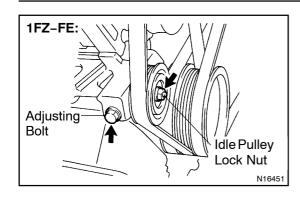
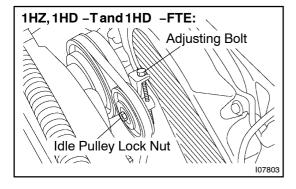
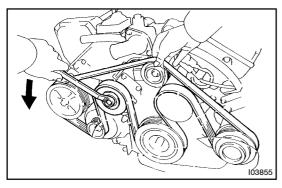
AC1RR-01







## INSTALLATION

1. Except 2UZ -FE Engine: INSTALL DRIVE BELT

(a) Tighten the idle pulley lock nut temporarily.

Torque: 2.5 N·m (25 kgf·cm, 22 in.·lbf)

(b) Install drive belt.

(c) Using a adjusting bolt, adjust drive belt tension.

**Drive belt tension:** 

1FZ-FE Engine:

New belt: 373 - 608 N (38 - 62 kgf) Used belt: 196 - 392 N (20 - 40 kgf)

1HZ and 1HD -TEngine:

New belt: 373 - 608 N (38 - 62 kgf) Used belt: 196 - 392 N (20 - 40 kgf)

1HD-FTE Engine:

New belt: 520 - 755 N (53 - 77 kgf) Used belt: 196 - 392 N (20 - 40 kgf)

(d) Tighten the idle pulley lock nut.

Torque: 39 N·m (400 kgf·cm, 29 ft·lbf)

## 2.2UZ -FE Engine:

## **INSTALL DRIVE BELT**

Turn the drive belt tensioner counterclockwise then install the drive belt.