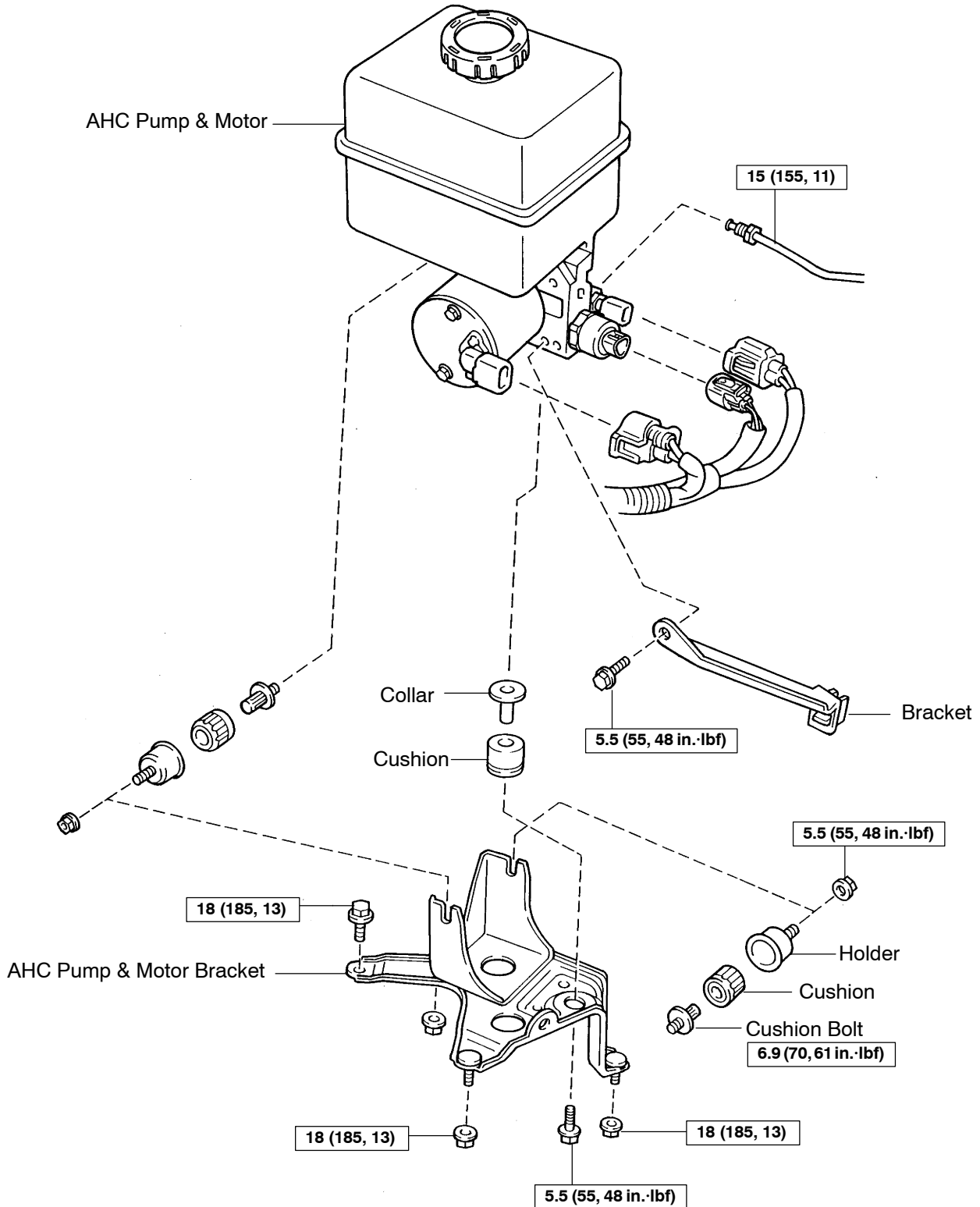


ACTIVE HEIGHT CONTROL PUMP & MOTOR (Independent Front Suspension)

COMPONENTS

SA19W-03

LHD



N : Specified torque

F13419

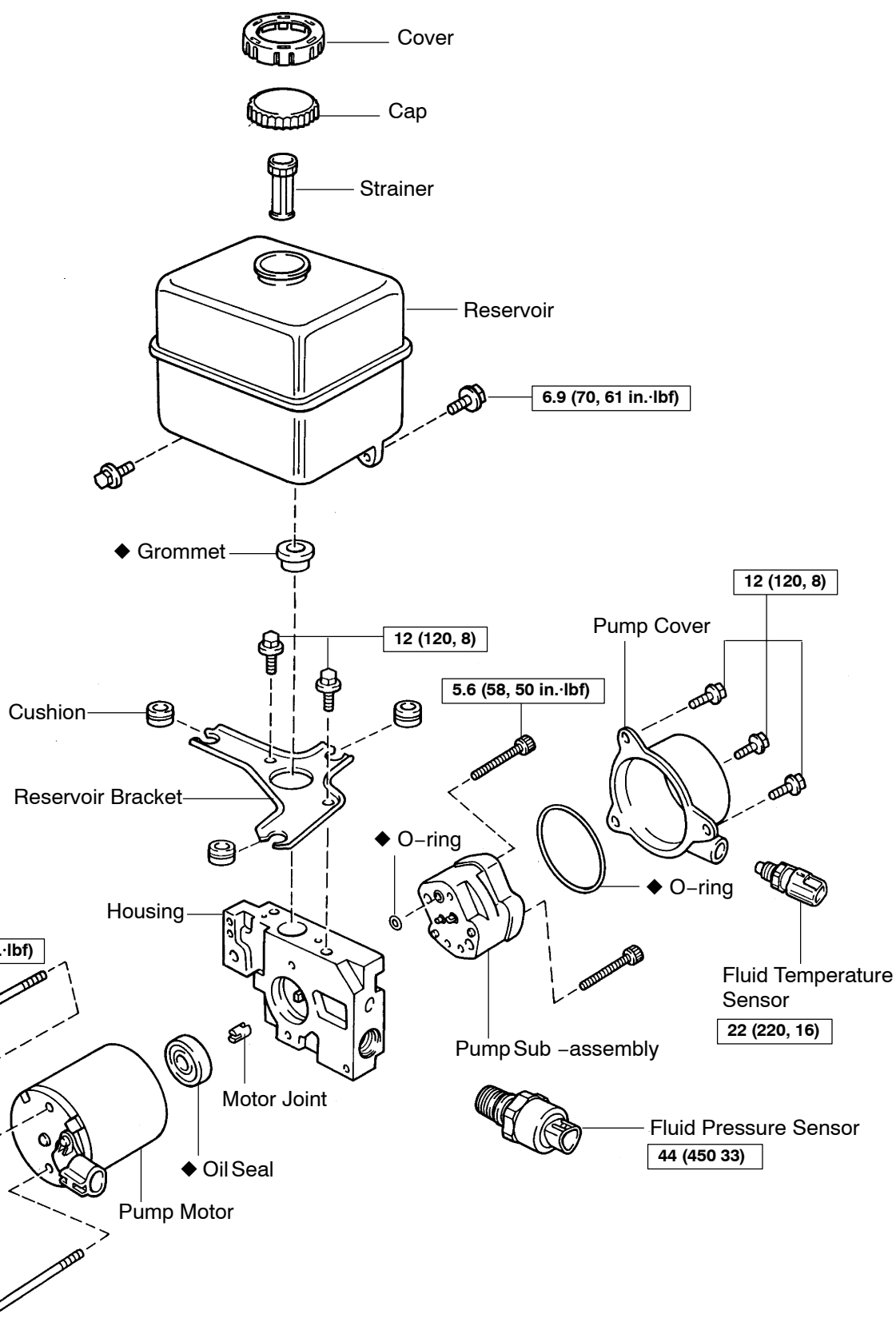
This diagram illustrates the assembly of the AHC Pump & Motor. The main components shown are:

- AHC Pump & Motor**: The central component, a rectangular unit with a circular top and a mounting bracket on the side.
- AHC Pump & Motor Bracket**: A metal bracket that supports the pump and motor unit.
- Holder**: A small component that fits into the bracket.
- Cushion**: A small, cylindrical component that fits into the bracket.
- Collar**: A small, cylindrical component that fits onto the bracket.
- Cushion Bolt**: A bolt used to secure the assembly.

The diagram includes torque specifications for the bolts:

- 5.5 (55, 48 in.-lbf)**: Torque for the bolt securing the Holder.
- 6.9 (70, 61 in.-lbf)**: Torque for the Cushion Bolt.
- 18 (185, 13)**: Torque for the bolts securing the AHC Pump & Motor Bracket.
- 5.5 (55, 48 in.-lbf)**: Torque for the bolt securing the AHC Pump & Motor.

IN



N·m (kgf·cm, ft·lbf) : Specified torque

◆ Non-reusable part

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