Literature Survey on Desing and Implementation of AI-Controlled Robotic Arm

1. Introduction

• Background and Significance

AI-controlled robotic arms are transforming industries by introducing advanced automation in work processes that have traditionally been carried out by human labor. Industries today have come to rely on these systems to perform functions requiring precise, flexible, and high-

speed operations with almost negligible error rates. However, with artificial intelligence integration, these robotic systems can process environmental data in real-time and make alterations to their actions to allow them to carry out sophisticated and detailed tasks that may require no human intervention at all.

This autonomy is indeed very valuable for tasks like manufacturing, where efficiency and accuracy translate into speed and accuracy in final product production, and healthcare, in which it is a matter of survival. This project will design a high-tech AI-controlled robotic arm to operate and execute activities in complex scenarios without human intervention, and with constant updating by learning based on experience and data-driven decision-making.

• Problem Statement

Compared with traditional types of robotic arms, it is now becoming highly restrictive due to the problems faced in dealing with the surroundings by earlier kinds of robotic arms, such as low adaptability, pre-defined programming, and lack of responsiveness to changes in the surroundings. It is conventional arms that have predefined instructions on their functions and may not provide any vers atile or unexpected industry actions. The project aims at making improvements in this regard by having an AI-controlled robotic arm, using real-time data for dynamic decision making and adaptability. Such characteristics would work best in AI-driven models, which would change the behavior of the arm based on continuous sensor feedbacks, ensuring accuracy and operational efficacy. The concept of this project is to rectify the shortcomings of traditional systems by having an indigenous solution self-

correcting and autonomous that is specific for real-world applications. Reference: Luthsamy, S., Al-Qrimli, H. F., & Taha, S. S. (2016). Design and control of an anthropomorphic robotic arm. Journal of Industrial Engineering Research, 2(1), 1-8.

• Objectives of the Project

This project has several goals, among which is the development of an arm carrying artificial intelligence that will be responsible for it to make real-time adaptive decisions. The focus of this project is to apply machine learning models so that it can adjust its movements according to sensor data, thus optimizing the execution of tasking and

ensuring higher accuracy. Another thing in the project is testing the arm's capabilities across various industrial and experimental settings, checking its response in terms of executing complex tasks autonomously. This is part of the general vision regarding the creation of a flexible, intelligent robotic arm system based on experience learning, where continuous refinement of operations is done to effectively contribute to the efficiency and safety of automated environments.

2. Scope and Importance of AI-Controlled Robotic Arms

• Definition and Characteristics

AI-controlled robotic arms are highly sophisticated robotic systems that can work independently with a mix of mechanical components, advanced sensors, and AI-driven algorithms. AI-controlled arms differ from the conventional robotic arms because instead of following preinstructions, these arms can evaluate real-time data for making decisions, change their operations, and assume new jobs. While high adaptability, precision in the execution of complex tasks and direct exposure to multiple environments without human intervention are primary characteristics of these systems, this adaptability has them perform exceptionally well in jobs requiring detail and repetition as well as places where human involvement is impractical or dangerous. With AI algorithms built into them, these robotic arms can then be used for a wide range of dynamic tasks-from precision surgery to dangerous materials handling.

• Key Applications Across Industries

AI-controlled robotic arms have varied applications across a broad cross-section of industries:

- Manufacturing and Production Lines: In manufacturing, robotic arms take over jobs like assembling, checking for quality, and packaging, thereby enhancing productivity since these tasks are performed with consistent accuracy and minimal downtime.
- **Healthcare and Surgical Precision :** In the health sector, AI-based robotic arms are used in surgery, where precision is at utmost importance. In this regard, the robotic arms aid surgeons to aid during a complex procedure by not giving leeway to human fault, thus facilitating minimal in vasive surgeries.
- **Risk Environment Operations**: These arms are extremely helpful in high-risk environments where they can have responsibilities that would be hazardous or impossible for a human, like dealing with toxic substances or performing some repairs in high temperatures.
- **Research and Laboratory Automation:** Robotic arms are used for serial and precision operations such as sample preparations and data acquisition, primarily in laboratories. This enhances accuracy and efficiency in the process of scientific research. *Reference: Khaled, M., & Khalaf, M. (2009). Design, implementation, and digital control of a robotic arm.*

• Potential application in varied sector in the future

AI-controlled robotic arms open many new avenues in such areas as autonomous laboratories, the automation of manufacturing, even space exploration. Potentially, it could usher into worlds like cobots, where AI-driven arms work alongside humans in smart factories, and, again, enable AI-driven robotic arms for remote surgeries. It may even be there to be deployed on other planets. Continuing, very advanced ro botic arms may potentially achieve these levels of autonomy with significantly advanced AI algorithms and sensor technologies, which can be used as critical components in areas where human presence is not feasible or hazardous.

3. Review of Literature and Related Work

• Evolution of Robotic Arms and Their History

Robotic arms are almost a few decades old, with each age being characterized by major developments in terms of the level of their technological advancement, which has also enabled further applications and capabilities beyond those that were initially prescribed. The first mechanical arm was one of repetition, a simple device carrying out repetitive tasks through rigid programming. Later, when basic sensors and microcontrollers have been introduced, automation became possible but only to a limited extent, in the absence of human life. With the advent of AI, robotic arms have recently been set up to be programmed for autonomous decisions. Therefore, the sophisticated systems can now be programmed to perform complex dynamic tasks. This progress shows that AI can make the system of the robotic arm intelligent, multifunctional, and efficient, which now proves to be intelligent systems for applications in both industries and medicine.

• Core Technologies in Robotic Control

Robotic control requires core technologies. These include actuators that provide smooth, precise motions; sensors to gather real-time environmental data; and appropriate control algorithms that process and respond to these inputs. Actuators-like servo and stepper motors-give movement across a number of axes, and sensors allow the robotic arm to engage optimally with its environment. Control systems read sensor data and make adjustments in movements so that assignments given to the robotic arm become more precise and efficient. Together, these technologies form a rugged backbone for autonomous operation-especially when integrated with models of AI that would allow real-time learning as well as decision-making.

• Role of Artificial Intelligence in Robotics

AI plays a transformative role in contemporary robotics whereby robot arms can analyze their surroundings, establish patterns, and change their actions in real-time. Reinforcement learning and neural networks are machine learning algorithms that allow a robotic arm to learn from experience and adapt with time to enhance capabilities and performance. Such adaptability is what makes an AI-controlled robotic arm applicable in complex, variable environments that cannot be exactly accounted for by arbitrary programming. Computer vision, which is a part of AI, brings more functionality to these robotic arms in reading visual data, recognition of objects, and doing a spatially aware activity. *Reference: Khaled & Khalaf, (2009).* "Digital control system for position accuracy."

4. System Design and Architecture •Overview of System components

Autonomous and adaptable functionality is achieved by the integration of hardware and software components in an AI-controlled robotic arm. Hardware comprises the arm itself, movements thereof actuators, environmental sensory units, and a processor for real-time control. Software comprises algorithms for controlling the robotic arm as well as an AI model that takes in information from the sensors to command motions. These components together allow straight operation of the robotic arm without manual control, allowing it to be responsive to the environment and take up highly challenging tasks with utmost precision.

•Hardware Design

- •Robotic Arm Structure and Kinematics: It is designed in such a manner that it has an extended range of movements, affording it multiple degrees of freedom, thus conferring considerable versatility in the performance of tasks. The kinematic model allows for calculating that joint angle and movement pattern necessary for the different given tasks, thereby enabling the achievement of smooth and well-coordinated movements through all the joints.
- •Selection of Actuator and Sensor: Based-On properties such as torque, speed, and precision or accuracy, the actuator is selected, while sensor selection occurs to capture important aspects of environmental data. Examples of key sensors include force sensors, enabling gripping adjustment; position sensors, allowing for the tracking of movements undertaken; and distance sensors, aiding obstacle detection. With their assistance, it is then possible for the robotic arm to respond seamlessly and in real-time to a change in circumstances.
- •Processing Unit and Connectivity: The processing unit commonly takes the form of either a microcontroller or microprocessor that executes commands sent to the robotic arm based on sensor data. Connectivity options such as Wi-Fi or Bluetooth may be integrated to allow for remote control and data transmission, hence increasing flexibility and versatility in the robotic arm.

•Software Design

•Control Algorithms and AI Models: While the robotic arm is controlled and moves accurately along given paths, the AI models would be responsible for commanding such movements based on information derived from the sensors. Such algorithms are very pivotal in effectively following commands

Additional motion control efforts as well helped in using environmental feedback for correcting the position of the arm

- •Machine learning integration: With the help of machine learning, the robot arm can predict its performance from the past experiences increasing the efficiency of use over a period of time. This enables arm movements to be adjusted for various operations which in turn enhances the performance. This practice enhances the speed of work done and lessens the mistakes that arise as a result of doing the same action over and over again.
- •Communication and Protocols: In this case, protocols ensure that any information such as sensor information is accessible quick enough for the robotic arm to respond to events in real time. Data handling procedures allow the robotic arm to be operational while performing a task with visual and physical inspection of its data storage so that improvement and intelligence can take place without stopping the overall task.

5. AI Algorithms and Control Mechanisms

Trajectory planning and control

Robotic motion planning algorithms are used, for example, in a robot arm to compute which path to take while doing a certain task. The purpose of such algorithms is to make the robotic arm follow the defined path with minimum energy consumption for motion generation and with very high precision. Methods of trajectory optimization serve to clarify this path still further when needed, for example, when there are other objects to be avoided, or when even pressure is required on some items. The robotic arm employs a number of planning and optimization strategies to achieve more results in less time by enabling faster and more accurate movements.

6. Implementation Process

• Step-by-Step Hardware Setup and Assembly

The hardware setup involves several stages, starting with assembling the mechanical structure of the robotic arm. This includes attaching joints, connecting actuators, and installing the frame. Once assembled, actuators are calibrated to ensure they meet the required torque and speed specifications. Sensors are then mounted on the arm to monitor environmental parameters, including position and grip force, which are essential for accurate operation. Following physical assembly, each component undergoes a series of calibration tests to align the hardware with software commands, ensuring that all elements work cohesively. This setup process lays a solid foundation for the robotic arm's reliable operation. *Reference: Ali et al.*, (2022). "Assembly of Arduino-based robotic arms for remote control."

• Software Installation and Training of AI Models

After hardware assembly, the software is installed, beginning with the loading of control algorithms and AI models into the processing unit. Machine learning models are initially trained on simulated data to understand standard movements and predict possible scenarios. The model is then refined using sensor data from the real-world environment, allowing the arm to improve its performance based on actual feedback. This training process includes testing the arm's response to various tasks, ensuring that the software is adaptable and capable of autonomous adjustments based on continuous learning from sensor data. This step is crucial for developing the AI's ability to perform tasks independently.

Calibration and Testing of System Components

Calibration ensures that each system component operates at optimal performance, minimizing errors in the arm's movements. This involves aligning actuators with sensors to synchronize movements and adjusting the AI algorithms to respond accurately to data inputs. The testing phase involves running the robotic arm through a series of standard tasks, such as object manipulation, lifting, and precise positioning. Performance metrics, including response time and accuracy, are evaluated to assess the arm's effectiveness. Calibration and testing refine the robotic arm's operations, enabling it to function seamlessly in real-world applications.

• Integration of Hardware and Software Components

Integrating hardware with software is the final stage in the implementation process, where all components are synchronized for unified control. This includes setting up communication protocols that facilitate data transfer between sensors, actuators, and the processing unit, allowing the AI algorithms to make real-time adjustments. During integration, the system undergoes further testing to ensure that commands from the AI model translate accurately to physical movements. This integration process enables the robotic arm to perform tasks autonomously, demonstrating a fully functional and adaptive system capable of responding to dynamic environments.

7. Experimentation and Case Studies

• Setup and Description of Testing Environments

The testing environments for the robotic arm with AI controller are more contextual than experimental. They include mock production floors, laboratories, and controlled danger zones. Each of them seeks to implement a distinct function such as picking and placing objects, movement precision and obstruction handling by the arm. These spaces also allow the researchers to monitor the effectiveness of the robotic arm in adaptation to environmental changes such as temperature or object weight variation proving that the arm is durable and reliable in different conditions.

Sample Applications and Scenarios

Operations Incorporating Pick and Handle Tasks within an Industrial Arrangement:
 Focus on the robotic arm's efficiency during repetitive pick up and placement tasks
 along the assembly belts. It shows the ability to pick, place, and do so repeatedly
 within high speed over multiple objects which refers to the speed up of the
 manufacturing processes.

8. Results and Analysis

Performance Indicators

The armament system drones articulation performance responsiveness power consumption adaptive ability in the dynamic environment. In terms of precision, the place of aim and the strength of grip of the arm are rated in order for it to comply with engineering acceptability limits. The response time aspect is looked into in order to understand the time allowances for completing some operations while making use of the model that has an AI that is based on rapid shifts in concentration. The arm's efficiency in energy use is looked at in terms of its capability of effective energy use while in operation. These metrics provide an overall view of the efficiency of the arm, in working in the real environment, as well as a strategy of making it better.

- This has been Done in Comparison to Conventional System
 In case of advantages of the robotic systems it is the AI based controlled arm that is more response flexible system than the traditional means. It is the conventional systems that rely so much on the commands that have already been preset, thus expanding the challenges of flexibility. The AI-controlled arm has the advantages of being able to quickly and easily incorporate real information and perform more advanced movements. This study compares the two approaches and turns out that the performance of the robotic arm in variable work conditions is stunning when one relies on the use of AI.
- Effectiveness, Rapidness and Productivity of the Work Performed These evaluations focus on the work of the arm its accuracy in performing certain actions, the time taken to complete the action and the effectiveness of the work done. Under rapid tests, it is possible for the arm to perform such activities that require the precision and adherence to time limits. Hence, its applicable in fast moving production lines. Also, efficiency tests on the arm include its capacity to perform any given task which is very taxing and dull involving a large number of cycles with less effort as possible.

• Evaluations of Accuracy, Speed, and Efficiency

Evaluations assess the arm's accuracy while carrying out the tasks, speed with which the operation is accomplished, and efficiency in general. High-speed examinations show the time-sensitive capabilities of the arm addressing the task without sacrificing

any level of accuracy hence can serve the fast paced industrial lines. Efficiency tests measure the ability of the arm to execute tasks with the least available resources for a prolonged duration. These evaluations rather suggest that the arm can provide accuracy, operate at high speeds as well harness energy in moderation thus making it a feasible option for industrial automation.

• Challenges Encountered and Mitigation Strategies

Mitigation strategies include active dynamics control strategies that aim at quickening the processing time of an active response while also tuning the sensor in readiness for a quick response. Challenges are embedded within the actuator strength, sensor delay and the processor load due to the AI model. Hardware modifications are proposed, such as fitting larger, more powerful actuators, in order to enhance the functioning range of the arm. The development of these components enhances the operational dependability of the system and equips it for potential growth.

9. Challenges and Limitations

• Hardware Constraints and Maintenance

The constituent hardware aspects of the robotic arm such as the actuators and the sensors, exhibit certain bounds of operation, which limits their reliability and efficiency. Such machines also need thorough checks at intervals to avoid damage due to use for long periods especially in high pressure environments. Operational limits would of course also include the payload capacity and environmental conditions which may compromise the application of the arm. Advanced materials and stem type components in the future versions of the arm will be critical in addressing strength and performance issues for high exertion applications.

or more inward looking propelled by the emergence of significantly complex neural networks, enabling cross layered and conclusively cyclic learning engaging diverse data in deep driving tasks.

• AI Model Limitations and Computational Load

There are some challenges inherent to the development and implementation of robotic arms. The key one is that the AI systems, which power, in this case, a robotic arm, are highly computational and as such require significant amounts of processing resources, including the relevant memory. This made it difficult for the model to adapt fast and respond to quick changing events in real time. Elsewhere, predictive readings from AI tend to lose efficacy with the increasing unlikeliness of the predictions. In reaction to some of these challenges, this undertaking seeks to investigate some strategies of optimization that will facilitate use of lower processing and load weight in order to improve the overall performance of the robotic arm.

• Safety and Reliability Concerns

Primary safety issues are the risks due to uncertainty about motions and their emplacement which ultimately leads to the risk of mechanical failures which can result to accidents. The arm's dependability is evaluated systematically to ensure its safe operation in various ambient conditions. All this ensures safety through automatic fail-safe systems, maintenance scheduling, and redundancy where necessary.

10. Future Directions and Potential Enhancements

Innovations in AI for Enhanced Control

It is suggested that new developments in AI entail improving the interaction and flexibility of robotic upper limbs that will both take big decisions without assistance and will be capable of higher autonomy. It is in this sense that the current research on deep and reinforcement learning will be more future focused.

• IoT Integration: Incorporating Numerous Systems

This integration includes a robotic arm with Internet of Things (IoT), thereby depicting a network that acknowledges and connects with other devices and systems, enabling it to gather information from neighbouring machines for superior operation in performing coordinated activities. This sophisticated interconnection will facilitate the control and supervision of work processes from a distance, which will in turn introduce additional flexibility to the Industry and make the arm more useful in a highly automated and integrated system.

• Robotic Arms That Are Autonomous: Trends

Today's trends in robotics, particularly collaborative robots (co-bots) have shown interests. These are the friendly kinds of robots which will work, assist and interact with people. Some designs will cope with increase in productivity as operators are augmented with AI robotic arms fixed next to them. Others predict an upsurge in the number of arms which will operate solely on their own, performing complex and precision -oriented tasks such as within micro surgery and assembly.

• Humans and Robots Coexisting within a Work Environment: Co-bots as a Reconceptualization

This particular cooperative robotics model, allows robotic arms to work in close proximity with human technicians in businesses and hospitals. Co-bots are used to assist in repetitive or physically taxing tasks when workers can be around or enable them to stop, power up, or even rebuild all with the help of robotic aids. These arms pave the way for the use in many tasks that rely on both the creativity of the human operator and the efficiency of the machine.

11. Conclusion

• Contributions of the Project to the Fields of Robotics and AI:

This robotic arm proposes upgrading the movements of the arm by way of incorporating advanced algorithms into the processes so that the arm can engage in the tactics of real-life adaptations while carrying out its routine functions. While it embodies a distinctive degree of knowledge in operating automation through machine learning, this arm reflects the aims and opportunities that robotic arms hope will come to fruition both in components and function. In turn, this project opens a new phase of AI involvement in robotic systems, which relates to furthering possibilities in future moves.

Wider Industrial and Societal Perspectives

Other advantages of civilian applications of the arm would consist of workplace productivity as well as medical precision and the performance of dangerous operations among others. The major impact is quite likely to be the protection of humans from risk in the course of manual or dangerous tasks which will now be left in the hands of the mighty robotic arms. Yet allowing such changes to proceed could well threaten due moderation since one could say society could accept certain levels

of progressive change evolving into potentially reckless systems and depending on ourselves.

• Conclusions and Future Recommendations

With the development in Artificial Intelligence and robotics, some recommendations will venture into suggestions that shall provide the future researcher with insight while looking at administration orientation- the extent of providing more functionality as well as safety during operation with robotic arms. For special aspects, specific solutions can be designed and put in place, assisting in quality assurance in ways that the businesses cooperate. The introduction of the project will definitely send tremors far and wide, creating a wave of exponential growth regarding the identification of what will inform autonomously intelligent robotic systems moving forward that will definitely change the dynamics of automation.

12. References

- Olson, C.F., 2000 "Probabilistic self-localization for mobile robots." *IEEE Transactions on Robotics and Automation*, 16(1): 55-66.*IEEE DOI:* 10.1109/70.833223
- Almurib, H.A., H.F. Al-Qrimli, and N. Kumar, 2012 "A review of application industrial robotic design." ICT and Knowledge Engineering (ICT & Knowledge Engineering), 2011 9th International Conference on. IEEE DOI: 10.1109/ICTKE.2011.6152438
- 3. Vonasek, V., Vick, A., and Saska, M., 2017 "Motion planning with motion primitives for industrial bin picking." 22nd IEEE International Conference on Emerging Technologies and Factory Automation (ETFA).IEEE DOI: 10.1109/ETFA.2017.8247729
- 4. Yin, H., Zhang, X., Li, J., and Cao, J., 2017 "Grasping model and experiment of a soft robot gripper with variable stiffness." IEEE International Conference on Cybernetics and Intelligent Systems (CIS).IEEE DOI: 10.1109/CYBERNETICSCOM.2017.8311708
- Gauchel, W., and Schell, R., 2006 "Control of a Servo-pneumatic Gripper with Individually Movable Jaws." *IEEE International Symposium on Intelligent* Control. *IEEE DOI:* 10.1109/ISIC.2006.1694142
- Glick, P., et al., 2018 "A Soft Robotic Gripper With Gecko-Inspired Adhesive." IEEE Robotics and Automation Letters, vol. 3, no. 2, pp. 903–910. IEEE DOI: 10.1109/LRA.2018.2795643

- 7. **Yoshimi, T., et al., 2012** "Picking up operation of thin objects by robot arm with two-fingered parallel soft gripper." *Proceedings of the 2012 IEEE International Workshop on Advanced Robotics and its Social Impacts. IEEE DOI:* 10.1109/ARSO.2012.6213405
- 8. **Chen, C.S., et al., 2021** "Sequential motion primitives recognition of robotic arm task via human demonstration using hierarchical BiLSTM classifier." *IEEE Robotics and Automation Letters*, vol. 6, no. 2, pp. 502–509, Apr. 2021.**IEEE DOI:** 10.1109/LRA.2020.3047772
- Chen, X., et al., 2020 "Combination of augmented reality based brain-computer interface and computer vision for high-level control of a robotic arm." *IEEE Transactions on Neural Systems and Rehabilitation Engineering*, vol. 28, no. 12, pp. 3140–3147, Dec. 2020.IEEE DOI: 10.1109/TNSRE.2020.3038209
- 10. **Mustafa, S.K., et al., 2008** "Self-calibration of a biologically inspired 7 DOF cable-driven robotic arm." *IEEE/ASME Transactions on Mechatronics*, vol. 13, no. 1, pp. 66–75, Feb. 2008.**IEEE DOI:** 10.1109/TMECH.2007.915024
- 11. **Kim, H.S., Min, J.K., and Song, J.B., 2016** "Multiple-degree-of-freedom counterbalance robot arm based on slider-crank mechanism and bevel gear units." *IEEE Transactions on Robotics*, vol. 32, no. 1, pp. 230–235, Feb. 2016.**IEEE DOI:** 10.1109/TRO.2015.2501746
- 12. Saad, W.K., Hashim, Y., and Jabbar, W.A., 2020 "Design and implementation of portable smart wireless pedestrian crossing control system." IEEE Access, vol. 8, pp. 106109–106120, 2020.IEEE DOI: 10.1109/ACCESS.2020.3000014
- 13. **Kruthika, K., Kumar, B.M.K., and Lakshminarayanan, S., 2017** "Design and development of a robotic arm." *Proceedings of CIMCA*, Oct. 2017.**IEEE DOI:** 10.1109/CIMCA.2016.8053274
- 14. Virendra Patidar, Apoorva Mishra, Ritu Tiwari, 2018 "Robotic Gripper Arm System with Effective Working Envelope." Proceedings of the Second International Conference on Intelligent Computing and Control Systems (ICICCS), pp. 1061-1065, 2018.IEEE DOI: 10.1109/ICCONS.2018.8662939
- 15. Tejas.C, Tejashwini.V, Shuvankar Dhal, Sirisha.P.S, 2017 "Flex Controlled Robotic Arm for the Amputees." Proceedings of the 2nd International Conference on Communication and Electronics Systems (ICCES), pp. 92-97, 2017.IEEE DOI: 10.1109/CESYS.2017.8321106

- 16. Ms. Puja Dhepekar, Prof. Yashwant G. Adhav, 2016 "Wireless Robotic Hand for Remote Operations using Flex Sensor." *International Conference on Automatic Control and Dynamic Optimization Techniques (ICACDOT)*, pp. 114-118, 2016.IEEE DOI: 10.1109/ICACDOT.2016.7877589
- 17. **Toshika Fegade, Yogesh Kurle, Sagar Nikale, Praful Kalpund, 2016** "Wireless Gesture Controlled Semi-Humanoid Robot." *IEEE International Conference on Recent Advances and Innovations in Engineering (ICRAIE-2016)*, Dec. 23-25, 2016.**IEEE DOI:** 10.1109/ICRAIE.2016.7939518
- 18. **M. O. Khan and G. Parker, 2016** "Learning live autonomous navigation: A model car with hardware Arduino neurons." *IEEE International Conference on Systems, Man, and Cybernetics (SMC)*, Budapest, 2016, pp. 004118-004123.**IEEE DOI:** 10.1109/SMC.2016.7844762
- 19. M. B. H. Flores, C. M. B. Siloy, C. Oppus, L. Agustin, 2014 "User-oriented finger-gesture glove controller with hand movement virtualization using flex sensors and a digital accelerometer." *HNICEM*, Palawan, 2014, pp. 1-4.IEEE DOI: 10.1109/HNICEM.2014.7016239
- 20. N. Popescu, D. Popescu, A. Cozma, A. J. Vaduva, 2014 "Hardware design and implementation of an Intelligent Haptic Robotic Glove." *International Conference and Exposition on Electrical and Power Engineering (EPE)*, Iasi, 2014, pp. 174-177.IEEE DOI: 10.1109/ICEPE.2014.6969939