

4

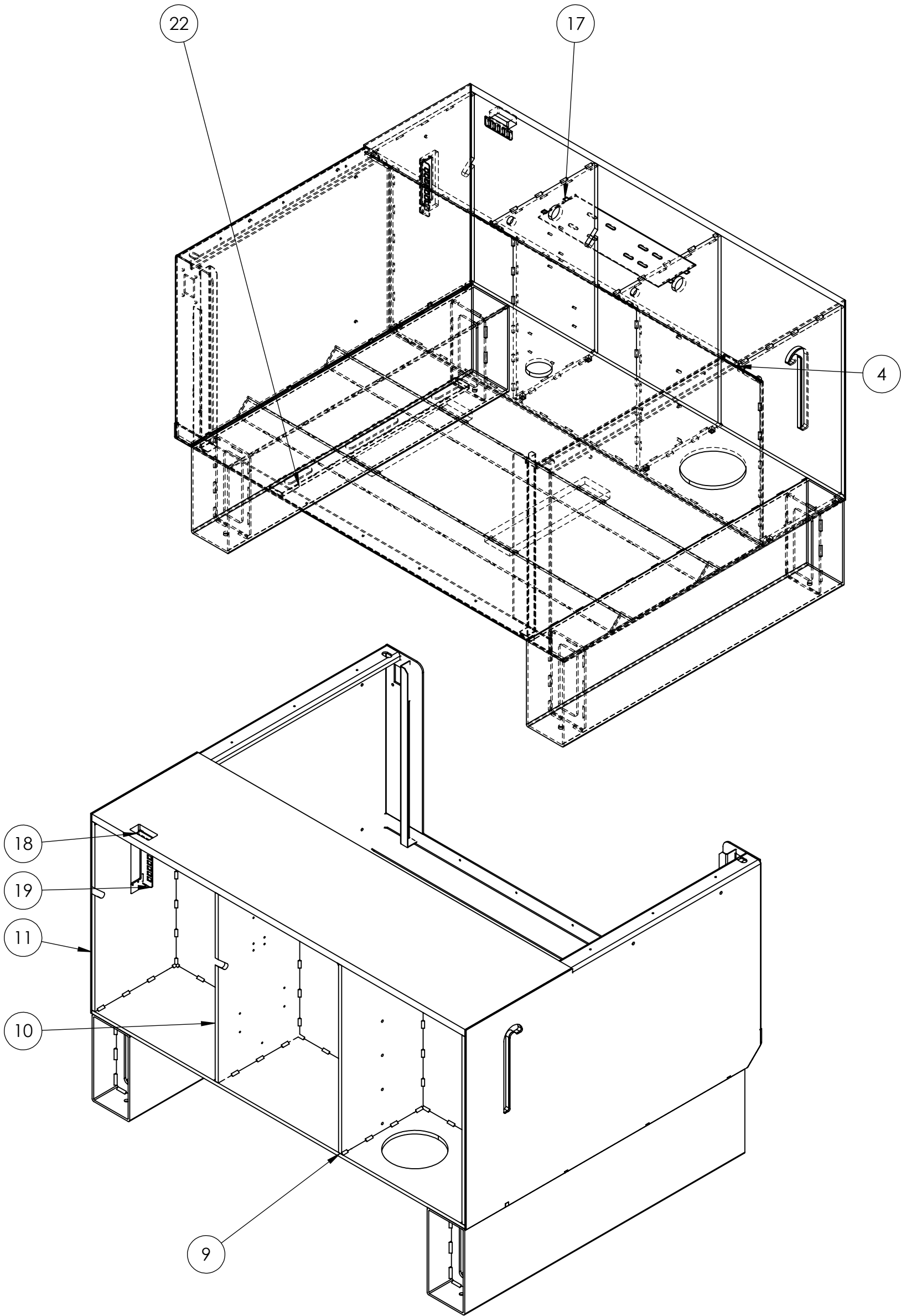
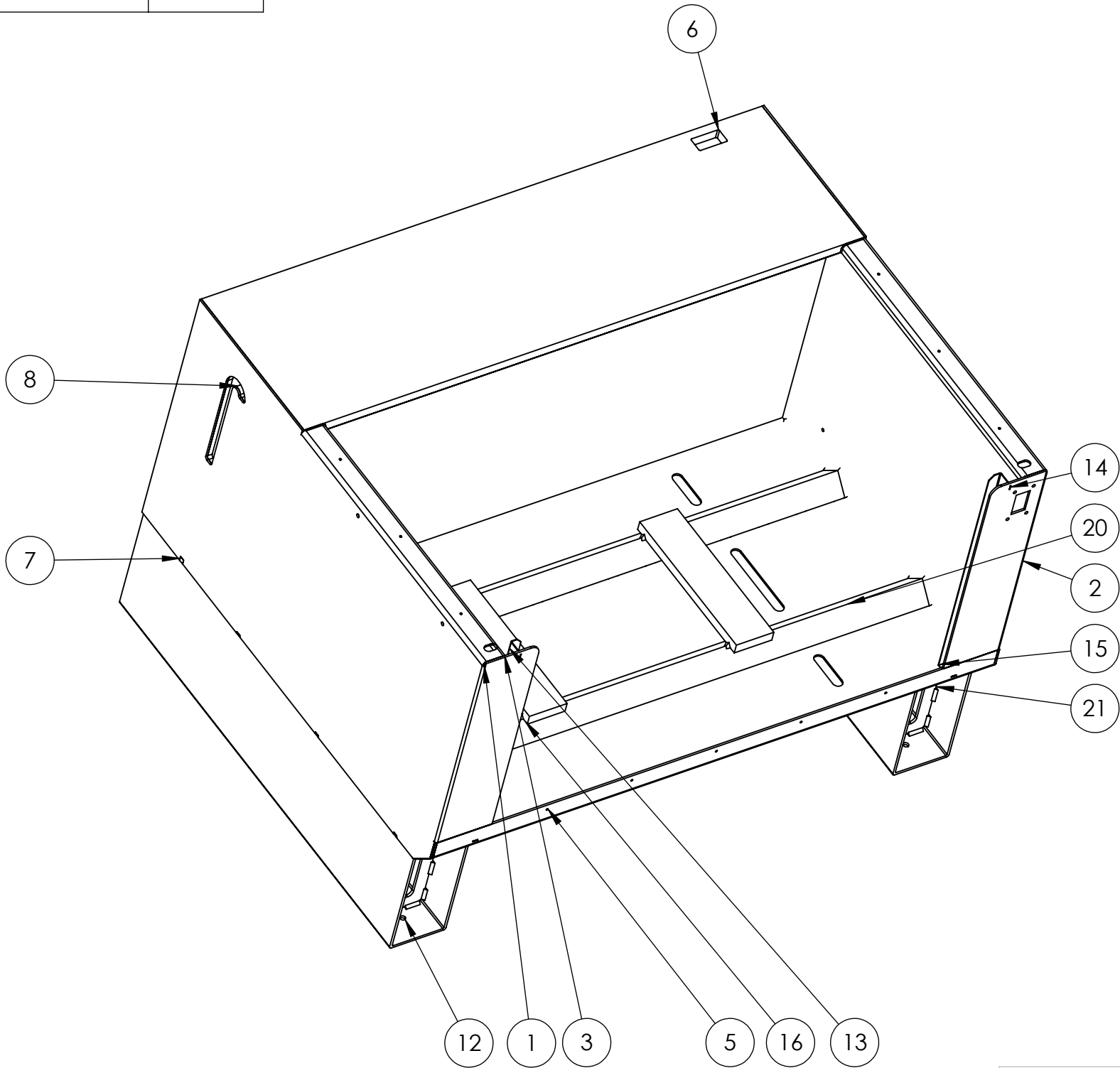
3

2

1

ITEM NO.	PART NUMBER	QTY.
1	514-14-50 DET C_2	1
2	514-14-50 DET D_2	1
3	514-14-50_1_1	1
4	514-14-50 DET A_1	1
5	514-14-50 DET B_1	1
6	514-14-50 DET E_1	1
7	514-14-50 DET F_1	1
8	514-14-50 DET G_1	1
9	514-14-50 DET J_1	1
10	514-14-50 DET H_1	1
11	514-14-50 DET K_1	1
12	514-14-50 DET L_1	2
13	514-14-50 DET M_1	1
14	514-14-50 DET N_1	1
15	514-14-50 DET P_1	2
16	514-14-50 DET Q_1	2
17	514-14-50 DET R_1	1
18	514-14-50 DET U_1	1
19	514-14-50 DET V_1	1
20	514-14-50 DET W_1	2
21	514-14-50 DET Y_1	4
22	514-14-50 DET X 2_1	1

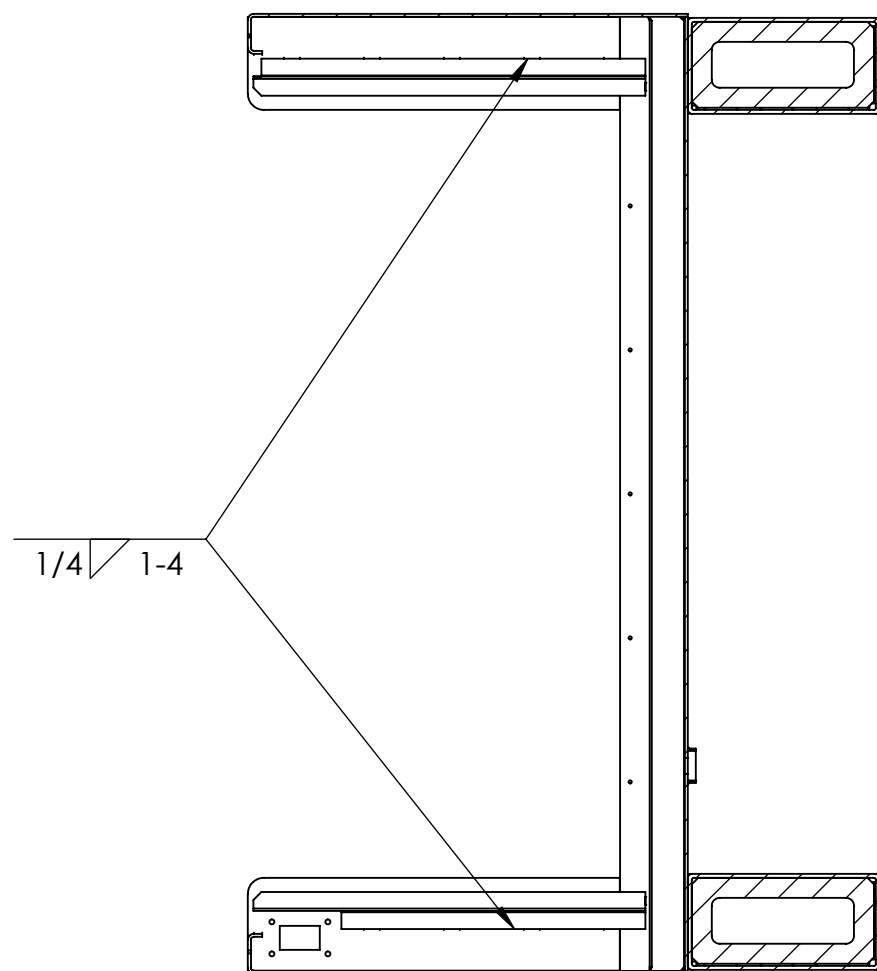
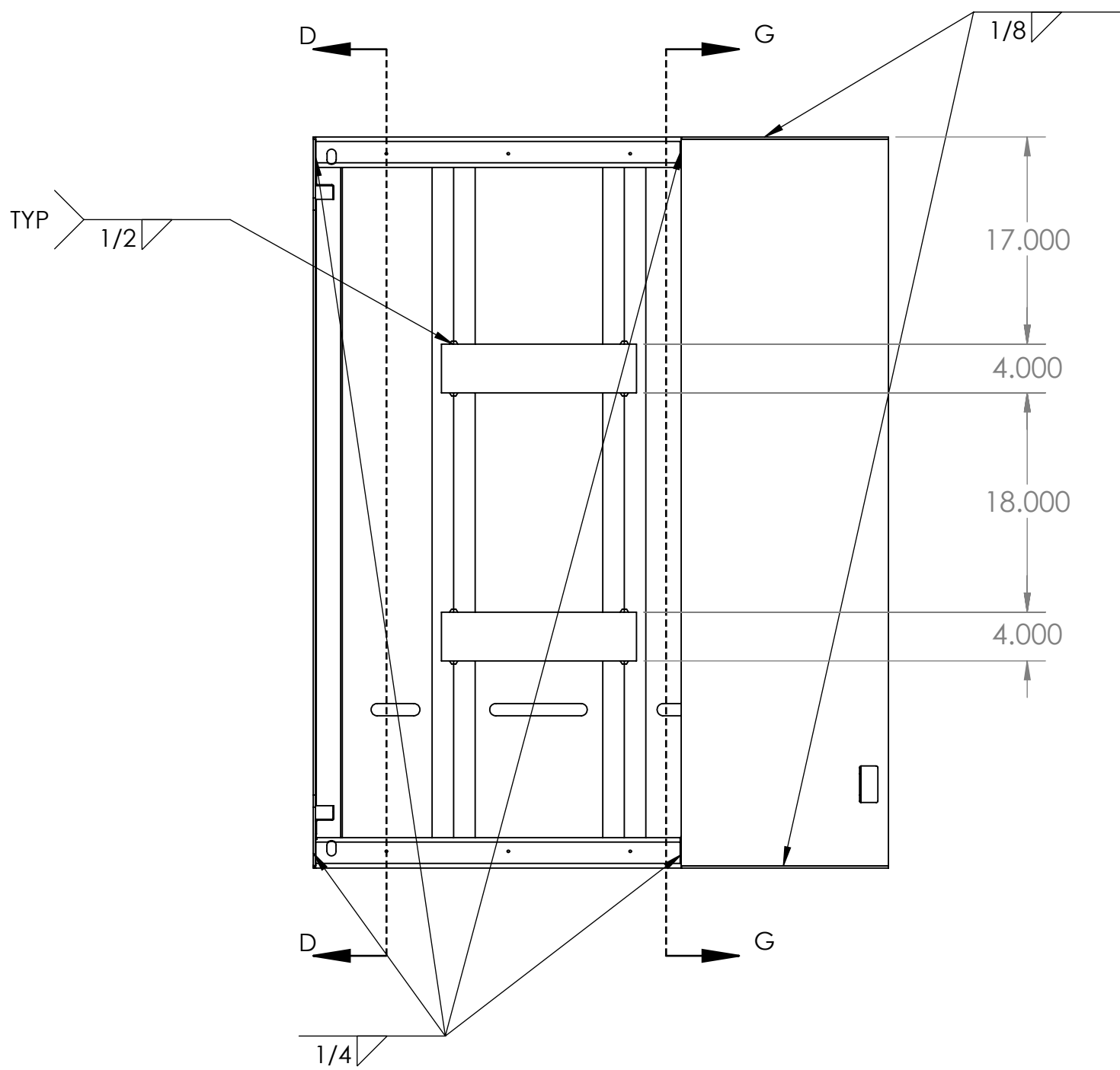
REV.	DESCRIPTION	DATE	APPROVED
18	INITIAL RELEASE	12/15/2025	LM



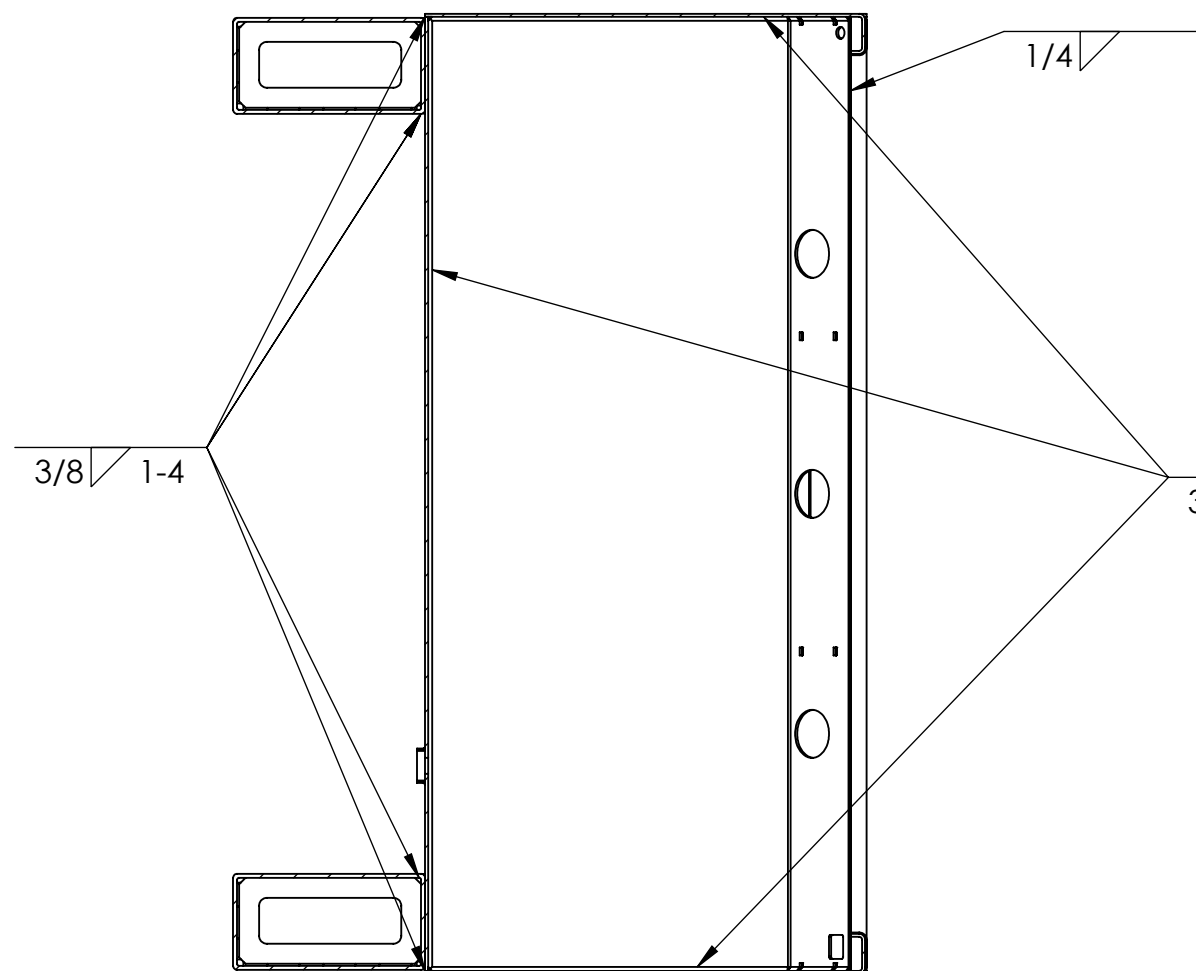
Part Number: 514-14-50		Customer Rev: 18	Date: 12/15/2025
<b>PROPRIETARY AND CONFIDENTIAL</b> THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASAP METAL FABRICATORS. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ASAP METAL FABRICATORS IS PROHIBITED.		Description: H80 - TANK WELDMENT	Weight: 160.801 lbs
		Customer: ROTTLER	Drawn By: LM
		Alt. Part #: 514-14-50	Page: 1 of 8



REV.	DESCRIPTION	DATE	APPROVED
18	INITIAL RELEASE	12/15/2025	LM



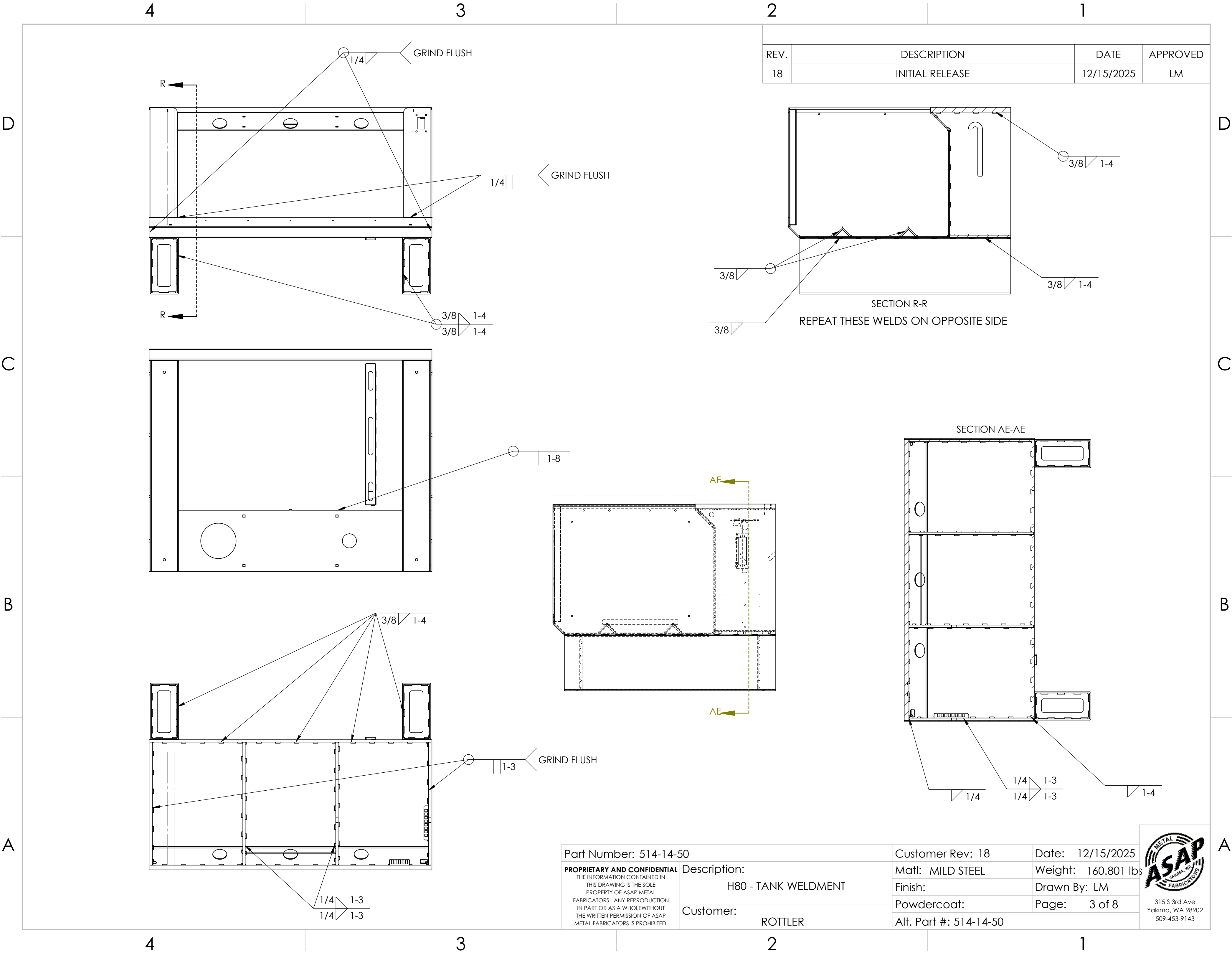
SECTION D-D



SECTION G-G

Part Number: 514-14-50		Customer Rev: 18	Date: 12/15/2025
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		Finish:	Drawn By: LM
	Customer:	Powdercoat:	Page: 2 of 8
		Alt. Part #: 514-14-50	
Description: H80 - TANK WELDMENT		Customer: ROTTLE	

315 S 3rd Ave  
Yakima, WA 98902  
509-453-9143



REV.	DESCRIPTION	DATE	APPROVED
18	INITIAL RELEASE	12/15/2025	LM

Part Number: 514-14-50

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Description:  
H80 - TANK WELDMENT

Customer:  
ROTTLER

Customer Rev: 18

Matl: MILD STEEL

Finish:

Powdercoat:

Alt. Part #: 514-14-50

Date: 12/15/2025

Weight: 160.801 lbs

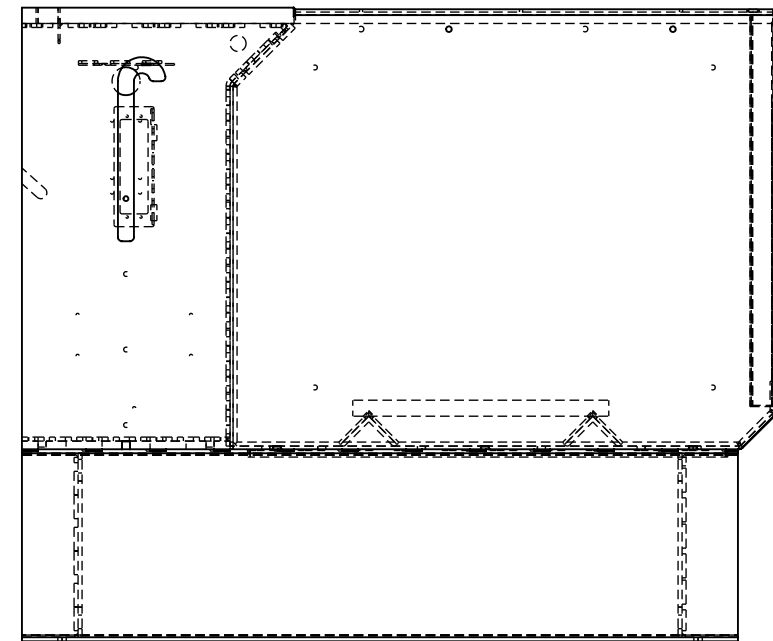
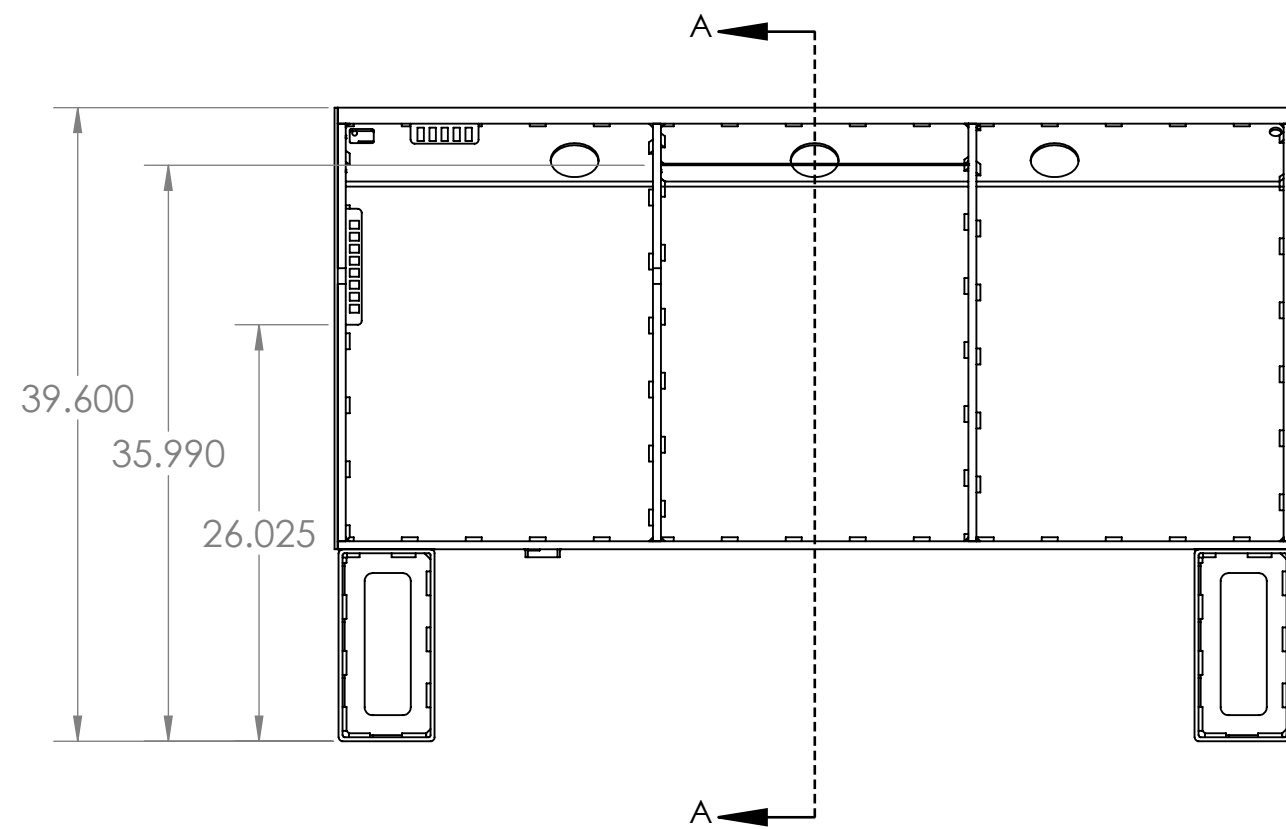
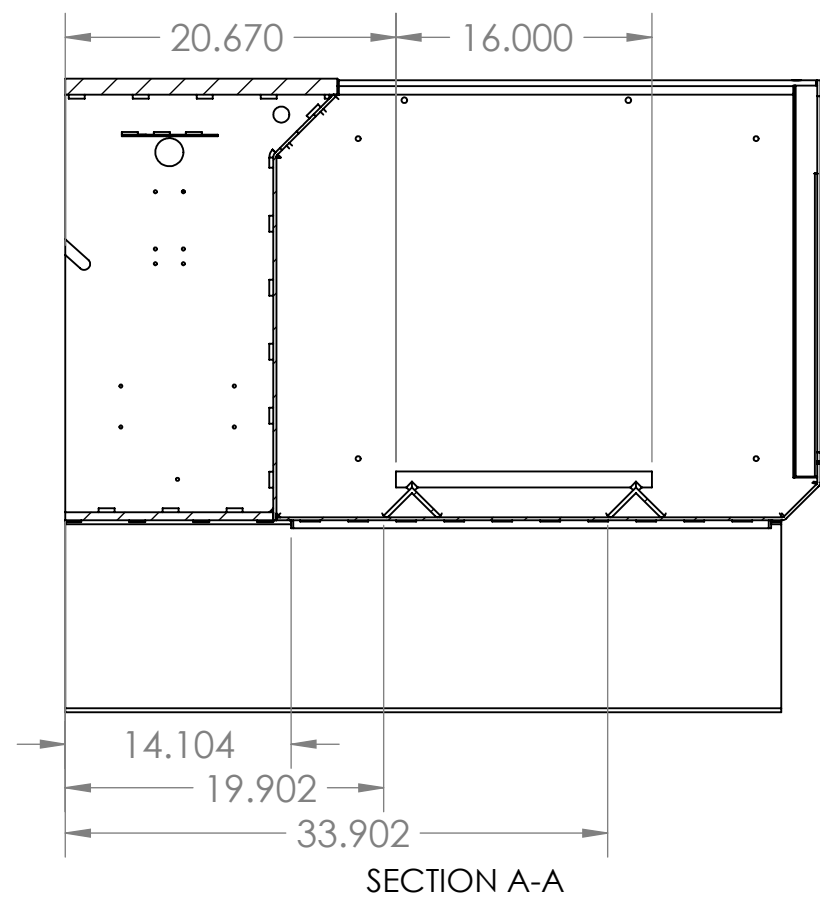
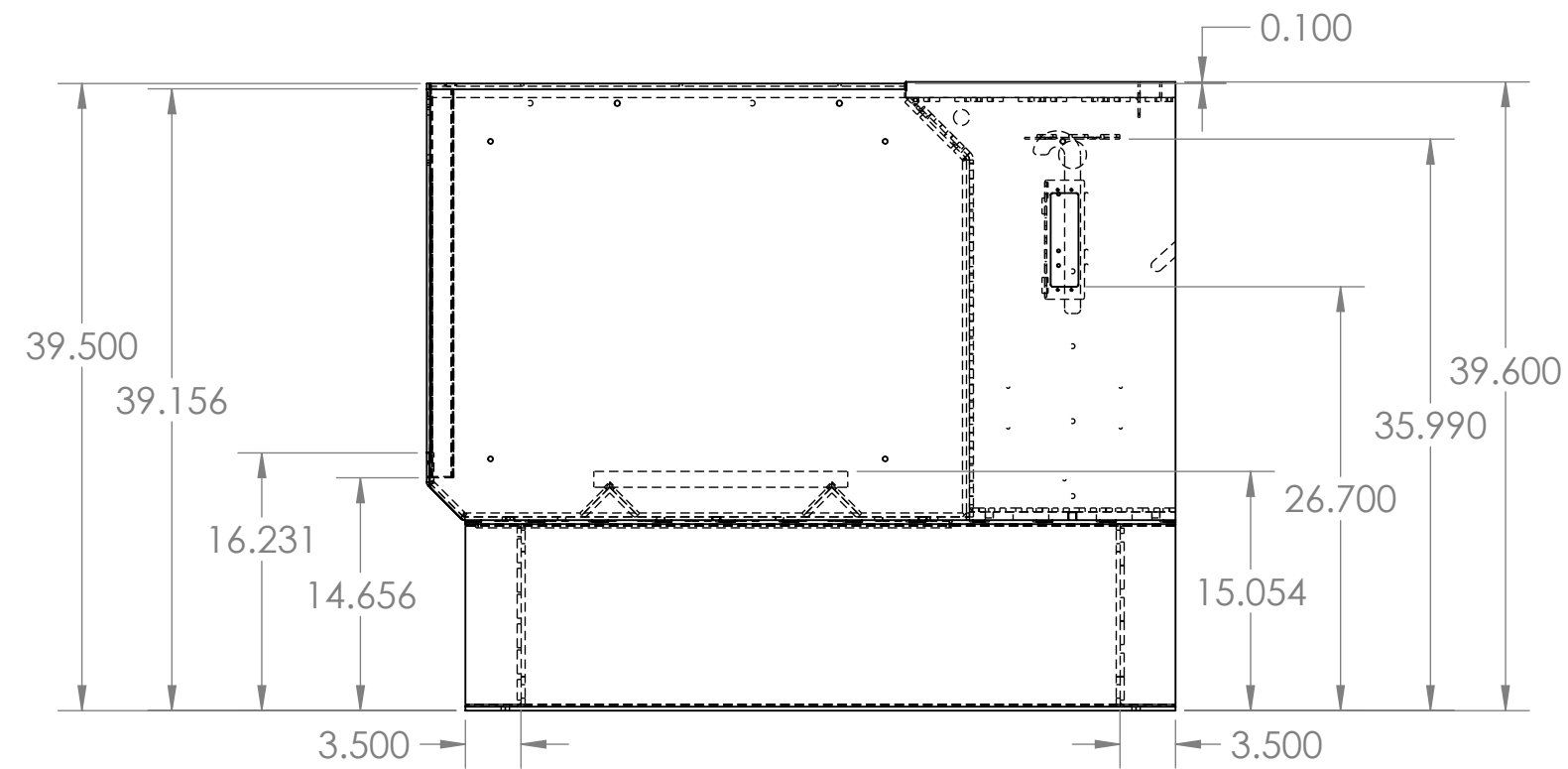
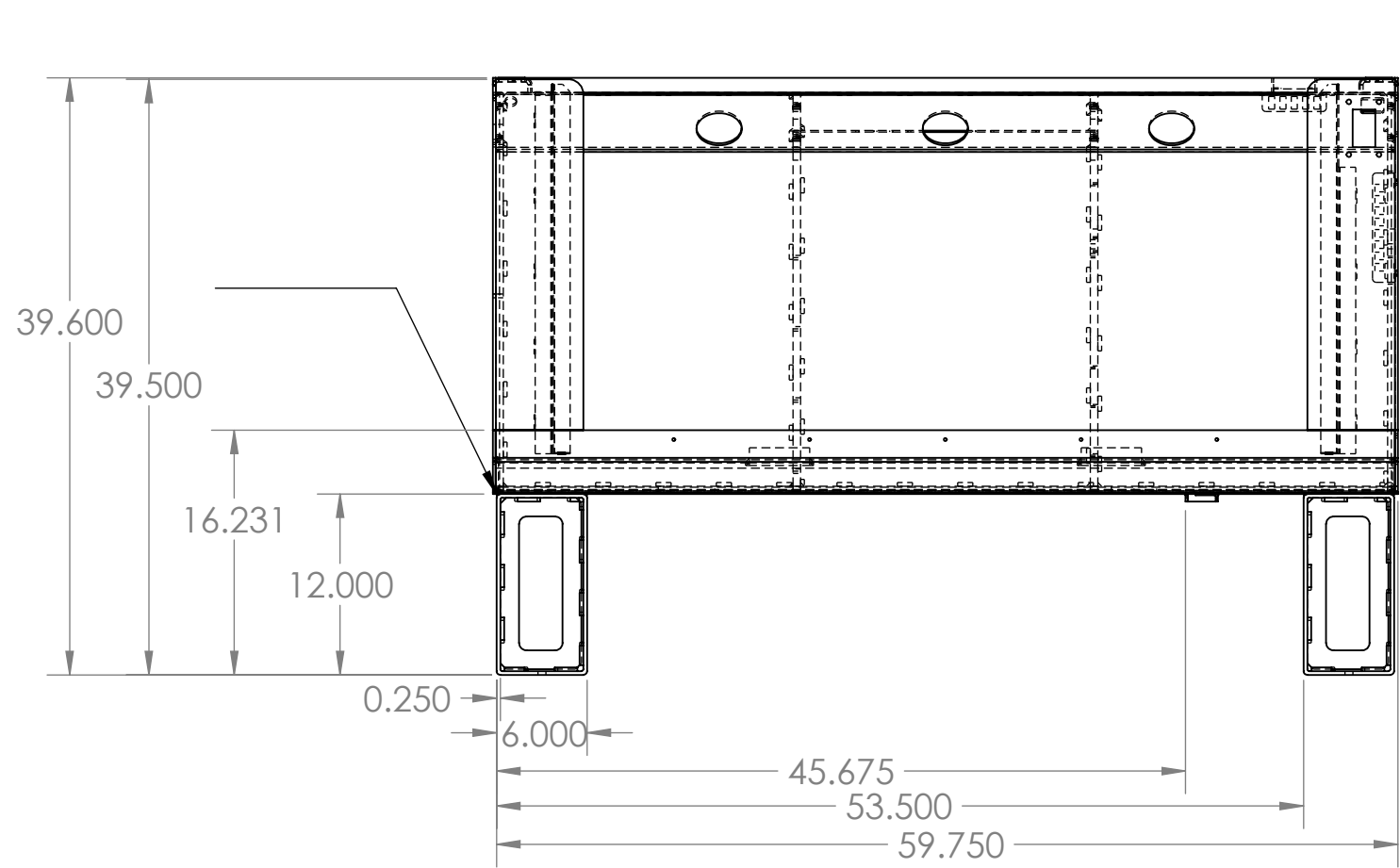
Drawn By: LM

Page: 3 of 8



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Yakima, WA 98902  
509-453-9143

REV.	DESCRIPTION	DATE	APPROVED
18	INITIAL RELEASE	12/15/2025	LM



- NOTES:** (UNLESS OTHERWISE SPECIFIED)
- DEBURR AND BREAK ALL SHARP EDGES.
  - ALL DIMENSIONS **OD** UNLESS NOTED.

Part Number: 514-14-50

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Description:  
H80 - TANK WELDMENT

Customer:  
ROTTLER

Customer Rev: 18

Matl: MILD STEEL

Finish:

Powdercoat:

Alt. Part #: 514-14-50

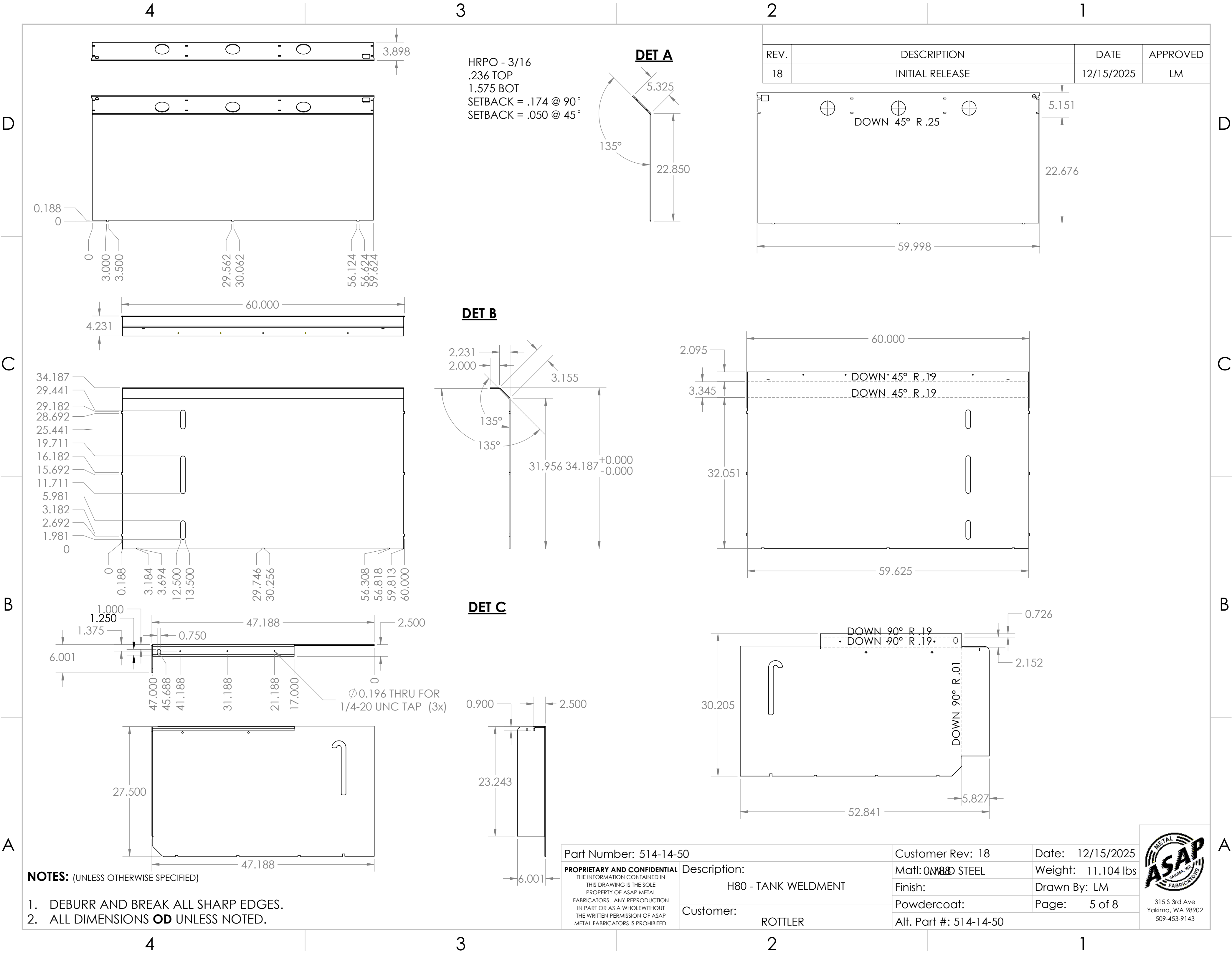
Date: 12/15/2025

Weight: 160.801 lbs

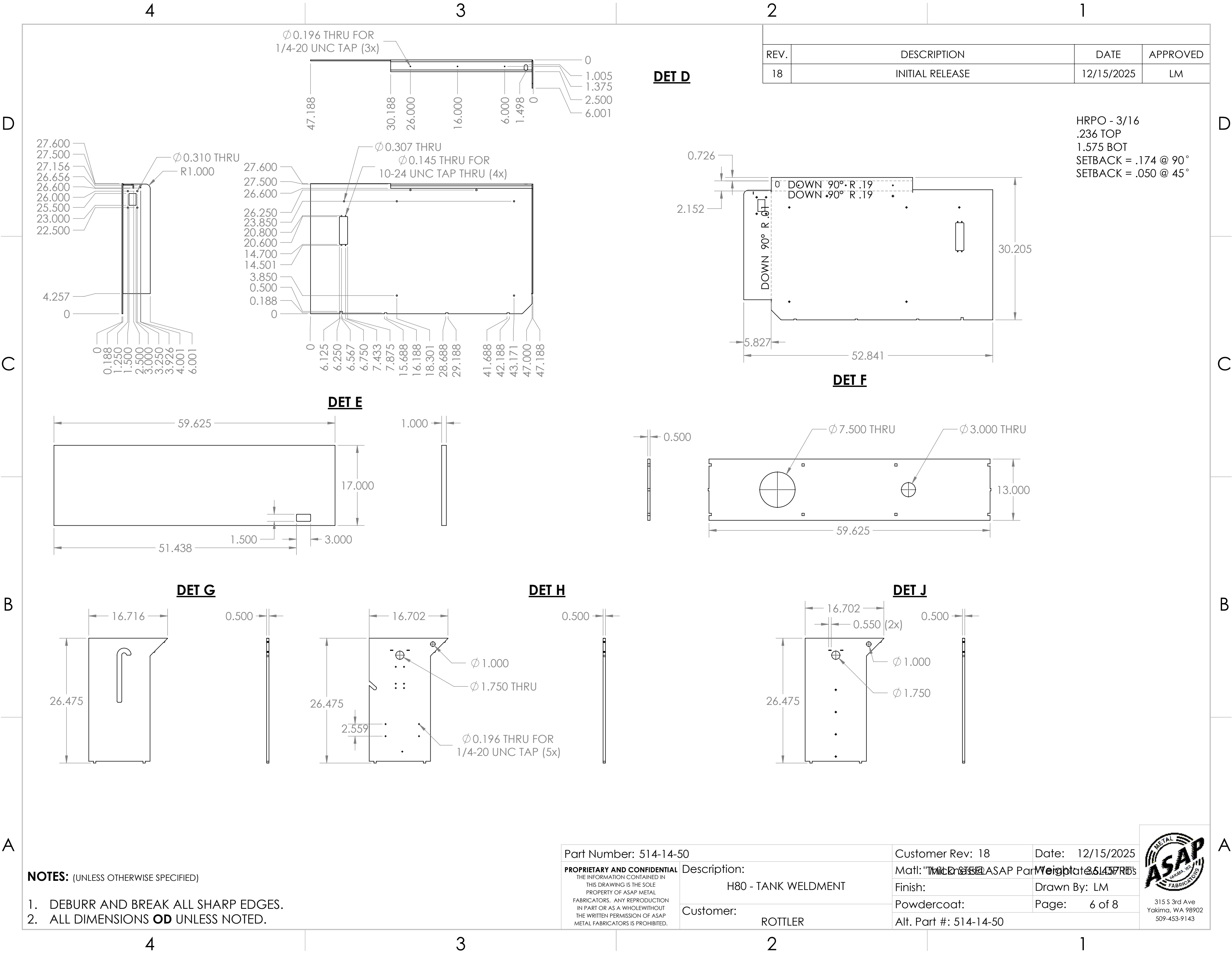
Drawn By: LM

Page: 4 of 8









NOTES: (UNLESS OTHERWISE SPECIFIED)

1. DEBURR AND BREAK ALL SHARP EDGES.
2. ALL DIMENSIONS **OD** UNLESS NOTED.

Part Number: 514-14-50

PROPRIETARY AND CONFIDENTIAL  
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Description:

H80 - TANK WELDMENT

Customer:

ROTTLER

Customer Rev: 18

Matl: "MIL-8150" ASAP Part Weight: 6.147 lbs

Finish:

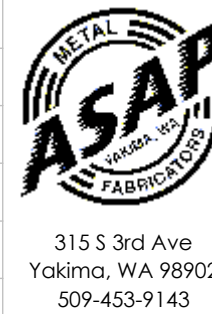
Powdercoat:

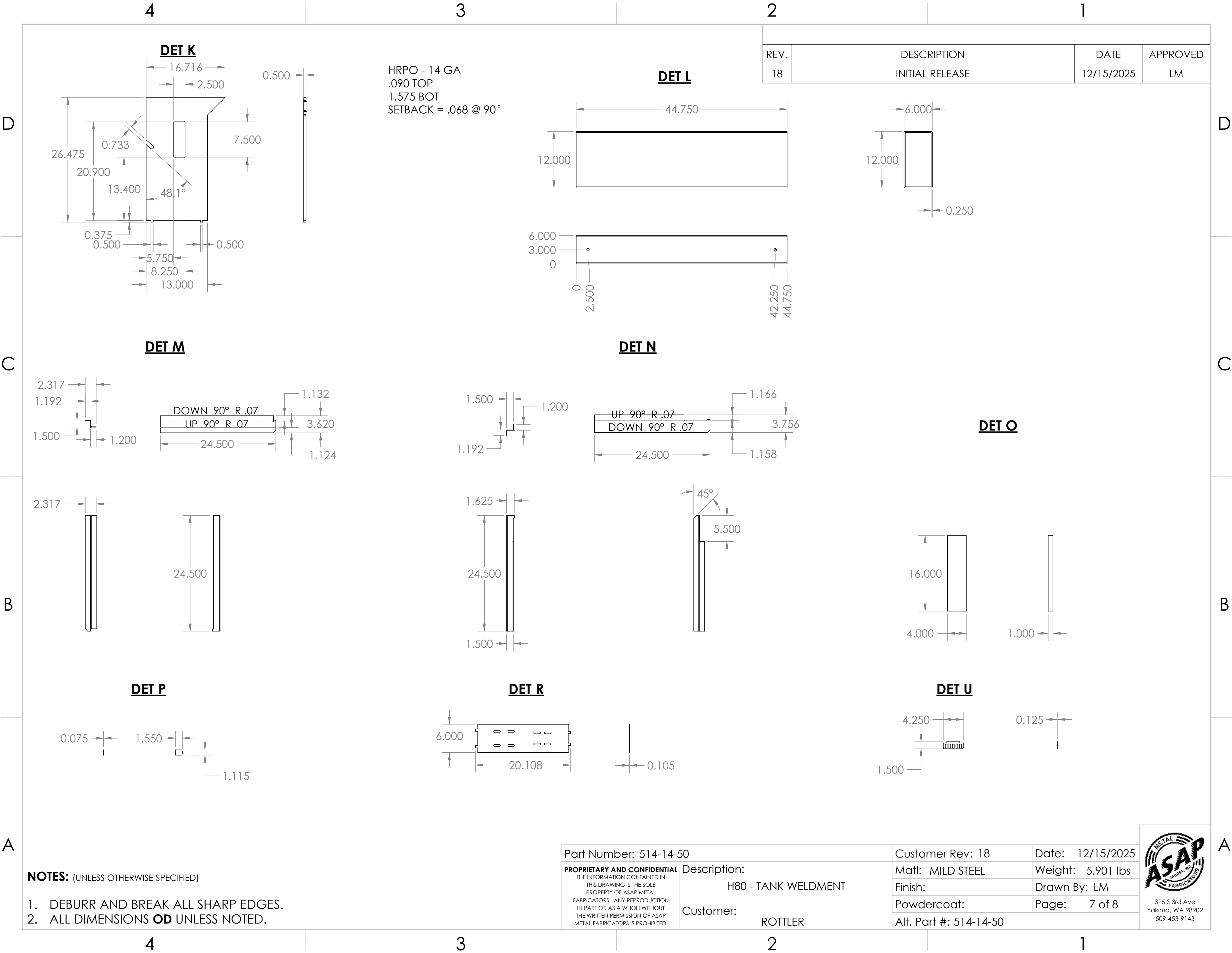
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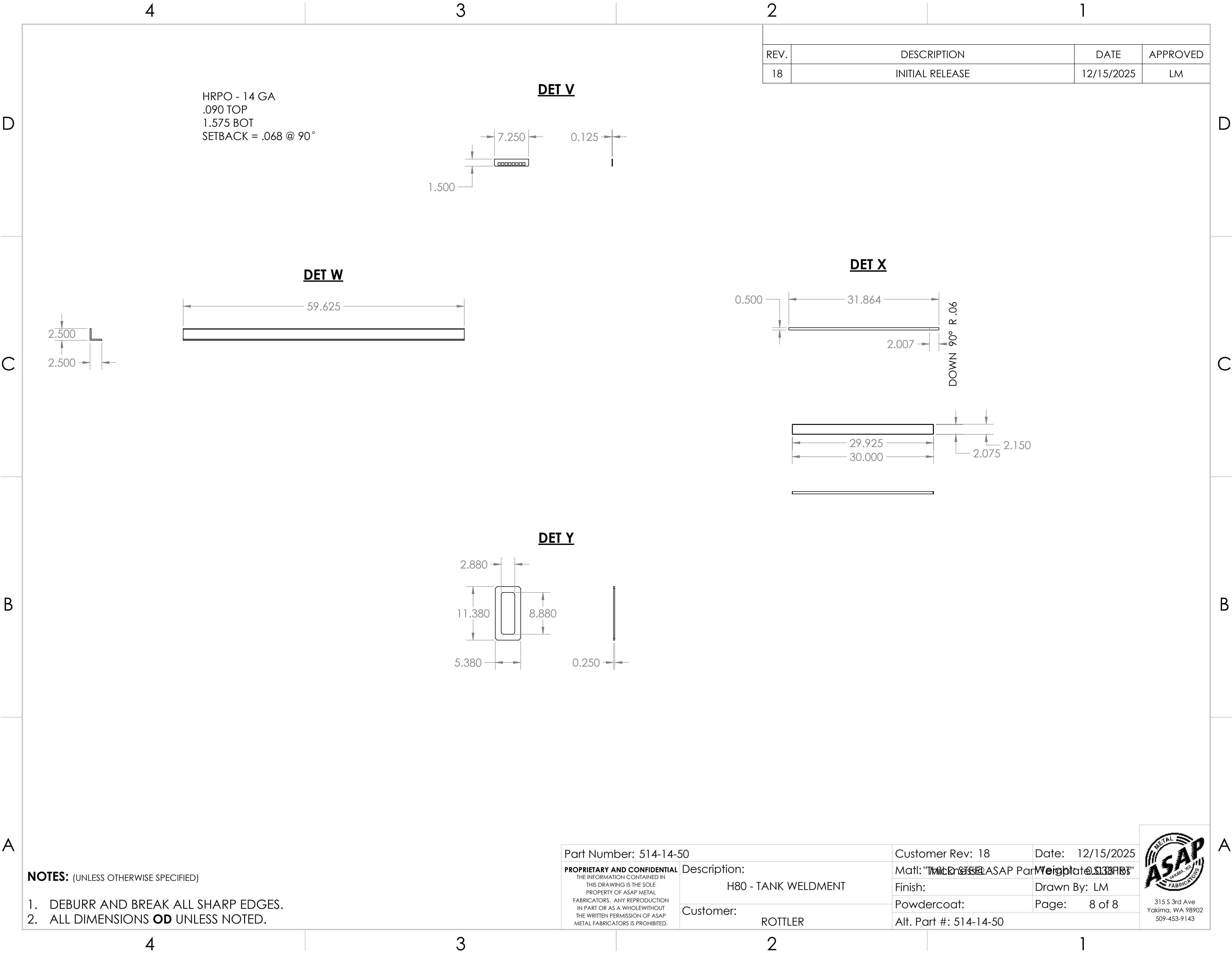
Date: 12/15/2025

Drawn By: LM

Page: 6 of 8







**NOTES:** (UNLESS OTHERWISE SPECIFIED)

- 1. DEBURR AND BREAK ALL SHARP EDGES.
- 2. ALL DIMENSIONS **OD** UNLESS NOTED.

Part Number: 514-14-50		Customer Rev: 18	Date: 12/15/2025
<div><div>PROPRIETARY AND CONFIDENTIAL</div><div>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASAP METAL FABRICATORS. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ASAP METAL FABRICATORS IS PROHIBITED.</div></div>	Description:	Title: H80 - TANK WELDMENT	
	Customer:	ROTTLER	
		Material: "MIL-8150" ASAP Part Weight: 0.138 LB	Drawn By: LM
		Powdercoat:	Page: 8 of 8
		Alt. Part #: 514-14-50	

METAL  
**ASAP**  
METAL FABRICATORS

315 S 3rd Ave  
Yakima, WA 98902  
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