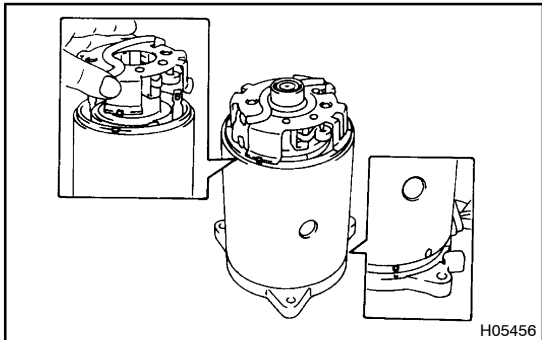


## REASSEMBLY

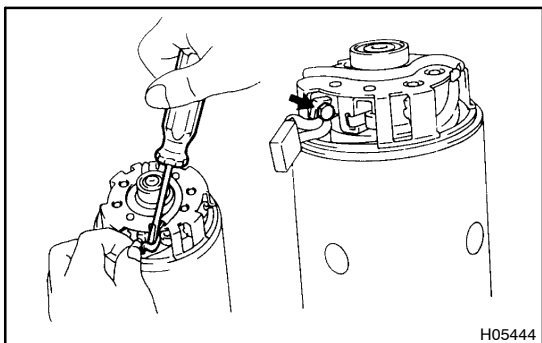
### 1. INSTALL ARMATURE AND YOKE TO END FRAME

- (a) Apply high temperature grease to the inside of the end frame bushing.
- (b) Install the armature to the end frame.



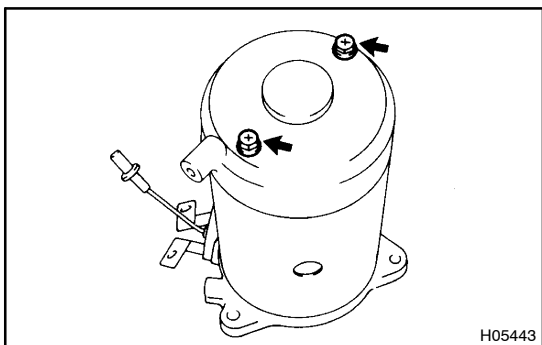
### 2. INSTALL YOKE SUB –ASSEMBLY AND BRUSH HOLDER

Align the alignment mark, install the yoke sub –assembly to the end frame and brush holder to the yoke sub –assembly.



### 3. INSTALL BRUSH

Torque: 3.4 N·m (35 kgf·cm, 30 in·lbf)



### 4. INSTALL COMMUTATOR END FRAME

- (a) Apply MP grease to a new O –ring.
- (b) Install a new O –ring on the yoke.
- (c) Torque the 2 bolts.

Torque: 7.6 N·m (78 kgf·cm, 68 in·lbf)