

## REMOVAL

### 1. Independent Front Suspension:

#### REMOVE NO. 1 AND NO.2 ENGINE UNDER COVERS

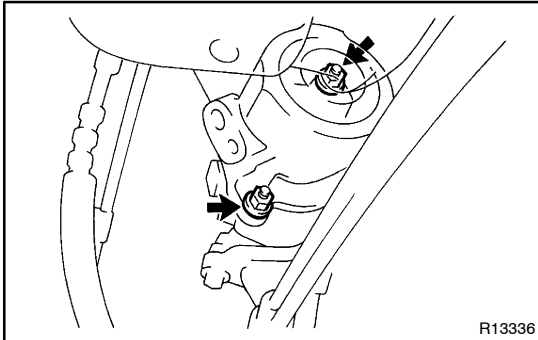
- (a) Remove the 8 bolts and No.2 under cover.
- (b) Remove the 6 bolts and No. 1 under cover.

### 2. DISCONNECT RETURN HOSE

Remove the clip.

### 3. DISCONNECT PRESSURE FEED TUBE

Remove the union bolt and 2 gaskets.



### 4. REMOVE PS VANE PUMP ASSEMBLY

- (a) Remove the 2 nuts.
- (b) Remove the O -ring from the vane pump assembly.