	Telemecanique	OMRON	Siemens S7-1200	Allen Bradley
Entrades	%I1.3	0.03	%10.3	0:3/15
Sortides	%Q2.5	1.05	%Q0.5	1:7/8
Bit intern-Marques	%M2	16.02	%M0.2	B3:9/0
Bit de 1r. SCAN	%S13	253.15	SM0.1	S:1/15
Bit sempre ON	%S12	CF113	SM0.0	S:1/11
Bit de rellotge (1s)	%S6	CF102	SM0.5	S:2/4