**James D. Beebe**

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**Supervisor / Tool & Die Maker / Machinist**

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| SKILLS | | | | | |
| CNC Machining | Set-up and operation   * Mills: 3-, 4-, and 5-axis * Lathes: 2- and 4-axis * Wire EDM * Waterjet * Some experience with laser * Swiss turning machines | | Controls   * Fanuc * Okuma * Vickers * Hurco * Siemens * Heidenhain | Programming Software   * MasterCam 6 for wire * MasterCam X for mill * Microsoft Notepad | |
| Manual Machining | Set-up and operation   * Mills: vertical, horizontal, die * Lathes: engine, turret * Surface grinders | | Additional Related Skills | * Machine maintenance * Stamping die maintenance * Some experience with injection molds | |
| Shop Operations | Background in:   * ISO 9001/QS 9000 Quality Management Systems * Kaizen/Lean Manufacturing/5S Methodologies | | | Office  Software | * SAP * Excel * Word * PowerPoint |
|  |  | |  |  | |
| EXPERIENCE | | | | | |
| **Machine Shop Supervisor**  **Other Positions held:**   * Machine shop foreman (2019-2020) * Machine shop lead (2016 – 2019) * CNC Machinist (2013 – 2016) | | **Multivac US**  **Kansas City, MO**  September 23, 2013 – August 26, 2021   * Supervision of second and third shifts   + Various degrees of responsibility, position-dependent * Set-up, operation, troubleshooting, and maintenance of 5-axis horizontal mill with automated loading system | | | |
| **CNC Machinist** | | **Production Machining Company**  **Terre Haute, IN**  October 4, 2010 – September 6, 2013   * Programming, set-up, and operation of CNC lathes and mills. * Some manual machine work. | | | |
| **Tool and Die Maker** | | **Orion Enterprises**  **Kansas City, KS**  May 5, 2008 – September 17, 2010   * Tool and die work (stamping dies, injection molds) * CNC lathe set-up and operation * CNC mill set-up and operation * CNC mill programming with Mastercam X | | | |
| **Tool and Die Maker**  Second shift supervisor | | **A & E Custom Manufacturing Technologies**  **Kansas City, KS**  March 20, 2000 – May 1, 2008   * Tool and die work (stamping dies, forming dies) * CNC mill programming, set-up, and operation * Wire EDM programming, set-up, operation, and maintenance * Second shift supervisor for approximately 16 months | | | |

*“Be a yardstick of quality. Some people aren’t used to an environment where excellence is expected.”*

* *Steve Jobs*