

# James D. Beebe

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## Supervisor / Tool & Die Maker / Machinist

### SKILLS

CNC Machining	Set-up and operation <ul style="list-style-type: none"><li>▪ Mills: 3-, 4-, and 5-axis</li><li>▪ Lathes: 2- and 4-axis</li><li>▪ Wire EDM</li><li>▪ Waterjet</li><li>▪ Some experience with laser</li><li>▪ Swiss turning machines</li></ul>	Controls <ul style="list-style-type: none"><li>▪ Fanuc</li><li>▪ Okuma</li><li>▪ Vickers</li><li>▪ Hurco</li><li>▪ Siemens</li><li>▪ Heidenhain</li></ul>	Programming Software <ul style="list-style-type: none"><li>▪ MasterCam 6 for wire</li><li>▪ MasterCam X for mill</li><li>▪ Microsoft Notepad</li></ul>
Manual Machining	Set-up and operation <ul style="list-style-type: none"><li>▪ Mills: vertical, horizontal, die</li><li>▪ Lathes: engine, turret</li><li>▪ Surface grinders</li></ul>	Additional Related Skills	<ul style="list-style-type: none"><li>▪ Machine maintenance</li><li>▪ Stamping die maintenance</li><li>▪ Some experience with injection molds</li></ul>
Shop Operations	Background in: <ul style="list-style-type: none"><li>▪ ISO 9001/QS 9000 Quality Management Systems</li><li>▪ Kaizen/Lean Manufacturing/5S Methodologies</li></ul>	Office Software	<ul style="list-style-type: none"><li>▪ SAP</li><li>▪ Excel</li><li>▪ Word</li><li>▪ PowerPoint</li></ul>

### EXPERIENCE

<b>Machine Shop Supervisor</b>  <b>Other Positions held:</b> <ul style="list-style-type: none"><li>▪ Machine shop foreman (2019-2020)</li><li>▪ Machine shop lead (2016 – 2019)</li><li>▪ CNC Machinist (2013 – 2016)</li></ul>	<b>Multivac US</b> <b>Kansas City, MO</b> September 23, 2013 – August 26, 2021 <ul style="list-style-type: none"><li>▪ Supervision of second and third shifts<ul style="list-style-type: none"><li>♦ Various degrees of responsibility, position-dependent</li></ul></li><li>▪ Set-up, operation, troubleshooting, and maintenance of 5-axis horizontal mill with automated loading system</li></ul>
<b>CNC Machinist</b>	<b>Production Machining Company</b> <b>Terre Haute, IN</b> October 4, 2010 – September 6, 2013 <ul style="list-style-type: none"><li>▪ Programming, set-up, and operation of CNC lathes and mills.</li><li>▪ Some manual machine work.</li></ul>
<b>Tool and Die Maker</b>	<b>Orion Fittings</b> <b>Kansas City, KS</b> May 5, 2008 – September 17, 2010 <ul style="list-style-type: none"><li>▪ Tool and die work (stamping dies, injection molds)</li><li>▪ CNC lathe set-up and operation</li><li>▪ CNC mill set-up and operation</li><li>▪ CNC mill programming with Mastercam X</li></ul>
<b>Tool and Die Maker</b> Second shift supervisor	<b>A &amp; E Custom Manufacturing Technologies</b> <b>Kansas City, KS</b> March 20, 2000 – May 1, 2008 <ul style="list-style-type: none"><li>▪ Tool and die work (stamping dies, forming dies)</li><li>▪ CNC mill programming, set-up, and operation</li><li>▪ Wire EDM programming, set-up, operation, and maintenance</li><li>▪ Second shift supervisor for approximately 16 months</li></ul>

*"Be a yardstick of quality. Some people aren't used to an environment where excellence is expected."*

- Steve Jobs