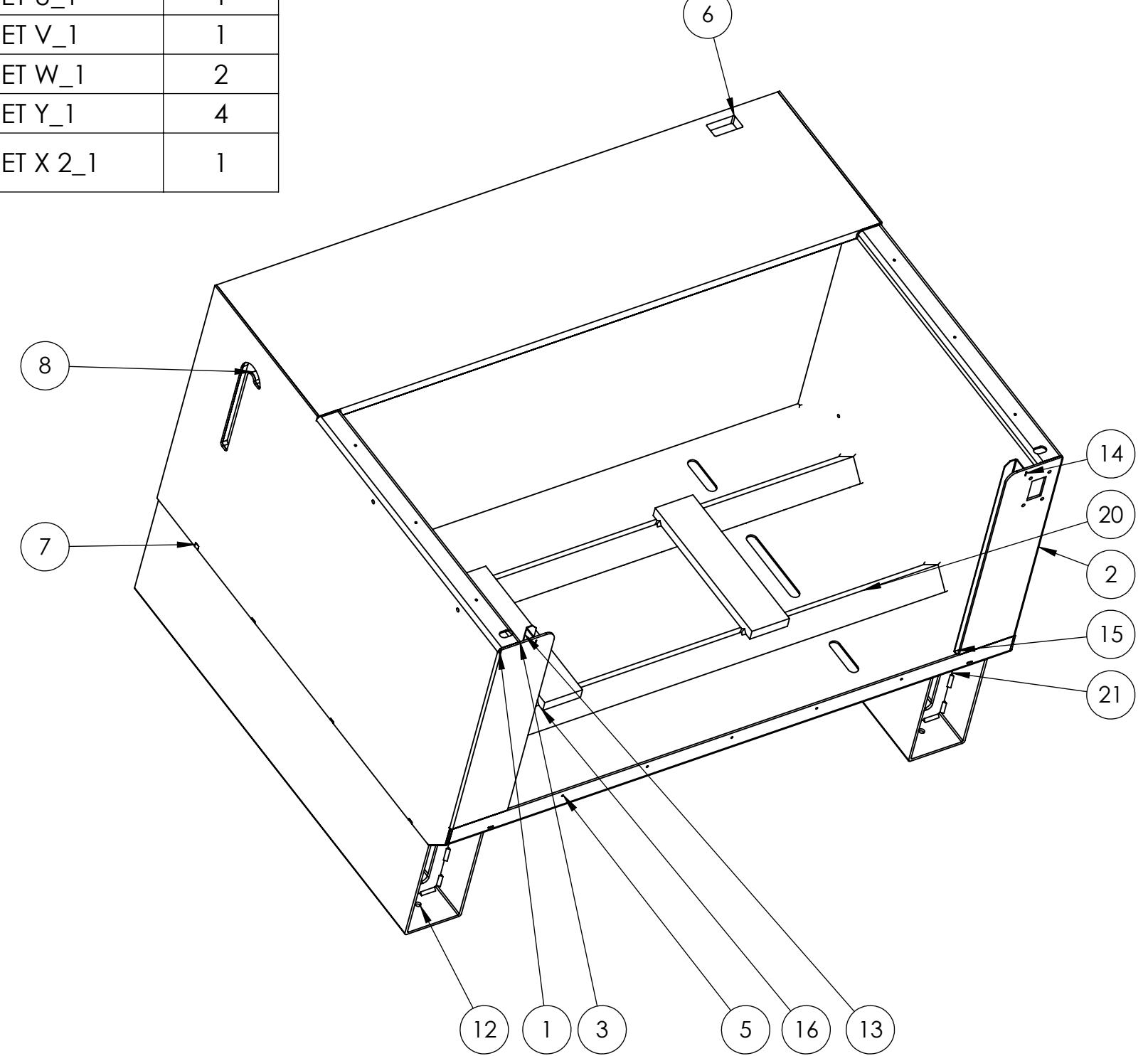
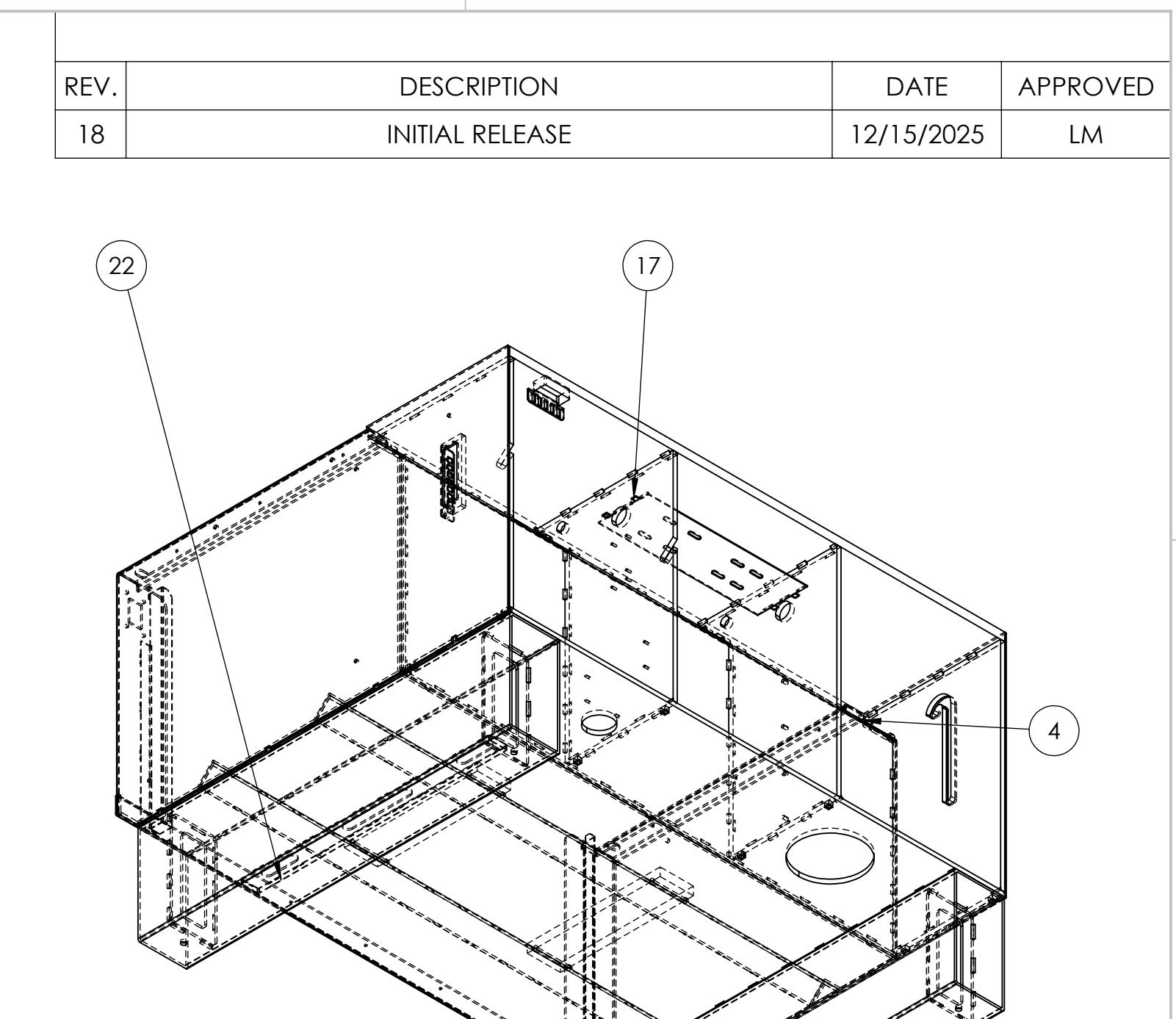


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2	514-14-50 DET D_2	1
3	514-14-50_1_1	1
4	514-14-50 DET A_1	1
5	514-14-50 DET B_1	1
6	514-14-50 DET E_1	1
7	514-14-50 DET F_1	1
8	514-14-50 DET G_1	1
9	514-14-50 DET J_1	1
10	514-14-50 DET H_1	1
11	514-14-50 DET K_1	1
12	514-14-50 DET L_1	2
13	514-14-50 DET M_1	1
14	514-14-50 DET N_1	1
15	514-14-50 DET P_1	2
16	514-14-50 DET Q_1	2
17	514-14-50 DET R_1	1
18	514-14-50 DET U_1	1
19	514-14-50 DET V_1	1
20	514-14-50 DET W_1	2
21	514-14-50 DET Y_1	4
22	514-14-50 DET X_2_1	1



Part Number: PN-514-14-50	Customer Rev: 18	Date: 12/15/2025
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	Customer: ROTTLER	Finish: Drawn By: LM
		Powdercoat: Page: 1 of 9
		Alt. Part #: PN-514-14-50

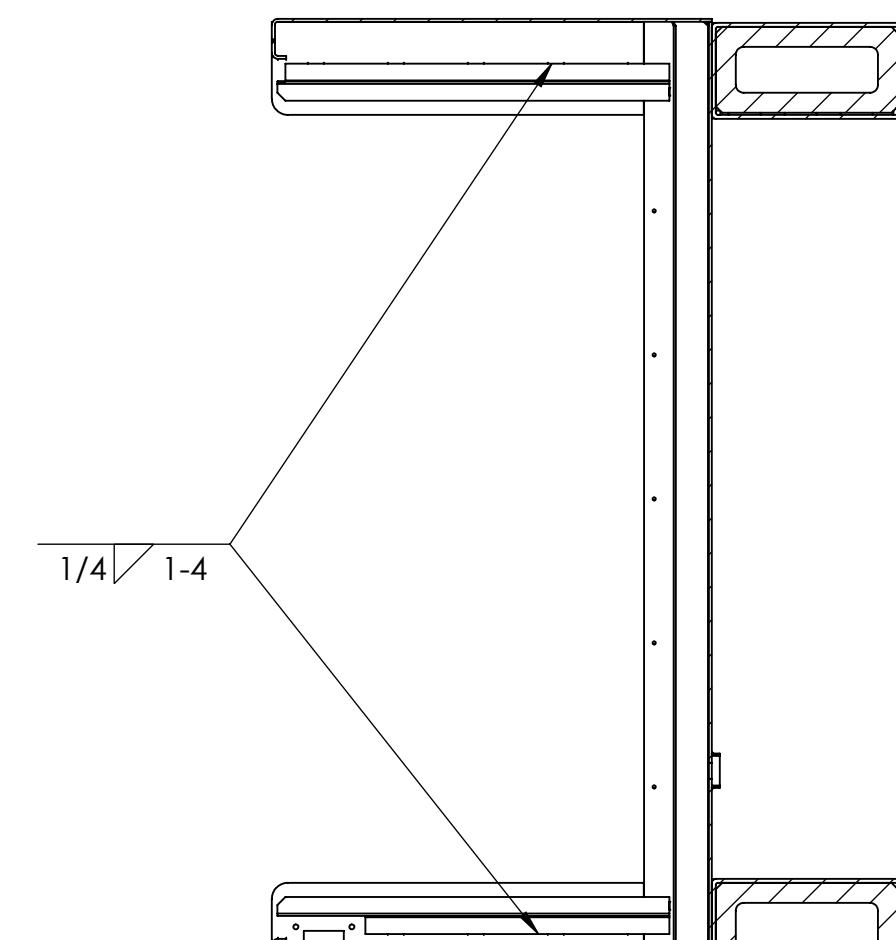
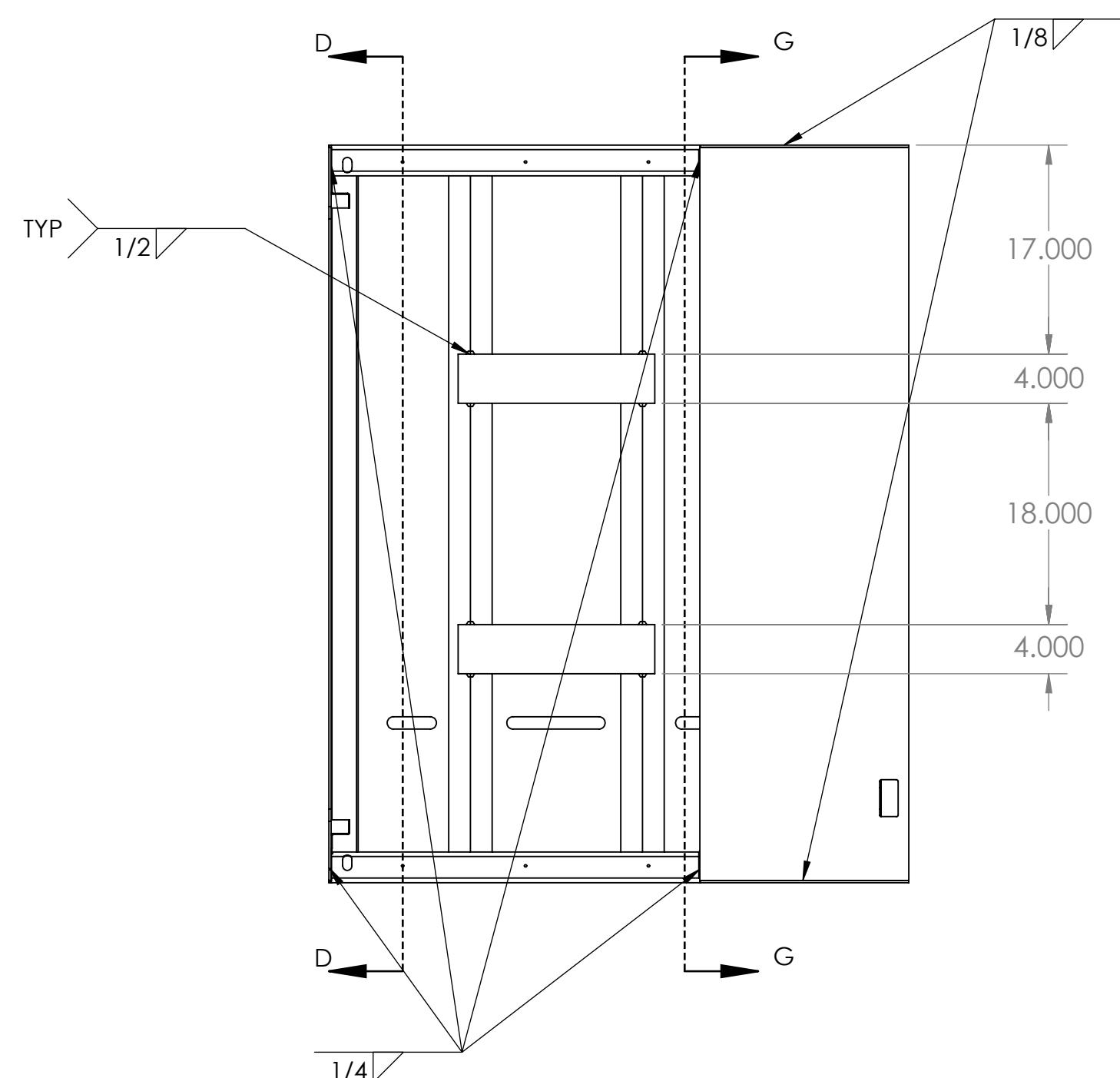
ASAP
METAL
FABRICATORS
Yakima, WA
315 S 3rd Ave
Yakima, WA 98902
509-453-9143



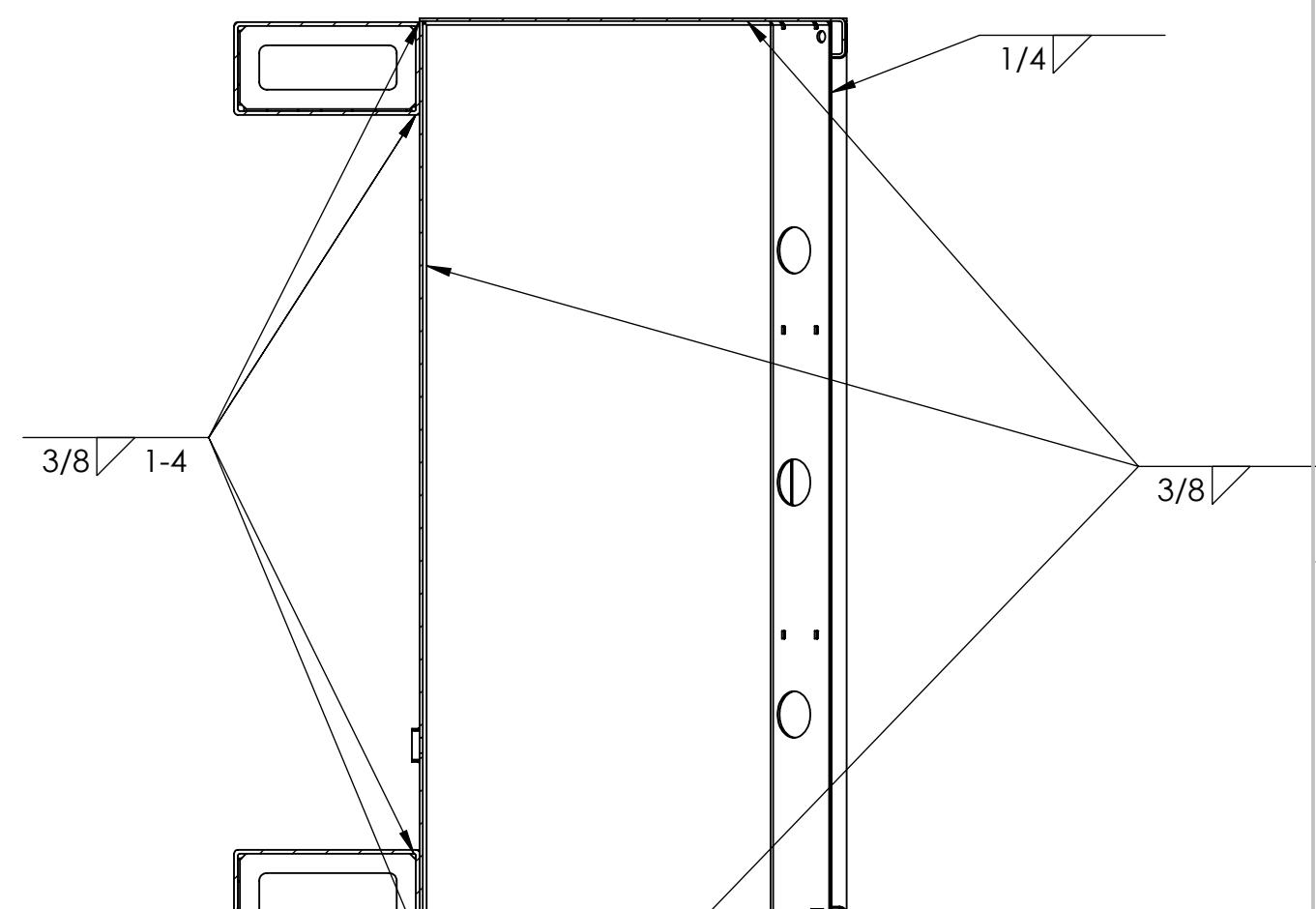
REV.	DESCRIPTION	DATE	APPROVED
18	INITIAL RELEASE	12/15/2025	LM

D

D



SECTION D-D



SECTION G-G

B

B

A

A

Part Number: PN-514-14-50

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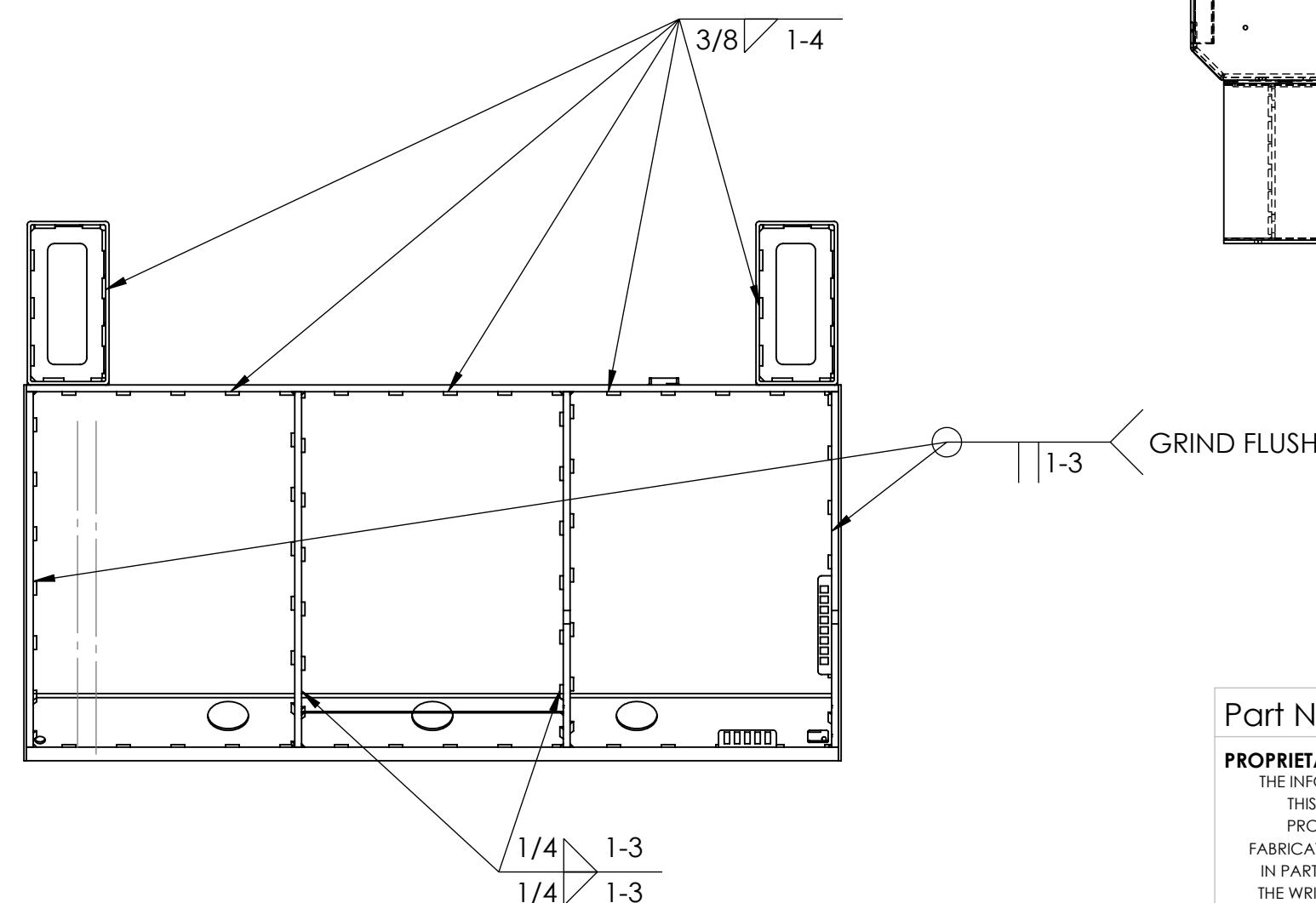
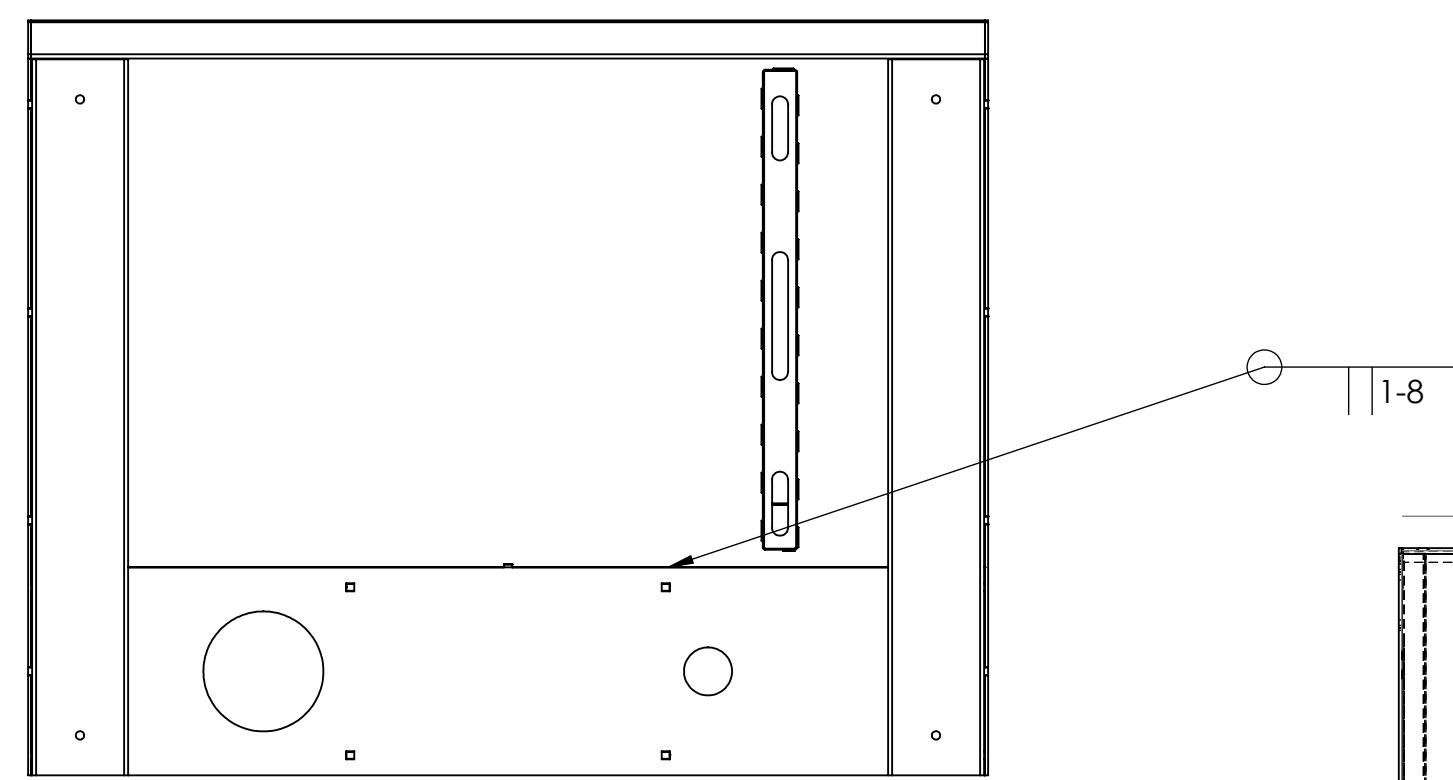
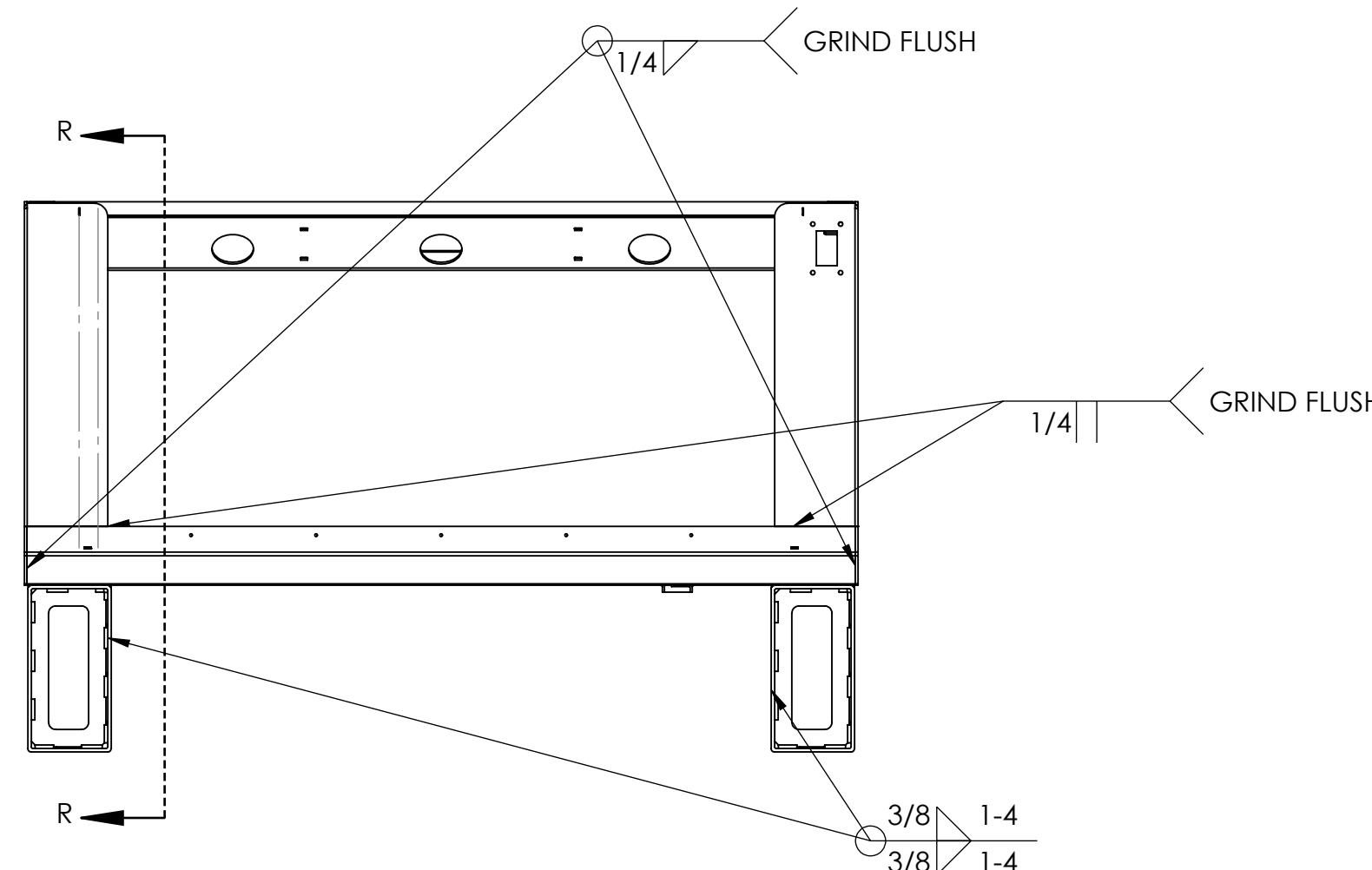
Customer Rev: 18 Date: 12/15/2025

Description:
H80 - TANK WELDMENT
Customer:
ROTTLER

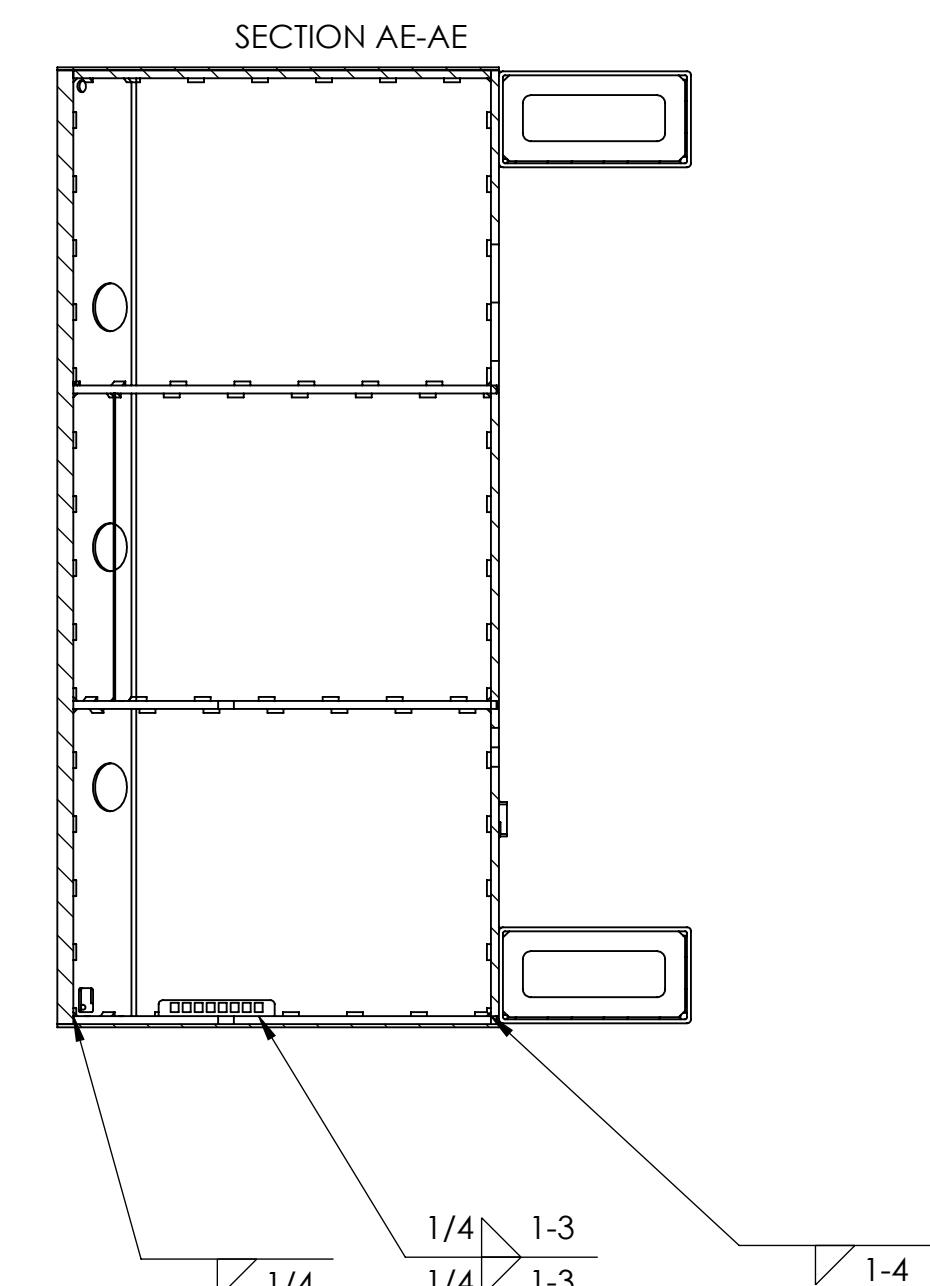
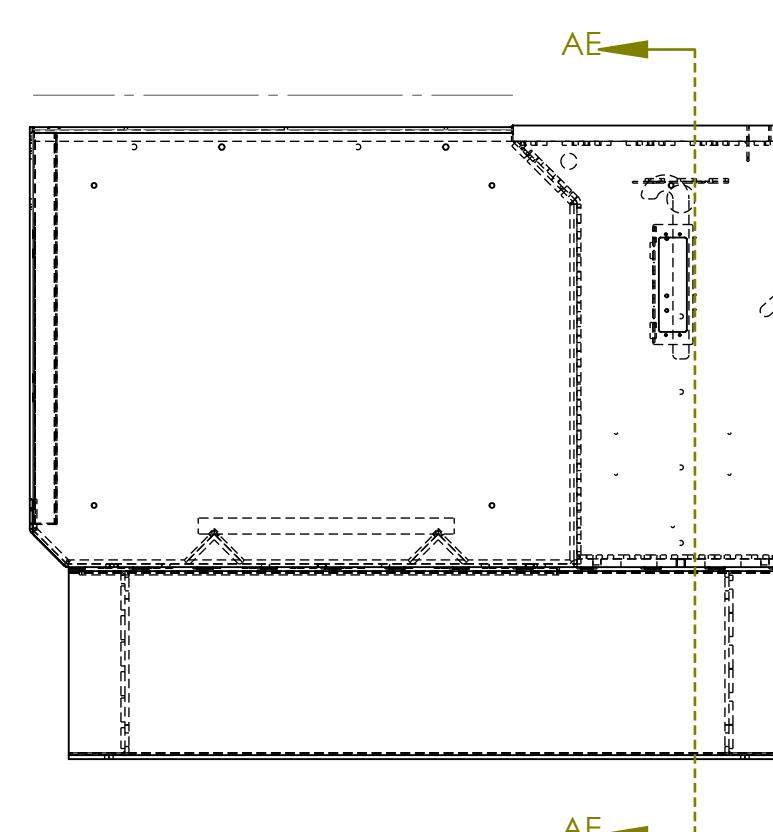
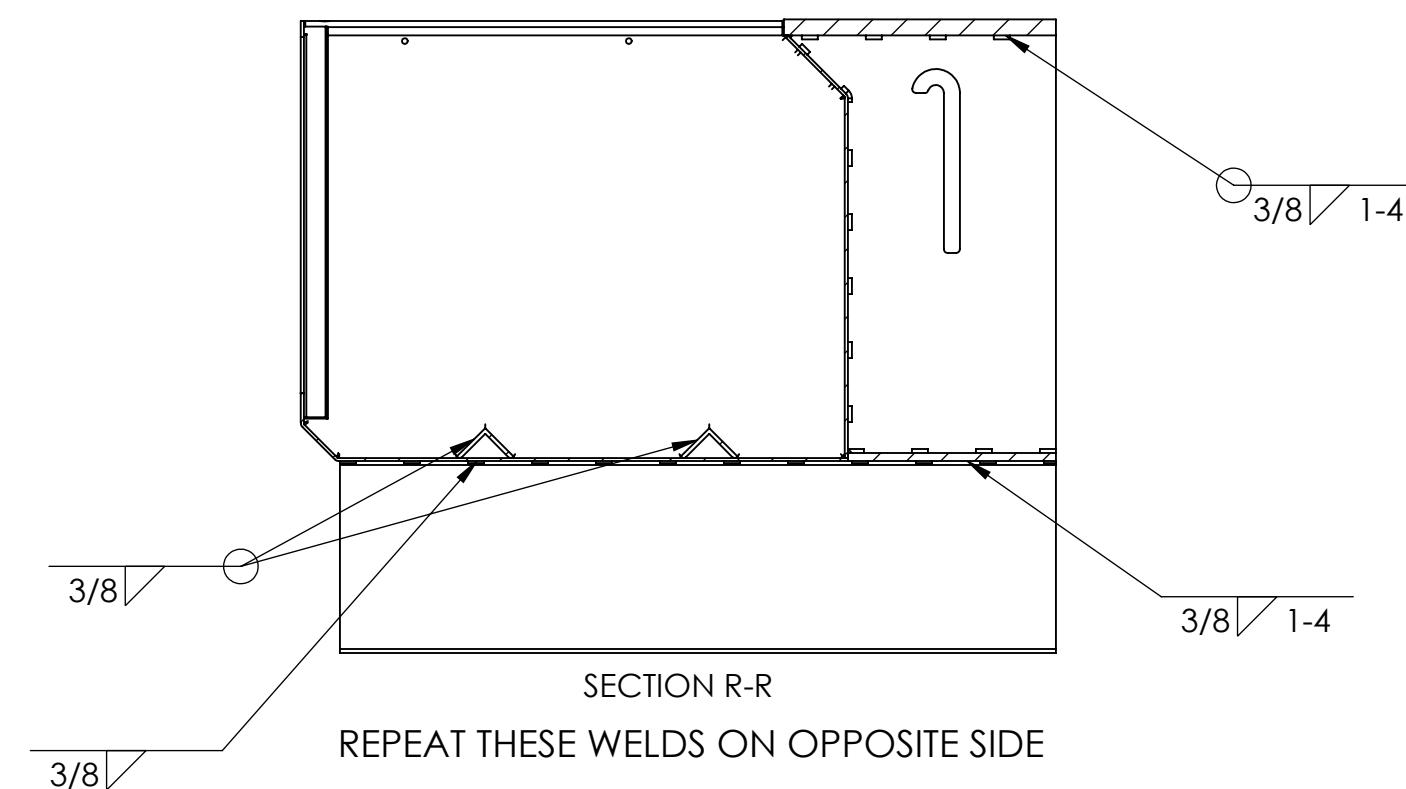
Matl: MILD STEEL Weight: 160.801 lbs
Finish: Drawn By: LM
Powdercoat: Page: 2 of 9
Alt. Part #: PN-514-14-50



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REV.	DESCRIPTION	DATE	APPROVED
18	INITIAL RELEASE	12/15/2025	LM



Part Number: PN-514-14-50

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METAL FABRICATORS IS PROHIBITED.

Description:
H80 - TANK WELDMENT
Customer:
ROTTLER

Customer Rev: 18

Date: 12/15/2025

Matl: MILD STEEL

Weight: 160.801 lbs

Finish:

Drawn By: LM

Powdercoat:

Page: 3 of 9

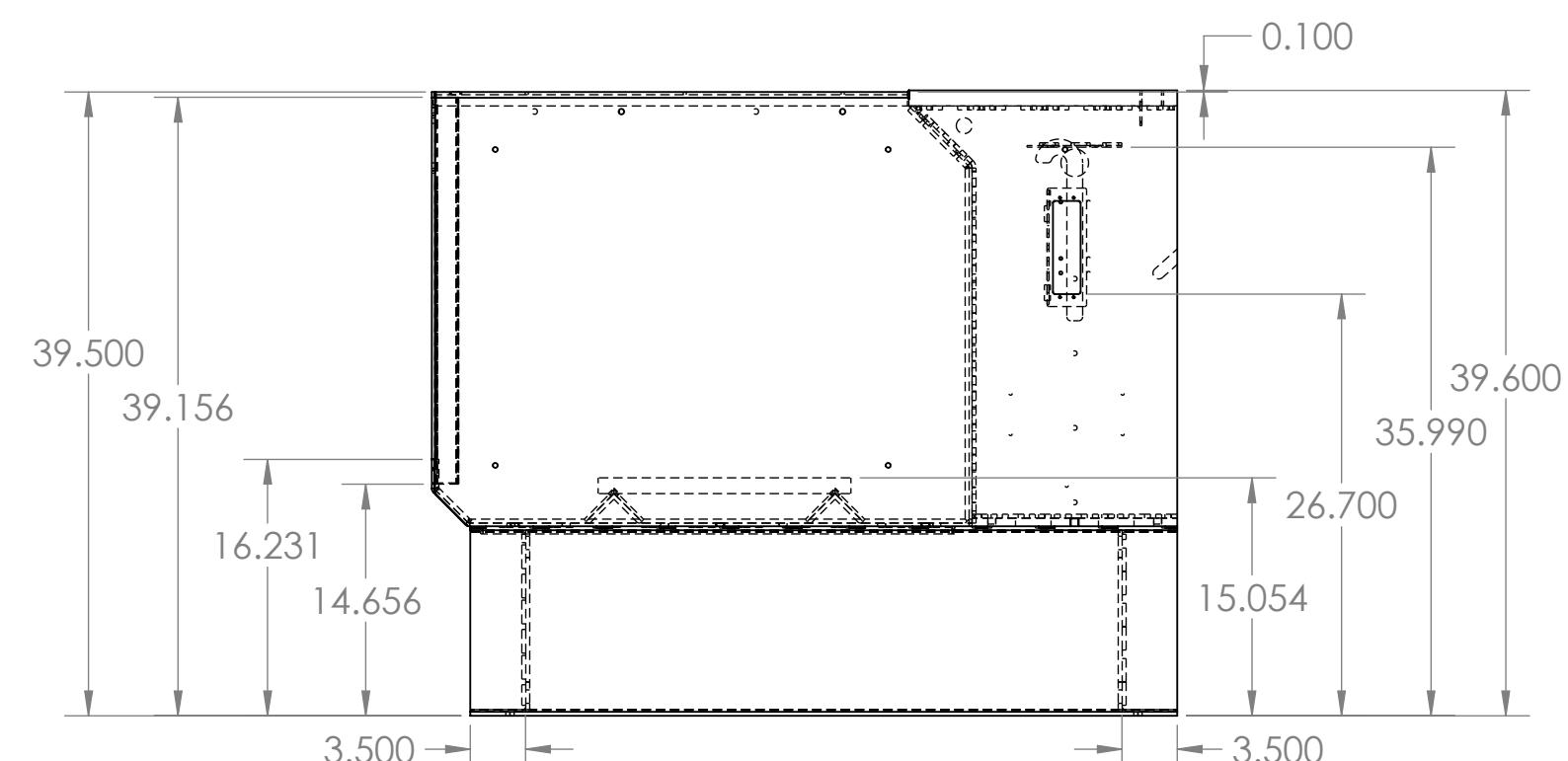
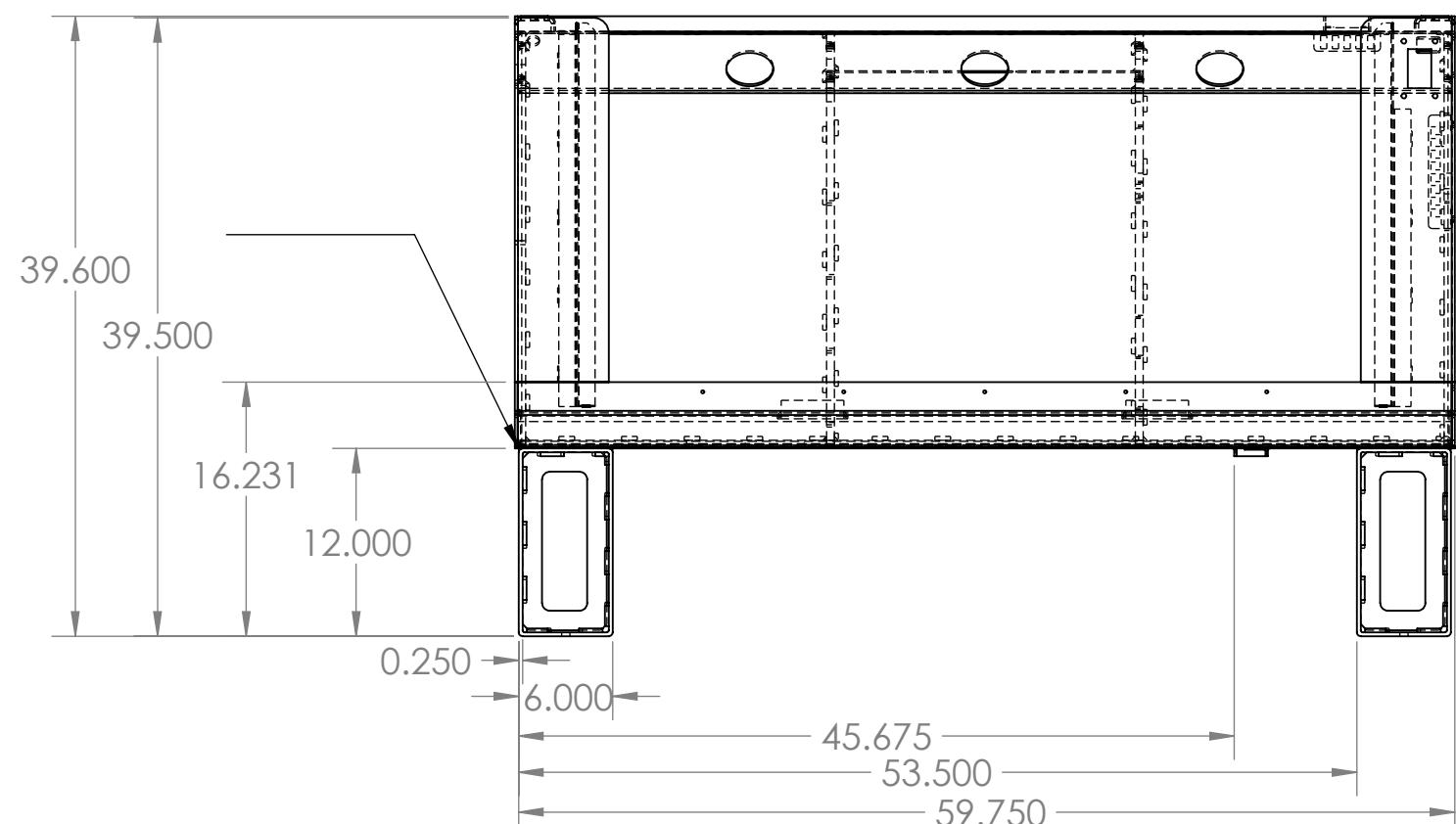
Alt. Part #: PN-514-14-50



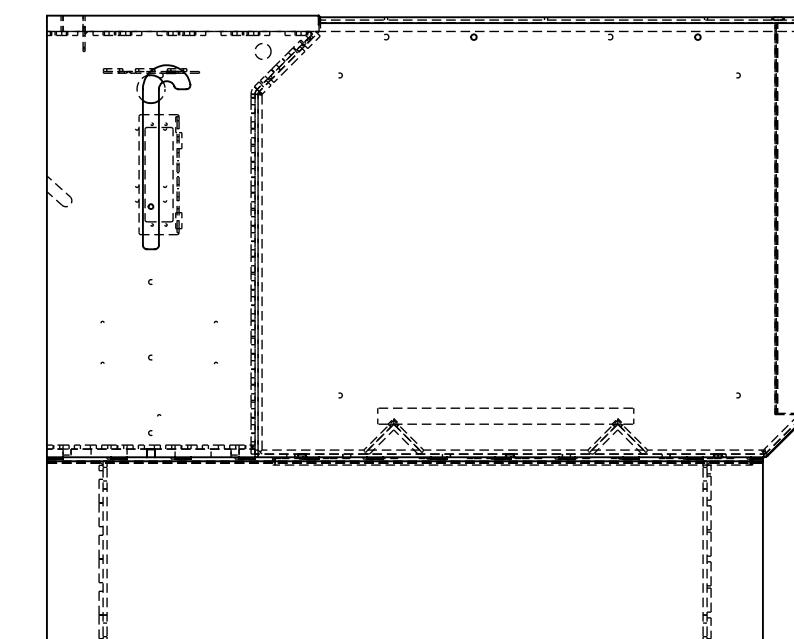
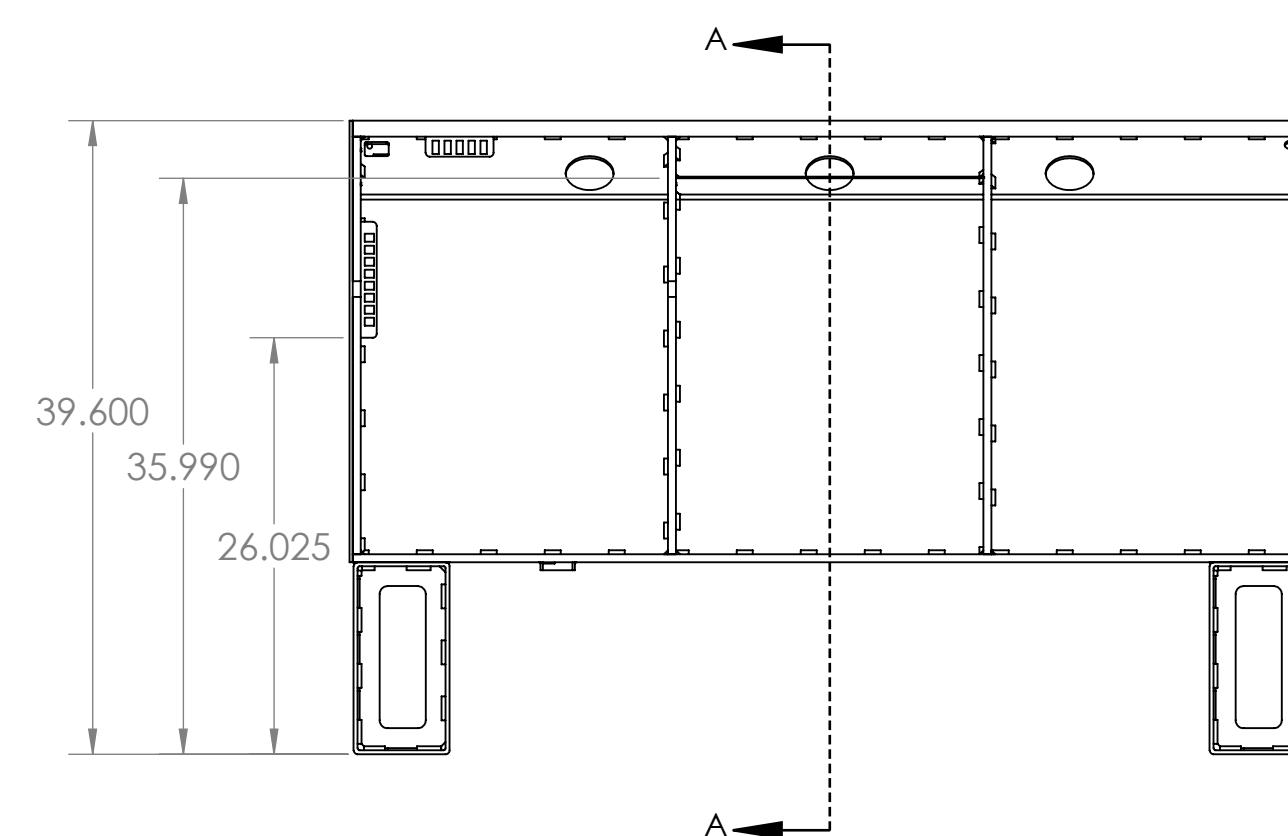
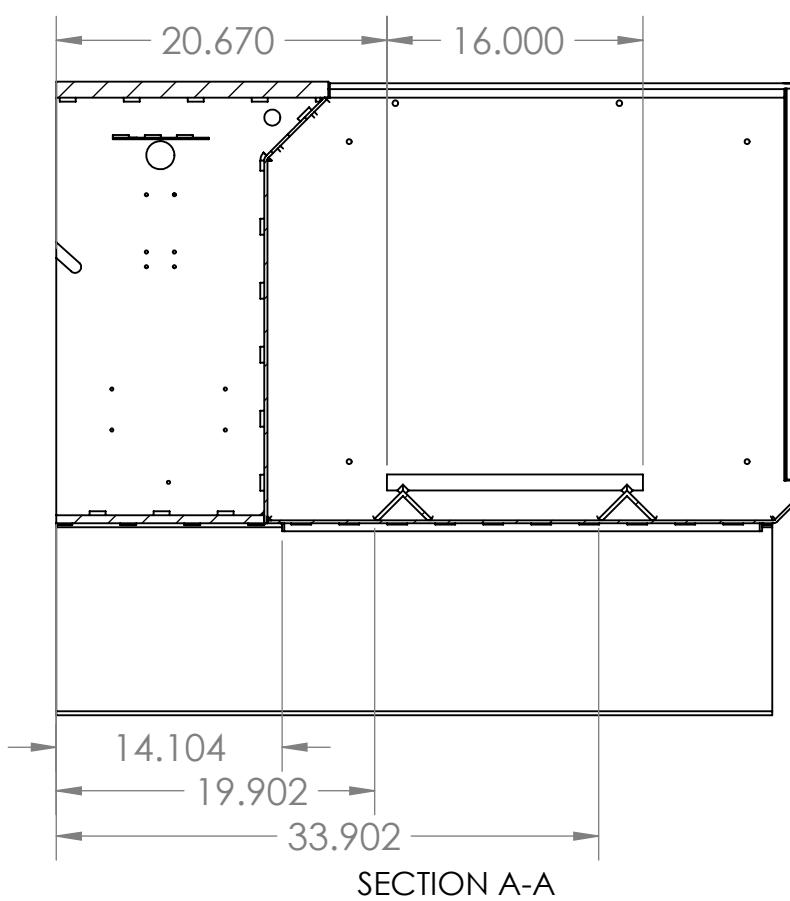
315 S 3rd Ave
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509-453-9143

REV.	DESCRIPTION	DATE	APPROVED
18	INITIAL RELEASE	12/15/2025	LM

D



C



B

NOTES: (UNLESS OTHERWISE SPECIFIED)

- DEBURR AND BREAK ALL SHARP EDGES.
- ALL DIMENSIONS **OD** UNLESS NOTED.

Part Number: PN-514-14-50	Customer Rev: 18	Date: 12/15/2025
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASAP METAL FABRICATORS. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ASAP METAL FABRICATORS IS PROHIBITED.	Description: H80 - TANK WELDMENT	Matl: MILD STEEL Weight: 160.801 lbs
	Customer: ROTTLER	Finish: Drawn By: LM
		Powdercoat: Page: 4 of 9
		Alt. Part #: PN-514-14-50



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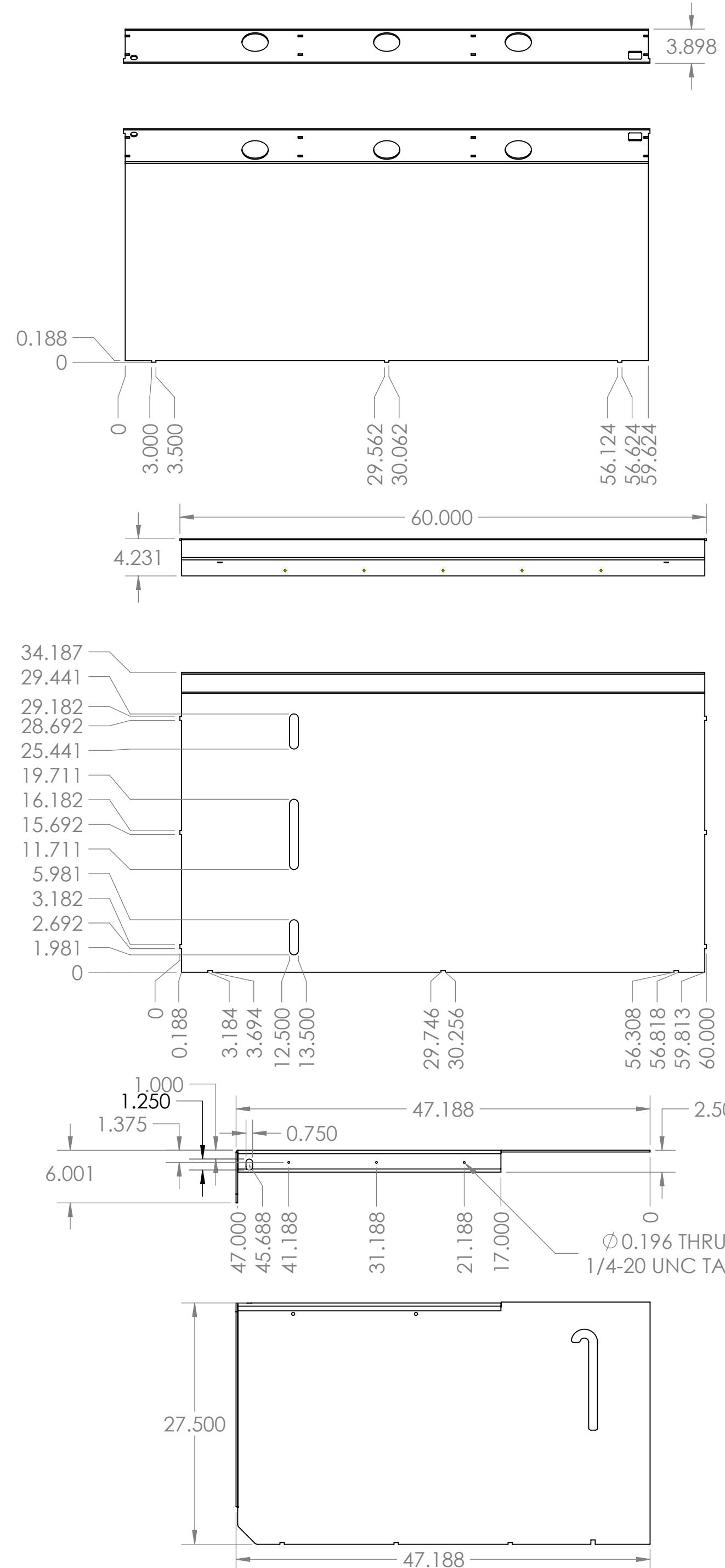
4

3

2

1

D



4

3

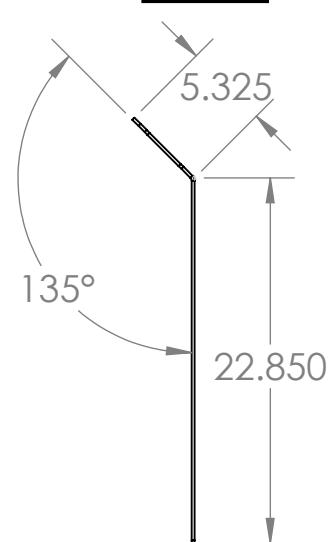
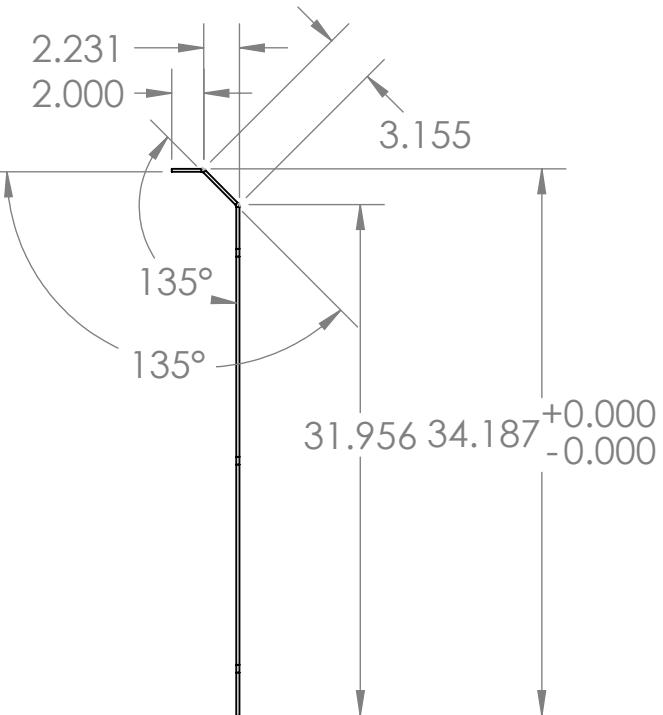
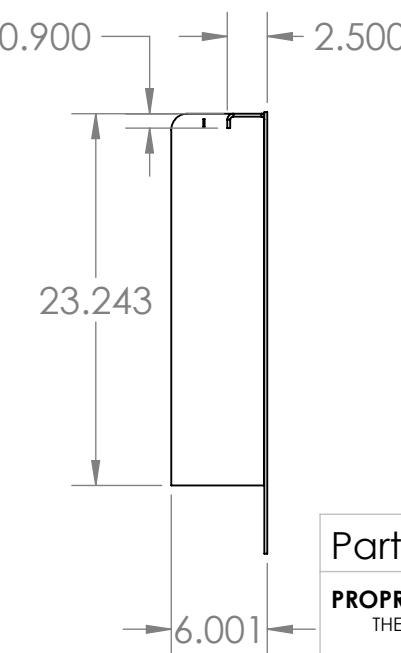
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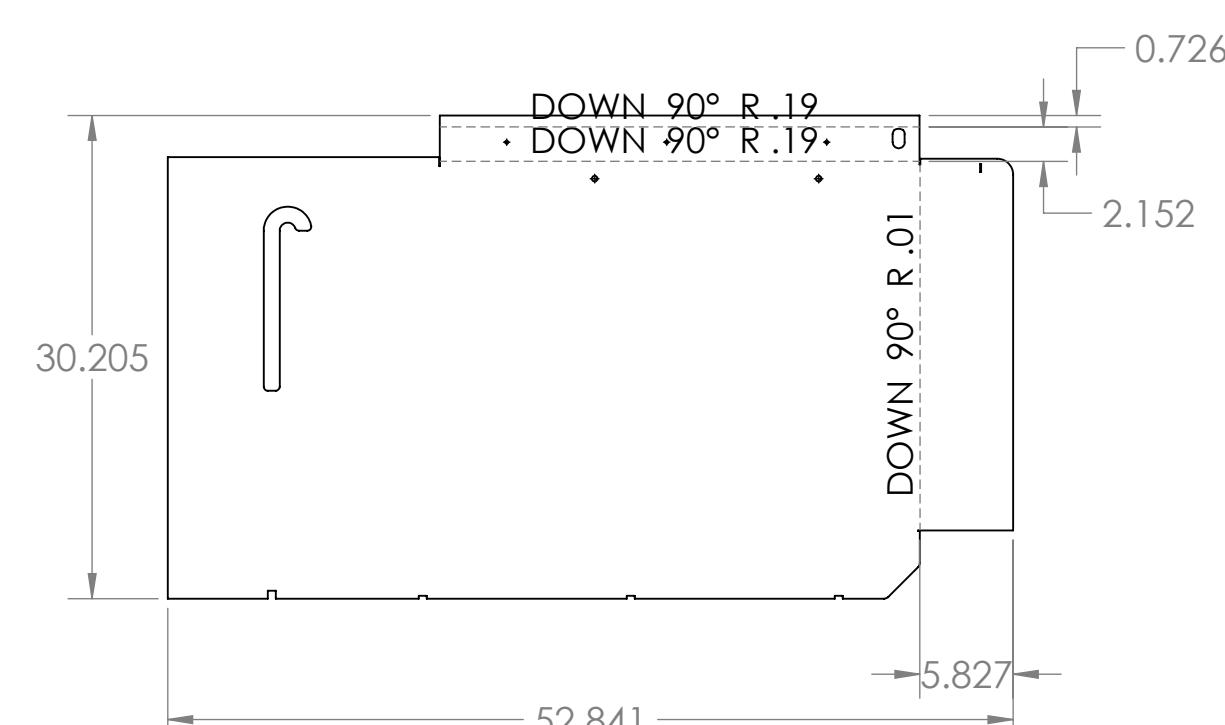
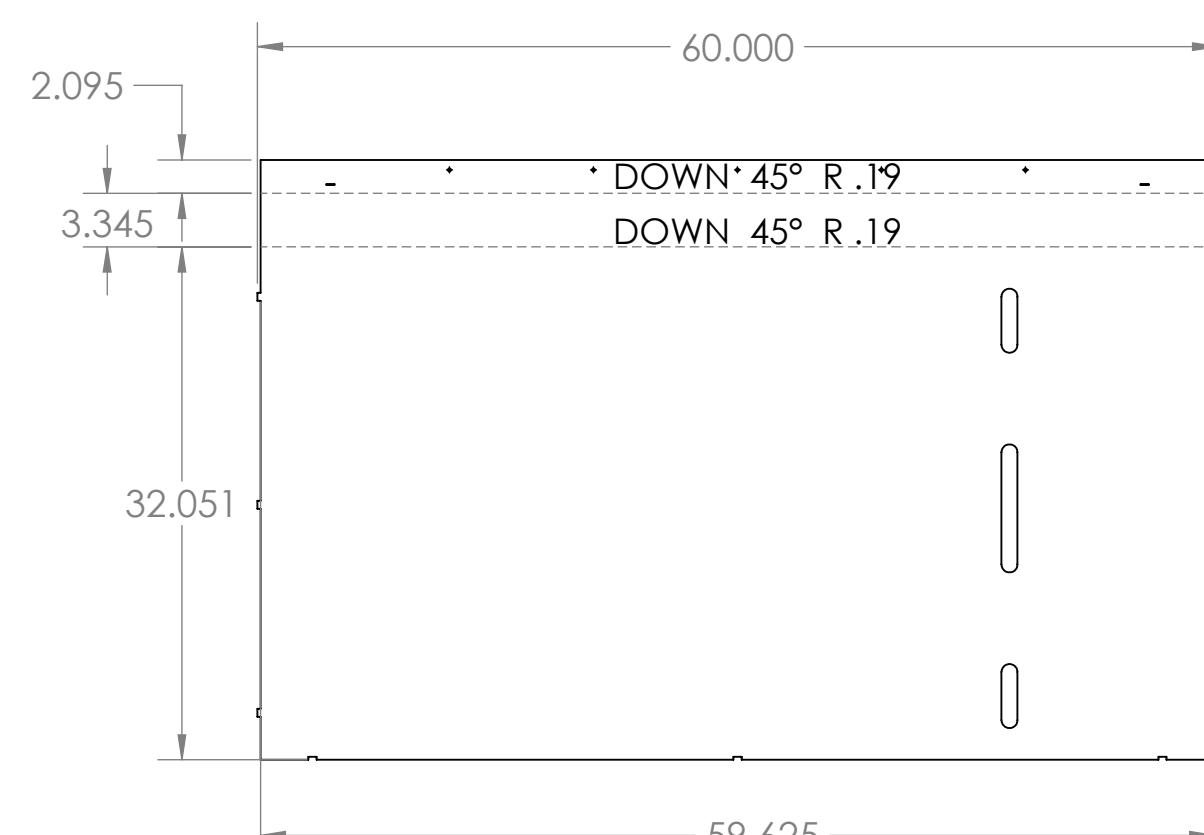
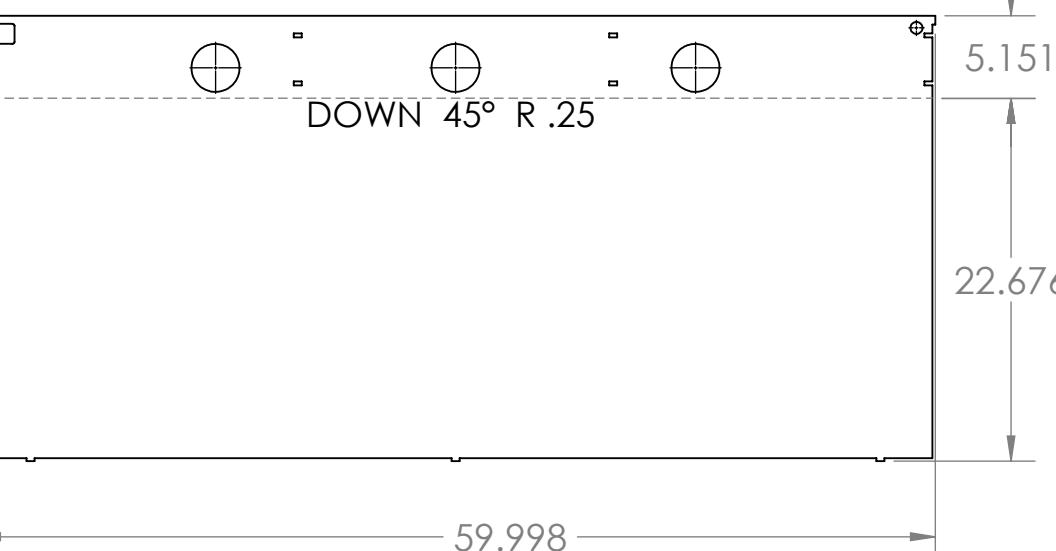
2

1

HRPO - 3/16
.236 TOP
1.575 BOT
SETBACK = .174 @ 90°
SETBACK = .050 @ 45°

DET A**DET B****DET C**

REV.	DESCRIPTION	DATE	APPROVED
18	INITIAL RELEASE	12/15/2025	LM



Part Number: PN-514-14-50

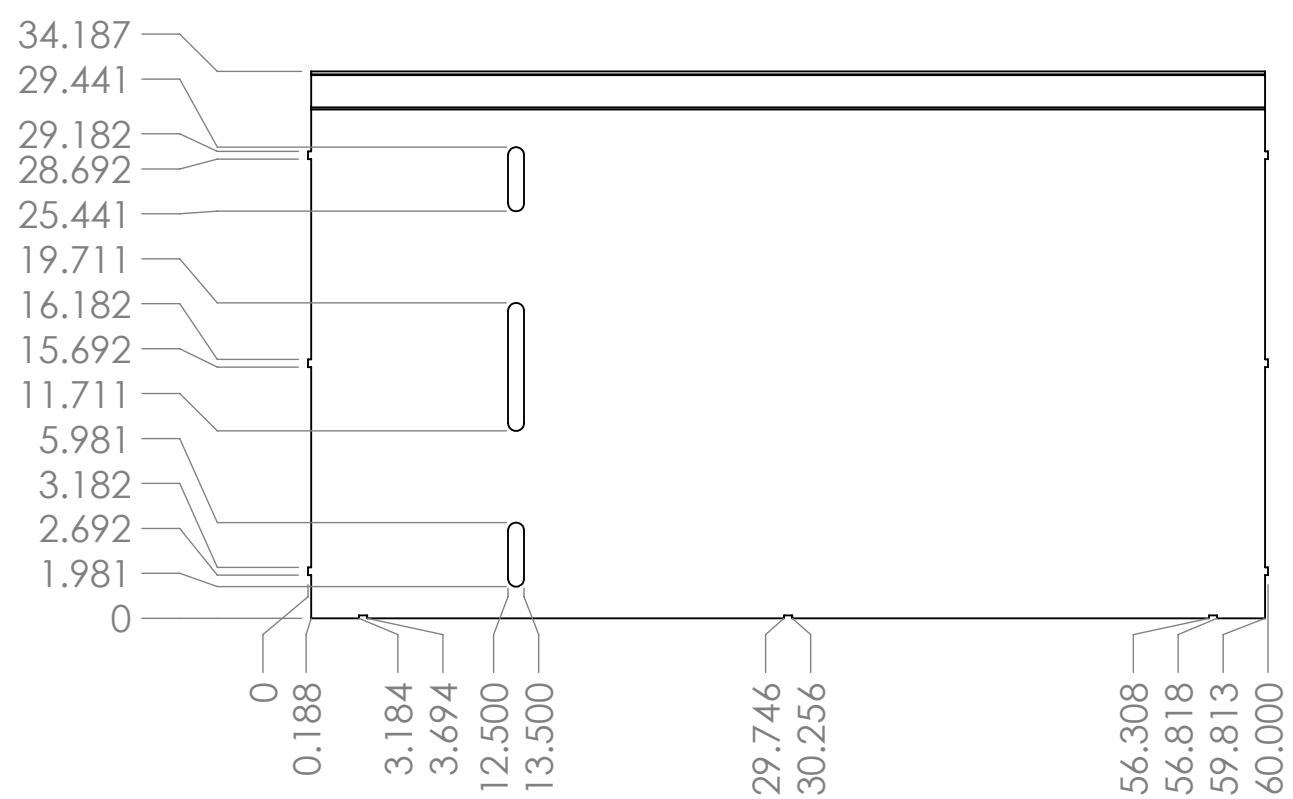
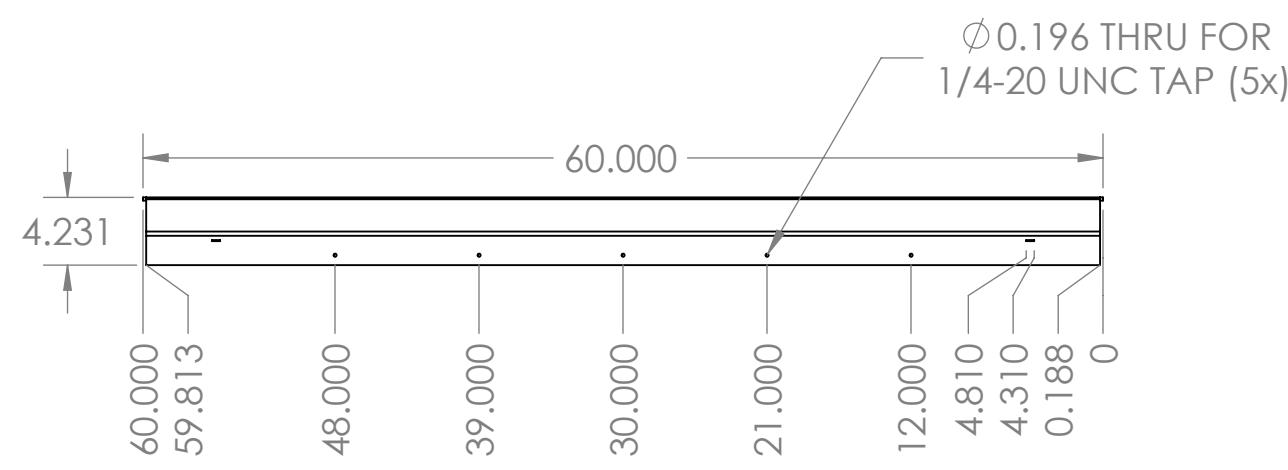
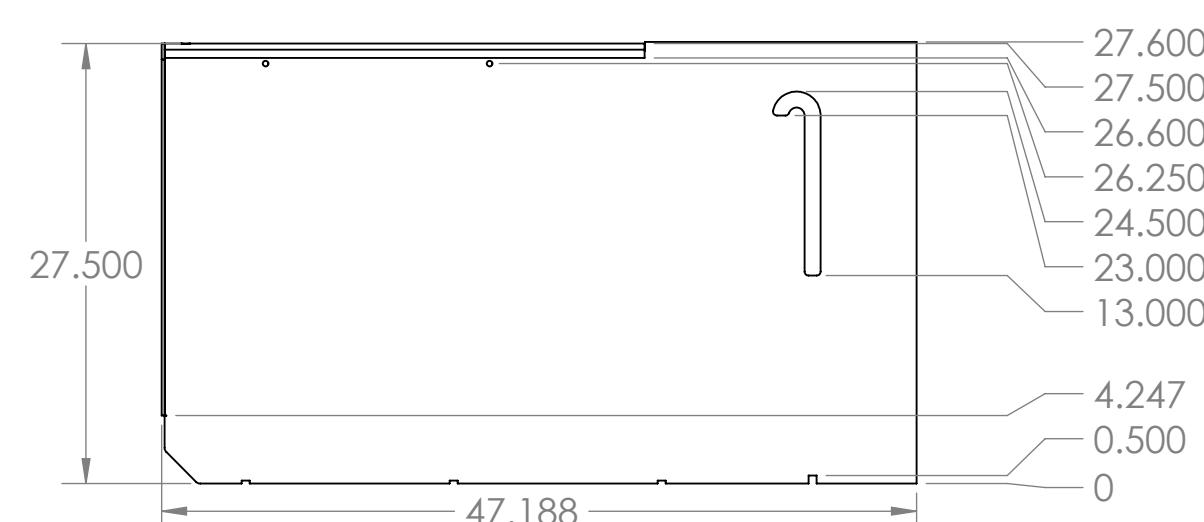
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Description:
H80 - TANK WELDMENT
Customer:
ROTTLER

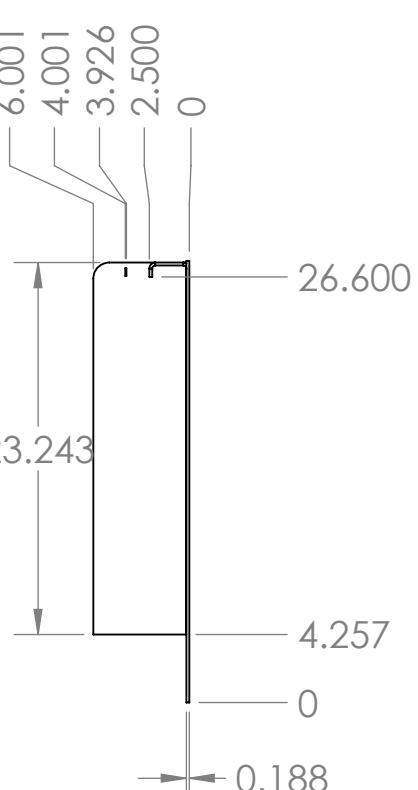
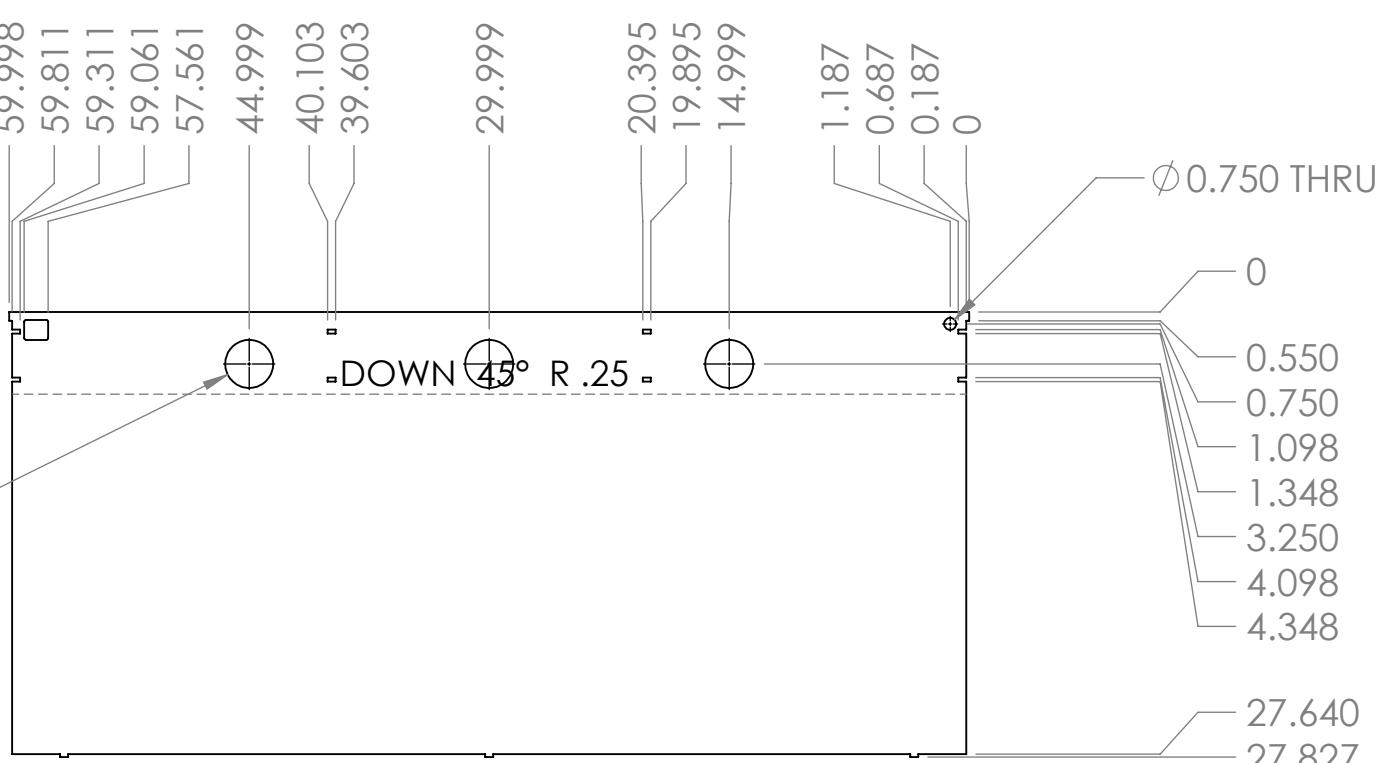
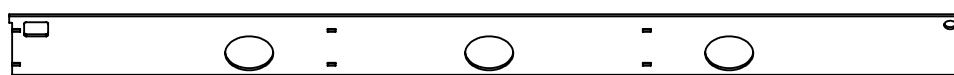
Customer Rev: 18	Date: 12/15/2025
Matl: ON188 STEEL	Weight: 11.104 lbs
Finish:	Drawn By: LM
Powdercoat:	Page: 5 of 9
Alt. Part #: PN-514-14-50	



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DET B**DET C**

HRPO - 3/16
.236 TOP
1.575 BOT
SETBACK = .174 @ 90°
SETBACK = .050 @ 45°

**DET A****NOTES:** (UNLESS OTHERWISE SPECIFIED)

1. DEBURR AND BREAK ALL SHARP EDGES.
2. ALL DIMENSIONS **OD** UNLESS NOTED.

Part Number: PN-514-14-50

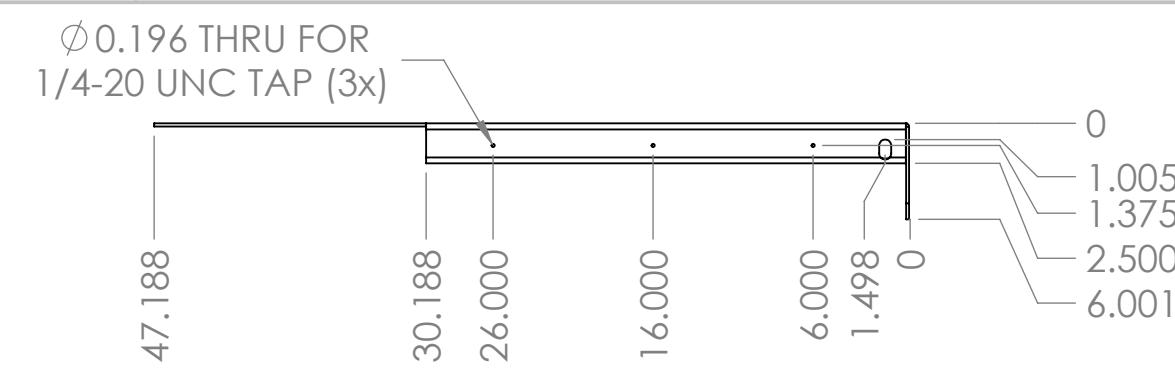
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METAL FABRICATORS IS PROHIBITED.

Description: H80 - TANK WELDMENT
Customer: ROTTLER

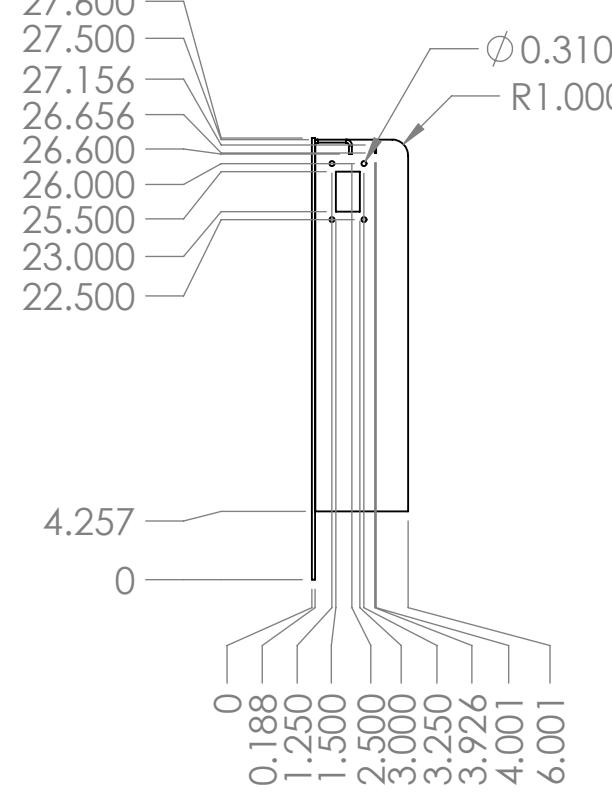
Customer Rev: 18 Date: 12/15/2025
Matl: ~~ON 18~~ STEEL Weight: 11.001 lbs
Finish: Drawn By: LM
Powdercoat: Page: 6 of 9
Alt. Part #: PN-514-14-50



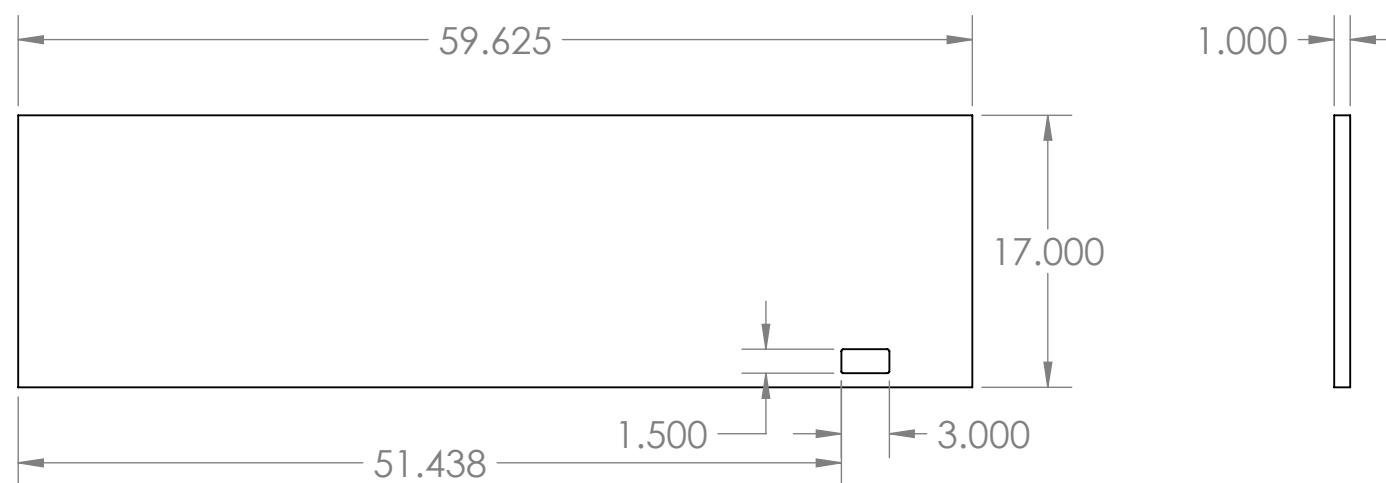
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Yakima, WA 98902
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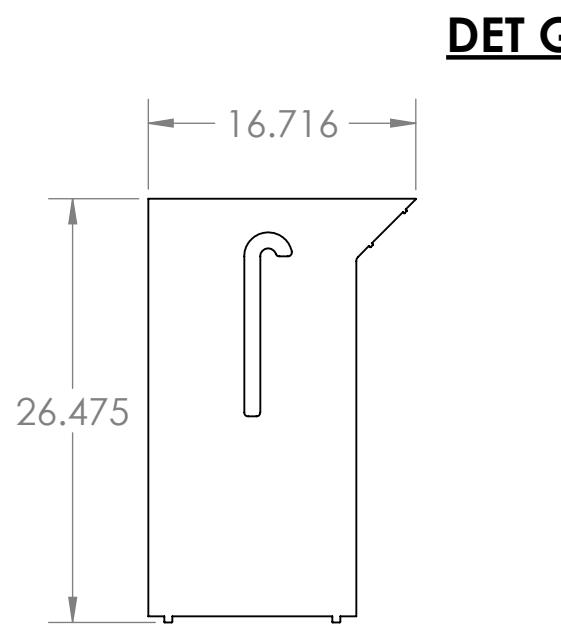
DET D



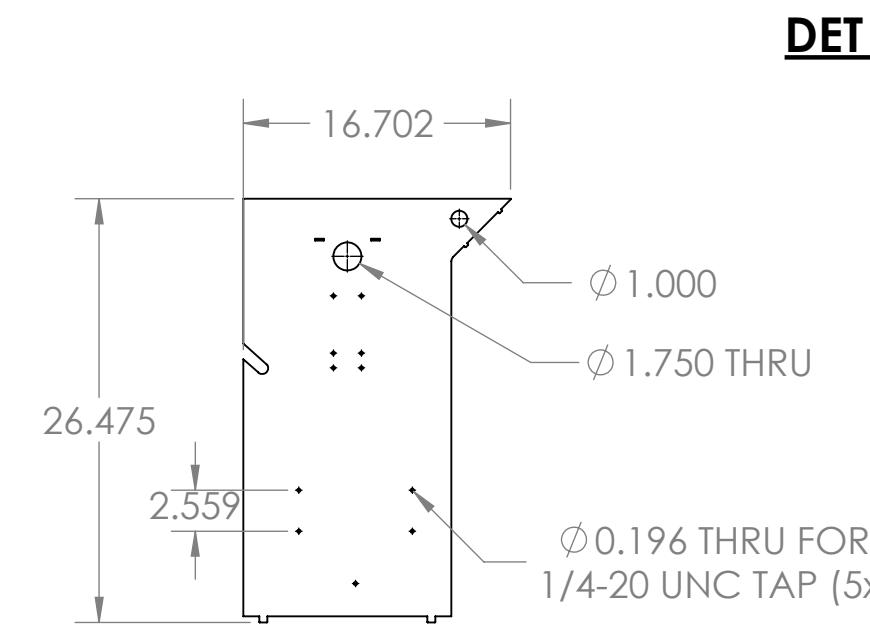
DET E



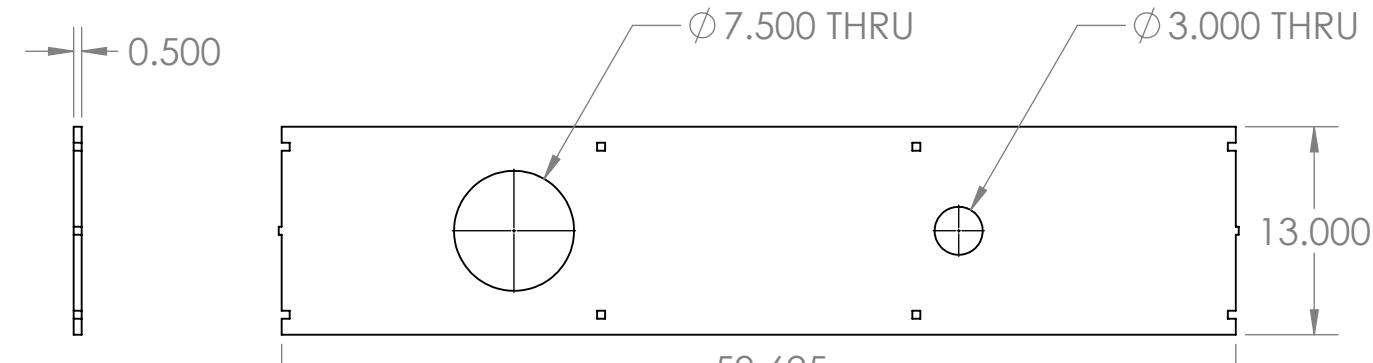
DET F



DET G



DET H



DET J

NOTES: (UNLESS OTHERWISE SPECIFIED)

1. DEBURR AND BREAK ALL SHARP EDGES.
2. ALL DIMENSIONS **OD** UNLESS NOTED.

Part Number: PN-514-14-50

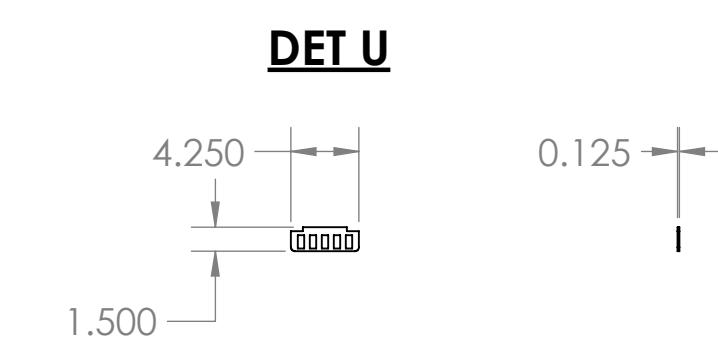
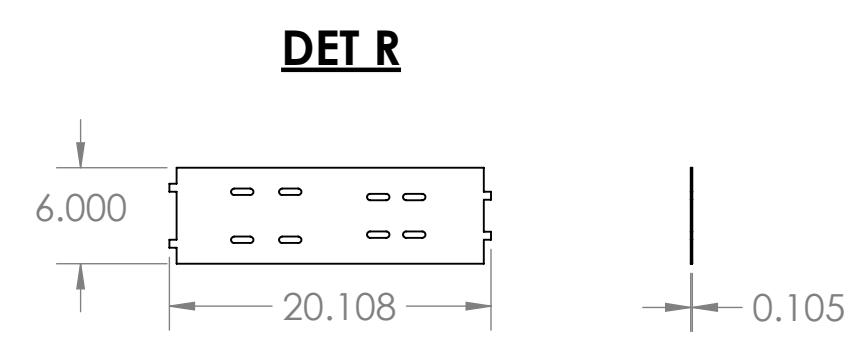
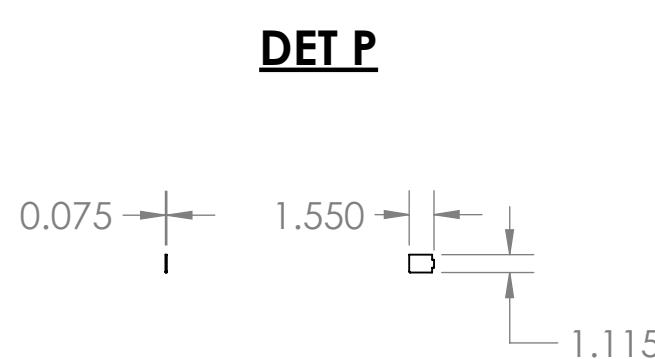
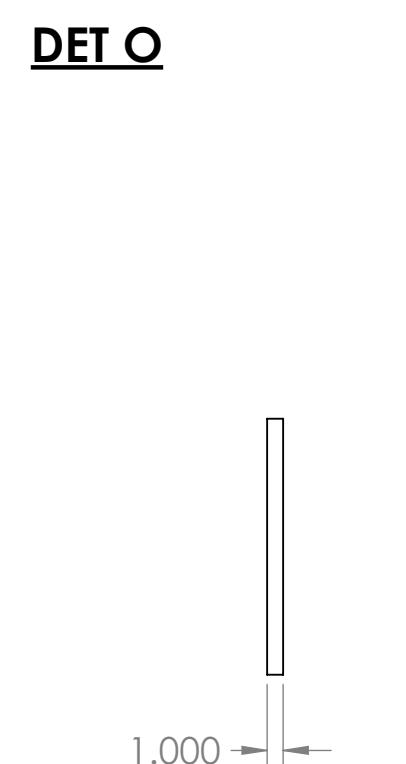
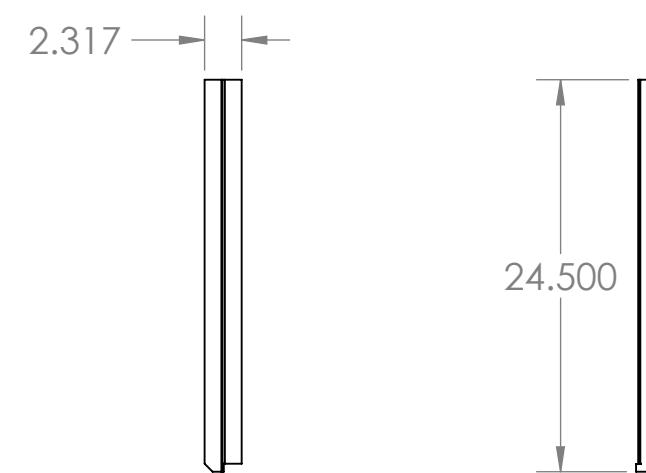
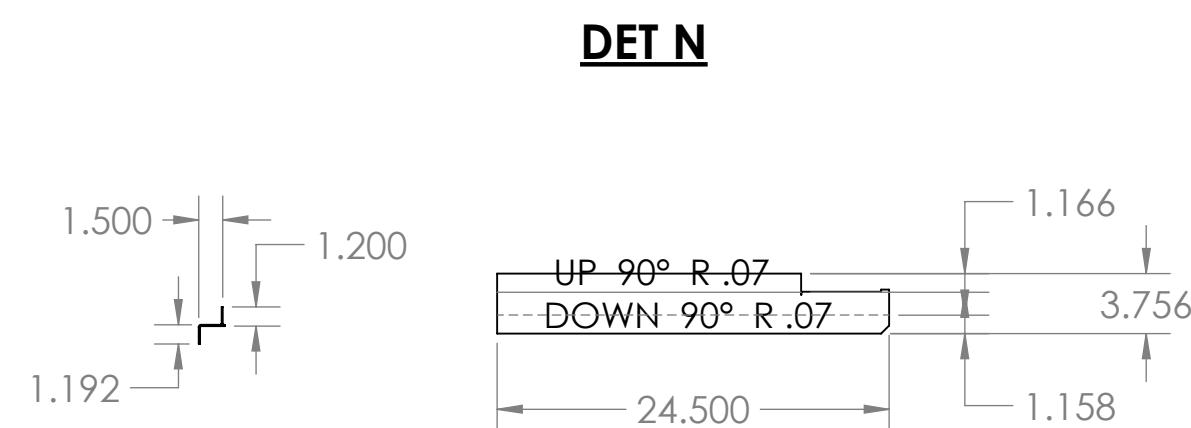
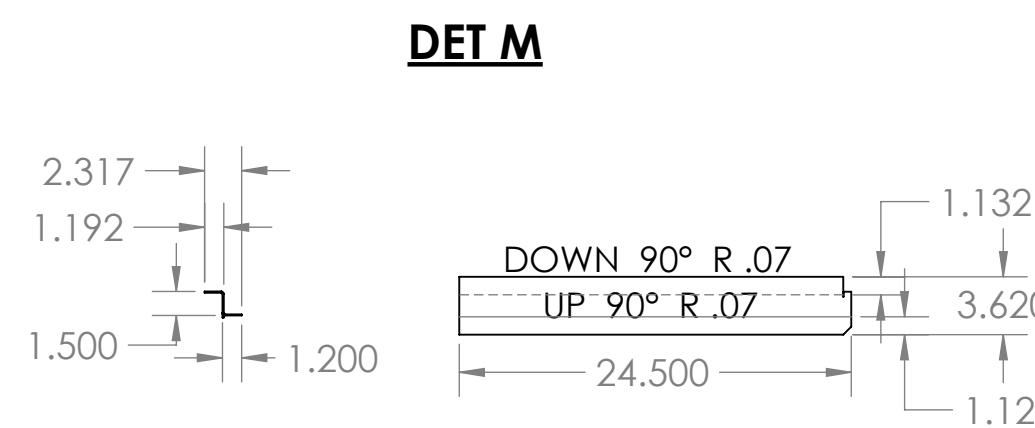
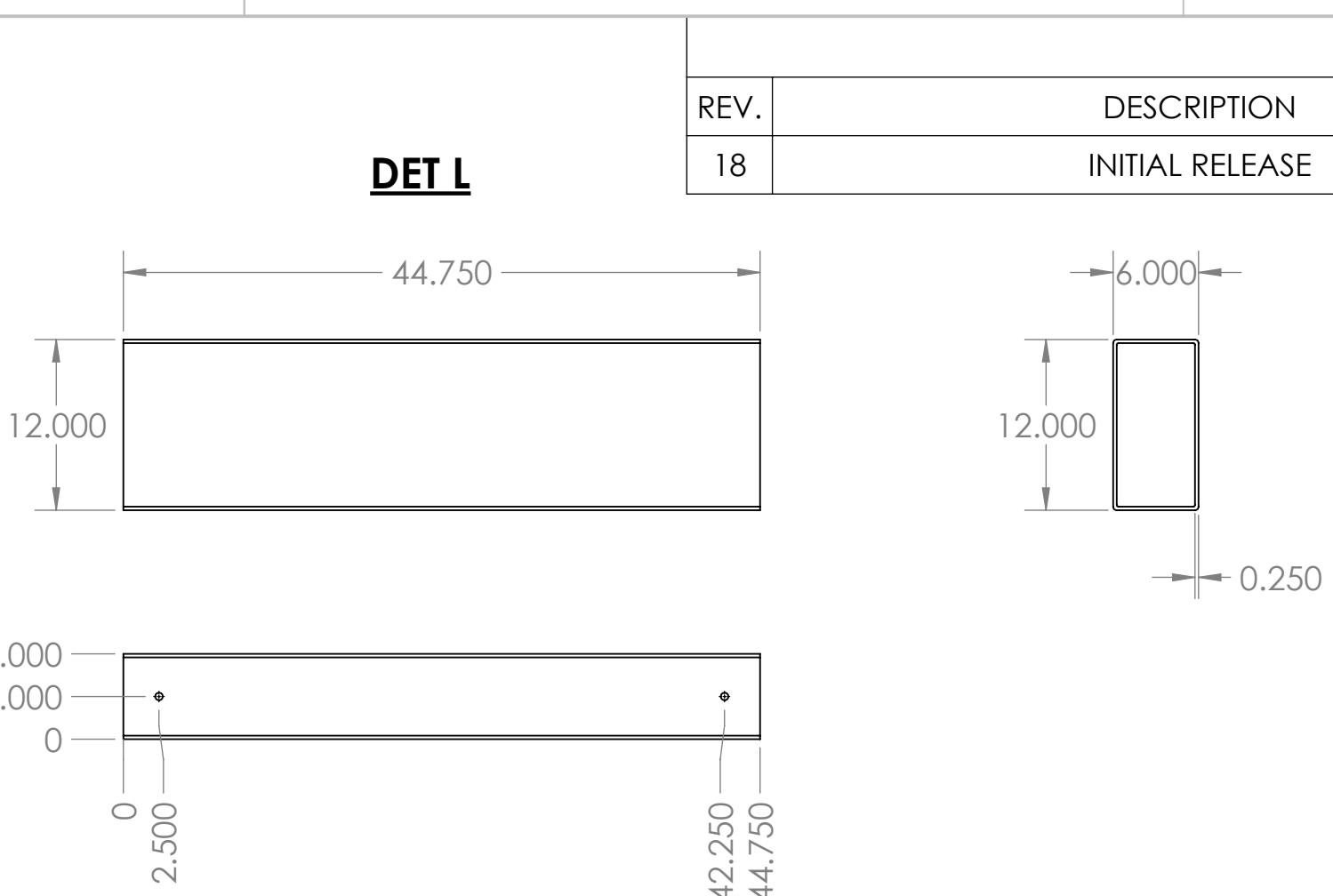
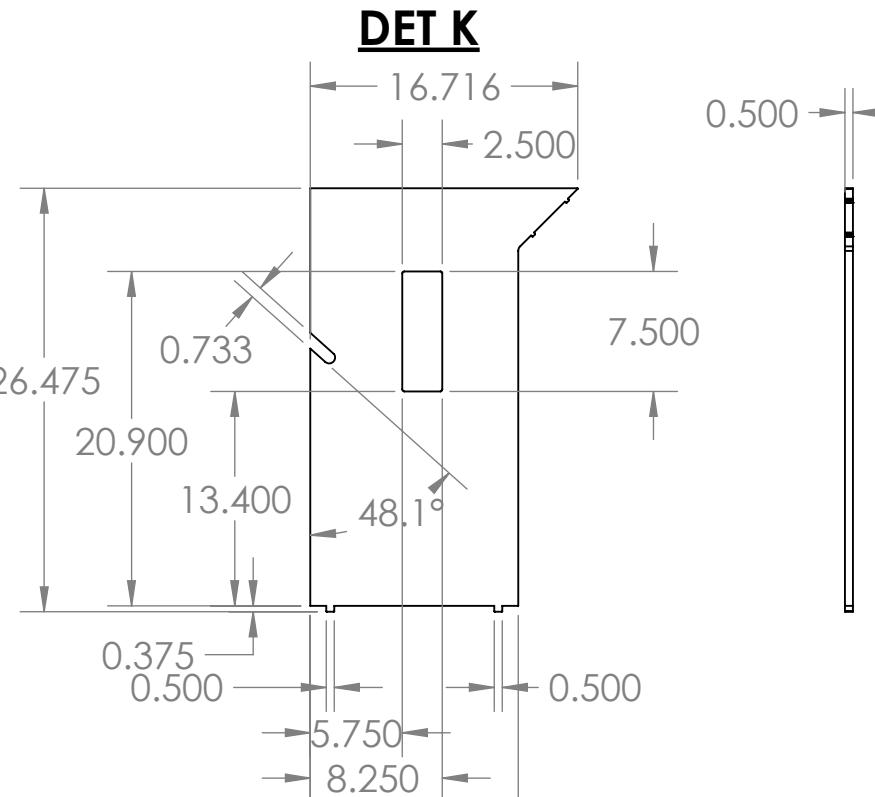
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Description: H80 - TANK WELDMENT
Customer: ROTTLER

Customer Rev: 18 Date: 12/15/2025
Matl: "Thick Plate" ASAP Part Weight: 36145 lbs
Finish: Drawn By: LM
Powdercoat: Page: 7 of 9
Alt. Part #: PN-514-14-50



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NOTES: (UNLESS OTHERWISE SPECIFIED)

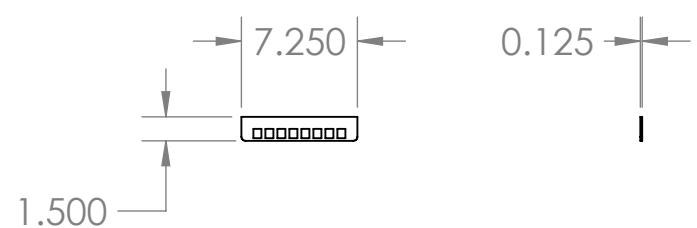
1. DEBURR AND BREAK ALL SHARP EDGES.
2. ALL DIMENSIONS **OD** UNLESS NOTED.

Part Number: PN-514-14-50	Customer Rev: 18	Date: 12/15/2025
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASAP METAL FABRICATORS. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ASAP METAL FABRICATORS IS PROHIBITED.	Description: H80 - TANK WELDMENT	Matl: MILD STEEL Weight: 5.901 lbs
	Customer: ROTTLER	Finish: Drawn By: LM
		Powdercoat: Page: 8 of 9
		Alt. Part #: PN-514-14-50

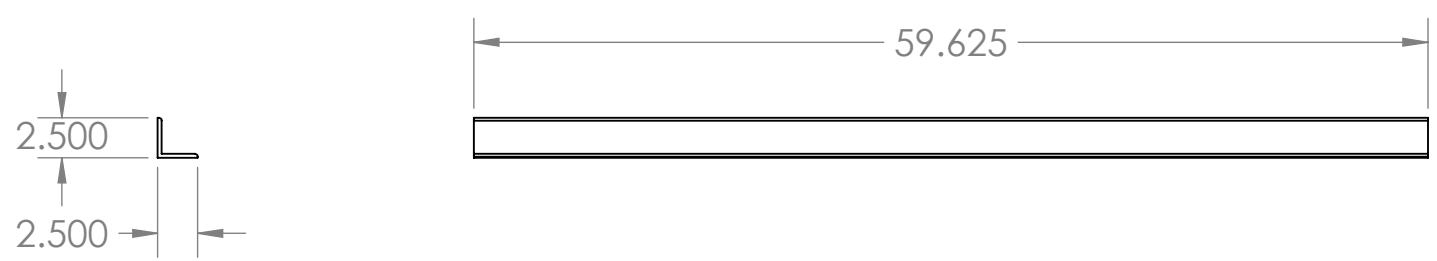
REV.	DESCRIPTION	DATE	APPROVED
18	INITIAL RELEASE	12/15/2025	LM

HRPO - 14 GA
.090 TOP
1.575 BOT
SETBACK = .068 @ 90°

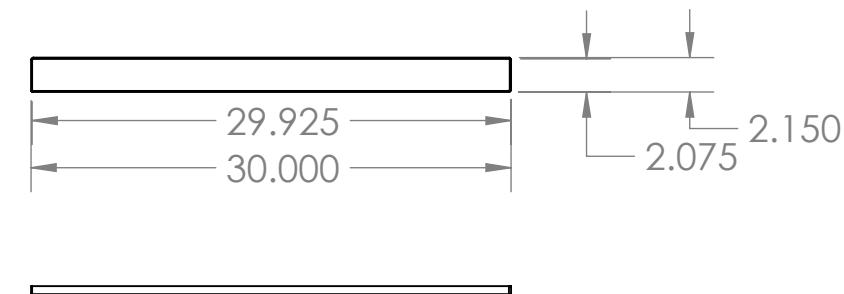
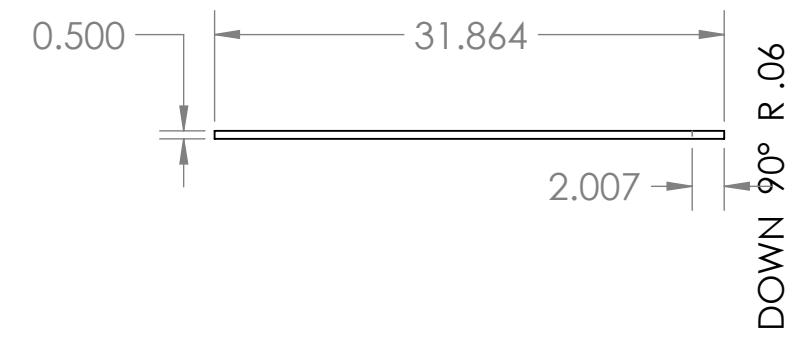
DET V



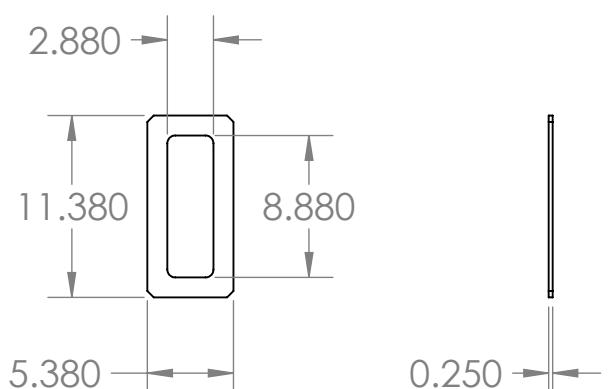
DET W



DET X



DET Y



NOTES: (UNLESS OTHERWISE SPECIFIED)

1. DEBURR AND BREAK ALL SHARP EDGES.
2. ALL DIMENSIONS **OD** UNLESS NOTED.

Part Number: PN-514-14-50	Customer Rev: 18	Date: 12/15/2025
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	Customer: ROTTLER	Finish: Drawn By: LM
		Powdercoat: Page: 9 of 9
		Alt. Part #: PN-514-14-50



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