



## REPLACEMENT

### INSTALL INTAKE HEATER AND DIESEL THROTTLE

- (a) Install the 2 gaskets and the intake heater.
- (b) Install the diesel throttle with the 3 bolts and 2 nuts.

#### Torque:

**A: 19.6 N·m (200 kgf·cm, 14 ft·lbf)**

**B: 7.5 N·m (75 kgf·cm, 66 in·lbf)**

- (c) Connect the VSV hose to the head cover.
- (d) Connect the lead wire to the intake heater.