**

- (a) Install the valve bridge.
- (b) Check that the valve bridge rotates smoothly.

**3. INSTALL WATER SENDER GAUGE**

- (a) Apply seal packing to 2 or 3 threads.
Seal packing: Part No. 08826 -00100 or equivalent
- (b) Install the sender gauge.