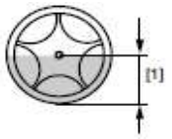
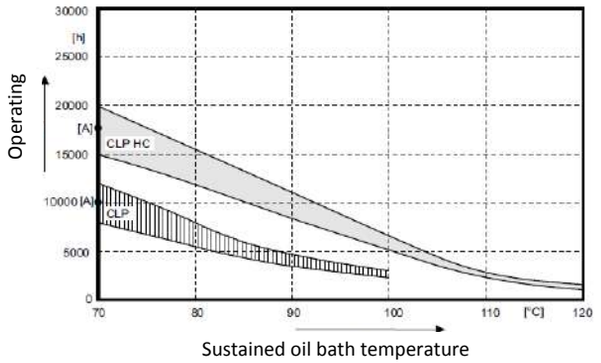
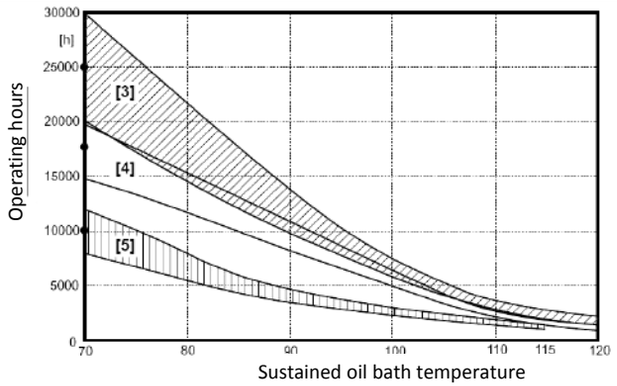
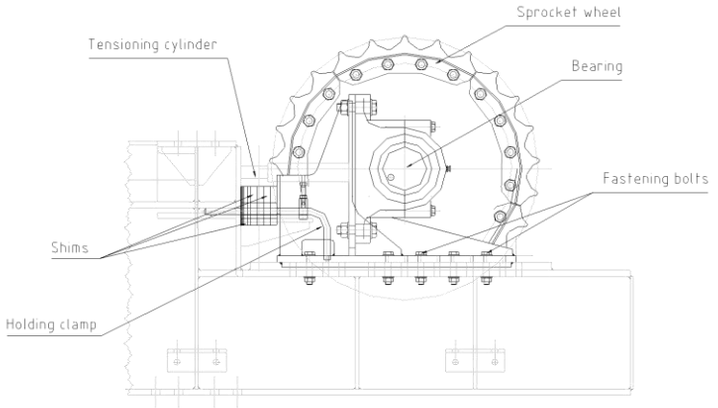
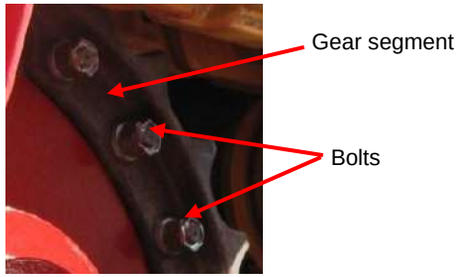
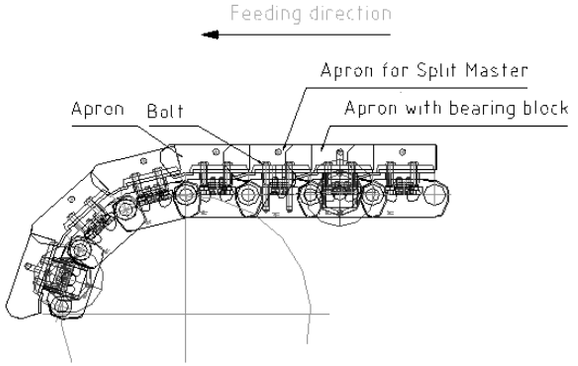
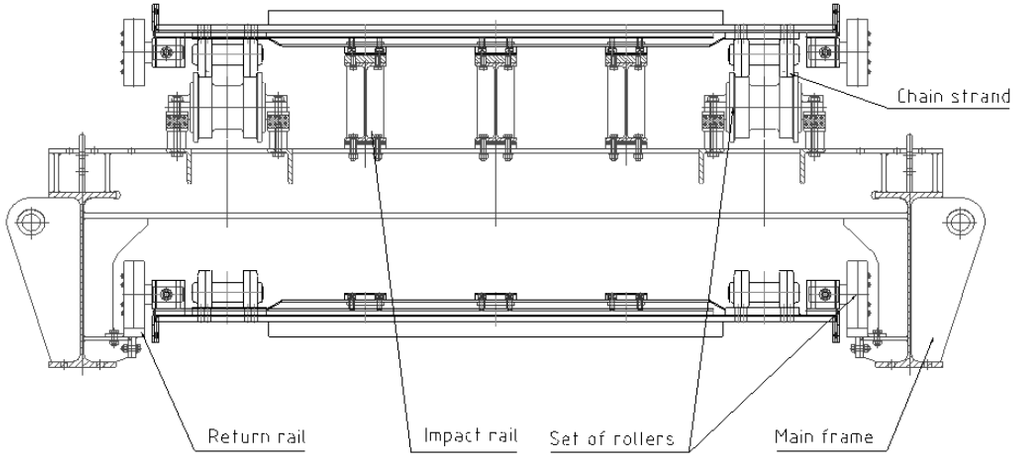
Legend of maintenance intervals: a - Daily; b - Weekly; c - Monthly; d - Every 3 months; e - Every six months; f - Yearly; S - Special intervals; Bh - Service hours									
Item No.	**Equipment / Sub-assembly Description of scope of performances**	**Actions / Notes**	**a**	**b**	**c**	**d**	**e**	**f**	**S**
A	**General maintenance**								
	<> General visual inspection of all plant components	daily	x						
	<> Visual inspection for bulk material accumulations and dirt	weekly (remove bulk material accumulations and dirt if necessary)		x					
	<> Cleaning the surfaces of equipment items and electric components	monthly			x				
B	**Steel structures and fasteners (bolts, nuts. pins etc.)**								
	<> Check for corrosion	every 6 months; Defects in the paint coating must be repaired under consideration of coating specification					x		
	<> Check for: -- Deformation -- Loose joints of bolted, screwed and other connections -- Visual damage to welded connections	every 6 months					x		
	<> Check all fasteners like bolts, nuts, pins etc. for firm seating	every 2 years							x
C	**Local electrical appliances**								
	<> Check for dirt	monthly			x				
	<> Check electrical connections for safe fixing / damage	monthly			x				
	<> Check for correct function	monthly			x				
D	**Wear parts**								
	<> Control of all rubber seals	Seals are wear parts and must be controlled at regular intervals. Depending on the operating and ambient conditions, we recommend a monthly visual control. Worn			x				
	<> Control of gearbox seals	Seals are wear parts and must be controlled at regular intervals. Depending on the operating and ambient conditions, we recommend a monthly visual control. Worn							
	Crushing station								
1.	**Inlet Hopper for Lignite**								
	<> Check the side walls for wear and damage	monthly (if necessary, weld in new steel plates)			x				
2.	**Apron Feeder (Type AF2200X15)**								
2.1	**General maintenance**								
	<> General visual inspection of apron conveyor components	daily	x						
	<> Visual inspection for bulk material accumulation and dirt	daily (remove if necessary)	x						
	<> Cleaning the surfaces of drive units and electric components	monthly			x				
	<> Checking the feeding chute for wear and damage	monthly (replace if necessary)			x				

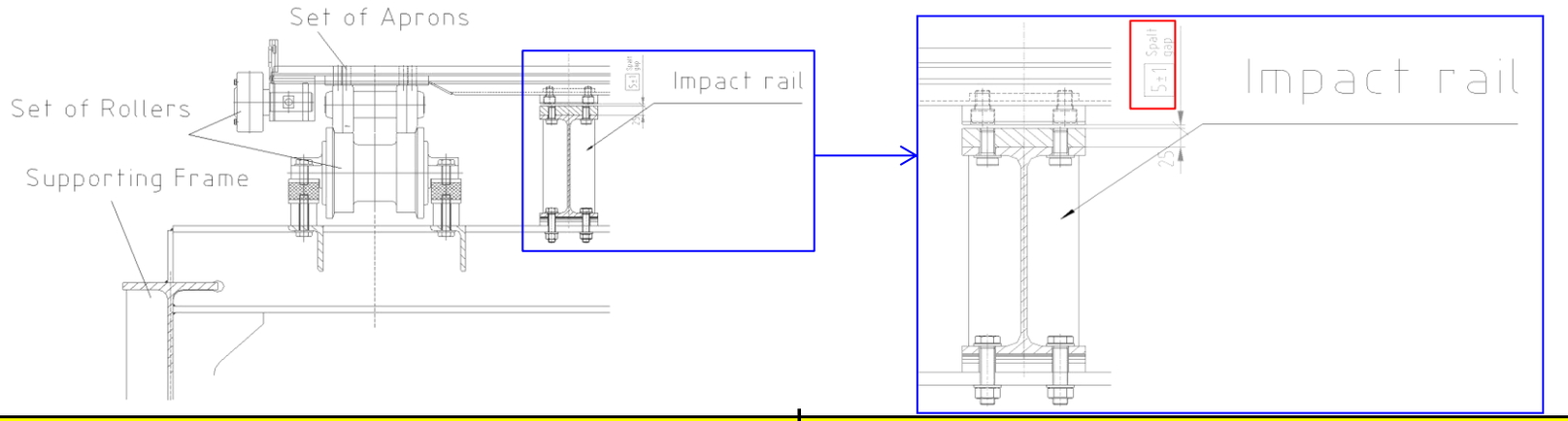
Legend of maintenance intervals: a - Daily; b - Weekly; c - Monthly; d - Every 3 months; e - Every six months; f - Yearly; S - Special intervals; Bh - Service hours								
Item No.	**Equipment / Sub-assembly Description of scope of performances**	**Actions / Notes**	**a**	**b**	**c**	**d**	**e**	**f**	**S**
2.2	**Drive unit PHF072/T (KF157.DRE280S4) (1 pc)**	**see Manual 7 Register 7.1.1**							
2.2.1	**Planetary gear PHF072/T (1 pc)**	**see Assembly and Operating Instructions for Planetary Gearmotors**							
	<> Check the housing temperature and gear unit noise	daily (max. temperature 100°)	x						
	<> Check gear unit for signs of leakage	monthly			x				
	<> Check the oil level  [1] The oil level must be within this range	monthly (see chapter 7.4)			x				
	<> First oil change after initial startup	After 500 Bh (see chapter 7.6)							x
	<> Check the oil consistency	Every 3000 Bh, at least every 6 months (see chapter 7.5)					x		
	<> Fill regreasable sealing systems with grease	at least every 6 months (see chapter 7.7)					x		
	<> Check whether retaining screws are tightly secured	at least every 12 months						x	
	<> Clean oil filter, replace filter element if necessary	at least every 12 months						x	
	<> Check breather plug, replace it if required	at least every 12 months (see chapter 7.8)						x	
	<> Check the alignment of the input and output shafts	at least every 12 months (see chapter 5.6)						x	
	<> Further oil changes 	Depending on the operating conditions (see chapter 7.3), every 5 years at the latest.							x
	<> Touch up or renew the surfaces/anticorrosion coating	Depending on external factors							x

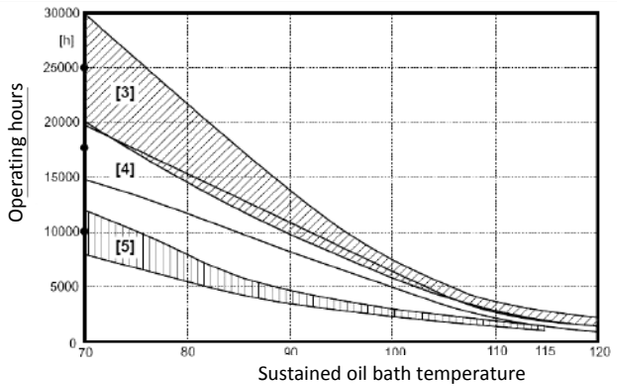
Item No.	Equipment / Sub-assembly Description of scope of performances	Actions / Notes	a	b	c	d	e	f	S
	Legend of maintenance intervals: a - Daily; b - Weekly; c - Monthly; d - Every 3 months; e - Every six months; f - Yearly; S - Special intervals; Bh - Service hours								
2.2.2	**Helical-bevel gear unit KF157 (1 pc)**	**see Assembly and Operating Instructions for Gear Units**							
	<> Check oil and oil level	Every 3000 Bh, at least every 6 months					x		
	<> Check running noise for possible bearing damage	Every 3000 Bh, at least every 6 months					x		
	<> Visual inspection of the seals for leakage	Every 3000 Bh, at least every 6 months					x		
	<> Check the rubber buffers of the torque arm	Every 3000 Bh, at least every 6 months; replace, if necessary					x		
	<> Oil change 	According to operation conditions but not later than every 5 years (depending on oil temperature) -- See lubrication plan [3] CLP PG [4] CLP HC / HCE [5] CLP /HLP /E							x
	<> Replace rolling bearing grease	In combination with oil change -- See lubrication plan							x
	<> Replace oil seal (do not install it in the same track)	In combination with oil change							x
	<> Touch up or renew the surfaces/anticorrosion coating	Depending on external factors							x
2.2.3	**Motor DRE280S4/TF/AL/NIB/RI2 (1 pc)**	**see Operating Instructions for AC Motors**							
	<> Inspect the motor:	every 10000 operating hours; see chapter 7.6/8.7							x
	- Check rolling bearing and change if necessary								
	- Replace the oil seal								
	- Clean the cooling air passages								
	<> Touch up or renew the surfaces/anticorrosion coating	depending on external factors							x
	<> Clean clogged bores	depending on external factors							x

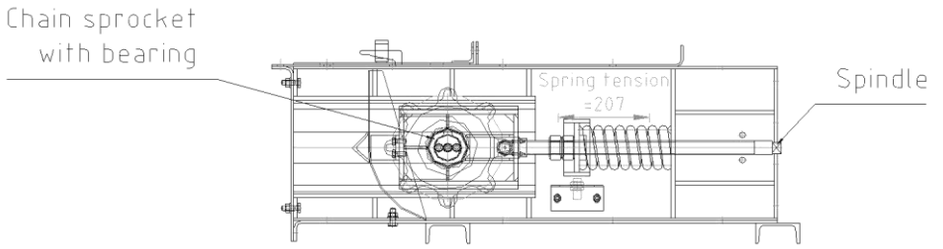
Item No.	Equipment / Sub-assembly Description of scope of performances	Actions / Notes	a	b	c	d	e	f	S
	Legend of maintenance intervals: a - Daily; b - Weekly; c - Monthly; d - Every 3 months; e - Every six months; f - Yearly; S - Special intervals; Bh - Service hours								
2.3	**Take-up station**	**see Manual 7 Register 7.1.3 Instruction Sheet for Hydraulic Cylinders / Hydraulic Hand Pumps**							
	<> Check if chain tension is correct  	4 weeks after commissioning; later every 6 months - If necessary, re-tension the chain The tension of the apron chains can be adjusted stepwise by the take-up sprocket wheels. This tension adjustment is effected by hydraulic cylinders. The maximum admissible tension force of each chain is 100kN					x		
	<> Lubrication of the hydraulic tension station	see lubrication plan							x
2.4	**Chain sprockets of take-up and drive stations (4 pcs)**								
	<> Check the chain visually for - Dirt - General condition - Firm seating of fasteners	Daily visual inspection	x						
	<> Check for smooth run, wear (especailly the gear flanks) and completeness and/or firm seating of fasteners  	Every 6 months <> If necessary, replace the gear rims - Place the gear rim segment so that the tooth segment to be replaced is free. - If necessary, replace the bolts and tighten them by hand.					x		

Item No.	Equipment / Sub-assembly Description of scope of performances	Actions / Notes	a	b	c	d	e	f	S
	Legend of maintenance intervals: a - Daily; b - Weekly; c - Monthly; d - Every 3 months; e - Every six months; f - Yearly; S - Special intervals; Bh - Service hours								
2.5	**Pillow block housings SD3160TSAL/ SD3160TSBF/ S3030K (4 pcs)**								
	<> Check the bearing housing for: - visible damage - firm seating of the fixing elements - high noise level - temperature rise at the bearing housing - excessive grease loss at the bearing housing	daily	x						
	<> Bearing relubrication	see lubrication plan							x
	<> Labyrinth seal relubrication	see lubrication plan							x
2.6	**Chain strand PR06.80 (4 pcs)**	**see Manual 7 Register 7.1.2 Installation and Maintenance Guidelines for Crawler Components**							
	<> Check the chain strands for:								
	-- tightness of the chain (for oil and grease lubricated tracks only)	daily visual inspection	x						
	-- tensioning and slack of the chain	daily visual inspection	x						
	-- state and wear of chain bearing surface, bushing	monthly visual inspection			x				
	-- exterior diameter and elongation of the chain	monthly visual inspection			x				
	-- state and wear of the grouser shoe	monthly visual inspection			x				
	<> Lubrication	see lubrication plan							x

Item No.	Equipment / Sub-assembly Description of scope of performances	Actions / Notes	a	b	c	d	e	f	S
	Legend of maintenance intervals: a - Daily; b - Weekly; c - Monthly; d - Every 3 months; e - Every six months; f - Yearly; S - Special intervals; Bh - Service hours								
2.7	**Chains, aprons, impact and return rails**								
	<> Visual check for - dirt, foreign material - general condition (wear, damage) - firm seating of the fixing elements	remove dirt or foreign material (especially on top of the return rails)	x						
	<> Check for smooth running, wear, completeness and firm seating of the fixing elements	monthly - If necessary, replace the worn out part			x				
	<> Check if the torque for tightening of chain bolts is correct	50 to 100 service hours after erection, later every 6 months. - If necessary, re-tighten the bolts with the specified torque of 320 ± 40 Nm and one additional 1/3 turn.					x		
	 								

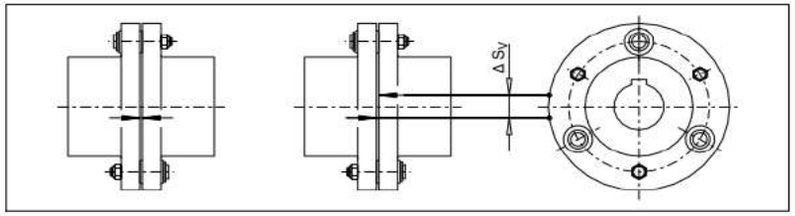
Item No.	Equipment / Sub-assembly Description of scope of performances	Actions / Notes	a	b	c	d	e	f	S
	Legend of maintenance intervals: a - Daily; b - Weekly; c - Monthly; d - Every 3 months; e - Every six months; f - Yearly; S - Special intervals; Bh - Service hours								
2.8	**Impact rails (3 pcs)**								
	<> Visual check of the wear plates for wear	replace worn out wear plates				x			
	<> Check the air gap between wear plates of the impact rails and wear plates of the pans	The air gap should be approx. 5 ± 1mm -- if the gap is greater than 6mm, check the condition of the wear plates -- if the gap is less than 4mm, check the pre-tension of the chain				x			
									
2.9	**Track rollers (78 pcs), return rollers (64 pcs)**								
	<> Visual check for - free movement - general condition (wear, damage) - firm seating of the fixing elements	Daily visual inspection	x						
	<> Check visually the running rate of return rollers on return bars	Monthly - Remove dirt from upper edges of return bars, if necessary.			x				

Item No.	Equipment / Sub-assembly Description of scope of performances	Actions / Notes	a	b	c	d	e	f	S
	Legend of maintenance intervals: a - Daily; b - Weekly; c - Monthly; d - Every 3 months; e - Every six months; f - Yearly; S - Special intervals; Bh - Service hours								
3	**Spillage Conveyor**								
3.1	**General maintenance**								
	<> General visual inspection of conveyor components	daily	x						
	<> Visual inspection for bulk material accumulations and dirt	daily (remove if applicable)	x						
	<> Cleaning the surfaces of drive units and electric components	monthly			x				
3.2	**Drive unit KHF107 DRE132M4/TF/AL (1 pc)**	**see Manual 7 Register 7.2**							
3.2.1	**Motor DRE132M4/TF/AL (1 pc)**	**see Operating Instructions for AC Motors**							
	<> Inspect the motor:	every 10000 operating hours; see chapter 7.6/8.7							x
	- Check rolling bearing and change if necessary								
	- Replace the oil seal								
	- Clean the cooling air passages								
	<> Touch up or renew the surfaces/anticorrosion coating	depending on external factors							x
	<> Clean clogged bores	depending on external factors							x
3.2.2	**Helical-bevel gear unit KHF107 (1 pc)**	**see Assembly and Operating Instructions for Gear Units**							
	<> Check oil and oil level	Every 3000 Bh, at least every 6 months					x		
	<> Check running noise for possible bearing damage	Every 3000 Bh, at least every 6 months					x		
	<> Visual inspection of the seals for leakage	Every 3000 Bh, at least every 6 months					x		
	<> Check the rubber buffers of the torque arm	Every 3000 Bh, at least every 6 months; replace, if necessary					x		
	<> Oil change 	According to operation conditions but not later than every 5 years (depending on oil temperature) -- See lubrication plan [3] CLP PG [4] CLP HC / HCE [5] CLP /HLP /E							x
	<> Replace rolling bearing grease	In combination with oil change -- See lubrication plan							x
	<> Replace oil seal (do not install it in the same track)	In combination with oil change							x
	<> Touch up or renew the surfaces/anticorrosion coating	Depending on external factors							x

Item No.	Equipment / Sub-assembly Description of scope of performances	Actions / Notes	a	b	c	d	e	f	S
	Legend of maintenance intervals: a - Daily; b - Weekly; c - Monthly; d - Every 3 months; e - Every six months; f - Yearly; S - Special intervals; Bh - Service hours								
3.3	**Take-up station**								
	<> Inspection of take-up shaft -- Check the shaft for visible damage, abnormal noises or vibrations -- Check the bearing housings for excessive heating or high loss of grease	weekly 		x					
	<> Check if chain tension is correct	weekly - Through measurement of compression-spring length (normal: l = 207 mm)		x					
	<> Re-grease the bearings	See lubrication plan							x
3.4	**Drive shaft**								
	<> Inspection of drive shaft -- Check the shaft for visible damage, abnormal noises or vibrations -- Check the bearing housings for excessive heating or high loss of grease	weekly		x					
	<> Re-grease the bearings	See lubrication plan							x
3.5	**Round steel chain and follower**								
	<> Check visually for wear	monthly visual inspection - If necessary, re-tighten fasteners or replace follower			x				
3.6	**Trough**								
	<> Check visually for wear	monthly visual inspection - If necessary, replace the wear bars			x				
4	**Crusher inlet chute**								
4.1	**Wear parts**								
	<> Check the wear plates for firm seating, damages and wear	if necessary tighten the fastening bolts or replace the wear plates			x				
	<> Check the rubber for wear	visual check, if necessary change			x				

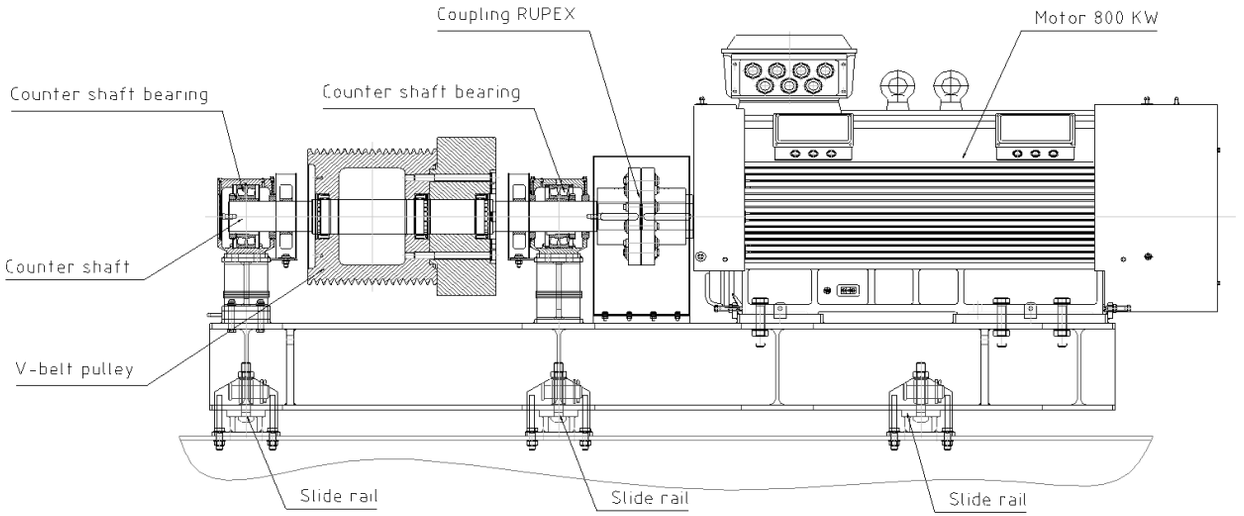
Item No.	Equipment / Sub-assembly Description of scope of performances	Actions / Notes	a	b	c	d	e	f	S
	Legend of maintenance intervals: a - Daily; b - Weekly; c - Monthly; d - Every 3 months; e - Every six months; f - Yearly; S - Special intervals; Bh - Service hours								
5	**Impact Crusher PB 1822 PP**								
5.1	**General maintenance**								
	<> General visual inspection of crusher components	daily	x						
	<> Visual inspection for bulk material accumulations and dirt	daily (remove if necessary)	x						
	<> Cleaning the surfaces of equipment items and electric components	monthly			x				
5.2	**Housing**								
	<> Check to assess the general condition	weekly		x					
	<> Check wear plates for firm seating and wear	weekly visual check		x					
	<> Check for dust tightness	weekly		x					
	<> Check the rubber parts and seals for damage and wear	monthly			x				
5.3	**Crusher rotor (1 pcs)**								
	<> Check crusher rotor for: - visual damage	weekly		x					
	- heavy vibrations	daily	x						
	- change of operating noise	daily	x						
5.4	**Rotor shaft bearings (2 pcs)**								
	<> Check the bearings for excessive temperature and abnormal noises	daily disassemble bearing if necessary	x						
	<> Lubrication of shaft bearings	see lubrication plan							x
	<> Lubrication of bearing labyrinths	see lubrication plan							x
5.5	**V-belt pulleys 8V (2 pcs)**								
	<> Check V-belt pulleys for: - Firm seating	before commissioning, thereafter daily visual check	x						
	- Arrangement towards drive unit	daily visual check; if necessary, re-arrange the drive unit							
	<> Check of running noises	daily	x						
5.6	**V-belt (18 pcs)**								
	<> Check pre-tensioning of V-belts	first inspection after 0,5 to 4 Bh, thereafter daily visual control; if necessary, adjust the tension of V-belts	x						
	<> Re-tensioning of V-belts	monthly; Belt tension: 2418 N new v-belt; 1860 N used v-belt			x				
	<> Check of running noises	daily	x						

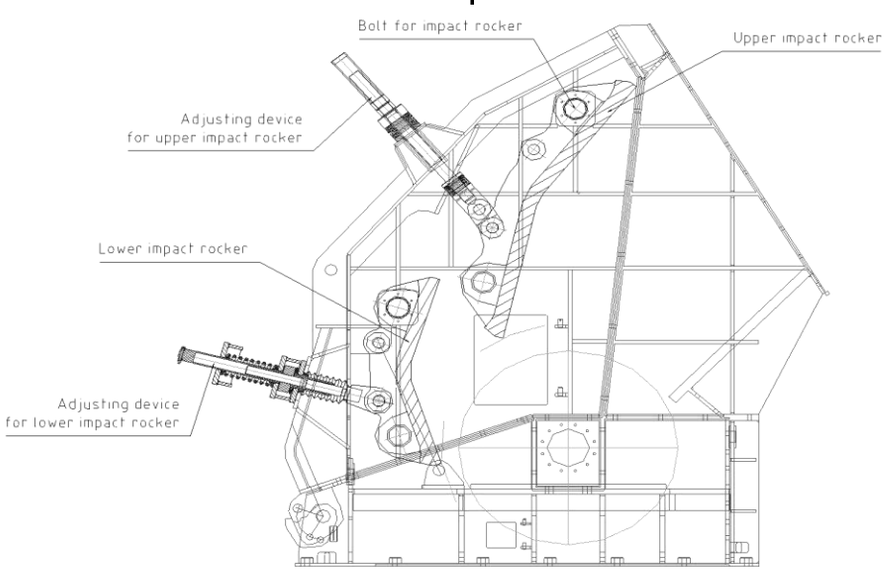
Legend of maintenance intervals: a - Daily; b - Weekly; c - Monthly; d - Every 3 months; e - Every six months; f - Yearly; S - Special intervals; Bh - Service hours

Item No.	Equipment / Sub-assembly Description of scope of performances	Actions / Notes	a	b	c	d	e	f	S
5.7	**Drive unit (1 pc)**	**see Manual 7 Register 7.3.1**							
5.7.1	**Motor K8MR450L6 (1 pc)**	**see Installation and Maintenance Instructions for Squirrel Cage Motors**							
	<> Visual control of all components:								
	- Check of operation behaviour, temperatures, vibrations, noise	daily	x						
	- General inspection and cleaning	annually or every 8600 Bh; Cleaning requires the use of vacuum cleaners or compressed air, it must be oil and water-free!						x	
	- Check of insulation resistances and lubricant behaviour	annually or every 8600 Bh						x	
	<> Control of shaft alignment	after 1st week operation, then monthly or every 720 Bh			x				
	<> Re-lubrication of anti-friction bearings	see lubrication plan **Note:** after 1st week operation one extra lubrication, further recommended lubrication intervals according grease schedule; continuous bearing monitoring if necessary							x
	<> Control and cleaning of windings	Corresponding to the operation conditions in 1-3 years periods. The windigs must be refurnished with electro-insulation varnish.							x
	<> Check of cooling-system (ribs, tubes, fans, water, filter)	daily control	x						
	<> Filter change	annually or every 8600 Bh						x	
5.7.2	**Coupling RUPEX RWN 450 (1 pc)**	**see Operating instructions BA 3600, chapter 6**							
	<> Check of the torsional backlash between the two coupling parts  Wear mark Wear mark for the torsional backlash	after 3 months, then at least once a year; The buffers must be replaced, when the torsional backlash exceeds the value stated in table. The buffers must be replaced in sets. Only identical buffers may be used.						x	

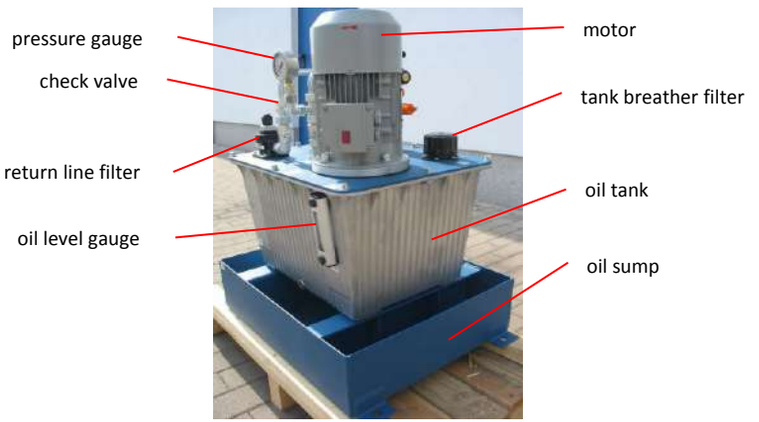
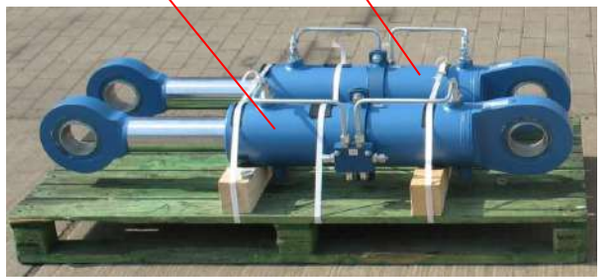
Size	105	125	162	228	285	360	450	560	710	900	1120	1400	1800
		144	198	252	320	400	500	630	800	1000	1250	1600	2000
Wear mark ΔS_V in mm	3.0	3.5	4.0	4.5	6.0	7.0	8.5	10.0	12.0	13.5	15.0	18.0	20.0

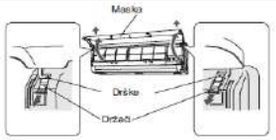
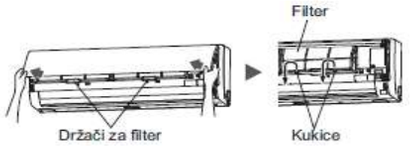
Item No.	Equipment / Sub-assembly Description of scope of performances	Actions / Notes	a	b	c	d	e	f	S
	Legend of maintenance intervals: a - Daily; b - Weekly; c - Monthly; d - Every 3 months; e - Every six months; f - Yearly; S - Special intervals; Bh - Service hours								
5.8	**Counter shaft bearings (2 pcs)**								
	<> Check the bearings for excessive temperature and abnormal noises	weekly disassemble bearing if necessary		x					
	<> Lubrication of shaft bearings	see lubrication plan							x
	<> Lubrication of bearing labyrinths	see lubrication plan							x
5.9	**Slide rail (3 pcs)**								
	<> Visual control for: - damage - firm seating	weekly		x					
	<> Lubrication of take-up spindles	see lubrication plan							x



Item No.	Equipment / Sub-assembly Description of scope of performances	Actions / Notes	a	b	c	d	e	f	S
	Legend of maintenance intervals: a - Daily; b - Weekly; c - Monthly; d - Every 3 months; e - Every six months; f - Yearly; S - Special intervals; Bh - Service hours								
5.10	**Adjusting device for upper impact rocker (2 pcs)**								
	<> Coat take-up spindles and disc springs with grease	see lubrication plan							x
	<> Inspection to assess the condition of thread and the fixture of threaded spindles, check for deformation	weekly visual inspection		x					
	<> Inspection of disc springs	weekly visual inspection		x					
									
5.11	**Adjusting device for lower impact rocker (1 pc)**								
	<> Coat adjusting spindles with grease	see lubrication plan							x
	<> Check the condition of thread and the fixture of spring pre-stressing spindles, check for deformation	weekly visual inspection		x					
	<> Coat spring spindles with grease	see lubrication plan							x
	<> Coat compression springs and disc springs with grease	see lubrication plan							x
	<> Inspection of disc springs	weekly visual inspection		x					
	<> Inspect the clip seat of bellows	weekly visual inspection		x					
5.12	**Suspension pin for impact rocker (4 pcs)**								
	<> Check the pin fixture and fastening screws for firm seating	weekly visual inspection		x					
	<> Re-lubrication	see lubrication plan							x

Item No.	Equipment / Sub-assembly Description of scope of performances	Actions / Notes	a	b	c	d	e	f	S
	Legend of maintenance intervals: a - Daily; b - Weekly; c - Monthly; d - Every 3 months; e - Every six months; f - Yearly; S - Special intervals; Bh - Service hours								
5.13	**Hydraulic system (1 pc)**	**see Manual 7 Register 7.3.3**							
	Maintenance tasks and interventions in the functional system may be executed by authorised and trained staff only. During work on the hydraulic system (replacement of components or maintenance) the electric actuators must be free of current and the device concerned must be depressurised. Shut-off valves are to be closed, pumps turned off, pressure accumulators discharged. Closed valves and open switches are to be fixed with a warning sign: “Do not turn on. Maintenance work underway". Tighten fittings only in a depressurised state. When replacing valves, pumps, filter elements etc., use only original spare parts. If electrical control elements have been replaced, proper integration into the locking conditions must be tested. Switching points and output signals must be checked.								
	<> General visual inspection of the system components	daily visual inspection	x						
	<> Check system for any unusual noises or vibrations	Search for causes and eliminate them.		x					
	<> Check temperatures at hydraulic units, valves, hydraulic cylinders, hydraulic motors and in the conduit network	At elevated temperatures, seek causes and eliminate them.		x					
	<> Check contamination of filter elements	If necessary, clean filter or replace filter elements at the latest after soiling indication.		x					
	<> Check oil despite electrical monitoring	Refill oil if necessary. Note oil grade! If available, use filling unit (e.g. OF7).		x					
	<> Check all fasteners, such as screws, nuts, bolts	If necessary, retighten		x					
	<> Inspect the conduits and hoses for freedom from leakage, firmness and hose quality (connections, flanges, screw connections, fastenings, abrasion and kinks)	Eliminate defects if necessary Observe hose-replacement cycles (6 years)		x					
	<> Check oil state	Replace immediately and eliminate the cause of dark discoloured, foamy, milky, turbid or slimy oil			x				
	<> Check pressure, performance, sound, electrical connections and control voltage	Adjust or set to the preset values if necessary (see manufacturer documentation)			x				
	<> Check the coupling slack	Replace sprocket if necessary				x			
	<> Monitor nitrogen-charging pressure	Refill nitrogen if necessary, check pressure accumulator for tightness				x			
	<> Check valves, cylinders, pipes and hoses for leakage	Eliminate leaks				x			
	<> Inspection of signal and measurement value of pressure transmitter	Output signals of the pressure transmitter must be checked with an external pressure measurement indicating device (for example, a precision pressure gauge). Replace if necessary.				x			
	<> Examine the external condition of the system (dirt and damage)	If necessary clean and repair any damage					x		
	<> Check set values and functioning of all safety-related parts	Functioning of pressure-limiting, pressure-sequence, pressure cut-out and pressure-reducing valves, flow control and throttle-check valves as well as pressure gauges and pressure switches so far as system specificity allows						x	

Item No.	Equipment / Sub-assembly Description of scope of performances	Actions / Notes	a	b	c	d	e	f	S
	Legend of maintenance intervals: a - Daily; b - Weekly; c - Monthly; d - Every 3 months; e - Every six months; f - Yearly; S - Special intervals; Bh - Service hours								
	<> Change air filter	Replace components or complete filter						x	
	<> Check for corrosion	Damage to colour coating must be repaired in accordance with the coating specification						x	
	<> Oil change	After 1000 Bh, then after 18 months, and then every 6 months The oil change depends on an oil analysis. The analysis should include oxidation, water content, additives and contamination. See lubrication plan.						x	
	Hydraulic unit  	hydraulic cylinder right hydraulic cylinder left 							
6	**Crusher outlet chute**								
6.1	**Wear parts**								
	<> Check the wear plates for firm seating, damages and wear	if necessary tighten the fastening bolts or replace the wear plates			x				
	<> Check the rubber seal for wear	visual check, if necessary change			x				

Item No.	Equipment / Sub-assembly Description of scope of performances	Actions / Notes	a	b	c	d	e	f	S
	Legend of maintenance intervals: a - Daily; b - Weekly; c - Monthly; d - Every 3 months; e - Every six months; f - Yearly; S - Special intervals; Bh - Service hours								
7	**Control cabin**								
7.1	**Inverter air conditioner ASYG 12LLCA (wall-mounted type) (1 pc)**	**see Manual 7 Register 7.4, Operating Manual Air Conditioner Fujitsu**							
	<> Cleaning the intake grille 	at regular intervals; see Operating Manual Air Conditioner, chapter "Cleaning and Care" When cleaning the unit's body, do not use water hotter than 40 °C, harsh abrasive cleansers, or volatile agents like benzene or thinner.							x
	<> Cleaning the air filter 	During periods of normal use, the Air Filters should be cleaned every two weeks. see Operating Manual Air Conditioner, chapter "Cleaning and Care"; Dust can be cleaned from the Air Filter either with a vacuum cleaner, or by washing the filter in a solution of mild detergent and warm water. If you wash the filter, be sure to allow it to dry thoroughly in a shady place before reinstalling.							x

Note the special information on maintenance in the add-on parts documentation!