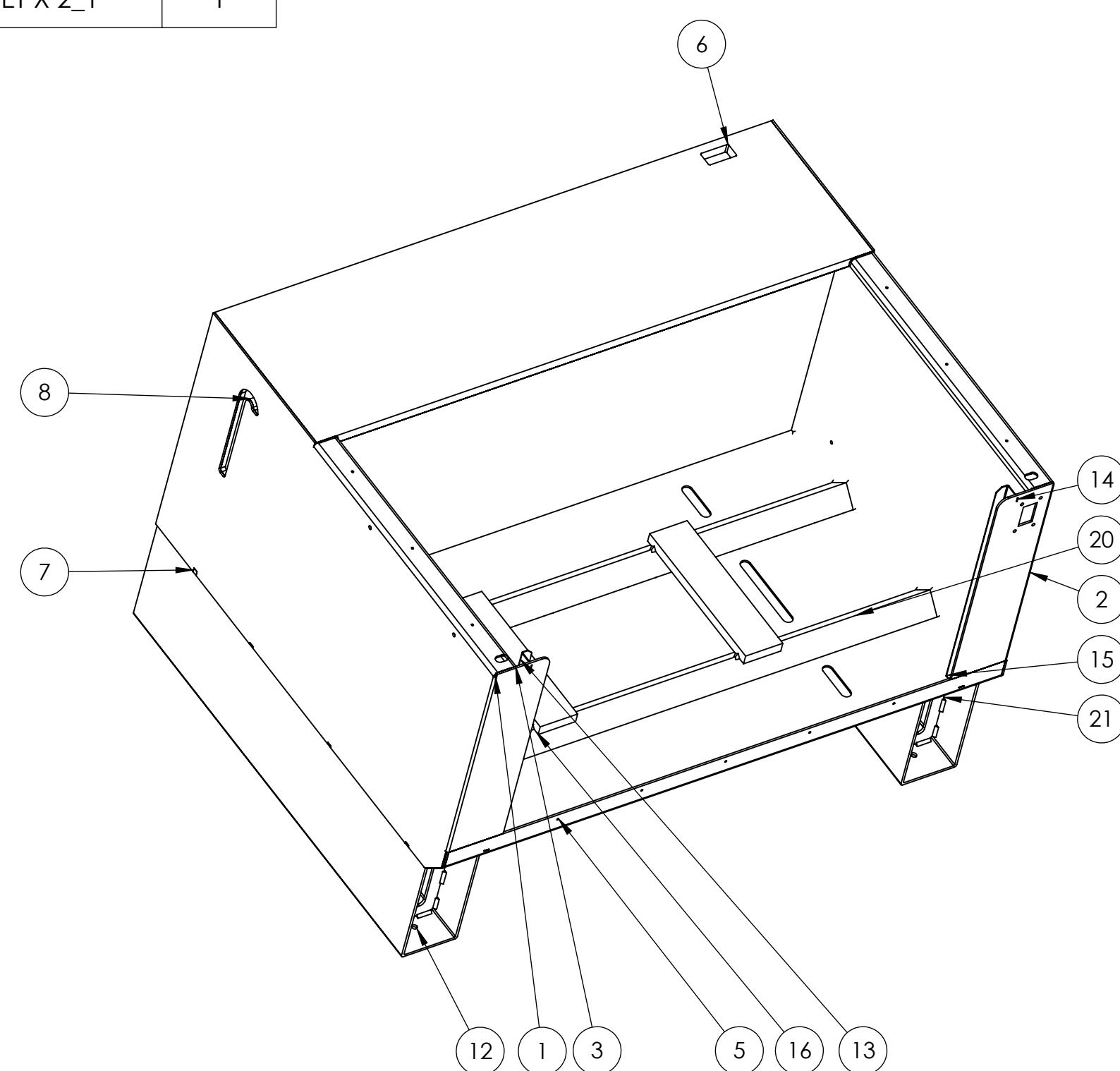
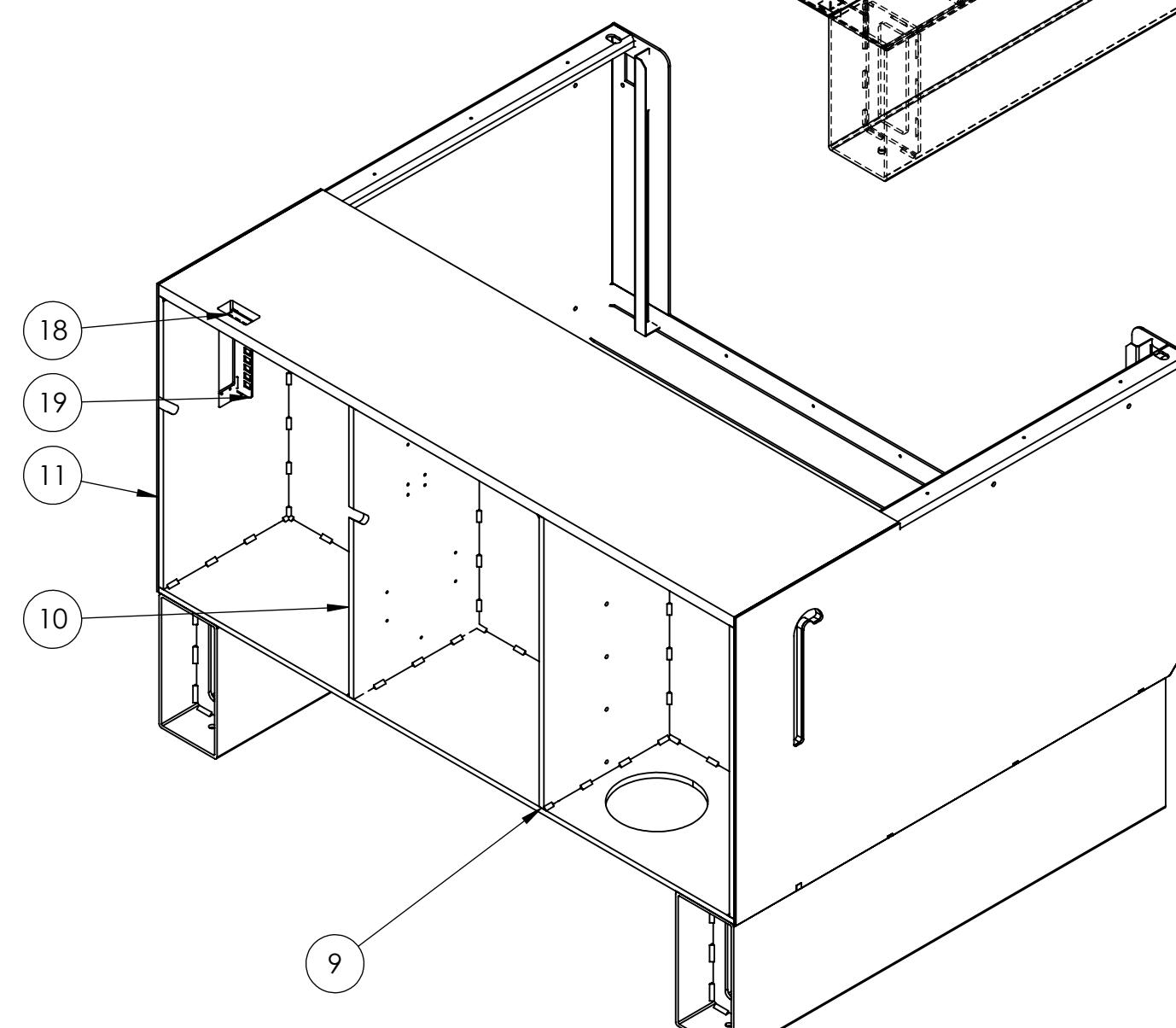
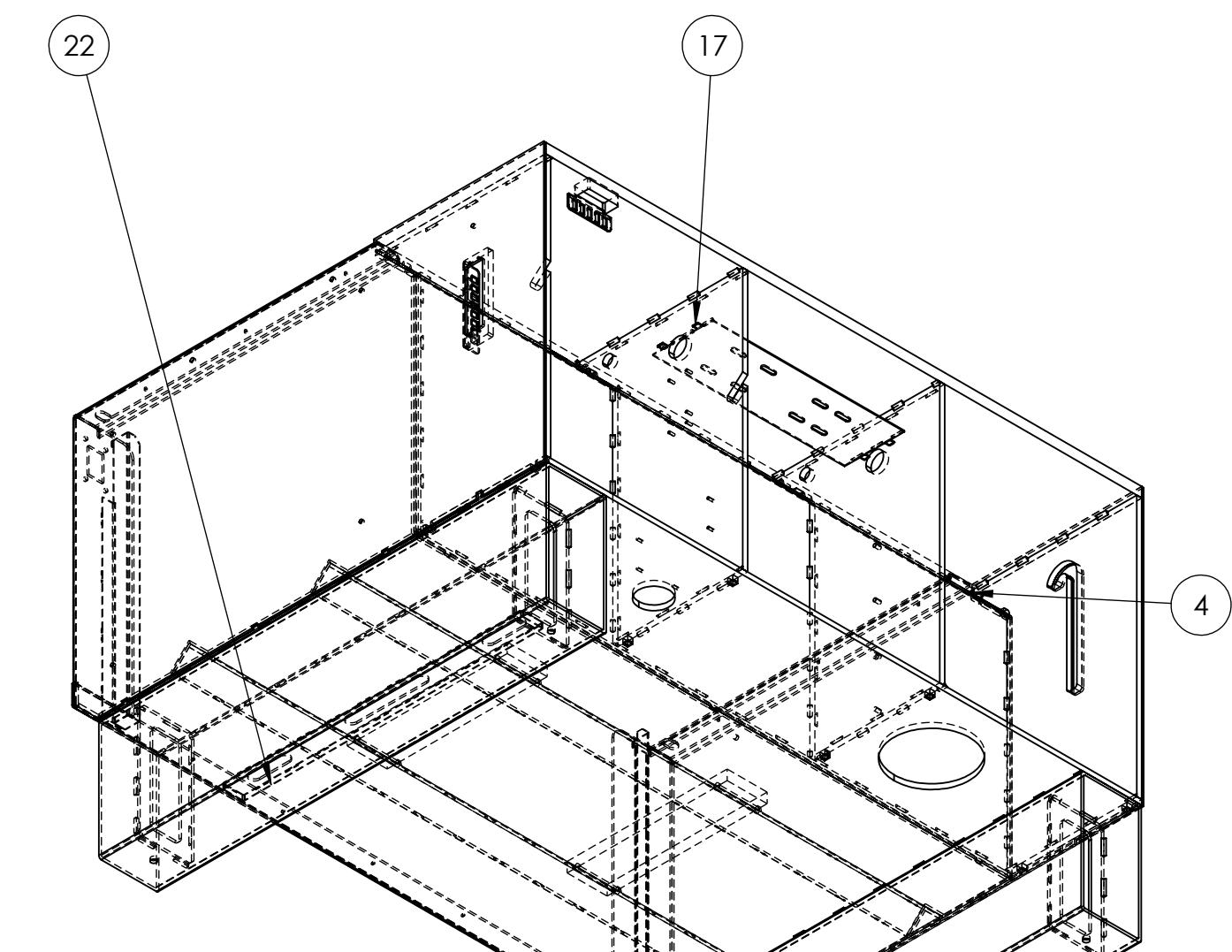


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1	514-14-50 DET C_2	1
2	514-14-50 DET D_2	1
3	514-14-50_1_1	1
4	514-14-50 DET A_1	1
5	514-14-50 DET B_1	1
6	514-14-50 DET E_1	1
7	514-14-50 DET F_1	1
8	514-14-50 DET G_1	1
9	514-14-50 DET J_1	1
10	514-14-50 DET H_1	1
11	514-14-50 DET K_1	1
12	514-14-50 DET L_1	2
13	514-14-50 DET M_1	1
14	514-14-50 DET N_1	1
15	514-14-50 DET P_1	2
16	514-14-50 DET Q_1	2
17	514-14-50 DET R_1	1
18	514-14-50 DET U_1	1
19	514-14-50 DET V_1	1
20	514-14-50 DET W_1	2
21	514-14-50 DET Y_1	4
22	514-14-50 DET X 2_1	1



Part Number: 514-14-50	Customer Rev: 18	Date: 12/15/2025
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	Customer: ROTTLER	Finish: Drawn By: LM
		Powdercoat: Page: 1 of 8
		Alt. Part #: 514-14-50

ASAP  
Metal Fabricators  
Yakima, WA  
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REV.	DESCRIPTION	DATE	APPROVED
18	INITIAL RELEASE	12/15/2025	LM

D

D

C

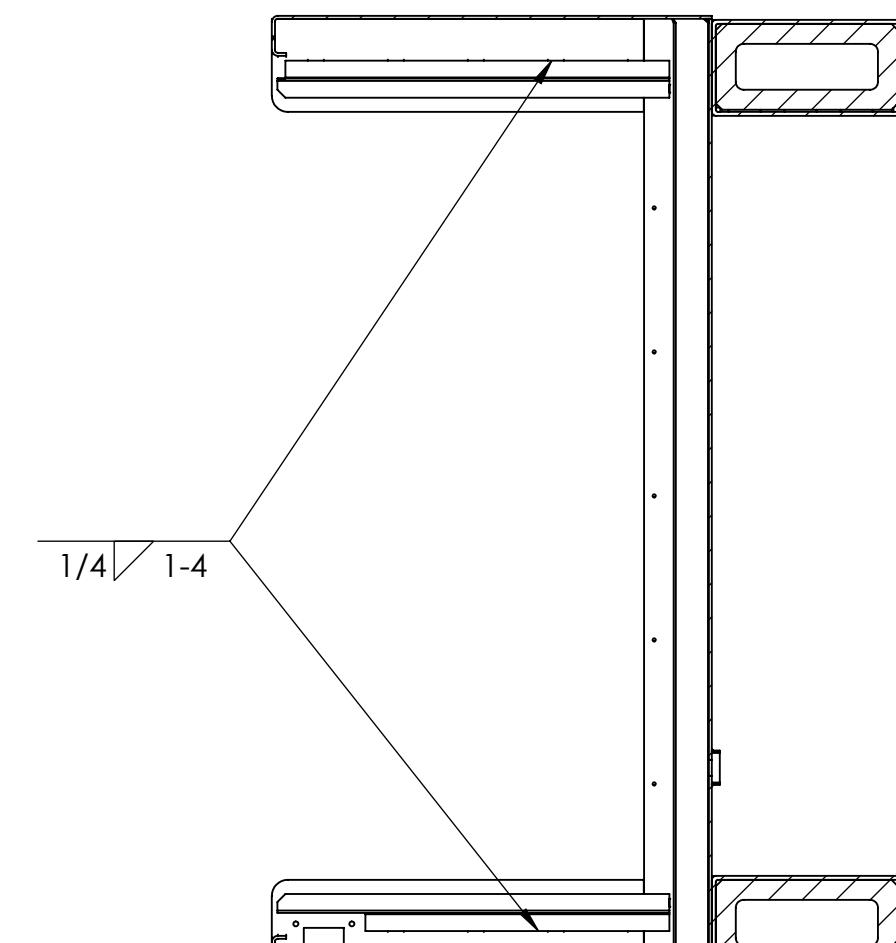
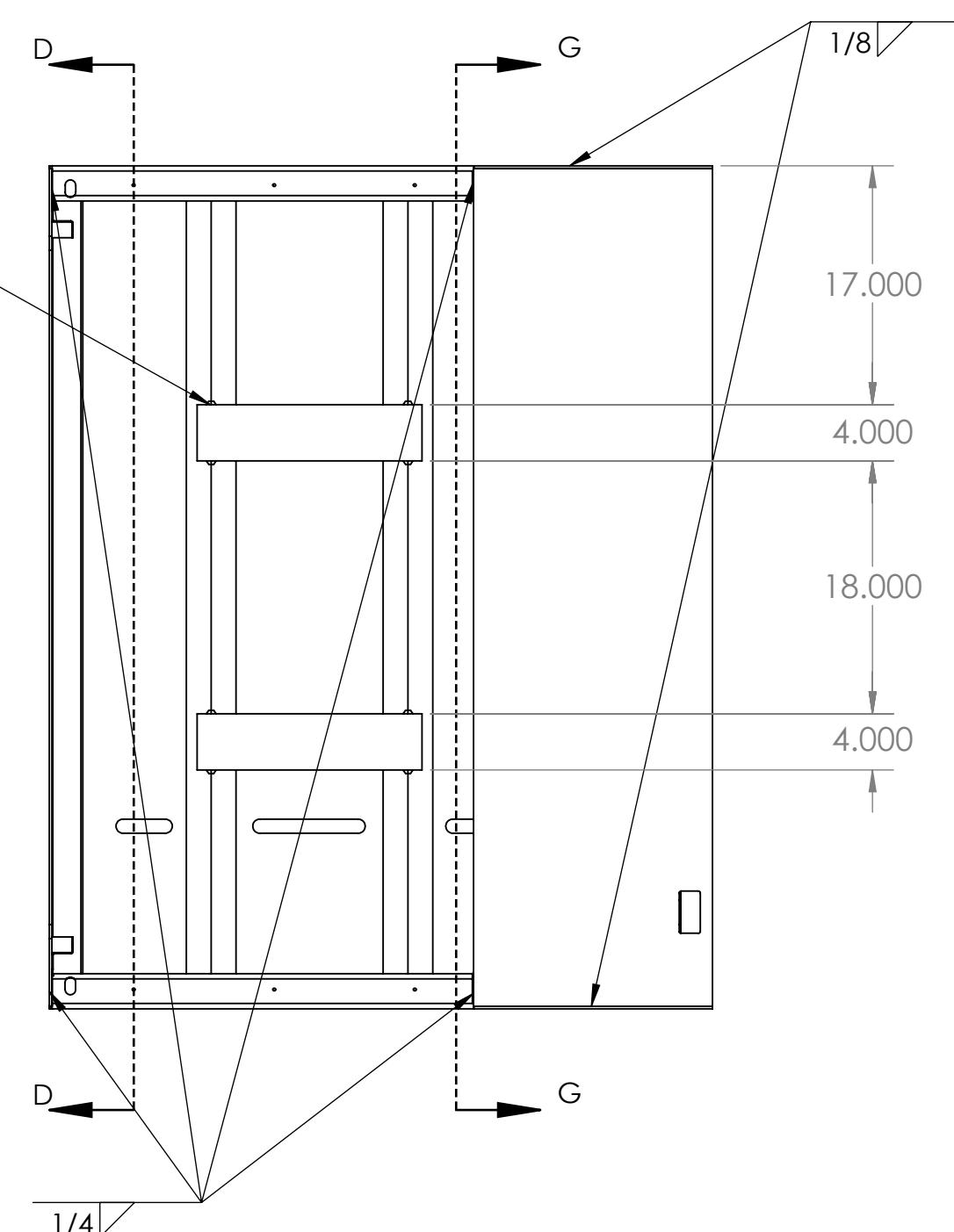
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B

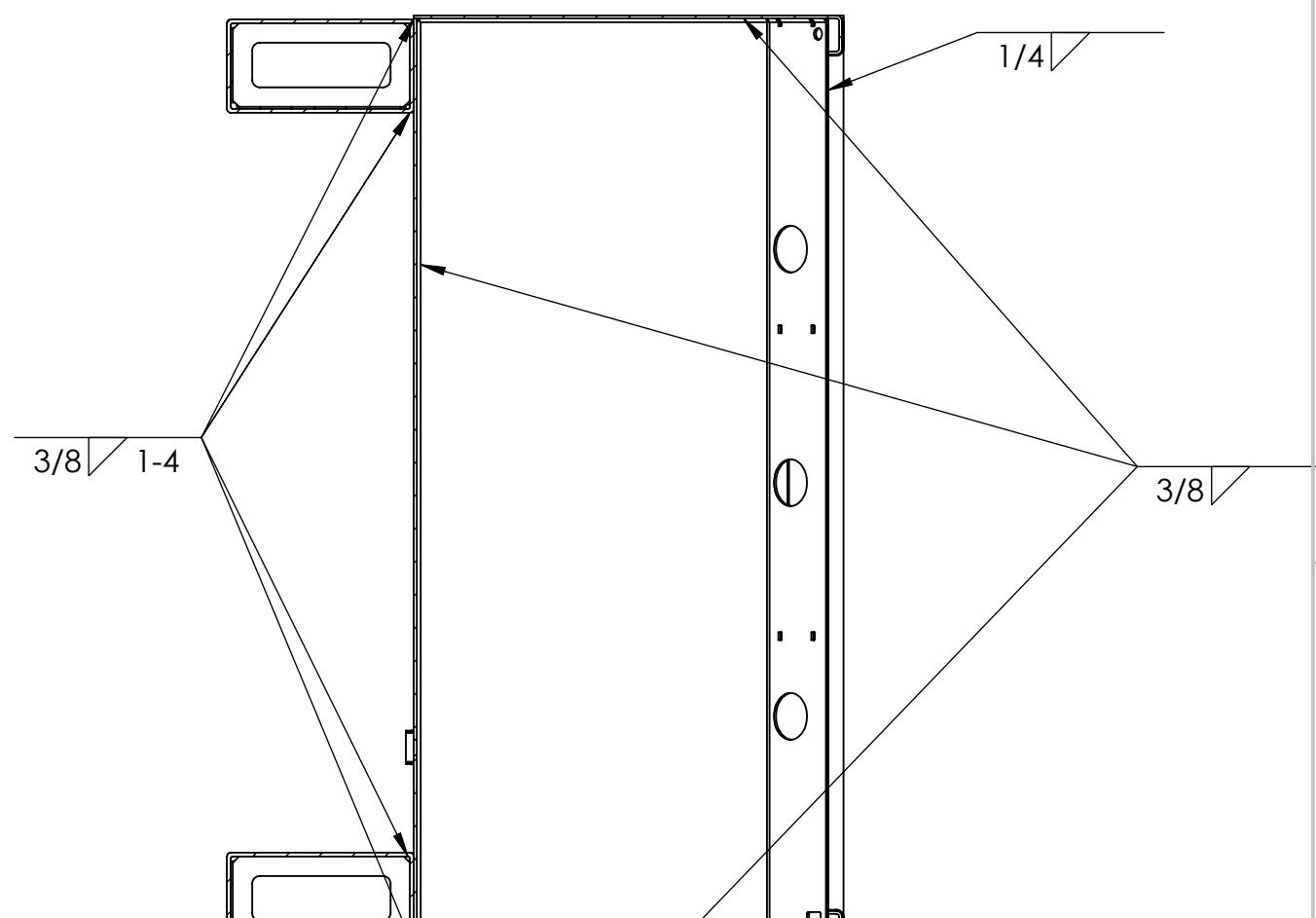
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A

A



SECTION D-D



SECTION G-G

Part Number: 514-14-50

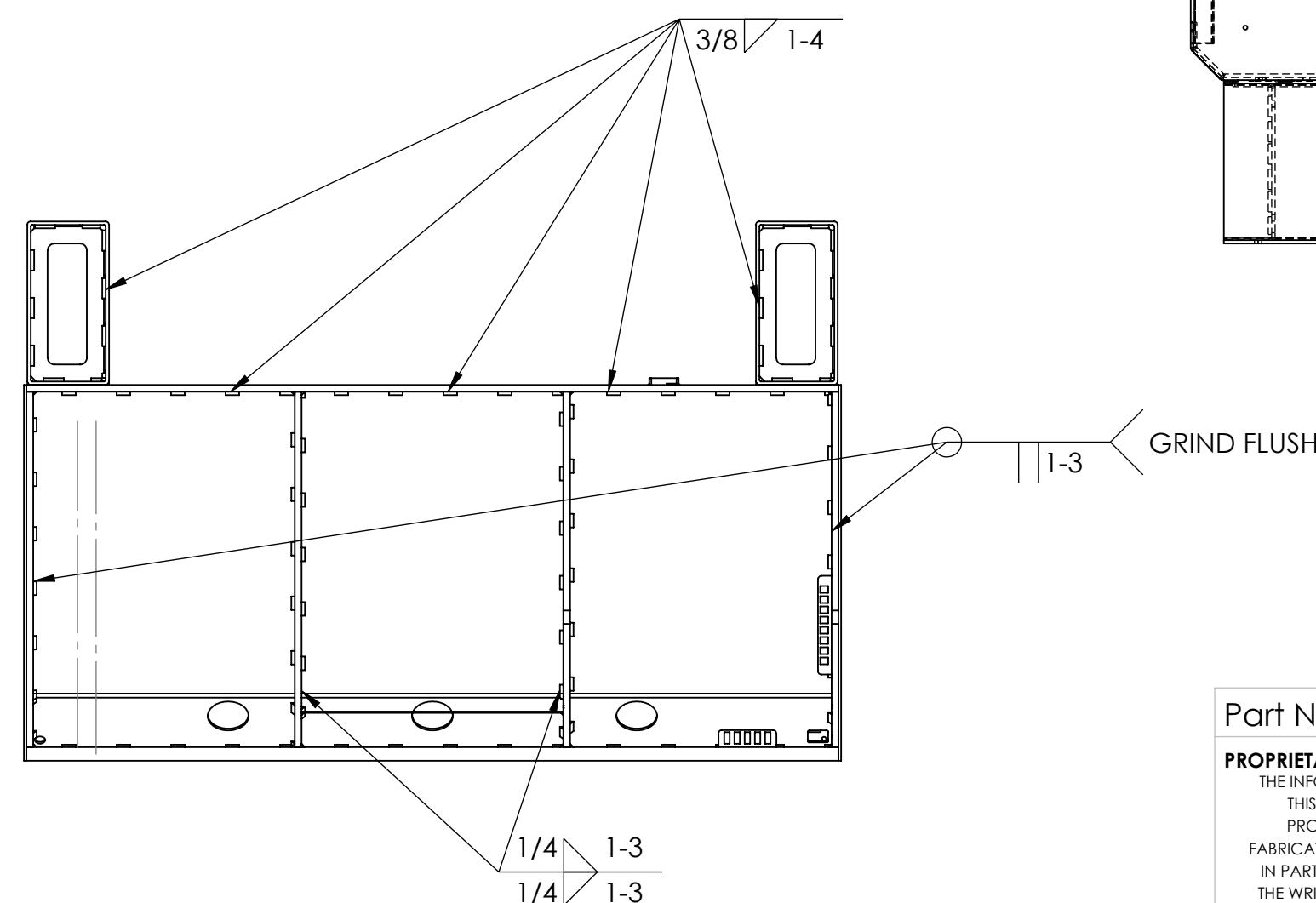
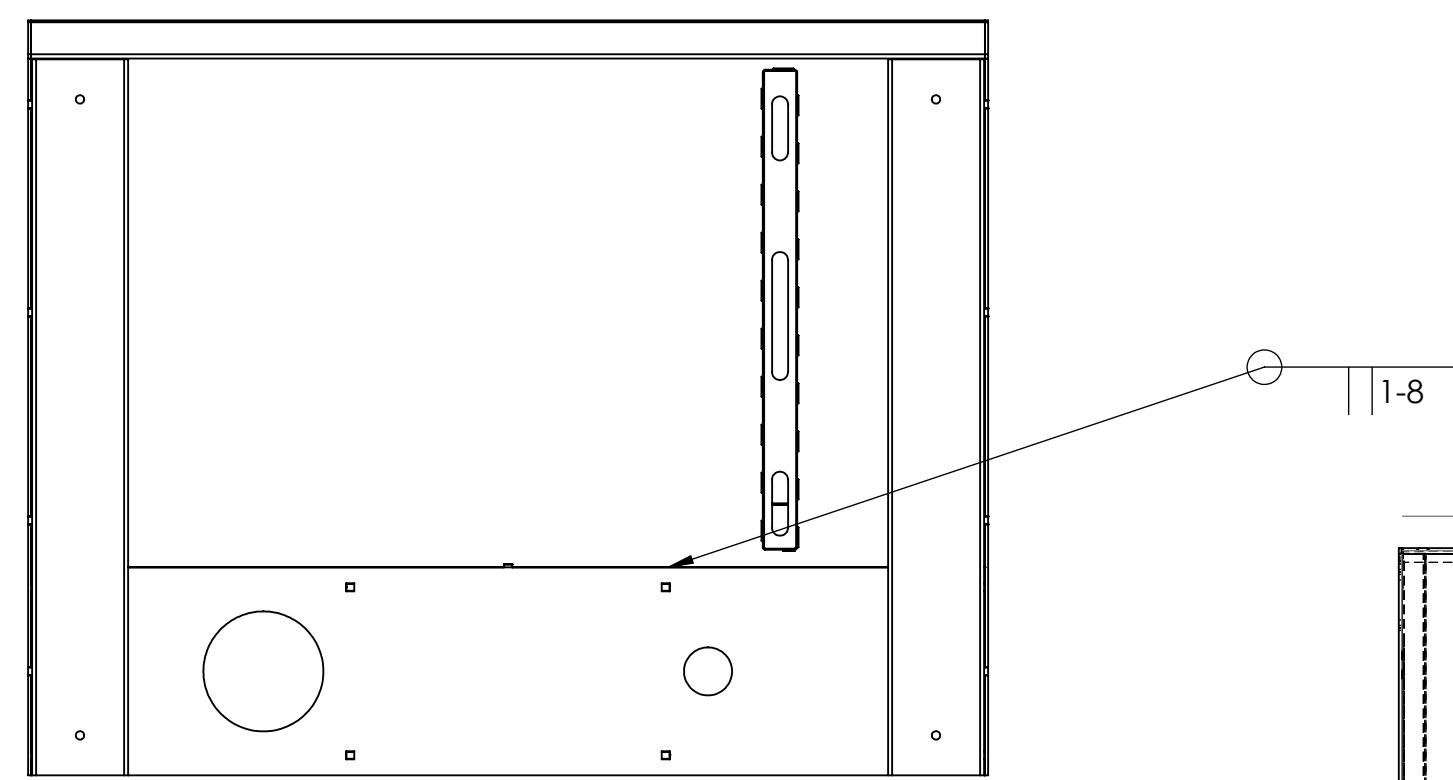
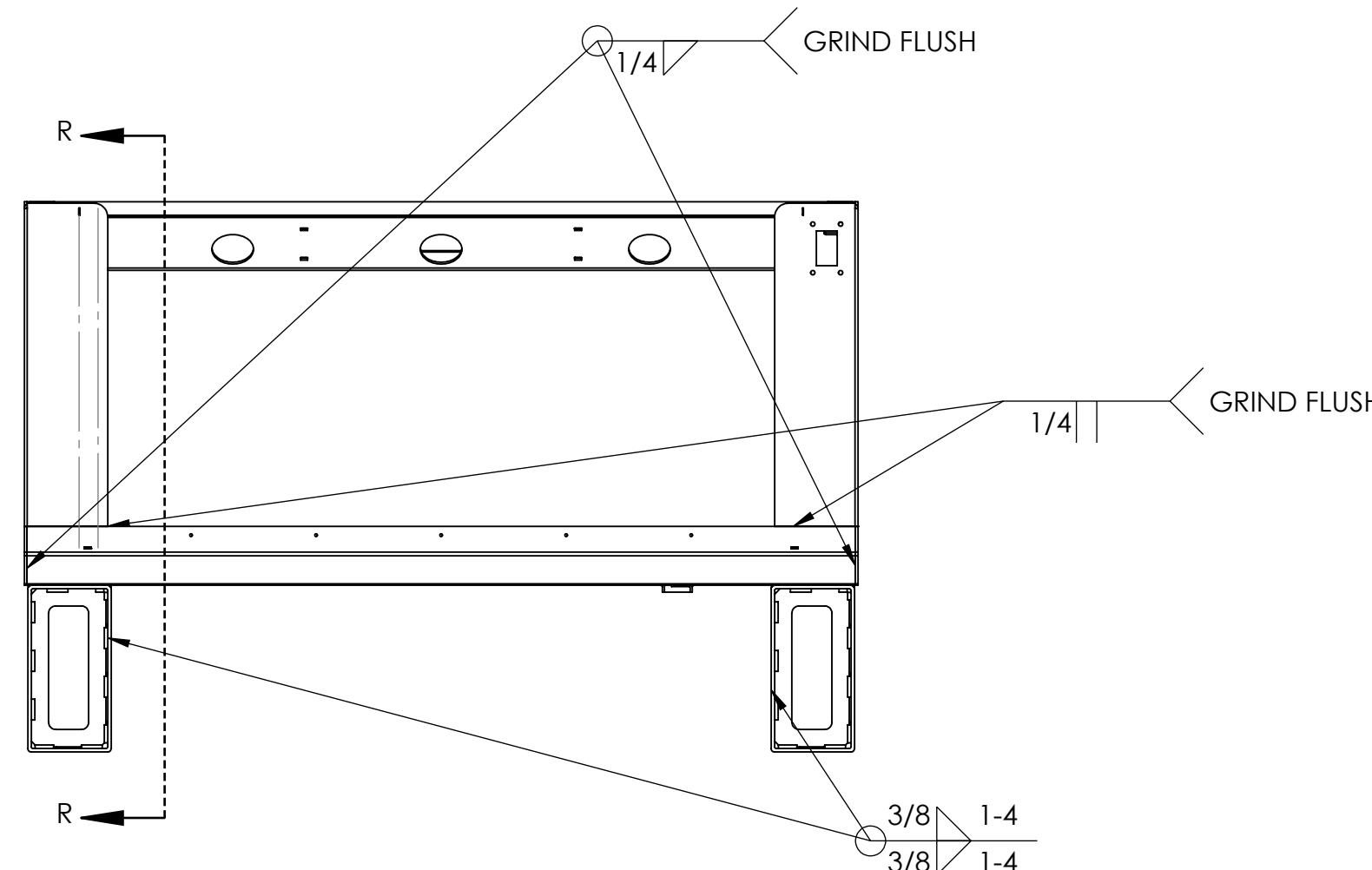
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Description:  
H80 - TANK WELDMENT  
Customer:  
ROTTLER

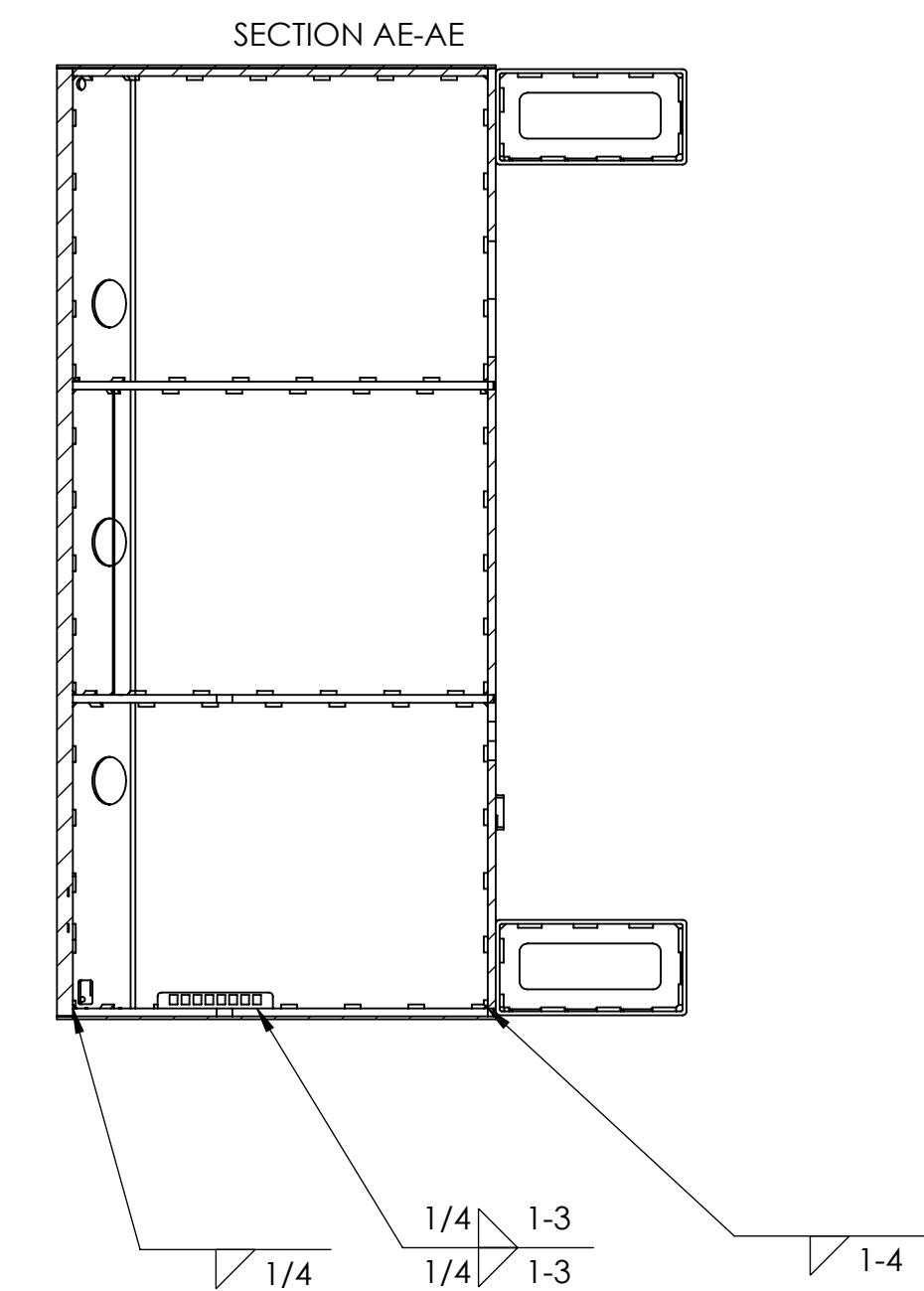
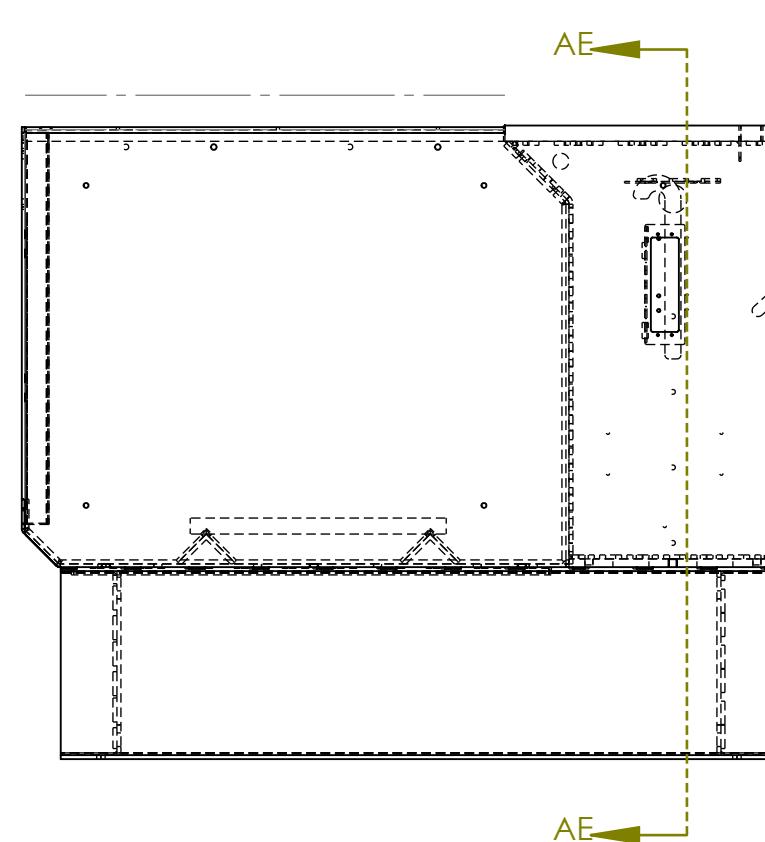
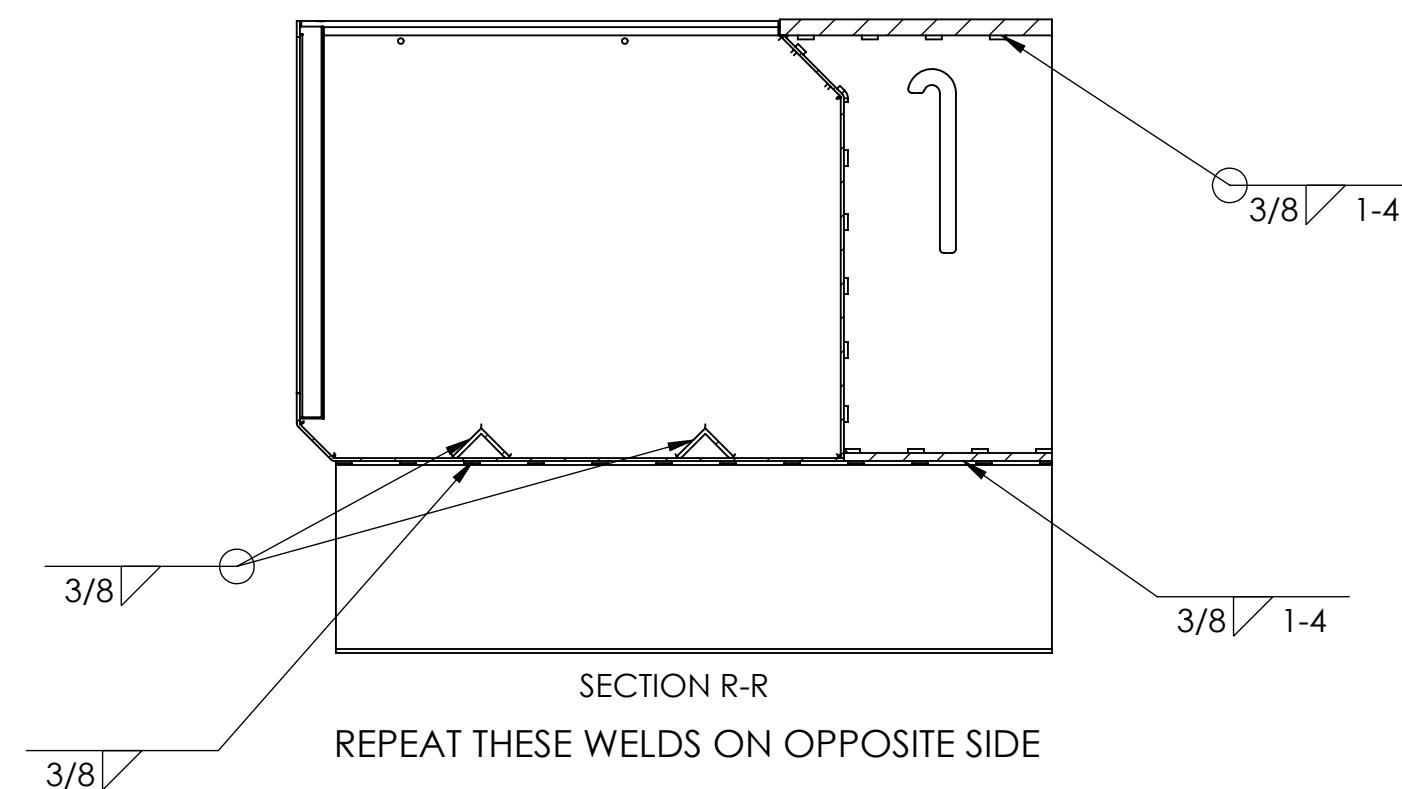
Customer Rev: 18  
Date: 12/15/2025  
Matl: MILD STEEL  
Weight: 160.801 lbs  
Finish:  
Drawn By: LM  
Powdercoat:  
Page: 2 of 8  
Alt. Part #: 514-14-50



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REV.	DESCRIPTION	DATE	APPROVED
18	INITIAL RELEASE	12/15/2025	LM



Part Number: 514-14-50

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Description:  
H80 - TANK WELDMENT  
Customer:  
ROTTLER

Customer Rev: 18

Date: 12/15/2025

Matl: MILD STEEL

Weight: 160.801 lbs

Finish:

Drawn By: LM

Powdercoat:

Page: 3 of 8

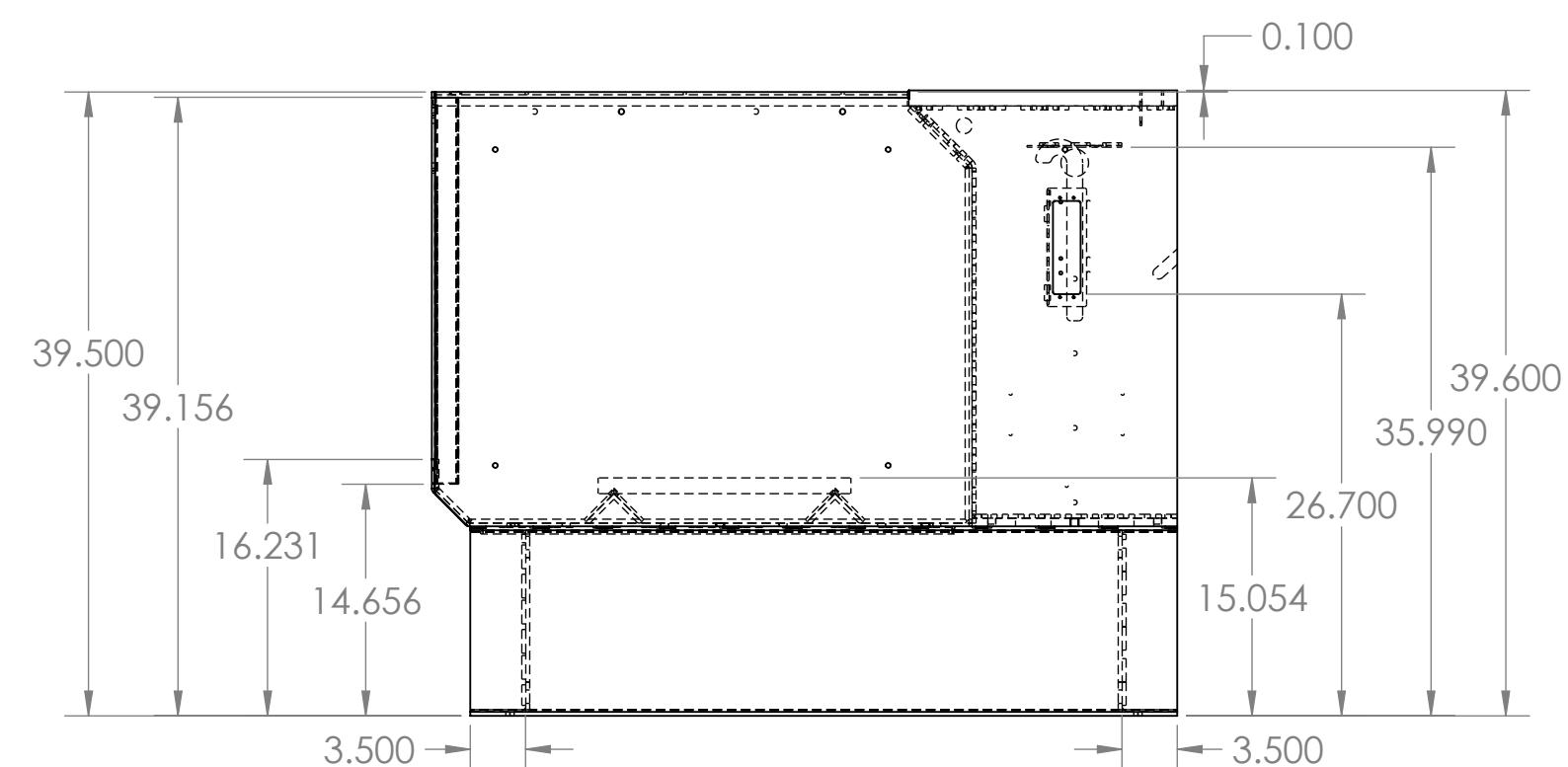
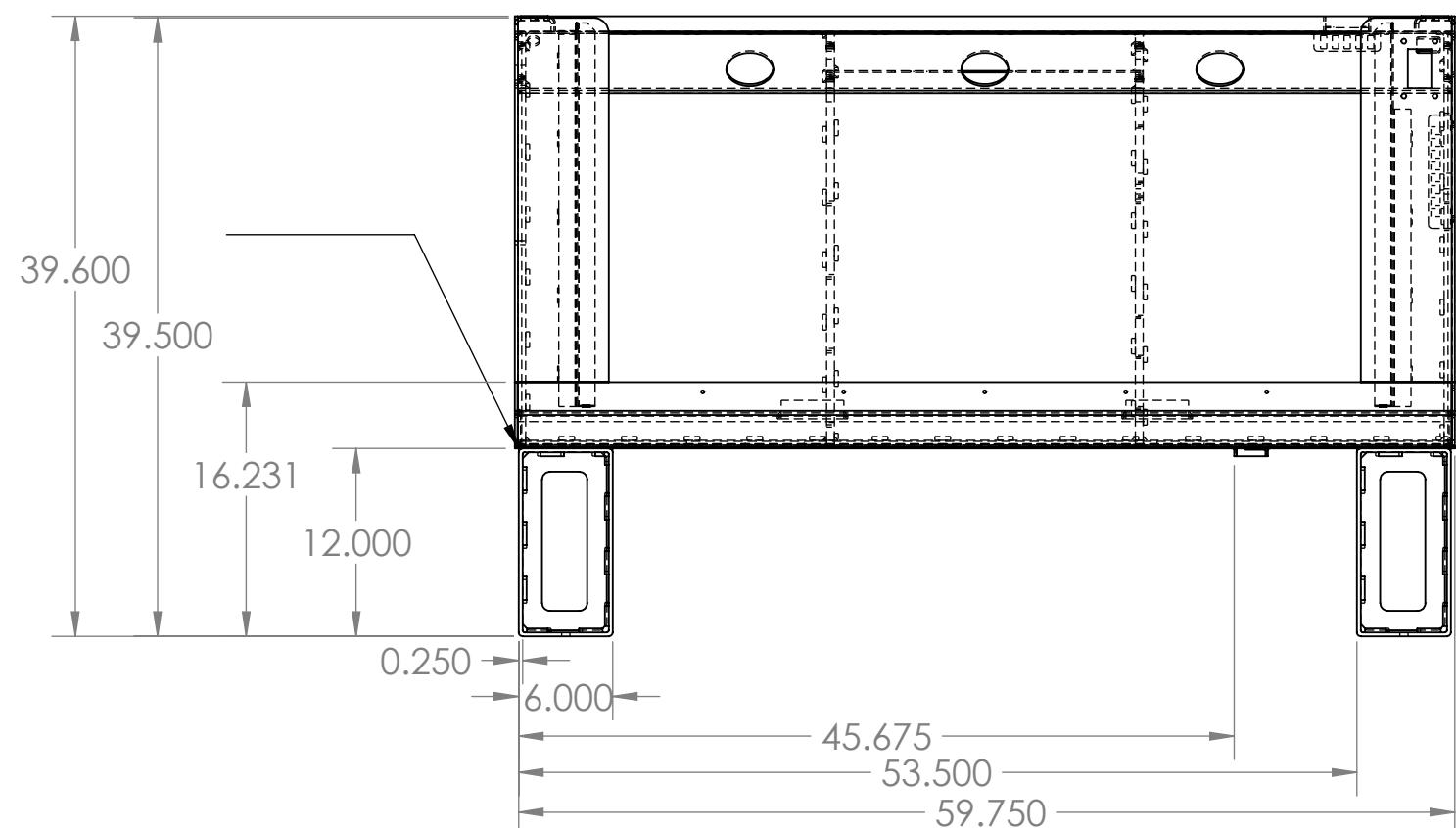
Alt. Part #: 514-14-50



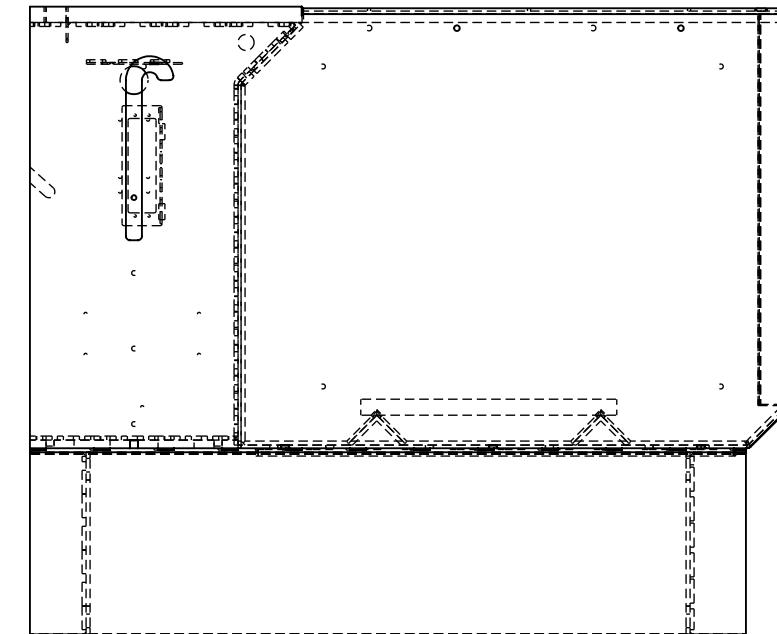
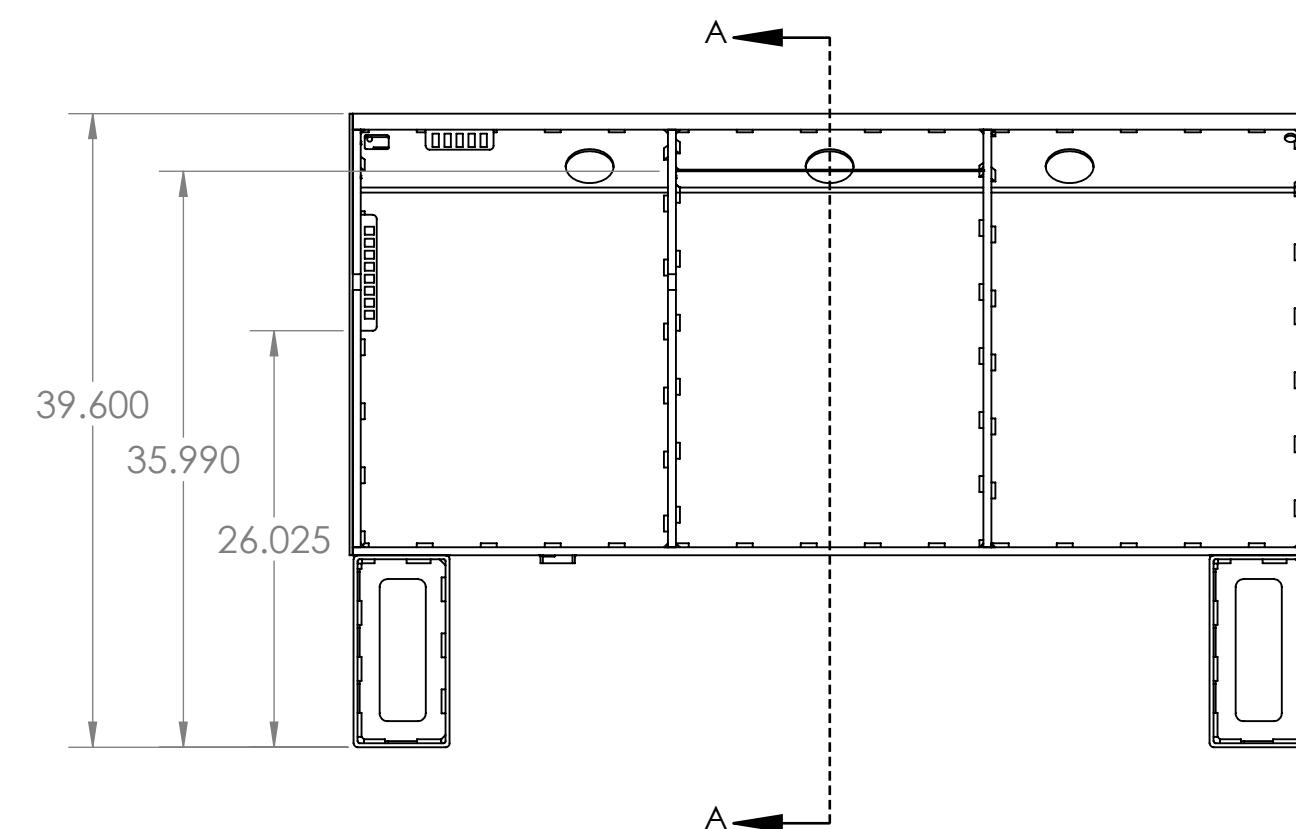
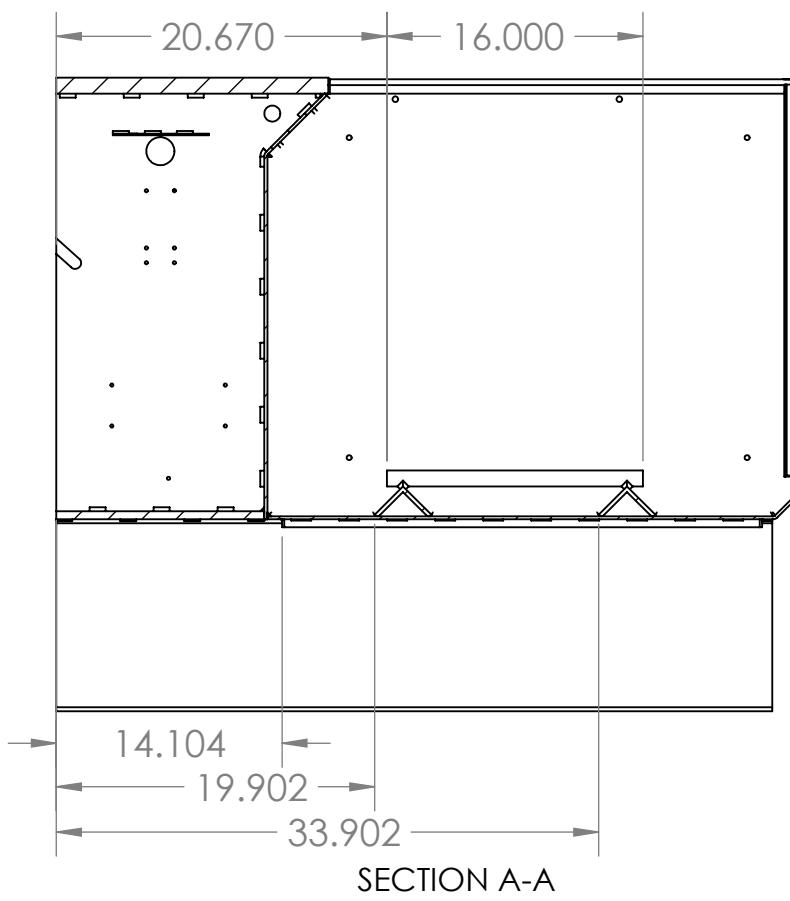
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509-453-9143

REV.	DESCRIPTION	DATE	APPROVED
18	INITIAL RELEASE	12/15/2025	LM

D



C



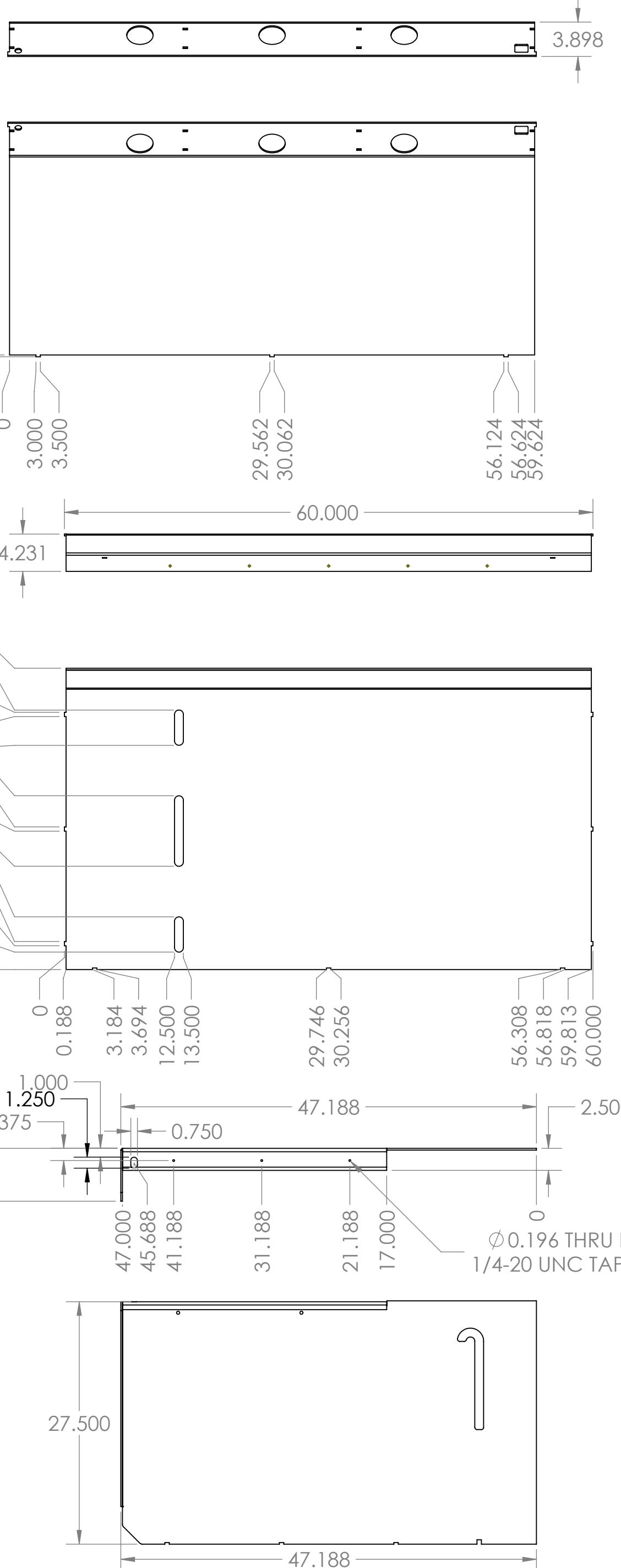
NOTES: (UNLESS OTHERWISE SPECIFIED)

1. DEBURR AND BREAK ALL SHARP EDGES.
2. ALL DIMENSIONS **OD** UNLESS NOTED.

Part Number: 514-14-50	Description: H80 - TANK WELDMENT	Customer Rev: 18	Date: 12/15/2025
<b>PROPRIETARY AND CONFIDENTIAL</b> THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASAP METAL FABRICATORS. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ASAP METAL FABRICATORS IS PROHIBITED.	Customer: ROTTLER	Matl: MILD STEEL	Weight: 160.801 lbs
		Finish:	Drawn By: LM
		Powdercoat:	Page: 4 of 8
		Alt. Part #: 514-14-50	



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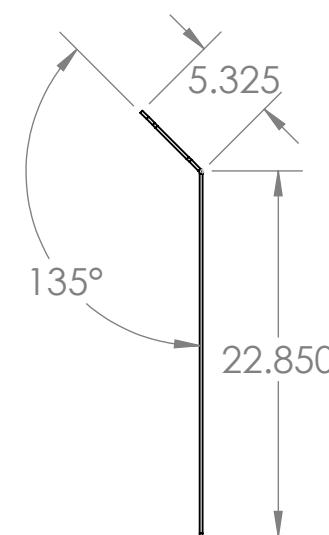
**NOTES:** (UNLESS OTHERWISE SPECIFIED)

1. DEBURR AND BREAK ALL SHARP EDGES.
  2. ALL DIMENSIONS **OD** UNLESS NOTED.

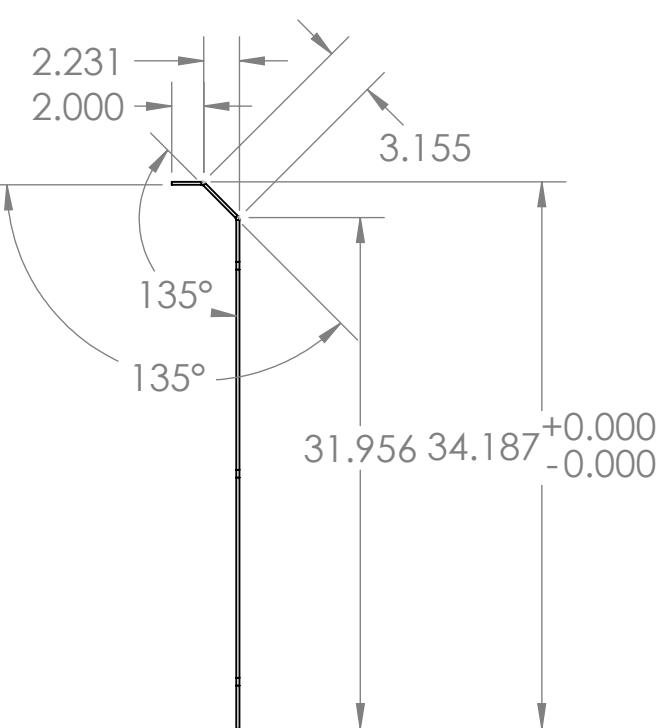
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HRPO - 3/16  
.236 TOP  
1.575 BOT  
SETBACK = .174 @ 90°  
SETBACK = .050 @ 45°

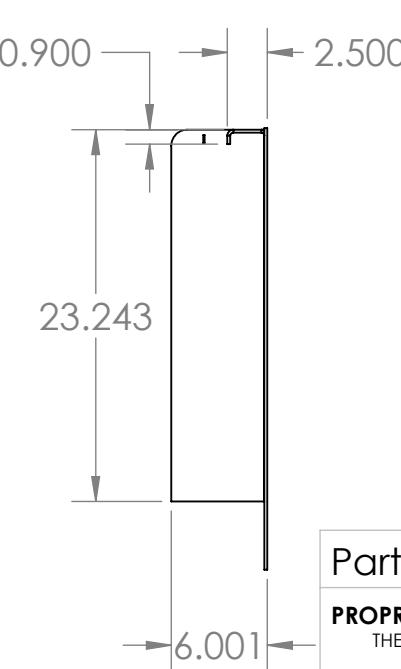
## DET A



**DET B**



**DET C**



Part Number: 514-14-50	Description:	Customer Rev: 18	Date: 12/15/2025
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Customer:		Finish:	Drawn By: LM
	ROTLER	Powdercoat:	Page: 5 of 8
		Alt. Part #: 514-14-50	



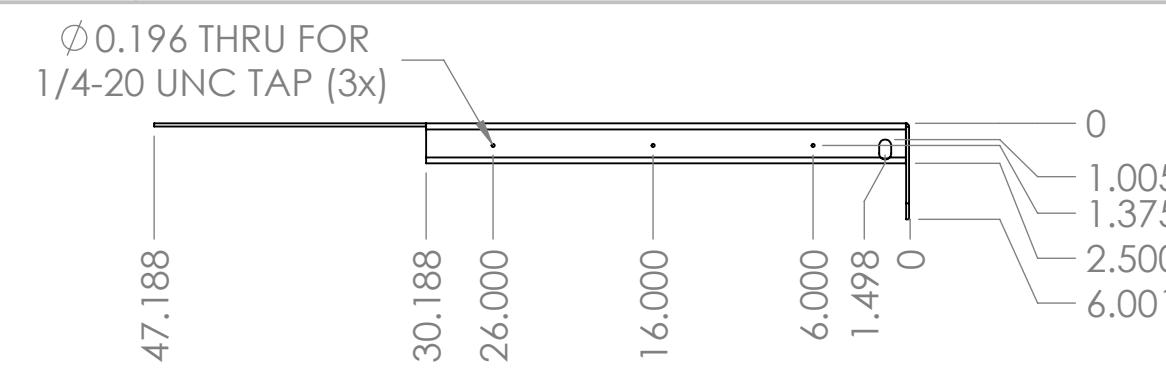
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4

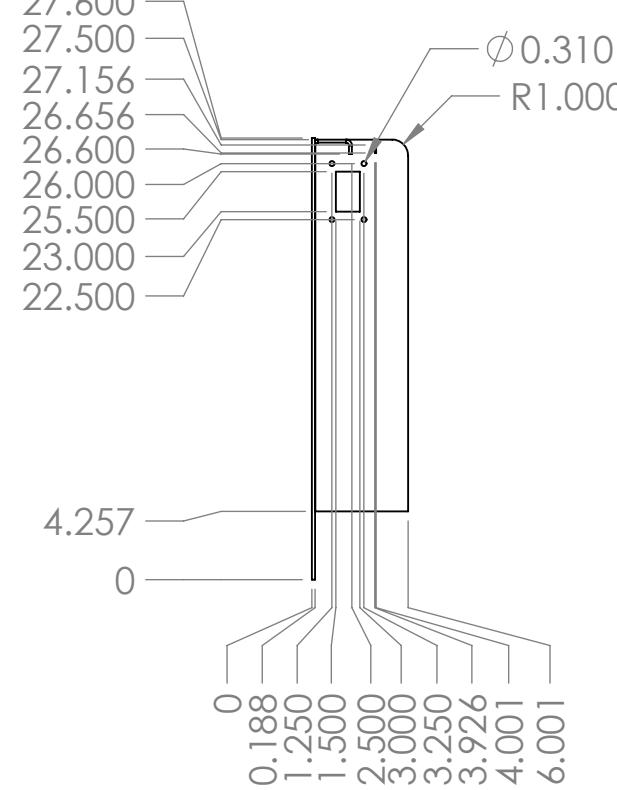
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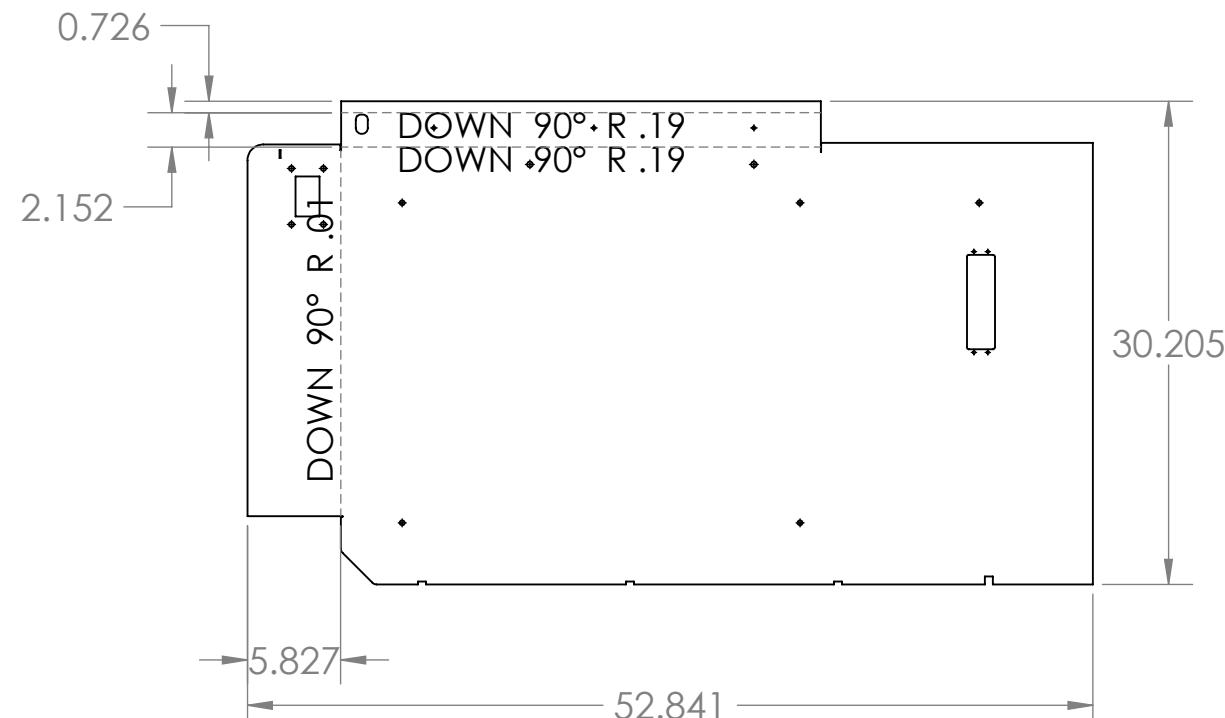
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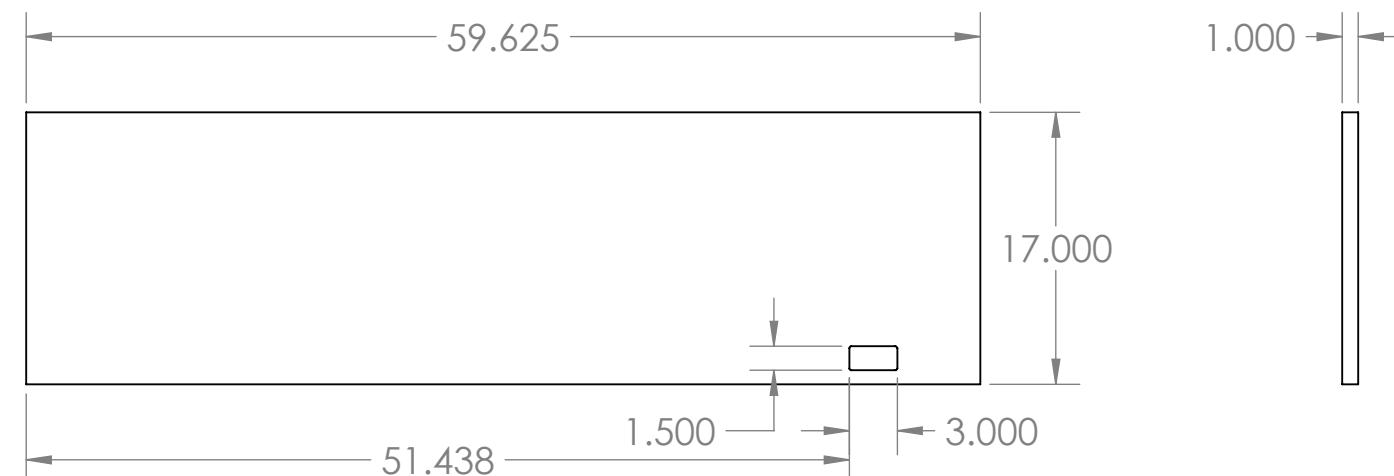
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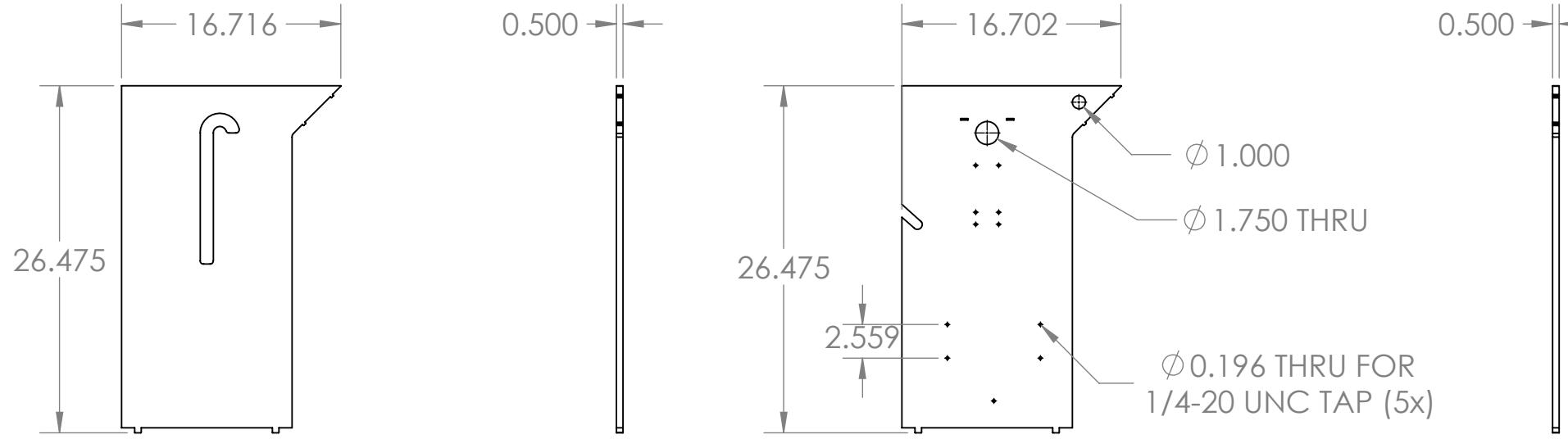
DET E



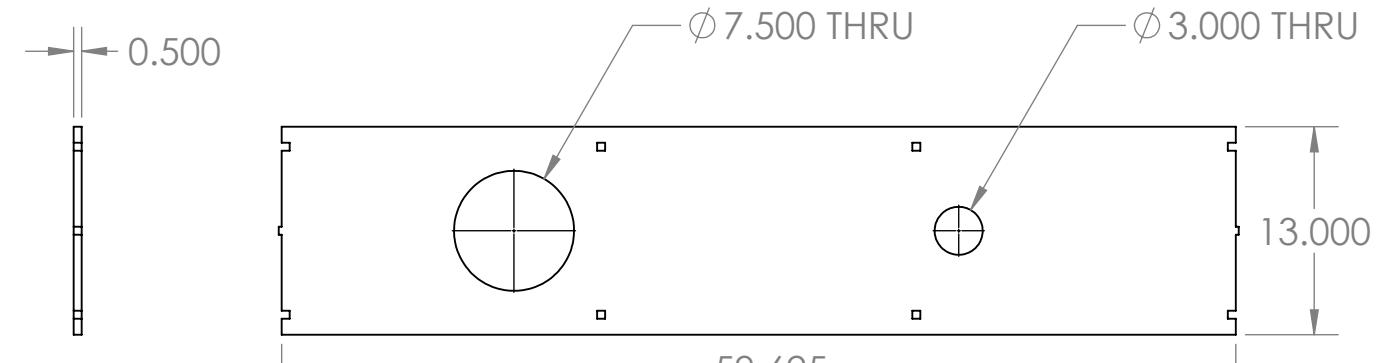
DET F



DET G



DET H



DET J

**NOTES:** (UNLESS OTHERWISE SPECIFIED)

1. DEBURR AND BREAK ALL SHARP EDGES.
2. ALL DIMENSIONS **OD** UNLESS NOTED.

Part Number: 514-14-50

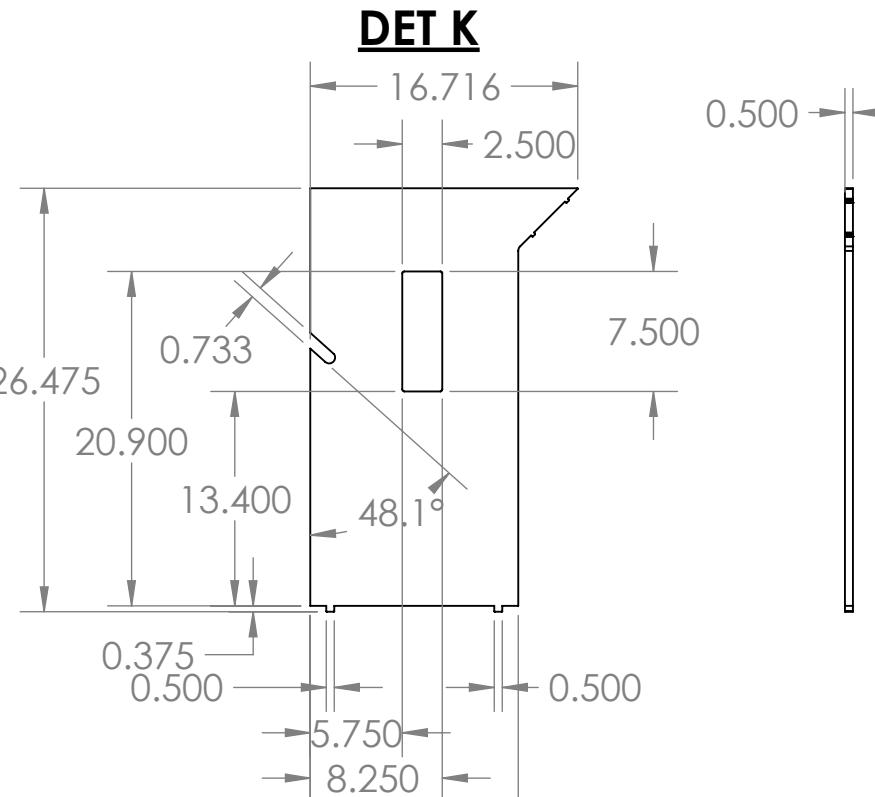
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Description:  
H80 - TANK WELDMENT  
Customer:  
ROTTLER

Customer Rev: 18 Date: 12/15/2025  
Matl: "Thick Plate" ASAP Part Weight: 36145 lbs  
Finish: Drawn By: LM  
Powdercoat: Page: 6 of 8  
Alt. Part #: 514-14-50

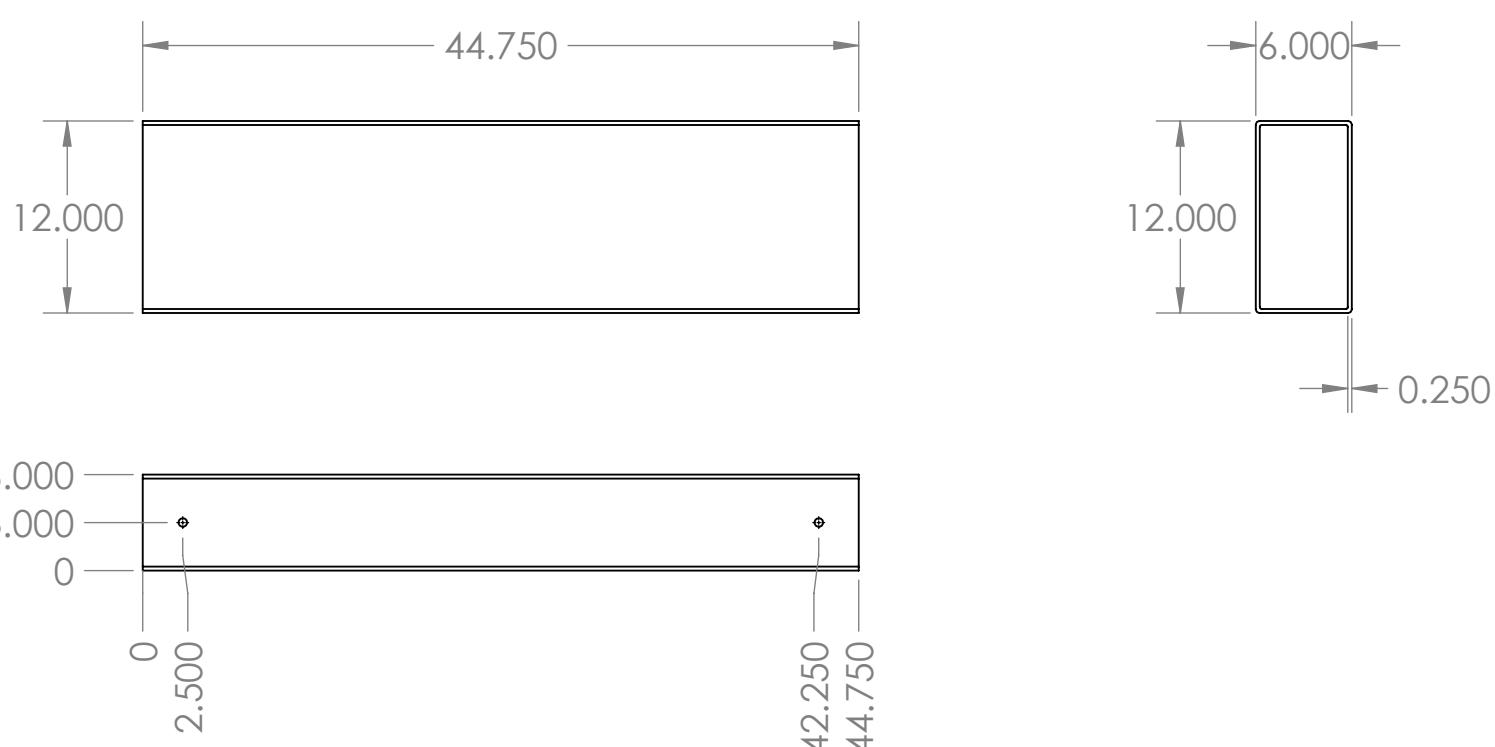


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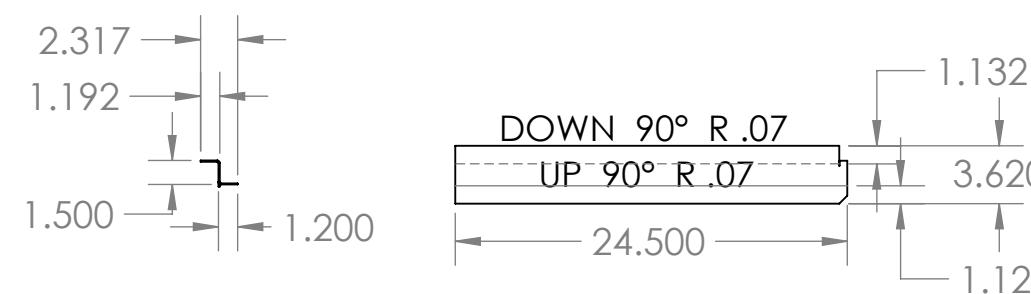


HRPO - 14 GA  
.090 TOP  
1.575 BOT  
SETBACK = .068 @ 90°

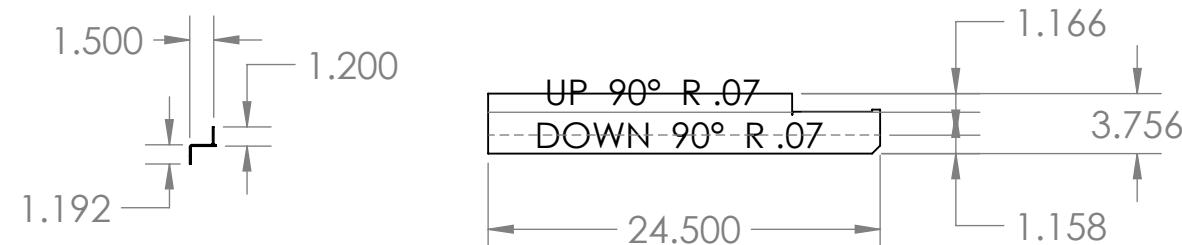
**DET L**



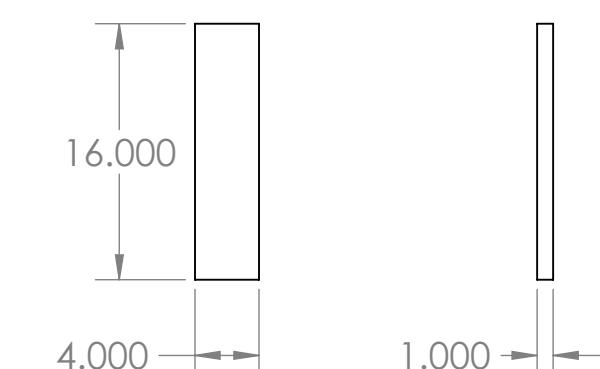
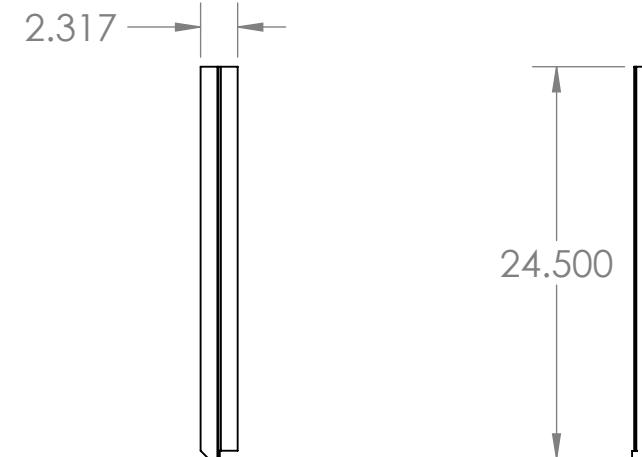
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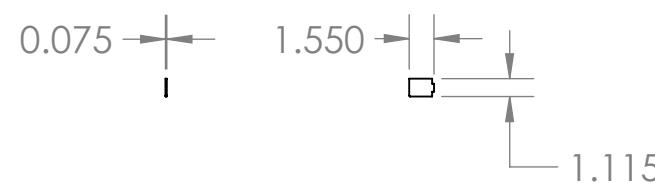
**DET N**



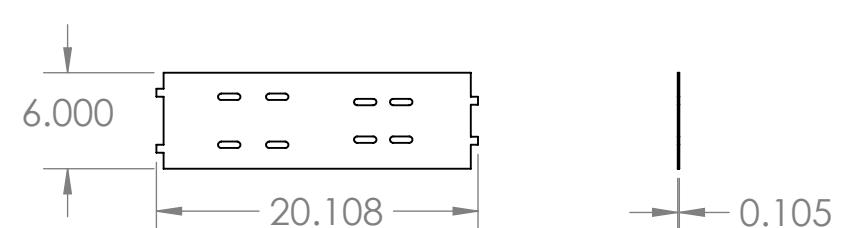
**DET O**



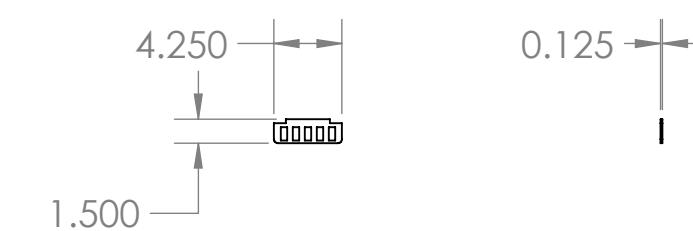
**DET P**



**DET R**



**DET U**



**NOTES:** (UNLESS OTHERWISE SPECIFIED)

- DEBURR AND BREAK ALL SHARP EDGES.
- ALL DIMENSIONS **OD** UNLESS NOTED.

Part Number: 514-14-50

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Description:  
H80 - TANK WELDMENT  
Customer:  
ROTTLER

Customer Rev: 18 Date: 12/15/2025  
Matl: MILD STEEL Weight: 5.901 lbs  
Finish: Drawn By: LM  
Powdercoat: Page: 7 of 8  
Alt. Part #: 514-14-50

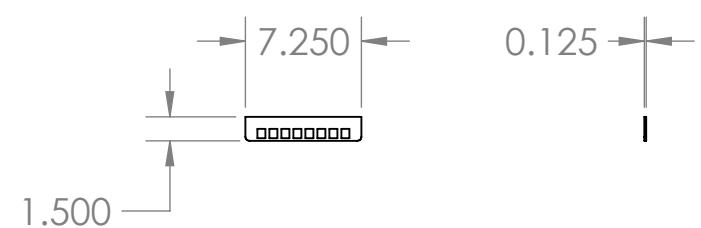


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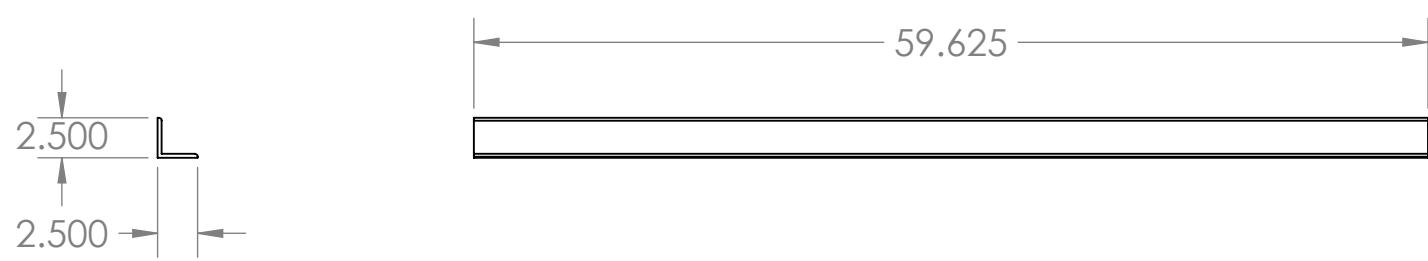
REV.	DESCRIPTION	DATE	APPROVED
18	INITIAL RELEASE	12/15/2025	LM

HRPO - 14 GA  
.090 TOP  
1.575 BOT  
SETBACK = .068 @ 90°

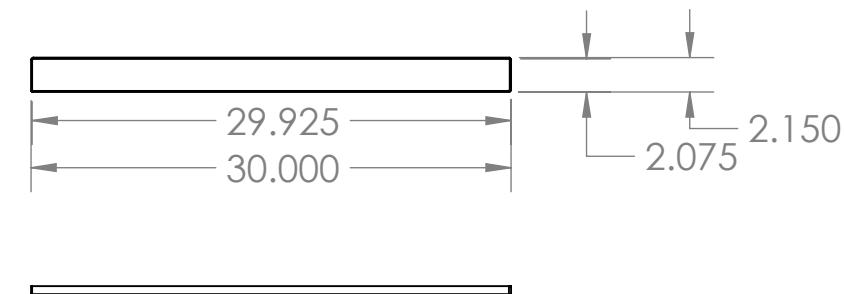
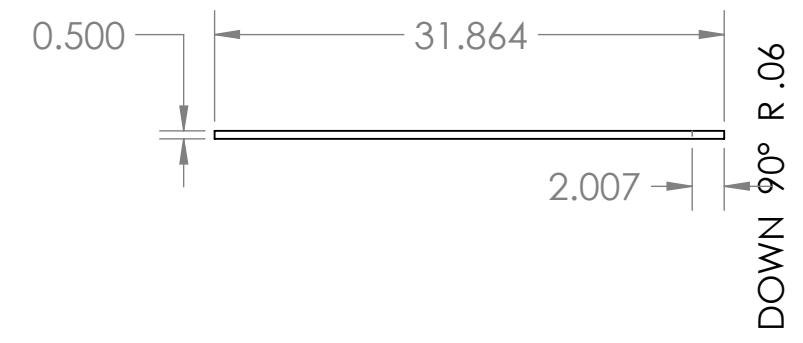
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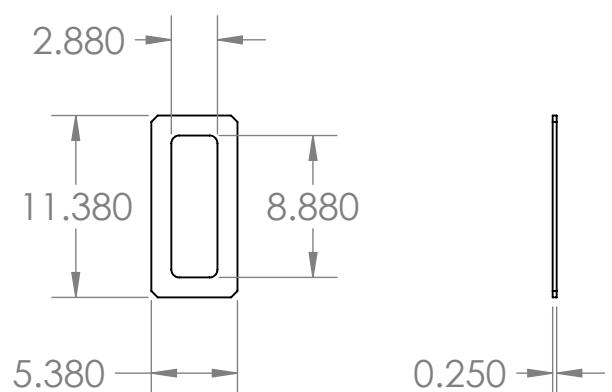
### DET W



### DET X



### DET Y



#### NOTES: (UNLESS OTHERWISE SPECIFIED)

- DEBURR AND BREAK ALL SHARP EDGES.
- ALL DIMENSIONS **OD** UNLESS NOTED.

Part Number: 514-14-50	Description:	Customer Rev: 18	Date: 12/15/2025
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Customer:	Powdercoat:	Finish:	Drawn By: LM
ROTTLER			Page: 8 of 8



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