

REMOVAL

1. REMOVE NO. 1 ENGINE UNDER COVER

Remove the 6 bolts.

2. REMOVE NO.2 ENGINE UNDER COVER

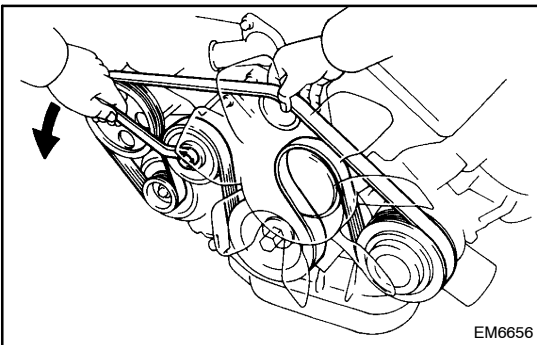
Remove the 8 bolts.

3. REMOVE RH REAR ENGINE UNDER COVER

Remove the 5 clips.

4. REMOVE AIR CLEANER ASSEMBLY WITH AIR CLEANER HOSE

- (a) Disconnect the MAF meter connector.
- (b) Loosen the clamp.
- (c) Remove the 3 bolts.



5. REMOVE DRIVE BELT

Loosen the drive belt tension by turning the drive belt tensioner counterclockwise, and remove the drive belt.

6. DISCONNECT 2 VACUUM HOSES

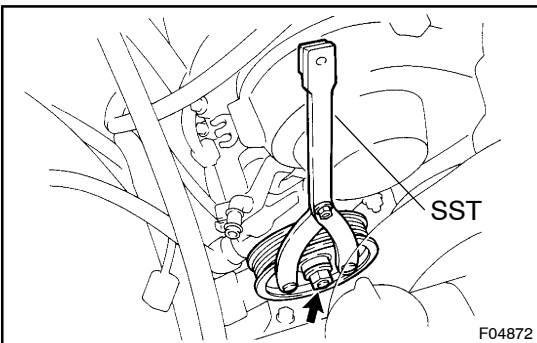
Remove the 2 clips.

7. DISCONNECT RETURN HOSE

Remove the clip.

8. REMOVE PRESSURE FEED TUBE

Remove the union bolt and 2 gaskets.



9. REMOVE VANE PUMP PULLEY

Using SST, stop the pulley rotating and remove the pulley set nut.

SST 09960 –10010 (09962 –01000, 09963 –01000)

10. REMOVE PS VANE PUMP ASSEMBLY

Remove the 2 bolts and nut.