

# Techno-economic Analysis of a Nuclear-Wind Hybrid System with Hydrogen Co-production

Tian Zhang

# Outline

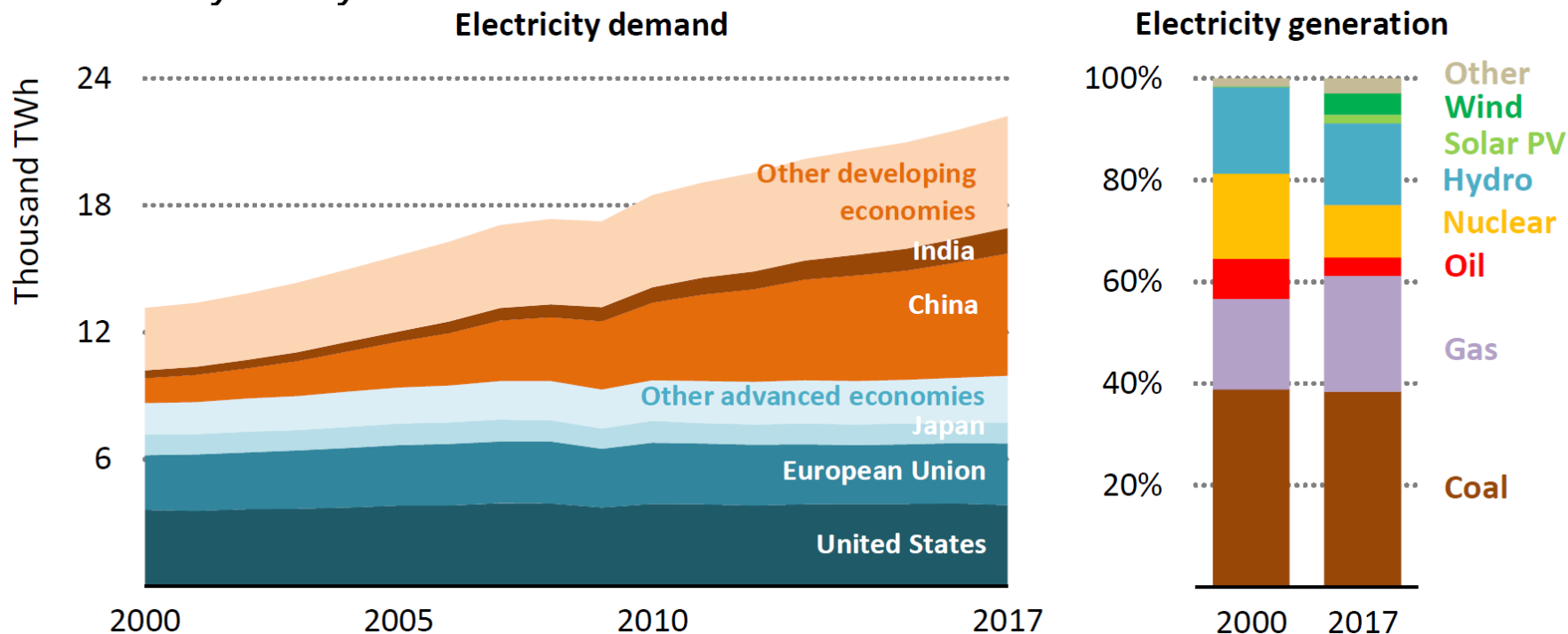
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- Introduction
- Hybrid Energy System
- Modelling Approach
- Results & Discussion
- Conclusions

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# Introduction

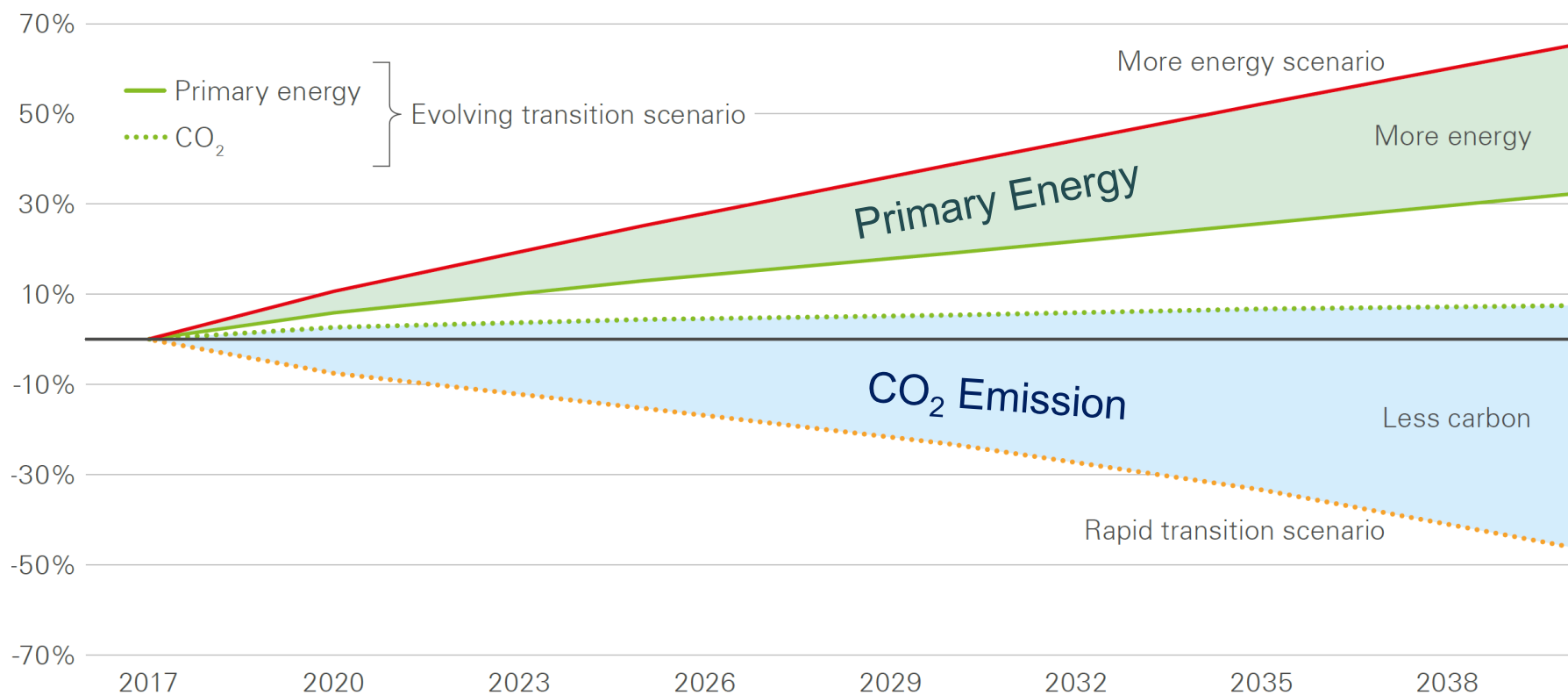
## Electricity Today



- Electricity demand kept increasing in last 20 years
- Energy mix structure has changed to have more renewables

# Introduction

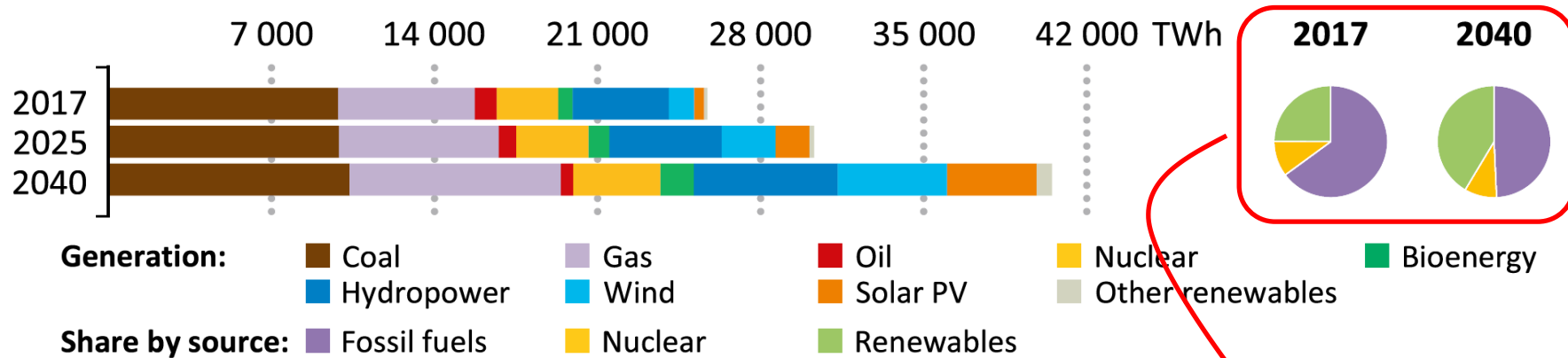
## More Energy and Less Carbon Emission Scenarios



# Introduction

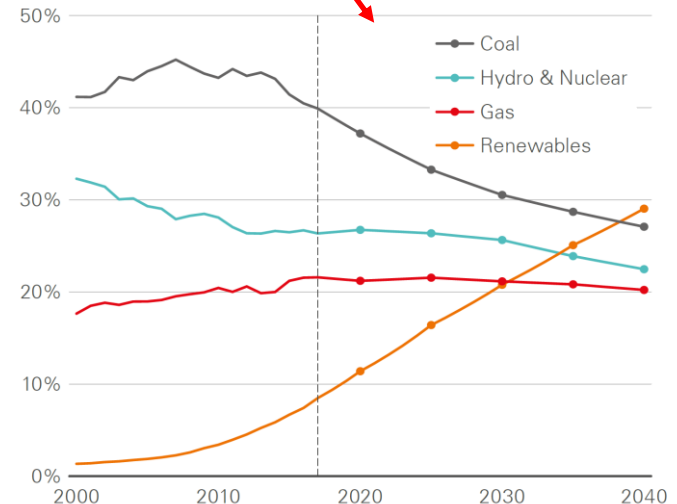
## Changes of Primary Sources in Future Energy Mix

*Electricity generation mix and share by source in a possible scenario*



## Dramatic Increment of Renewables in Future Energy Mix:

- Reduce green house gas emission significantly
- Increase variability and uncertainty of the power system

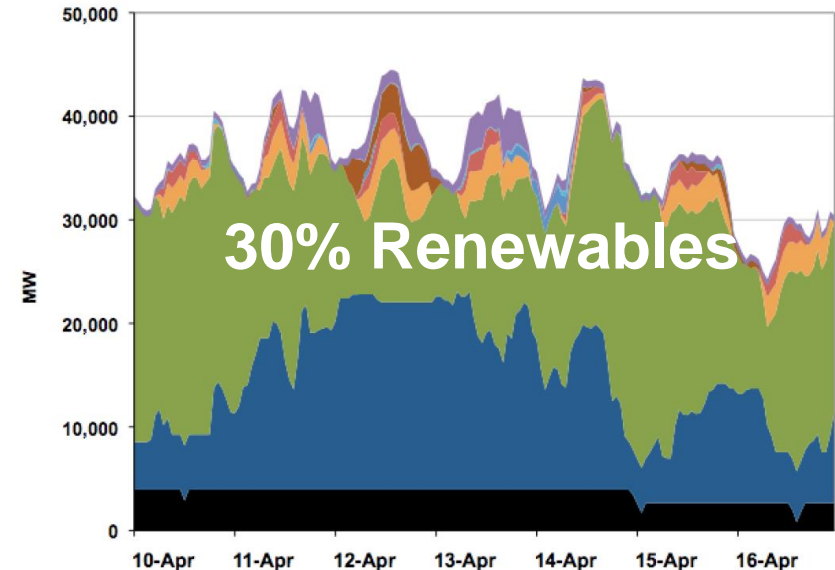
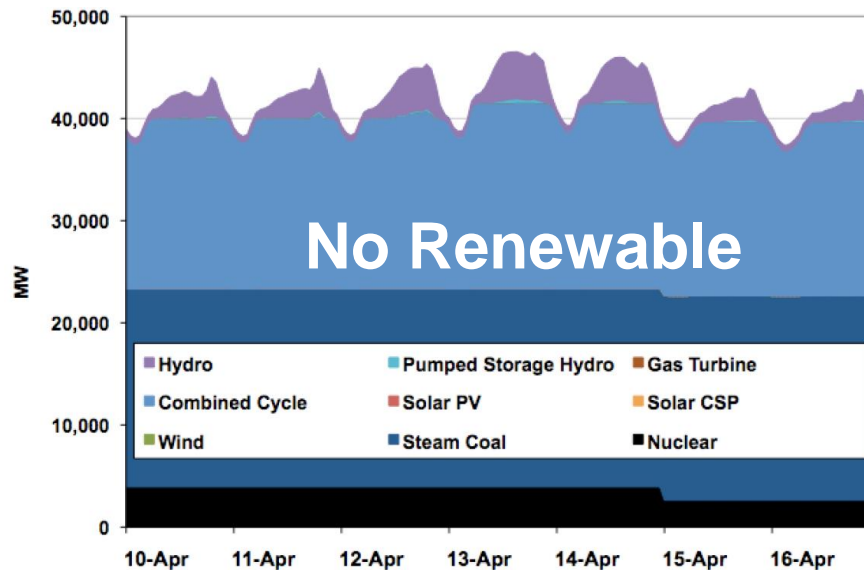


HyNuReCT Version 1.0, 2020

# Introduction

## *Non-Dispatchable of Renewables Challenges the Grid*

*Grid balance in the hardest week of year 2006<sup>[4]</sup>*



- More frequent occurrences of extreme electricity prices
- Reduced baseload generator market size, and associated baseload generator output reductions.

⇒ Low capital deployment efficiencies and declining of baseload technologies<sup>[5]</sup>

- Introduction
- **Hybrid Energy System**
- Modelling Approach
- Results & Discussion
- Conclusions

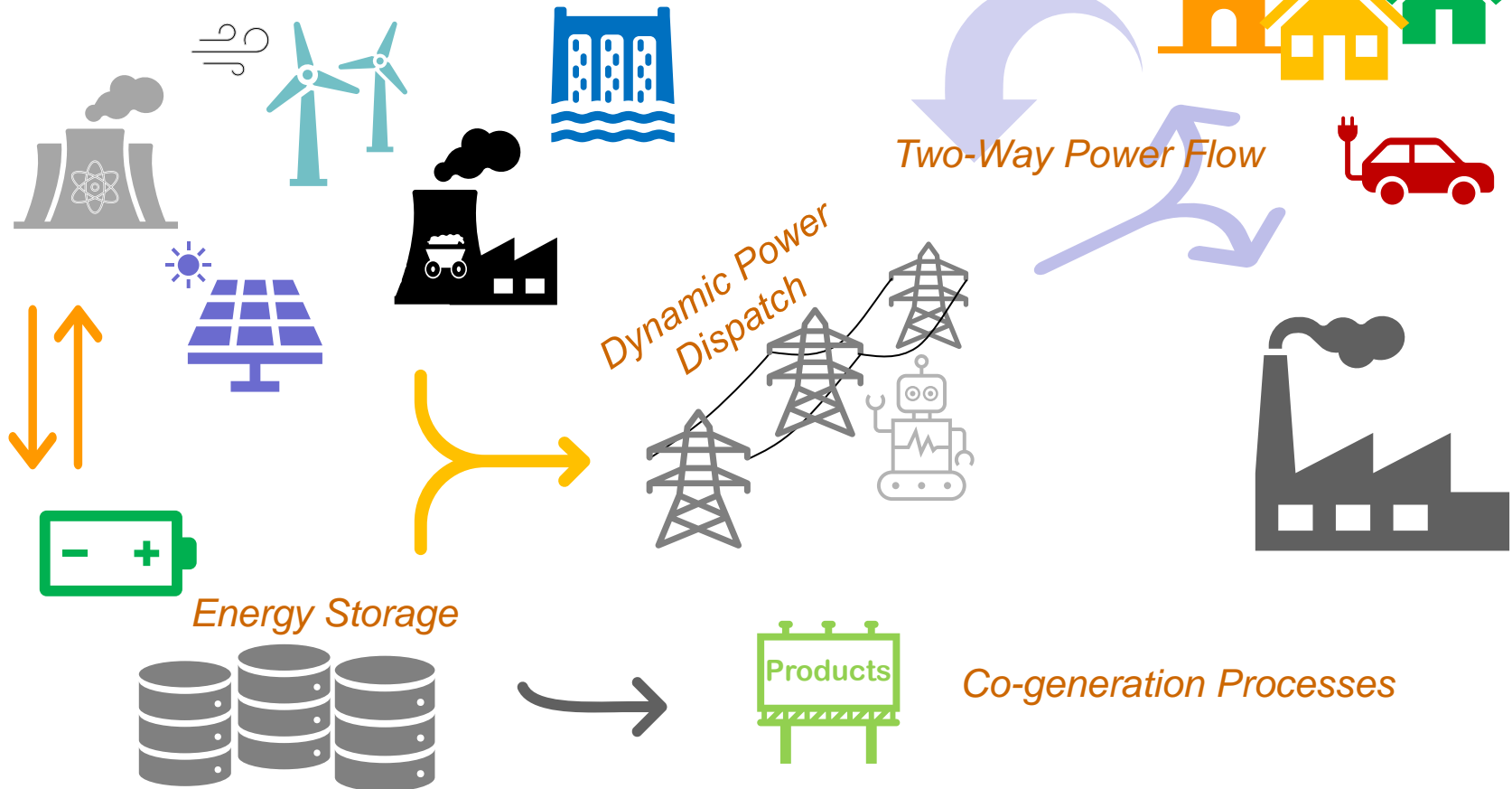


# Hybrid Energy System

*Grid in Future*

*Active Customers*

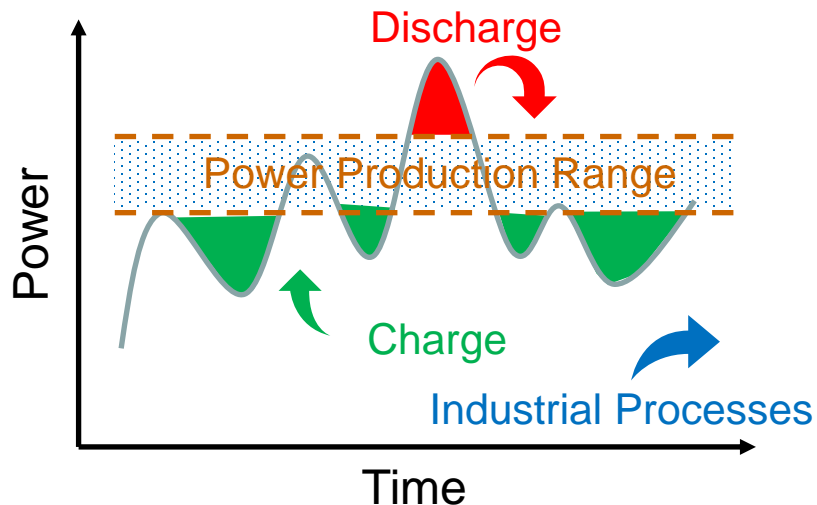
*Distributed Power Generation*



# Hybrid Energy System

## *Definition and Advantage of Hybrid Energy Systems*

### Hybrid Energy Systems<sup>[6]</sup>



- Combine two or more forms of energy generation, storage, or end-use technologies
- Deliver a boatload of benefits compared with single source systems

A well-designed hybrid energy system can<sup>[7]</sup>:

- Reduces greenhouse gas emission by reducing conventional power sources
- Reliable grid demand dispatch off the grid
- Economically effective with high renewable energy penetration

# Hybrid Energy System

## Hybrid Nuclear-Renewable System

### Nuclear Energy<sup>[5]</sup>

- Sustainable, efficient and reliable, low-carbon base-load electricity source
- Large capital costs and low fuel costs require a high capacity factor
- Small Modular Reactor (SMR) designs offer flexibilities of scaling the system

### Examples of Hybrid Nuclear-Renewable System<sup>[8]</sup>

Resources	Coupling Method	Storage Mode	Products
Nuclear and biomass	Thermal	Chemical	Electricity, biofuels
Nuclear and wind energy	Electrical	Hydrogen	Electricity, hydrogen
Nuclear and CSP	Thermal	Thermal	Electricity, heat
Nuclear, wind energy, and natural gas	Electrical and thermal	Chemical	Electricity, chemical products, diesel fuel

- *Will the system work as it is expected to?*
- *Does the hybrid system pay off?*

# Hybrid Energy System

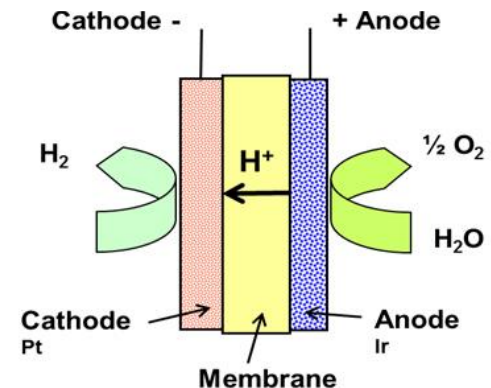
## Hybrid Nuclear-Renewable System

### Hydrogen Production and Electricity Conversion<sup>[9][10]</sup>

Technology	Temp. Range	Cathodic Reaction	Charge Carrier	Anodic Reaction
Alkaline electrolysis	40 – 90°C	$2H_2O + 2e^- \rightarrow H_2 + 2OH^-$	$OH^-$	$2OH^- \rightarrow \frac{1}{2}O_2 + H_2O + 2e^-$
Membrane electrolysis	20 – 100°C	$2H^+ + 2e^- \rightarrow H_2$	$H^+$	$H_2O \rightarrow \frac{1}{2}O_2 + 2H^+ + 2e^-$
High temp. electrolysis	700 – 1000°C	$H_2O + 2e^- \rightarrow H_2 + O^{2-}$	$O^{2-}$	$O^{2-} \rightarrow \frac{1}{2}O_2 + 2e^-$

- Compact design
- High efficiency
- Fast response
- Easy to balance

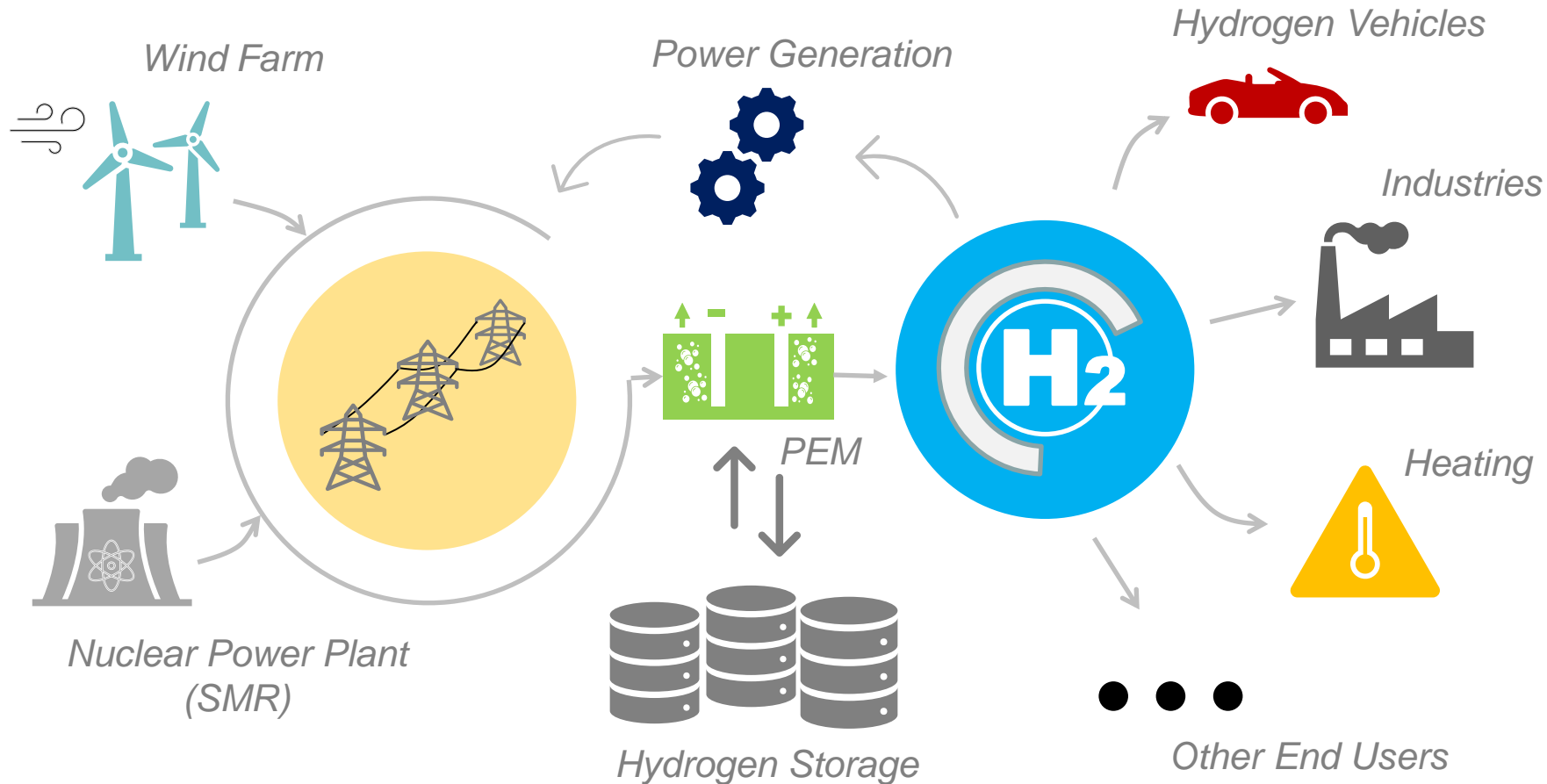
Fit to Light Water  
Reactor Operation  
Condition




Schematic of membrane electrolysis<sup>[10]</sup>

# Hybrid Energy System

## *Hybrid Nuclear-Wind System with Hydrogen Co-production*



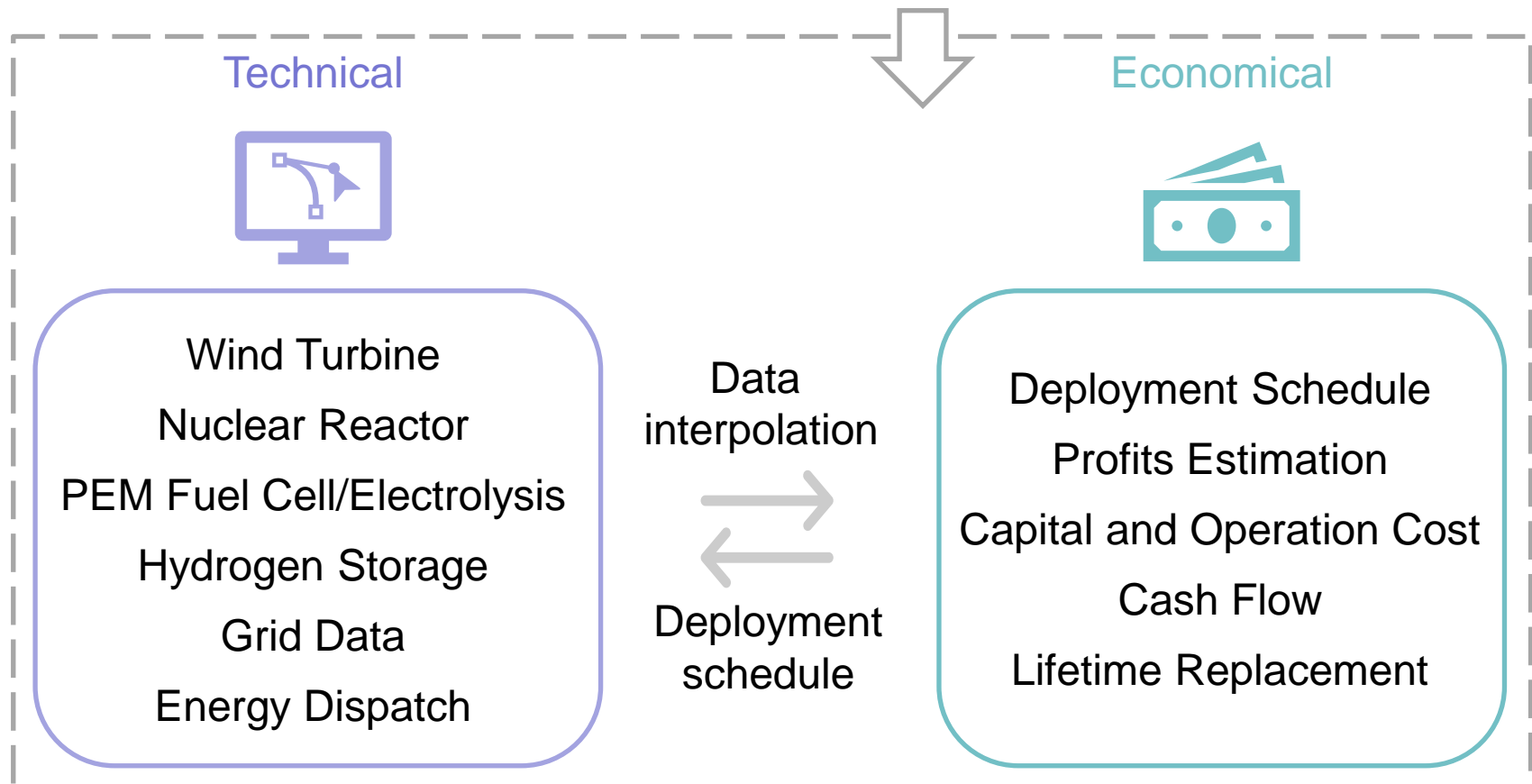
PEM: Proton-Exchange Membrane fuel cell/electrolysis

- Introduction
  - Hybrid Energy System
  - **Modelling Approach** 
  - Results & Discussion
  - Conclusions
- Modelling Strategy
  - Code Introduction
  - Technical Models
  - Economic Models
  - Techno-economic Coupling
  - Optimization Scheme

# Modelling Approach

## Modelling Strategy

System Scale Optimization on Grid  
Demand Fitting and Economic Return

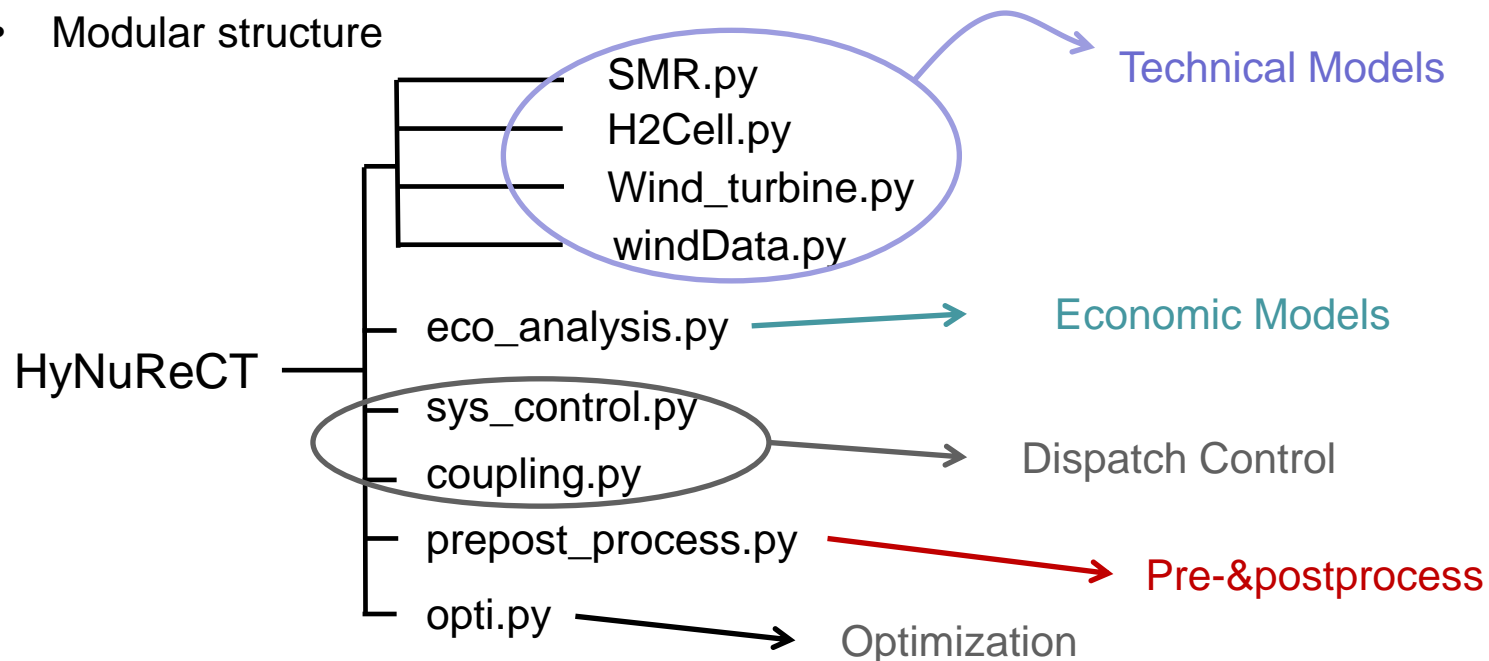


# Modelling Approach

## Code Development

HyNuReCT: Hybrid Nuclear Renewable Coupling Tools

- Self-developed code for this work in Python3
- Open source under GPLv3 license
- Accessible via github (<https://github.com/tzhang0475/HyNuReCT>)
- Modular structure



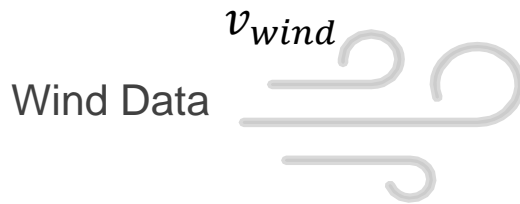


# Modelling Approach

## Wind Energy

### Wind Farm

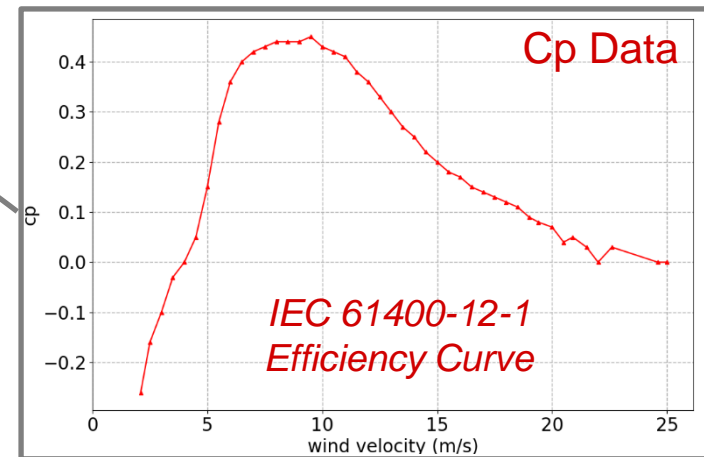
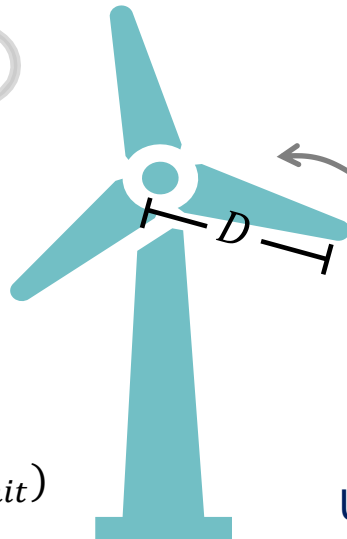
- Wind turbine works within user-defined cut-in and cut-out range
- Power limit  $P_{limit}$  is set by user to limit the maximum output



### Power of Wind<sup>[11]</sup>

$$P_{wind} = \frac{1}{2} \rho_{air} \pi \left(\frac{D}{2}\right)^2 v_{wind}^3$$

$$P_{turbine} = \min(C_p P_{wind}, P_{limit})$$



User defined curve or default IEC curve<sup>[12]</sup>



*Wind Farm = Wind Turbine × Installed Units*

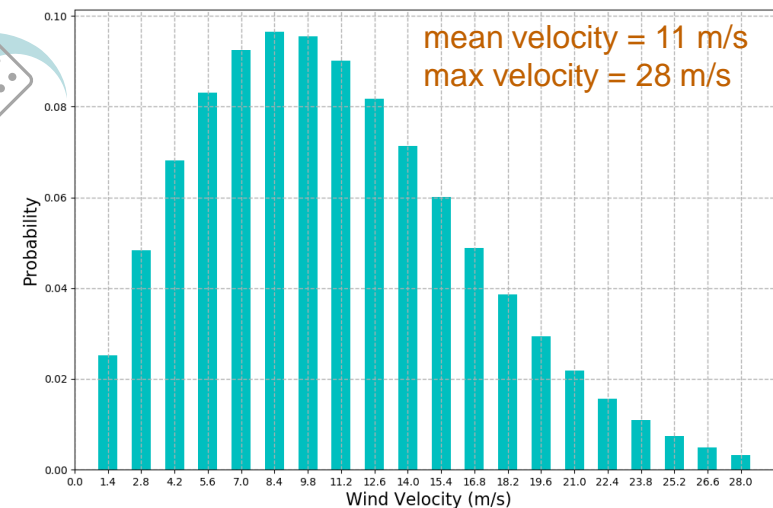
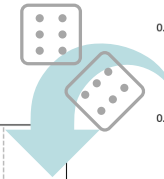
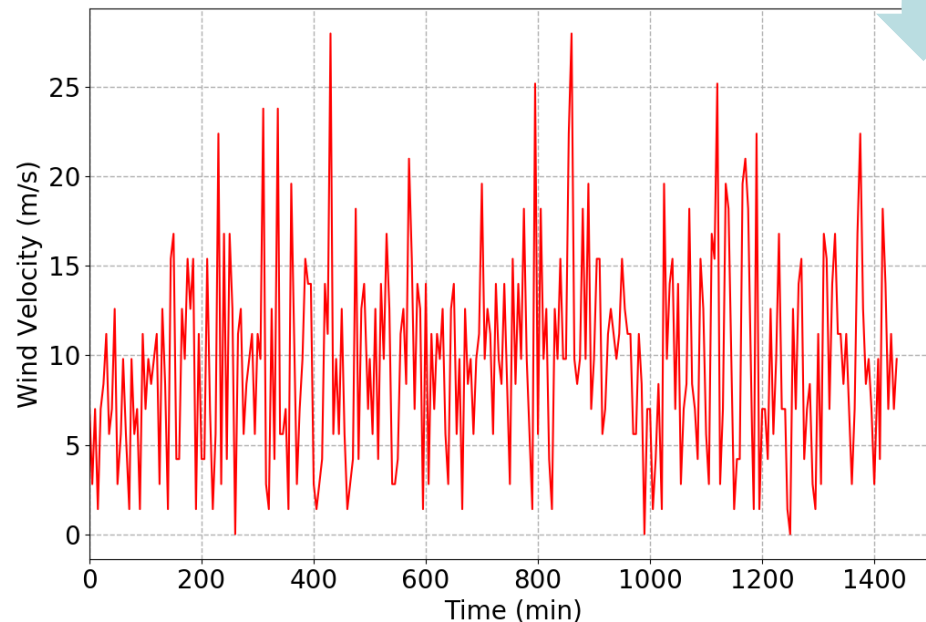
# Modelling Approach

## Wind Energy

### Wind Data<sup>[13]</sup>

- Rayleigh probability distribution according to mean and maximum wind velocity
- Time dependent velocity generated according to probability density function
- Read from data file is also possible

Wind velocity in a day as an example



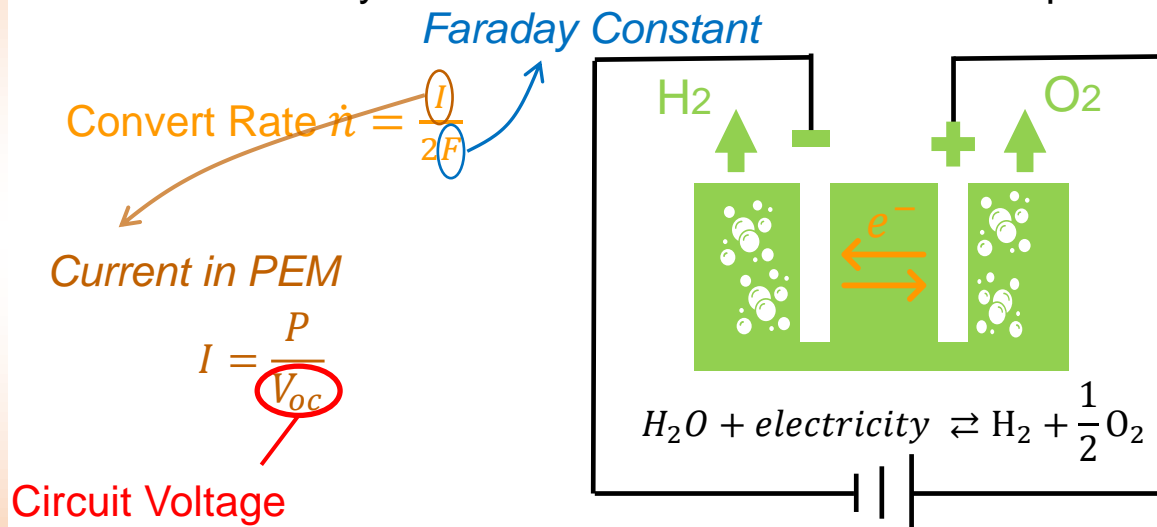
- Random number  $\xi \in [0,1]$
- Wind velocity equals to cumulative probability density  $\xi$

# Modelling Approach

## PEM Fuel Cell/Electrolysis

PEM Unit<sup>[14][15]</sup>

- Two-way convert between electricity and hydrogen by same mechanism
- Quasi-steady state model which assume fast response of the PEM



Reversible potential<sup>[16]</sup>

$$E_{rev} = E_{rev}^0 + \frac{RT}{2F} \log\left(\frac{P_{H_2} P_{O_2}}{P_{H_2O}}\right)$$

$$E_{rev}^0 = 1.229 - 0.9 \cdot 10^{-3} \cdot T$$

Activation overvoltage<sup>[16]</sup>

$$\eta_{act} = \eta_{an} + \eta_{cat}$$

$$\eta_{a/c} = \frac{RT}{\alpha_{a/c} F} \sin^{-1}\left(\frac{I}{2i_{0,a/c}}\right)$$

Ohmic overpotential<sup>[16]</sup>

$$\eta_{ohm} = 0.005139\lambda - 0.0326 \left[ 1268 \left( \frac{1}{303} - \frac{1}{T} \right) \right]$$

$$V_{oc} = E_{rev} + \eta_{act} + \eta_{ohm}$$

Ohmic overpotential

Activation overvoltage

Reversible potential

Solve by Iteration

# Modelling Approach

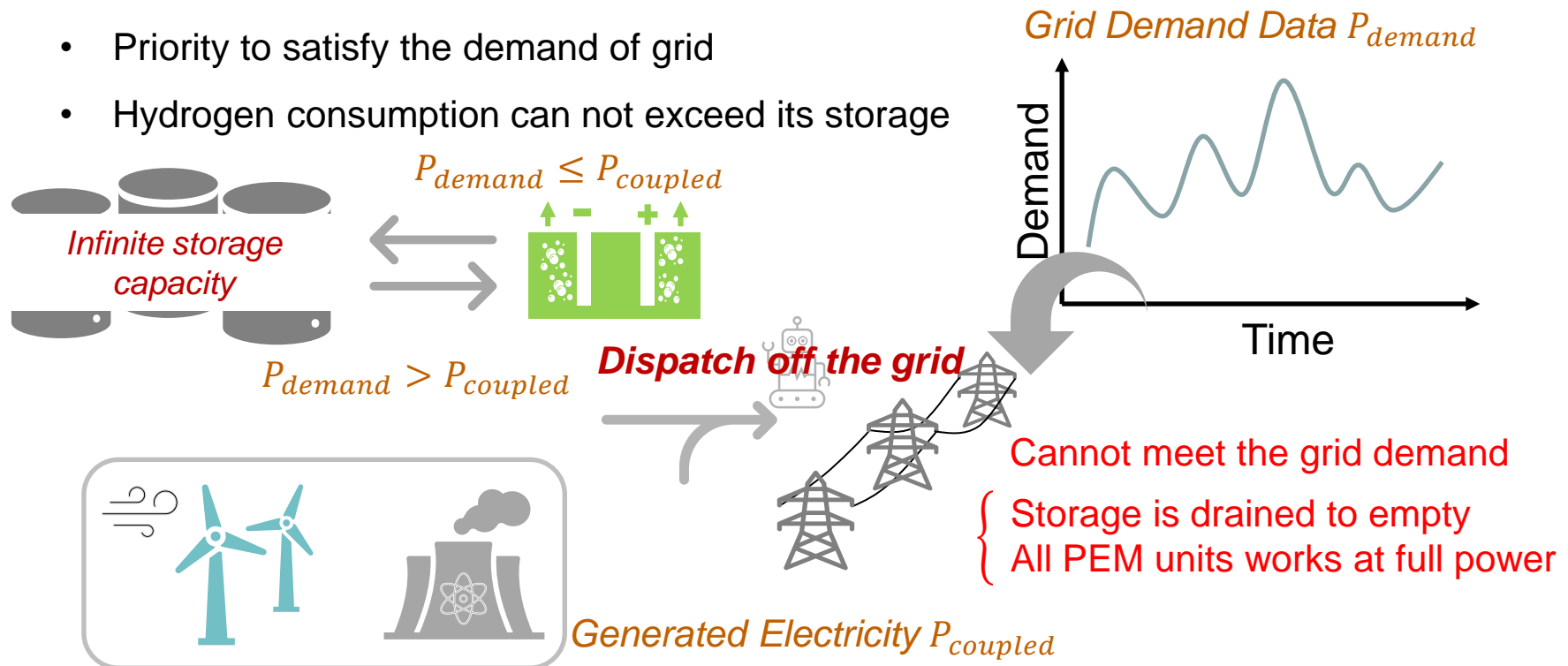
## Nuclear Power Plant

### Small Modular Reactor Unit

- Technically assumed to be a power generator with constant output

## Power Dispatching between Grid and Hydrogen

- Priority to satisfy the demand of grid
- Hydrogen consumption can not exceed its storage



# Modelling Approach

## Overall Economic Evaluation<sup>[18]</sup>

### Cash Flow (CF)

#### System Profits

- electricity to grid, hydrogen

#### System Costs

- cost of each component

$$\text{Net Cash Flow} = + \text{Profits} - \text{Costs} \\ + \text{Cash in Hands}$$

### Levelized Cost of Electricity (LCOE)

$$LCOE = \frac{\text{Discounted Cost}}{\text{Discounted Energy}}$$

in \$/MWh

*Note: Not accurate for hybrid system*

### Net Present Value (NPV)

- discounted value of all annual cash flows

$$NPV = \sum_{y=0}^n \frac{CF_y}{(1 + r_{\text{discount}})^y}$$

$NPV \geq 0$ , the project make profits

### Internal Rate of Return (IRR)

- the return on investment over lifetime

$$NPV = \sum_{y=0}^n \frac{CF_y}{(1 + IRR)^y} = 0$$

*Iteration*

$IRR \geq r_{\text{discount}}$ , the project make profits

# Modelling Approach

## Nuclear Energy Costs

$$\text{Total Cost} = \text{OCC} + \text{IDC} + \text{Other Costs}$$

### Overnight Capital Cost (OCC)<sup>[19]</sup>

- Scaling of costs for different power output (*direct, indirect*):

$$\text{Cost} = \text{Cost}_{\text{base}} \left( \frac{\text{MWe}_{\text{new}}}{\text{MWe}_{\text{base}}} \right)^{\eta}$$

Default set as value suggested by OECD-NEA<sup>[22]</sup>,  $\eta = 0.51$  (large uncertainty)

- Combine with SMR economic features

*inflation accounted*

Code of Accounts System  
DOE Energy Economic Data Base<sup>[21]</sup>

- Based on typical Westinghouse four-loop plant, **PWR12 (1144 MWe)**
- Referred to the construction experiences during the **1970s and 1980s**
- Grouped by **median** and **better** experiences data
- Values documented as **1987** dollars
- Include **direct** cost and **indirect** cost

### Interests During Construction (IDC)<sup>[22]</sup>

$$\text{IDC} = \frac{N}{2} \left[ \frac{\text{OCC}}{N} * (1 + r)^{N-1} - \frac{\text{OCC}}{N} \right]$$

- $N$  is number of construction year
- $r$  is the interest rate

### Other Costs<sup>[22][23]</sup>: Utilization factor related

- Operation and maintenance (OM) cost
- Cost of reactor fuel
- Cost prepared for decommissioning (DCMS)



# Modelling Approach

## Nuclear Energy Costs

### SMR Economic Features<sup>[23]</sup>

For SMR series of  $n$  units with output power  $P_e$

#### Learning effects

- $x$ : FOAK extra cost parameter, range 15%-55%
- $y$ : gain in a pair of units, range 74%-85%
- $z$ : gain in two pairs of units on the same site, 82%-95%
- $k$ : industrial productivity coefficient, 0%-2%

#### Gain from co-site effects

$$f_{\text{cosite}} = \frac{1 + (n - 1)(1 - F_{\text{IND}})}{n}$$

#### Learn from plant configuration

$$f_{lc} = \sum_n^{i=1} f_i \quad f_i = \begin{cases} 1 + x \text{ if FOAK, } 1 \text{ if NOAK} \\ \frac{y/z}{(1+k)^{i-2}} \text{ } y \text{ for } i \text{ is even, } z \text{ for } i \text{ is odd} \end{cases}$$

#### Learn from new technology

$$f_{lt} = (1 + x)P_e^{-\frac{\log(1-R)}{\log 2}}$$

#### Gain from modular design simplification

$$f_{\text{modular}} = \begin{cases} 0.6, \text{ for } P_e \leq 35 \text{ MWe} \\ 4 * 10^{-10} P_e^3 - 10^{-6} P_e^2 + 0.0012 P_e + 0.581 \text{ for } 35 < P_e < 600 \text{ MWe} \\ 1 \text{ for } P_e \geq 600 \text{ MWe} \end{cases}$$

FOAK: First-of-A-Kind, NOAK: Nth-of-A-Kind

# Modelling Approach

## Comparison of nuclear cost between HyNuReCT and references<sup>[22][25][26]</sup>

Type	Power (MW) /lifetime (year)	Reference			Model			
		OM (\$/MWh)	Fuel (\$/MWh)	DCMS (\$/MWh)	OCC (/kW)	LCOE (/MWh)	OCC (/kW)	LCOE (/MWh)
<b>EPR (France)</b>	1600/60	16	9.3	0.16	\$3860	\$56.4	\$3320	\$53.3
<b>Advanced Gen.III (USA)</b>	1350/60	12.8	9.3	0.16	\$3382	\$48.7	\$3609	\$52.5
<b>Nuscale (FOAK)</b>	47.5*12/60	36.2		0.16	\$5078	\$65.0	\$5250	\$75.5
<b>Nuscale (NOAK)</b>	57*12/60	36.2		0.16	\$3600	\$65.0	\$3980	\$66.0
<p><b>EPR and Advanced Gen. III costs are in 2009 dollar</b>  <b>Nuscale (FOAK) cost is in 2015 dollar</b>  <b>Nuscale (NOAK) cost is in 2018 dollar</b>  <b>Note: Power Output is changed for NuScale SMR unit as the design developed</b></p>								



# Modelling Approach

## Wind Energy and PEM Cluster Cost

- modelled by relatively simple model

### Wind Energy<sup>[27]</sup>

$$\text{Total Cost} = \text{OCC} + \text{OM Costs} + \text{Decommissioning Costs}$$

$\text{Cost}_{kW} * P_t * n_{units}$  (pointing to OCC)  
 $\text{Cost}_{MWh} * E_{produced} = P_t * f_{inter} * \text{time}$  (pointing to OM Costs)  
*wind farm intermittence factor* (pointing to  $f_{inter}$ )

### PEM Cluster<sup>[28]</sup>

$$\text{Total Cost} = \text{CAPEX} + \text{OPEX}$$

$\text{Cost}_{kW} * P_{PEM} * n_{units}$  (pointing to CAPEX)  
 Defined by percentage of CAPEX (pointing to OPEX)

$P_{t/PEM}$  is the designed power of a wind turbine or a PEM unit

$n_{units}$  is the number of units in a wind farm or PEM cluster

# Modelling Approach

## Deployment Schedule & Lifetime Replacement

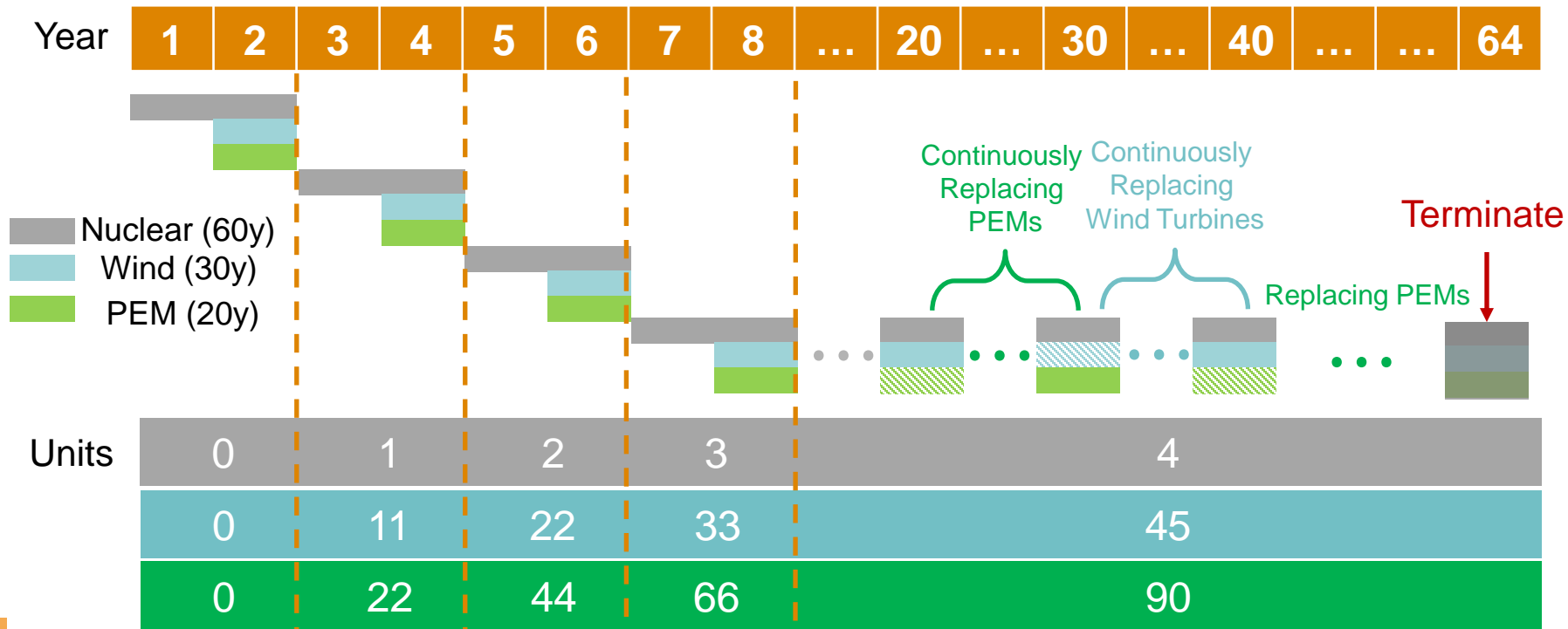
- Automatic construction and replacement schedule is integrated in the model

*Example of auto schedule*

45 Wind Turbines (1y a batch)

4 SMRs (2y a unit)

90 PEMs (1y a batch)



# Modelling Approach

## *Techno-economic Coupling*

### *Technical Model*

- Time-dependent quasi-steady state simulation of **a time period**
- Generally carried out on time scale of **hours, days, and months**

### *Economical Model*

- Analysis over the whole **lifetime** of the system
- Based on system performance of **annual scale**

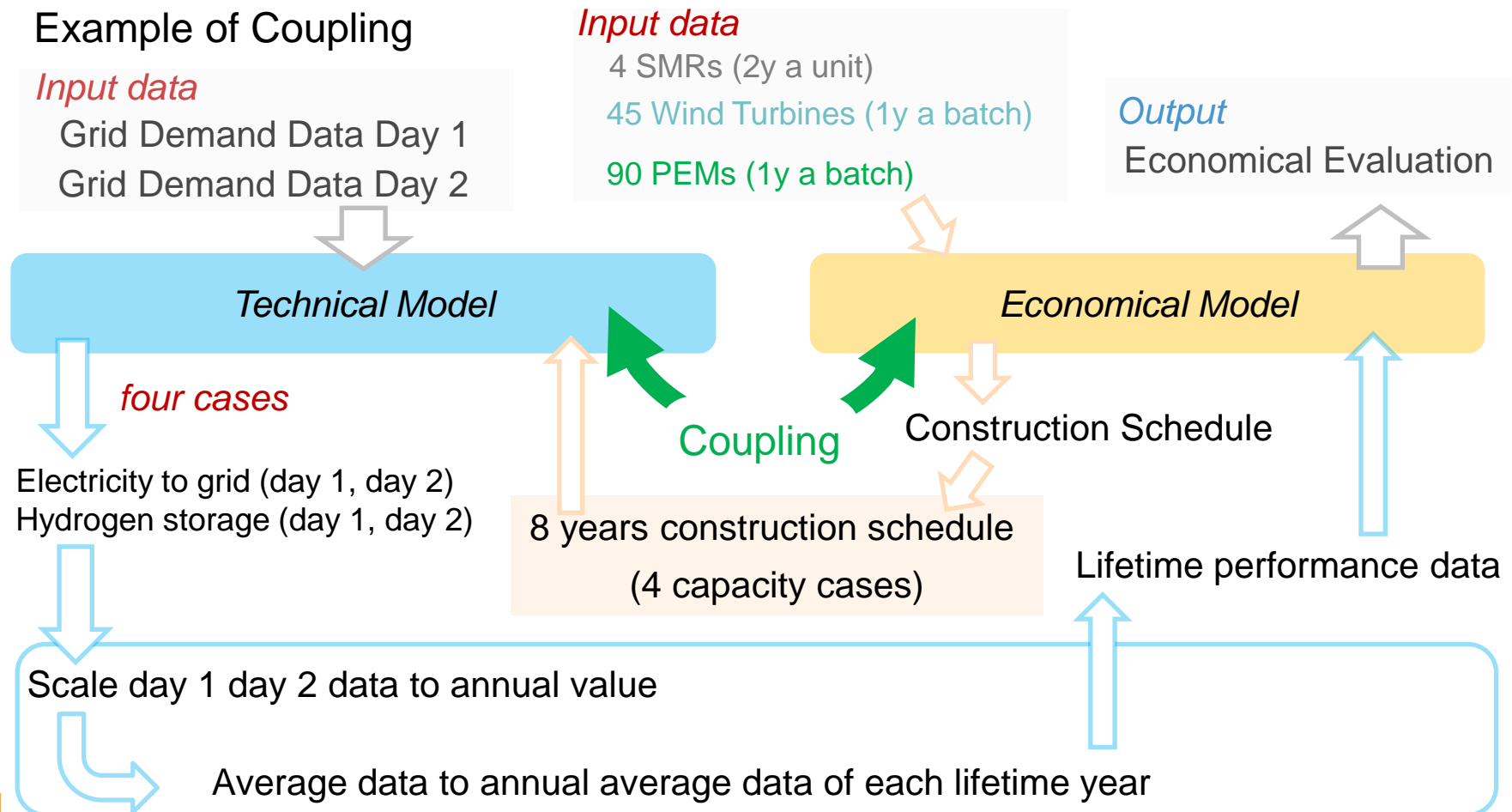
Coupling

- Calculate grid demand level during construction period
- Collect data of electricity to the grid, hydrogen stored
- Scale and average short-term data to annual value
- Adjust data according installed capacity to lifetime value
- Calculate nuclear utilization and wind intermittence factor

# Modelling Approach

## Techno-economic Coupling

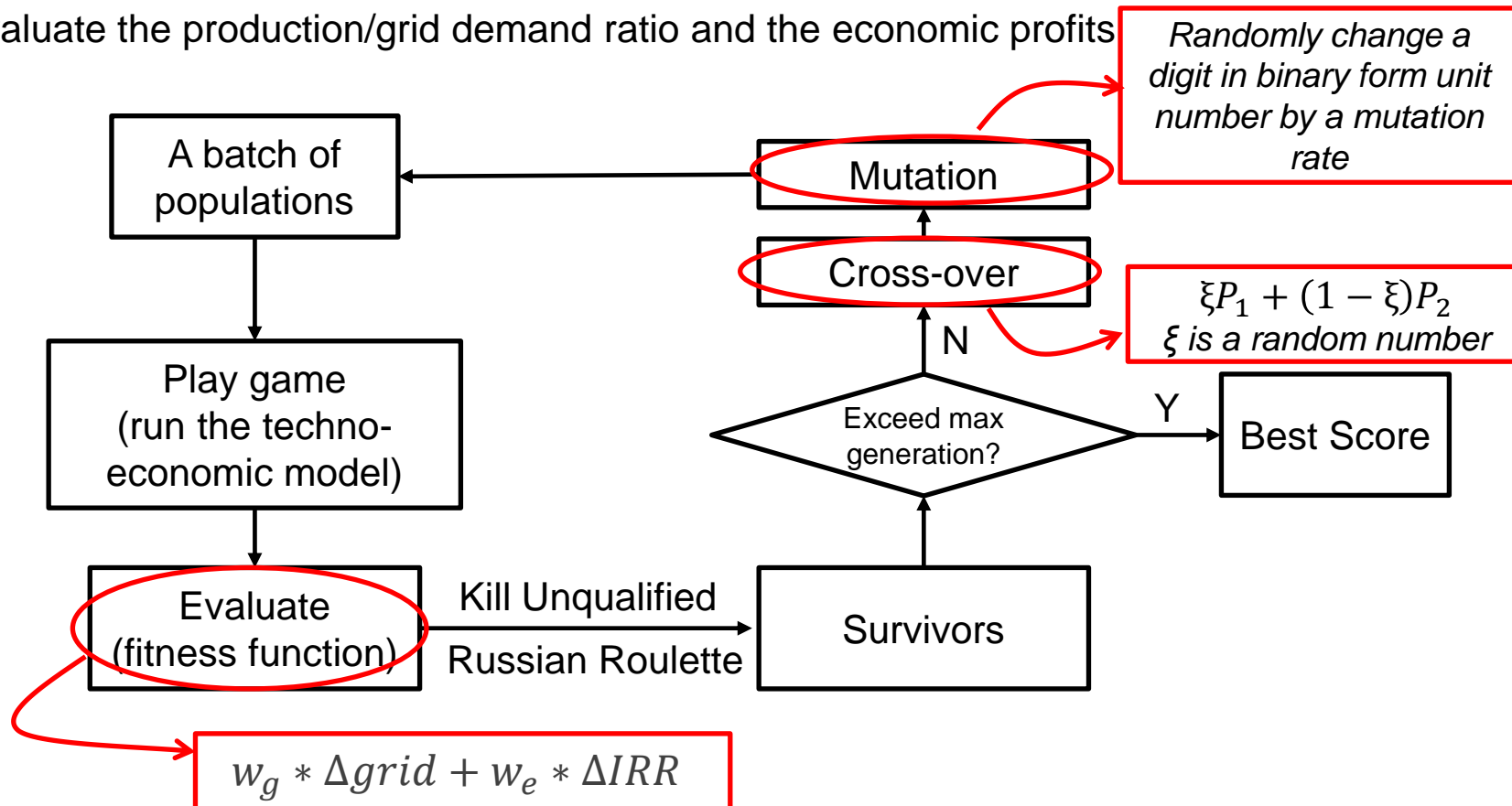
### Example of Coupling



# Modelling Approach

## System Scale Optimization<sup>[29]</sup>

- Optimize number of units of each component in the hybrid system by Genetic Algorithm
- Evaluate the production/grid demand ratio and the economic profits



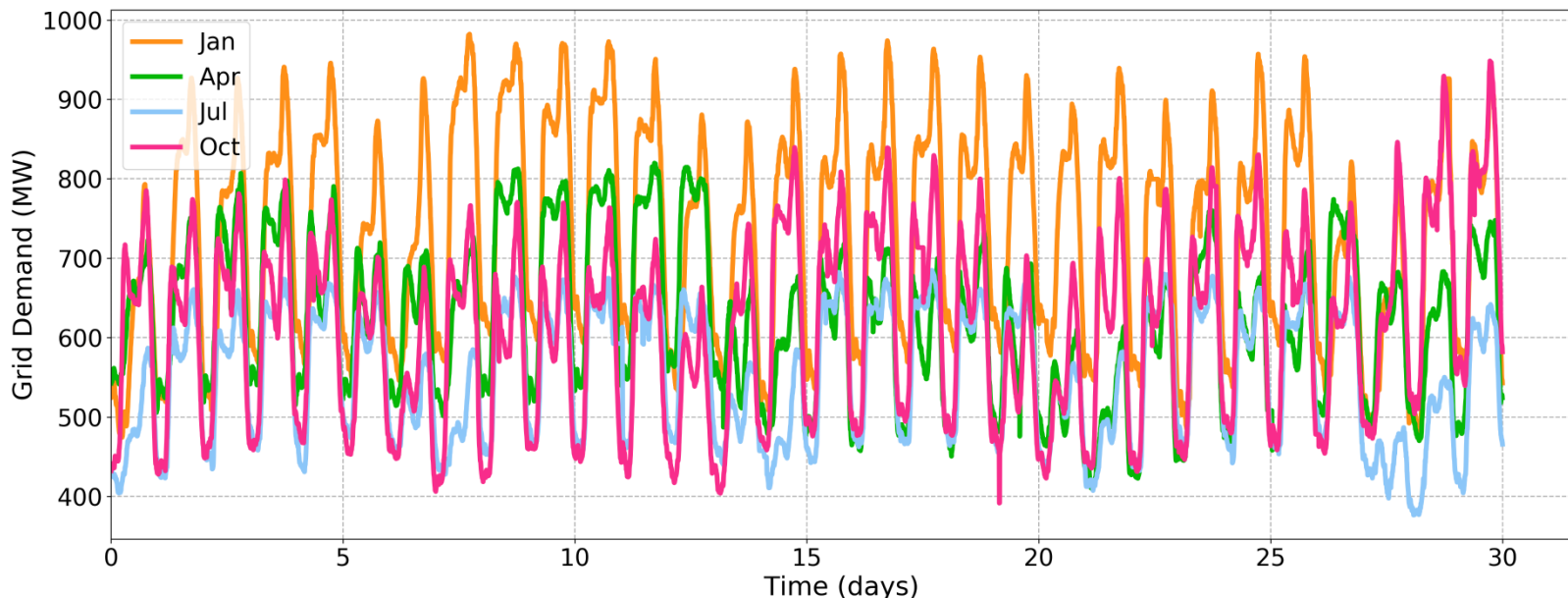
- Introduction
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  - **Results & Discussion**
  - Conclusions
- System Parameters
  - Optimization Results
  - Scenarios Analyzed
  - Grid Fitting Results
  - Hydrogen Production Results
  - Economic Evaluation

# Results & Discussion

## System Parameters

### Grid Demand Data

- UK real grid demand in Jan., Apr., Jul., and Oct. 2018<sup>[31]</sup>
- Approx. 5 min interval between data points
- Hybrid system aiming to supply 2% of the UK grid demand



# Results & Discussion

## System Parameters

Unit Parameters *(Detailed parameters see appendix)*

Component	Power Designed (MW)	Power Min (MW)	Lifetime (year)	Construction time (year)
SMR Unit	100	100	60	2
Wind Turbine	2.4	0	30	1
PEM Unit	0.5	0.05 or 0	20	1

## Costs Data(in \$)

Nuclear Costs <sup>[22][23]</sup>				Wind Cost (land-type) <sup>[30]</sup>	
Operation Cost (MWh)				Capital Cost (kW)	1470
Fuel Cost (MWh)				Operation Cost (MWh)	12.10
Decommissioning Cost (MWh)				Decommissioning Cost (MWh)	4.00
General Economic Data <sup>[23][32]</sup>				PEM Cost <sup>[28]</sup>	
Dollar Base	2018	Discount Rate	5%	Capital Cost (kW)	1200
Electricity Price (\$/MWh)				Operation Cost (MWh)	2% of Capital
Hydrogen Price (\$/kg)					



# Results & Discussion

## Scale Optimization

- Optimize number of units from a rough estimate model to a techno-economical favorable model
- Performed by Genetic Algorithm
- Fitness function for evaluation is adaptable according to demand

*Fitness Function*

$$w_g * \Delta_{grid} + (10.0 - w_g) * \Delta IRR$$

*Technical*      *Economical*

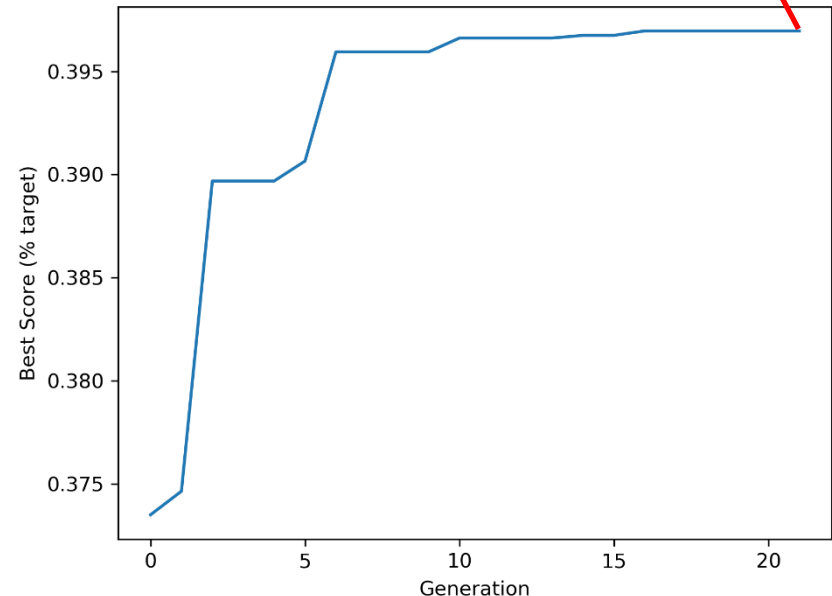
$w_g = 7.0$       *Target Ratio*

$R_{grid} = 0.97$        $IRR - r_{discount}$

*Ratio fit to grid demand*

$> 0$  means meet the target

Optimized Model



# Results & Discussion

## *Scenarios Analyzed*

### Conservation Case

- A model with parameters target to meet the grid demands
- With and without hydrogen production and storage

### Optimized Case

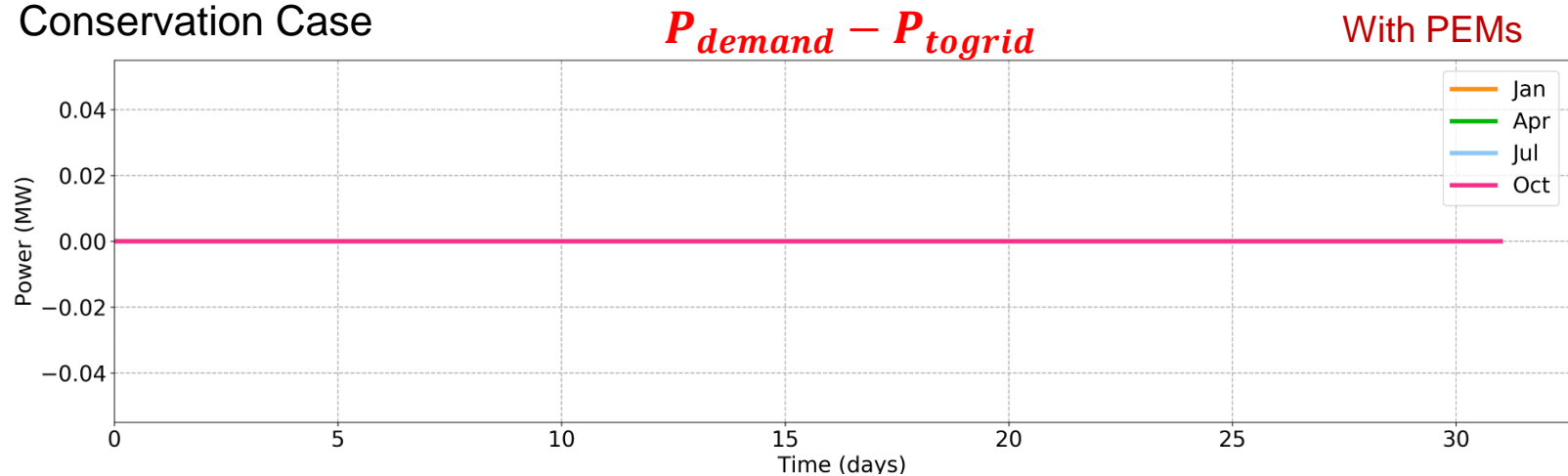
- A model with grid demand and economical balance optimized by Genetic Algorithm
- With and without hydrogen production and storage

Component	Number of Units	
	Conservation	Optimized
SMR Unit	6	4
Wind Turbine	150	322
PEM Unit	300   0	365   0

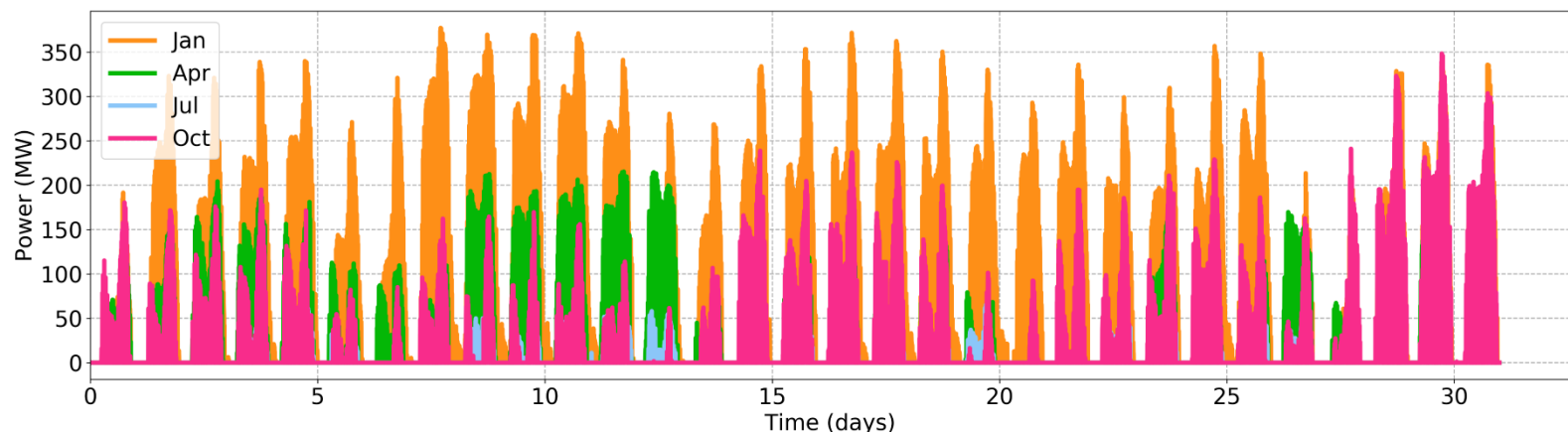
# Results & Discussion

## Grid Fitting Results

### Conservation Case



### Without PEMs



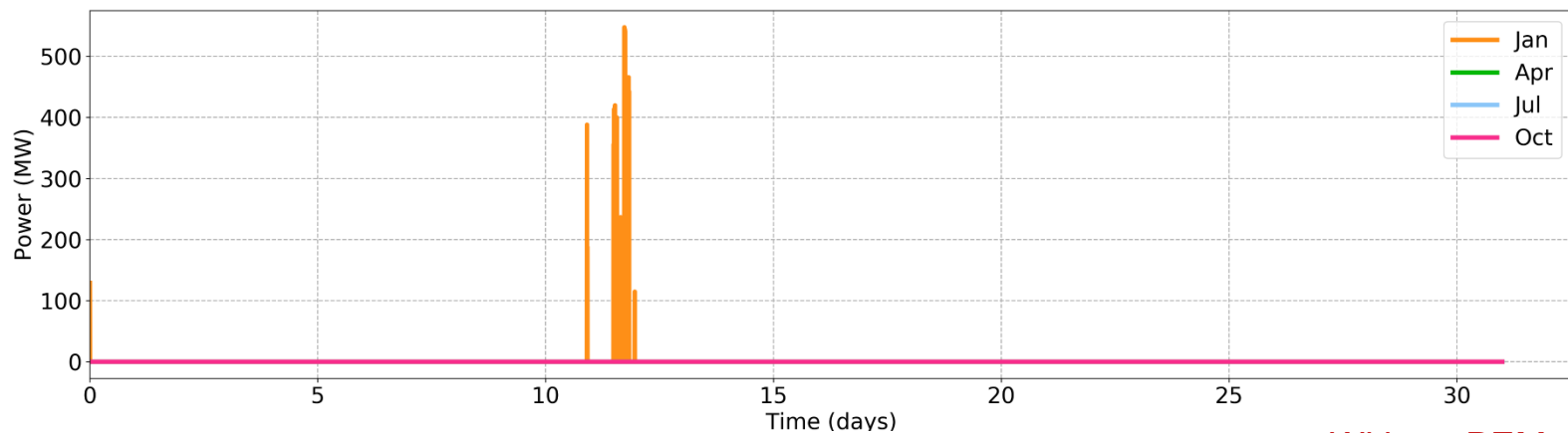
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## Grid Fitting Results

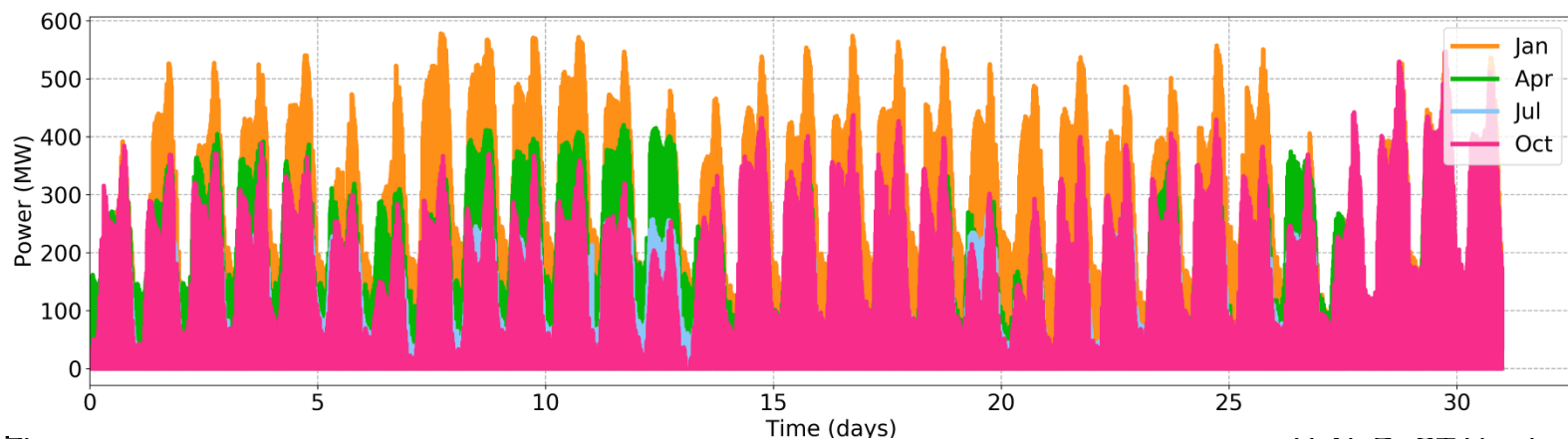
Optimized Case

$$P_{demand} - P_{to\,grid}$$

With PEMs

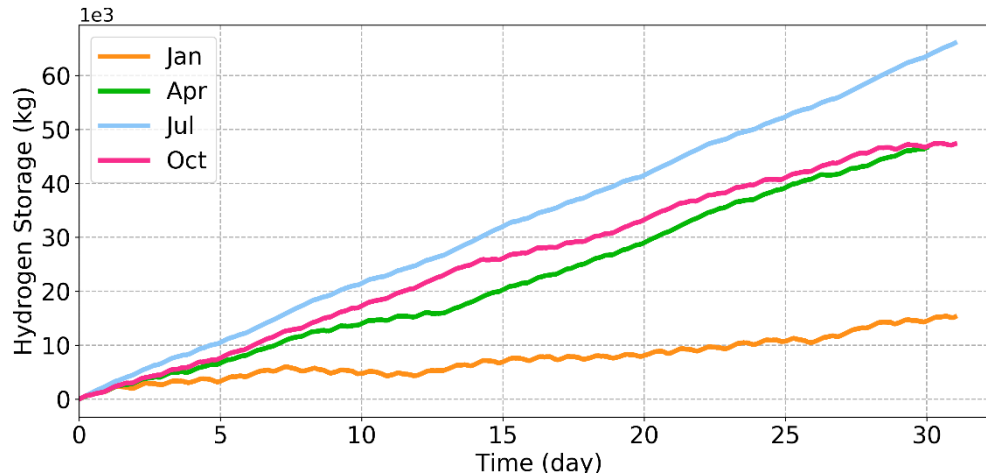


Without PEMs



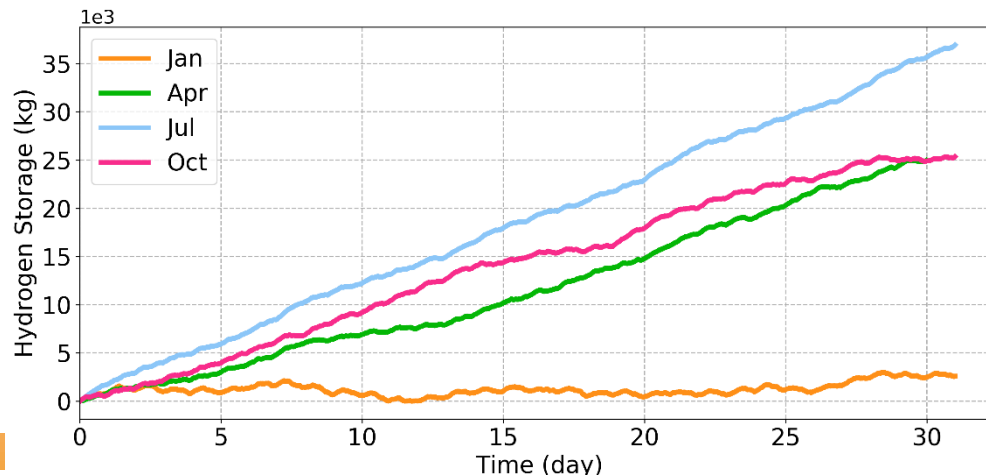
# Results & Discussion

## Hydrogen Production



### Conservation Case

- Monthly production up to 60t by low grid demand month
- Surplus in all months

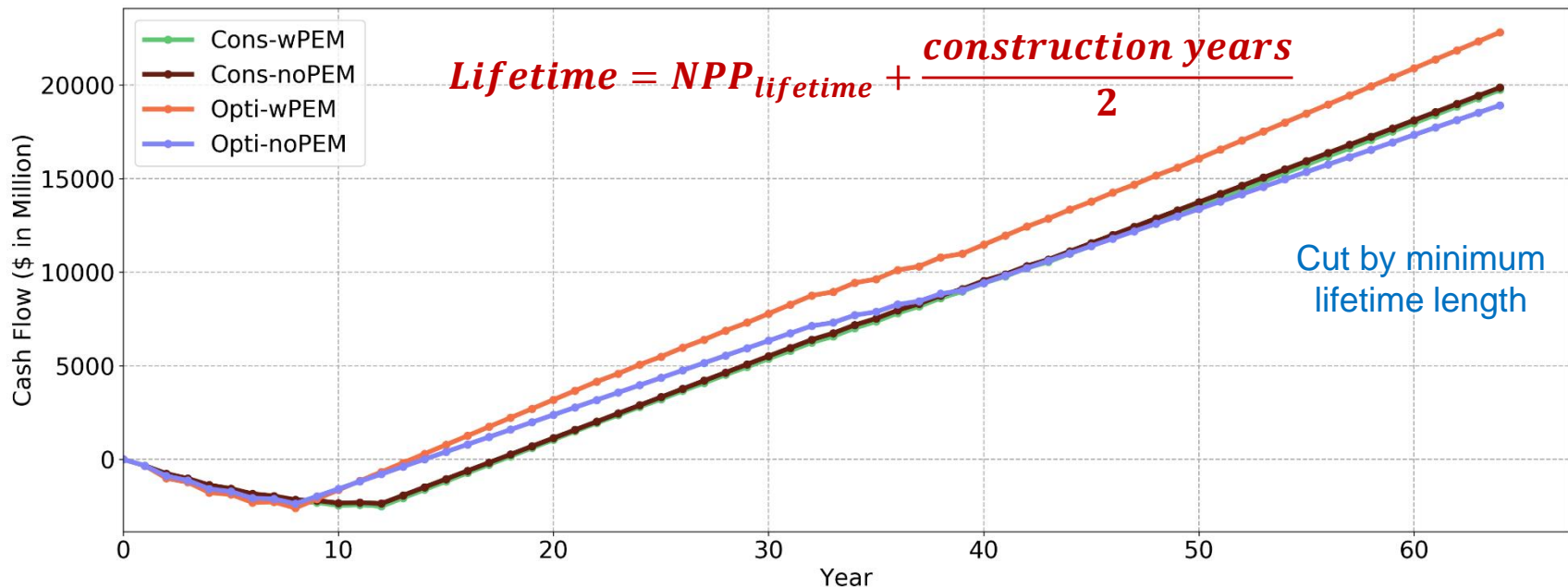


### Optimized Case

- Monthly production up to 35t by low grid demand month
- Surplus in all months, in peak demand month nearly no hydrogen stored

# Results & Discussion

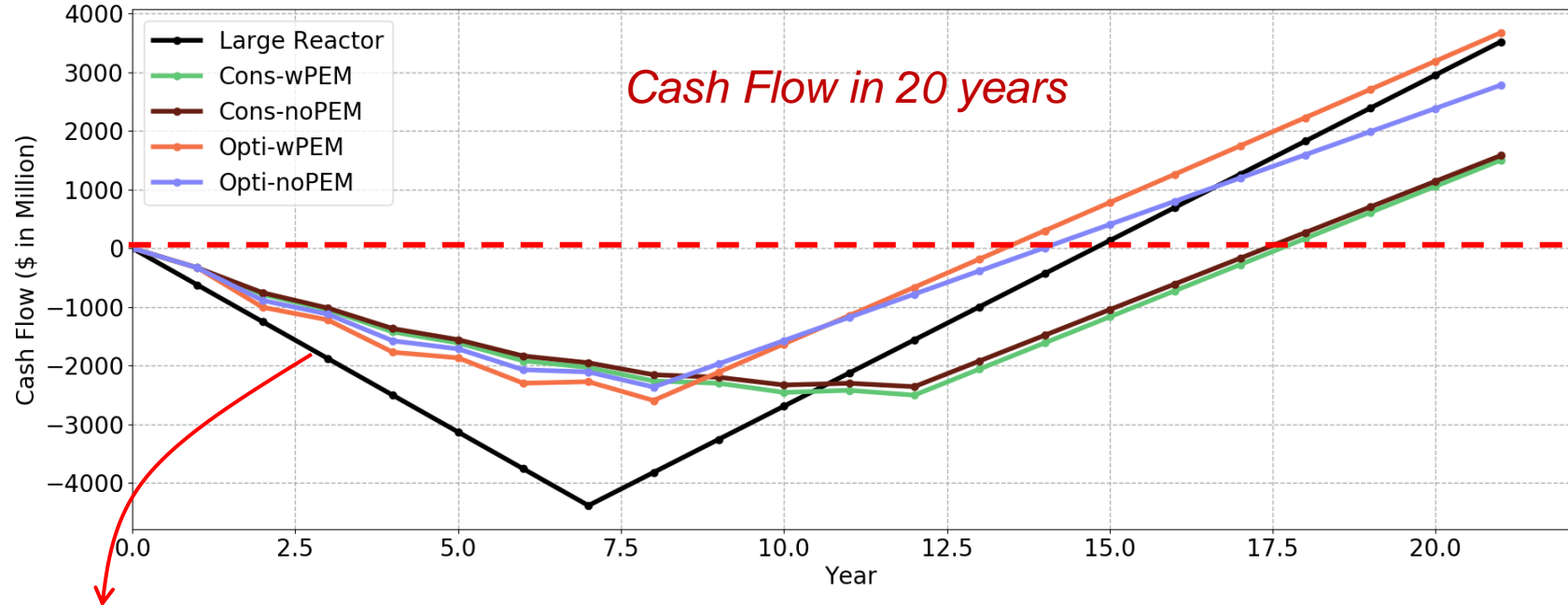
## Economic Evaluation Results



Lifetime Internal Rate of Return (IRR)				
Model	Cons (wPEM)	Cons (noPEM)	Opti (wPEM)	Opti (noPEM)
IRR	8.62%	8.91%	11.20%	10.33%

# Results & Discussion

## Economic Evaluation Results



### Reference Large Reactor

Power 1000 MW<sub>e</sub>  
Construction 7 years

### Levelized Cost of Electricity (LCOE) in \$

Cons (wPEM)	Cons (noPEM)	Opti (wPEM)	Opti (noPEM)	LR
\$47.37	\$43.79	\$40.24	\$40.89	\$65.63

\* Hydrogen Profits are not included in LCOE

# Results & Discussion

## *Limitations of Current Model*

- Time-independent wind mean velocity and air density
- **Constant electricity price**
- Quasi-steady state PEM responses
- No load following ability of nuclear power plant
- Hydrogen storage cost not yet implemented
- Hydrogen storage starts from zero for each input data
- Uncertainty and sensitivity studies not yet been performed
- Costs of dispatching and related components are not included

Electricity market will have strong impact on economic performance

- ⇒
- The techno-economic analysis gives the tendency of the system behavior
  - The given result is accompanied with uncertainty



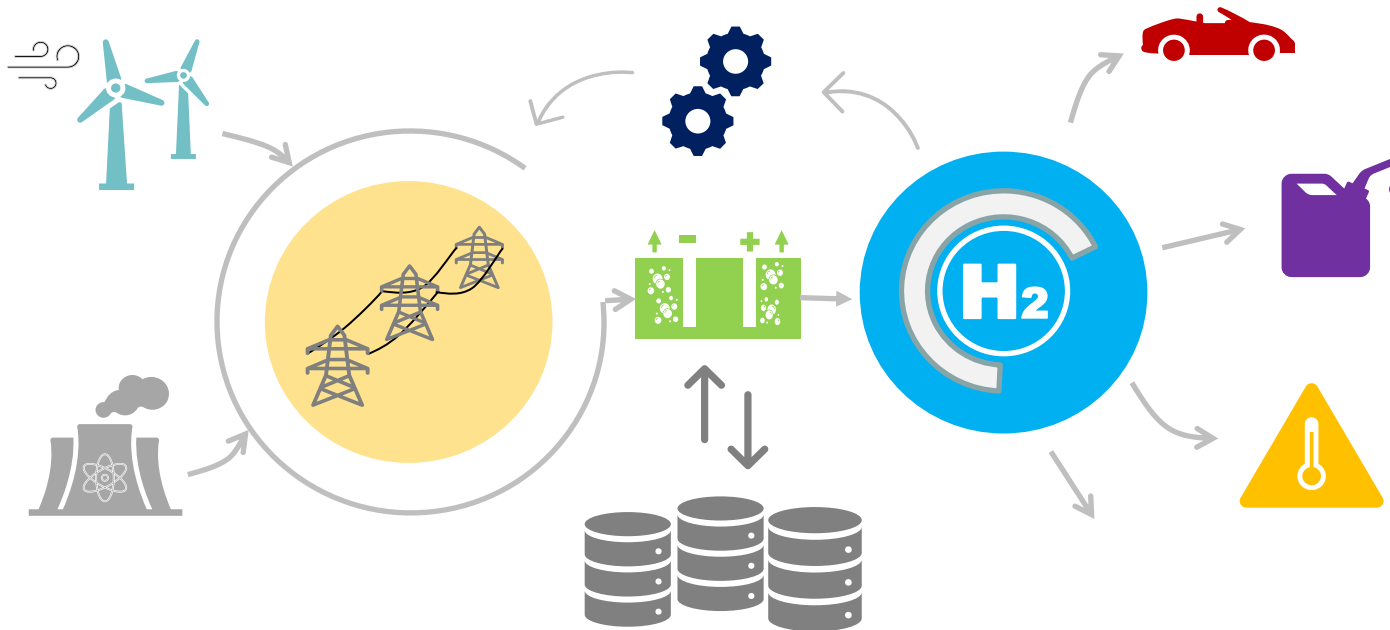
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# Conclusions

## *Hybrid Nuclear-Wind System with Hydrogen Co-production*

- *Will the system work as it is expected to?*
  - The system shows its **advantage on meeting the grid demand** in real demand scenarios;
  - With optimization, economical performance can be improved.
- *Does the hybrid system pay off?*
  - The system shows a **higher economic value** in its lifetime with a more **friendly cash flow** and faster return rate with proper configuration;
  - Co-produced **hydrogen plays crucial role** in the system, in electricity market, peak power electricity may be more profitable than selling hydrogen;
  - Cost of **hydrogen storage and transport** influences the economic value of the system, which is not taken into account currently.

**Thanks for your kind attention!**



**Code GitHub:**

**HyNuReCT: Hybrid Nuclear Renewable Coupling Tools**

(<https://github.com/tzhang0475/HyNuReCT>)

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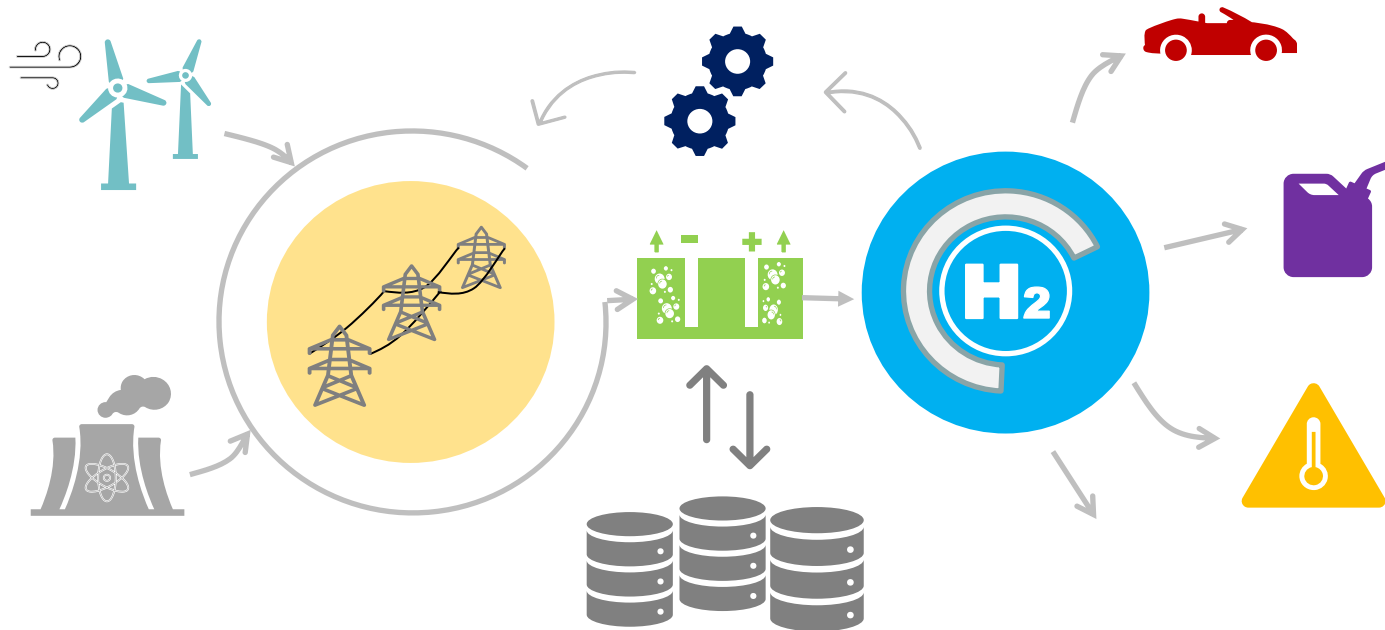
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## Back-up Slides



**Code GitHub:**

**HyNuReCT: Hybrid Nuclear Renewable Coupling Tools**

(<https://github.com/tzhang0475/HyNuReCT>)

## Modelling Parameters

### Wind Turbine<sup>[30]</sup>

Wing Diameter	Wind Data	Turbine Working Range	Type
90 m	Mean 11 m/s Max 28 m/s in 40 range	4.0 m/s ~ 25.0 m/s	Land Type Turbine

### Nuclear Economic<sup>[22][25][26]</sup>

Scaling Factor $\eta$	x	y	z	k	Learning Rate
0.51	15%	74%	82%	2%	4%

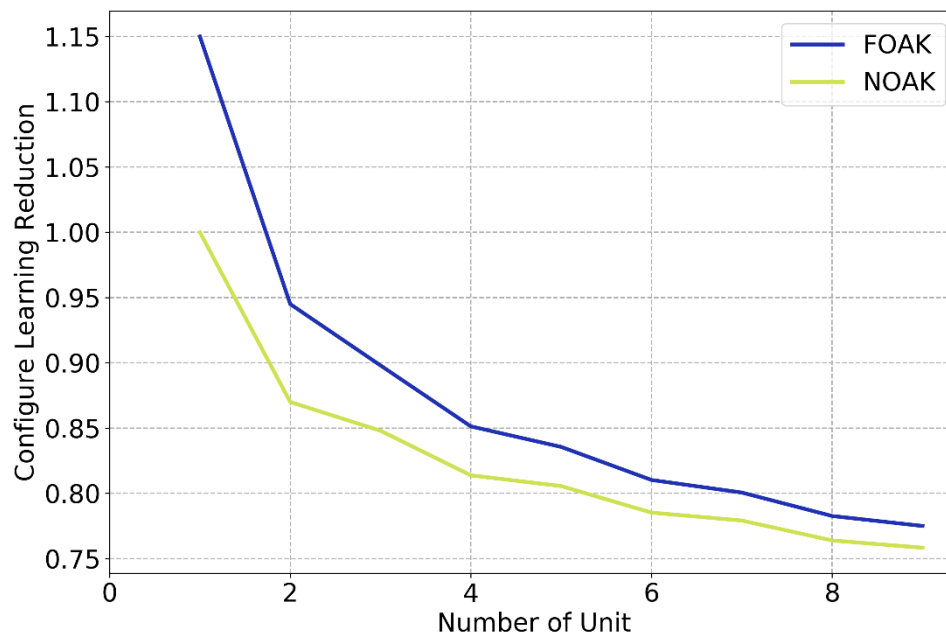
### PEM Cell<sup>[9][14][15]</sup>

Operation Condition	Membrane Data	Charge Transfer Coefficient	Exchange Current Density
Temperature 80 °C Pressure 4 bar	Area 120 cm <sup>2</sup> Thickness 0.1 mm	Anode 0.5 Cathode 0.5	Anode 1e-7 A/cm <sup>2</sup> Cathode 1e-3 A/cm <sup>2</sup>

## SMR Economic Feature

Learn from plant configuration

$$f_{lc} = \sum_{i=1}^n f_i \quad f_i = \begin{cases} 1 + x & \text{if FOAK, 1 if NOAK} \\ \frac{y/z}{(1+k)^{i-2}} & y \text{ for } i \text{ is even, } z \text{ for } i \text{ is odd} \end{cases}$$

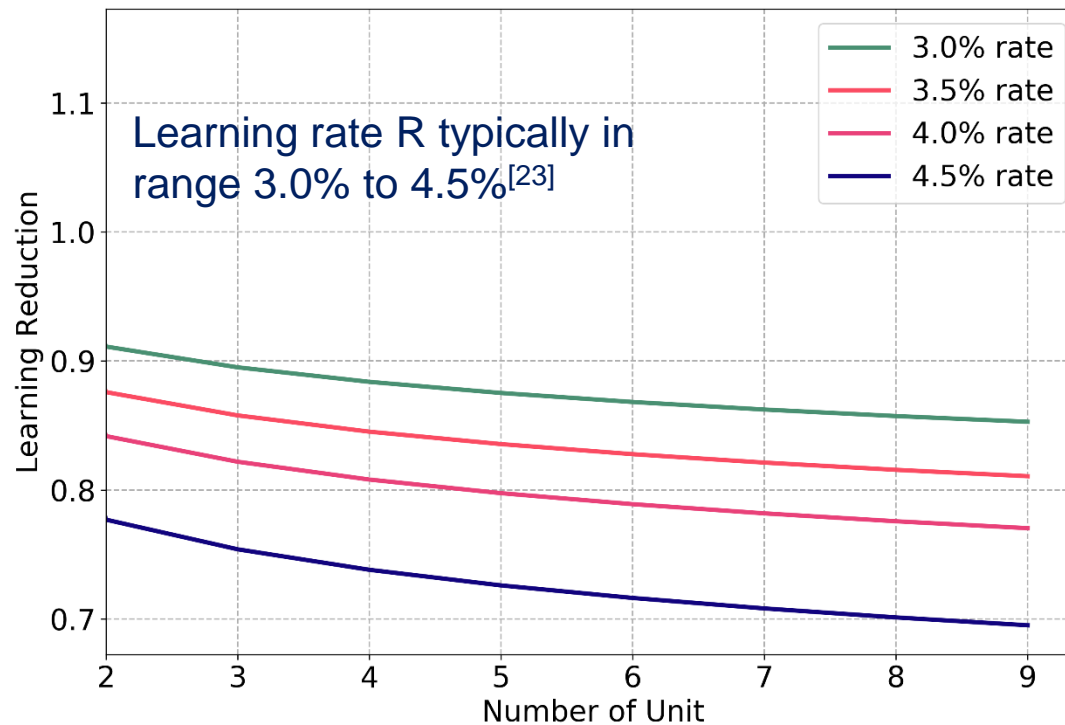


- x: FOAK extra cost parameter, range 15%-55%
- y: gain in a pair of units, range 74%-85%
- z: gain in two pairs of units on the same site, 82%-95%
- k: industrial productivity coefficient, 0%-2%

## SMR Economic Feature

Learn from new technology

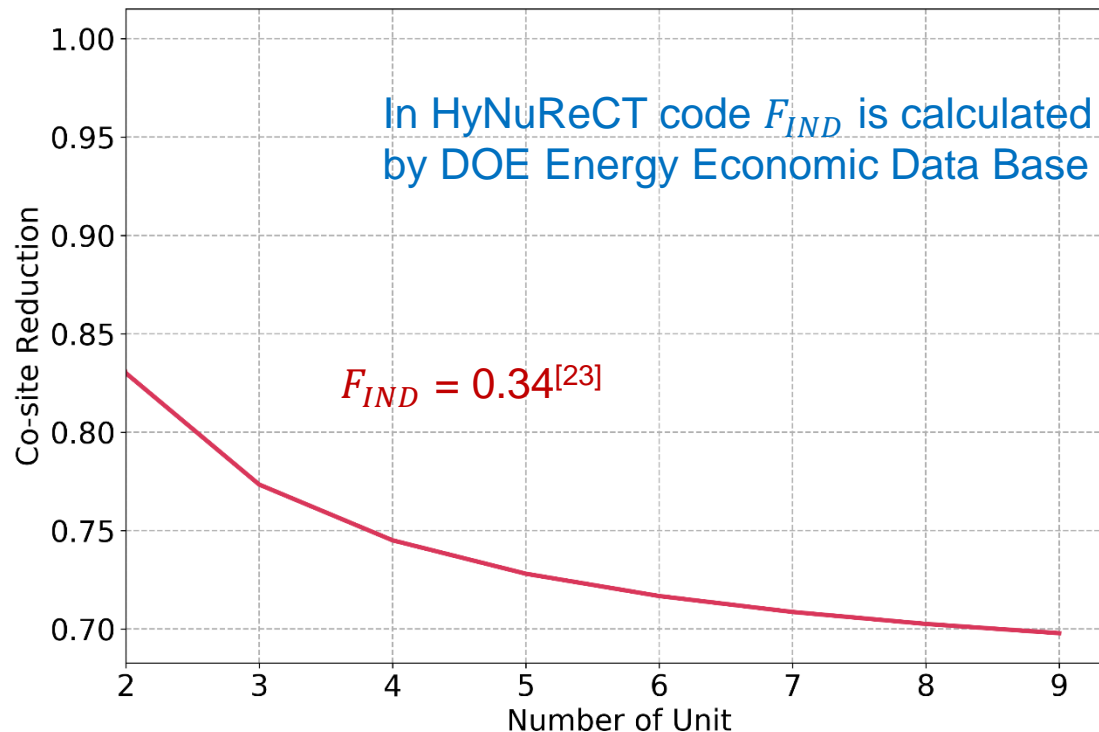
$$f_{lt} = (1 + x)P_e^{\frac{\log(1-R)}{\log 2}}$$



## SMR Economic Feature

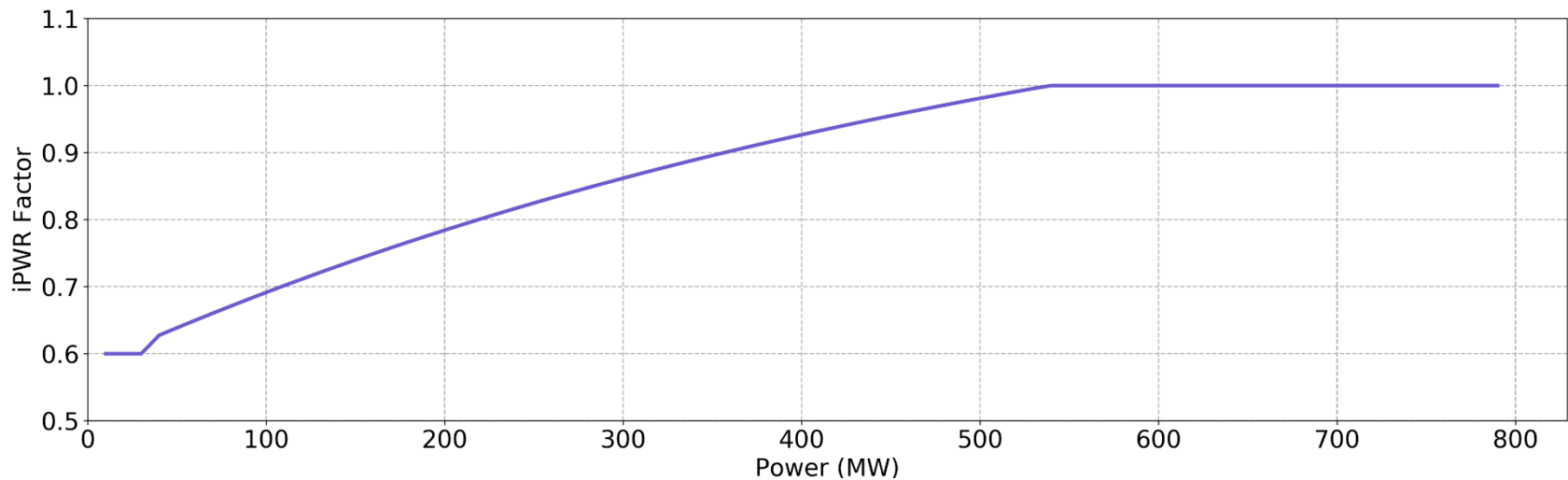
Gain from co-site effects

$$f_{cosite} = \frac{1 + (n - 1)(1 - F_{IND})}{n}$$



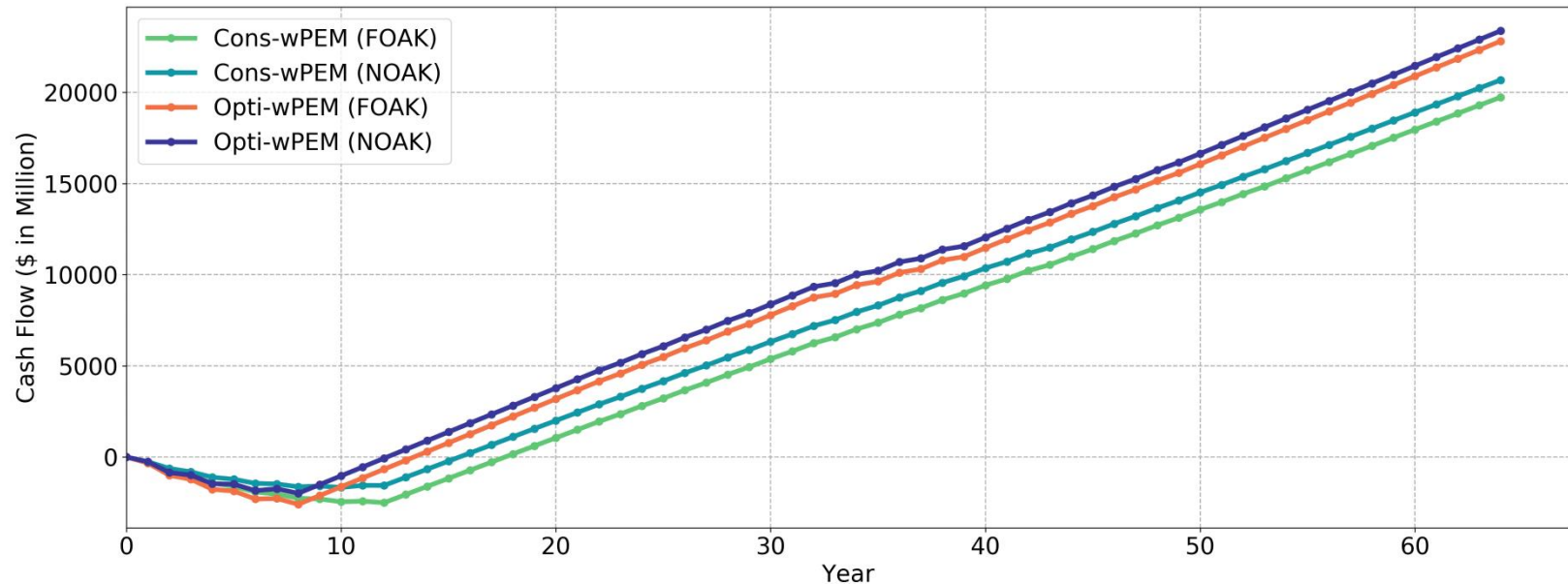
## SMR Economic Feature

Gain from modular design simplification



$$f_{\text{modular}} = \begin{cases} 0.6, & \text{for } P_e \leq 35 \text{ MWe} \\ 4 * 10^{-10} P_e^3 - 10^{-6} P_e^2 + 0.0012 P_e + 0.581 & \text{for } 35 < P_e < 600 \text{ MWe} \\ 1 & \text{for } P_e \geq 600 \text{ MWe} \end{cases}$$

## FOAK VS NOAK



Lifetime Internal Rate of Return (IRR)				
Model	Cons (FOAK)	Cons (NOAK)	Opti (FOAK)	Opti (NOAK)
IRR	8.62%	11.00%	11.20%	13.28%