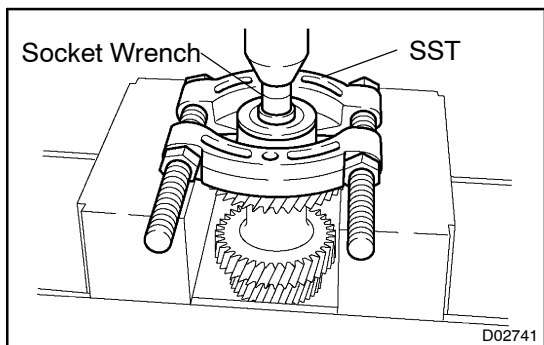


DISASSEMBLY

REMOVE COUNTER GEAR FRONT BEARING AND SIDE RACE

- (a) Using a snap ring expander, remove the snap ring.



- (b) Using SST and a socket wrench, remove the bearing.
SST 09950 -00020
- (c) Remove the side race.