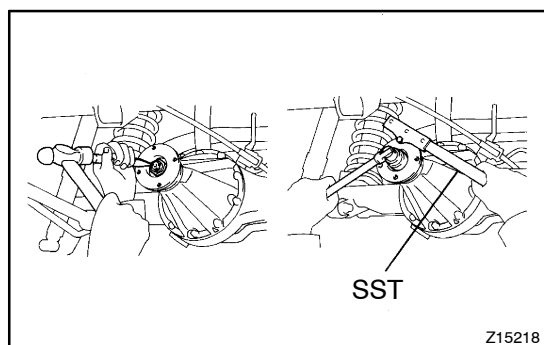


REPLACEMENT

1. DISCONNECT REAR PROPELLER SHAFT

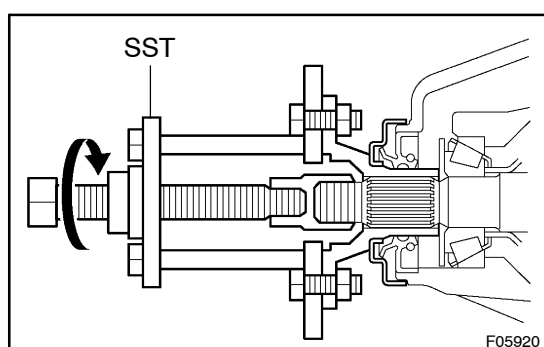
- Place matchmarks on the rear propeller shaft and companion flange.
- Remove the 4 nuts, washers, bolts and disconnect the propeller shaft.
- Support the propeller shaft securely.

2. DRAIN HYPOID GEAR OIL

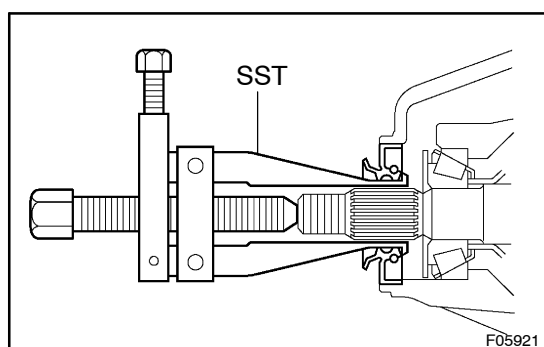


3. REMOVE COMPANION FLANGE

- Using a chisel and hammer, unstake the nut.
- Using SST to hold the flange, remove the nut.
SST 09330 -00021

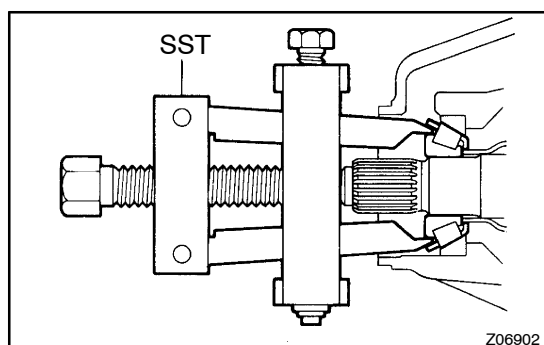


- Using SST, remove the companion flange.
SST 09950 -30010 (09951 -03010, 09953 -03010,
09954 -03010, 09955 -03030, 09956 -03040)



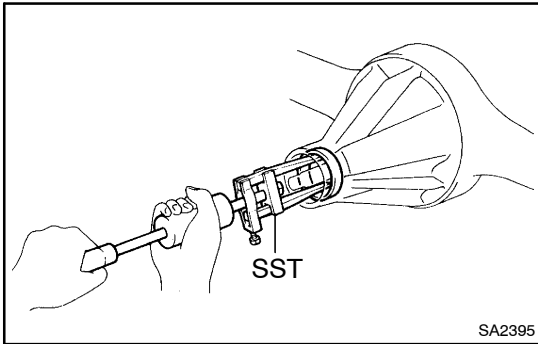
4. REMOVE OIL SEAL AND OIL SLINGER

- Using SST, remove the oil seal.
SST 09308 -10010
- Remove the oil slinger.



5. REMOVE FRONT BEARING

- Using SST, remove the front bearing from the drive pinion.
SST 09556 -22010



6. REMOVE BEARING OUTER RACE

Using SST, remove the bearing outer race.

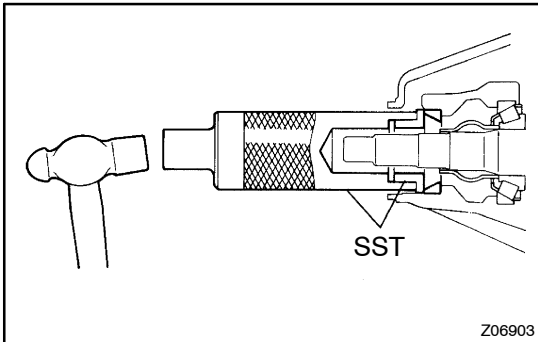
SST 09308 -00010

NOTICE:

Do not scratch the taper surface of the outer race.

7. REMOVE BEARING SPACER

8. INSTALL NEW BEARING SPACER



9. INSTALL BEARING OUTER RACE

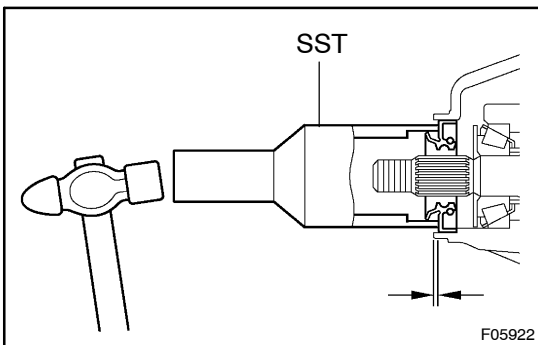
Using SST and a hammer, install the bearing outer race.

SST 09316 -60011 (09316 -00011, 09316 -00021)

10. INSTALL FRONT BEARING

11. INSTALL OIL SLINGER AND NEW OIL SEAL

- Install the oil slinger.
- Coat the hypoid gear oil to a new oil seal periphery.

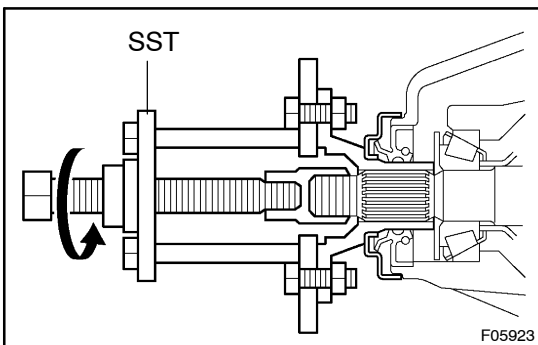


- Using SST and a hammer, install a new oil seal.

SST 09214 -76011

Oil seal drive in depth: 0.5 mm (0.020 in.)

- Coat the MP grease to the oil seal lip.

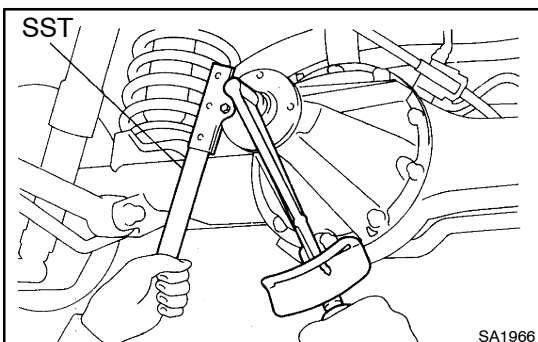


12. INSTALL COMPANION FLANGE

- Using SST, install the companion flange on the drive pinion.

SST 09950 -30010 (09951 -03010, 09953 -03010, 09954 -03010, 09955 -03030, 09956 -03040)

- Coat the threads of a new nut with hypoid gear oil LSD.



- Using SST to hold the flange, install the nut.

SST 09330 -00021

Torque: 245 N·m (2,500 kgf·cm, 181 ft·lbf)

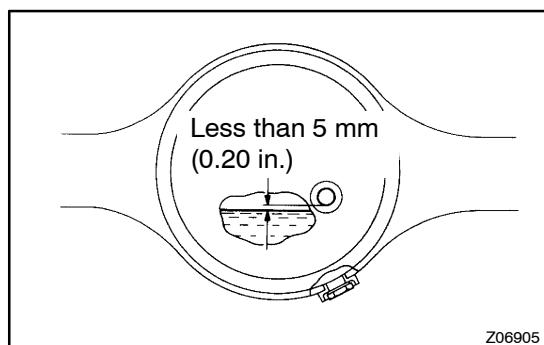
13. ADJUST DRIVE PINION PRELOAD

(See page SA-192, SA-216 or SA-240)

14. STAKE DRIVE PINION NUT**15. CONNECT REAR PROPELLER SHAFT**

- (a) Align the matchmarks on the rear propeller shaft and companion flange.
- (b) Install the 4 bolts, washers and nuts.

Torque: 106 N·m (1,080 kgf·cm, 78 ft·lbf)

**16. FILL DIFFERENTIAL WITH HYPOID GEAR OIL**

HINT:

w/ AHC System:

Set the vehicle height select switch to the "N" mode.

Torque: 49 N·m (500 kgf·cm, 36 ft·lbf)

Oil type:

w/o LSD: Hypoid gear oil API GL –5

w/LSD: Hypoid gear oil LSD API GL –5

Recommended oil viscosity:

Above –18° C (0° F) SAE 90

Below –18° C (0° F) SAE 80W –90 or 80W

Capacity:

w/ Diff. Lock: 3.20 liters (3.38 US qts, 2.82 Imp.qts)

Others: 3.30 liters (3.49 US qts, 2.90 Imp.qts)