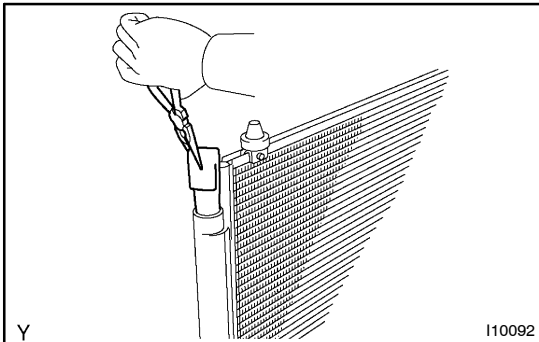


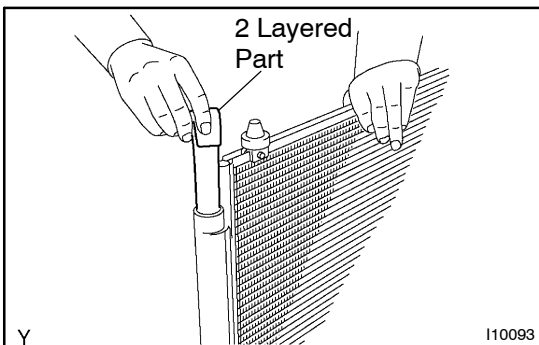
## REPLACEMENT

### REPLACE DRYER FROM MODULATOR

- (a) Using a hexagon wrench ( 10 mm, 0.39 in.), remove the cap from the modulator.
- (b) Remove the filter from the modulator.



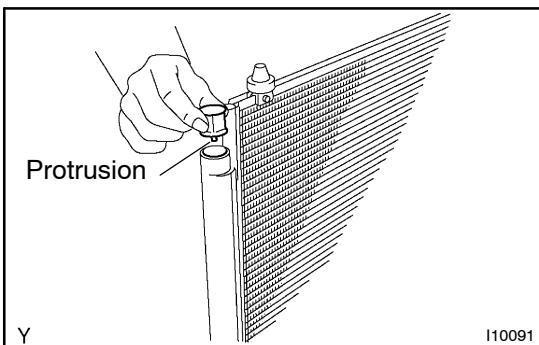
- (c) Using pliers, remove the dryer.



- (d) Insert a new dryer into the modulator.

#### NOTICE:

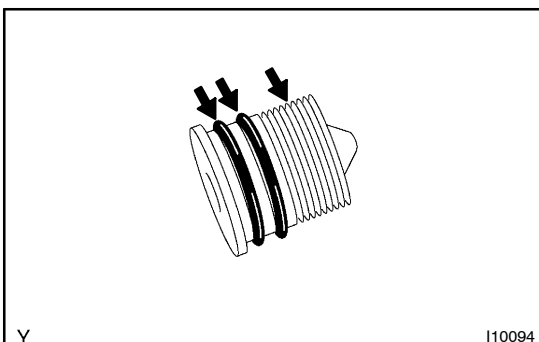
- **Do not remove the dryer from a vinyl bag until inserting it into the modulator.**
- **Install the dryer with its 2 layered part faced upward to the modulator.**



- (e) Insert the filter into the modulator.

#### NOTICE:

**Install the filter with its protrusion faced downward to the modulator.**



- (f) Install the cap to the modulator.  
(1) Apply compressor oil to the O -rings and screw part of the cap.

**Compressor oil: ND -OIL 8 or equivalent**

- (2) Using a hexagon wrench ( 10 mm, 0.39 in.), install the caps.

**Torque: 12.3 N·m ( 125 kgf·cm, 9 ft·lbf)**