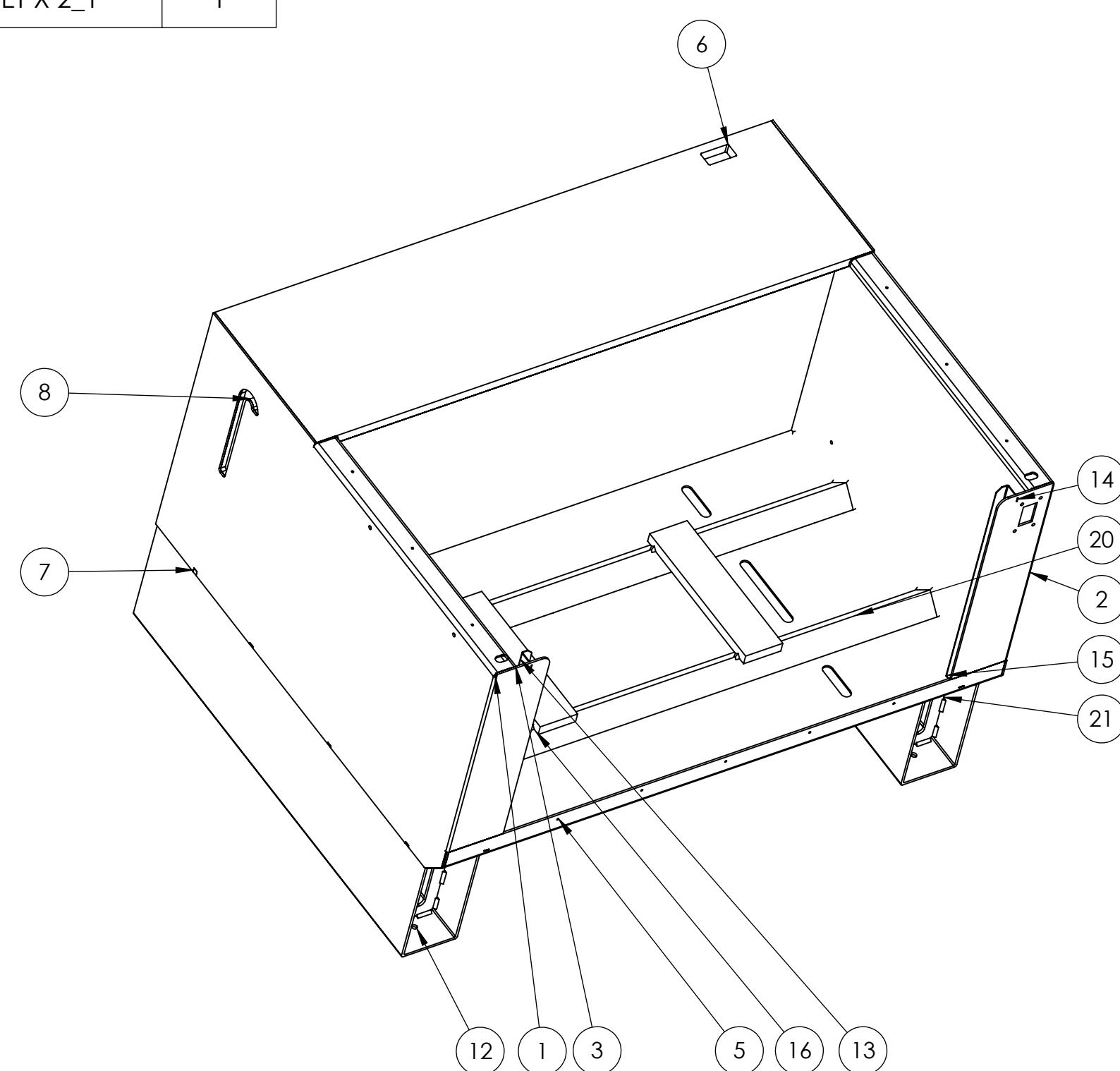
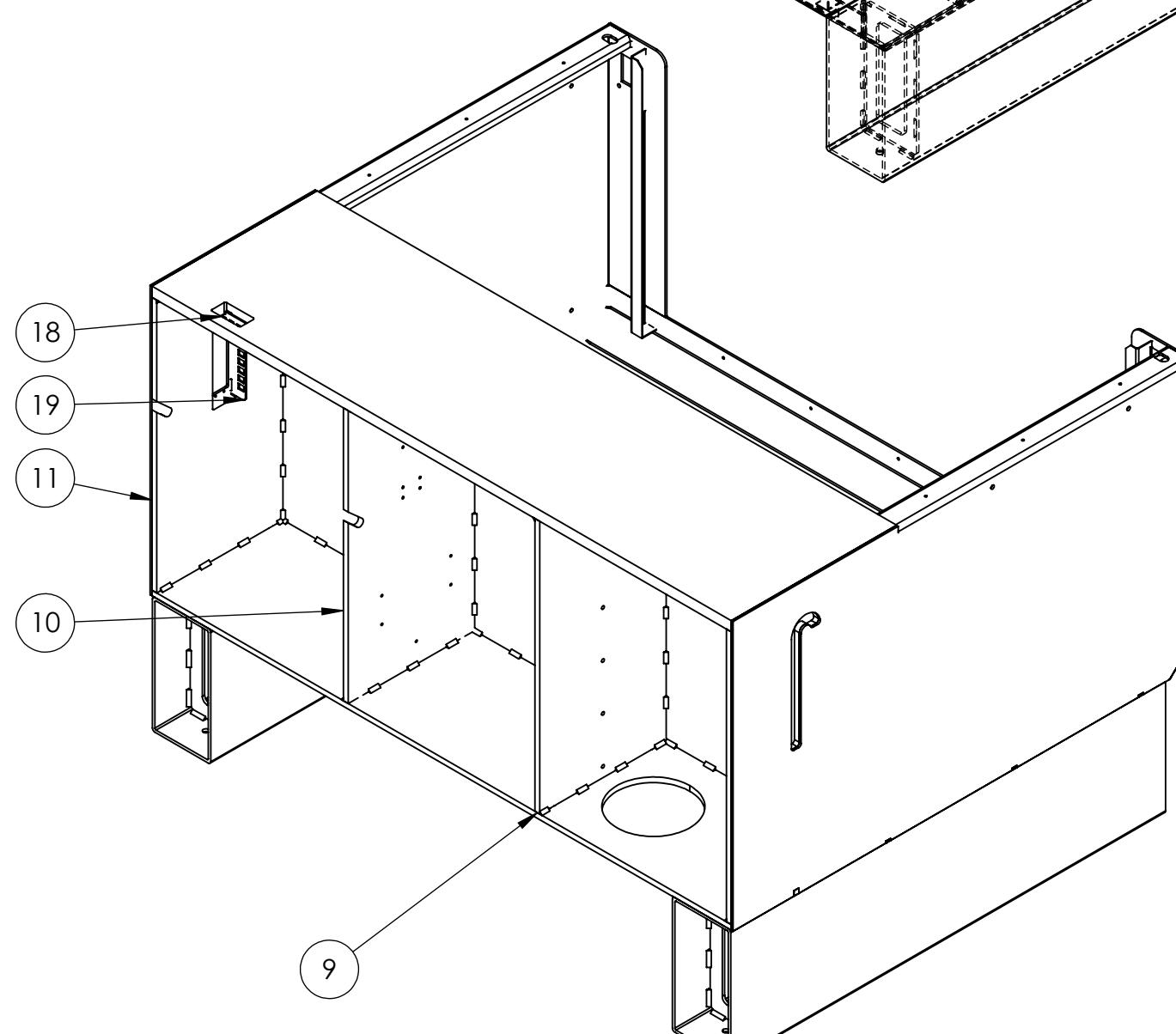
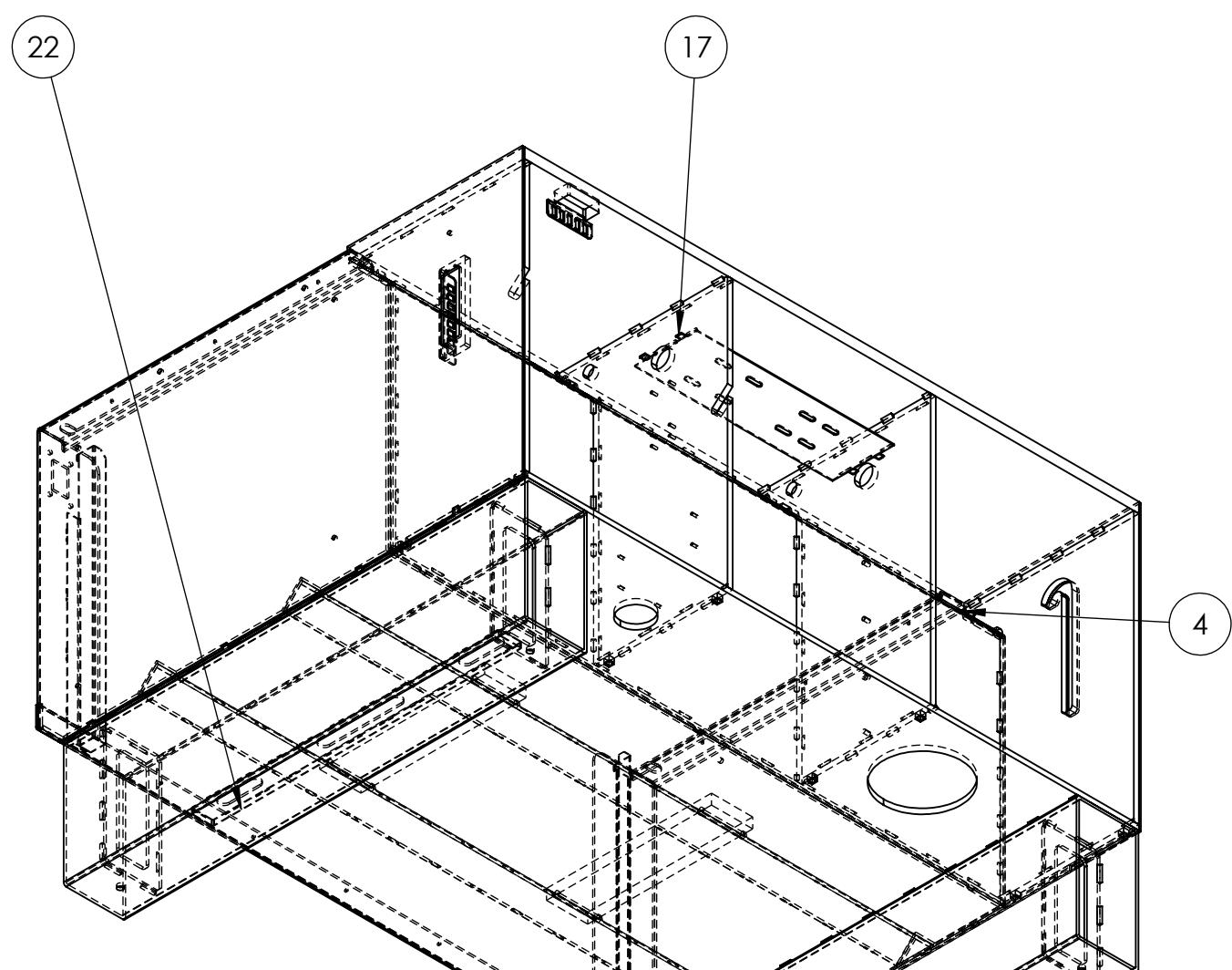


ITEM NO.	PART NUMBER	QTY.
1	514-14-50 DET C_2	1
2	514-14-50 DET D_2	1
3	514-14-50_1_1	1
4	514-14-50 DET A_1	1
5	514-14-50 DET B_1	1
6	514-14-50 DET E_1	1
7	514-14-50 DET F_1	1
8	514-14-50 DET G_1	1
9	514-14-50 DET J_1	1
10	514-14-50 DET H_1	1
11	514-14-50 DET K_1	1
12	514-14-50 DET L_1	2
13	514-14-50 DET M_1	1
14	514-14-50 DET N_1	1
15	514-14-50 DET P_1	2
16	514-14-50 DET Q_1	2
17	514-14-50 DET R_1	1
18	514-14-50 DET U_1	1
19	514-14-50 DET V_1	1
20	514-14-50 DET W_1	2
21	514-14-50 DET Y_1	4
22	514-14-50 DET X 2_1	1



REV.	DESCRIPTION	DATE	APPROVED
18	INITIAL RELEASE	12/15/2025	LM



Part Number: 514-14-50

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THE WRITTEN PERMISSION OF ASAP
METAL FABRICATORS IS PROHIBITED.

Description:
H80 - TANK WELDMENT
Customer:
ROTTLER

Customer Rev: 18 Date: 12/15/2025
Matl: MILD STEEL Weight: 160.801 lbs
Finish: Drawn By: LM
Powdercoat: Page: 1 of 8
Alt. Part #: 514-14-50



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509-453-9143

REV.	DESCRIPTION	DATE	APPROVED
18	INITIAL RELEASE	12/15/2025	LM

D

C

B

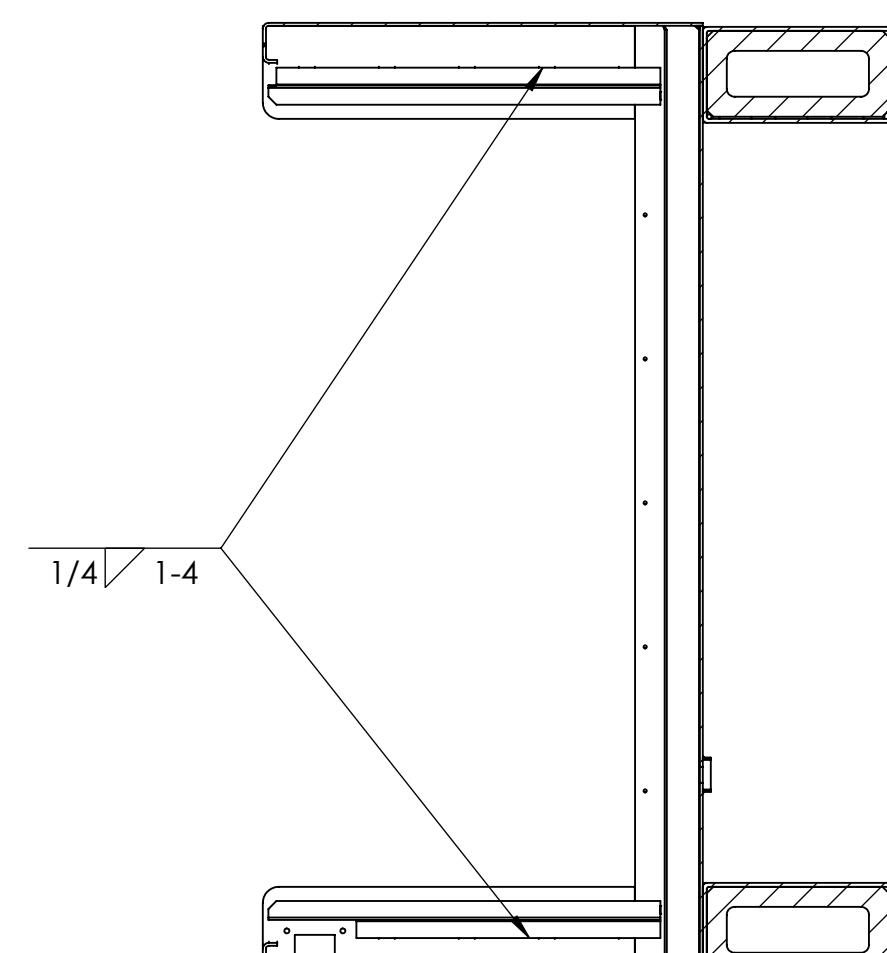
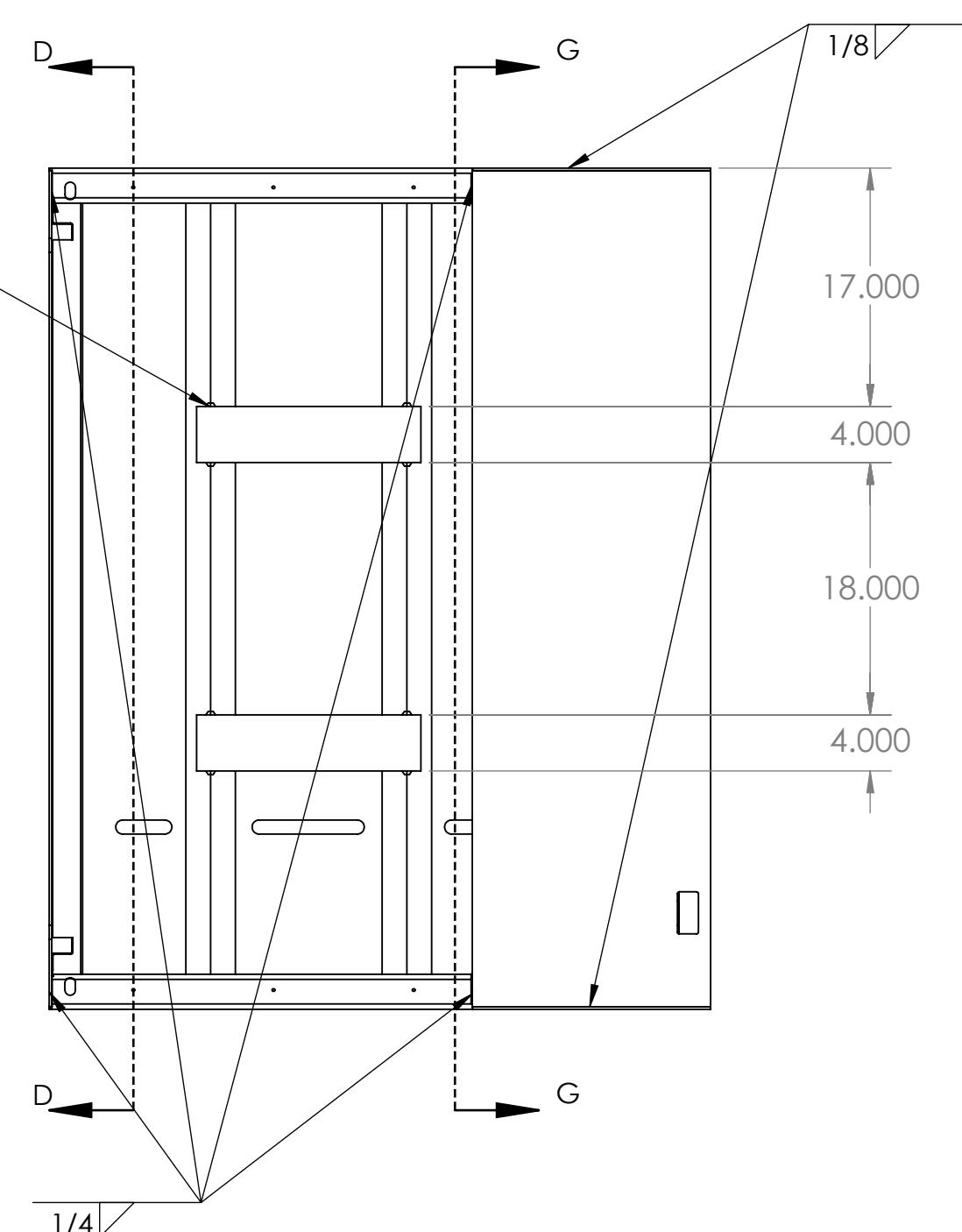
A

D

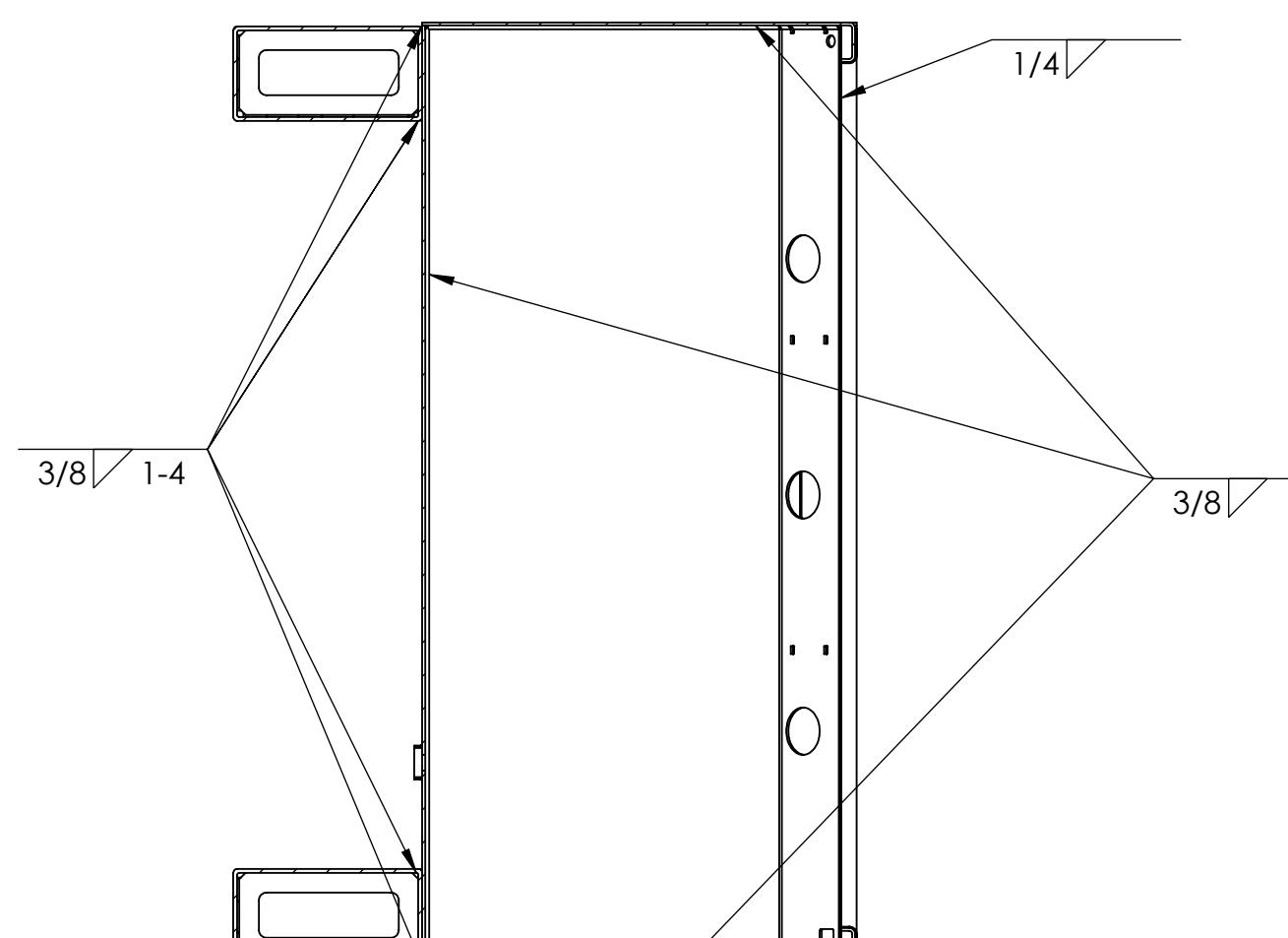
C

B

A



SECTION D-D

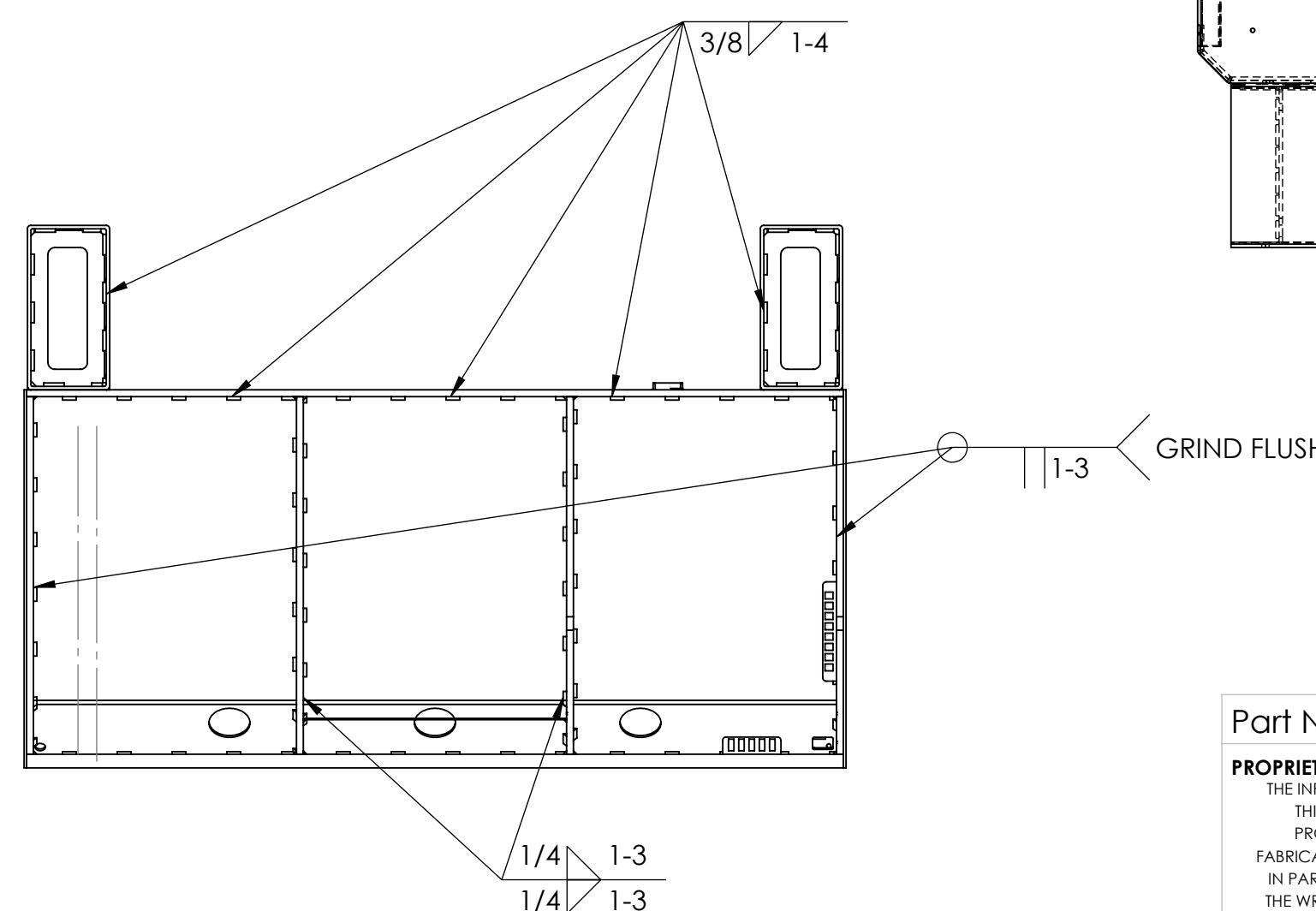
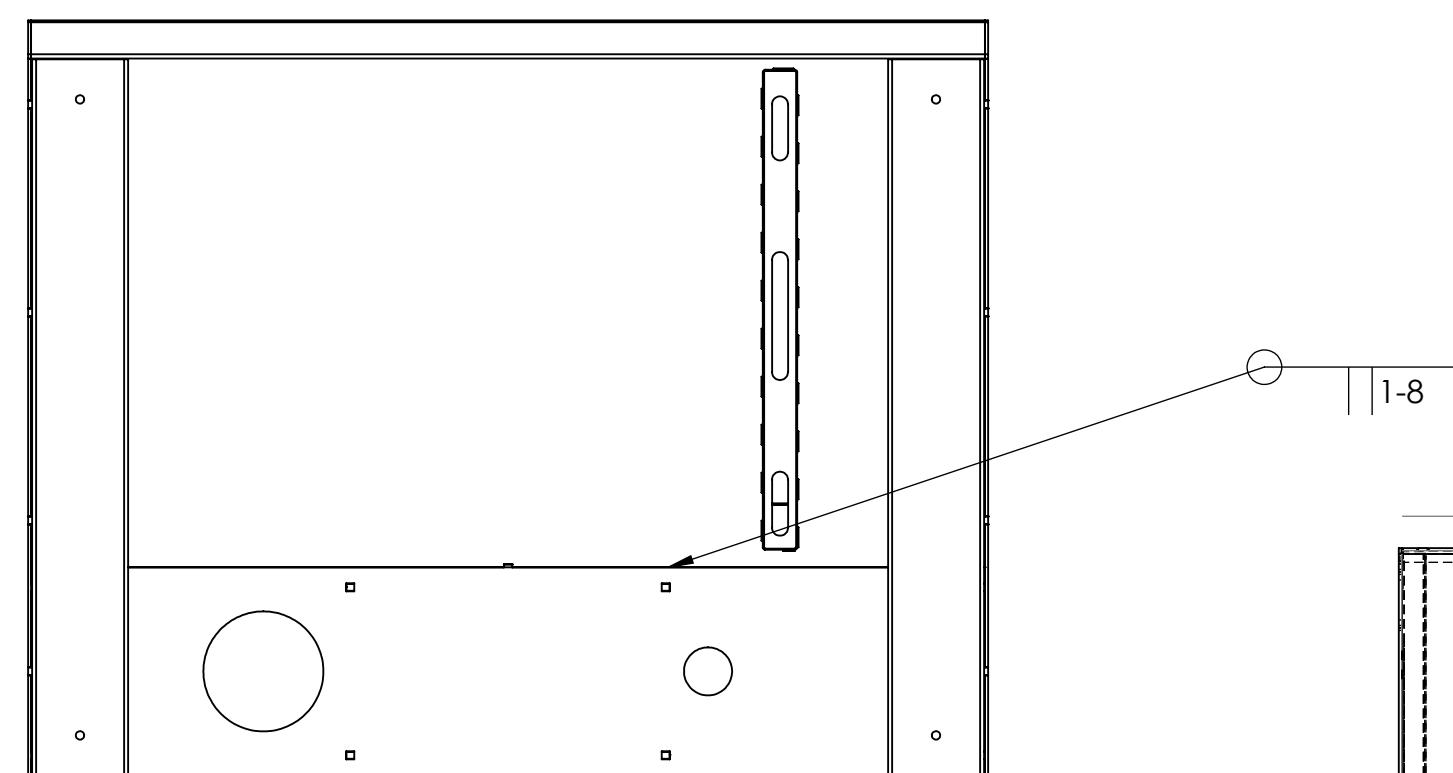
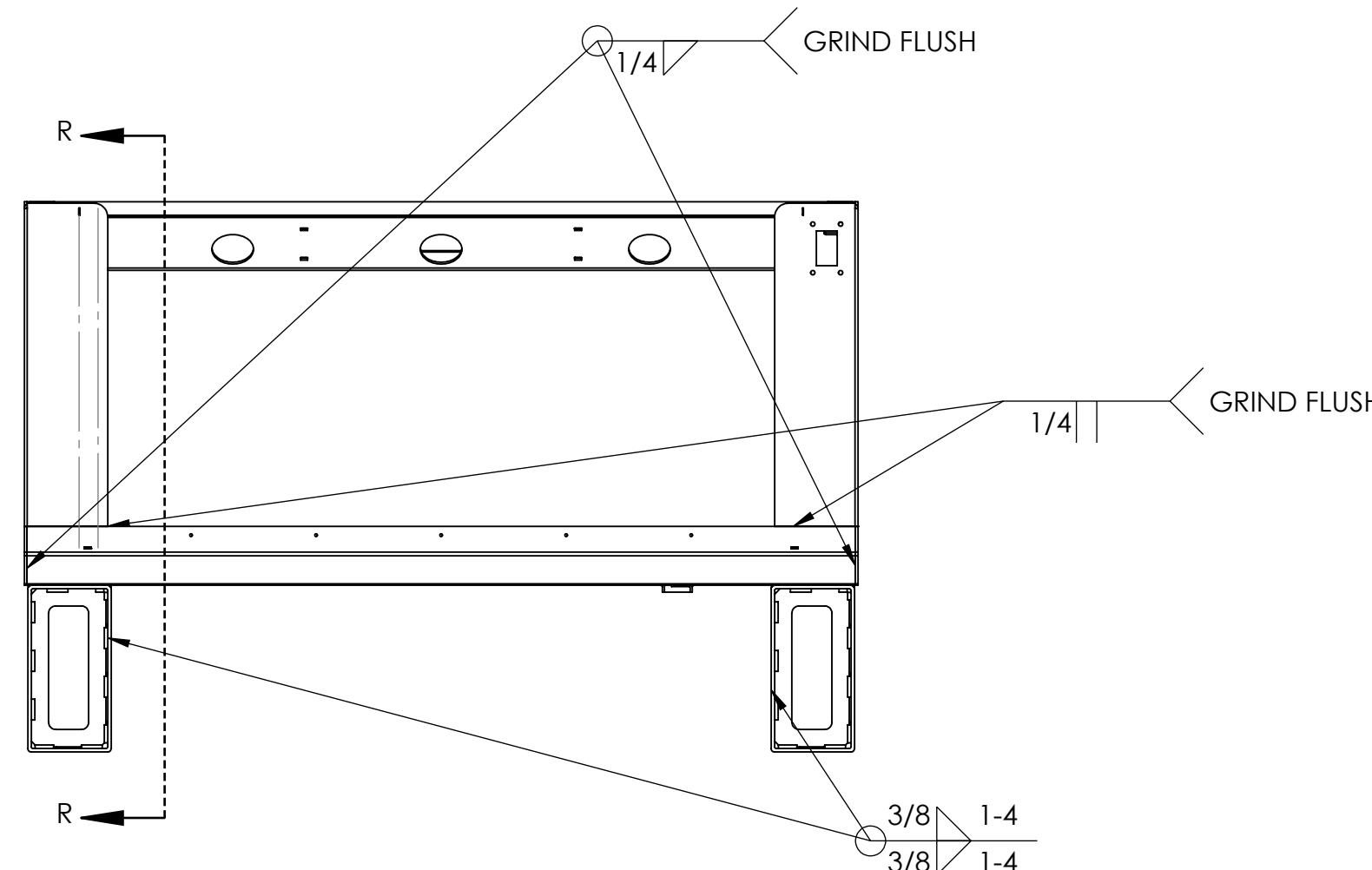


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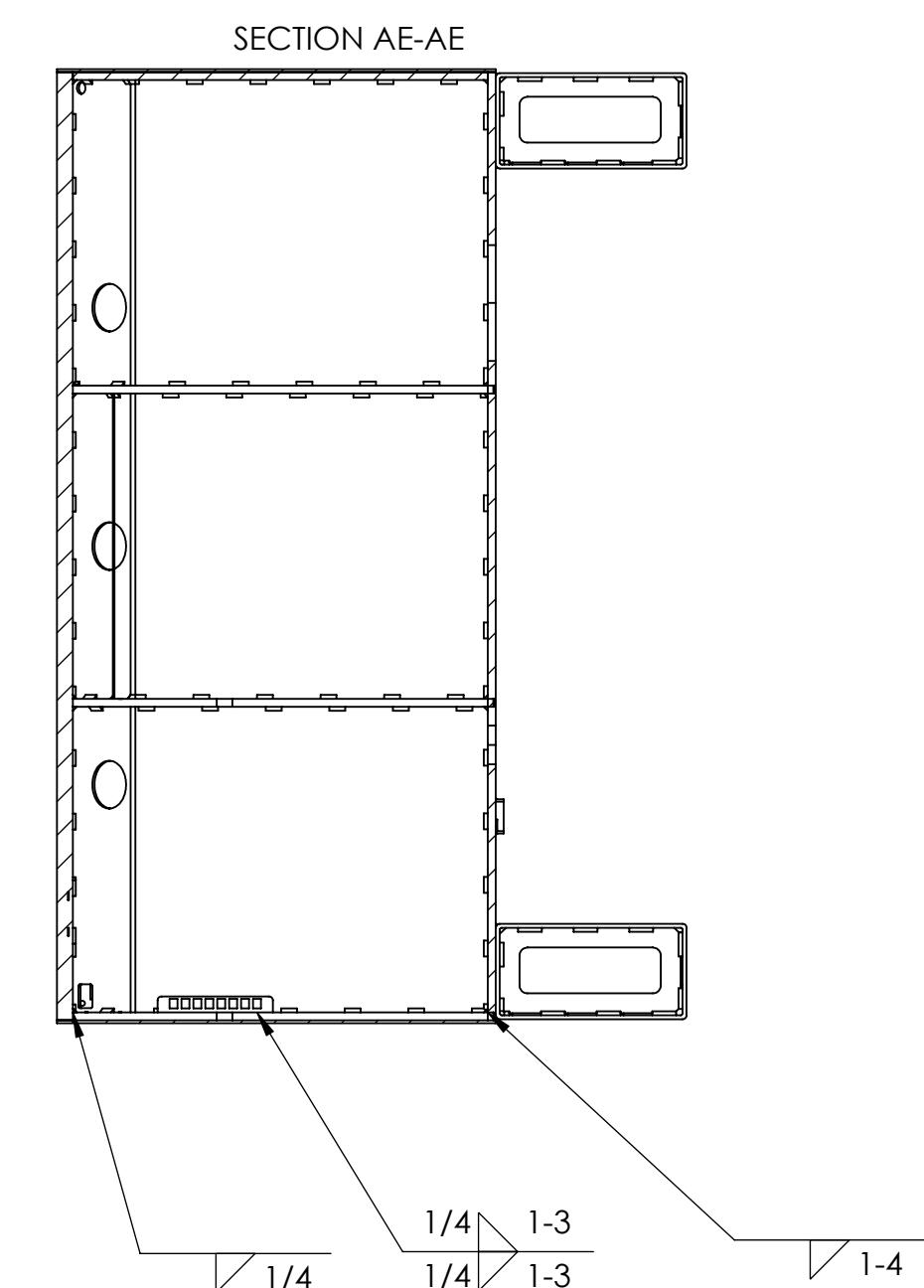
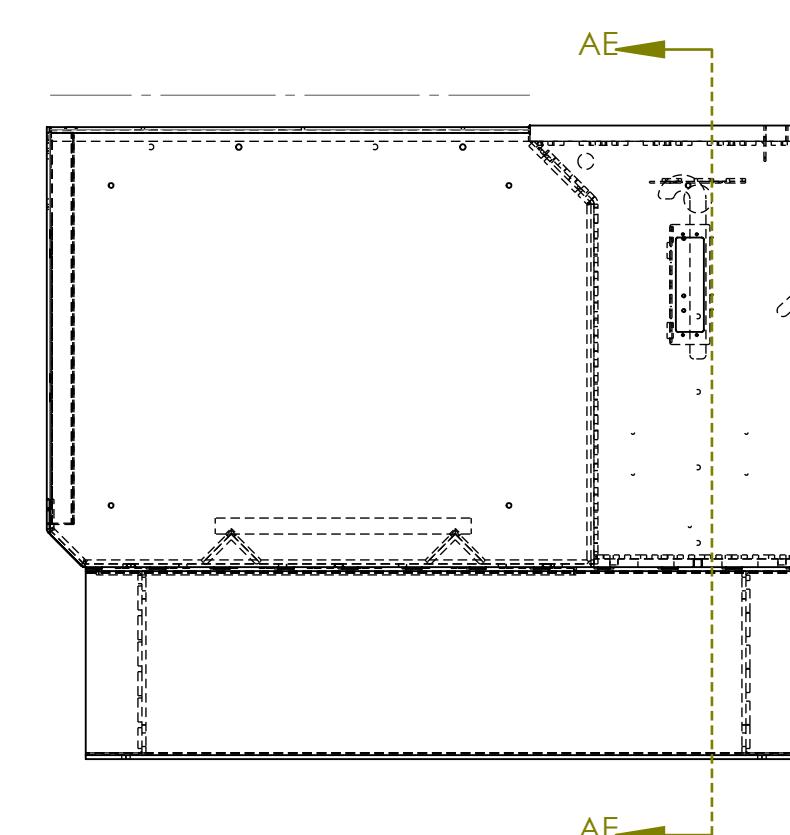
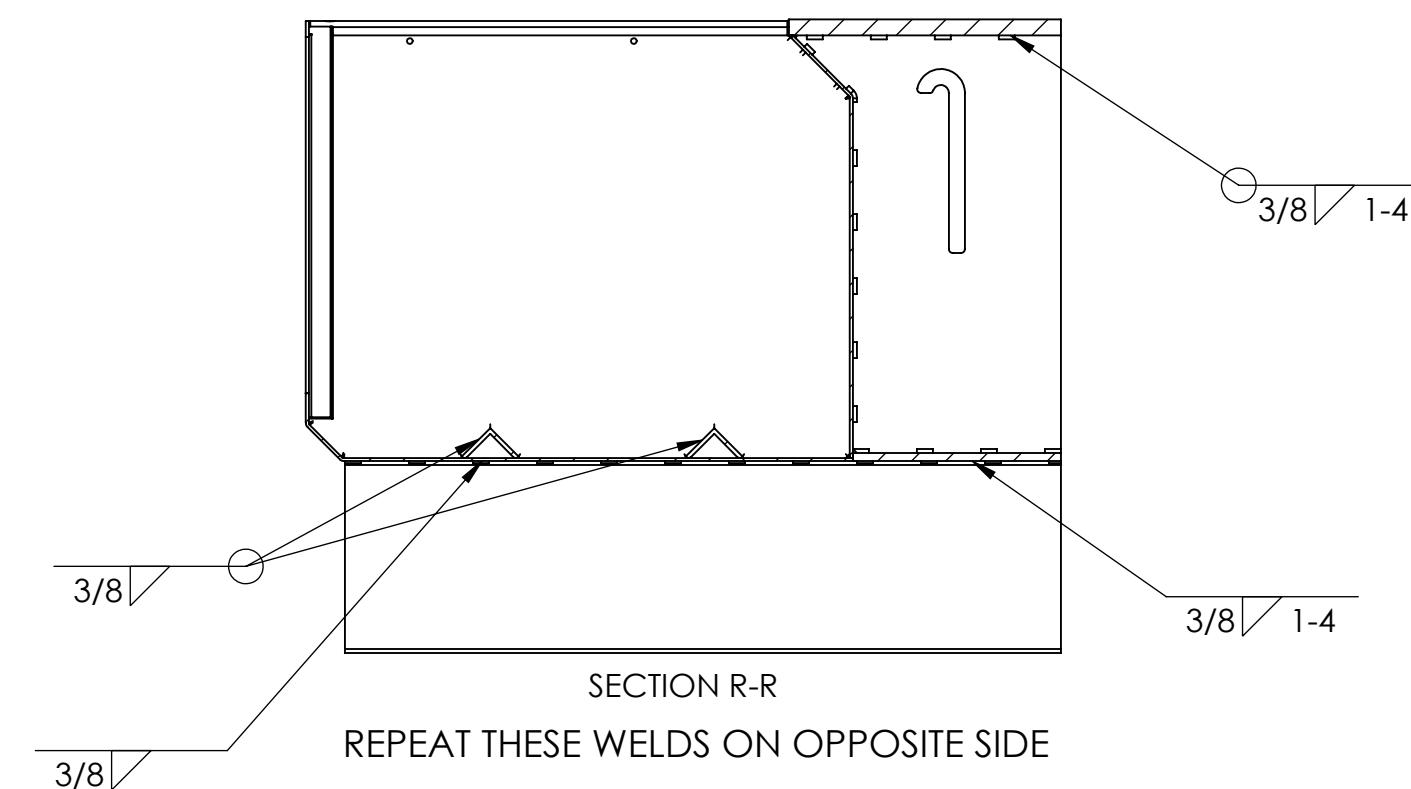
Part Number: 514-14-50	Description:	Customer Rev: 18	Date: 12/15/2025
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASAP METAL FABRICATORS. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ASAP METAL FABRICATORS IS PROHIBITED.	H80 - TANK WELDMENT	Matl: MILD STEEL	Weight: 160.801 lbs
Customer:	Customer:	Finish:	Drawn By: LM
ROTTLER	Powdercoat:	Page: 2 of 8	Alt. Part #: 514-14-50



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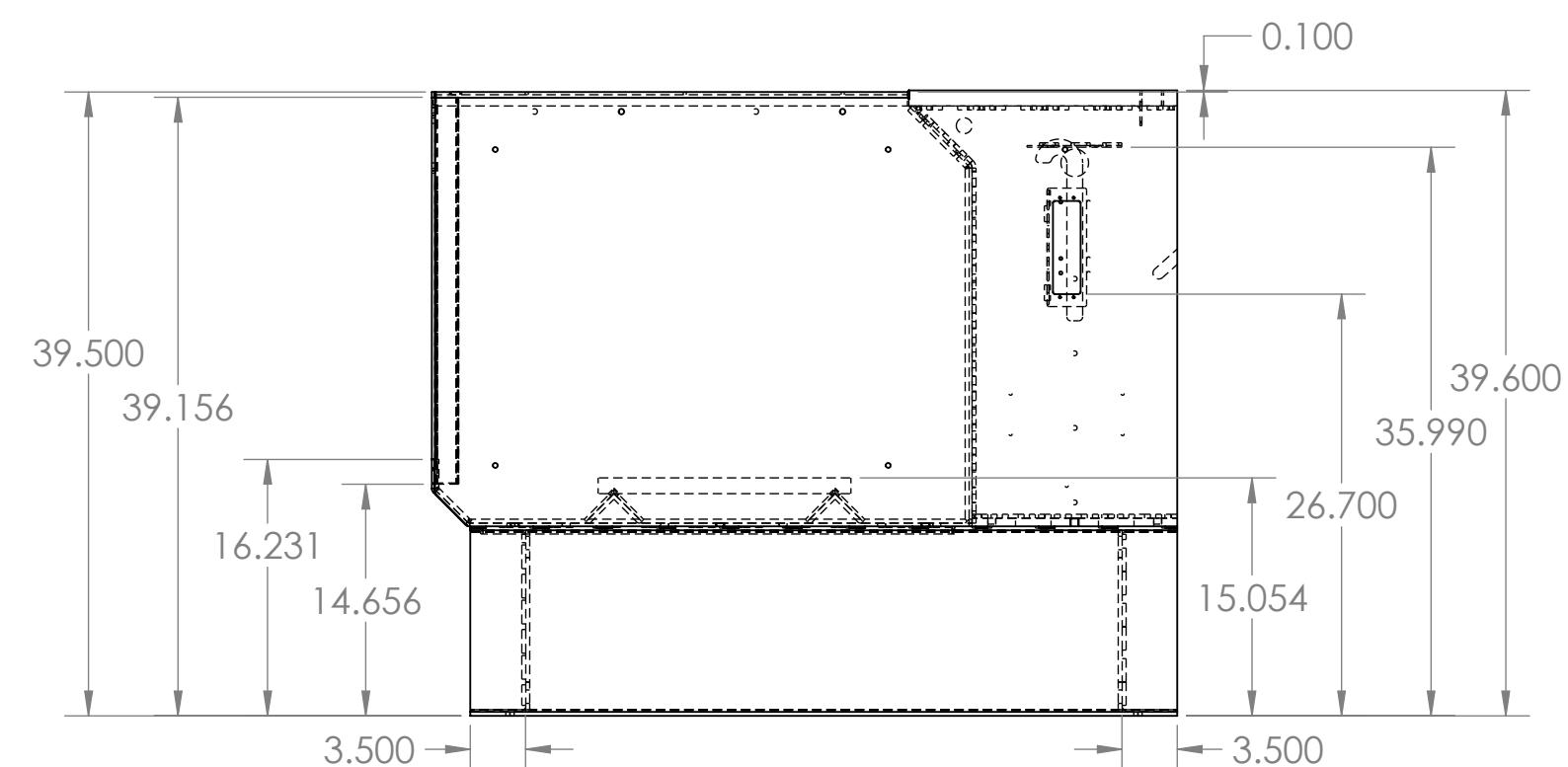
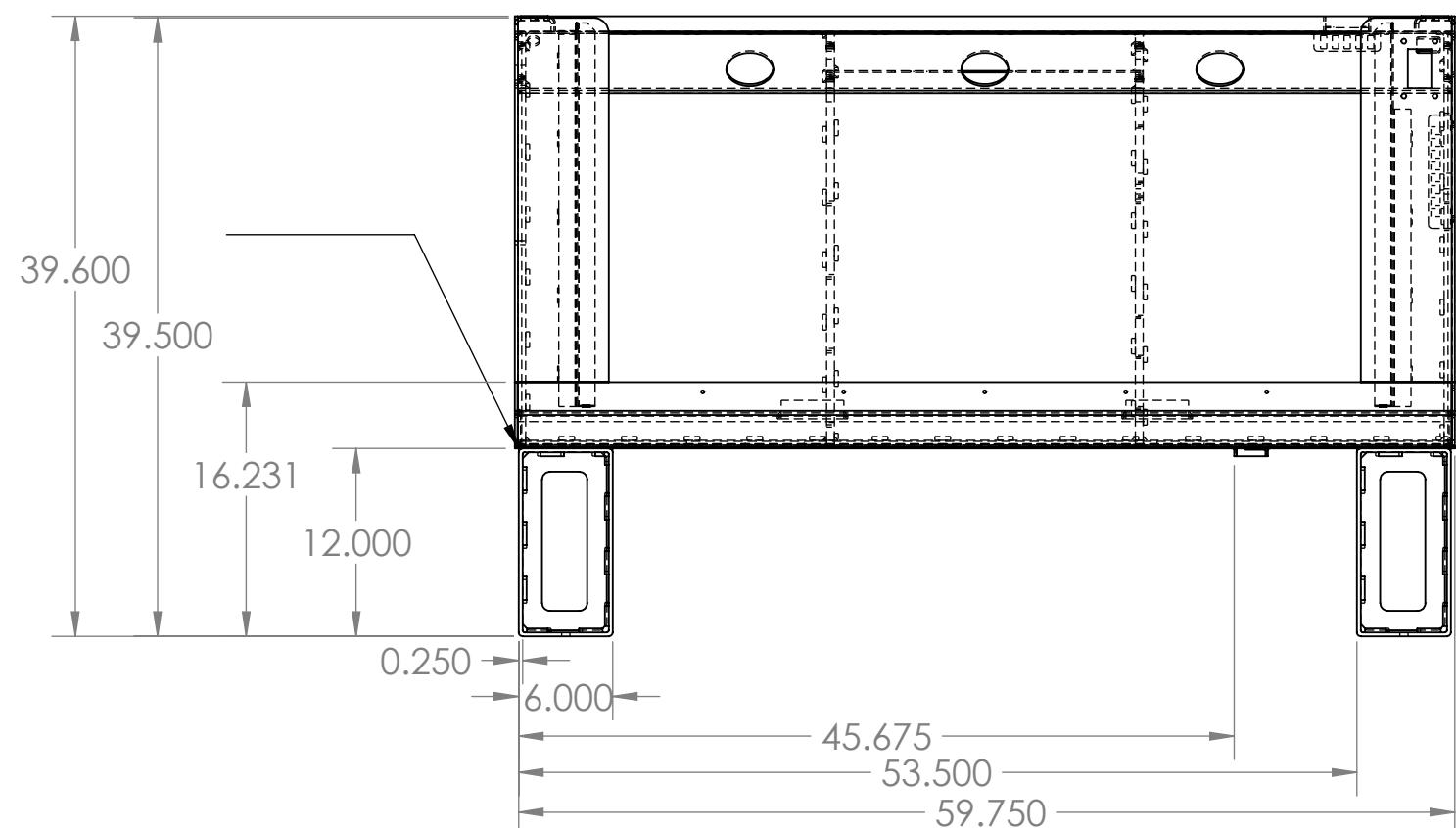
REV.	DESCRIPTION	DATE	APPROVED
18	INITIAL RELEASE	12/15/2025	LM



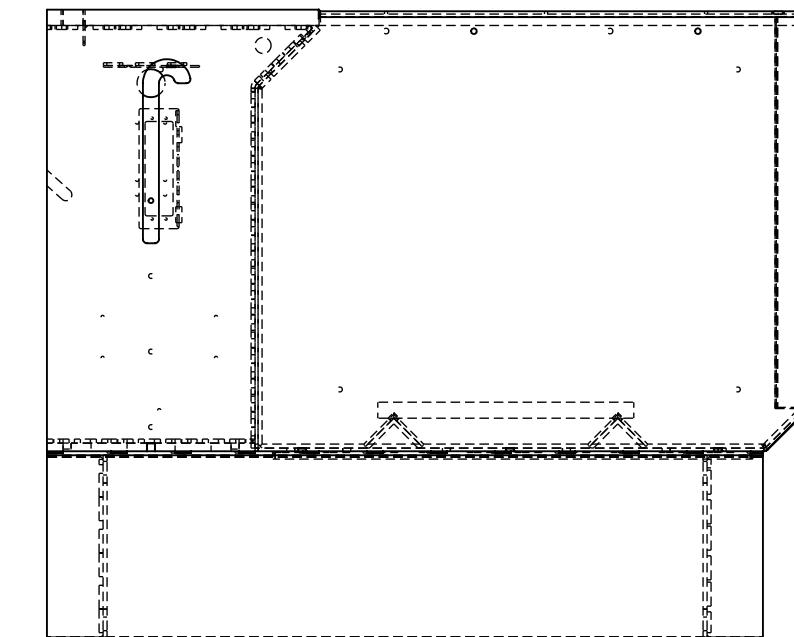
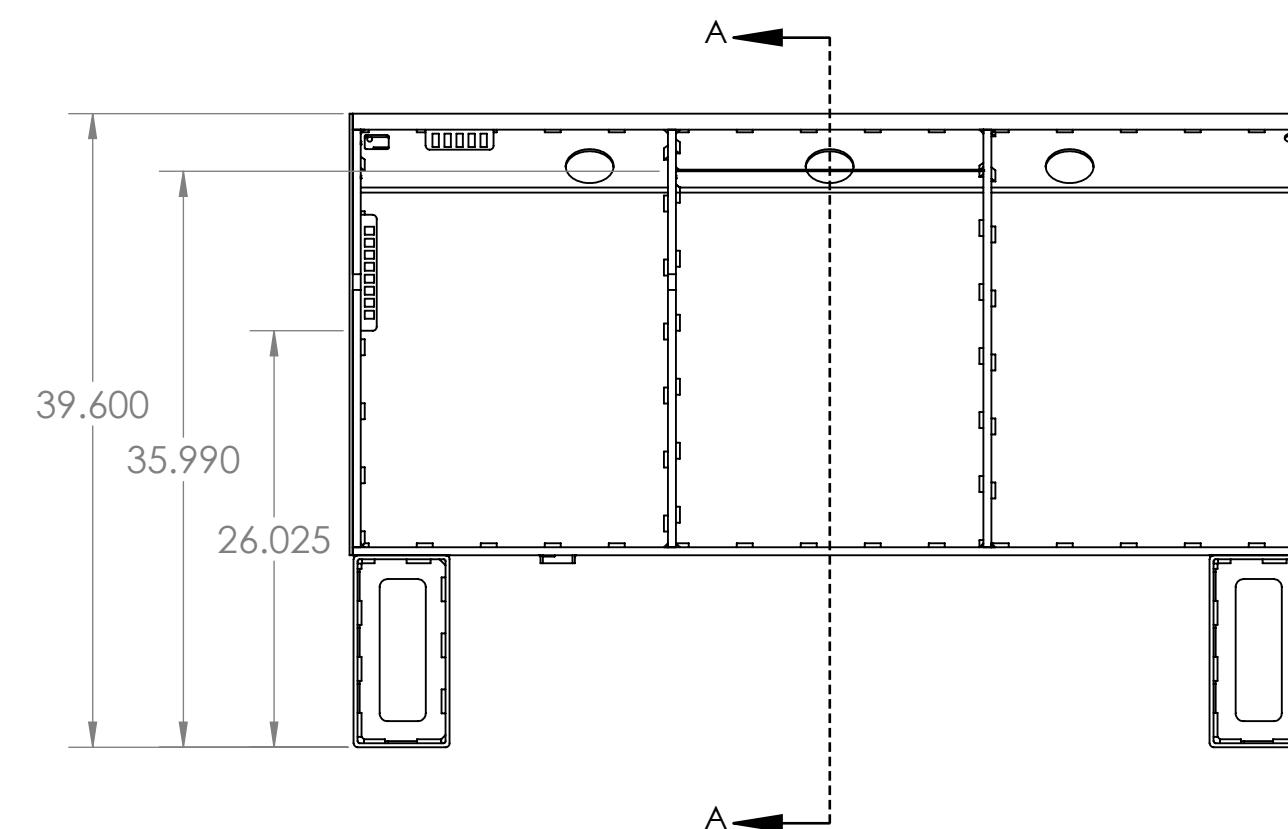
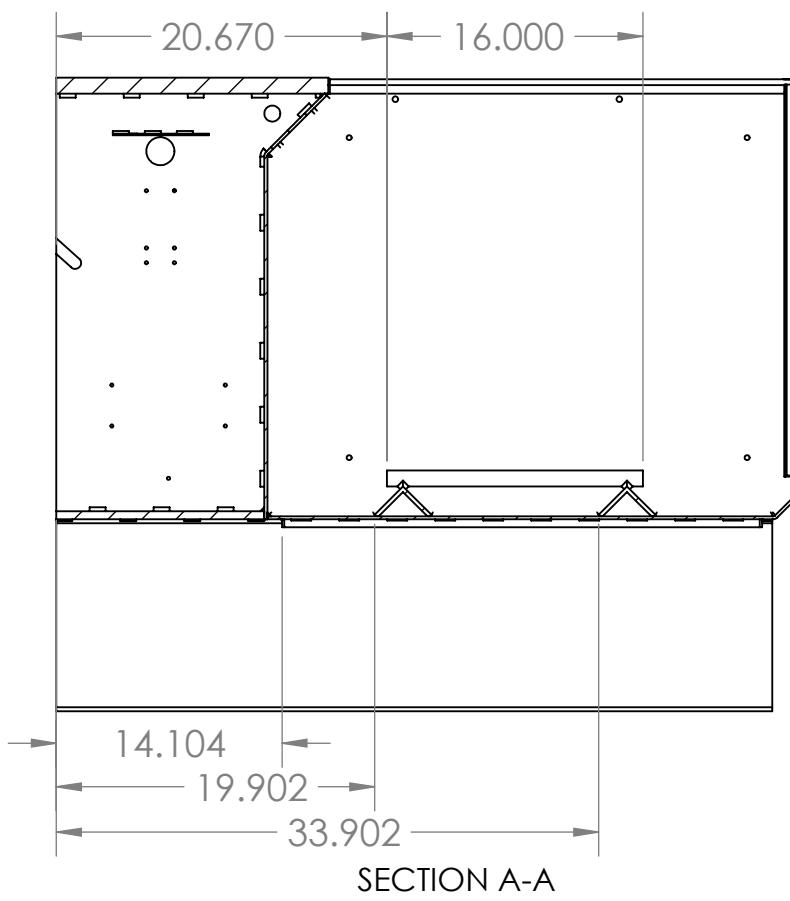
Part Number: 514-14-50	Customer Rev: 18	Date: 12/15/2025
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASAP METAL FABRICATORS. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ASAP METAL FABRICATORS IS PROHIBITED.	Description: H80 - TANK WELDMENT	Matl: MILD STEEL Weight: 160.801 lbs
	Customer: ROTTLER	Finish: Drawn By: LM
		Powdercoat: Page: 3 of 8
		Alt. Part #: 514-14-50

REV.	DESCRIPTION	DATE	APPROVED
18	INITIAL RELEASE	12/15/2025	LM

D



C



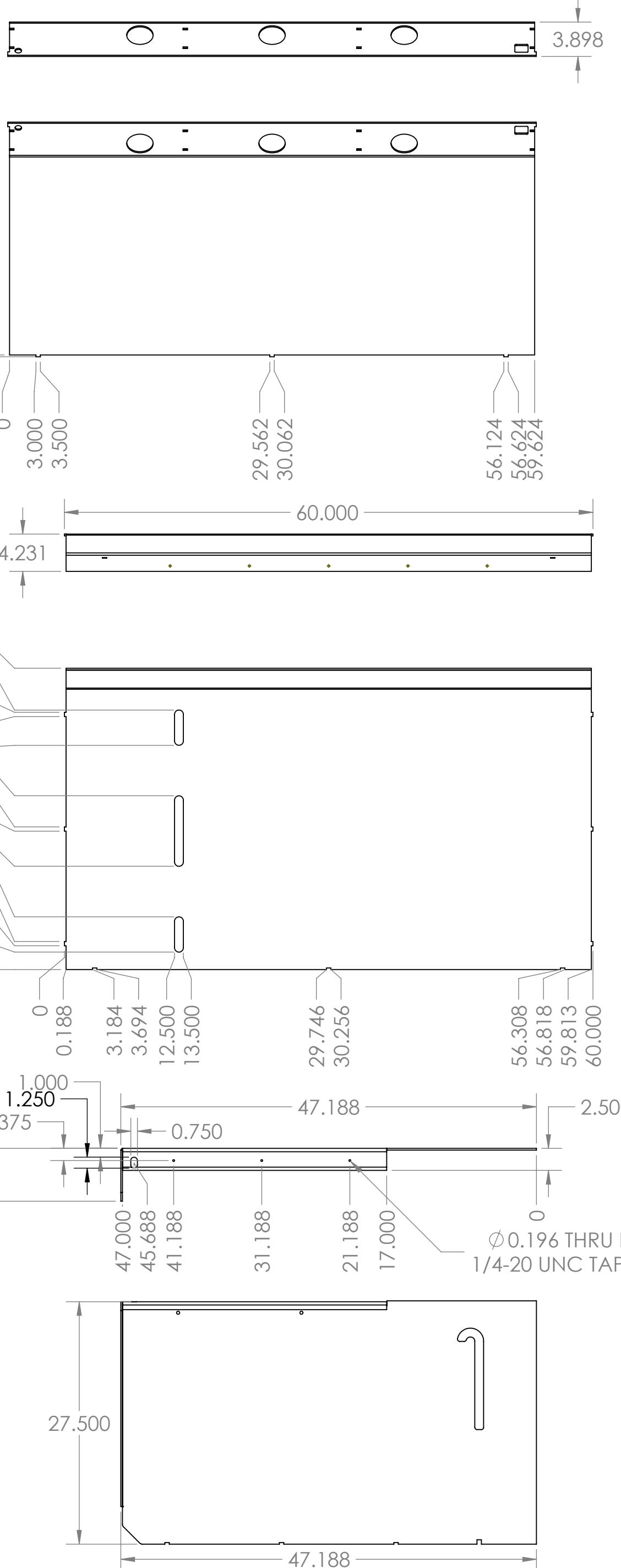
NOTES: (UNLESS OTHERWISE SPECIFIED)

- DEBURR AND BREAK ALL SHARP EDGES.
- ALL DIMENSIONS **OD** UNLESS NOTED.

Part Number: 514-14-50	Description: H80 - TANK WELDMENT	Customer Rev: 18	Date: 12/15/2025
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASAP METAL FABRICATORS. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ASAP METAL FABRICATORS IS PROHIBITED.	Customer: ROTTLER	Matl: MILD STEEL	Weight: 160.801 lbs
		Finish:	Drawn By: LM
		Powdercoat:	Page: 4 of 8
		Alt. Part #: 514-14-50	



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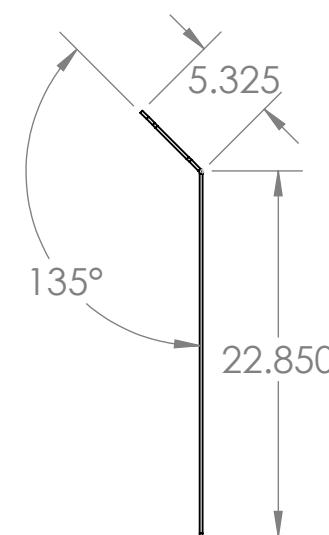
NOTES: (UNLESS OTHERWISE SPECIFIED)

1. DEBURR AND BREAK ALL SHARP EDGES.
 2. ALL DIMENSIONS **OD** UNLESS NOTED.

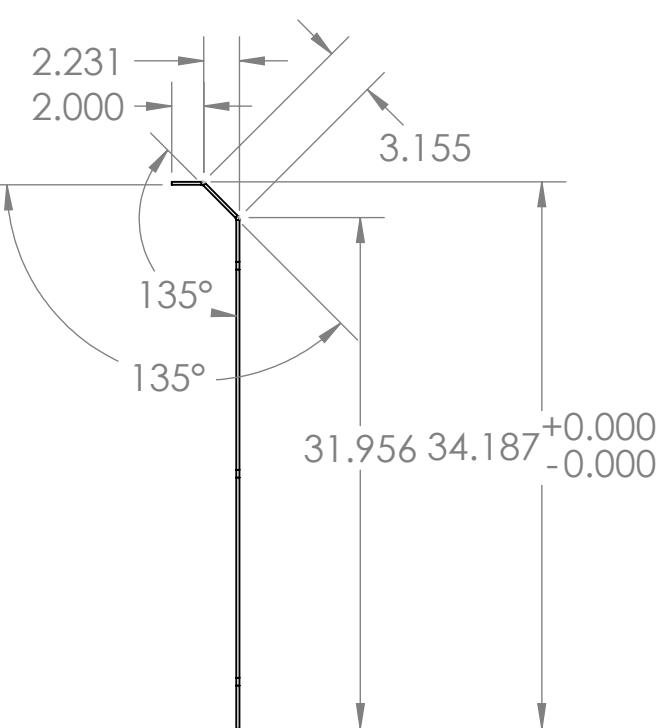
3

HRPO - 3/16
.236 TOP
1.575 BOT
SETBACK = .174 @ 90°
SETBACK = .050 @ 45°

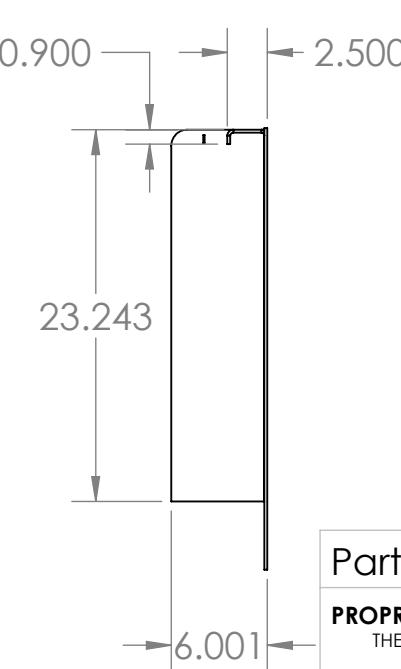
DET A



DET B



DET C



Part Number: 514-14-50		Customer Rev: 18	Date: 12/15/2025
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASAP METAL FABRICATORS. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ASAP METAL FABRICATORS IS PROHIBITED.	Description: H80 - TANK WELDMENT	Matl: OM80 STEEL	Weight: 11.104 lbs
	Finish:	Drawn By: LM	
	Powdercoat:	Page: 5 of 8	
Customer: ROTLER	Alt. Part #: 514-14-50		



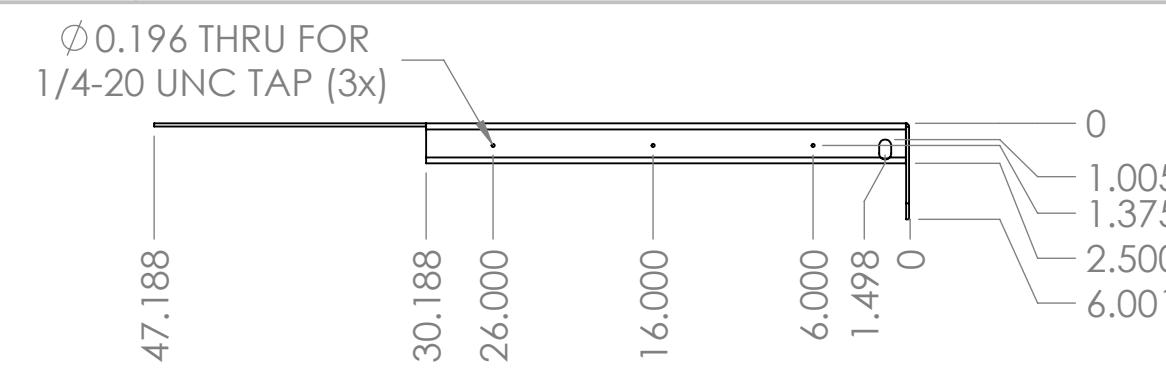
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4

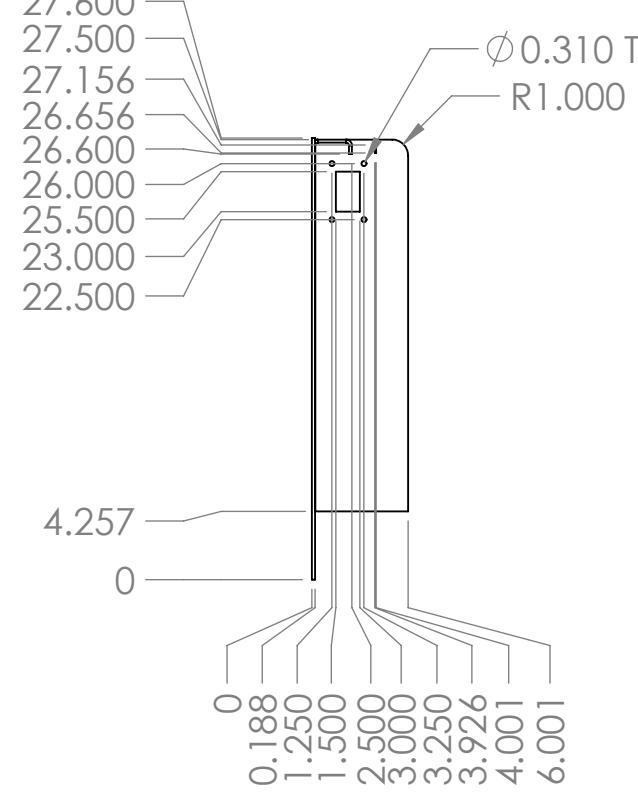
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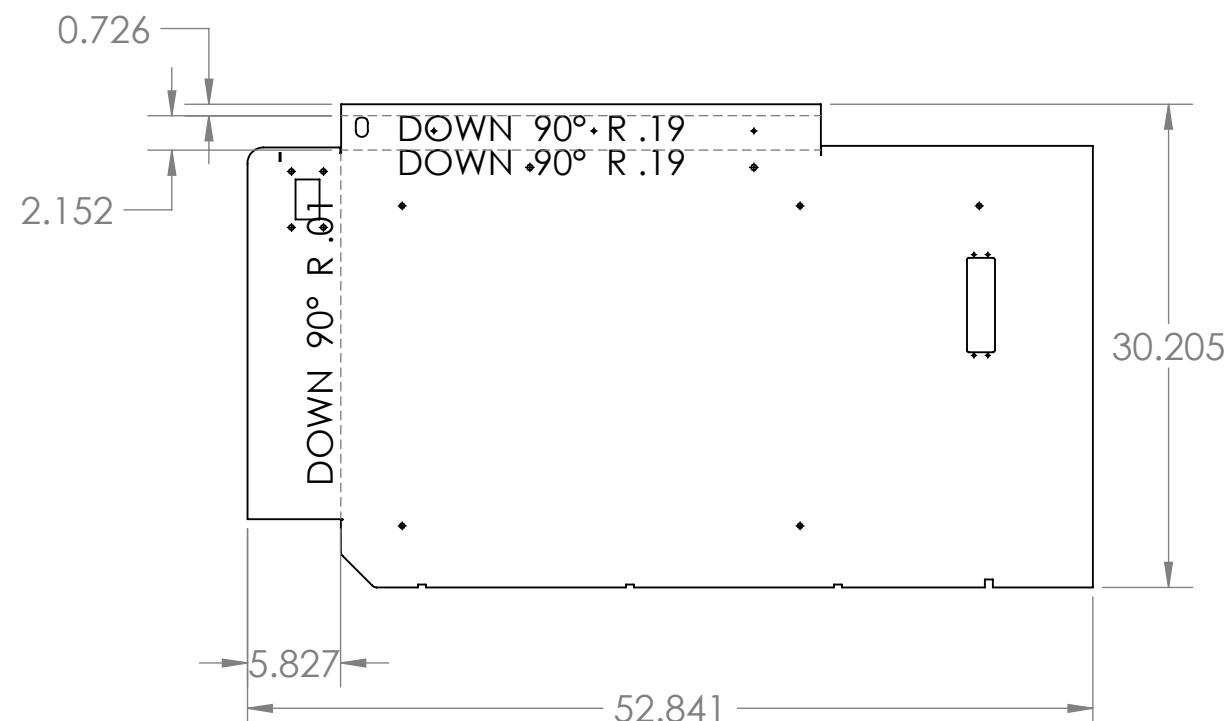
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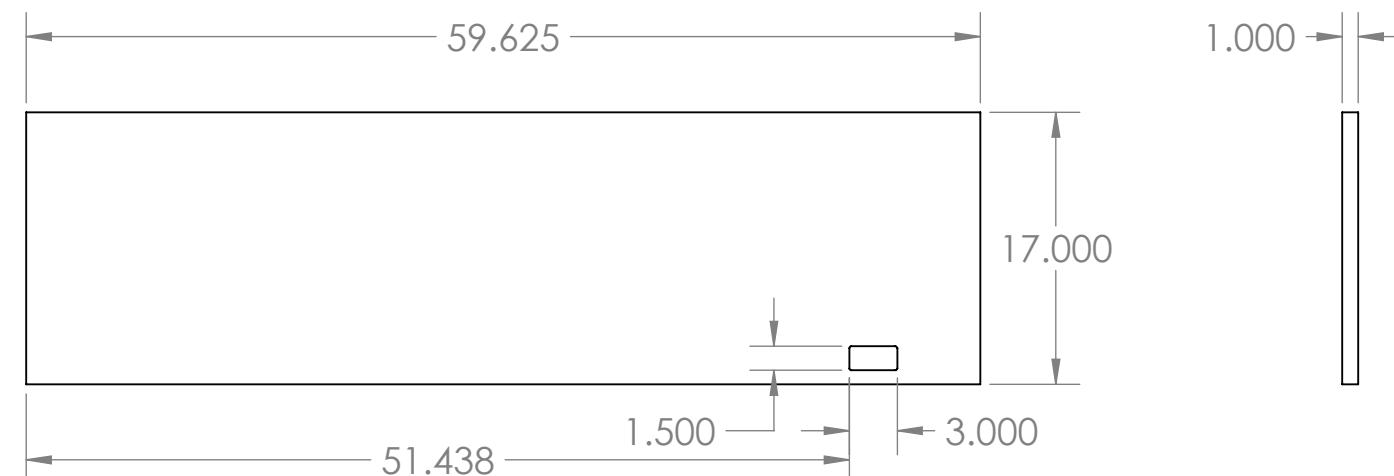
DET D



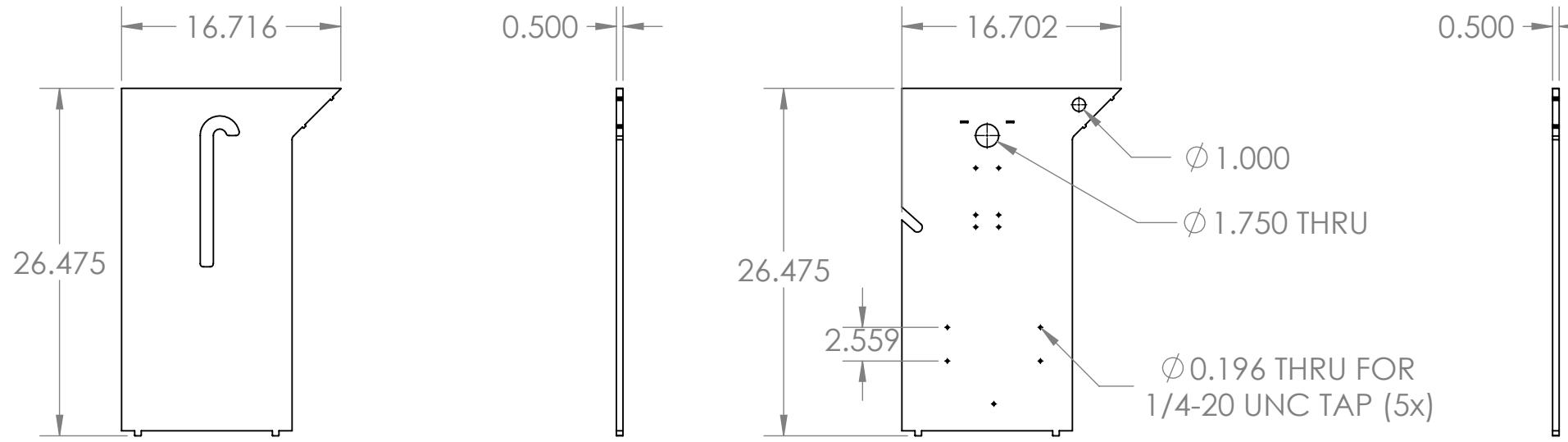
DET E



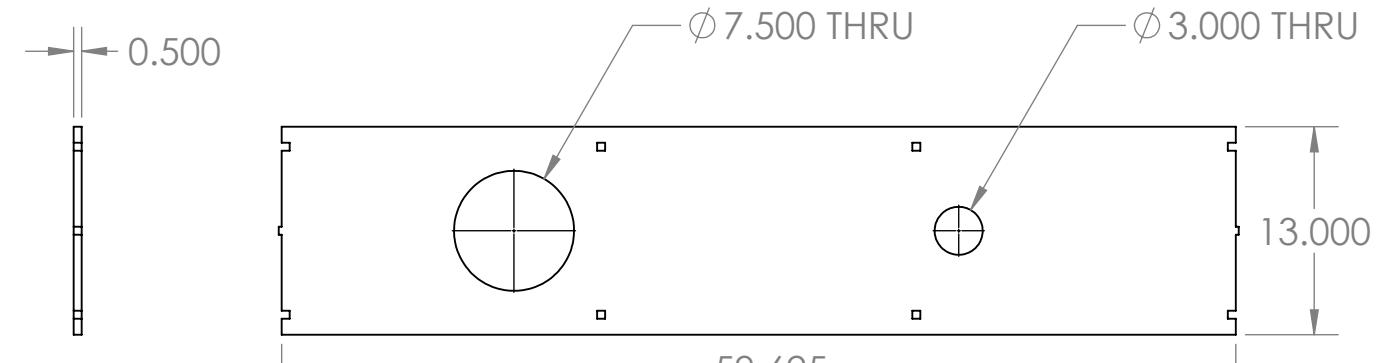
DET F



DET G



DET H



DET J

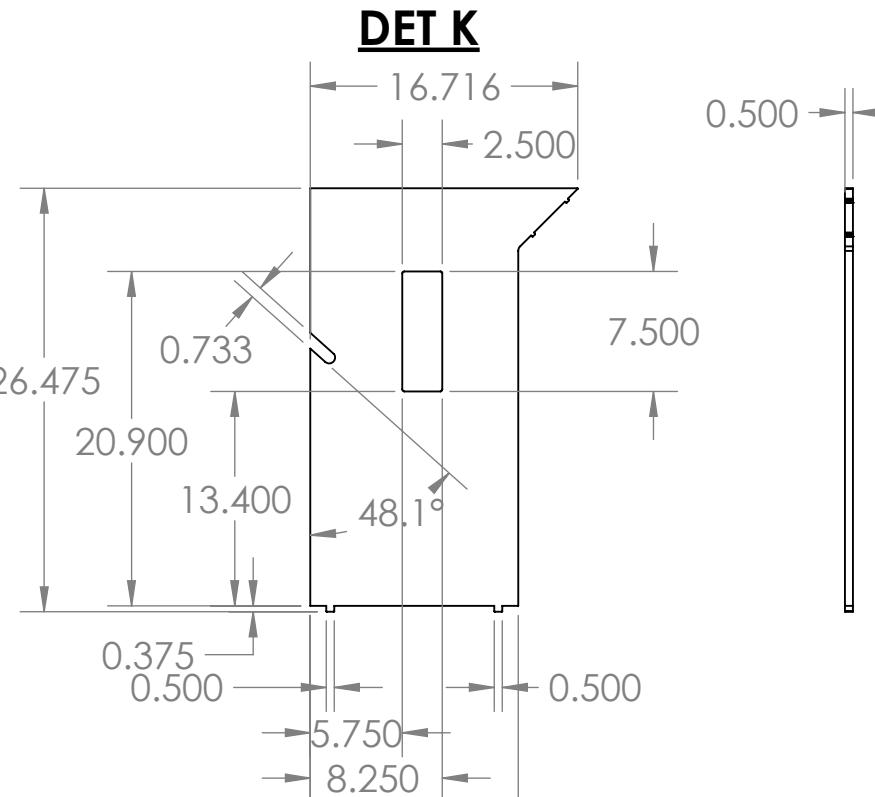
NOTES: (UNLESS OTHERWISE SPECIFIED)

- DEBURR AND BREAK ALL SHARP EDGES.
- ALL DIMENSIONS **OD** UNLESS NOTED.

Part Number: 514-14-50	Customer Rev: 18	Date: 12/15/2025
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	Customer: ROTTLER	Finish: Drawn By: LM
		Powdercoat: Page: 6 of 8
		Alt. Part #: 514-14-50

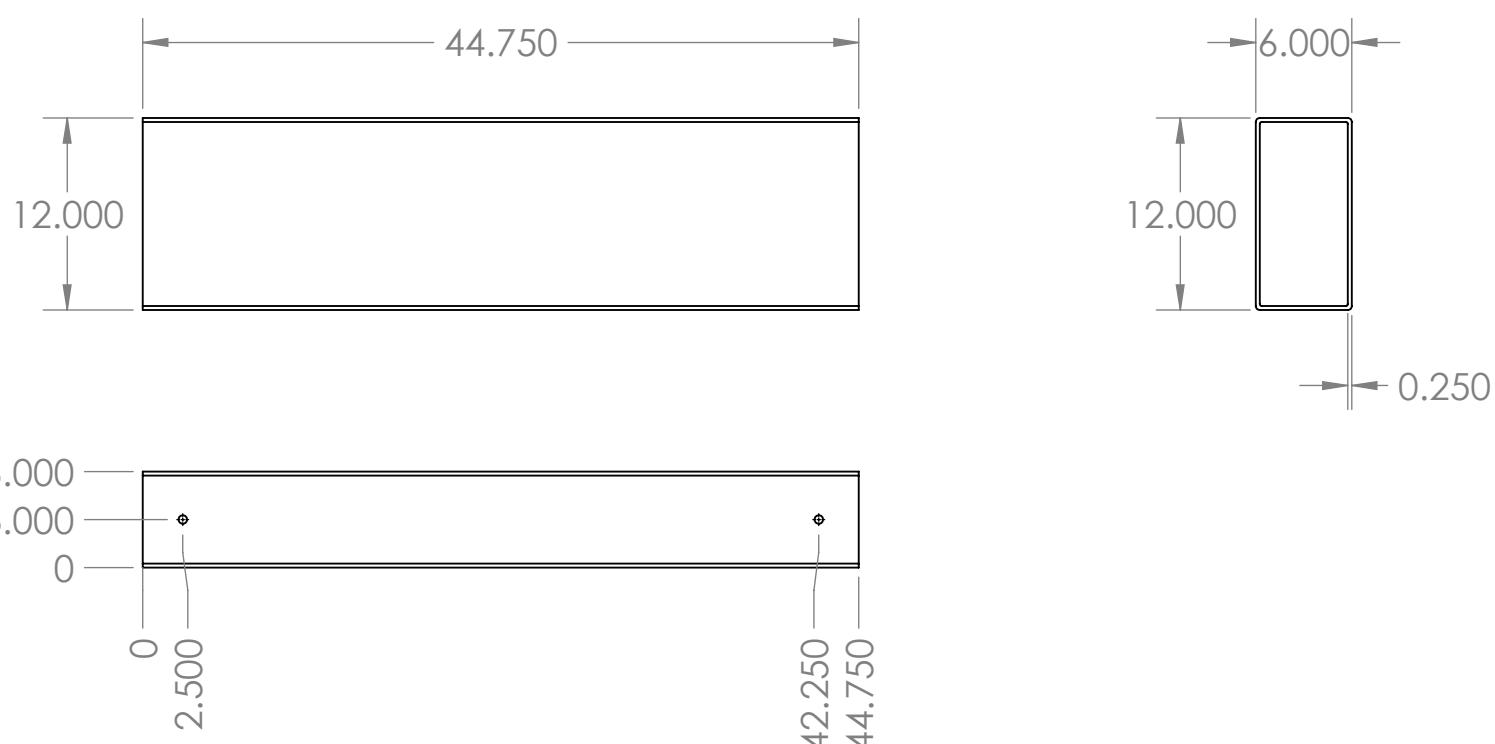


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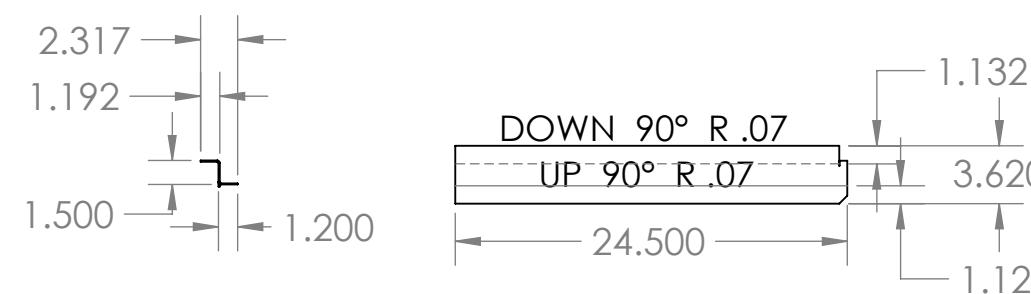


HRPO - 14 GA
.090 TOP
1.575 BOT
SETBACK = .068 @ 90°

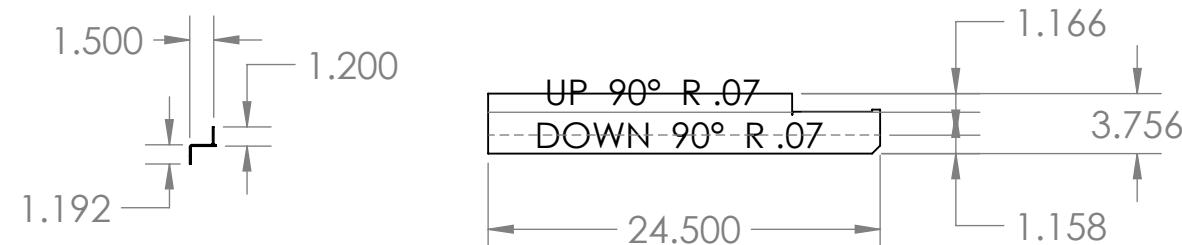
DET L



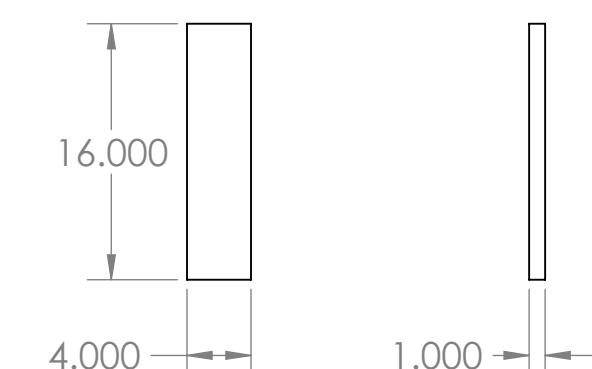
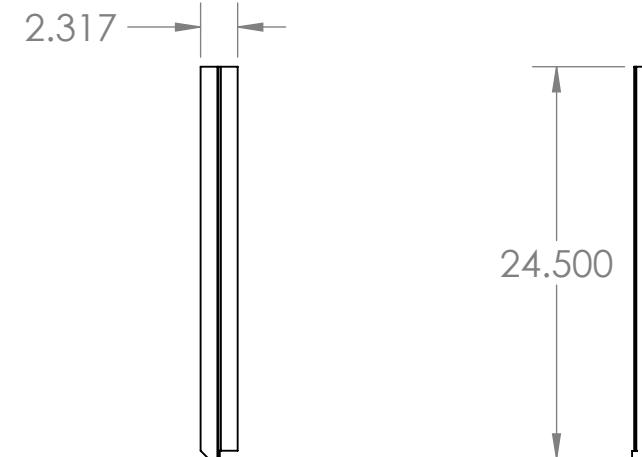
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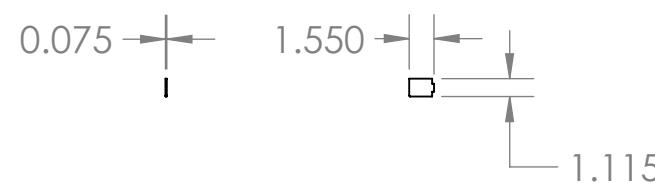
DET N



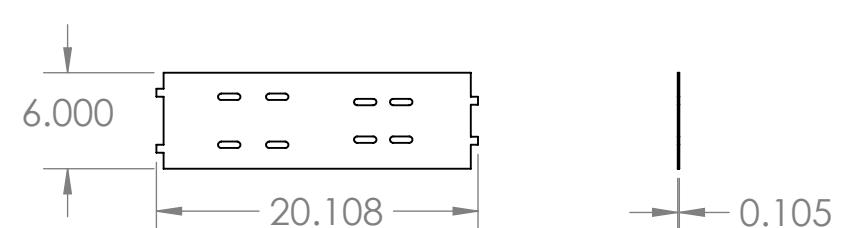
DET O



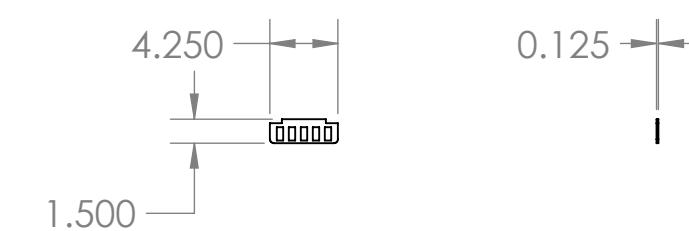
DET P



DET R



DET U



NOTES: (UNLESS OTHERWISE SPECIFIED)

- DEBURR AND BREAK ALL SHARP EDGES.
- ALL DIMENSIONS **OD** UNLESS NOTED.

Part Number: 514-14-50

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Description:
H80 - TANK WELDMENT
Customer:
ROTTLER

Customer Rev: 18

Date: 12/15/2025

Matl: MILD STEEL

Weight: 5.901 lbs

Finish:

Drawn By: LM

Powdercoat:

Page: 7 of 8

Alt. Part #: 514-14-50

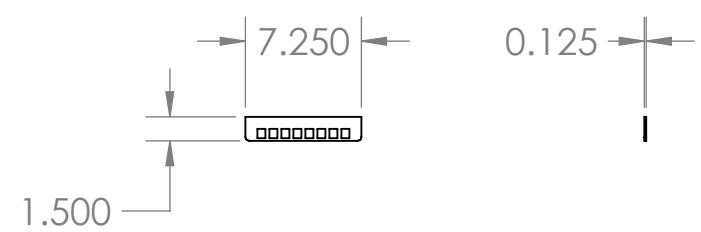


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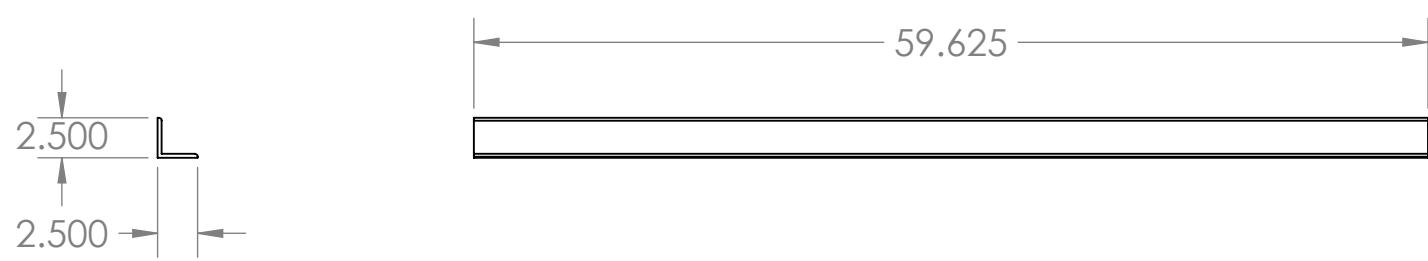
REV.	DESCRIPTION	DATE	APPROVED
18	INITIAL RELEASE	12/15/2025	LM

HRPO - 14 GA
.090 TOP
1.575 BOT
SETBACK = .068 @ 90°

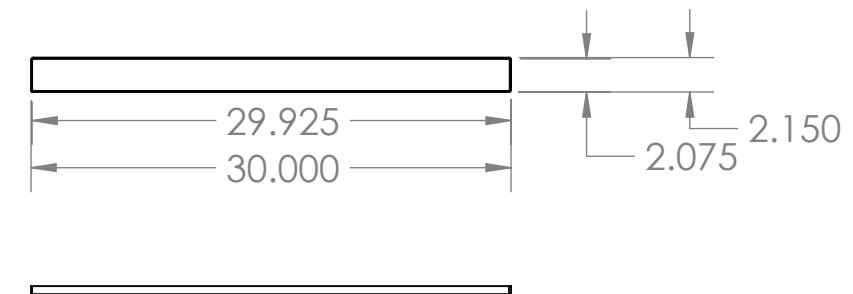
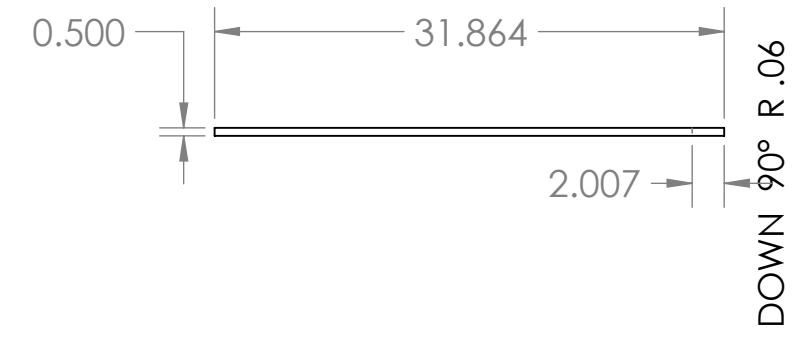
DET V



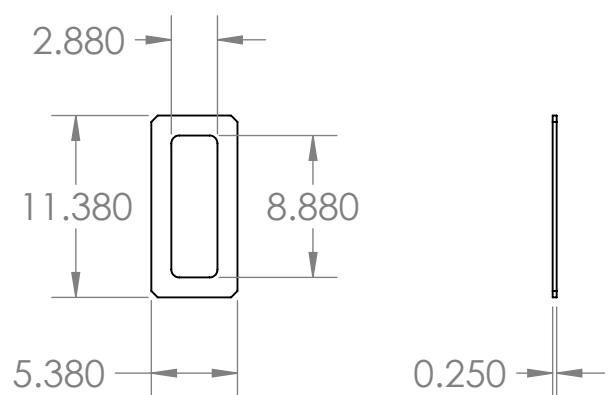
DET W



DET X



DET Y



NOTES: (UNLESS OTHERWISE SPECIFIED)

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- ALL DIMENSIONS **OD** UNLESS NOTED.

Part Number: 514-14-50	Description:	Customer Rev: 18	Date: 12/15/2025
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Customer:	Powdercoat:	Finish:	Drawn By: LM
ROTTLER			Page: 8 of 8



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