

4

3

2

1

ITEM NO.	PART NUMBER	QTY.
1	514-14-50 DET C_2	1
2	514-14-50 DET D_2	1
3	514-14-50 DET E_1	1
4	514-14-50 DET A_1	1
5	514-14-50 DET B_1	1
6	514-14-50 DET E_1	1
7	514-14-50 DET F_1	1
8	514-14-50 DET G_1	1
9	514-14-50 DET J_1	1
10	514-14-50 DET H_1	1
11	514-14-50 DET K_1	1
12	514-14-50 DET L_1	2
13	514-14-50 DET M_1	1
14	514-14-50 DET N_1	1
15	514-14-50 DET P_1	2
16	514-14-50 DET Q_1	2
17	514-14-50 DET R_1	1
18	514-14-50 DET U_1	1
19	514-14-50 DET V_1	1
20	514-14-50 DET W_1	2
21	514-14-50 DET Y_1	4
22	514-14-50 DET X 2_1	1

6

8

7

12

1

3

5

16

13

14

20

2

15

21

22

17

4

18

19

11

10

9

Part Number: PN-514-14-50

PROPRIETARY AND CONFIDENTIAL

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASAP METAL FABRICATORS. ANY REPRODUCTION IN PART OR AS A WHOLEWITHOUT THE WRITTEN PERMISSION OF ASAP METAL FABRICATORS IS PROHIBITED.

Description:

H80 - TANK WELDMENT

Customer:

ROTTLER

Customer Rev: 18

Matl: MILD STEEL

Finish:

Powdercoat:

Alt. Part #: PN-514-14-50

Date: 12/15/2025

Weight: 160.801 lbs

Drawn By: LM

Page: 1 of 9

ASAP

METAL FABRICATORS

315 S 3rd Ave

Yakima, WA 98902

509-453-9143

D

C

B

A

4

3

2

1

22

17

4

18

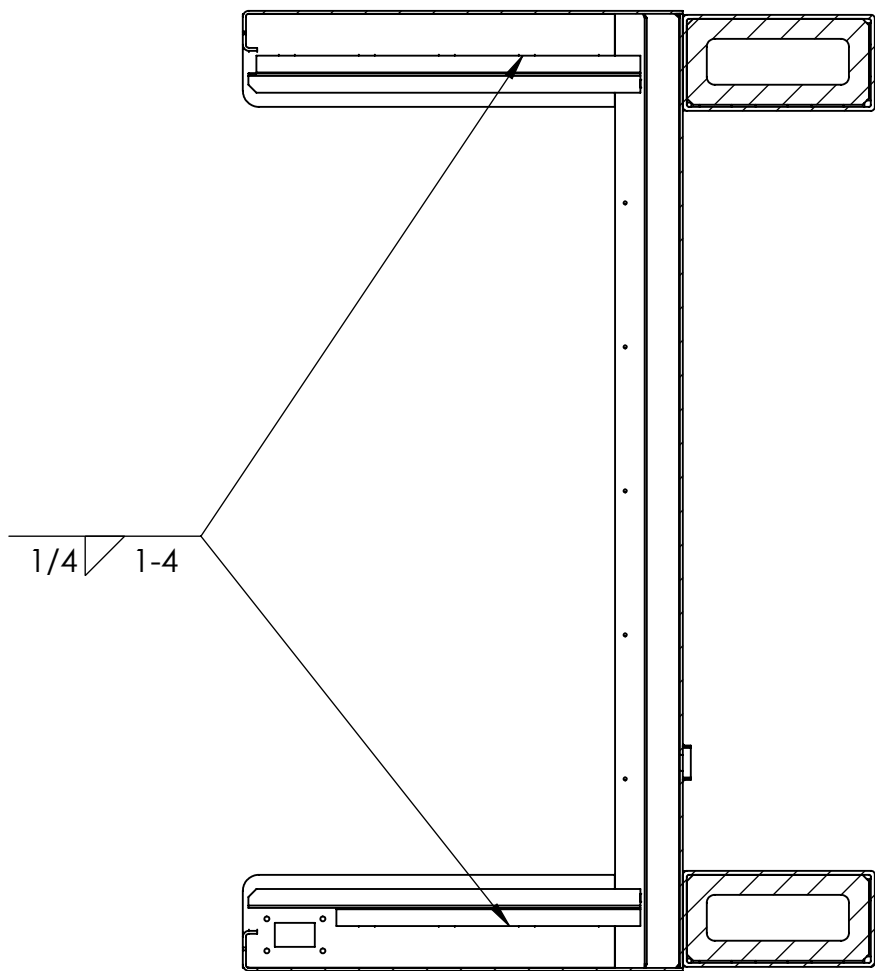
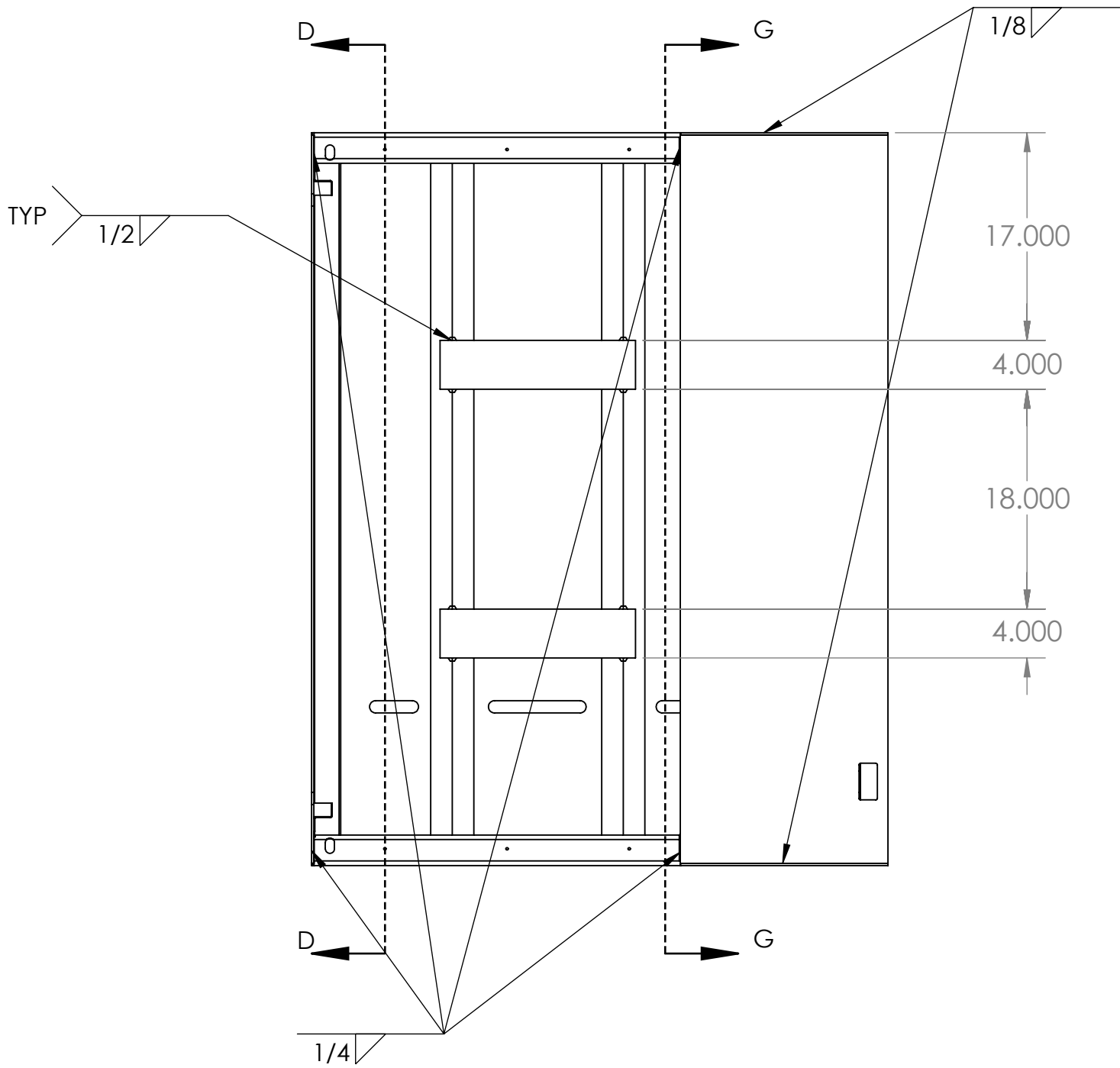
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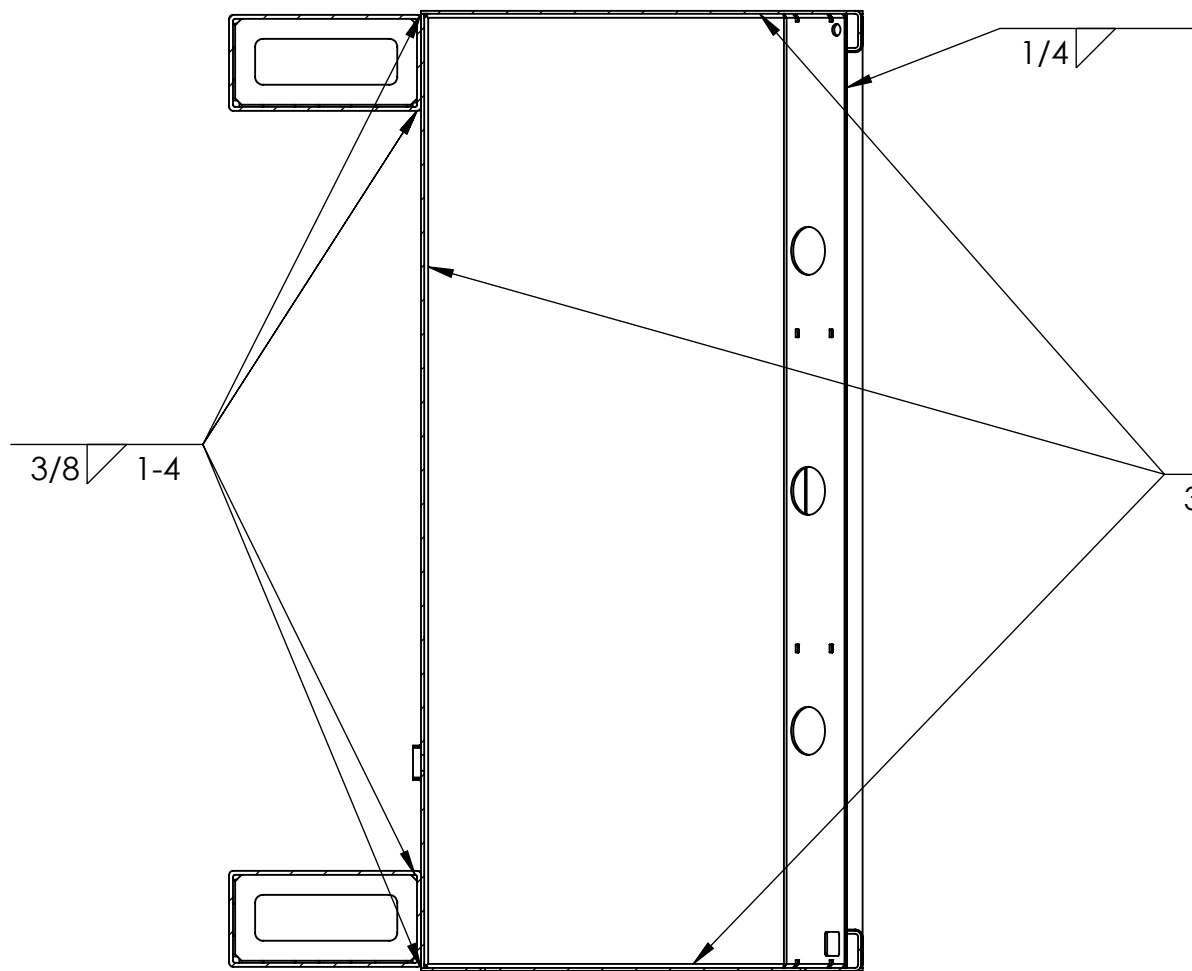
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9

REV.	DESCRIPTION	DATE	APPROVED
18	INITIAL RELEASE	12/15/2025	LM



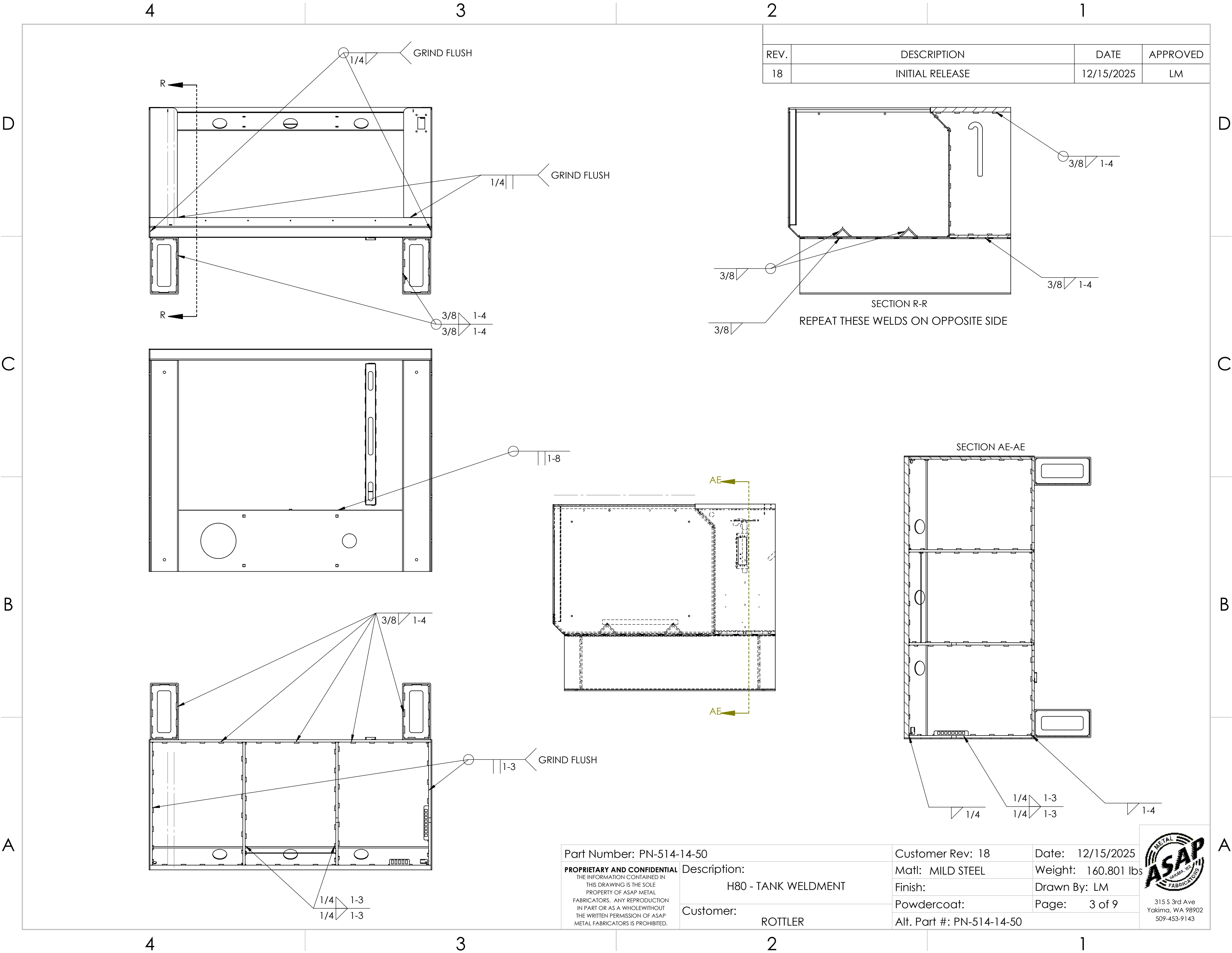
SECTION D-D




SECTION G-G

Part Number: PN-514-14-50		Customer Rev: 18	Date: 12/15/2025
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASAP METAL FABRICATORS. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ASAP METAL FABRICATORS IS PROHIBITED.	Description:	Matl: MILD STEEL	Weight: 160.801 lbs
		Finish:	Drawn By: LM
	Customer:	Powdercoat:	Page: 2 of 9
		Alt. Part #:	PN-514-14-50

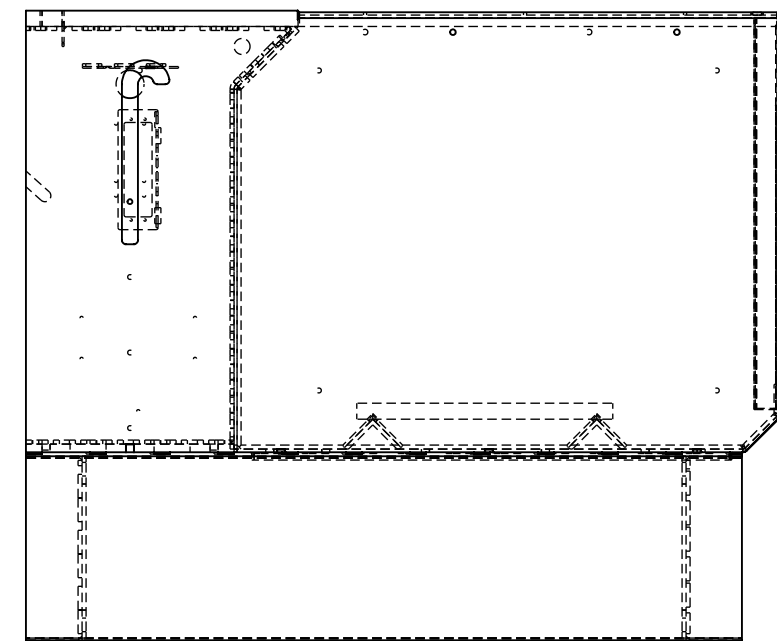
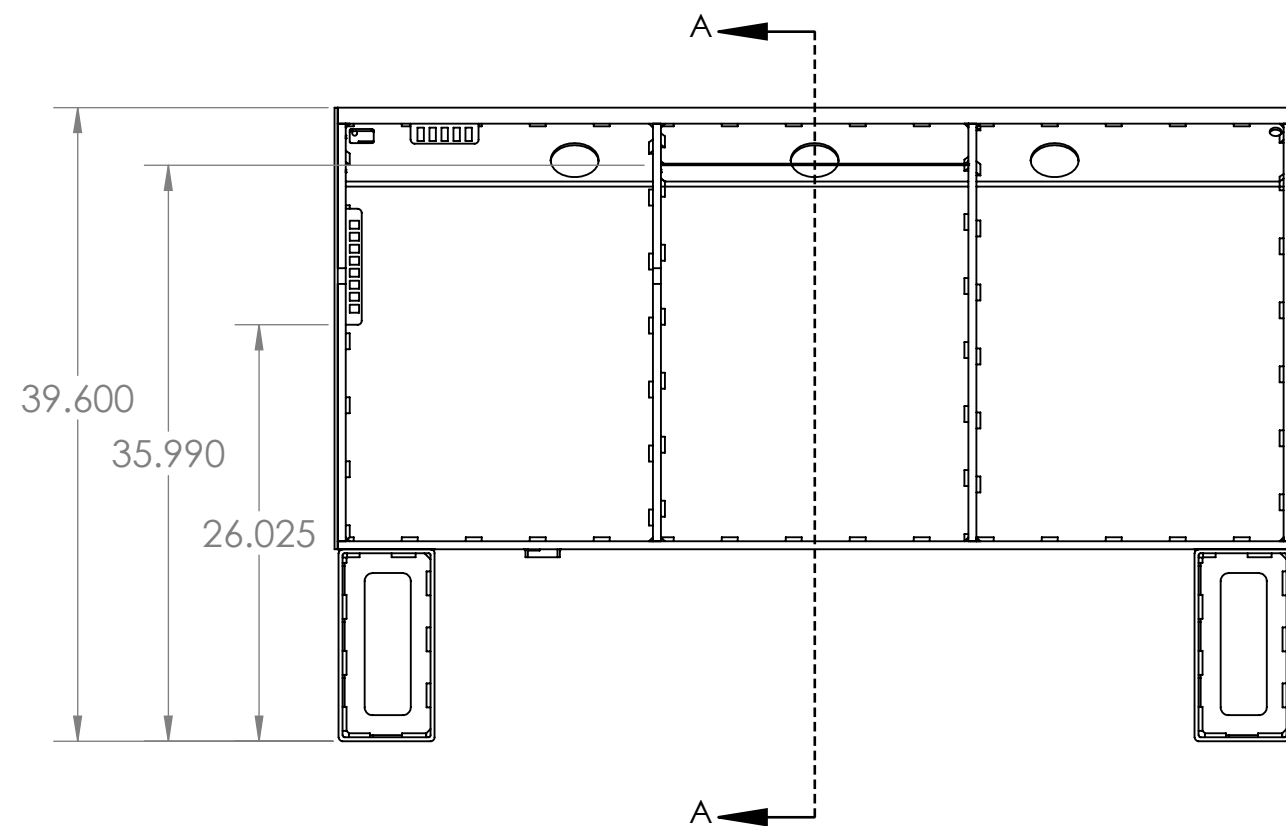
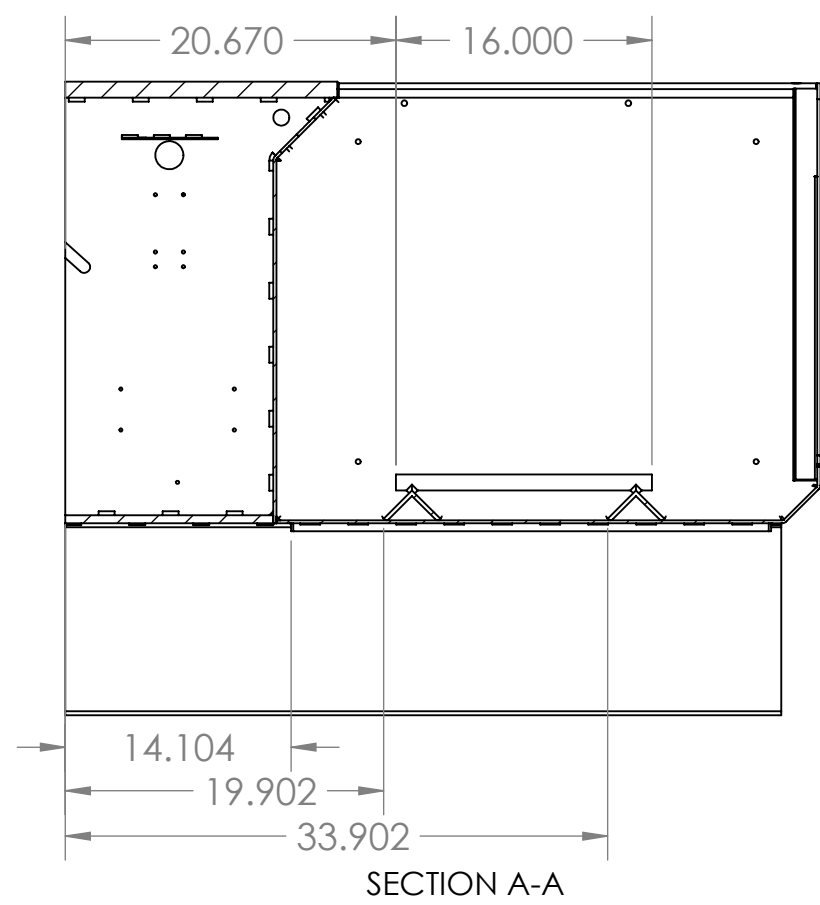
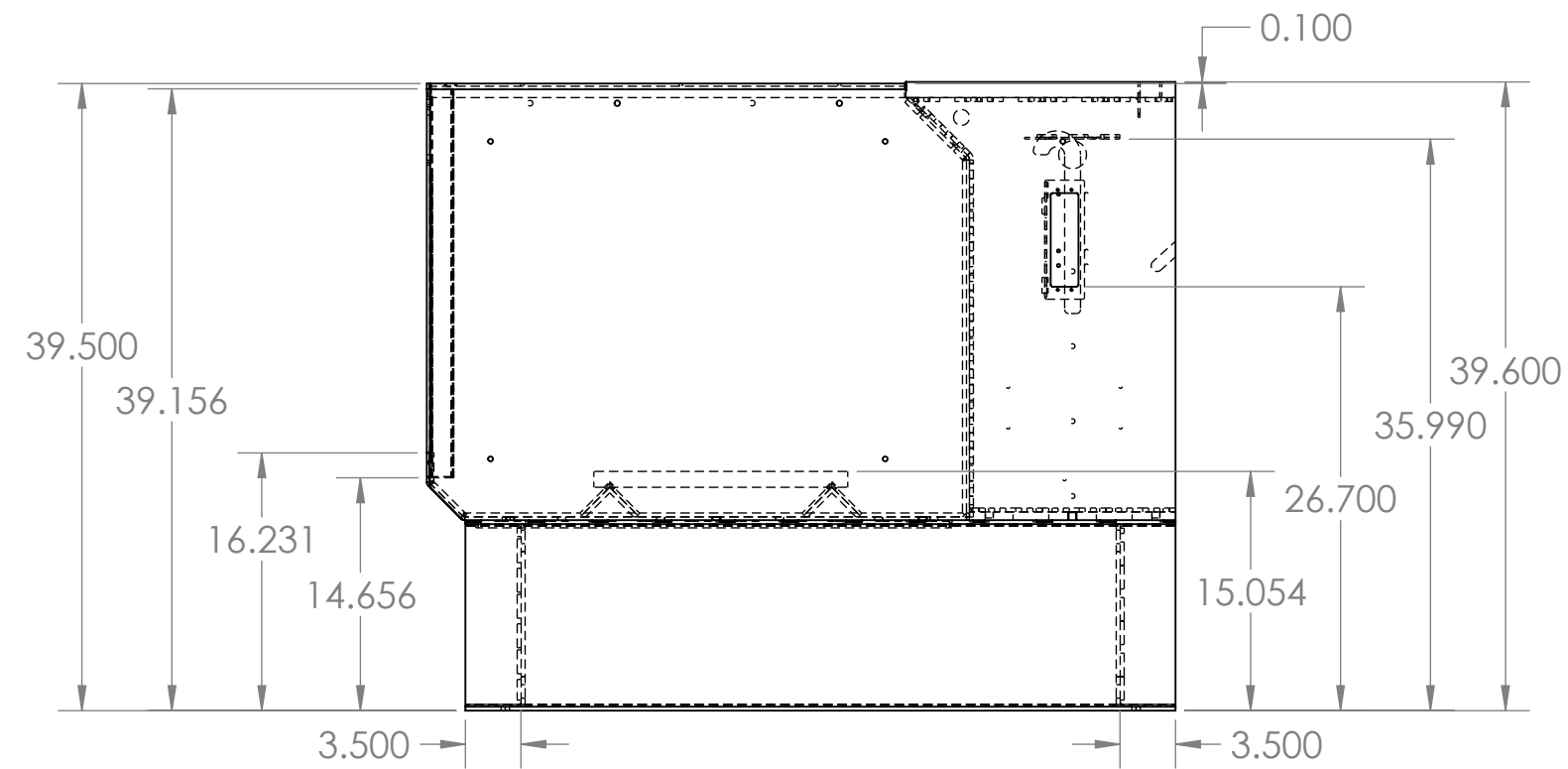
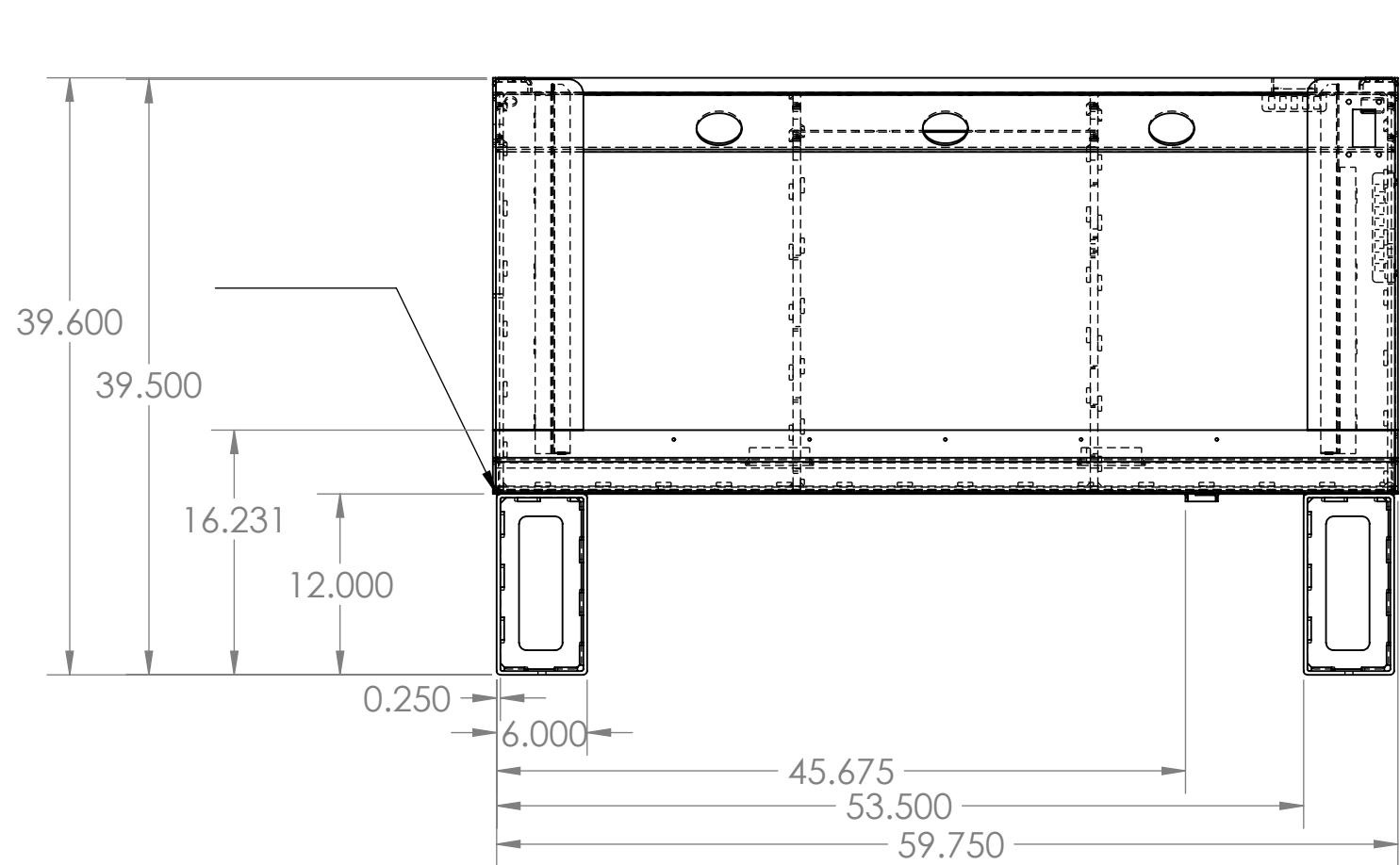
315 S 3rd Ave
Yakima, WA 98902
509-453-9143



REV.	DESCRIPTION	DATE	APPROVED
18	INITIAL RELEASE	12/15/2025	LM

Part Number: PN-514-14-50	Customer Rev: 18	Date: 12/15/2025	 315 S 3rd Ave Yakima, WA 98902 509-453-9143
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASAP METAL FABRICATORS. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ASAP METAL FABRICATORS IS PROHIBITED.	Description: H80 - TANK WELDMENT	Matl: MILD STEEL	
	Customer: ROTTLER	Finish:	
		Powdercoat:	
		Alt. Part #: PN-514-14-50	
		Weight: 160.801 lbs	
		Drawn By: LM	
		Page: 3 of 9	

REV.	DESCRIPTION	DATE	APPROVED
18	INITIAL RELEASE	12/15/2025	LM



NOTES: (UNLESS OTHERWISE SPECIFIED)

1. DEBURR AND BREAK ALL SHARP EDGES.
2. ALL DIMENSIONS **OD** UNLESS NOTED.

Part Number: PN-514-14-50

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN
THIS DRAWING IS THE SOLE
PROPERTY OF ASAP METAL
FABRICATORS. ANY REPRODUCTION
IN PART OR AS A WHOLE WITHOUT
THE WRITTEN PERMISSION OF ASAP
METAL FABRICATORS IS PROHIBITED.

Description:
H80 - TANK WELDMENT

Customer:
ROTTLER

Customer Rev: 18

Matl: MILD STEEL

Finish:

Powdercoat:

Alt. Part #: PN-514-14-50

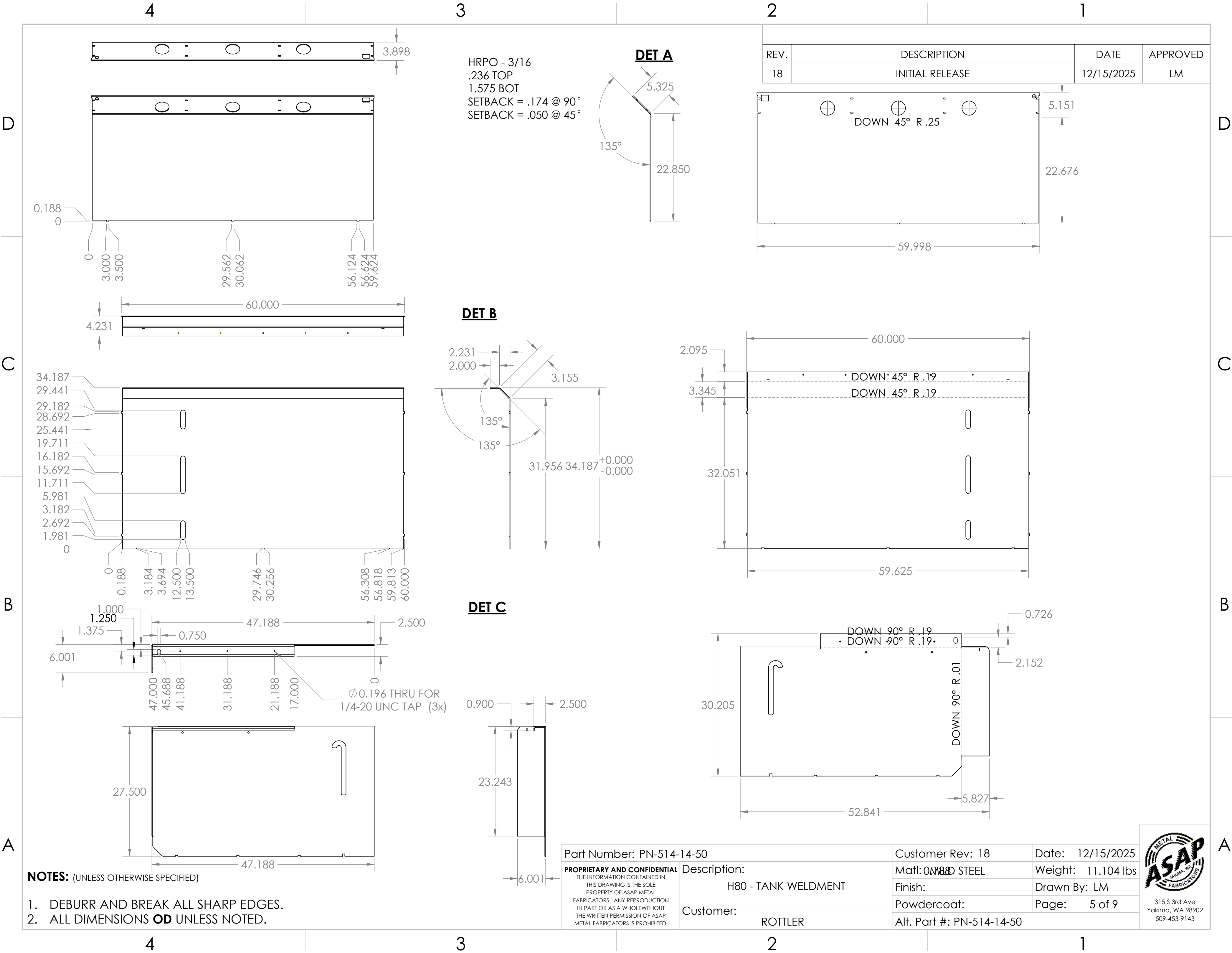
Date: 12/15/2025

Weight: 160.801 lbs

Drawn By: LM

Page: 4 of 9





NOTES: (UNLESS OTHERWISE SPECIFIED)

1. DEBURR AND BREAK ALL SHARP EDGES.
2. ALL DIMENSIONS **OD** UNLESS NOTED.

Part Number: PN-514-14-50

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASAP METAL FABRICATORS. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ASAP METAL FABRICATORS IS PROHIBITED.

Description:
H80 - TANK WELDMENT

Customer:
ROTTLER

Customer Rev: 18

Matl: 304L STEEL

Finish:

Powdercoat:

Alt. Part #: PN-514-14-50

Date: 12/15/2025

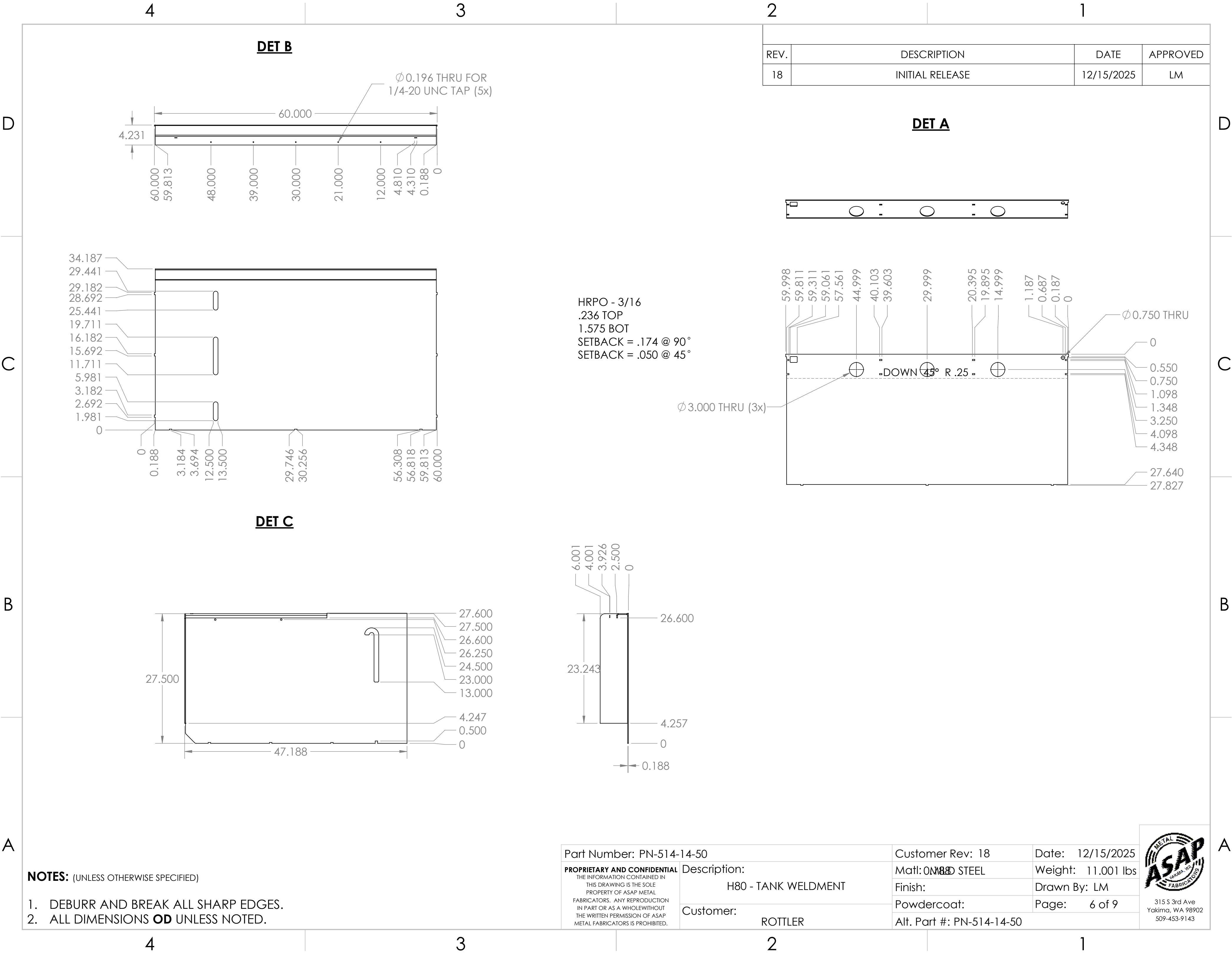
Weight: 11.104 lbs

Drawn By: LM

Page: 5 of 9



315 S 3rd Ave
Yakima, WA 98902
509-453-9143



DET B

DET A

DET C

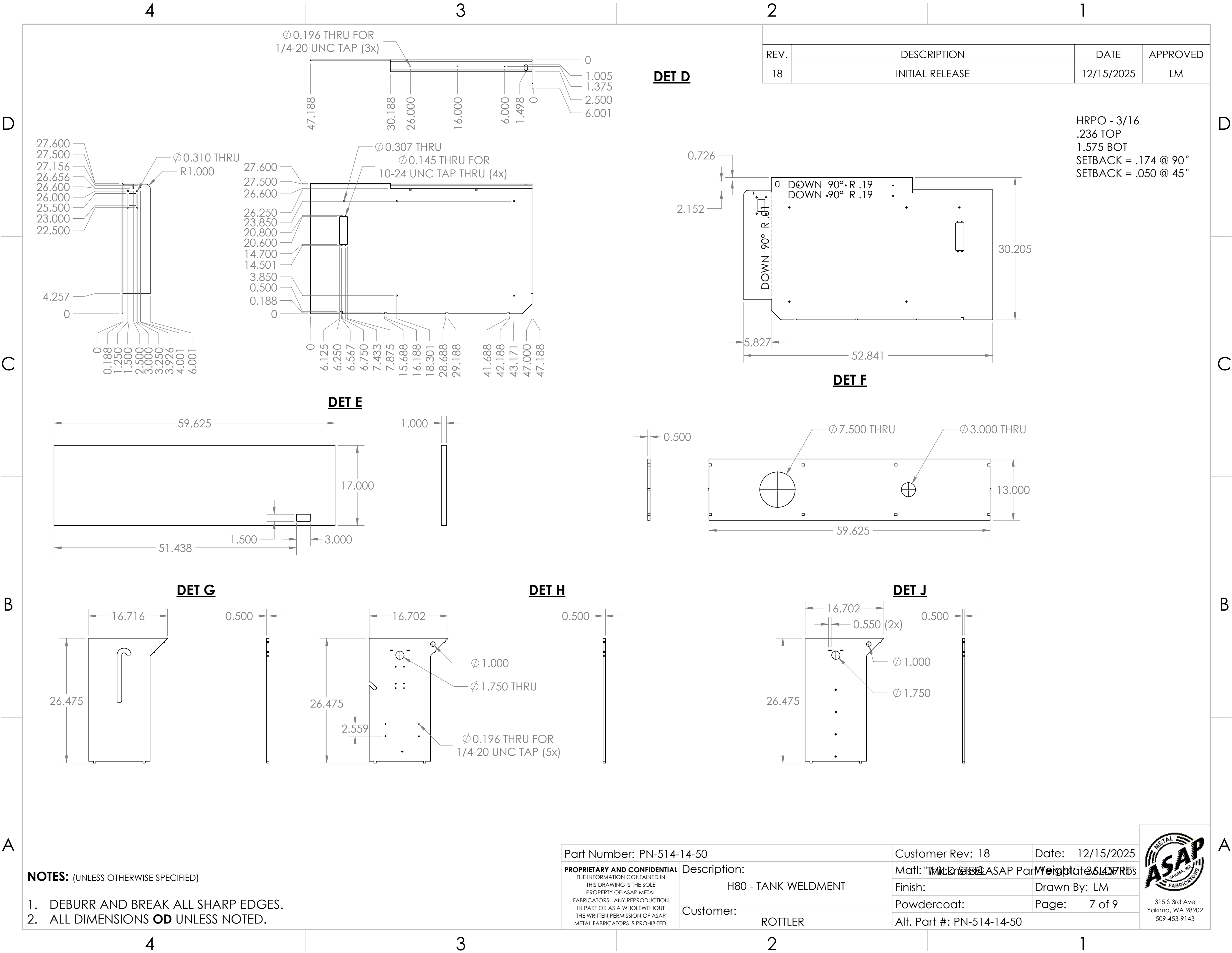
REV.	DESCRIPTION	DATE	APPROVED
18	INITIAL RELEASE	12/15/2025	LM

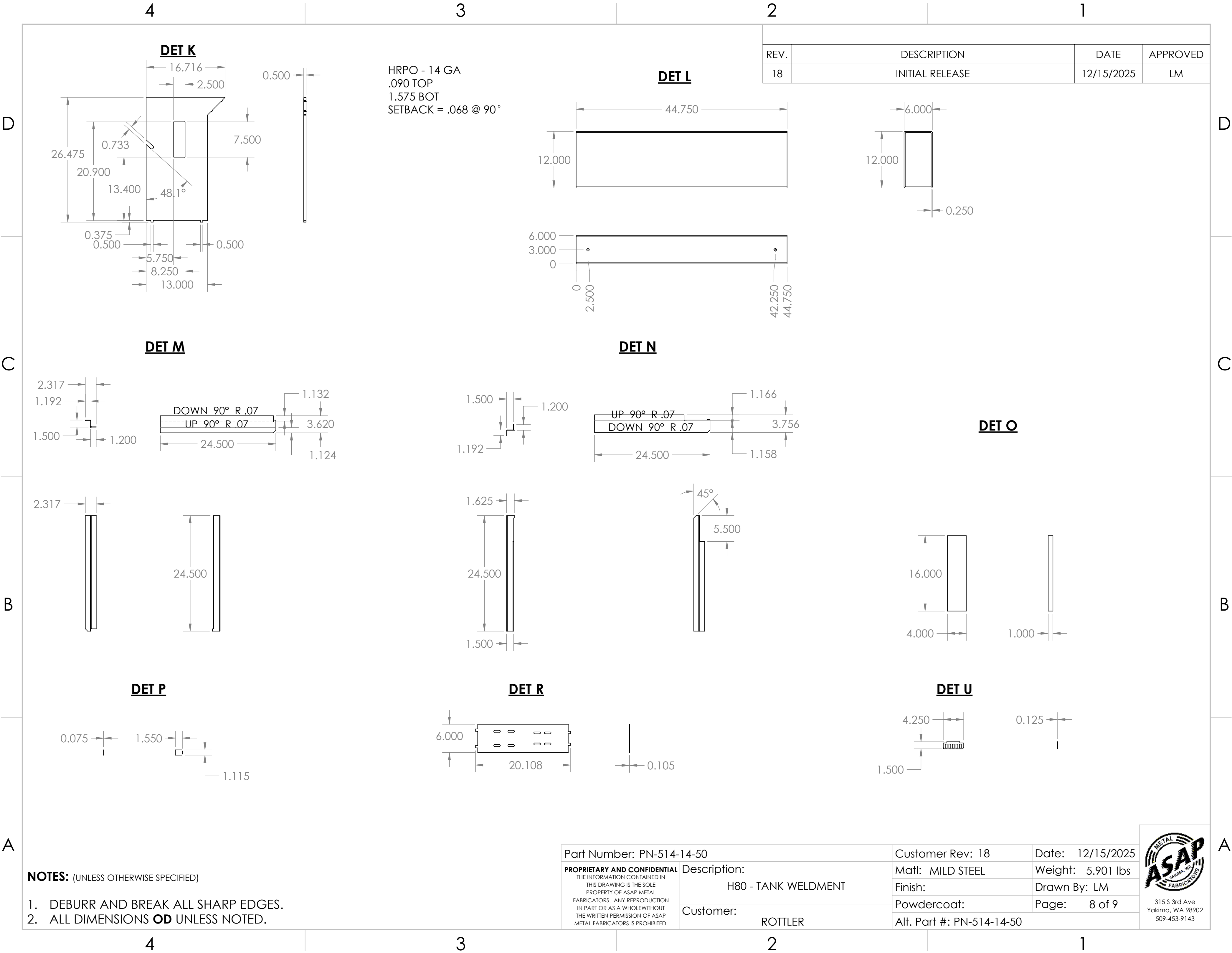
HRPO - 3/16
.236 TOP
1.575 BOT
SETBACK = .174 @ 90°
SETBACK = .050 @ 45°

- NOTES:** (UNLESS OTHERWISE SPECIFIED)
- DEBURR AND BREAK ALL SHARP EDGES.
 - ALL DIMENSIONS **OD** UNLESS NOTED.

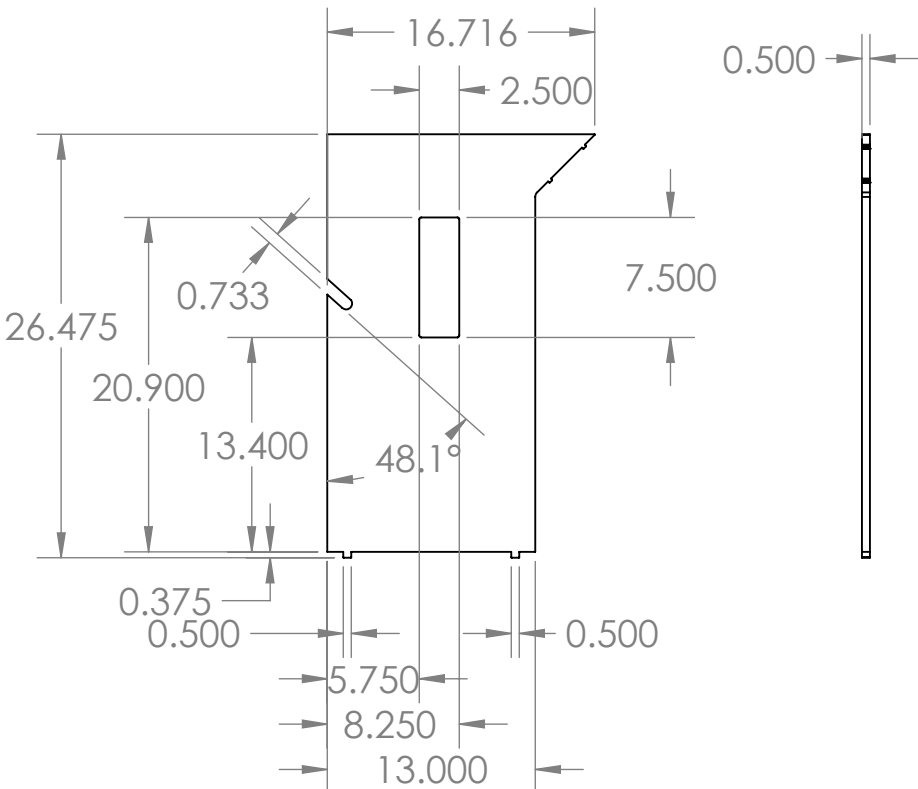
Part Number: PN-514-14-50		Customer Rev: 18	Date: 12/15/2025
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASAP METAL FABRICATORS. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ASAP METAL FABRICATORS IS PROHIBITED.	Description:	Matl: 304L STAINLESS STEEL	Weight: 11.001 lbs
		Finish:	Drawn By: LM
	Customer:	Powdercoat:	Page: 6 of 9
		Alt. Part #:	PN-514-14-50





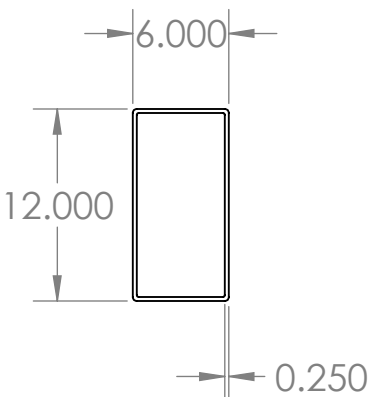
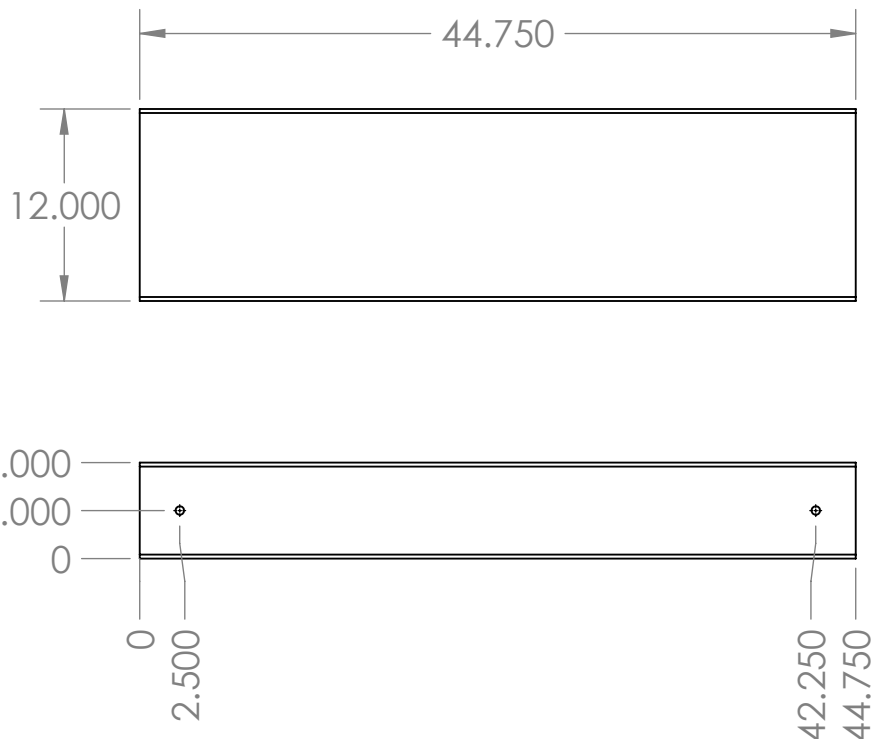


DET K

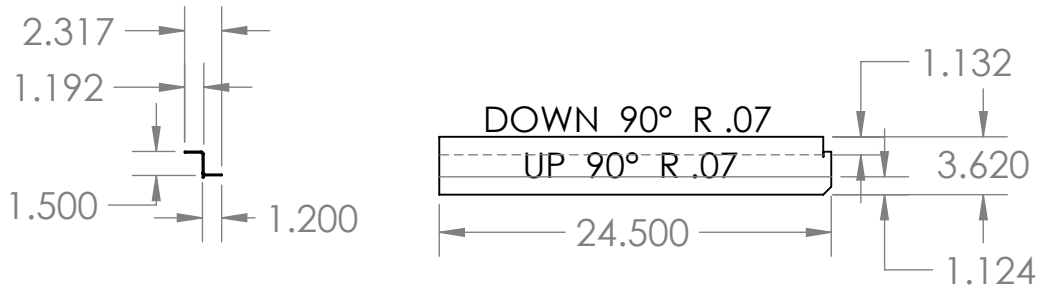


HRPO - 14 GA
.090 TOP
1.575 BOT
SETBACK = .068 @ 90°

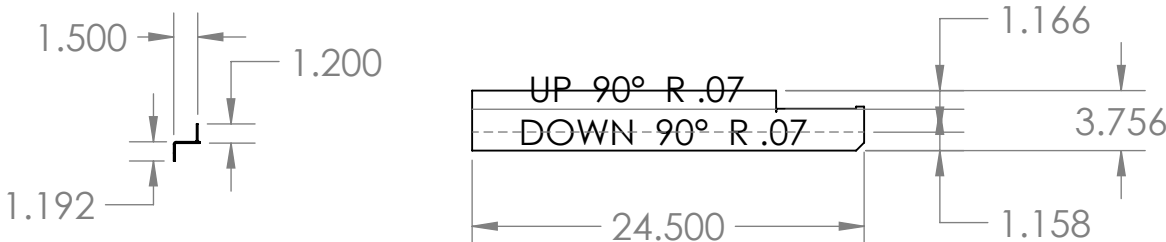
DET L



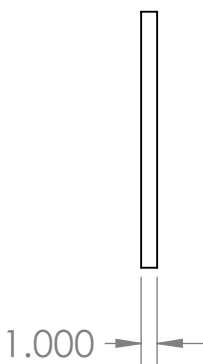
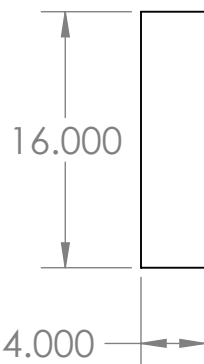
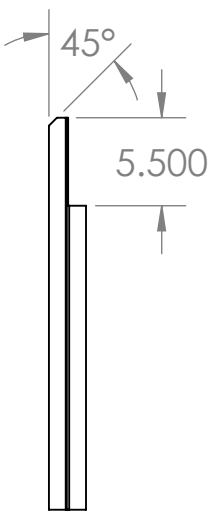
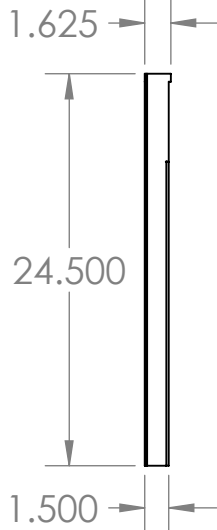
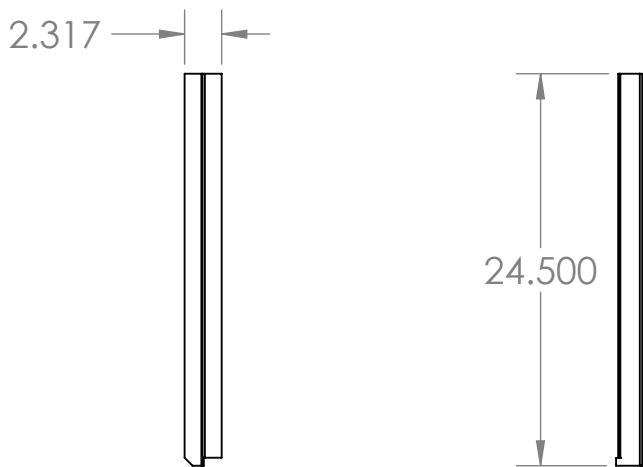
DET M



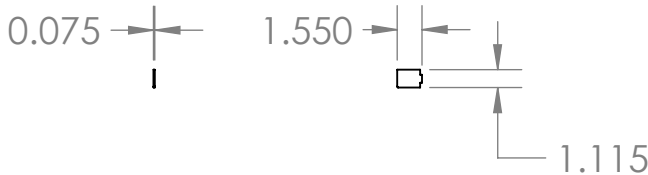
DET N



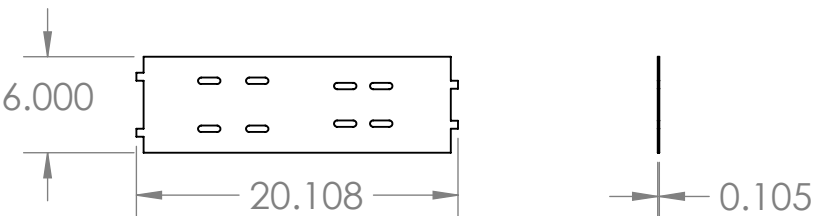
DET O



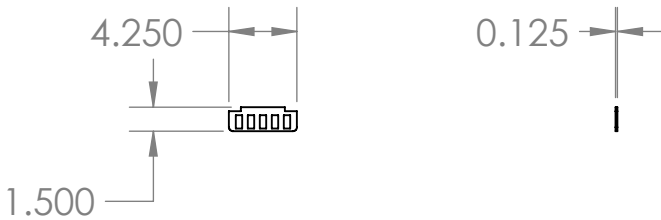
DET P



DET R




DET U



NOTES: (UNLESS OTHERWISE SPECIFIED)

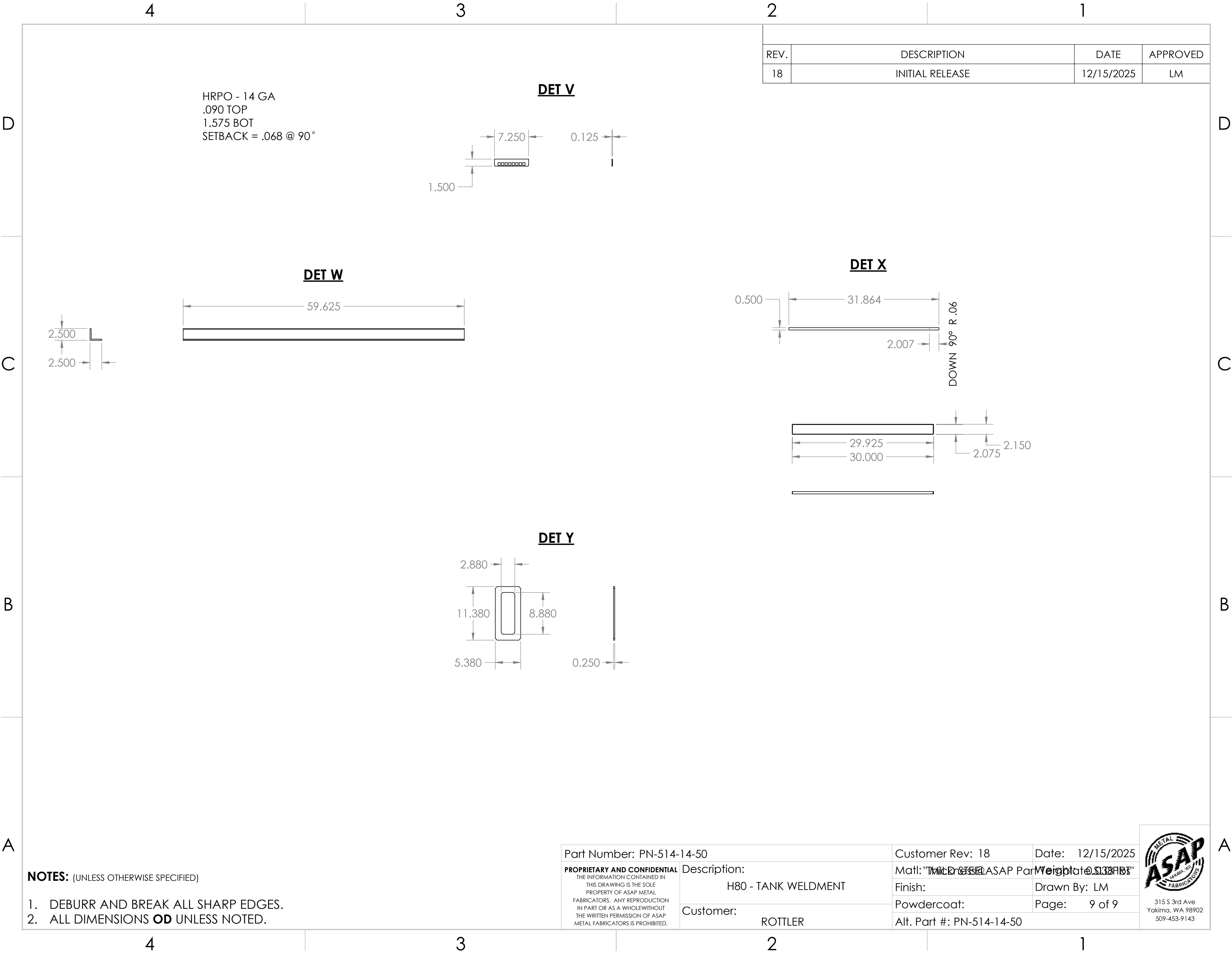
- DEBURR AND BREAK ALL SHARP EDGES.
- ALL DIMENSIONS **OD** UNLESS NOTED.

Part Number: PN-514-14-50		Customer Rev: 18	Date: 12/15/2025
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASAP METAL FABRICATORS. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ASAP METAL FABRICATORS IS PROHIBITED.	Description:	Matl: MILD STEEL	Weight: 5.901 lbs
	Customer:	Finish:	Drawn By: LM
		Powdercoat:	Page: 8 of 9
		Alt. Part #: PN-514-14-50	
H80 - TANK WELDMENT			
ROTLER			



315 S 3rd Ave
Yakima, WA 98902
509-453-9143






NOTES: (UNLESS OTHERWISE SPECIFIED)

1. DEBURR AND BREAK ALL SHARP EDGES.

2. ALL DIMENSIONS **OD** UNLESS NOTED.

Part Number: PN-514-14-50		Customer Rev: 18	Date: 12/15/2025
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASAP METAL FABRICATORS. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ASAP METAL FABRICATORS IS PROHIBITED.	Description:	Title: "MIL-8150" ASAP Part Weight: 0.138 lbs	
	H80 - TANK WELDMENT	Finish:	Drawn By: LM
	Customer:	Powdercoat:	Page: 9 of 9
	ROTTLER	Alt. Part #: PN-514-14-50	



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