

## INSTALLATION

### 1. INSTALL INJECTION NOZZLES

- Place 6 new gaskets and the 6 nozzle seats into the injection nozzle holes of the cylinder head.
- Using SST, install the 6 injection nozzles.  
SST 09268 -64010 (09268 -64020)

**Torque: 63.7 N·m (650 kgf·cm, 47 ft·lbf)**

**HINT:**

Australia A/T:

Install the injection nozzle either with the combination (A) or (B).

**(A)**

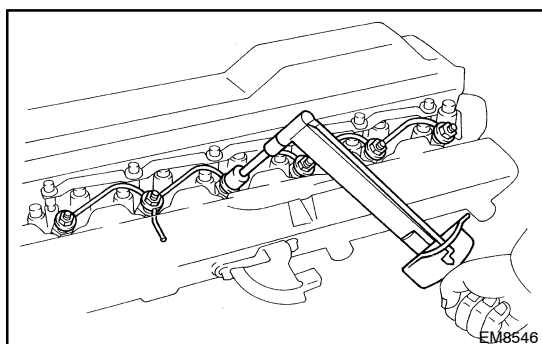
Cylinder	Indication ring
1, 2 and 3	White
4, 5 and 6	Brown

**(B)**

Cylinder	Indication ring
1, 2 and 3	Brown
4, 5 and 6	White

**NOTICE:**

**Over torquing could cause nozzle deformation and needle adhesion or other defects.**

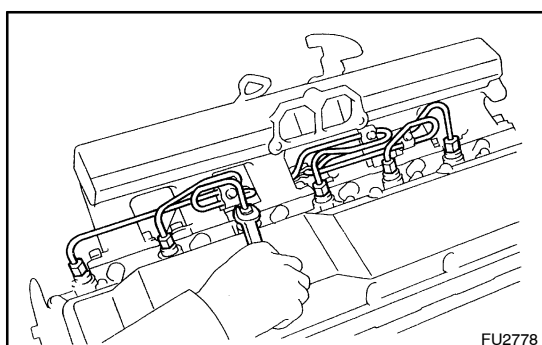


### 2. INSTALL NOZZLE LEAKAGE PIPE

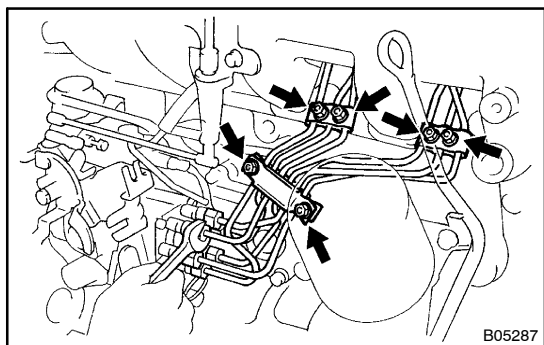
- Install 6 new gaskets and the leakage pipe with the 6 nuts.  
**Torque: 29.4 N·m (300 kgf·cm, 22 ft·lbf)**
- Connect the fuel return hose to the leakage pipe.

### 3. INSTALL INJECTION PIPES

- Place the 2 injection pipe clamps on the intake manifold.
- Attach the 6 injection pipes to the injection nozzles and injection pump.



- Tighten the 6 union nuts to the injection nozzle.  
**Torque: 14.7 N·m ( 150 kgf·cm, 11 ft·lbf)**



- (d) Tighten the 6 union nuts to the injection pump.  
**Torque: 14.7 N·m (150 kgf·cm, 11 ft·lbf)**
- (e) install the 2 clamps with the 2 nuts  
**Torque: 6.4 N·m (65 kgf·cm, in.·lbf)**
- (f) install the 2 clamps with the 4 nuts  
**Torque: 6.4 N·m (65 kgf·cm, in.·lbf)**
- 4. **INSTALL INTAKE PIPE (See page EM-66)**
- 5. **START ENGINE AND CHECK FOR FUEL LEAKAGE**